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FORM MS-7074-8/85
REPLACES FORM MS-7074-9/84
FILE IN SECT. 2 OF SERVICE MANUAL

**131200 to 131299**

# Illustrated Parts List

## Industrial/Commercial

## Model Series

## 131200 to 131299

TYPE NUMBERS
0110 through 0260
2035 through 2038
and 2049

**TO FIND**

**THE CORRECT NUMBER OF THE PART YOU NEED:**

**FOLLOW THE INSTRUCTIONS BELOW**

A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 012301 are listed herein only as 0123. The two digits (01 or 02, etc.) to the right of the space are not needed for parts identification. Then use the Illustrated Parts List covering the Model Series.

B. Refer to Illustrated Parts section and compare the old part with illustration. The number on the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames on which individual reference numbers are given can be purchased separately.

C. After the Reference Number has been identified, refer to the Numerical Parts List, where Reference and Master Part Number are listed. THE MASTER PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE".

D. If a "Note" appears below the Master Part Number, this means that this part differs from the Master Part for certain types. If the Type number is listed under "Note", order the part referred to.

E. If the Engine Type Number does not appear after any part number listed under "Note", use the Master Part Number.

F. For Type Numbers higher than those covered by this book, please refer to the factory if you are unable to identify the part by comparison.

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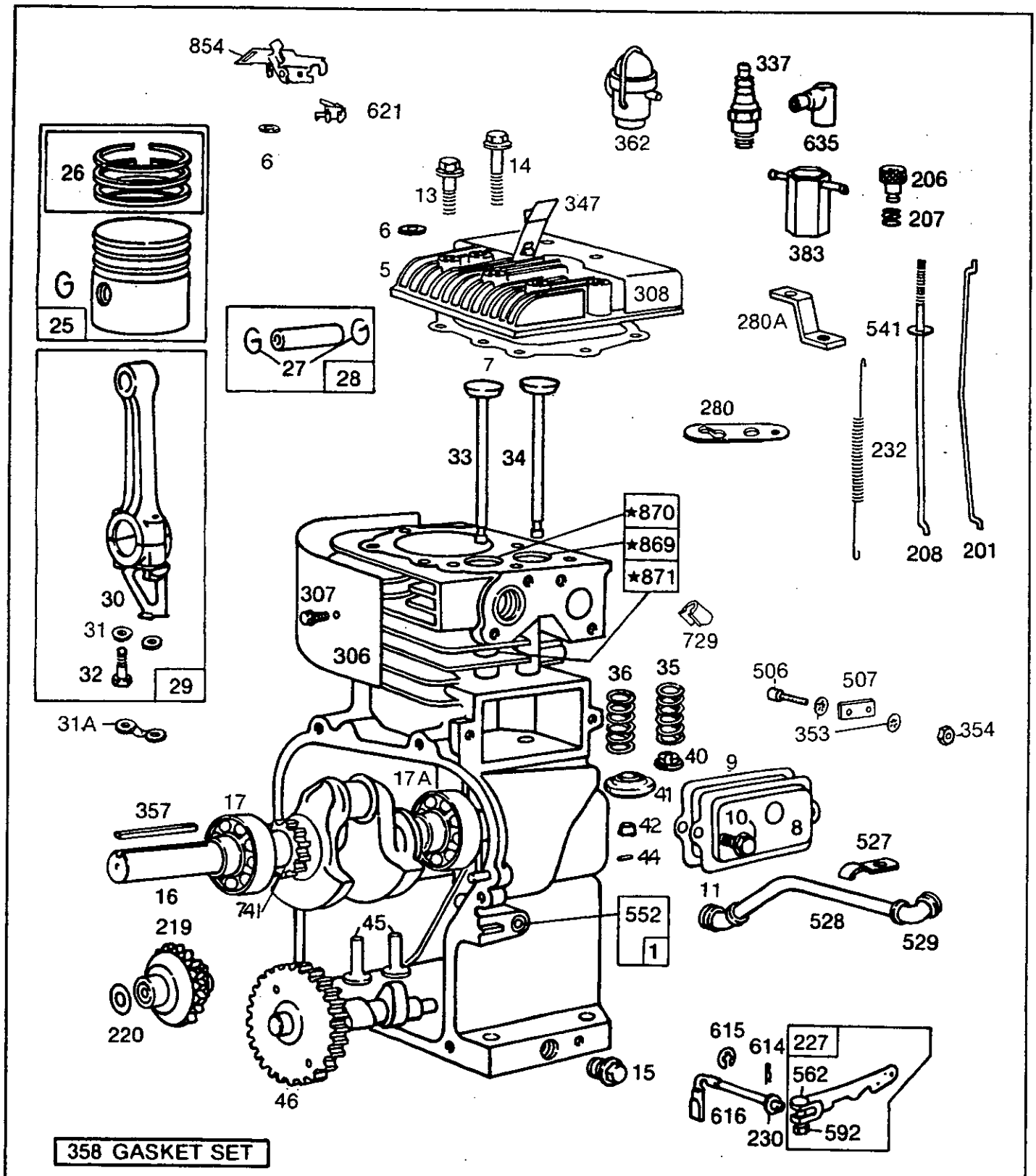
# 131200 to 131299




★REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

7074-1

Assemblies include all parts shown in frames.



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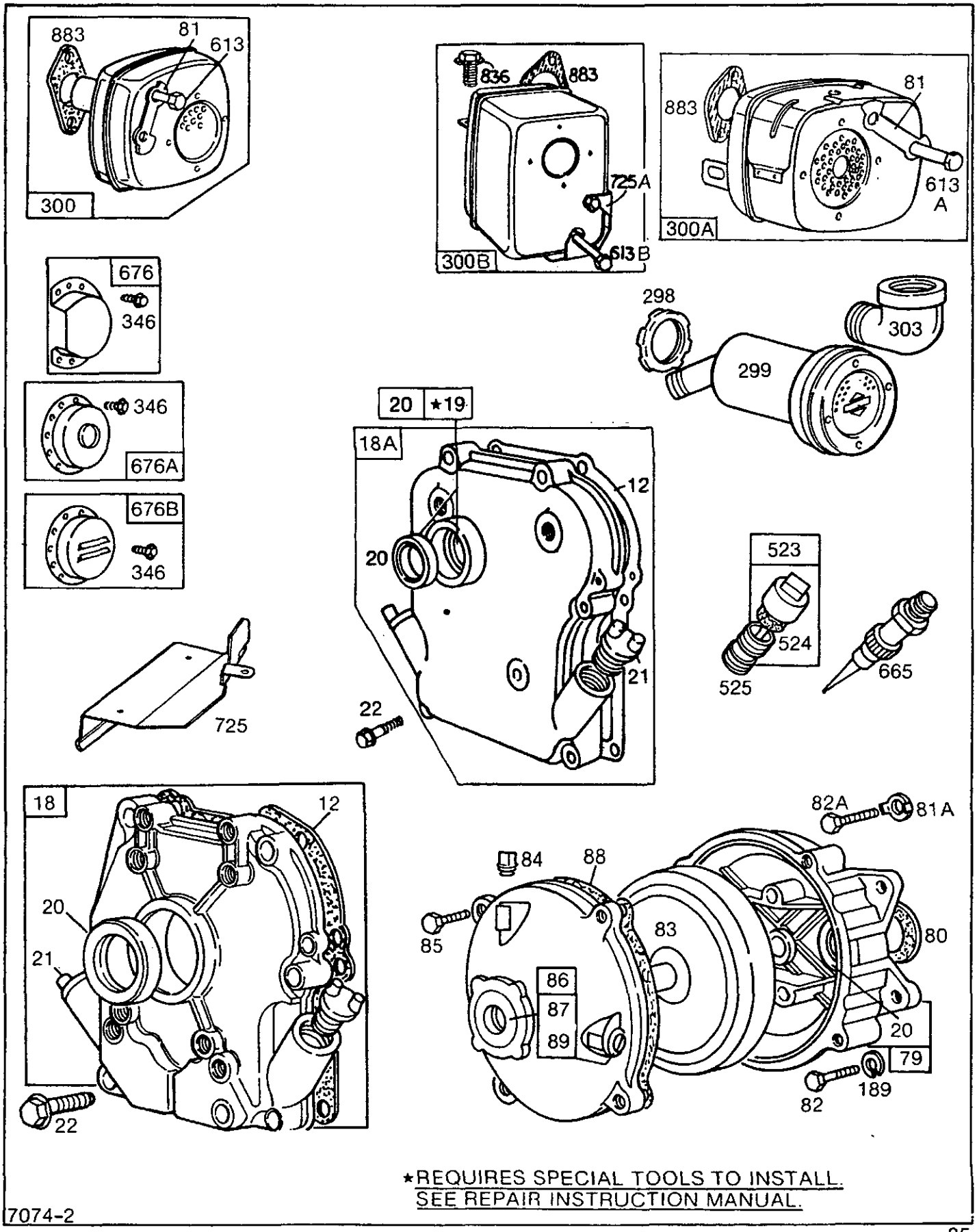


★REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

7074-2

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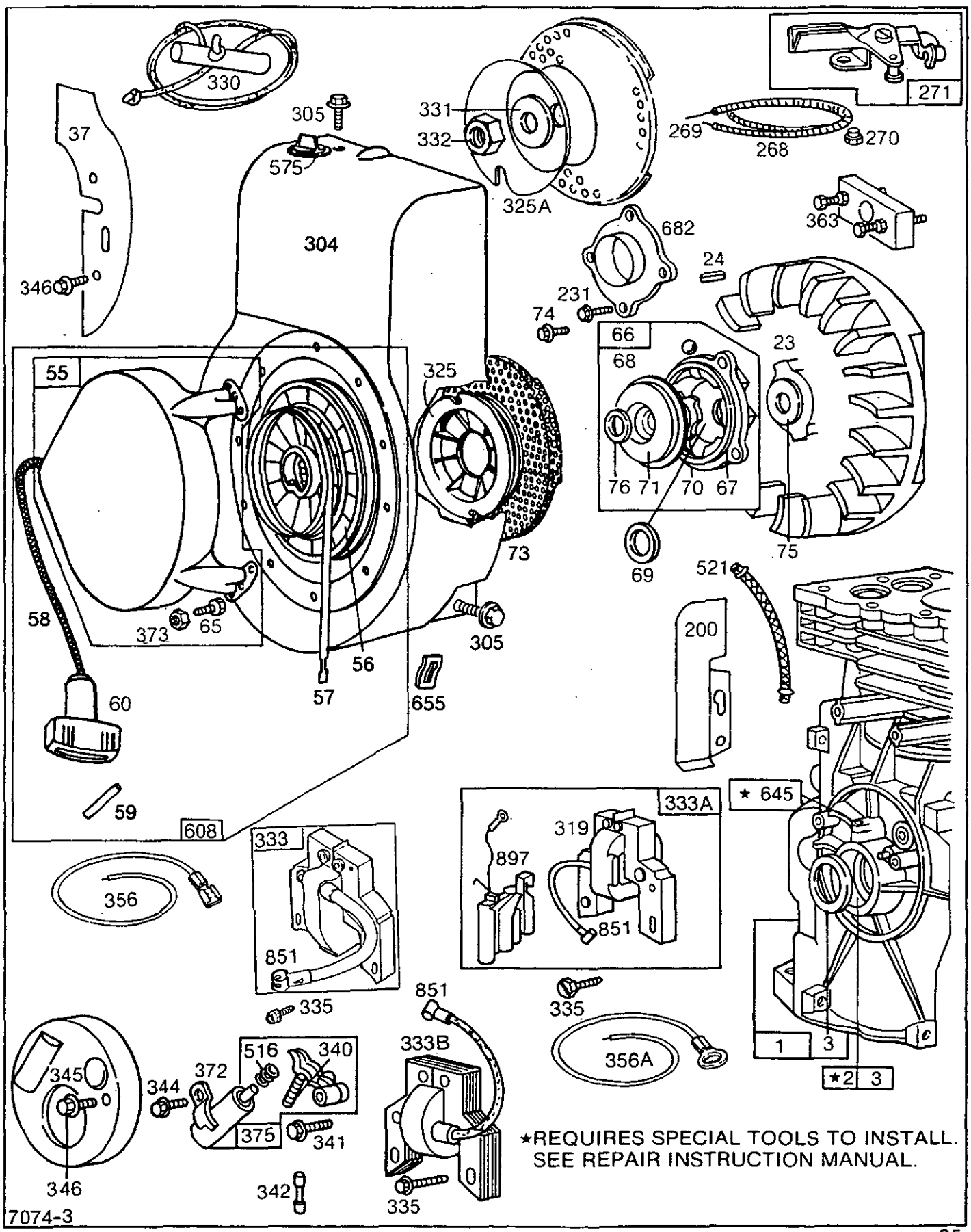
# 131200 to 131299




★REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.

Assemblies include all parts shown in frames.

35



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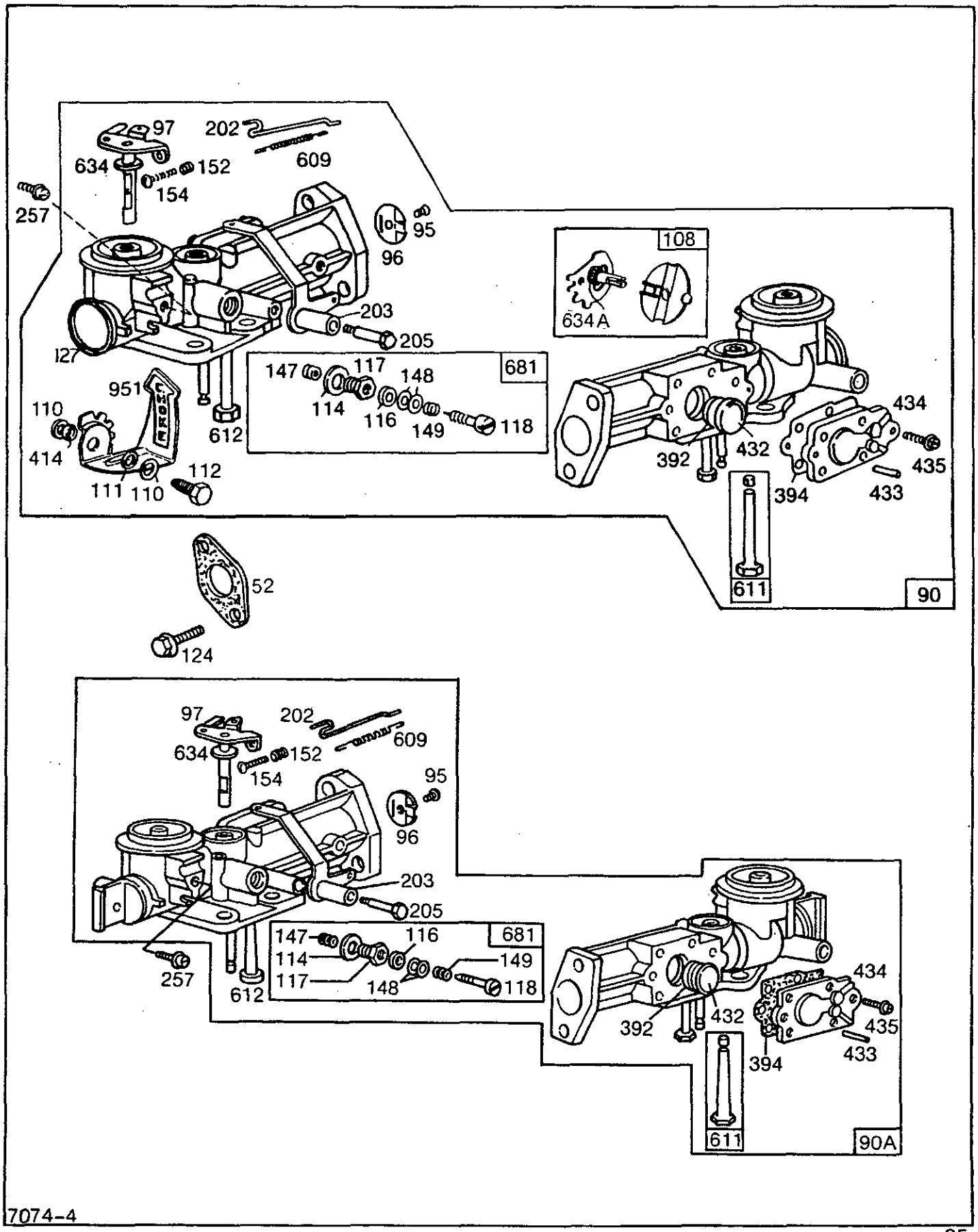


Assemblies include all parts shown in frames.

35



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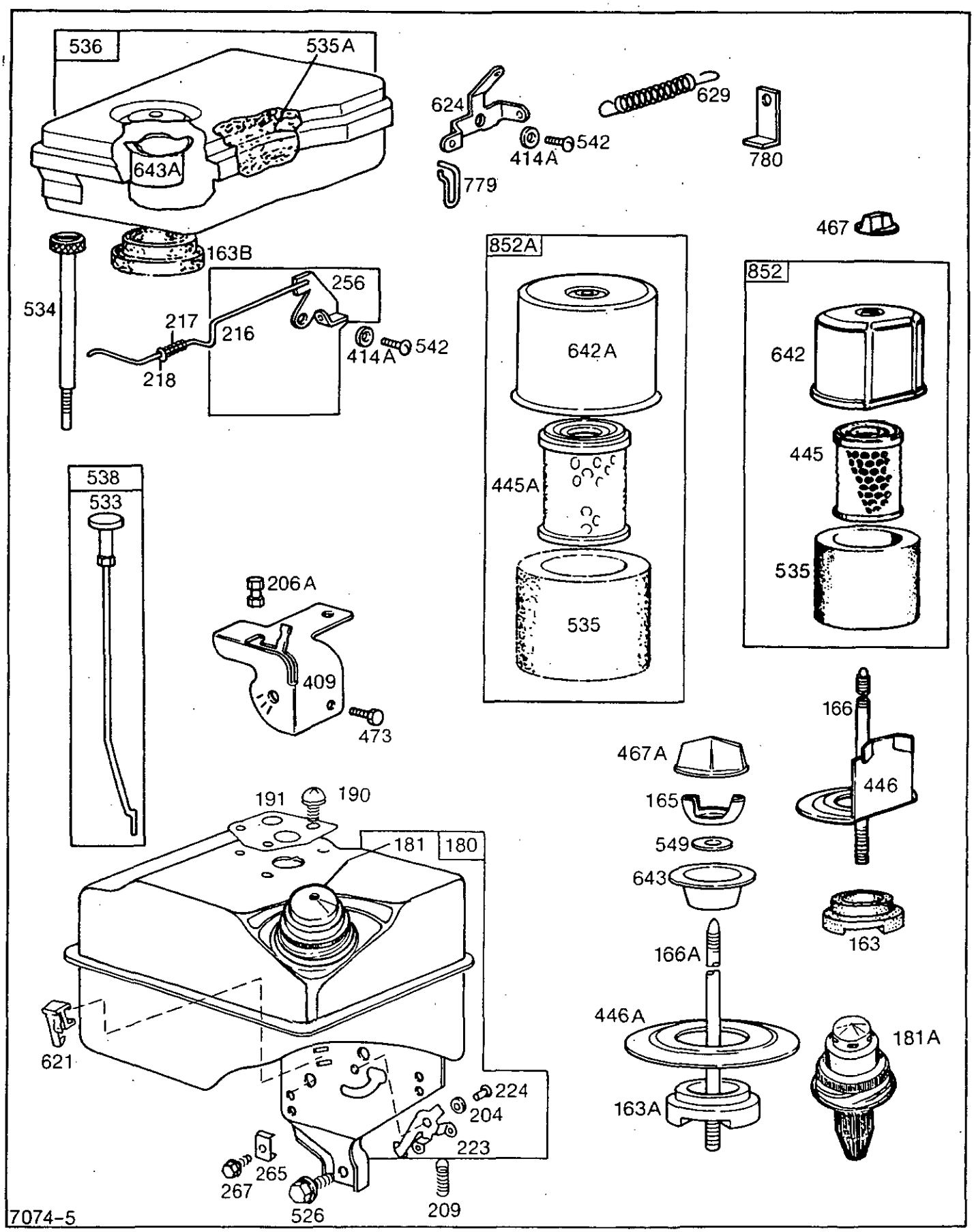
# 131200 to 131299

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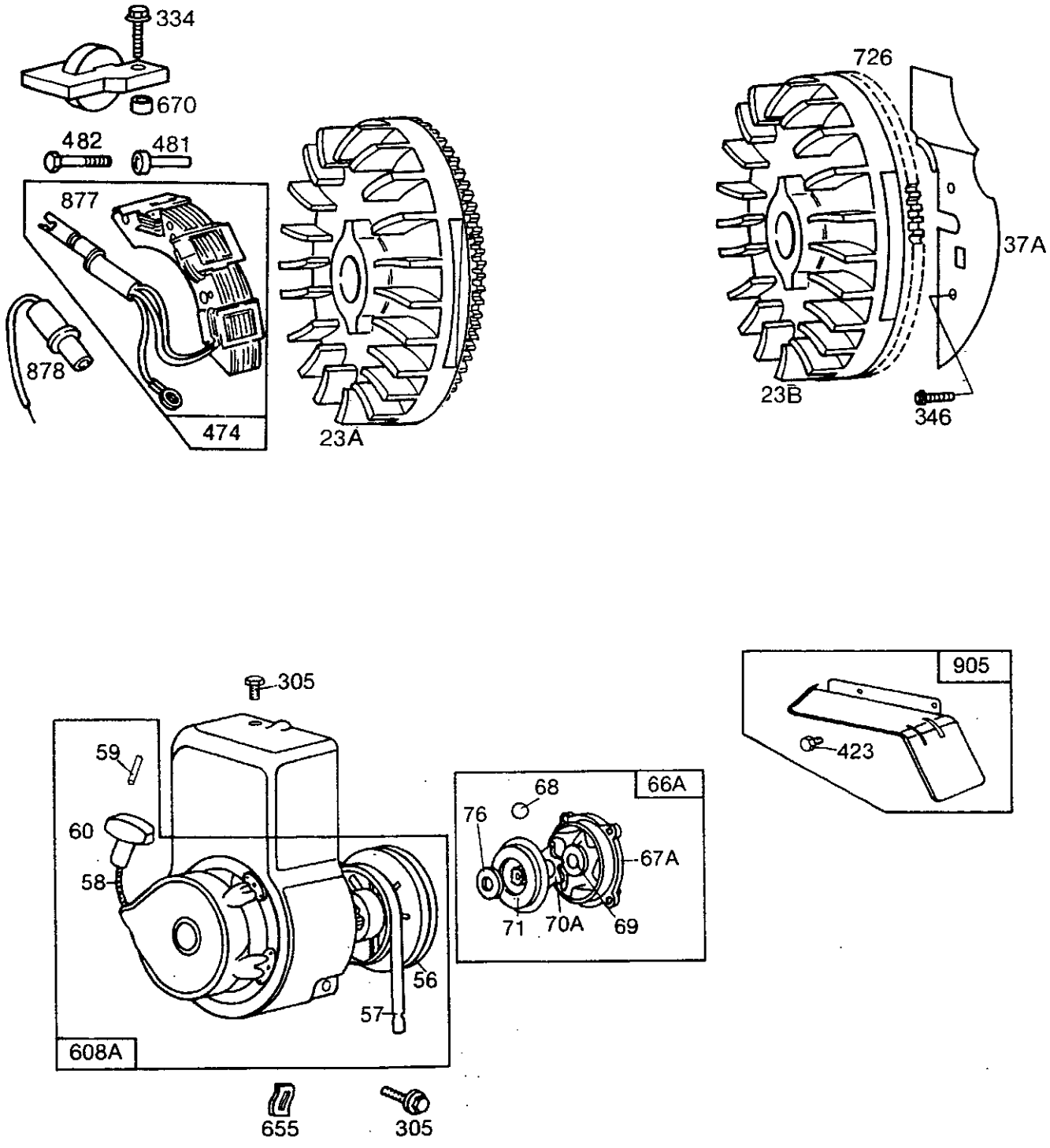


7074-6

Assemblies include all parts shown in frames.





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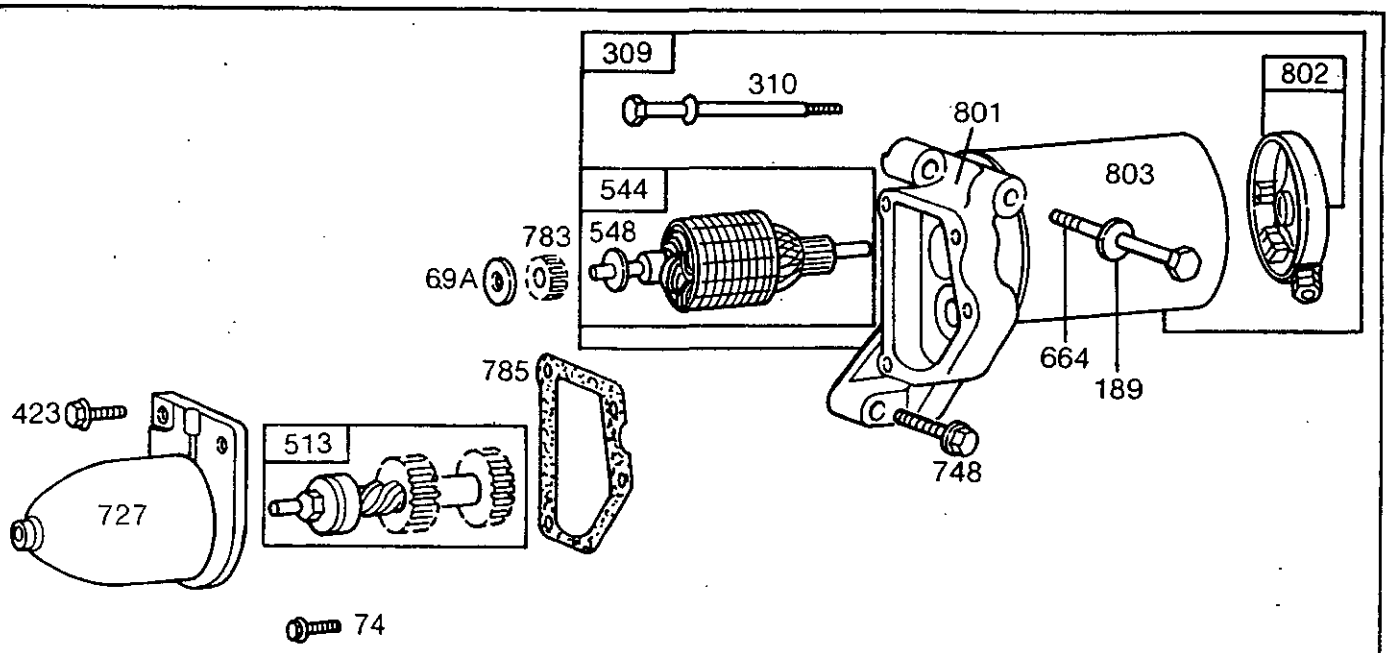
# 131200 to 131299




| Subject | Ref. No. 309 | Ref. No. 544 | Ref. No. 803 | Ref. No. 802 |
|---|---|---|---|---|
| Starter Motor Mfr. | Motor | Armature Assembly | Housing Assembly | End Cap Assy. Commutator |
| American Bosch | | | | |
| 12V | 390551* | 390467 | 390468 | 390465 |

*Used #92813 Lockwasher and #231082 Hex Nut.

| Ref. No. 513 | Ref. No. 727 | Flywheel Ring Gear Material |
|---|---|---|
| Drive Assembly | Drive Housing | |
| 390581 | 390543 | Steel |
| 397645** | 394408 | Aluminum |

**Includes 280311 Starter Cover.

| Ref. No. 423 | Ref. No. 785 | Ref. No. 783 | Ref. No. 69 | Ref. No. 310 | Ref. No. 548 | Ref. No. 664 | Ref. No. 748 | Ref. No. 801 |
|---|---|---|---|---|---|---|---|---|
| Sem Screw 93654 | Gasket 270718 | Pinion 230972 | Washer 93676 | Motor Bolt 93648 | Washer 93649 | Mtg. Screw 93358 | Mtg. Screw 93534 | Mounting Head 390544 |

7074-7

Assemblies include all parts shown in frames.



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| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 393839 | Cylinder Assembly |
| 2 | 297565 | Bushing—Cylinder |
| | Note: | Requires special tools for installation. |
| 3 | 299819 | Seal—Oil |
| 5 | 211542 | Head—Cylinder |
| 6 | 22963 | Washer—Flat |
| 7 | *270383 | Gasket—Cylinder Head |
| 8 | 294178 | Breather—Valve Chamber |
| 9 | * 27549 | Gasket—Valve Cover |
| 10 | 93394 | Screw—Breather Mtg. Sem |
| 11 | 66578 | Grommet—Breather Tube |
| 12 | *270080 | Gasket—Crankcase—.015" thick (Standard) |
| | *270125 | Gasket—Crankcase—.005" thick |
| | *270126 | Gasket—Crankcase—.009" thick |
| 13 | 93368 | Screw—Cylinder Head (2-3/32" long) |
| | Note: | **93583** Stud—Cylinder Head<br>**22963** Washer<br>Used on Type Nos. 0132, 0179, 0188, 0221, 0235, 0236, 0251, 0252. |
| 14 | 93369 | Screw—Cylinder Head (2-15/32" long) |
| | Note: | **93583** Stud—Cylinder Head<br>**22963** Washer<br>Used on Type Nos. 0132, 0153, 0179, 0188, 0221, 0235, 0236, 0251, 0252. |
| 15 | 91249 | Plug—Pipe, 1/4" Std., Square Head |
| | Note: | **93448** Plug—Pipe (Hex Socket)<br>Used on Type Nos. 0215, 0216, 0217, 0223. |
| 16 | 393596 | Crankshaft |
| | Note: | To Replace Crankshaft Gear Pin, Order Part No. **230978**. |
| | | **393847** Crankshaft<br>Used on Type Nos. 0130, 0136, 0148, 0158, 0164, 0190, 0196, 0208, 0211, 0213, 0218, 0232, 0237, 0249, 2035. |
| | | **393849** Crankshaft<br>Used on Type Nos. 0131, 0133, 0134, 0142, 0143, 0145, 0146, 0149, 0150, 0152, 0154, 0159, 0161, 0162, 0165, 0170, 0174, 0183, 0188, 0189, 0191, 0207, 0209, 0222, 0239, 0245, 2038. |
| | | **393928** Crankshaft<br>Used on Type Nos. 0141, 0151, 0157, 0171, 0173, 0177, 0180, 0181. |
| | | **394295** Crankshaft<br>Used on Type Nos. 0116, 0156, 0167, 0185, 0192, 0194, 0200, 0201, 0202, 2024, 2049. |
| | | **394403** Crankshaft<br>*Used on Type No.* 0182, 0214, 0226, 0228, 0233, 0238. |
| | | **395525** Crankshaft<br>Used on Type Nos. 0117, 0217, 0223, 0235. |
| | | **395651** Crankshaft<br>Used on Type No. 0225. |
| | | **396820** Crankshaft<br>Used on Type No. 0246. |
| | | **397084** Crankshaft<br>Used on Type No. 0252. |
| | | **397086** Crankshaft<br>Used on Type No. 0253. |
| | | **397094** Crankshaft<br>Used on Type Nos. 0254, 0256, 0259. |
| 17 | 99158 | Bearing—Ball (P.T.O. Side) |
| 17A | 99157 | Bearing—Ball (Magneto Side) |
| 18 | 298204 | Cover Assembly—Crankcase (Ball Bearing) |
| 18A | 298517 | Cover Assy.—Crankcase (Plain Bearing) |
| | Note: | **298183** Cover Assy.—Crankcase<br>Used on Type Nos. 0117, 0217, 0223, 0235, 0252. |
| 19 | 267603 | Bushing—Crankcase Cover |
| | Note: | Requires special tools for installation. |
| 20 | 294606 | Seal—Oil |
| | Note: | **393812** Seal—Oil<br>Used on *Model 131231, 131232, 131233, 131235, 131236, 131237* Series Engines.<br>**298504** Oil Seal and Spacer<br>Used on Type Nos. 0116, 0156.<br>**391484** Seal—Oil<br>Used on the Auxiliary *P.T.O. Shaft on* Type Nos. 0117, 0217, 0223, 0235, 0252. |
| 21 | 66768 | Plug—Oil Filler |
| 22 | 93032 | Screw—Crankcase Cover Mounting Sem |
| 23 | 297229 | Flywheel—Magneto |
| 23A | 390509 | Flywheel Assembly (With Steel Ring Gear) |
| 23B | 394424 | Flywheel Assembly (With Aluminum Ring Gear) |
| 24 | 222698 | Key—Flywheel (For MAGNETRON® Ignition) |
| | Note: | **61760** Key—Flywheel (For Breaker Ignition System) |
| 25 | 393819 | Piston Assy.—Standard |
| | 393820 | Piston Assy.—.010" O.S. |
| | 393821 | Piston Assy.—.020" O.S. |
| | 393822 | Piston Assy.—.030" O.S. |

*Included in Gasket Set—Part No. 397145.



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# 131200 to 131299

| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| | | **The Following Piston Ring Sets Are Used After Code Date 85042100.** |
| 26 | 399067 | Ring Set—Std. Piston |
| | 399014 | Ring Set—.010" O.S. Piston |
| | 399015 | Ring Set—.020" O.S. Piston |
| | 399016 | Ring Set—.030" O.S. Piston |
| | | **The Following Piston Ring Sets Are Used Before Code Date 85042200.** |
| | **Note:** | For Chrome Piston Ring Set—Standard Size—Order Part No. **299742.** |
| | 393835 | Ring Set—Standard Piston |
| | 393836 | Ring Set—.010" O.S. Piston |
| | 393837 | Ring Set—.020" O.S. Piston |
| | 393838 | Ring Set—.030" O.S. Piston |
| 27 | 26026 | Lock—Piston Pin |
| 28 | 298909 | Pin Assy.—Piston—Standard |
| | 298908 | Pin Assy.—Piston—.005" O.S. |
| 29 | 299430 | Rod Assy.—Connecting |
| | **Note:** | For Connecting Rod with .020" undersize Crankpin Bore—Order No. **390459.** |
| 30 | 221890 | Dipper—Connecting Rod |
| 31 | 222282 | Washer—Plain (One for Each Screw) |
| 31A | 221876 | Lock—Connecting Rod Screw |
| 32 | 92296 | Screw—Connecting Rod |
| 33 | 260860 | Valve—Exhaust |
| | **Note:** | **211119** Valve—Exhaust Used on Type Nos. 0139, 0140, 0141, 0144, 0156, 0180, 0193, 0194, 0218, 0222, 0225, 0233, 0237, 0238, 0253. |
| 34 | 261044 | Valve—Intake |
| 35 | 260552 | Spring—Intake Valve |
| 36 | 26826 | Spring—Exhaust Valve |
| | **Note:** | **26478** Spring—Exhaust Valve Used on Type Nos. 0139, 0140, 0141, 0144, 0156, 0180, 0193, 0194, 0218, 0222, 0225, 0233, 0237, 0238, 0253. |
| 37 | 222443 | Guard—Flywheel |
| 37A | 222578 | Guard—Flywheel Used on Engines with Electric Starters) |
| 40 | 93312 | Retainer—Intake Valve Spring |
| 41 | 292259 | Rotocap—Exhaust Valve |
| 42 | 230127 | Retainer—Exhaust Valve Rotocap |
| | **Note:** | **93312** Retainer—Exhaust Valve Spring Used on Type Nos. 0139, 0140, 0141, 0144, 0156, 0180, 0193, 0194, 0218, 0222, 0225, 0233, 0237, 0238, 0253. |
| 44 | 230126 | Pin—Exhaust Valve Rotocap Retainer |
| 45 | 260642 | Tappet—Valve |
| 46 | 212733 | Gear—Cam |
| | **Note:** | **211284** Gear—Cam Used on Type Nos. 0117, 0217, 0223, 0235, 0252. |
| 52 | *27355 | Gasket—Carburetor Mounting (2) |
| 55 | 299431 | Housing—Rewind Starter |
| | **Note:** | **397123** Housing—Rewind Starter Used on Type No. 0249. |
| 56 | 295871 | Pulley—Rewind Starter (Includes 63" long rope) If longer rope is required, order rope No. **66894** and cut to length. |
| 57 | 294303 | Spring—Rewind Starter |
| 58 | 66884 | Rope—Rewind Starter—63" long (For use with Plastic Pulley) If longer rope is required, order rope No. **66894** and cut to length. |
| 59 | 230228 | Pin—Starter Grip |
| 60 | 66728 | Grip—Starter Rope |
| 65 | 93105 | Screw—Stamped Steel Housing Mtg. Sem |
| | **Note:** | **94063** Screw—Housing Mtg. Used on Type No. 0249. |
| 66 | 298310 | Clutch Assy.—Rewind Starter |
| 66A | 394558 | Clutch Assembly—Rewind Starter For engines with **Ring Gear** on Flywheel equipped for or with **Electric Motor.** |
| 67 | 212131 | Housing—Starter Clutch |
| 67A | 394897 | Housing—Rewind Starter Clutch For engines with **Ring Gear** on Flywheel equipped for or with **Electric Motor.** |
| 68 | 63770 | Ball—Clutch |
| 69 | 66718 | Washer—Starter Clutch, Thrust |
| 70 | 298436 | Ratchet—Rewind Starter |
| 70A | 298799 | Ratchet—Rewind Starter Clutch |
| 71 | 221653 | Washer—Clutch Retainer |
| 73 | 221923 | Screen—Starter Pulley |
| | **Note:** | **221661** Screen—Rewind Starter Used on Type No. 0216. |
| 74 | 93490 | Screw—Sem |
| | **Note:** | **94062** Screw—Hex Head Used on Type No. 0249. |
| 75 | 220865 | Washer—Spring |
| 76 | 68238 | Washer—Ratchet Sealing |

*Included in Gasket Set—Part No. 397145.



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| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 79 | 290779 | Case Assembly—Gear |
| 80 | 27667 | Gasket—Gear Case |
| 81 | 222263 | Lock—Screw (3/8" Dia. Bolt Holes) |
| | Note: | 222929 Lock—Screw (1/4" Dia. Bolt Holes) |
| 81A | 220234 | Lock—Screw |
| 82 | 91541 | Screw—Cap, Hex. Hd.—5/16-24 x 7/8" |
| 82A | 92279 | Screw—Cap, Hex. Hd.—5/16-24 x 1-1/2" |
| 83 | 211293 | Shaft and Gear—Drive |
| 84 | 92617 | Plug—Breather |
| 85 | 92747 | Screw—Gear Case Mounting Sem |
| 86 | 291730 | Cover Assy.—Gear Case |
| 87 | 19011 | Seal—Oil |
| 88 | 27313 | Gasket—Gear Case Cover |
| 89 | 93448 | Plug—Oil Drain |
| 90 | 397135 | Carburetor Assembly |
| | Note: | 397940 Carburetor Assembly Used on Type Nos. 0136, 0197, 0210, 0242, 0243, 0260. |
| 90A | 299437 | Carburetor Assembly |
| | Note: | 299576 Carb. Assy. Used on Type Nos. 0136, 0197, 0210, 0242, 0243. |
| 95 | 93499 | Screw—Throttle Valve to Shaft Sem |
| 96 | 211203 | Throttle—Carburetor |
| 97 | 299212 | Shaft and Lever—Throttle |
| 108 | 397134 | Valve Group—Choke |
| 110 | 221226 | Washer—Choke Lever |
| 111 | 94060 | Washer—Wave |
| 112 | 93686 | Screw—Choke Lever |
| 114 | 66594 | Gasket—Needle Valve Nut |
| 116 | 65978 | Packing—Needle Valve |
| 117 | 230590 | Nut—Needle Valve |
| 118 | 23433 | Valve—Needle |
| 124 | 93357 | Screw—Hex. Head |
| 127 | 22831 | Plug—Welch |
| 147 | 230591 | Seat—Needle Valve |
| 148 | 22235 | Washer—Needle Valve (2) |
| 149 | 26336 | Spring—Needle Valve |
| 152 | 260575 | Spring—Throttle Adjustment |
| 154 | 93527 | Screw—Machine, Rd. Hd.—5-40 x 5/8" |
| 163 | 271139 | Gasket—Air Cleaner Mounting |
| 163A | 270488 | Gasket—Air Cleaner Mounting |
| 163B | 27660 | Gasket—Air Cleaner Mounting |
| 165 | 93856 | Wing Nut |
| 166 | 231332 | Stud—Air Cleaner Used after Code Date 84011000. |
| | Note: | 231315 Stud—Air Cleaner Used before Code Date 84011100. |
| 166A | 231176 | Stud—Air Cleaner |
| 180 | 397137 | Tank Assembly—Fuel |
| | Note: | 297600 Tank Assy.—Fuel Used on Sno-Gard Engines. 397648 Tank Assy.—Fuel Used on Type No. 0231. |
| 181 | 394818 | Cap—Fuel Tank |
| 181A | 397567 | Cap—Fuel Tank |
| 189 | 90366 | Washer—Lock, 5/16 x 1/8 x 1/16 |
| 190 | 93440 | Screw—Fuel Tank Mounting Sem |
| | Note: | 94094 Screw—Sem (1) Used on Type No. 0255. |
| 191 | *271592 | Gasket—Fuel Tank Mounting |
| 200 | 221480 | Guide—Air |
| 201 | 261558 | Link—Governor (Used after Code No. 80052900) |
| | Note: | 260661 Link-Governor (Used before Code No. 80052900) |
| 202 | 260678 | Link—Throttle |
| 203 | 393919 | Assembly—Bell Crank and Bushing |
| 204 | 222962 | Bushing—Governor Lever (Flat) |
| | Note: | 230943 Bushing—Governor Lever Used on Type Nos. 0130, 0132, 0139, 0140, 0148, 0151, 0157, 0158, 0171, 0180, 0190, 0193, 0194, 0196, 0200, 0215, 0217, 0218, 0225, 0228, 0232, 0233, 0238, 0253. |
| 205 | 93838 | Screw—Shoulder |
| 206 | 231266 | Nut—Control Rod (#6-32 Thread) (Used after Code Date 8402900) 230149 Nut—Control Rod (#5-44 Thd.) (Used before Code Date 84043000) |
| | Note: | 21772 Nut—Control Rod Used on Type Nos. 0235, 0236. |
| 206A | 280012 | Nut—Control Rod |
| 207 | 26855 | Spring—Control Rod |
| 208 | 261985 | Rod—Control (#6-32 Thd.) (Used after Code Date 84042900) 230737 Rod—Control (#5-44 Thd.) (Used before Code Date 84043000) |
| | Note: | 230946 Rod—Control (#5-44 Thd.) Used on Type Nos. 0136, 0197, 0210, 0260. 230946 Rod—Control (8-9/16" Long) (Used after Code Date 84042900) 230737 Rod—Control (9-1/8" Long) Used before Code Date 84043000 on Type Nos. 0242, 0243. 261297 Rod—Control Used on Type No. 0163. |
| 209 | 260695 | Spring—Governor |

*Included in Gasket Set—Part No. 397145.



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# 131200 to 131299

| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 216 | 397709 | Link—Choke (Includes Bell Crank) Used after Code Date 84011000. |
| | Note: | **299859** Link—Choke (Includes Bell Crank) Used before Code Date 84011100. |
| 217 | 261951 | Spring—Choke Link Used after Code Date 8401100. |
| | Note: | **260189** Spring—Choke Link Used before Code Date 84011100. |
| 218 | 221198 | Washer—Choke Link |
| 219 | 391737 | Gear—Governor |
| 220 | 221551 | Washer—Thrust |
| 223 | 221517 | Lever—Governor Control |
| 224 | 93491 | Rivet—Governor Control Lever Mounting |
| | Note: | **93440** Screw—Sem Used with 230943 Bushing (1/2" dia. Flange) and **93569** Spring Washer Used on Type Nos. 0130, 0132, 0139, 0140, 0148, 0151, 0157, 0158, 0171, 0180, 0190, 0193, 0194, 0196, 0200, 0215, 0217, 0218, 0225, 0228, 0232, 0233, 0238, 0253. |
| 227 | 393920 | Lever Assy.—Governor |
| 230 | 222450 | Washer—Governor Lever |
| 231 | 93064 | Screw—Sem |
| 232 | 260478 | Spring—Governor Link |
| 256 | 397709 | Crank—Bell (Includes Choke Link) Used after Code Date 84011000. |
| | Note: | **299859** Crank—Bell (Includes Choke Link) Used before Code Date 84011100. |
| 257 | 93543 | Screw—Fil. Hd. Sem |
| 265 | 221535 | Clamp—Casing |
| 267 | 93496 | Screw—Sem |
| 268 | 66986 | Casing—Control Wire—48" long |
| | Note: | If longer casing is needed, specify length in inches; if a shorter casing is needed, order No. **66986** and cut to required length. |
| 269 | 26099 | Wire—Control, 54" long |
| | Note: | If longer wire is needed, specify length in inches; if shorter wire is needed, order No. **26099** and cut to required length. |
| 270 | 63426 | Locknut—Control Wire Casing |
| 271 | 290568 | Lever Assy.—Control |
| 280 | 223236 | Strap—Control Rod |
| | Note: | **230944** Guide—Control Rod Used in **223236** Strap on Type Nos. 0173, 0195, 0234, 0255, 2035, 2036, 2024, 2049. **390341** Strap—Control Rod Used on Type Nos. 0130, 0132, 0139, 0140, 0148, 0151, 0157, 0158, 0171, 0180, 0190, 0193, 0194, 0196, 0200, 0215, 0217, 0218. 0225, 0228, 0232, 0233, 0238, 0253. |
| 280A | 221384 | Strap—Control Rod |
| | Note: | **230944** Guide—Control Rod Used in **221384** Strap on Type Nos. 0173, 0195, 0234, 2035, 2036, 2024, 2049. |
| 298 | 261409 | Locknut—Muffler |
| 299 | 393368 | Muffler—Exhaust (Round Lo-Tone) |
| | Note: | **393010** Muffler—Exhaust (Round Lo-Tone) **Uses:** **91464** Elbow—Exhaust 90° Street Used on Type No. 0145. |
| 300 | 393615 | Muffler—Exhaust (Lo-Tone) |
| 300A | 391313 | Muffler—Exhaust |
| | Note: | **297274** Muffler—Exhaust (Does Not Include Screw Lock or Heat Shield) Used on Type No. 0225. **391232** Guard—Muffler **Uses:** **93415** Screw (Guard and Retainer Mounting) **93606** Screw (Guard to Muffler Mounting) **222379** Retainer—Muffler **222361** Brace—Muffler Used on Type Nos. 0159, 0174, 0229. |
| 300B | 396001 | Muffler—Exhaust |
| 304 | 299410 | Housing—Blower |
| | Note: | **394912** Housing—Blower Used on Type Nos. 0225, 0246. **397719** Housing—Blower Used on Type No. 0249. |
| 305 | 93158 | Screw—Blower Housing Mounting |
| 306 | 221511 | Shield—Cylinder |
| 307 | 93042 | Screw—Cylinder Shield Mounting Sem |
| 308 | 221512 | Cover—Cylinder Head |
| 309 | | Motor—Starter See Chart on Page 6 for Replacement Parts for Starting Motors |
| 319 | 395490 | Armature Assembly (Less Trigger Coil) |



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| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 325 | 280457 | Pulley—Rope Starter |
| | | **Uses:** |
| | | **94062** Screw—Pulley Mounting |
| 325A | 299421 | Starter Pulley with Screen |
| 330 | 69932 | Rope—Starter |
| 331 | 220865 | Washer—Flywheel |
| 332 | 92284 | Nut—Flywheel |
| 333 | 397358 | Armature—Magneto |
| 333A | 395491 | Armature Group (MAGNETRON® Ignition) |
| 333B | 298316 | Armature—Magneto (For Points and Condenser) |
| 334 | 93613 | Screw—Armature Mounting Sem (2) |
| 335 | 93414 | Screw—Armature Mounting Sem |
| 337 | 298809 | Plug—Spark 1-1/2" High—37-42 M.M. |
| | **Note:** | **29693** Plug—Spark 2" High—51 M.M. |
| | | **293918** Plug—Spark 1-1/2"—37 M.M. (Resistor Type) |
| | | **392588** Plug—Spark 2"—51 M.M. (Resistor Type) |
| 340 | 26018 | Spring—Breaker Arm |
| 341 | 93381 | Screw—Breaker Arm Mounting Sem |
| 342 | 65704 | Plunger—Breaker Point |
| 344 | 93042 | Screw—Condenser Clamp Mounting Sem |
| 345 | 220366 | Cover—Breaker Point and Condenser |
| 346 | 93705 | Screw-Sem |
| | **Note:** | **93469** Screw—Hex Head Used to Mount Muffler Guard and Deflector on Type No. 0235. |
| 347 | 220884 | Switch—Stop (For 1-1/2" High—37 & 42 M.M. Spark Plugs) |
| | **Note:** | **298927** Switch—Stop Used on Type No. 0140. |
| | | **390785** Switch—Stop Used on Type Nos. 0135, 0166, 0170, 0173, 0176, 0181, 0188, 0203, 0221, 0224, 0229, 0231, 0234, 0241, 0250, 0255, 0257, 2024, 2035, 2036, 2038, 2049. |
| 353 | 92791 | Washer—Lock—Shakeproof (3) |
| 354 | 90576 | Nut—Hex.—8-32 (2) |
| 356 | 398808 | Wire—Ground Used with Armature Ref. 333. |
| | **Note:** | **397535** Wire—Ground Used on Type No. 0249. |
| 356A | 299500 | Wire—Ground |
| | **Note:** | All Ground Wires Listed are Used with Armatures Refs. 333A and 333B Only. |
| | | **391115** Wire—Ground Used on Type No. 0147, 0149, 0159, 0175, 0198, 0205, 0227, 0231, 0244, 0246. |
| | | **392074** Wire—Ground Used on Type Nos. 0166, 0195, 0255, 2024. |
| 357 | 91539 | Key |
| 358 | 397145 | Gasket Set |
| 362 | 291630 | Shield—Spark Plug (with Stop Switch) |
| | **Note:** | **89742** Shield—Spark Plug Used on Type Nos. 0131, 0150. |
| 363 | 19069 | Flywheel Puller (Optional Accessory) |
| 372 | 220477 | Clamp—Condenser |
| 373 | 92987 | Nut—Hex. |
| 375 | 294628 | Breaker Points and Condenser Set |
| | **Note:** | **299061** Ignition Kit **Includes:** **294628** Set **65704** Plunger |
| | | **61760** Key—Flywheel (For Conversion to MAGNETRON® Ignition Order Part No. **394970**.) |
| 383 | 89838 | Wrench—Spark Plug |
| 392 | 260455 | Spring—Fuel Pump Diaphragm |
| 394 | 270026 | Diaphragm |
| 409 | 299837 | Lever-Trol—Speed Control |
| 414 | 231325 | Spacer |
| 414A | 220982 | Washer |
| 423 | 93410 | Screw—Hex Hd. |
| 432 | 221377 | Cap—Spring |
| 433 | 93265 | Pin—Diaphragm Cover |
| 434 | 210959 | Cover—Diaphragm |
| 435 | 93141 | Screw—Diaphragm Cover |
| 445 | 396424 | Cartridge—Air Cleaner |
| 445A | 392308 | Cartridge—Air Cleaner |
| 446 | 395642 | Base—Air Cleaner |
| 446A | 222844 | Base—Air Cleaner |
| 467 | 212706 | Knob—Air Cleaner |
| 467A | 212293 | Knob—Air Cleaner |
| 473 | 93475 | Screw—Sem |
| 474 | 394173 | Alternator Assy. |
| 481 | 230970 | Bushing—Stator |
| 482 | 93639 | Screw—Alternator Armature Mounting |
| 506 | 90200 | Screw—Machine, Fill. Hd.—8-32 x 1/2" |
| 507 | 66895 | Insulator—Terminal |
| 516 | 260374 | Spring—Connector |
| 521 | 298529 | Shielding—Ignition Cable |
| 523 | 297357 | Cap—Oil Filler |
| 524 | 65304 | Gasket—Oil Filler Cap |
| 525 | 91258 | Nipple—Oil Filler |
| | | **Uses:** |
| | | **394884** Adapter—Oil Filler Pipe |
| 526 | 93343 | Screw—Tank Bracket Mounting Sem |
| 527 | 221514 | Clamp—Breather Tube |
| 528 | 231328 | Tube—Breather |
| | | Used after Code Date 84011000. |
| | **Note:** | **230722** Tube—Breather |
| | | Used before Code Date 84011100. |

*Included in Gasket Set—Part No. 397145.



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# 131200 to 131299

| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| | | **231386** Tube—Breather Used with Heat Shield Ref. 725. |
| **529** | **67838** | Grommet—Breather Tube |
| **533** | **230149** | Knob—Control Rod |
| | | **Uses:** |
| | | **93384** Nut—Hex. |
| **534** | **94071** | Screw—Air Cleaner Used after Code Date 84011000. |
| | **Note:** | **93322** Screw—Air Cleaner Used before Code Date 84011100. |
| **535** | **271466** | Element—Air Cleaner |
| **535A** | **27987** | Element—Air Cleaner |
| **536** | **397703** | Cleaner Assembly—Air Used after Code Date 84011000. |
| | **Note:** | **297036** Cleaner Assembly—Air Used before Code Date 84011100. |
| **538** | **299545** | Rod—Control |
| **541** | **22398** | Washer |
| **542** | **93141** | Screw |
| **549** | **271118** | Washer |
| **552** | **231079** | Bushing—Governor Crank |
| **562** | **92613** | Bolt—Governor Lever |
| **575** | **396691** | Stop Switch—Rotary |
| **592** | **231082** | Nut—Hex.—10-24 |
| **608** | **390463** | Starter Assy.—Rewind |
| | **Note:** | **397124** Starter Assembly—Rewind Used on Type No. 0249. |
| **608A** | **297372** | Starter Assy.—Rewind (10 o'clock) |
| **609** | **260694** | Spring—Throttle Link |
| **611** | **391813** | Fuel Pipe and Clip Assembly |
| **612** | **296811** | Pipe—Fuel |
| **613** | **93935** | Screw—Hex Hd. Shoulder |
| | **Note:** | **93549** Screw—1/4-20 Hex. Hd. |

| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| **613A** | **94042** | Screw—Muffler Mtg. (Used after Code Date 82091400) |
| | **Note:** | **93704** Screw—Muffler Mounting (Used before Code Date 82091300) |
| | | **93377** Screw—Muffler Mounting Used on Type No. 0223. |
| **613B** | **94054** | Screw—Hex. Hd. |
| **614** | **93306** | Cotter—Hair Pin |
| **615** | **93307** | Retainer—E-Ring |
| **616** | **231077** | Crank—Governor |
| **621** | **297472** | Switch—Stop |
| **624** | **222476** | Crank—Bell |
| | **Note:** | **222100** Crank—Bell Used on Type No. 0231. |
| **629** | **261094** | Spring—Throttle Return |
| | **Note:** | **261137** Spring—Throttle Return Used on Type No. 0244. |
| **634** | **270167** | Washer—Throttle Shaft (Felt) |
| **634A** | **270382** | Washer—Choke Shaft |
| **635** | **66538** | Elbow—Spark Plug |
| **642** | **223306** | Cover—Air Cleaner |
| **642A** | **222626** | Cover—Air Cleaner |
| **643** | **222845** | Cup—Air Cleaner |
| **643A** | **221321** | Cup—Air Cleaner |
| **645** | **23513** | Bushing—Plunger |
| **655** | **222598** | Anchor—Spring |
| **665** | **298858** | Oil Minder |
| **670** | **261065** | Spacer—Armature |
| **676** | **222292** | Deflector—Exhaust (Side Outlet) |
| | **Note:** | For **Spark Arrestor Assy.** Use No. **392193** on Type Nos. 0179, 0229, 0232. **393750** Deflector Exhaust Used on Type No. 0223. |
| **676A** | **395700** | Deflector—Exhaust (Direct Outlet) |
| **676B** | **393758** | Deflector—Exhaust (Louvered Outlet) |

| REF. NO. | PART NO. | DESCRIPTION |
|---|---|---|
| **681** | **299060** | Needle Valve Kit |
| **682** | **211516** | Shield—Starter Clutch |
| **725** | **223334** | Shield—Heat |
| **725A** | **223303** | Shield—Heat |
| **726** | **397644** | Gear—Ring (Includes Mtg. Screws) |
| **729** | **93708** | Clip—Wire |
| **741** | **261696** | Gear—Timing (Plain Bearing) |
| | **Note:** | **261880** Gear—Timing (Ball Bearing) |
| **779** | **390383** | Link—Bell Crank (Includes Bell Crank) |
| **780** | **223169** | Anchor—Spring |
| | **Note:** | **222267** Anchor—Spring |
| | | **Uses:** |
| | | **93496** Screw for Mounting Used on Type No. 0244. |
| **836** | **93559** | Screw—Hex. Head |
| **851** | **221798** | Cable Terminal—Ignition |
| **852** | **396397** | Cleaner Group—Air |
| **852A** | **392368** | Cleaner Group—Air |
| **854** | **392884** | Bracket Assembly—Stop Switch |
| **869** | **211787** | Seat—Intake Valve (Standard) |
| **870** | **211436** | Seat—Exhaust Valve (Standard) |
| **871** | **262001** | Guide—Exhaust Valve |
| | **Note:** | **63709** Guide—Intake Valve |
| | | **See Repair Instruction Manual.** |
| **877** | **393854** | Diode and Connector Assembly |
| **878** | **393422** | Alternator Harness Assembly |
| **883** | **270918** | Gasket—Muffler |
| **897** | **394970** | Trigger Coil Assy.—MAGNETRON® Ignition |
| **905** | **394510** | Shield—Sno Gard |
| **951** | **223286** | Lever—Choke |



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