

**97700 to 97799**

# Illustrated Parts List

## Model Series

### 97700 to 97799

**TYPE NUMBERS**

0101, 0102, 0110,  
0111, 0112, 0113,  
0114, 0115, 0116,  
0118, 0119, 0120,  
0121, 0122,  
0310, 0311, 0313,  
0318, 0319, 0320,  
0321, 0322, 0323,  
0324, 3101, 3110.

**TO FIND****THE CORRECT NUMBER OF THE PART YOU NEED:  
FOLLOW THE INSTRUCTIONS BELOW**

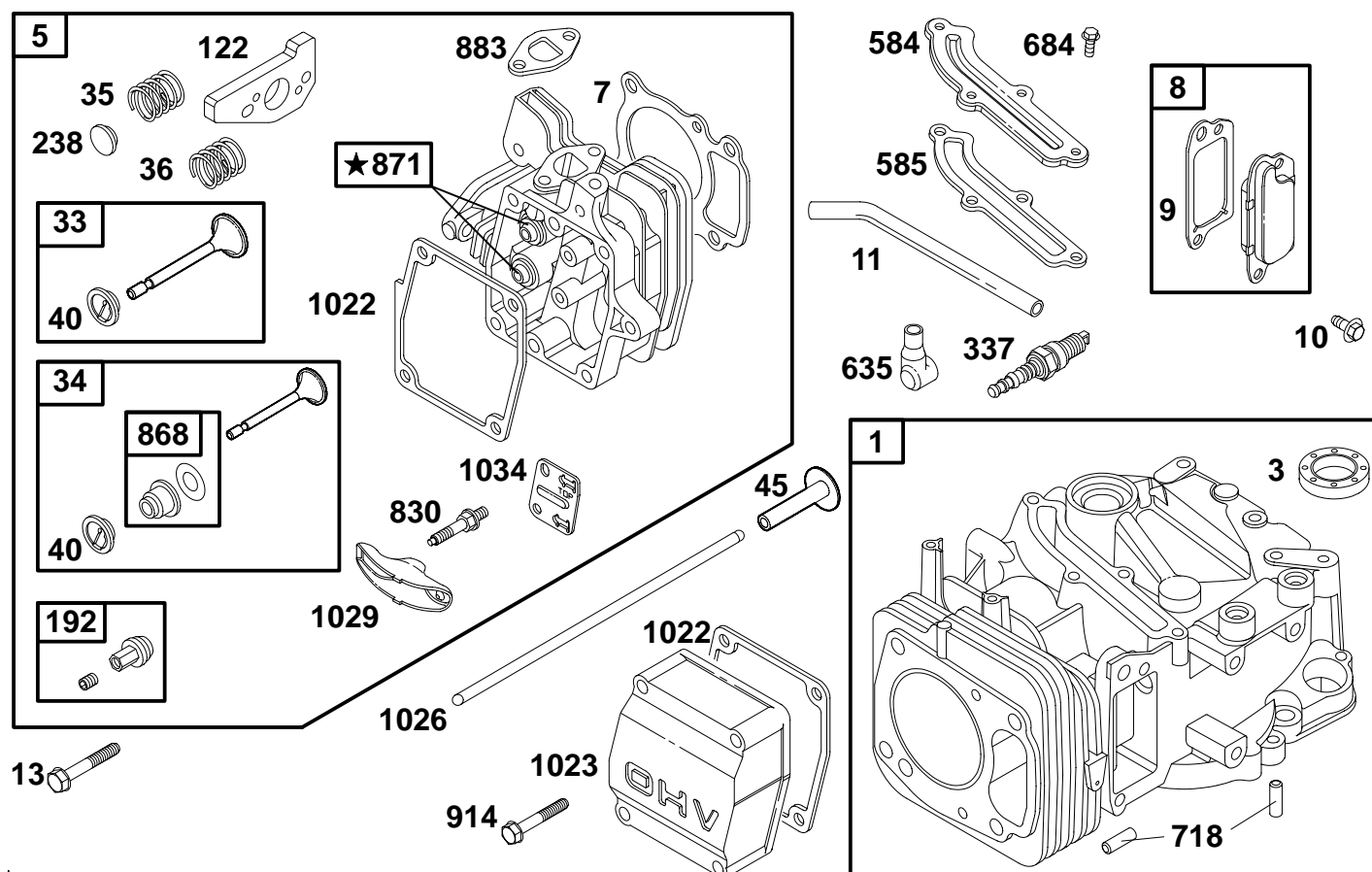
- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."**
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

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## 97700 to 97799



★ **REQUIRES SPECIAL TOOLS TO INSTALL.  
SEE REPAIR INSTRUCTION MANUAL.**

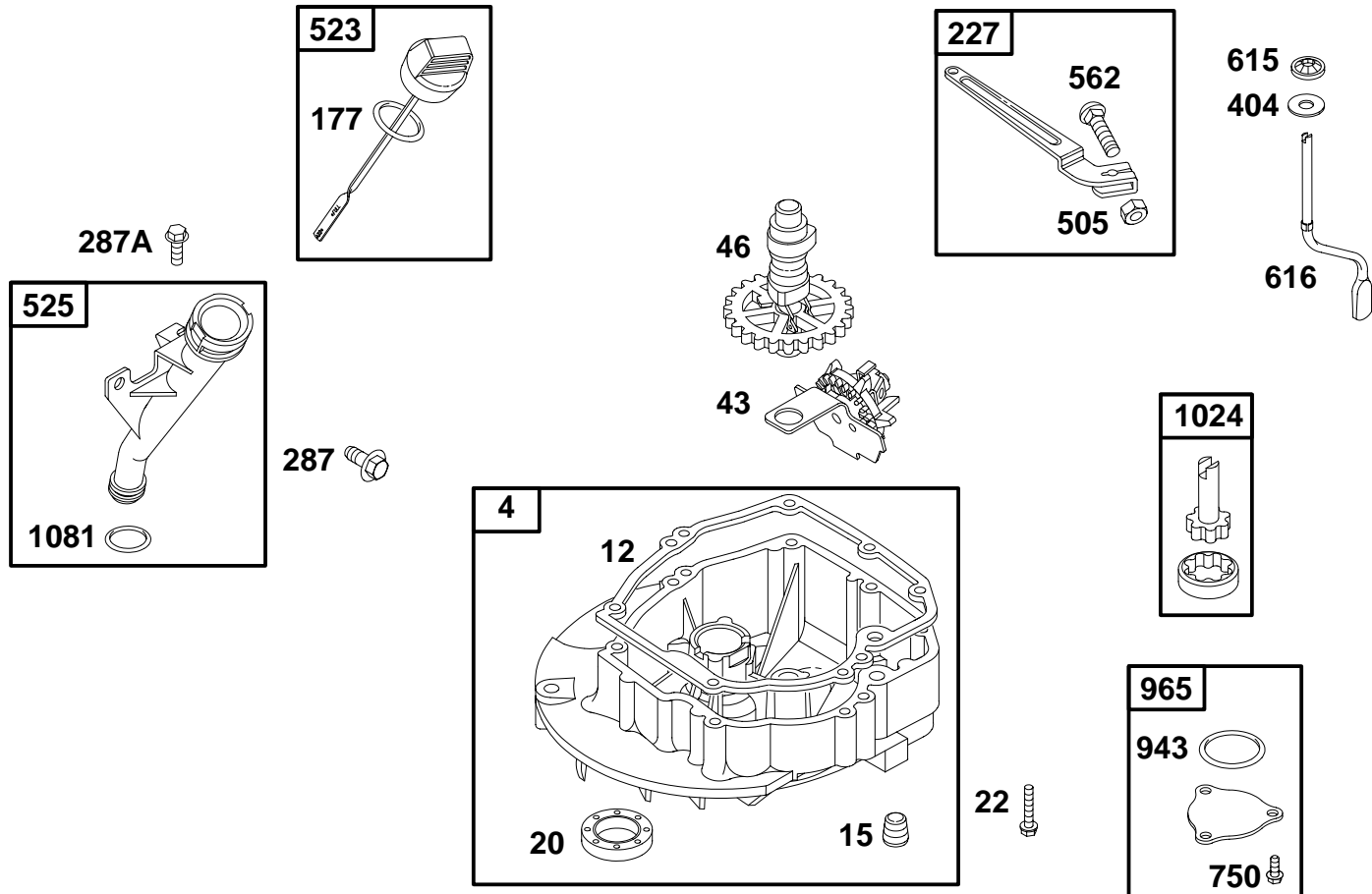
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	493787	Cylinder Assembly	40	262552	Valve Retainer	684	690345	Screw
3	★299819	Oil Seal (Magneto Side)	45	690977	Valve Tappet	718	230192	Locating Pin
5	493785	Cylinder Head	122	●493669	Carburetor Spacer	830	691095	Stud
7	★272314	Cylinder Head Gasket	192	691986	Rocker Arm Adjuster	868	★495773	Valve Seal
8	495786	Breather Assembly	238	262499	Valve Cap	871	262718	Guide Bushing
9	★272481	Breather Gasket	337	491055	Sparkplug	883	★272313	Exhaust Gasket
10	94650	Screw	584	692342	Breather Passage Cover	914	94576	Screw
11	691781	Breather Tube	585	★691879	Breather Passage Gasket	1022	★272323	Rocker Cover Gasket
13	690912	Screw	635	66538	Sparkplug Boot	1023	214108	Rocker Arm Cover
33	493778	Exhaust Valve	<div>Note</div>			1026	493527	Push Rod
34	493777	Intake Valve				1029	224111	Rocker Arm
35	262716	Valve Spring (Intake)				1034	224400	Push Rod Guide
36	262716	Valve Spring (Exhaust)						

★ Included in Engine Gasket Set – Ref. No. 358.

◆ Included in Carburetor Overhaul Kit – Ref No. 121.

◆ Included in Carburetor Gasket Set – Ref. No. 977.

# 97700 to 97799

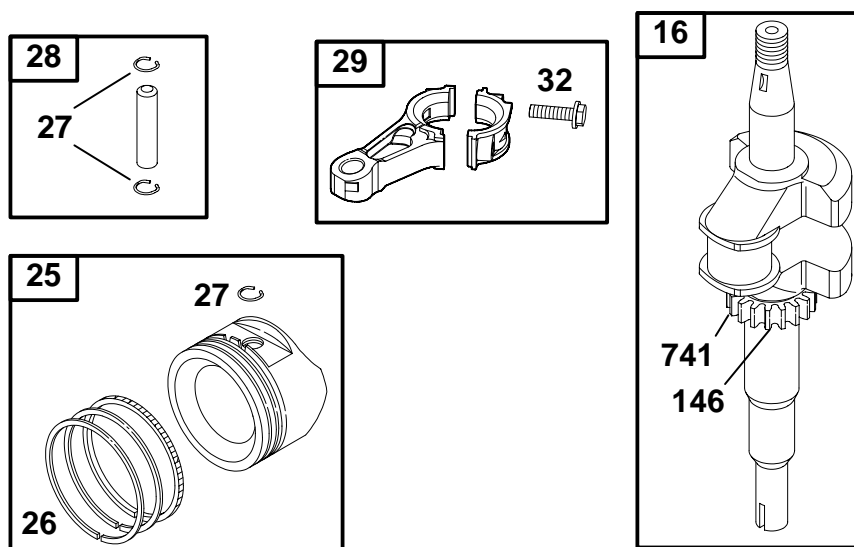


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
4	493901	Engine Sump	287	692198	Screw	562	691119	Bolt
12	★272324	Crankcase Gasket	287A	94582	Screw	615	690340	Governor Shaft Retainer
15	691680	Oil Drain Plug	404	690272	Washer	616	691306	Governor Crank
20	★399781	Oil Seal (PTO Side)	505	691251	Nut	750	692198	Screw
22	691092	Screw	523	692953	Dipstick	943	★280891	O-Ring Seal
43	493719	Governor/Oil Slinger	525	494194	Dipstick Tube	965	492756	Oil Pump Cover
46	493310	Camshaft	<b>Note</b> 494195 Dipstick Tube (With Brake)			1024	493884	Oil Pump
177	★691031	O-Ring Seal				1081	★692296	O-Ring Seal
227	690783	Governor Control Lever						

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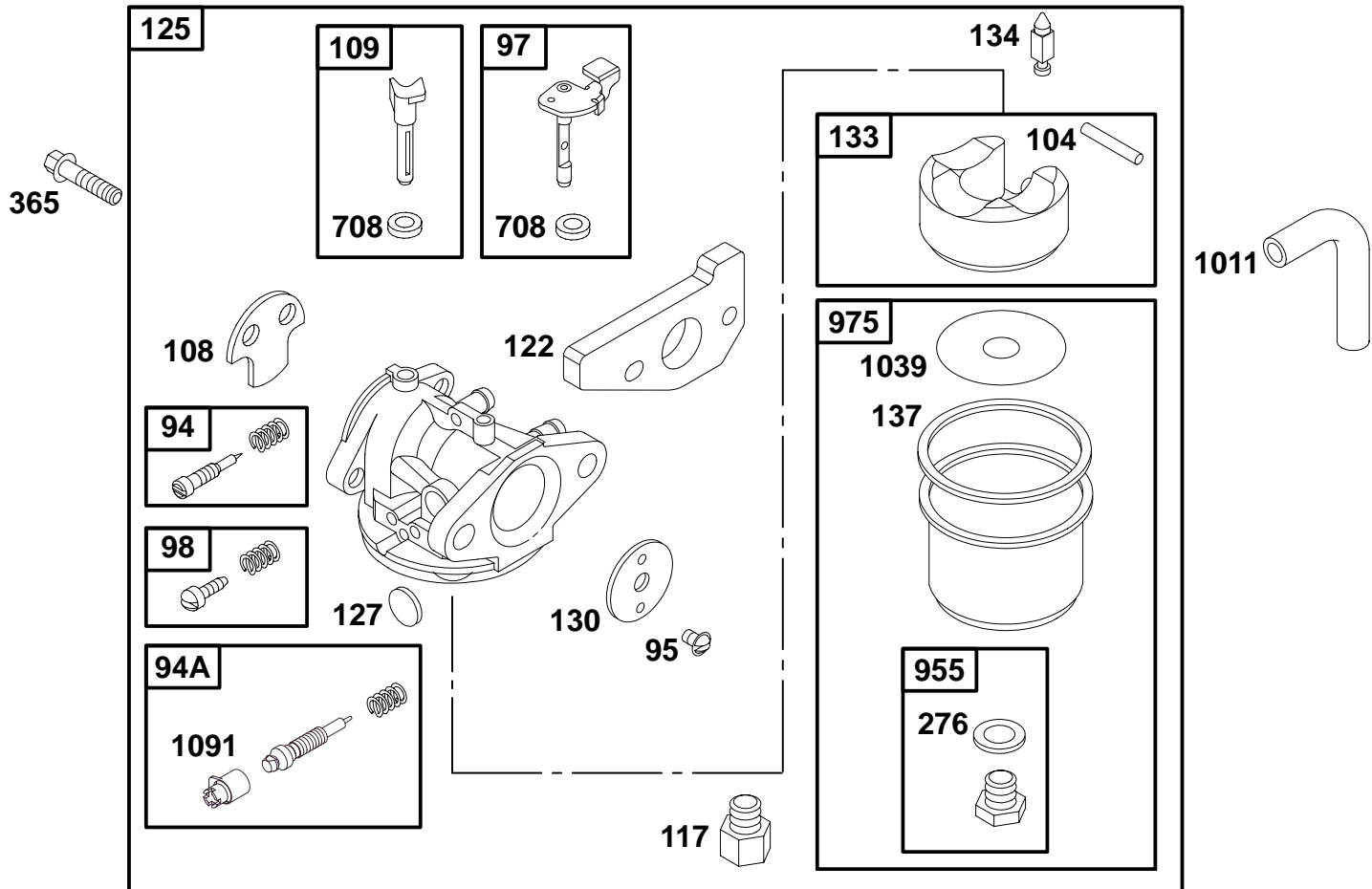


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
<b>16</b>	<b>493726</b>	Crankshaft Used on Type No(s). 0112, 0114, 0115, 0116, 0118, 0119, 0120, 0121, 0122, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 3101, 3110. <b>Note</b> <b>493725</b> Crankshaft Used on Type No(s). 0101, 0102, 0110, 0111, 0113, 0310, 0311, 0313.	<b>25</b>	<b>493781</b>	Piston Assembly (Standard) <b>Note</b> <b>495267</b> Piston Assembly (.010 O.S.) <b>495269</b> Piston Assembly (.020 O.S.) <b>495271</b> Piston Assembly (.030 O.S.)	<b>27</b>	<b>262514</b>	Piston Pin Lock
						<b>28</b>	<b>492765</b>	Piston Pin
						<b>29</b>	<b>493049</b>	Connecting Rod (Standard) <b>Note</b> <b>493689</b> Connecting Rod (.020 Undersize)
			<b>26</b>	<b>493782</b>	Ring Set (Standard) <b>Note</b> <b>495268</b> Ring Set (.010 O.S.) <b>495270</b> Ring Set (.020 O.S.) <b>495272</b> Ring Set (.030 O.S.)	<b>32</b>	<b>691664</b>	Screw
						<b>146</b>	<b>690979</b>	Timing Key
						<b>741</b>	<b>691830</b>	Timing Gear

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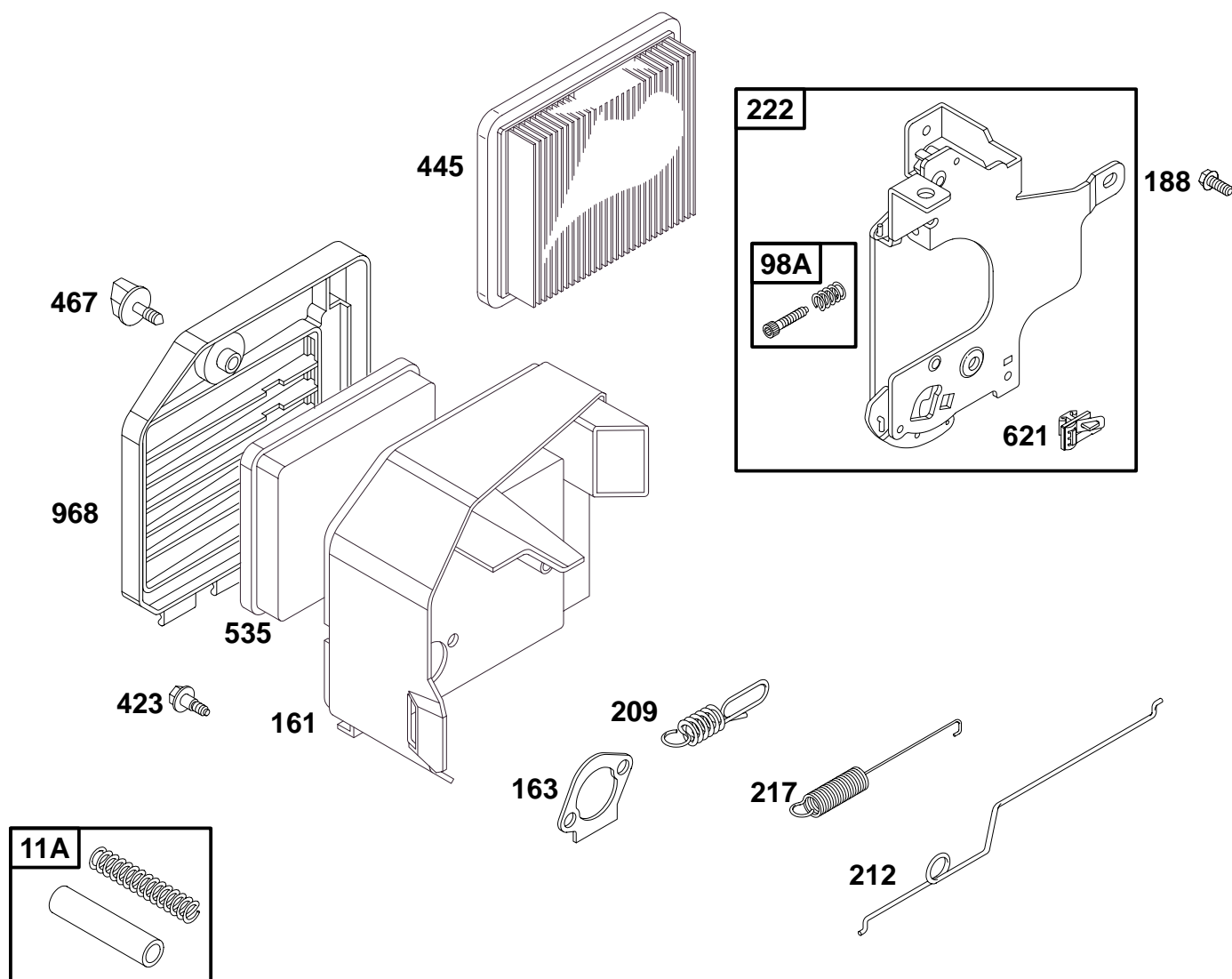


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
94	●493765	Idle Mixture Kit	117	498253	Main Jet	134	●398188	Needle/Seat Kit
94A	●497717	Idle Mixture Kit (Emissions Carburetor)		—————	<b>Note</b> ———	137	●280492	Float Bowl Gasket
95	691636	Screw		497215	Main Jet (High Altitude)	276	●271716	Sealing Washer
97	493267	Throttle Shaft	122	●493669	Carburetor Spacer	365	94584	Screw
98	398185	Idle Speed Kit	125	497721	Carburetor Assembly	708	●691321	Dust Seal
104	●691242	Float Hinge Pin	127	●	Welch Plug (Sold in Kit Only)	955	493924	Carburetor Plug
108	692567	Choke Valve	130	691181	Throttle Valve	975	493902	Float Bowl
109	493899	Choke Shaft	133	398187	Carburetor Float	1011	280786	Vent Tube
						1039	●	Float Limiter (Sold in Kit Only)
						1091	●281425	Limiter Cap

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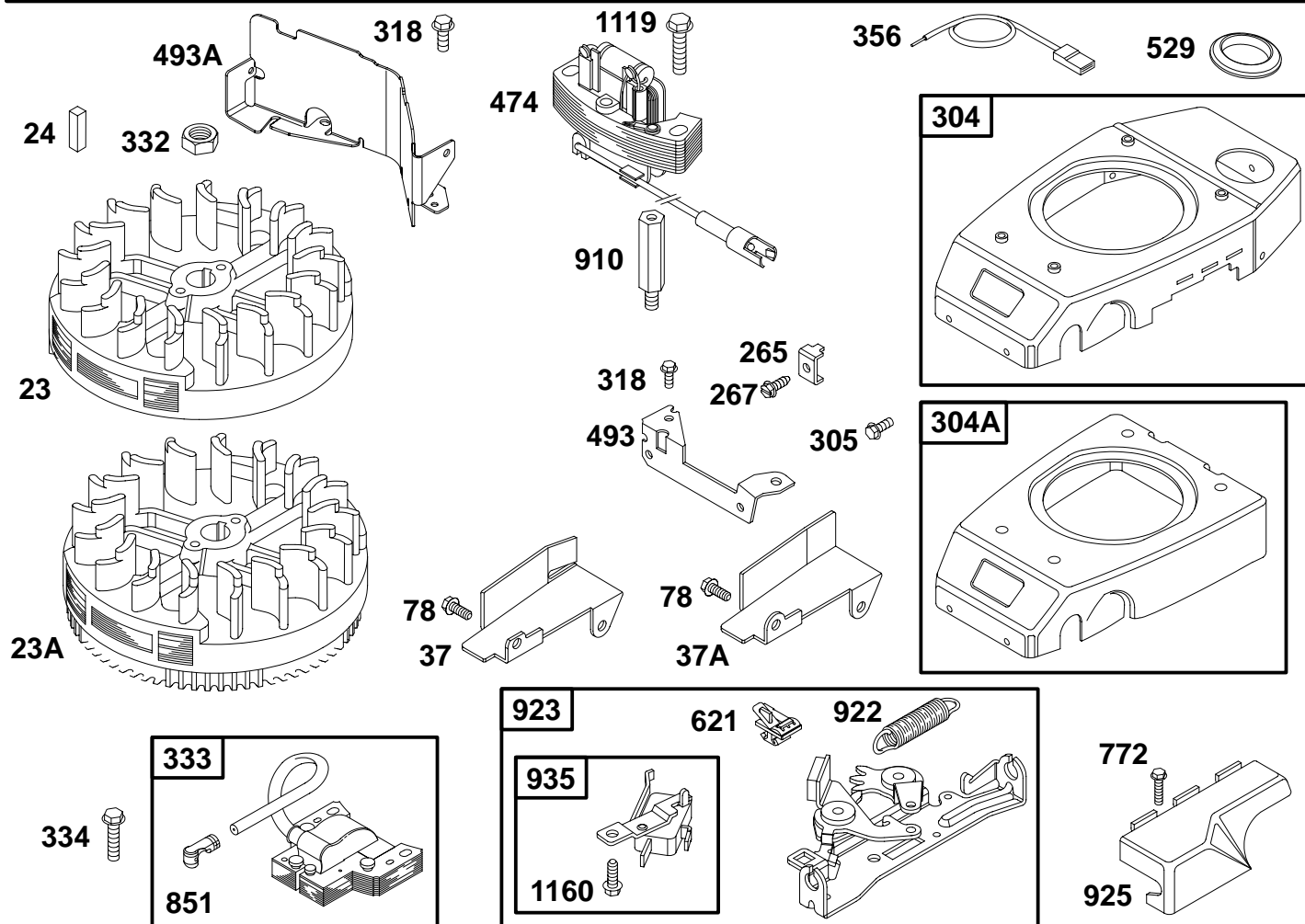
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
11A	496753	Breather Tube	212	262709	Throttle Link	467	493307	Air Cleaner Knob
98A	493280	Idle Speed Kit	217	262717	Choke Return Spring	535	691315	Air Cleaner Foam Filter
161	493408	Air Cleaner Base	222	493539	Control Bracket	621	692310	Stop Switch
163	★272325	Air Cleaner Gasket	423	94577	Screw	968	281006	Air Cleaner Cover
188	692198	Screw	445	494245	Air Cleaner Cartridge Filter			
209	262735	Governor Spring						

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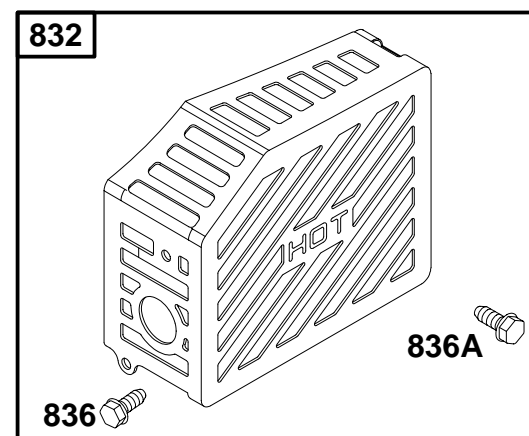
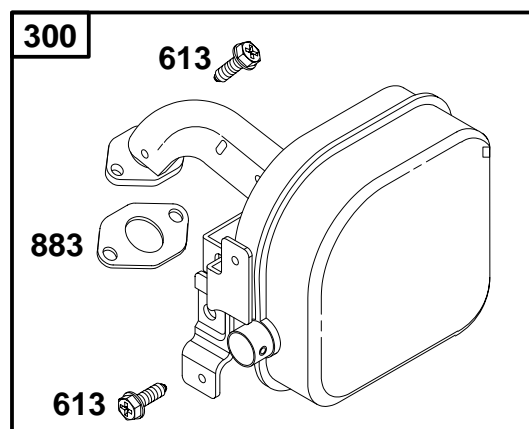
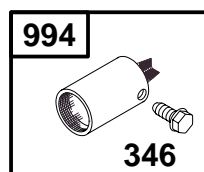
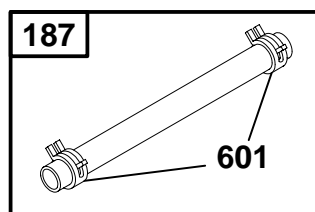
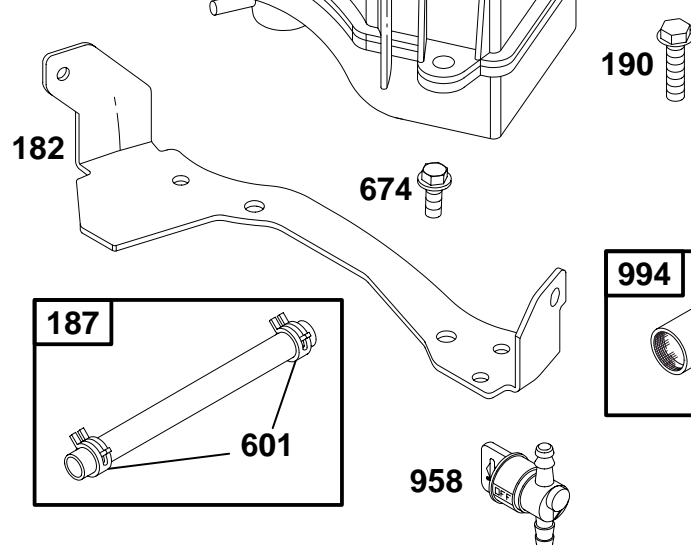
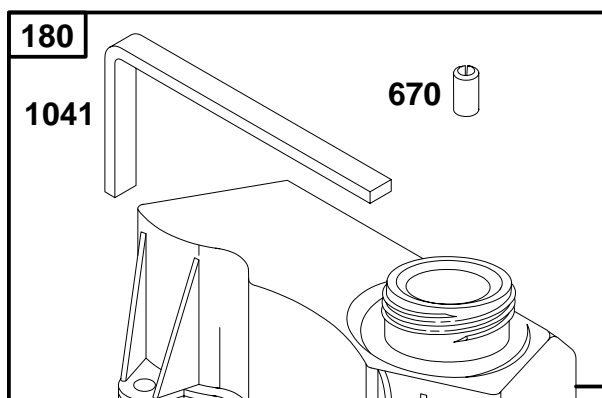


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	692315	Flywheel	304A	497216	493327	305	94582	Screw
23A	691987	Flywheel				318	94786	Screw
24	222698	Flywheel Key				332	690662	Nut
37	224685	Flywheel Guard				333	802574	Magneto Armature
		(Less Fuel Tank)				334	691061	Screw
37A	224402	Flywheel Guard				356	398808	Stop Wire
78	94786	Screw				474	691991	Alternator
265	691024	Casing Clamp				493	224686	Mounting Bracket
267	691044	Screw				493A	224395	Mounting Bracket
304	494051	Blower Housing				529	281050	Grommet
		(Non-Compliance)				621	692310	Stop Switch
		(Rewind Starter)				772	691648	Screw
		————— <b>Note</b> —————				851	493880	Spark Plug Terminal
		493326				910	691094	Stud
		Blower				922	691831	Brake Spring
		Housing		923	691994	Brake		
		(Compliance)		925	281046	Linkage Cover		
		(Rewind Starter)		935	398758	Interlock Switch		
				1119	691648	Screw		
				1160	691627	Screw		

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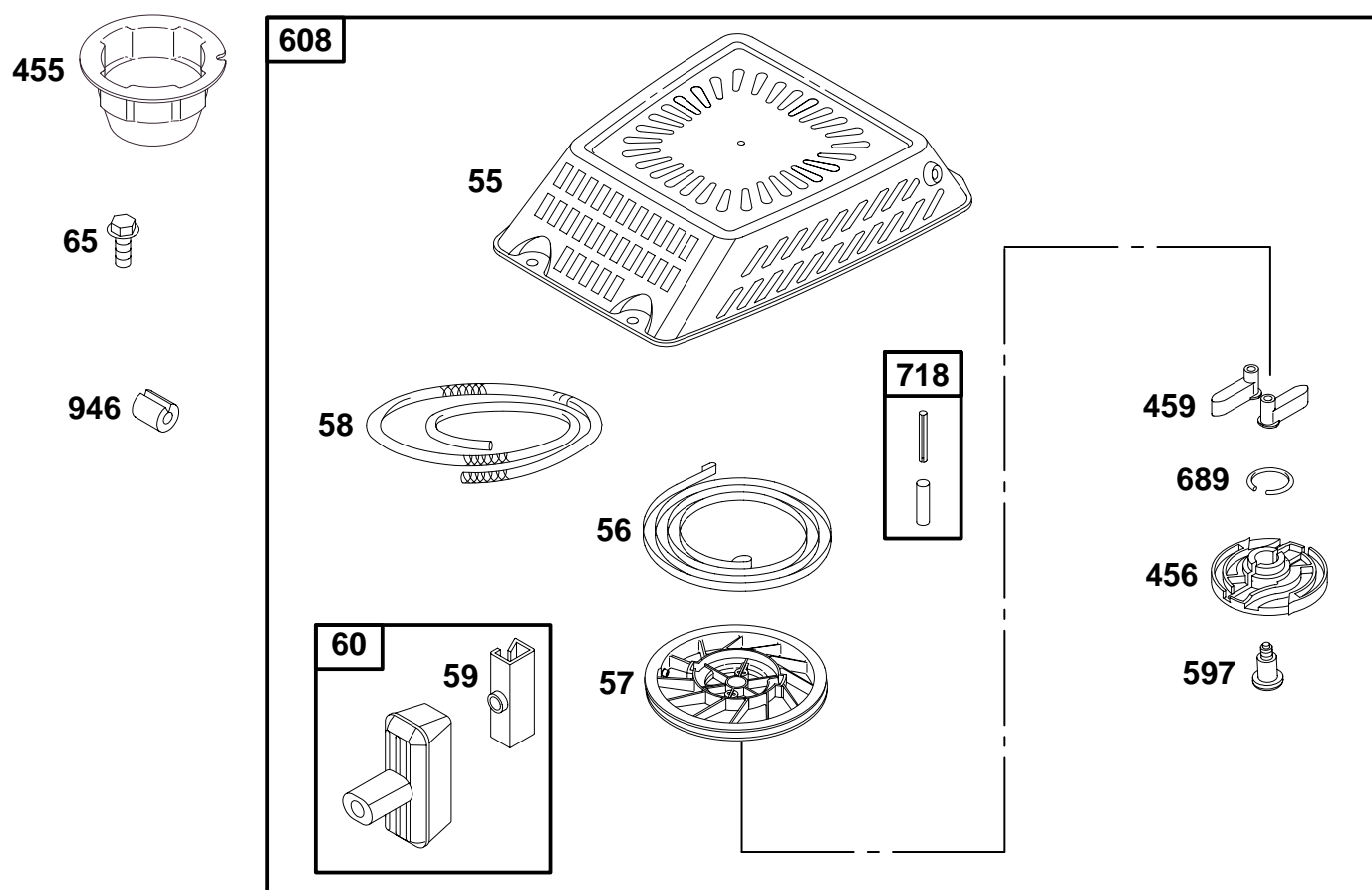


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
180	494022	Fuel Tank	613	690810	Screw	883	★272313	Exhaust Gasket
182	224394	Fuel Tank Bracket	670	494307	Fuel Tank Spacer	958	494768	Fuel Shut-Off Valve
187	296004	Fuel Line	674	692198	Screw	994	493662	Spark Arrestor
190	94585	Screw	832	495909	Muffler Guard	1041	★	Foam Seal (Fuel Tank) (Sold in Kit Only)
300	493691	Exhaust Muffler	836	690664	Screw			
346	690661	Screw	836A	692198	Screw			
601	95162	Hose Clamp						

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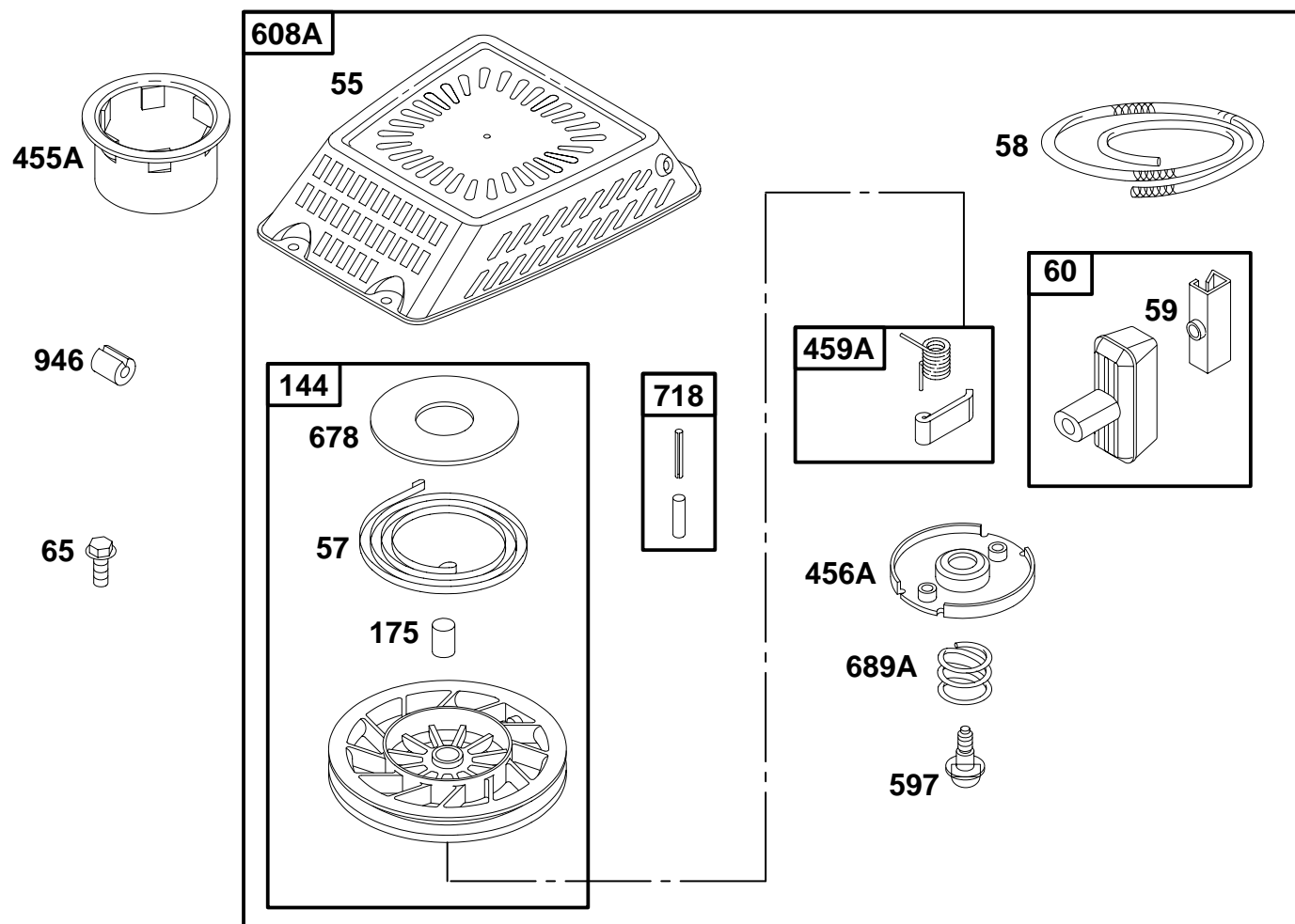


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	497960	Rewind Starter Housing (6 O'Clock)	58	280399	Starter Rope (Cut To Required Length)	597	691696	Screw
		<b>Note</b>	59	692594	Rewind Handle Insert	608	498146	Rewind Starter (6 O'Clock)
	498062	Rewind Starter Housing (9 O'Clock)	60	494212	Rewind Starter Handle			<b>Note</b>
56	498144	Pulley/Spring Assembly	65	692779	Screw		498147	Rewind Starter (9 O'Clock)
57	498144	Pulley/Spring Assembly	455	691219	Flywheel Cup	689	691855	Friction Spring
			456	692299	Pawl Friction Plate	718	493925	Locating Pin
			459	281505	Ratchet Pawl	946	691738	Rope Stop

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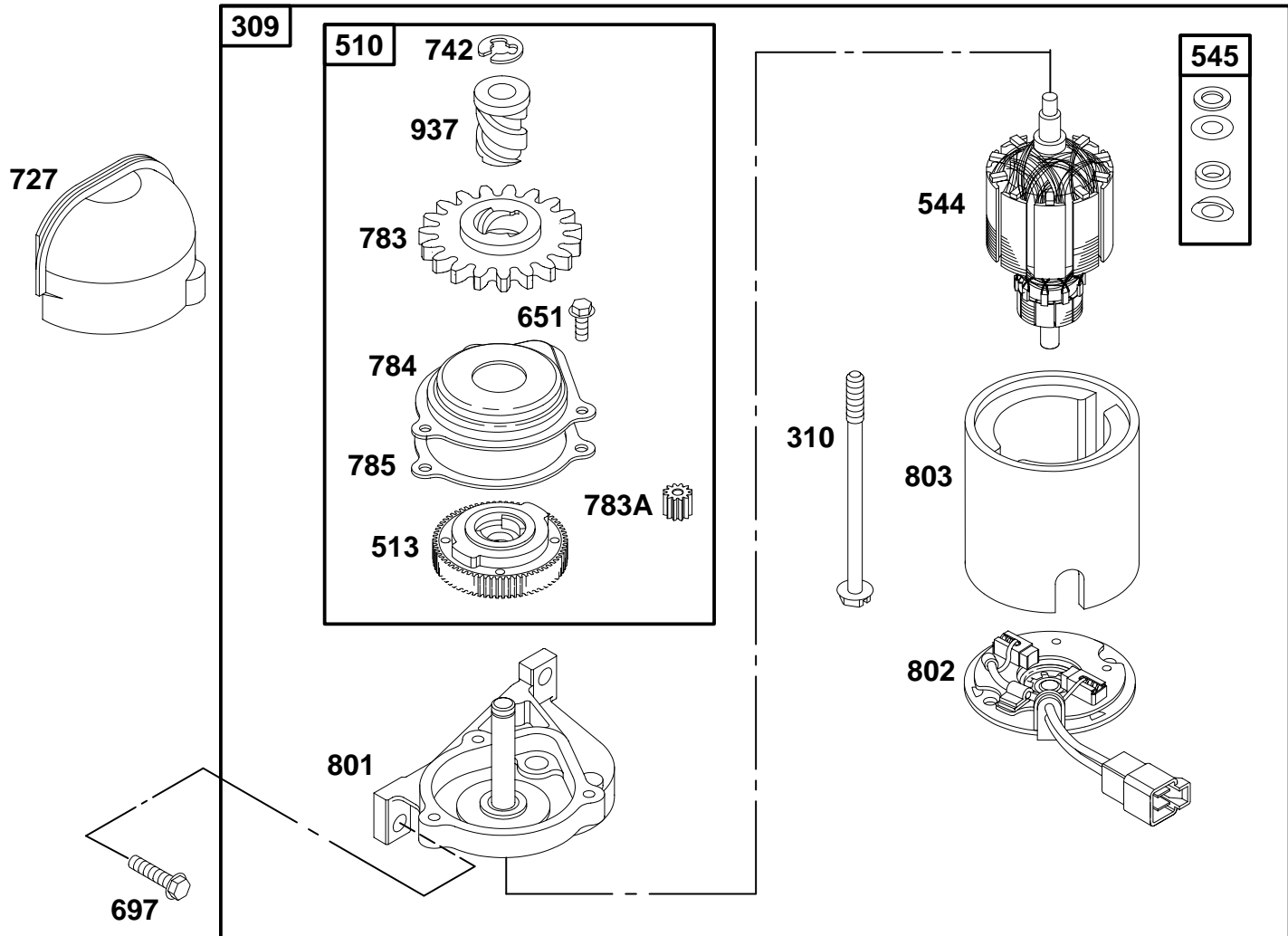


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	497960	Rewind Starter Housing (6 O'Clock)	59	692594	Insert Grip	608A	498146	Rewind Starter (6 O'Clock)
		<b>Note</b> —	60	494212	Starter Rope Grip			<b>Note</b> —
		498062 Rewind Starter Housing (9 O'Clock)	65	692779	Screw			498147 Rewind Starter (9 O'Clock)
57	491889	Rewind Starter Spring	144	493824	Pulley/Spring Assembly	678	224278	Rewind Spacer
58	280399	Starter Rope (Cut To Required Length)	175	281179	Rewind Bushing	689A	262555	Friction Spring
			455A	224250	Flywheel Cup	718	493925	Locating Pin
			456A	224204	Pawl Friction Plate	946	691738	Rope Stop
			459A	492833	Ratchet Pawl			
			597	691696	Screw			

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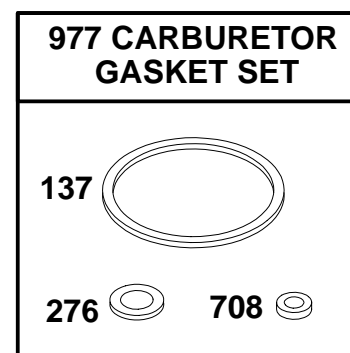
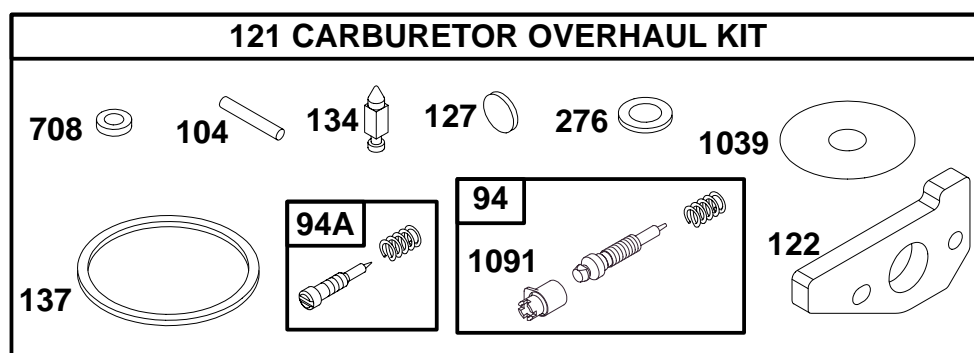
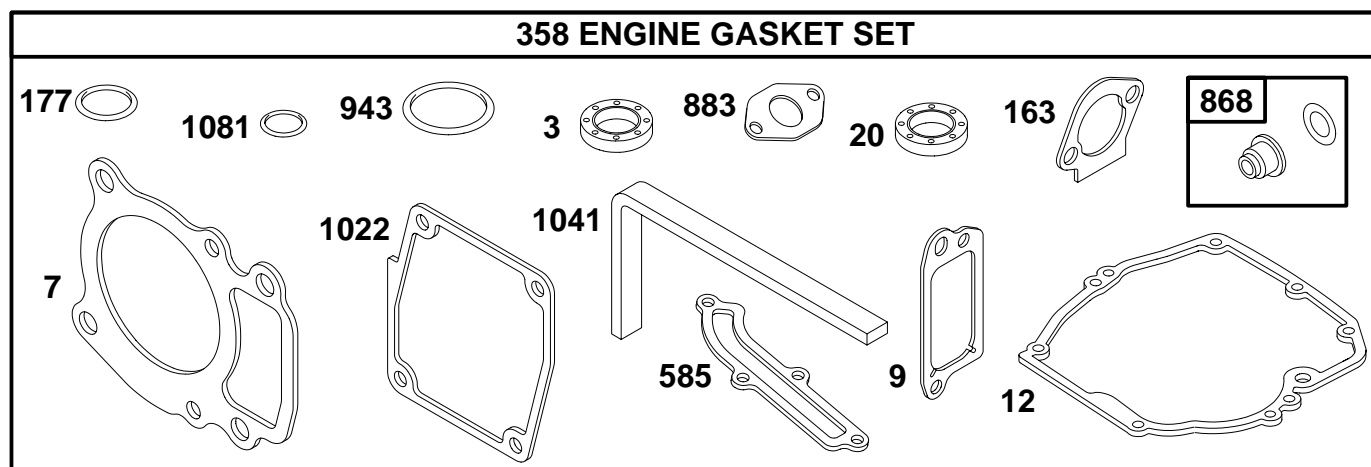


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	691376	Starter Motor	651	691660	Screw	784	692341	Starter Gear Cover
310	692327	Screw	697	691127	Screw	785	692352	Starter Cover Gasket
510	494147	Starter Drive	727	281022	Starter Drive Cover	801	690782	Drive Cap
513	692358	Drive Clutch	742	93941	E-Ring Retainer	802	690787	End Cap
544	690786	Starter Armature	783	691918	Pinion Gear	803	690785	Starter Housing
545	492919	Washer Set	783A	691269	Pinion Gear	937	691325	Starter Spline

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★299819	Oil Seal (Magneto Side)	122	◆493669	Carburetor Spacer	868	★495773	Valve Seal
7	★272314	Cylinder Head Gasket	127	●	Welch Plug (Sold in Kit Only)	883	★272313	Exhaust Gasket
9	★272481	Breather Gasket	134	◆398188	Needle/Seat Kit	943	★280891	O-Ring Seal
12	★272324	Crankcase Gasket	137	◆280492	Float Bowl Gasket	977	498557	Carburetor Gasket Set
20	★399781	Oil Seal (PTO Side)	163	★272325	Air Cleaner Gasket	1022	★272323	Rocker Cover Gasket
94	◆493765	Idle Mixture Kit	177	★691031	O-Ring Seal	1039	●	Float Limiter (Sold in Kit Only)
94A	◆497717	Idle Mixture Kit (Emissions Carburetor)	276	◆271716	Sealing Washer	1041	★	Foam Seal (Fuel Tank) (Sold in Kit Only)
104	◆691242	Float Hinge Pin	358	493783	Engine Gasket Set	1081	★692296	O-Ring Seal
121	493917	Carburetor Overhaul Kit	585	★691879	Breather Passage Gasket	1091	◆281425	Limiter Cap
			708	◆691321	Dust Seal			

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