

19G400

Illustrated Parts List

Model Series

19G400

TYPE NUMBERS
0068 through 1196.

For Use On Engines Built Before Date Code – 02051800

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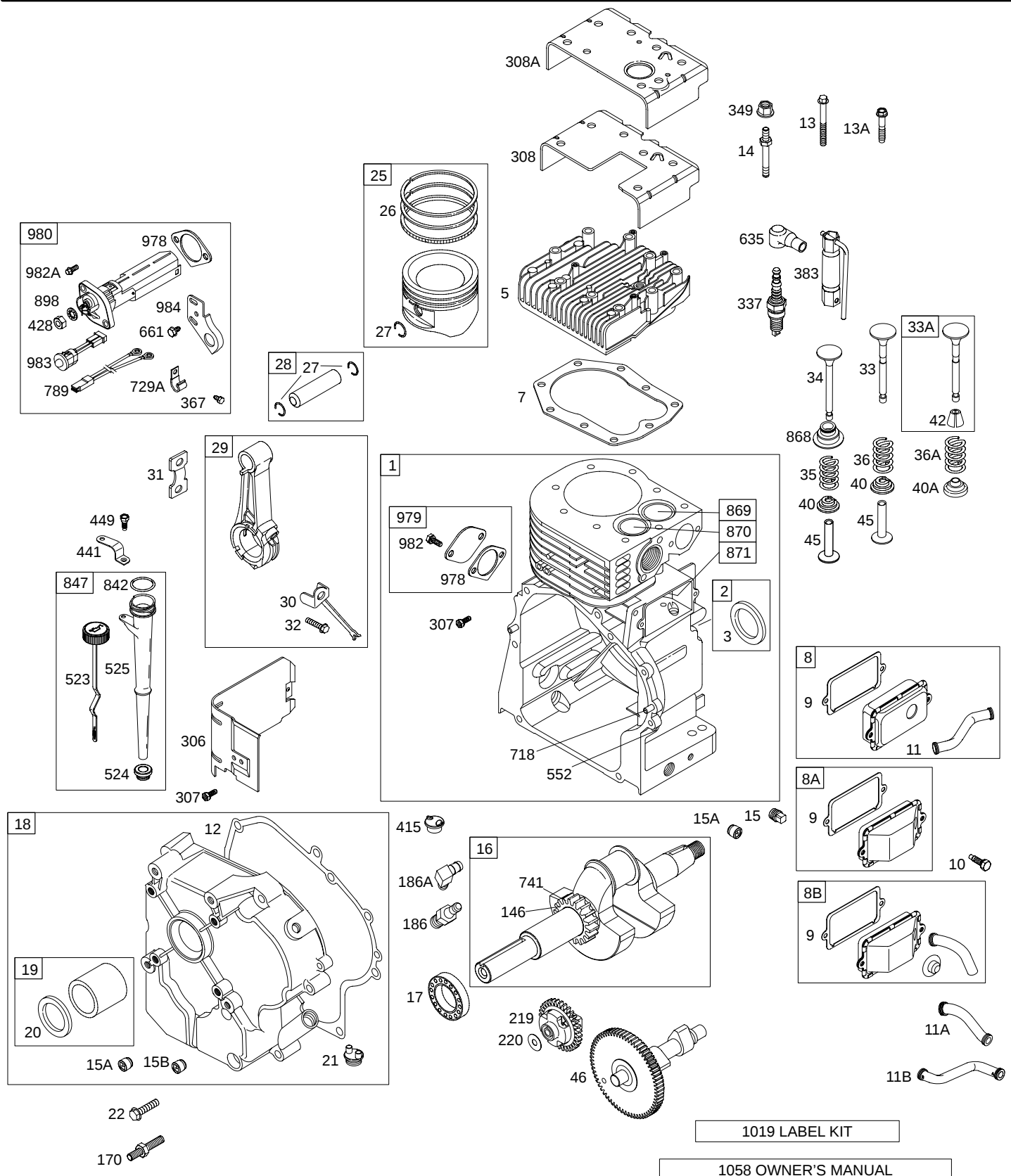
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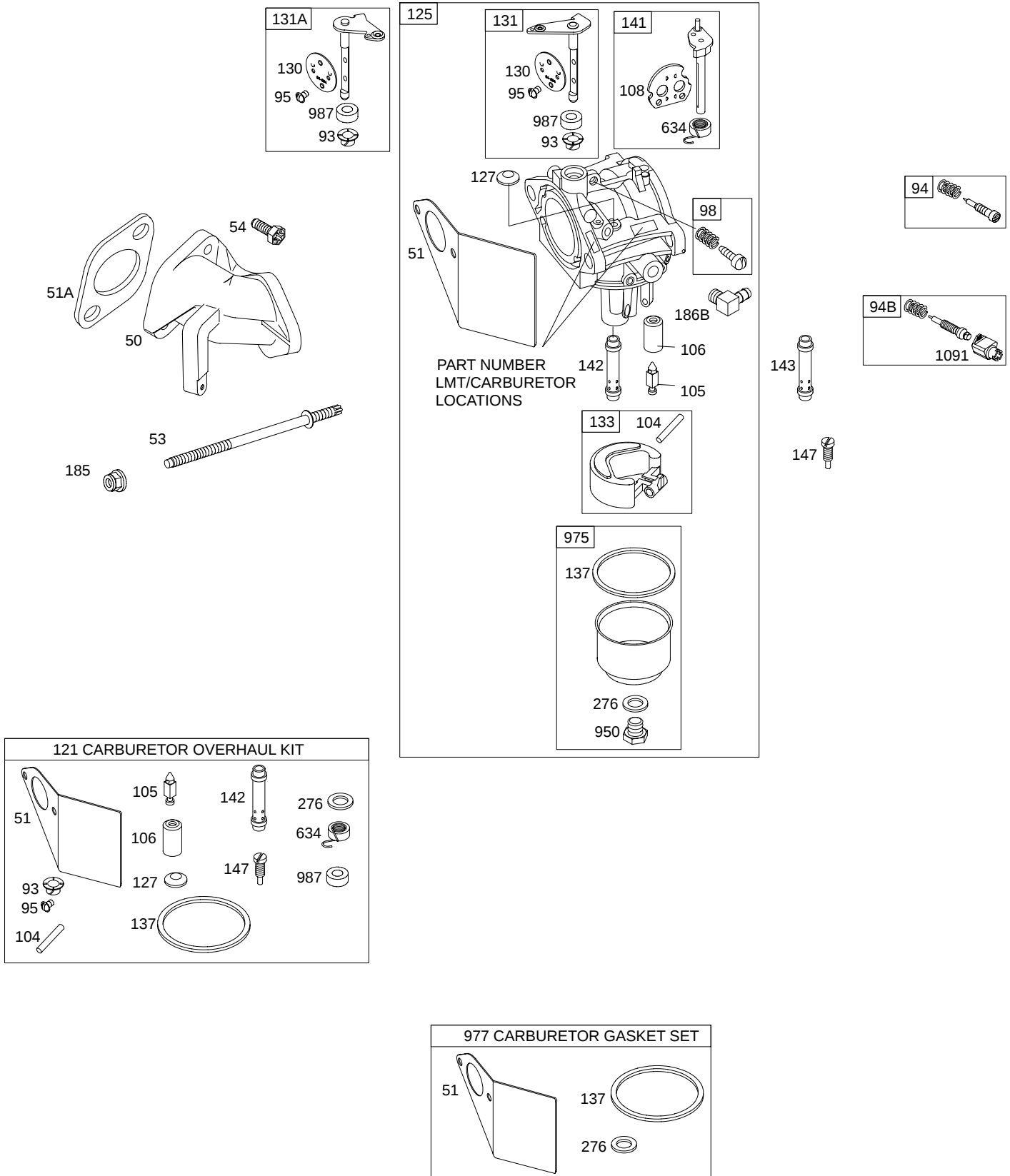
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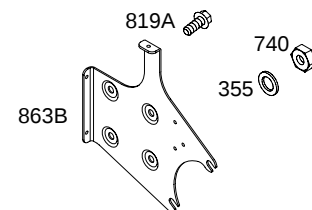
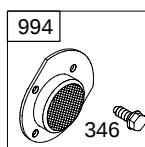
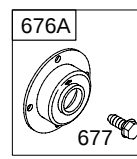
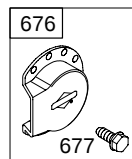
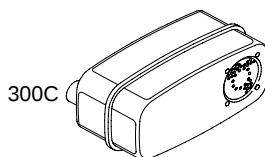
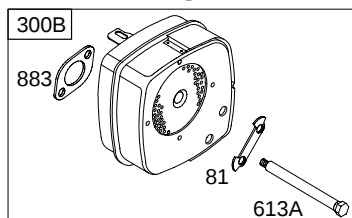
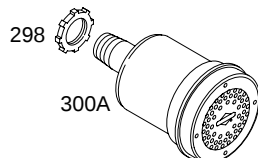
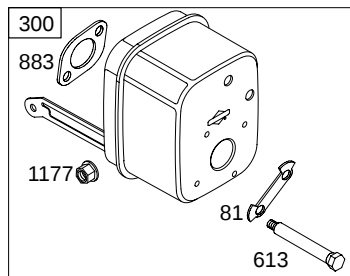
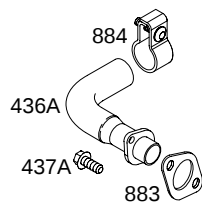
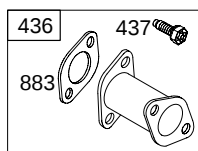
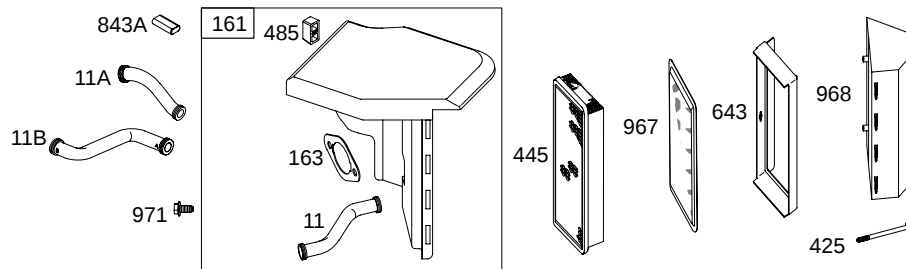
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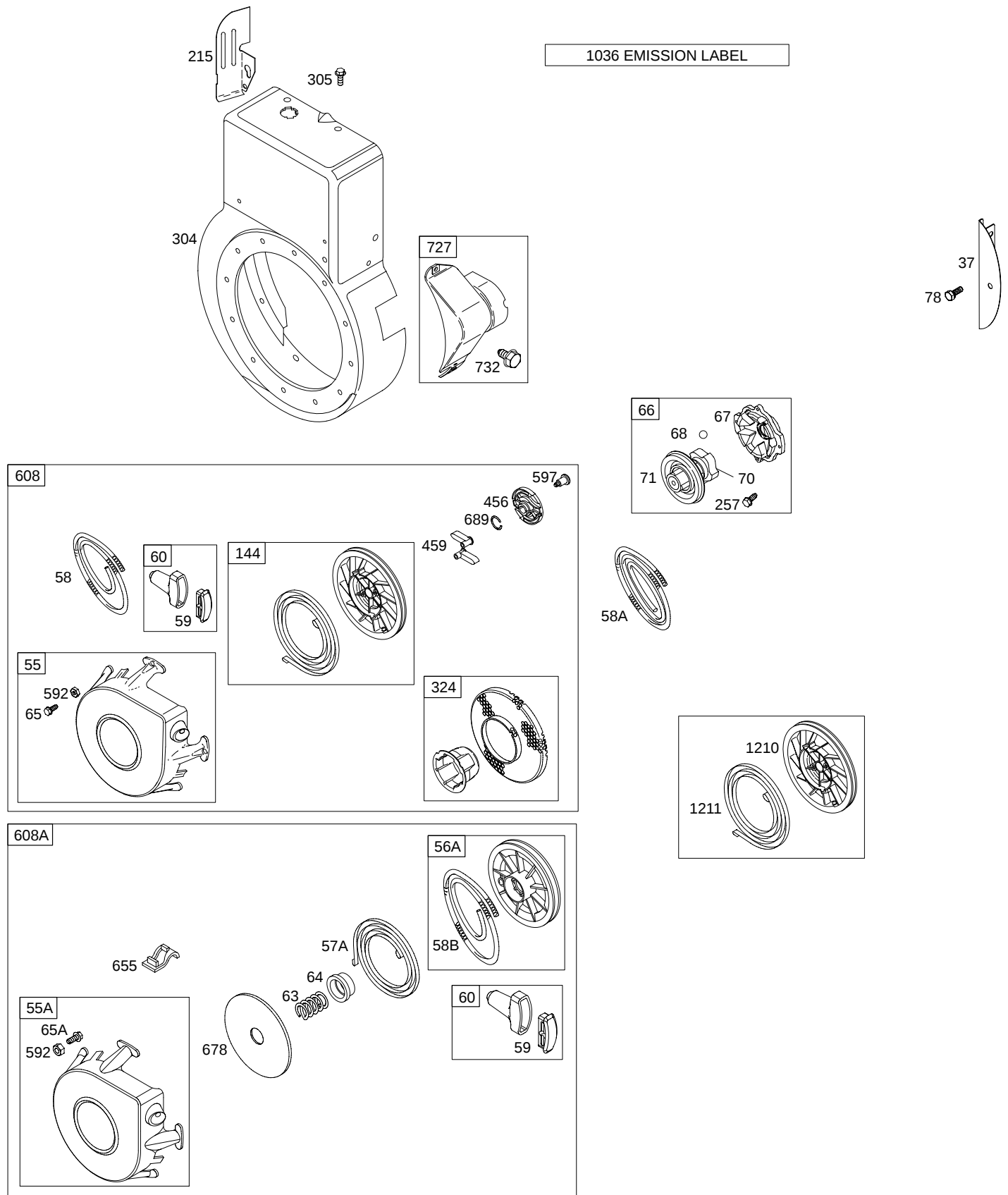
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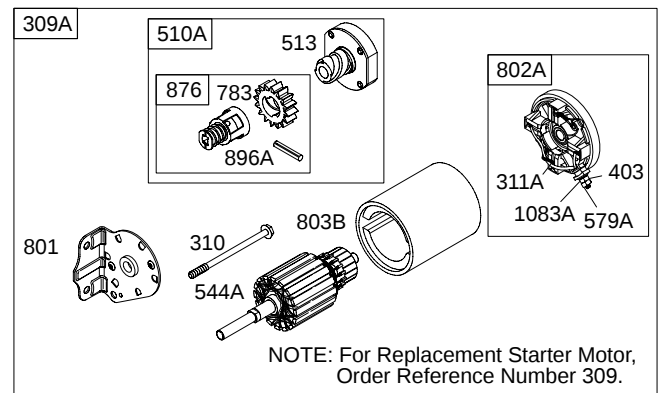
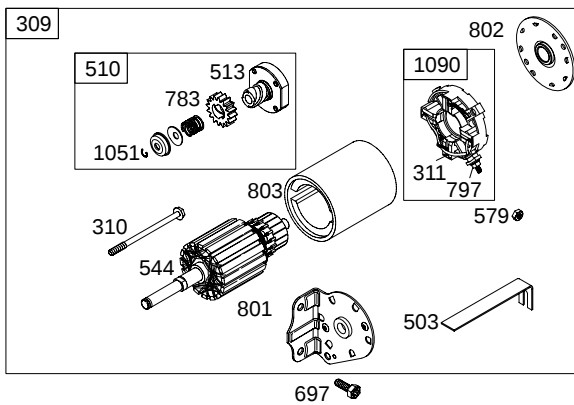
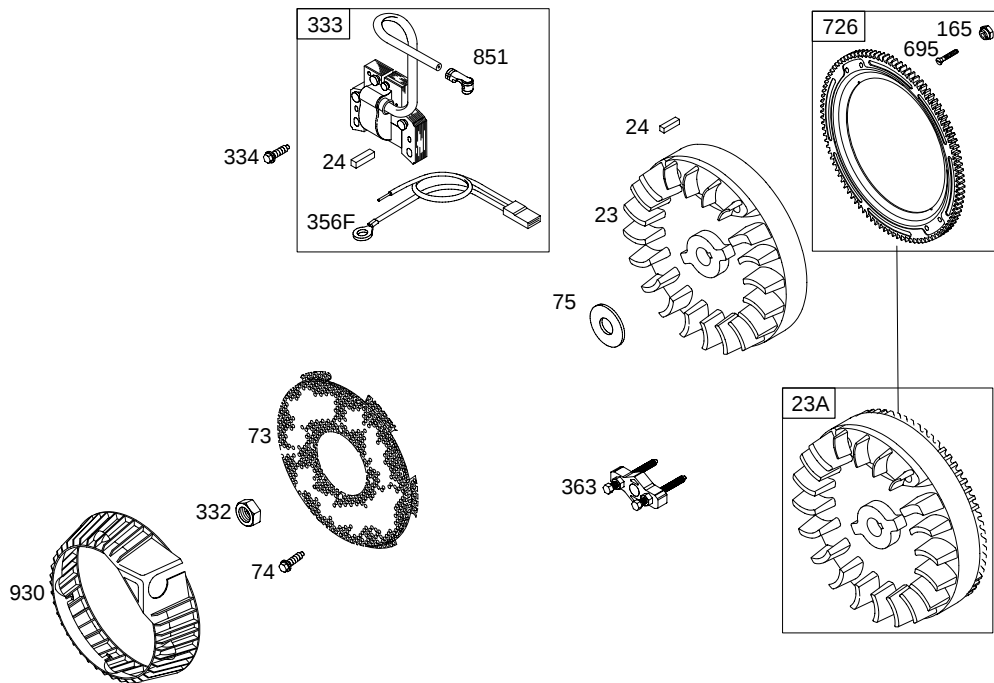


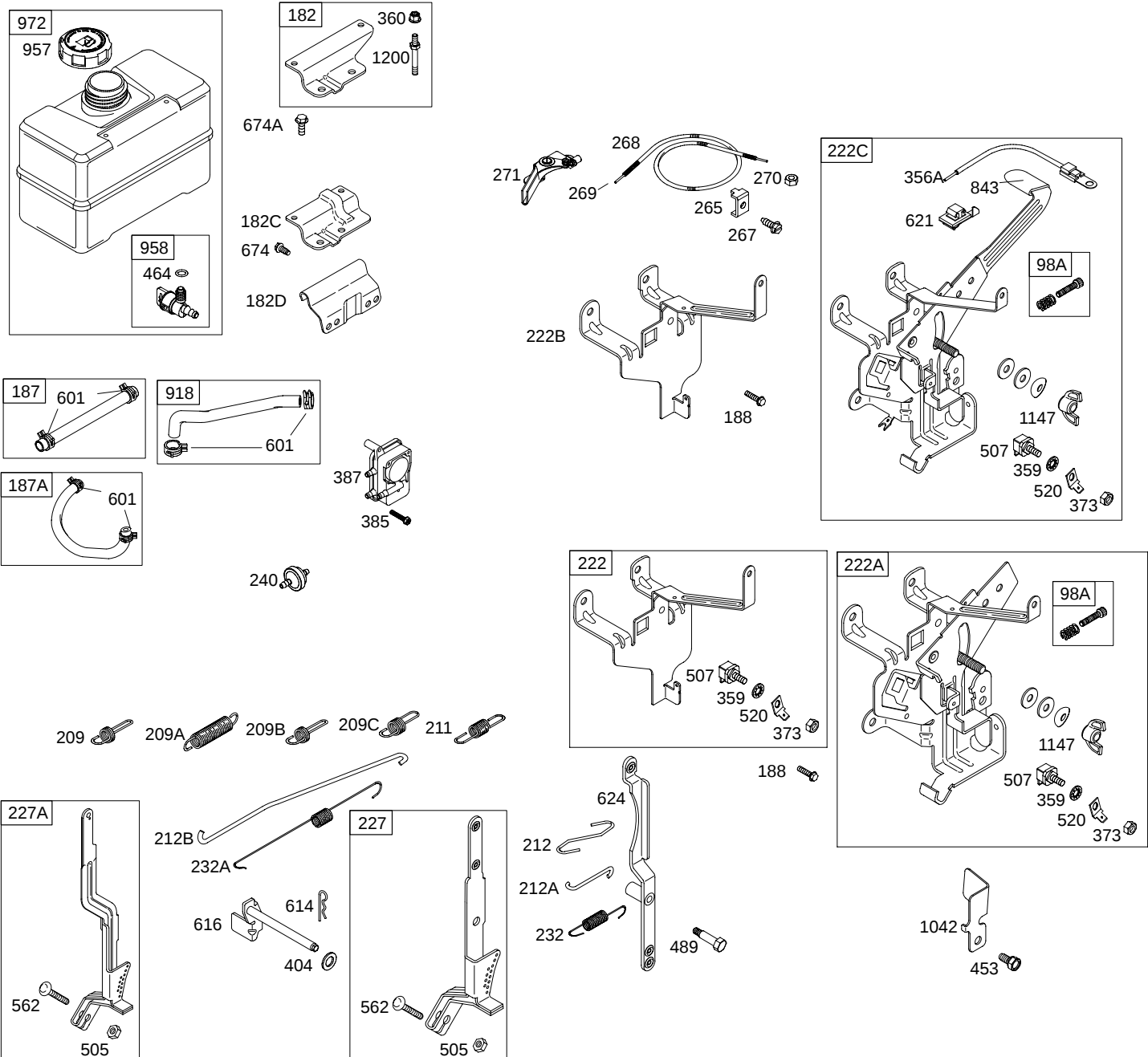
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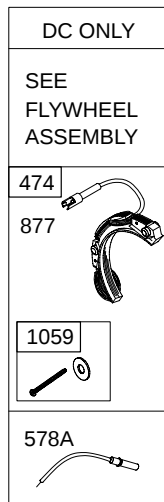


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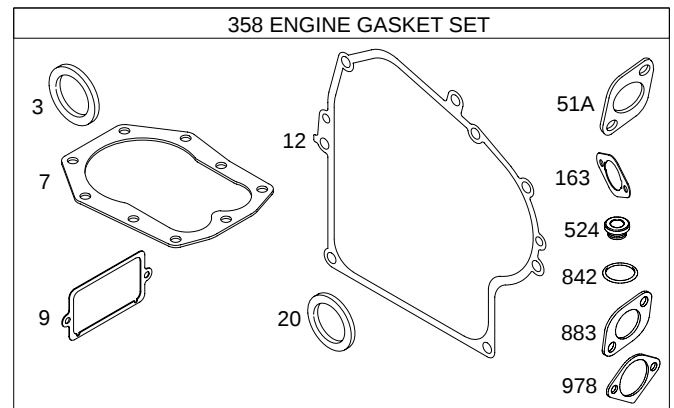
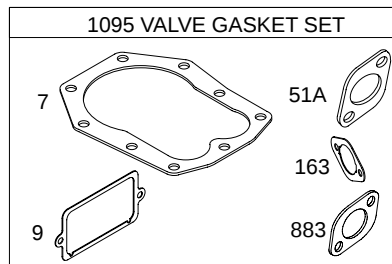
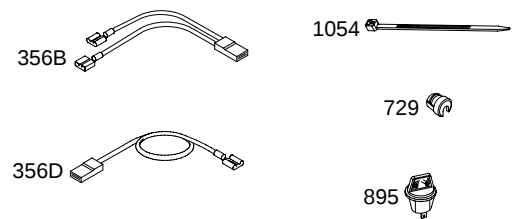




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NOTE: ALL OLD STYLE STATORS USE
1119 REFERENCE NUMBER MOUNTING SCREW



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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	495631	Cylinder Assembly	15	690946	Plug—Oil Drain (Square Head)	22	693972	Screw (Crankcase Cover/Sump)
2	495657	Kit—Bushing/Seal (Magneto Side)	15A	691680	Plug—Oil Drain (3/8" Square Socket)	23	690615	Flywheel (Rewind Start)
3	★391086	Seal—Oil (Magneto Side)	15B	690343	Plug—Oil Drain (7/32" Hex Socket) Used on Type No(s). 1187, 1194.	23A	690626	Flywheel (Electric Start) ----- Note -----
5	691159	Head—Cylinder	16	495790	Crankshaft (Used After Code Date 95041600). ----- Note -----			691354 Flywheel (Electric Start) Used on Type No(s). 0681, 0682, 1181, 1184, 1190, 1193, 1194.
7	★Ø272163	Gasket—Cylinder Head			495832 Crankshaft (Used Before Code Date 9701600). Used on Type No(s). 0130.	24	222698	Key—Flywheel
8	498038	Breather Assembly (Used After Code Date 95040200).			495648 Crankshaft Used on Type No(s). 0165, 1015, 1165, 1170.	25	499907	Piston Assembly (Standard) ----- Note -----
8A	495736	Breather Assembly (Used After Code Date 95010100 and Before Code Date 95040300).			495866 Crankshaft Used on Type No(s). 1182.			499908 Piston Assembly (.010" Oversize)
8B	497710	Breather Assembly (Used Before Code Date 95010200).			495788 Crankshaft Used on Type No(s). 1190.			499909 Piston Assembly (.020" Oversize)
9	★Ø27803	Gasket—Breather	17	691069	Bearing—Ball			499910 Piston Assembly (.030" Oversize)
10	691666	Screw (Breather Assembly)	18	496984	Cover—Crankcase ----- Note -----	26	499921	Ring Set (Standard) ----- Note -----
11	691907	Tube—Breather (Used After Code Date 95040200).			496982 Cover— Crankcase Used on Type No(s). 0165, 1015, 1165, 1170.			299743 Ring Set (Standard) (Chrome)
11A	691899	Tube—Breather (Used After Code Date 95010100 and Before Code Date 95040300).			496980 Cover— Crankcase Used on Type No(s). 1102, 1103.			690018 Ring Set (.010" Oversize)
11B	281426	Tube—Breather (Used Before Code Date 95010200).			496979 Cover— Crankcase Used on Type No(s). 1190.	27	690975	Lock—Piston Pin
12	★692221	Gasket—Crankcase (Standard) (.015" Thick) ----- Note -----			496981 Cover— Crankcase Used on Type No(s). 1182.	28	499302	Pin—Piston (Standard) ----- Note -----
		★27876 Gasket— Crankcase (.005" Thick)	19	295964	Kit—Bushing/Seal (PTO Side)			499303 Pin—Piston (.005" Oversize)
		★27877 Gasket— Crankcase (.009" Thick)	20	★391086	Seal—Oil (PTO Side)	29	390401	Rod—Connecting (Standard) ----- Note -----
13	691651	Screw (Cylinder Head) (3 9/16" Long)	21	281658	Cap—Oil Fill			390773 Rod— Connecting (.020" Undersize)
13A	690904	Screw (Cylinder Head) (3" Long)				30	691728	Dipper—Connecting Rod
14	691690	Stud (Cylinder Head) (3 1/3" Long) ----- Note -----				31	222114	Lock—Rod Screw
		691109 Stud (Cylinder Head) (3 15/16" Long) Used on Type No(s). 1015.				32	690352	Screw (Connecting Rod)

★ Included in Engine Gasket Set—Ref. No.358.

● Included in Carburetor Overhaul Kit—Ref. No. 121.

◆ Included in Carburetor Gasket Set—Ref. No. 977.

Ø Included in Valve Gasket Set—Ref. No 1095.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
33	691287	Valve-Exhaust (Used After Code Date 95041600).	58	693389	Rope-Starter (70" Long)	94	496589	Kit-Idle Mixture (LMT 172)
33A	691794	Valve-Exhaust (Used Before Code Date 95041700).	58A	66894	Rope-Starter (99" Long) (Cut to Required Length)			----- Note -----
34	261055	Valve-Intake	58B	692188	Rope-Starter (63" Long)	94B	498836	Kit-Idle Mixture (LMT 141)
35	691605	Spring-Valve (Intake)	59	490653	Insert-Grip	95	●691636	Screw (Throttle Valve)
36	691605	Spring-Valve (Exhaust) (Used After Code Date 95041600).	60	490652	Grip-Starter Rope	98	495800	Kit-Idle Speed
36A	691597	Spring-Valve (Exhaust) (Used Before Code Date 95041700).	63	690547	Spring-Ratchet (Used Before Code Date 99030100).	98A	493280	Kit-Idle Speed
37	690411	Guard-Flywheel	64	691920	Adapter-Ratchet Spring (Used Before Code Date 99030100).	104	●690525	Pin-Float Hinge
40	690656	Retainer-Valve	65	690759	Screw (Rewind Starter) (Used After Code Date 99022800).	105	●691782	Valve-Float Needle
40A	691939	Retainer-Valve (Used Before Code Date 95041700).	65A	690837	Screw (Rewind Starter) (Used Before Code Date 99030100).	106	●691780	Seat-Inlet
42	494553	Keeper-Valve (Used Before Code Date 95041700).	66	399671	Clutch-Starter (Used Before Code Date 99030100).			----- Note -----
45	691793	Tappet-Valve	67	394897	Housing-Clutch (Used Before Code Date 99030100).	108	690467	Valve-Choke
46	691167	Camshaft	68	691604	Ball-Clutch (Used Before Code Date 99030100).	121	497849	Kit-Carburetor Overhaul (Used After Code Date 94062300).
50	691157	Manifold-Intake	70	691945	Ratchet-Clutch (Used Before Code Date 99030100).			----- Note -----
51	●691886	Gasket-Intake (Manifold to Carburetor)	71	691359	Cover-Ratchet (Used Before Code Date 99030100).	125	690111	Carburetor (LMT 203) (Used After Code Date 97081000).
51A	★Ø691885	Gasket-Intake (Manifold to Engine)	73	691754	Screen-Rotating (Used Before Code Date 99030100).			Used on Type No(s). 1015, 1102, 1103, 1129, 1131, 1165, 1169, 1170, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1188, 1189, 1190, 1191, 1193, 1195, 1196.
53	691672	Stud (Carburetor)	74	691627	Screw (Rotating Screen)			----- Note -----
54	93208	Screw (Intake Manifold)	75	690582	Washer (Flywheel)	499029		Carburetor (LMT 116, 141, 172) (Used Before Code Date 97081100 and After Code Date 94090200).
55	693904	Housing-Rewind Starter (Used After Code Date 99022800).	78	690364	Screw (Flywheel Guard)	497164		Carburetor (LMT 102, 113, 114) (Used Before Code Date 94090100).
55A	393576	Housing-Rewind Starter (Used Before Code Date 99030100).	81	691729	Lock-Muffler Screw	694526		Carburetor Used on Type No(s). 1187, 1194.
56A	295871	Pulley-Starter (Used Before Code Date 99030100).	93	●690602	Bushing-Throttle Shaft			
57A	490179	Spring-Rewind Starter (Used Before Code Date 99030100).						

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
127	●694524	Plug–Welch	170	691695	Stud (Crankcase Cover/Sump)	222	694182	Bracket–Control (Used After Code Date 98120600).
130	691750	Valve–Throttle						Used on Type No(s).
131	497846	Kit–Throttle Shaft	182	495664	Bracket–Fuel Tank			1129, 1131, 1169,
131A	497159	Kit–Throttle Shaft (Used Before Code Date 94090100).	182C	695451	Bracket–Fuel Tank			1180, 1181, 1183,
			182D	694592	Bracket–Fuel Tank			1184, 1185, 1186,
133	494381	Float–Carburetor	185	690958	Nut (Air Cleaner Base to Carburetor)			1187, 1188, 1189,
137	●281165	Gasket–Float Bowl						1191, 1193, 1194,
141	497160	Kit–Choke Shaft	186	691764	Connector–Hose			1195, 1196.
142	691477	Nozzle–Carburetor (Standard) (LMT 172)	186A	691609	Connector–Hose	222A	691480	Bracket–Control (Used Before Code Date 98120700).
		----- Note -----	186B	692317	Connector–Hose (Carburetor)			Used on Type No(s).
		498716 Nozzle– Carburetor (Standard) (LMT 141)	187	296004	Line–Fuel (Cut to Required Length)			0068, 0100, 0129,
		690125 Nozzle– Carburetor (Standard) (LMT 203)	187A	497029	Line–Fuel (Molded)			0130, 0131, 0165,
		●497564 Nozzle– Carburetor (Standard) (LMT 113, 114, 116)	188	691693	Screw (Control Bracket)	222B	693606	Bracket–Control Used on Type No(s).
		497198 Nozzle– Carburetor (Standard) (LMT 102)	209	692136	Spring–Governor (Yellow)			1102, 1103.
			209A	260723	Spring–Governor (Used Before Code Date 94090100).	222C	691478	Bracket–Control Used on Type No(s).
			209B	263054	Spring–Governor Used on Type No(s).			1015, 1165, 1170,
					0068, 0100, 0129, 0130, 0131, 0165, 0169, 0629, 0669, 0680, 0681, 0682.	227	692143	Lever–Governor Control
143	499032	Nozzle–Carburetor (High Altitude) (LMT 141, 172)	209C	691309	Spring–Governor Used on Type No(s).	227A	496253	Lever–Governor Control
		----- Note -----			1015, 1165, 1170, 1182, 1190.	232	691848	Spring–Governor Link
		690126 Nozzle– Carburetor (High Altitude) (LMT 203)	211	691307	Spring–Governor Used on Type No(s).	232A	691846	Spring–Governor Link
		497848 Nozzle– Carburetor (High Altitude) (LMT 113, 114, 116)			1015, 1165, 1170, 1182, 1190.	240	394358	Filter–Fuel (White)
		497198 Nozzle– Carburetor (High Altitude) (LMT 102)	212	691853	Link–Throttle (Linkage Lever to Throttle Shaft)			----- Note -----
144	697843	Pulley/Spring Assembly	212A	691854	Link–Throttle (Governor Control Lever to Linkage Lever)			298090 Filter–Fuel (Red)
146	690979	Key–Timing	212B	262970	Link–Throttle (Governor Control Lever to Linkage Lever)	257	691660	Screw (Starter Clutch) (Used Before Code Date 99030100).
147	●497472	Jet–Pilot (LMT 102, 113, 114, 116)				265	691024	Clamp–Casing
161	498544	Base–Air Cleaner	215	691170	Guide–Air	267	690804	Screw (Casing Clamp)
163	★Ø692277	Gasket–Air Cleaner	219	496786	Gear–Governor	268	691025	Casing–Control Wire (Cut to Required Length)
165	693148	Nut (Ring Gear)	220	691724	Washer (Governor Gear)	269	691026	Wire–Control (Cut to Required Length)
						270	691027	Nut (Control Wire Casing)
						271	691028	Lever–Control

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Ø Included in Valve Gasket Set–Ref. No 1095.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
276	692255	Washer—Sealing	356A	691408	Wire—Stop	464	691898	Seal—O Ring
298	690453	Locknut—Muffler/Elbow	356B	398838	Wire—Stop			(Fuel Shut—Off Valve)
300	497141	Muffler	356D	491927	Wire—Stop	474	696578	Alternator
		(Super Lo Tone)			Used on Type No(s).			(DC Only)
300A	692025	Muffler			1015, 1170.	485	692295	Knob—Control
		(Round Lo Tone)	356F	398808	Wire—Stop			(Air Cleaner)
300B	691951	Muffler			(Magnetto Armature)	489	691776	Screw
		(Remote Lo Tone)	358	497070	Gasket Set—Engine			(Linkage Lever)
300C	498984	Muffler	359	691077	Washer	503	691532	Strap—Starter
		Used on Type No(s).			(Ground Terminal)	505	691251	Nut
		1195, 1196.	360	690364	Nut			(Governor Control
304	491596	Housing—Blower			(Fuel Tank Bracket)			Lever)
		----- Note -----	363	19203	Puller—Flywheel	507	691972	Insulator
		491592 Housing—	367	691058	Screw	510	497606	Drive—Starter
		Blower			(Wire Clip)	510A	495878	Drive—Starter
		Used on Type No(s).	373	691612	Nut	513	692024	Clutch—Drive
		0169, 0669, 0681,			(Ground Terminal)	520	691084	Terminal—Ground
		1169, 1181, 1184,	383	89838	Wrench—Spark Plug	523	691386	Dipstick
		1188, 1190, 1193,	385	691673	Screw	524	★281370	Seal—Dipstick Tube
		1194.			(Fuel Pump)	525	691389	Tube—Dipstick
305	692198	Screw	387	692026	Pump—Fuel	544	692034	Armature—Starter
		(Blower Housing)	403	690288	Washer	544A	390837	Armature—Starter
306	496797	Shield—Cylinder			(End Cap)			(3 5/8" Housing
307	691003	Screw	404	691691	Washer			Length)
		(Cylinder Shield)			(Governor Crank)	552	491986	Bushing—Governor
308	691212	Cover—Cylinder Head	415	693463	Plug			Crank
308A	691201	Cover—Cylinder Head			Used on Type No(s).	562	691119	Bolt
309	693054	Motor—Starter			1015, 1170.			(Governor Control
309A		Motor—Starter	425	691671	Screw			Lever)
		(For Replacement			(Air Cleaner Cover)	578A	692306	Wire Assembly
		Starter Motor,	428	691612	Nut			(Alternator)
		Order Ref. 309)			(OIL GARD® Kit)	579	691029	Nut
310	690323	Bolt	436	497140	Manifold—Exhaust			(Starter Cable)
		(Starter Motor)	436A	690797	Manifold—Exhaust	579A	691626	Nut
311	497608	Brush Set			Used on Type No(s).			(Starter Cable)
311A	395538	Brush Set			1195, 1196.	592	690800	Nut
		(3 5/8" Housing	437	695974	Screw			(Rewind Starter)
		Length)			(Exhaust Manifold)	597	691696	Screw
332	693899	Nut	437A	690810	Screw			(Pawl Friction Plate)
		(Flywheel)			(Exhaust Manifold)			(Used After Code Date
		(Used After Code Date			Used on Type No(s).			99022800).
		99022800).			1195, 1196.	601	95162	Clamp—Hose
333	398811	Armature—Magnetto	441	690501	Bracket—Oil Fill	608	693900	Starter—Rewind
334	691061	Screw	445	691643	Filter—Air Cleaner			(70" Long)
		(Magnetto Armature)			Cartridge			(Used After Code Date
337	496018	Plug—Spark	449	691130	Screw			99022800).
346	690661	Screw			(Oil Fill Bracket)	608A	390391	Starter—Rewind
		(Spark Arrester)	453	691131	Screw			(63" Long)
349	691105	Nut			(Electromagnetic			(Used Before Code
		(Cylinder Head Cover)			Bracket)			Date 99030100).
355	690310	Washer	456	692299	Plate—Pawl Friction	613	691632	Screw
		(Muffler Bracket)			(Used After Code Date			(Muffler)
					99022800).	613A	691351	Screw
			459	281505	Pawl—Ratchet			(Muffler)
					(Used After Code Date	614	691620	Pin—Cotter
					99022800).			

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● Included in Carburetor Overhaul Kit—Ref. No. 121.

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⊗ Included in Valve Gasket Set—Ref. No 1095.

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
616	691405	Crank–Governor	802	691286	Cap–End	971	691003	Screw
621	692310	Switch–Stop	802A	395537	Cap–End			(Air Cleaner Base to Carburetor)
624	691415	Lever–Linkage			(3 5/8" Housing Length)	972	691993	Tank–Fuel (4 Quart)
634	●690802	Spring/Seal Assembly	803	693757	Housing–Starter			----- Note -----
635	66538	Boot–Spark Plug	803B	398159	Housing–Starter			695164 Tank–Fuel (5 Quart)
643	691926	Retainer–Air Filter			(3 5/8" Housing Length)			Used on Type No(s). 1191, 1193.
655	691734	Anchor–Rewind Spring (Used Before Code Date 99030100).	819A	690297	Screw (Muffler Bracket)	975	495933	Bowl–Float
661	690661	Screw (OIL GARD® Light Bracket)	842	★691870	Seal–O Ring (Dipstick/Tube)	977	497069	Gasket Set–Carburetor
674	691058	Screw (Fuel Tank Bracket)	843	691322	Sleeve–Lever (Control Bracket)	978	★273326	Gasket–Oil Gard®
674A	690708	Screw (Fuel Tank Bracket)	843A	691895	Sleeve–Lever (Air Cleaner)	979	691382	Cover–Oil Gard®
676	393757	Deflector–Muffler	847	399901	Dipstick/Tube Assembly	980	398182	Kit–Oil Gard®
		----- Note -----				982	690351	Screw (OIL GARD® Cover)
		393761 Deflector–Muffler	851	493880	Terminal–Spark Plug	982A	690350	Screw (OIL GARD® Kit)
		Used on Type No(s). 1196.	863B	690454	Bracket–Muffler	983	398660	Light–Indicator
676A	395700	Deflector–Muffler			Used on Type No(s). 1195, 1196.	984	692340	Bracket–Oil Gard® Light
677	690661	Screw (Muffler Deflector)	868	692036	Seal–Valve	987	●691326	Seal–Throttle Shaft
678	490817	Spacer–Rewind (Used Before Code Date 99030100).	869	691703	Seat–Valve (Intake)	994	399541	Arrestor–Spark
689	691855	Spring–Friction (Used After Code Date 99022800).	870	691844	Seat–Valve (Exhaust)	1019	497156	Kit–Label
695	693109	Screw (Ring Gear)	871	261961	Bushing–Valve Guide (Exhaust)	1036	696768	Label–Emission (Used After Code Date 01073000).
697	690372	Screw (Drive Cap)			----- Note -----			695696 Label–Emission
697B	691058	Screw (Drive Cap)			231218 Bushing–Valve Guide (Intake)			(Used After Code Date 000630000 and Before Code Date 01073100).
718	690959	Pin–Locating	876	495877	Kit–Pinion Spring			694988 Label–Emission
726	399676	Gear–Ring (Includes Mounting Hardware)	877	393814	Wire/Connector–Alternator (DC Only)			(Used After Code Date 99093000 and Before Code Date 00070100).
727	395405	Cover–Starter Drive	883	★Ø697815	Gasket–Exhaust			694313 Label–Emission
729	690603	Clip–Wire	884	691956	Clamp–Muffler			(Used After Code Date 98123100 and Before Code Date 99100100).
729A	690430	Clip–Wire (OIL GARD® Kit)			Used on Type No(s). 1195, 1196.			499354 Label–Emission
732	691097	Screw (Starter Drive Cover)	895	692309	Switch–Rotary			(Used Before Code Date 99010100 and After Code Date 97052500).
740	691105	Nut (Muffler Bracket)	896A	691641	Pin–Drive Retainer			499353 Label–Emission
741	691288	Gear–Timing	898	691077	Washer (OIL GARD® Kit)			(Used Before Code Date 97052600).
783	693059	Gear–Pinion	918	497457	Hose–Vacuum	1042	691229	Bracket–Electromagnetic
789	398661	Harness–Wiring (OIL GARD® Kit)	930	691904	Guard–Rewind (Used on Type No(s). 0131, 1131, 1196.			
797	693167	Nut (Brush Retainer)	950	691657	Screw–Float Bowl			
801	691283	Cap–Drive	957	493988	Cap–Fuel Tank			
			958	698182	Valve–Fuel Shut Off			
			967	492889	Filter–Pre Cleaner			
			968	691925	Cover–Air Cleaner			

★ Included in Engine Gasket Set–Ref. No.358.

● Included in Carburetor Overhaul Kit–Ref. No. 121.

◆ Included in Carburetor Gasket Set–Ref. No. 977.

Ø Included in Valve Gasket Set–Ref. No 1095.

19G400

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1051	691265	Ring–Retaining	1119	691183	Screw (Alternator)	1200	691690	Stud (Fuel Tank Bracket)
1054	280275	Tie–Cable						
1058	274786	Owner's Manual	1147	690355	Nut (Control Bracket)	1210	697843	Pulley/Spring Assembly (Pulley) (Used After Code Date 00082000 and Before Code Date 01051100).
1059	698516	Kit–Screw/Washer						
1083A	690958	Nut (End Cap)	1177	691105	Nut (Muffler)			
1090	691293	Retainer–Brush						
1091	691333	Cap–Limiter						
1095	498534	Gasket Set–Valve				1211	697843	Pulley/Spring Assembly (Spring) (Used After Code Date 00082000 and Before Code Date 01051100).

★ Included in Engine Gasket Set–Ref. No.358.

● Included in Carburetor Overhaul Kit–Ref. No. 121.

◆ Included in Carburetor Gasket Set–Ref. No. 977.

Ø Included in Valve Gasket Set–Ref. No 1095.