

254400 to 254499

Illustrated Parts List

Model Series

254400 to 254499

TYPE NUMBERS
0501 through 0516,
0517 through 0571,
0572 through 0578,
1508, 1512, 1526,
1559 through 1578,
4003 through 4036,
4044 through 4090,
5004 through 5019,
5025 through 5075.

TO FIND

THE CORRECT NUMBER OF THE PART YOU NEED: FOLLOW THE INSTRUCTIONS BELOW

- A. Refer to Engine Model, Type and Code Number that is stamped on the blower housing of engine. Engine type numbers such as 0123 01 are listed only as 0123 in most instances. The two digits (01 or 02, etc.) to the right of the space may be required for more accurate parts identification in some instances. Select the Illustrated Parts List covering the correct Model Series and Type Number.
- B. Refer to the Illustrations and compare the original part with Illustration. The number next to the illustration is the Reference Number. Assemblies include all parts shown in frames. All parts shown in assembly frames having individual reference numbers can be purchased separately.
- C. After the Reference Number has been identified, refer to the Numerical text, where Reference and Primary Part Number are listed. **THE PRIMARY PART IS USED ON ALL TYPE NUMBERS EXCEPT THOSE TYPE NUMBERS UNDER "NOTE."**
- D. If a "Note" appears below the Primary Part Number, it means that this part differs from the Primary Part for certain types. If your Type number is listed under "Note," order the part referred to at the "Note."
- E. If your Engine Type Number does not appear after any part number listed under "Note," use the Primary Part Number.
- F. For Engine Type Numbers not covered by this book, check other Parts Lists having the same engine model or contact your source of supply.

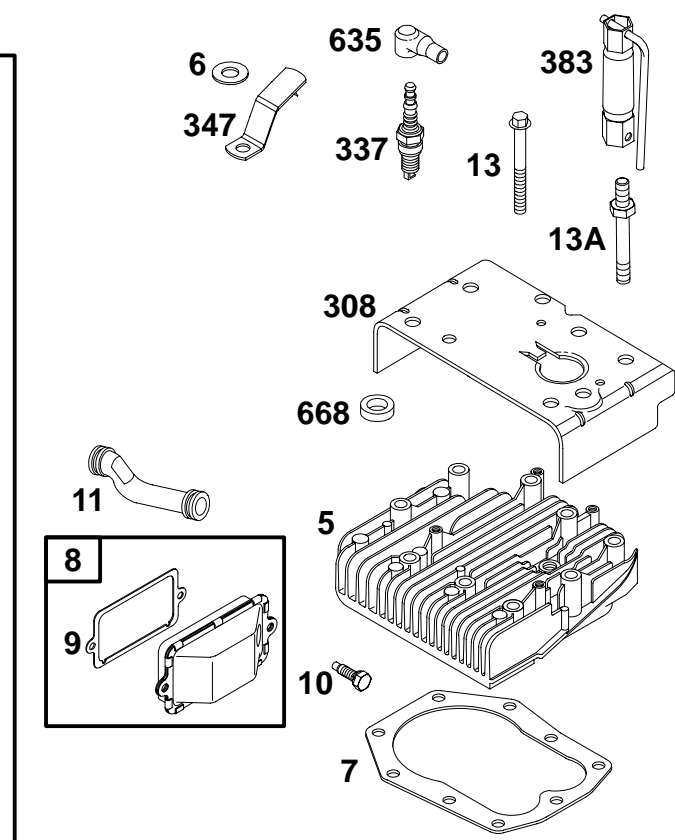
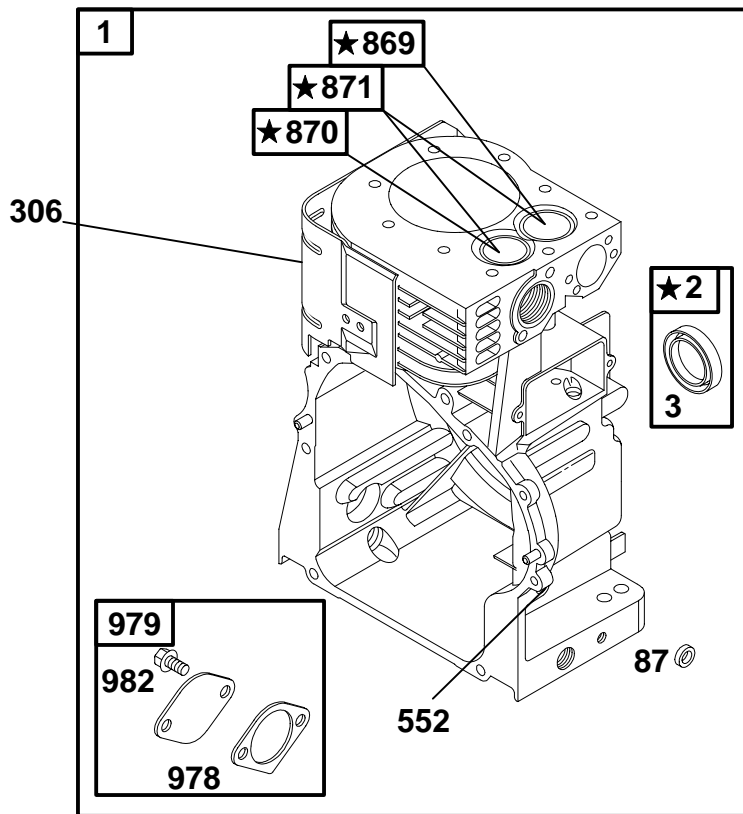
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254400 to 254499

307 



1019 LABEL KIT

1058 OWNER'S MANUAL

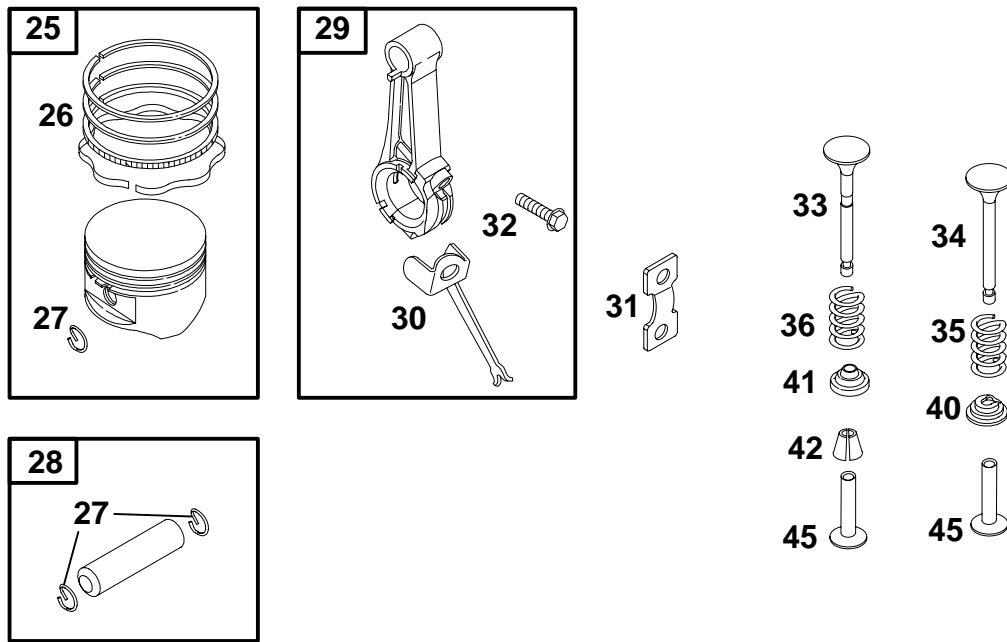
★ **REQUIRES SPECIAL TOOLS TO INSTALL.
SEE REPAIR INSTRUCTION MANUAL.**

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	497411	Cylinder Assembly	13A	93781	Stud-Hex. Drive	552	491893	Bushing-Gov. Crank
2	399265	Bushing	15	94239	Plug-Oil Drain	635	66538	Boot-Spark Plug
3	★391086	Seal-Oil			Note	668	231186	Spacer
5	212914	Head-Cylinder			92738 Plug-Oil Drain (Magnetic)	869	261463	Seat-Valve (Intake)
		Note	87	★491323	Seal-Governor Shaft	870	262924	Seat-Valve (Exhaust)
		212917 Head-Cylinder Used on Type No(s). 0525, 0527.	306	224882	Shield-Cylinder	871	261961	Bushing-Guide (Exhaust)
					Note			Note
6	22963	Washer			222306 Cover-Cylinder			231218 Bushing-Guide (Intake)
7	∅★271866	Gasket-Cylinder Head			Used on Type No(s). 0525, 0527.			
8	495736	Breather Assembly	307	94386	Screw-Hex.	978	★271736	Gasket
9	∅★27803	Gasket-Breather	308	224897	Cover-Cylinder	979	494807	Cover-OIL GARD®
10	94621	Screw-Hex.	337	492167	Plug-Spark	982	94139	Screw-Hex.
11	280112	Tube-Breather			Note	1019	491254	Label Kit
13	94622	Screw-Hex.			802592 Plug-Spark (Resistor Type)	1058	270861	Owner's Manual Nonemission Engines
		Note	347	393242	Switch-Stop			
		94565 Screw-Hex. (2 5/16" Length) Used on Type No(s). 0525, 0527.	383	89838	Wrench-Spark Plug			

★ Included in Gasket Set-Part No. 492653.
● Included in Carburetor Kit-Part No. 394989.

∅ Included in Valve Overhaul Gasket Set-Part No. 498537.

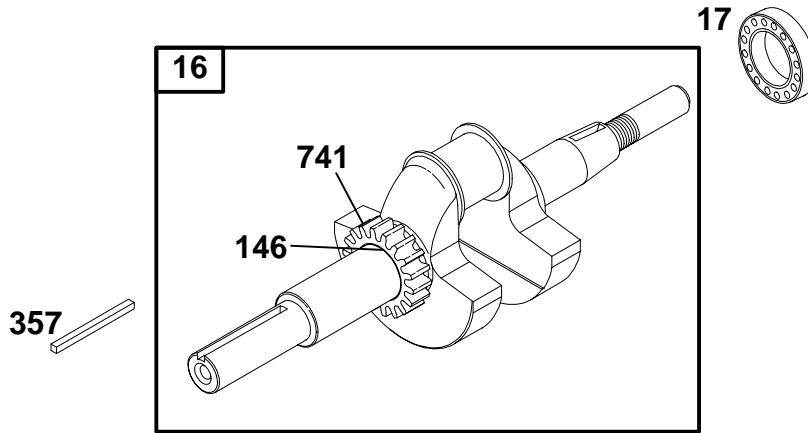


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION									
25	394661	Piston Assembly (Standard)	27	263129	Lock-Piston Pin	36	26828	Spring-Valve									
		Note			28			299691	Pin-Piston (Standard)	40	221596	Retainer-Valve					
		394662 Piston Assy. (.010" O.S.)							Note			391286	Pin-Piston (.005" O.S.)	41	292260	Retainer-Valve	
		394663 Piston Assy. (.020" O.S.)											68293			Retainer-Valve Used on Type No(s). 0575, 5075.	
		394664 Piston Assy. (.030" O.S.)														29	490348
26	391780	Ring Set (Standard)	Note	490469		Rod-Conn (.020" Undersize)	45										
392331		Ring Set (Chrome Standard)			30	222329		Dipper-Connecting Rod									
391781		Ring Set (.010" O.S.)						31	222299	Lock-Rod Screw							
391782		Ring Set (.020" O.S.)								32	92909	Screw-Connecting Rod					
391783		Ring Set (.030" O.S.)										33	261185	Valve-Exhaust			
		34	261462	Valve-Intake													
				35	65906	Spring-Valve											

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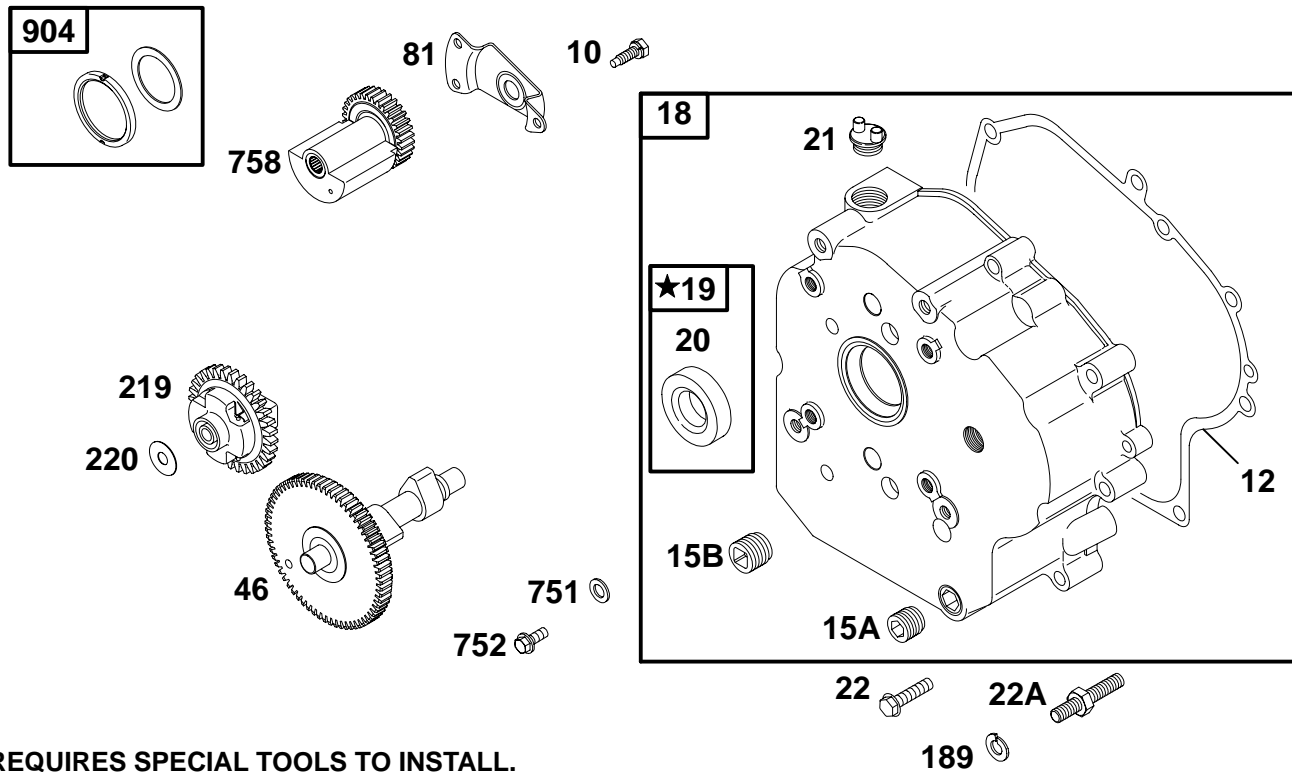
254400 to 254499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	
16	491644	Crankshaft (Used After Code Date 93021900). Note 399725 Crankshaft (Used Before Code Date 93021800). 399723 Crankshaft (Used After Code Date 93021900). Used on Type No(s). 0512, 0517, 0526, 0532, 0535, 1512, 1526, 4022, 4029, 4030. 399724 Crankshaft (Used Before Code Date 93021800). Used on Type No(s). 0512, 0517, 0526, 0532, 0535, 4022, 4029, 4030. 399729 Crankshaft Used on Type No(s). 0534. 491645 Crankshaft (Used After Code Date 93021900). Used on Type No(s). 0505, 0510, 0511, 0519, 0520, 0521, 0522, 0523, 0524, 0528, 0529, 0537, 0539, 0540, 0541, 0542, 0544, 0545, 0549, 0550, 0551, 0553, 0558, 0559, 0560, 0562, 0563, 0566, 0567, 0568,			0570, 0572, 0575, 0576, 0577, 0578, 1559, 1560, 1572, 1578, 4003, 4004, 4006, 4007, 4010, 4023, 4026, 4032, 4033, 4034, 4035, 4047, 4070, 4071, 5004, 5006, 5007, 5026, 5035, 5047, 5070, 5075. 399728 Crankshaft (Used Before Code Date 93021800). Used on Type No(s). 0505, 0510, 0511, 0519, 0520, 0521, 0522, 0523, 0524, 0528, 0529, 0537, 0539, 0540, 0541, 0542, 0544, 0545, 0549, 0550, 0551, 0553, 0558, 0559, 0560, 0562, 0563, 0566, 0567, 0568, 0570, 0572, 0575, 0576, 0577, 0578, 4003, 4004, 4006, 4007, 4010, 4023, 4026, 4032, 4033, 4034, 4035, 4047, 4070, 4071. 493729 Crankshaft Used on Type No(s). 0548, 4005.				497428 Crankshaft Used on Type No(s). 1508. 498991 Crankshaft (Used After Code Date 93021900). Used on Type No(s). 0507, 0516, 0569, 0571, 1571, 4013, 4017, 4018, 4019, 4024, 4025, 4027, 4050, 5017, 5019, 5025, 5027. 399726 Crankshaft (Used Before Code Date 93021800). Used on Type No(s). 0507, 0516, 0569, 0571, 4013, 4017, 4018, 4019, 4024, 4025, 4027, 4050. 498996 Crankshaft (Used After Code Date 93021900). Used on Type No(s). 0508. 496798 Crankshaft (Used Before Code Date 93021800). Used on Type No(s). 0508.
						17	291667	Bearing-Ball	
						146	94196	Key-Timing	
						357	91540	Key-Drive Pulley	
						741	262932	Gear-Timing	
								Note 262135 Gear-Timing (Used Before Code Date 93021800).	

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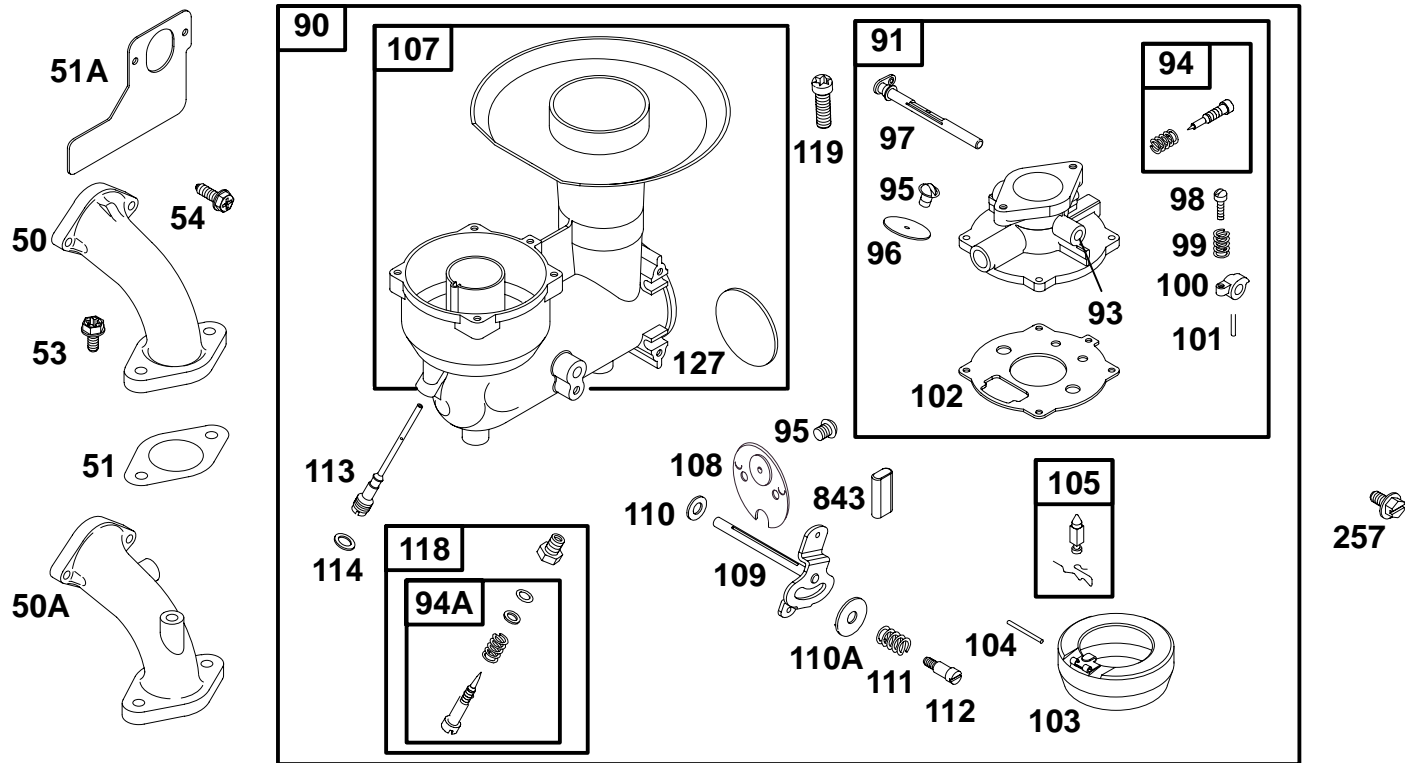
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION		
10	94621	Screw-Hex.	19	399264	Bushing	219	494845	Gear-Governor		
12	★272125	Gasket-Crankcase (.015" Thick)	20	★291675	Seal-Oil	———— Note ————				
		———— Note ————	21	66768	Plug-Oil Fill	★272219 Gasket-Crankcase (.005" Thick)				
		★272219 Gasket-Crankcase (.005" Thick)	22	93585	Screw-Hex. (6)	———— Note ————				
		★272220 Gasket-Crankcase (.009" Thick)			93764	Screw-Hex. (2 1/8" Long)	220	221551	Washer-Thrust	
15A	94720	Plug-Oil Drain	22A	94931	Stud-Hex. Drive Used on Type No(s). 0520, 4012, 4032.			751	22355	Washer-Fiber
15B	94387	Plug-Oil Drain (For Ren Hole)	46	212897	Gear-Cam			752	93554	Plug
18	496986	Cover-Crankcase	81	222407	Retainer-Counterweight			758	491787	Counterweight
		———— Note ————	189	90366	Washer-Lock Used on Type No(s). 0520, 4012, 4032.			904	492665	Bearing-Needle
		496985 Cover-Crankcase Used on Type No(s). 0544, 0545, 0549, 0550, 0563, 0576, 0577, 0578, 1578, 5015, 5070.								

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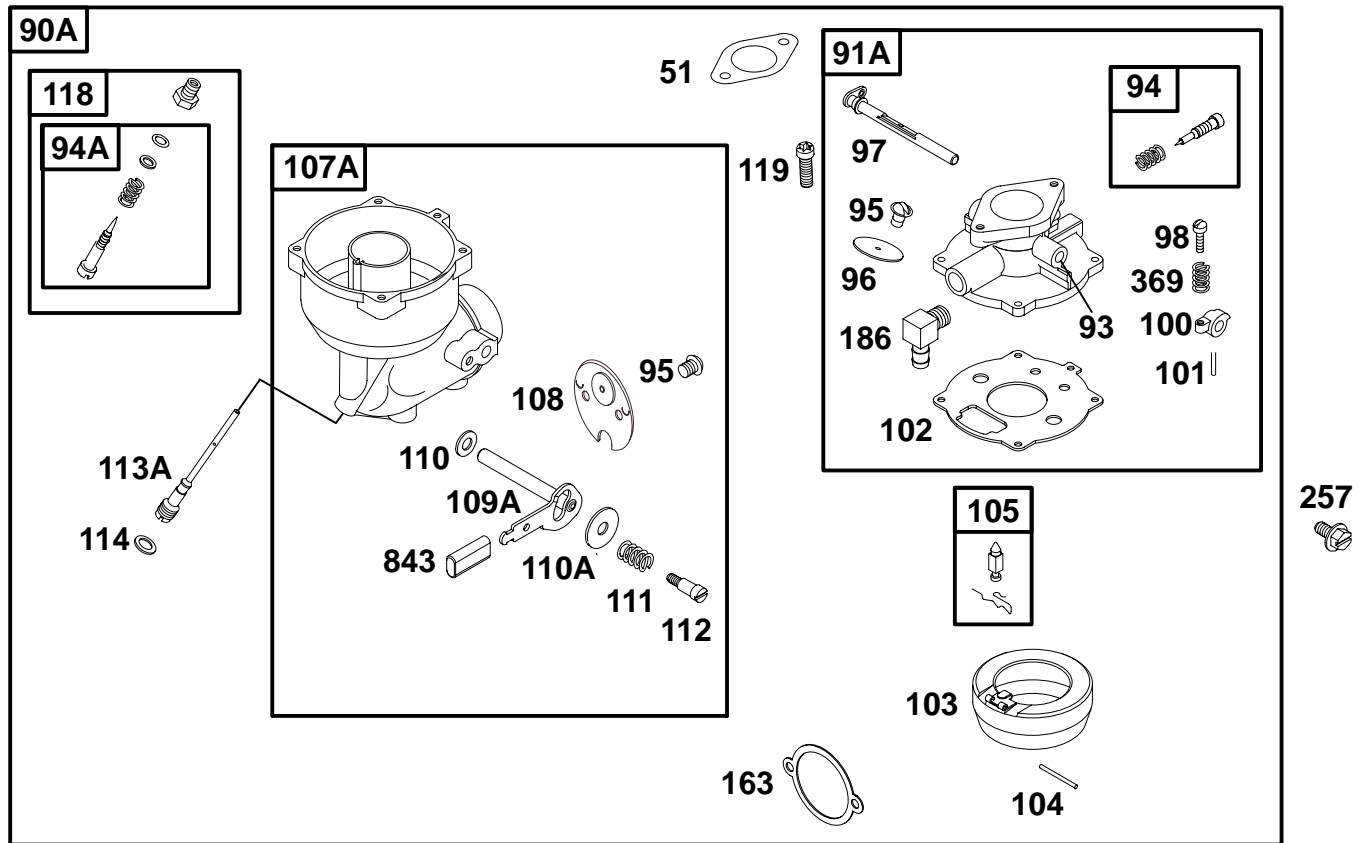
254400 to 254499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	212301	Manifold-Intake	91	391833	Body Assembly-Upper	105	●394681	Valve-Needle
50A	213208	Manifold-Intake						Note
51	★●270267	Gasket-Intake						394682 Valve-Needle
51A	★●498869	Gasket-Carburetor Mounting						Includes Brass Seat
53	94616	Screw-Torx® Hex.						394683 Valve-Needle
54	93208	Screw-Phillips						For Fuel Pump Applications
90	392587	Carburetor (Manual Choke)				107	391829	Body Assy.-Lower
		Note				108	391836	Valve-Choke
		391831 Carburetor				109	391583	Shaft-Choke
		Used on Type No(s).						Note
		0535, 4012, 4022, 5012.	93	23108	Bushing-Throttle Shaft			396699 Shaft-Choke
		392033 Carburetor	94	●292681	Valve-Idle Adjust			Used on Type No(s).
		Used on Type No(s).	94A	394033	Valve-Idle Adjust			0535, 4012, 4022, 5012.
		0507, 0516, 0543, 0546, 0552, 0568, 0569, 0571, 1571, 4017, 4050, 5015, 5017, 5070.	95	93499	Screw-Choke Throttle	110	222712	Washer
			96	221939	Valve-Throttle	110A	224026	Washer
			97	391596	Shaft-Throttle	111	26155	Spring-Friction
			98	91920	Screw-Slotted	112	23123	Screw-Shoulder
			99	26157	Spring-Friction	113	●394730	Nozzle-Carburetor
			100	212904	Stop-Throttle	114	●68667	Gasket-Nozzle
			101	93043	Pin-Throttle Lever	118	●99525	Valve-Hi Speed
			102	●270268	Gasket-Carburetor Body	119	94152	Screw-Torx® Hex.
			103	298514	Float-Carburetor	127	●221747	Plug-Welch
			104	●230896	Pin-Float Hinge	257	93543	Screw-Hex.
						843	280149	Sleeve-Lever

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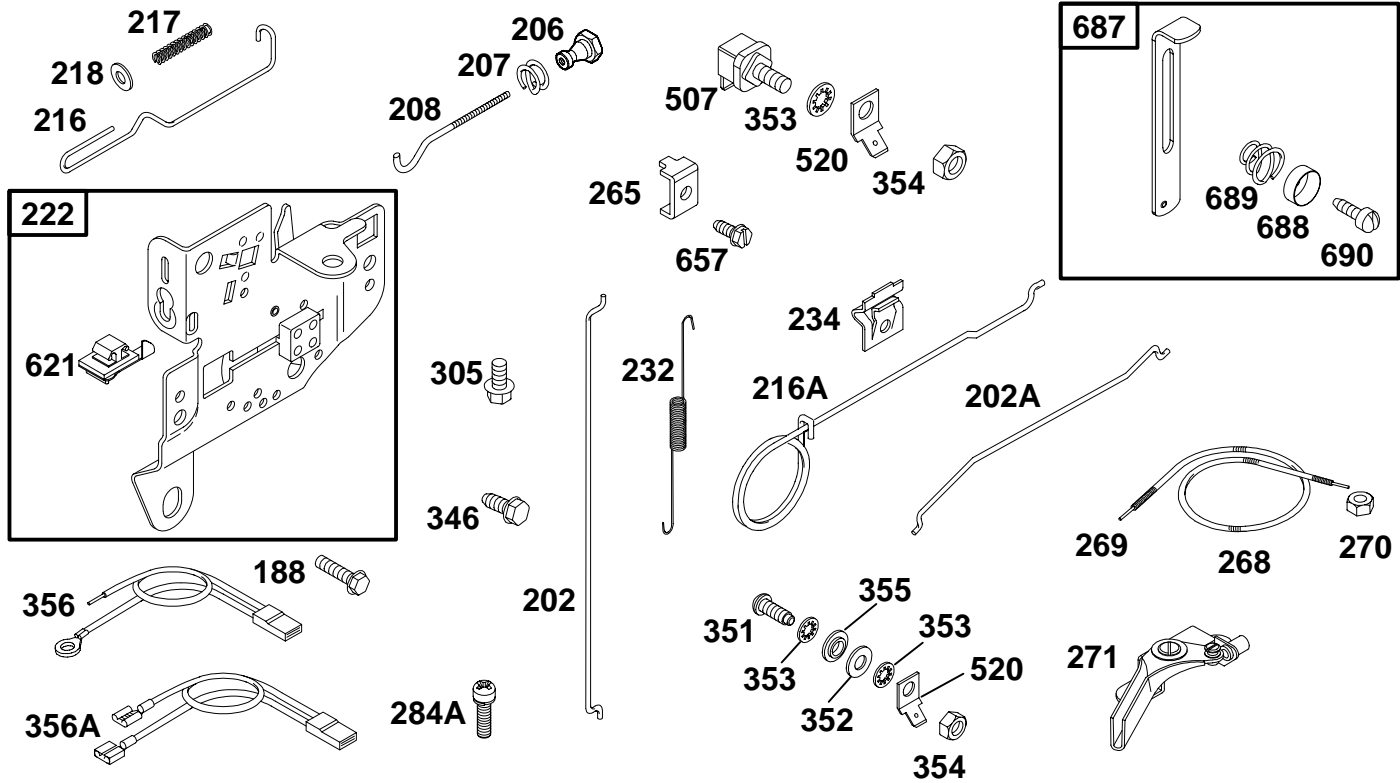


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	★●270267	Gasket-Intake	103	298514	Float-Carburetor	110A	224026	Washer
90A	491525	Carburetor	104	●230896	Pin-Float Hinge	111	26155	Spring-Friction
91A	491527	Body Assembly-Upper	105	●394681	Valve-Needle	112	23123	Screw-Shoulder
93	23108	Bushing-Throttle Shaft	Note			113A	490493	Nozzle-Carburetor
94	●292681	Valve-Idle Adjust	394682 Valve-Needle			114	●68667	Gasket-Nozzle
94A	394033	Valve-Idle Adjust	Includes Brass Seat			118	●99525	Valve-High Speed
95	93499	Screw-Choke Throttle	394683 Valve-Needle			119	94152	Screw-Torx®Hex.
96	221939	Valve-Throttle	For Fuel Pump			163	271910	Gasket-Air Cleaner
97	391596	Shaft-Throttle	Applications			186	67218	Connector-Hose
98	91920	Screw-Slotted	107A	490422	Body Assembly-Lower	257	93543	Screw-Hex.
100	212904	Stop-Throttle	108	391836	Valve-Choke	369	26157	Spring-Friction
101	93043	Pin-Shaft	109A	490068	Shaft-Choke	843	280149	Sleeve-Lever
102	●270268	Gasket-Carburetor Body	110	222712	Washer			

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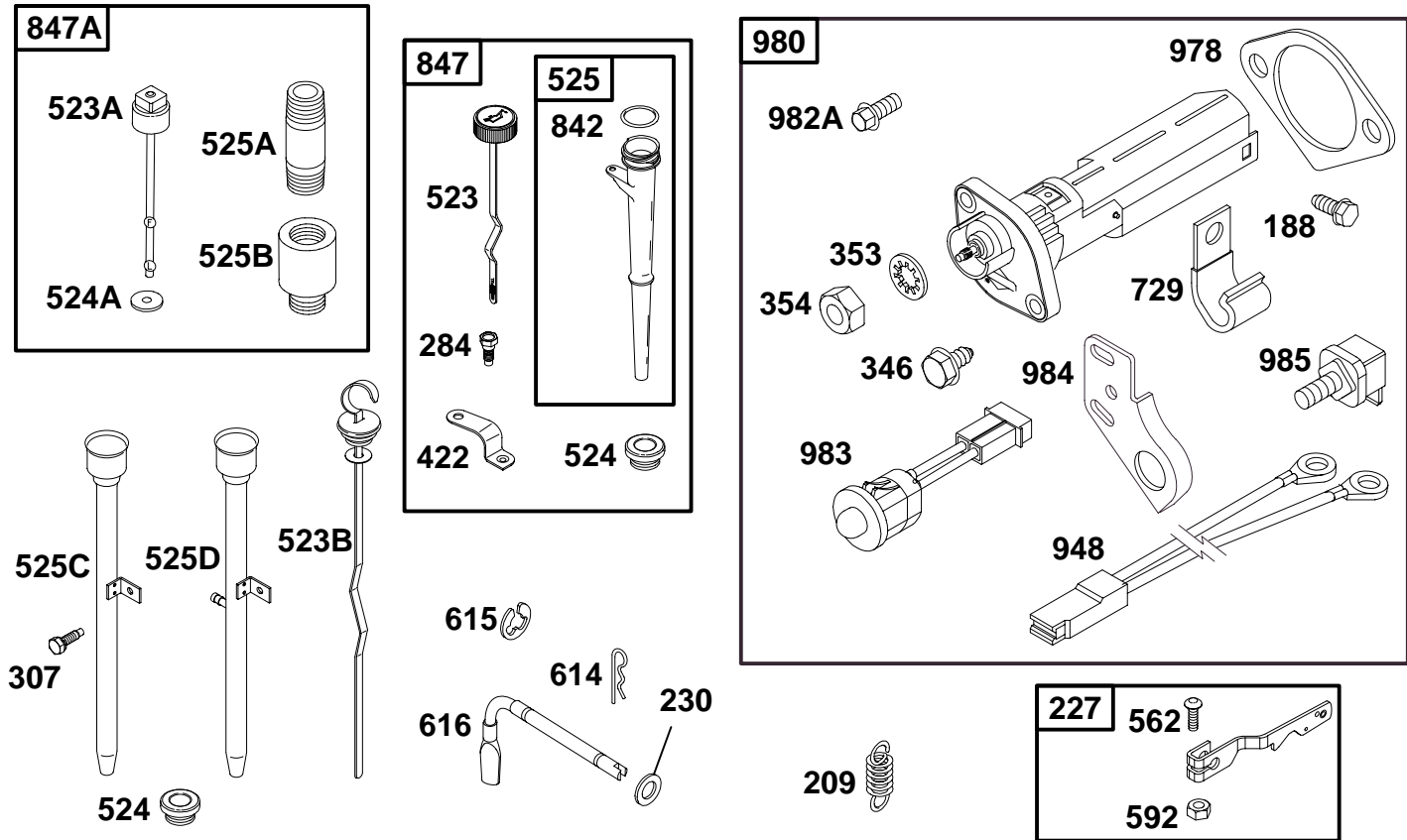


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
188	94627	Screw-Hex.	207	26855	Spring-Control Rod	269	26633	Wire-Control (78" Long Cut to Required Length)
202	261236	Link-Mechanical Governor	208	261959	Rod-Governor Control	270	63426	Locknut-Casing
		Note	216	262027	Link-Choke	271	290568	Lever-Control
		260478 Spring-Link Used on Type No(s). 0505, 0510, 0511, 0516, 0519, 0520, 0521, 0522, 0523, 0524, 0534, 0536, 0537, 0539, 0540, 0541, 0542, 0544, 0545, 0548, 0558, 0559, 0560, 0562, 0563, 0566, 0567, 0568, 0570, 0572, 0575, 0576, 0577, 0578, 4003, 4004, 4006, 4007, 4010, 4023, 4026, 4032, 4033, 4034, 4035, 4047, 4070, 4071.	216A	261511	Rod-Choke	284A	94271	Screw-Phillips
202A	262307	Link-Mechanical Governor Used on Type No(s). 0528, 0529.	217	261119	Spring-Link	305	94786	Screw-Hex.
206	231266	Nut	218	222352	Washer	346	93705	Screw-Hex.
			222	399152	Bracket-Control (Manual Choke)	351	93735	Screw-Slotted
					Note	352	66068	Washer-Fiber
					399153 Bracket-Control (Choke A Matic®) Used on Type No(s). 0535, 4012, 4022.	353	92791	Washer-Lock
			232	260478	Spring-Link Used on Type No(s). 0528, 0529.	354	90576	Nut-Hex.
			234	221372	Clip-Rod	355	66554	Washer-Fiber
			265	221535	Clamp-Casing	356	398808	Wire-Stop
			268	65616	Casing-Wire (72" Long Cut to Required Length)	356A	491391	Wire-Stop
						507	398525	Insulator
						520	93722	Terminal
						621	396847	Switch-Stop
						657	93496	Screw-Slotted Hex.
						687	390701	Slide-Control
						688	221766	Cap-Spring
						689	260847	Spring-Friction
						690	90746	Screw-Slotted

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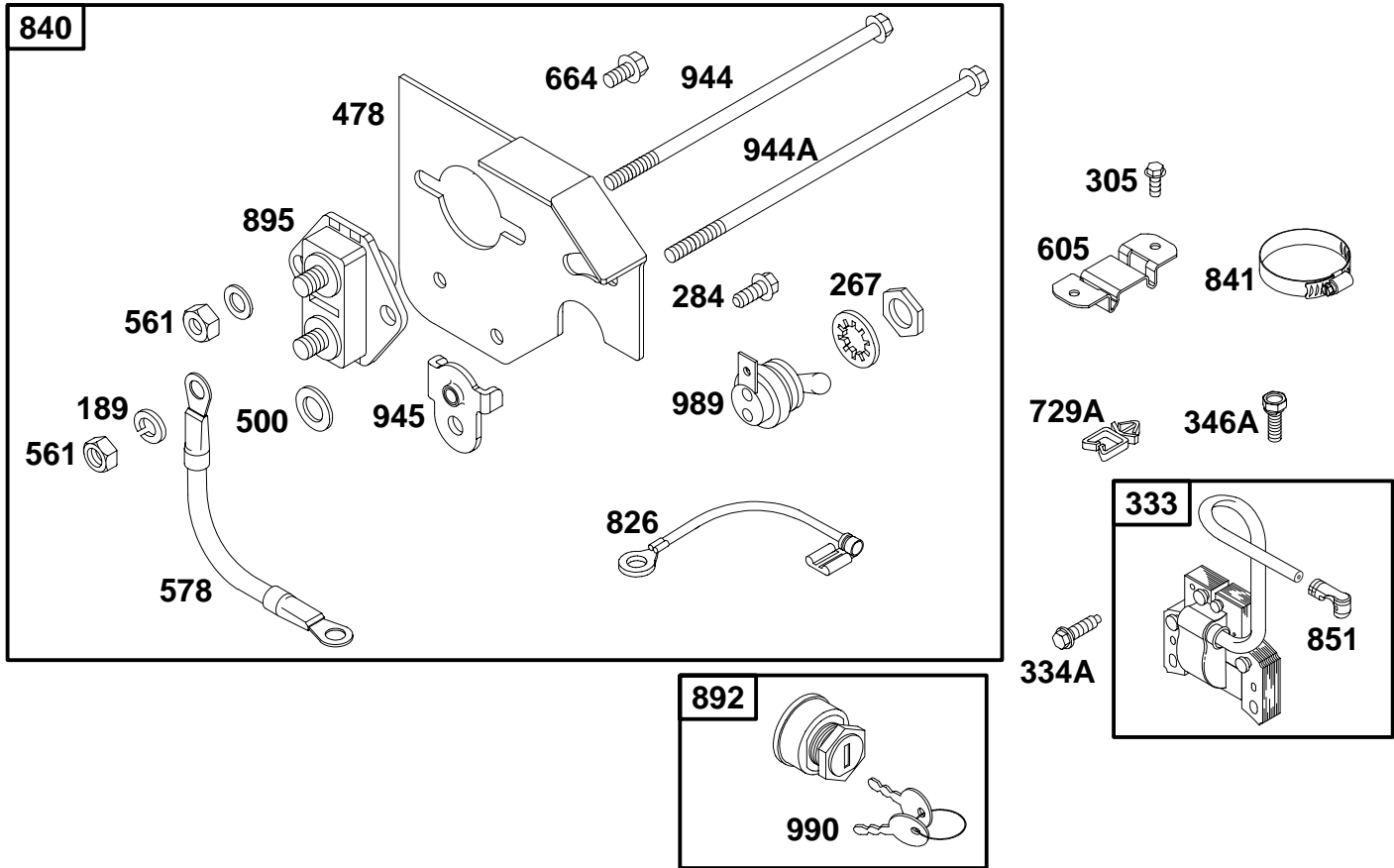


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188	94627	Screw-Hex.			1572, 1578, 4003,	525A	91258	Tube-Oil Fill
209	260695	Spring-Governor			4004, 4006, 4007,	525B	394884	Adapter-Oil Fill
		Note			4010, 4012, 4023,	525C	496517	Tube-Oil Fill
		261129 Spring-Gov.			4026, 4032, 4033,	525D	491871	Tube-Oil Fill
		Used on Type No(s).			4034, 4035, 4036,			(For Fuel Pump
		0525, 0527, 0536.			4044, 4047, 4050,			Applications)
		261306 Spring-Gov.			4070, 4071, 5004,	562	92613	Bolt-Governor Lever
		Used on Type No(s).			5006, 5007, 5012,	592	231082	Nut-Hex.
		0505, 0508, 0510,			5026, 5035, 5036,	614	93306	Pin-Cotter
		0511, 0512, 0517,			5047, 5070, 5075.	615	93307	Retainer
		0519, 0520, 0521,	227	396775	Lever-Governor	616	231057	Crank-Governor
		0522, 0523, 0524,	230	94742	Washer-Flat	729	223528	Clip-Wire
		0526, 0528, 0529,	284	93886	Screw-Shoulder	842	271170	Seal-O-Ring
		0532, 0534, 0535,	307	94623	Screw-Hex.	847	497459	Dipstick/Tube
		0537, 0538, 0539,	346	93705	Screw-Hex.			Assembly
		0540, 0541, 0542,	353	92791	Washer-Lock	847A	493955	Dipstick/Tube
		0544, 0545, 0546,	354	90576	Nut-Hex.			Assembly
		0548, 0549, 0550,	422	225110	Bracket-Oil Fill	948	398661	Harness-Wiring
		0551, 0553, 0558,	523	497213	Dipstick	978	★271736	Gasket
		0559, 0560, 0562,	523A	297357	Dipstick	980	398182	Kit-OIL GARD®
		0563, 0566, 0567,	523B	490665	Dipstick	982A	94657	Screw-Hex.
		0568, 0570, 0572,	524	★281370	Seal-Fill Tube	983	398660	Light-Indicator
		0575, 0576, 0577,	524A	★65304	Gasket-Dipstick	984	223773	Bracket-Stop Switch
		0578, 1508, 1512,	525	495347	Tube-Oil Fill	985	398525	Insulator
		1526, 1559, 1560,						

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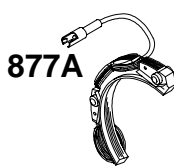



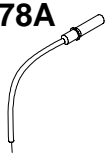
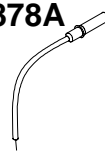
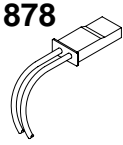
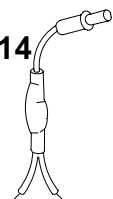
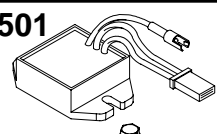




REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
189	90366	Washer-Lock	578	392683	Wire Assembly	841	393514	Clamp
267	93888	Nut-Hex.	605	222934	Bracket-Mounting	851	493880	Terminal-Cable
284	94602	Screw-Hex.	664	93415	Screw-Hex.	892	392833	Key Switch
305	94786	Screw-Hex.	729A	280590	Clip-Wire	895	299139	Switch-Starting
333	398811	Armature-Magneto	826	397674	Harness-Wiring	944	94003	Screw-Hex.
334A	94731	Screw-Hex.	840	395408	Kit-Panel (Toggle)	944A	94169	Screw-Hex.
346A	93587	Screw-Hex.			Note _____	945	223159	Bracket-Motor
478	395410	Panel			395409 Kit-Panel (Key)	989	496590	Switch-Stop
500	91325	Washer				990	392832	Key Set-Starter Switch
561	92278	Nut-Hex.						

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254400 to 254499

DUAL CIRCUIT/FUSE	DC ONLY	10 AMP	DUAL CIRCUIT	TRI-CIRCUIT
SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY	SEE FLYWHEEL ASSEMBLY
	474 	474A 	474B 	474C 
	878A 	878A 	878 	814 
			501  305 	

NOTE: ALL STATORS USE NO. 482 MOUNTING SCREW. 

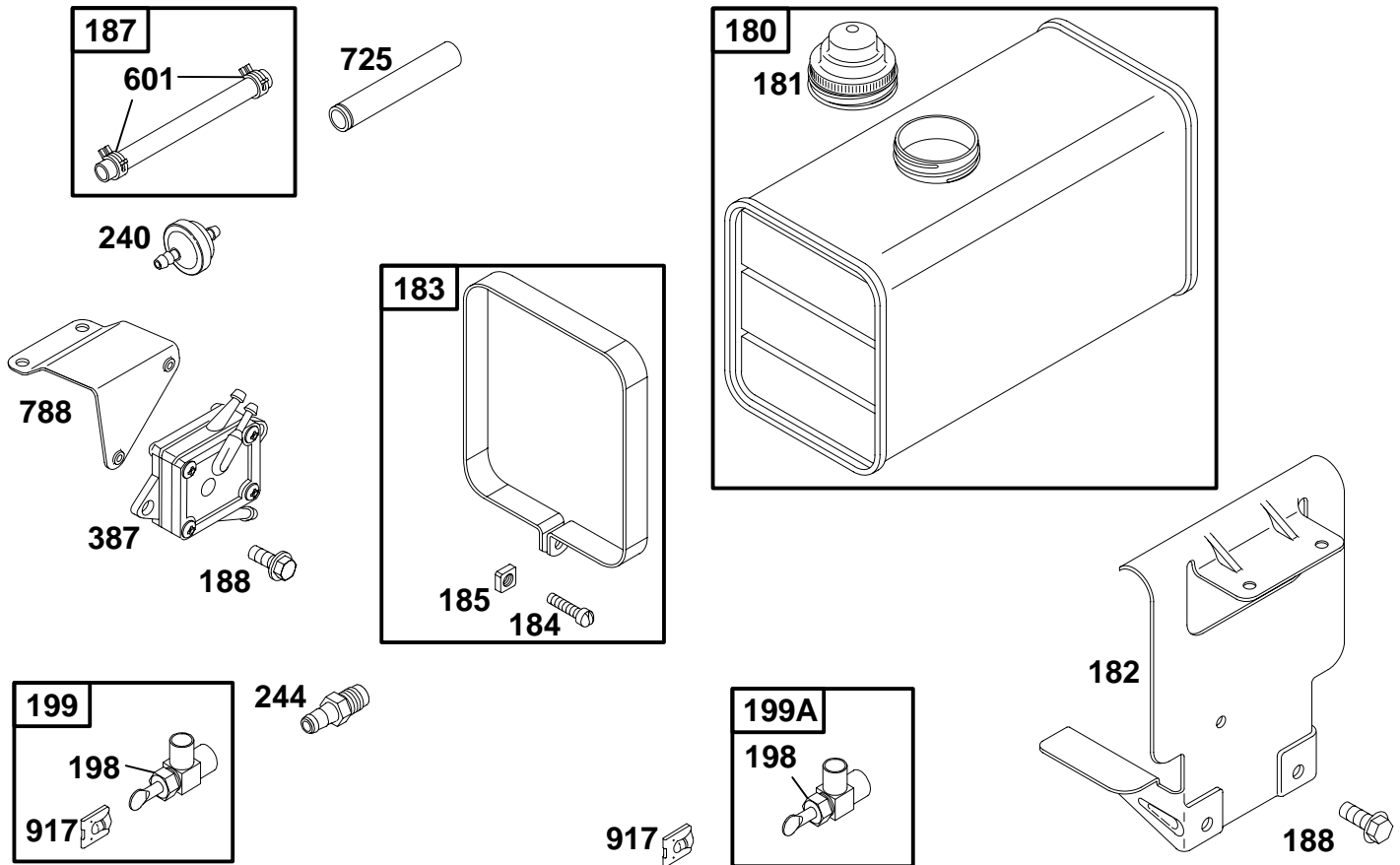
1054A 

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
305	94786	Screw-Hex.	482	93621	Screw-Hex.	877B	393537	Wire-Alternator
474	391529	Alternator	501	394890	Regulator	878	393362	Harness-Alternator
474A	393295	Alternator	814	392606	Harness-Alternator	878A	393422	Harness-Alternator
474B	393474	Alternator	877	393456	Wire-Alternator	1054A	280275	Tie-Cable
474C	392595	Alternator	877A	393814	Wire-Alternator			

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● Included in Carburetor Kit-Part No. 394989.

∅ Included in Valve Overhaul Gasket Set-Part No. 498537.

254400 to 254499

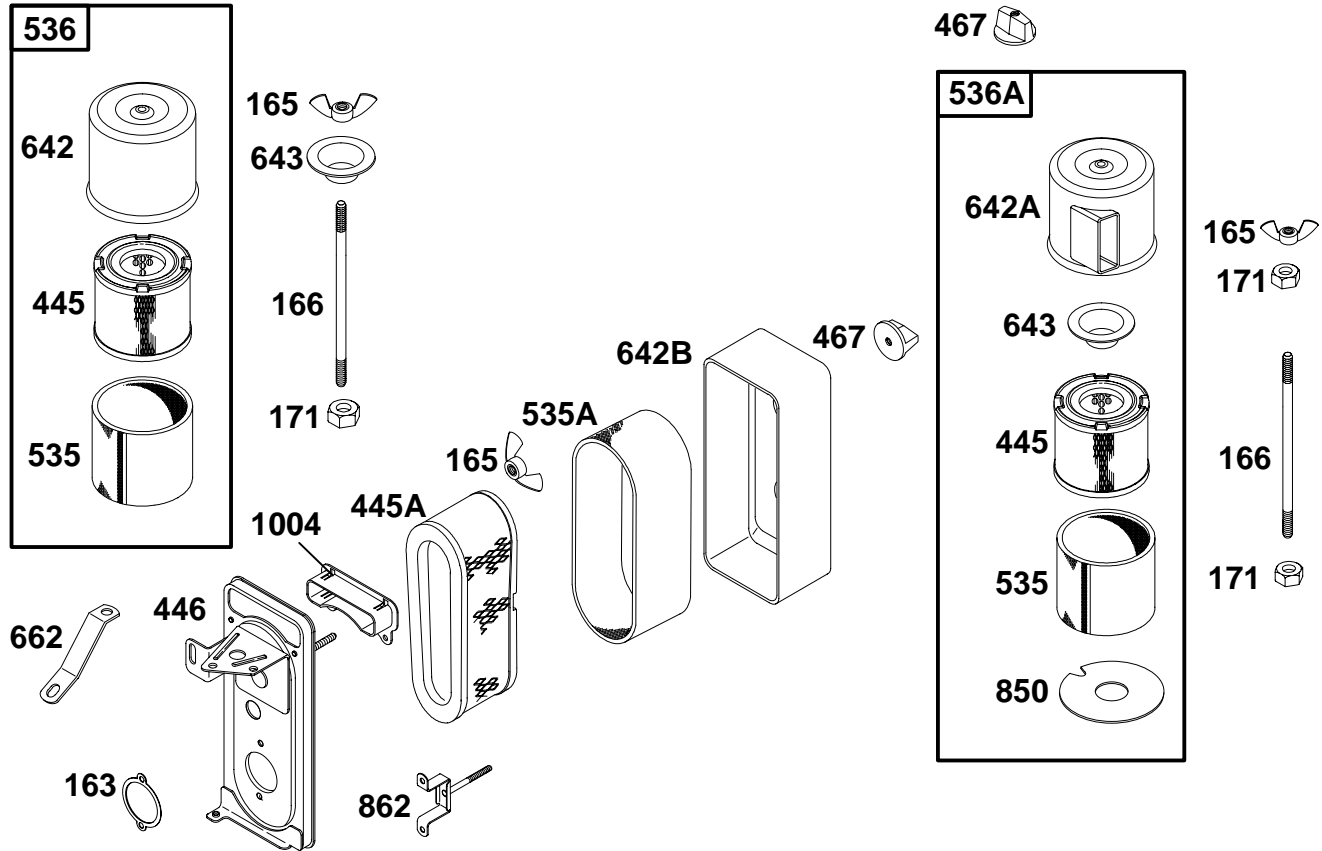


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
180	291488	Tank–Fuel (6 Quart) Note	183	291490	Strap–Fuel Tank Note	244	230318	Connector–Hose
	290816	Tank–Fuel (4 Quart) Used on Type No(s). 0525, 0527.		291367	Strap–Fuel Tank (4 Quart) Used on Type No(s). 0525, 0527.	387	491922	Pump–Fuel
181	392305	Cap–Fuel Tank Note	184	91257	Screw–Slotted	601	93053	Clamp–Hose
	297866	Cap–Fuel Tank Used on Type No(s). 0531.	185	90970	Nut	725	222175	Shield–Heat (Metal) Note
182	224878	Bracket–Fuel Tank Note	187	296004	Line–Fuel (Cut to Required Length)		280866	Shield–Heat (Foam)
	222333	Bracket–Fuel Tank (4 Quart) Used on Type No(s). 0525, 0527.	188	94627	Screw–Hex.	788	224123	Bracket–Pump
			198	293934	Screw–Shut-Off	917	223271	Handle–Shut-Off Valve
			199	492649	Valve–Shut-Off			
			199A	297563	Valve–Shut-Off			
			240	298090	Filter–Fuel Note			
				394358	Filter–Fuel (Used on Fuel Pump Applications)			

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● Included in Carburetor Kit–Part No. 394989.

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254400 to 254499

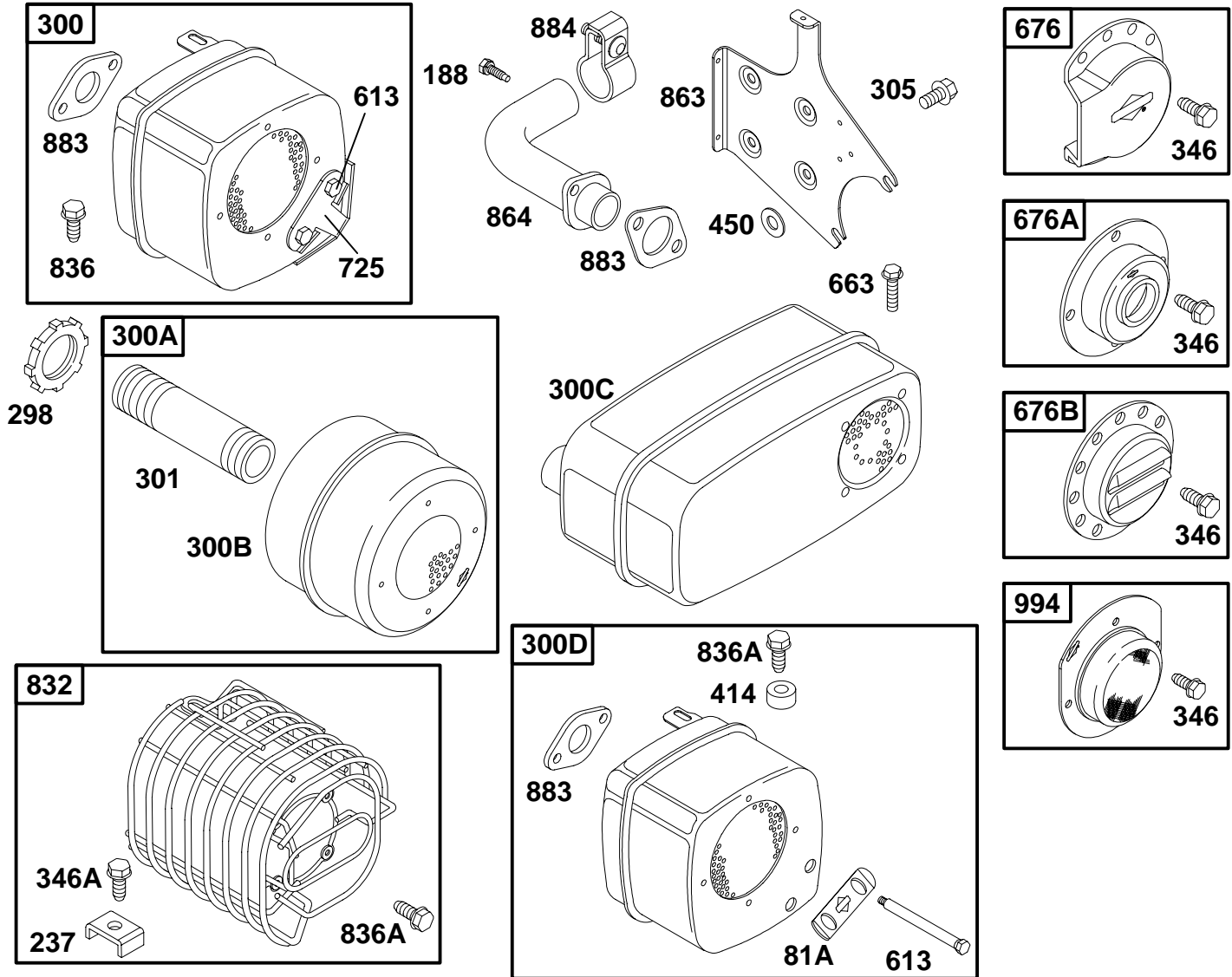


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
163	271910	Gasket–Air Cleaner	467	493903	Nut–Air Cleaner	642B	223751	Cover–Air Cleaner
165	94289	Nut–Wing	535	271794	Filter–Air	643	222272	Retainer–Air Filter
166	231727	Stud–Air Cleaner	535A	271939	Filter–Air	662	223820	Strap
171	92129	Nut–Hex.	536	391063	Cleaner–Air	850	★271793	Seal–Base
445	393957	Filter–Air	536A	399810	Cleaner–Air	862	490431	Strap–Cleaner Mounting
445A	399968	Filter–Air	642	224885	Cover–Air Cleaner	1004	280718	Duct–Air
446	490430	Base–Air Cleaner	642A	496093	Cover–Air Cleaner			

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254400 to 254499

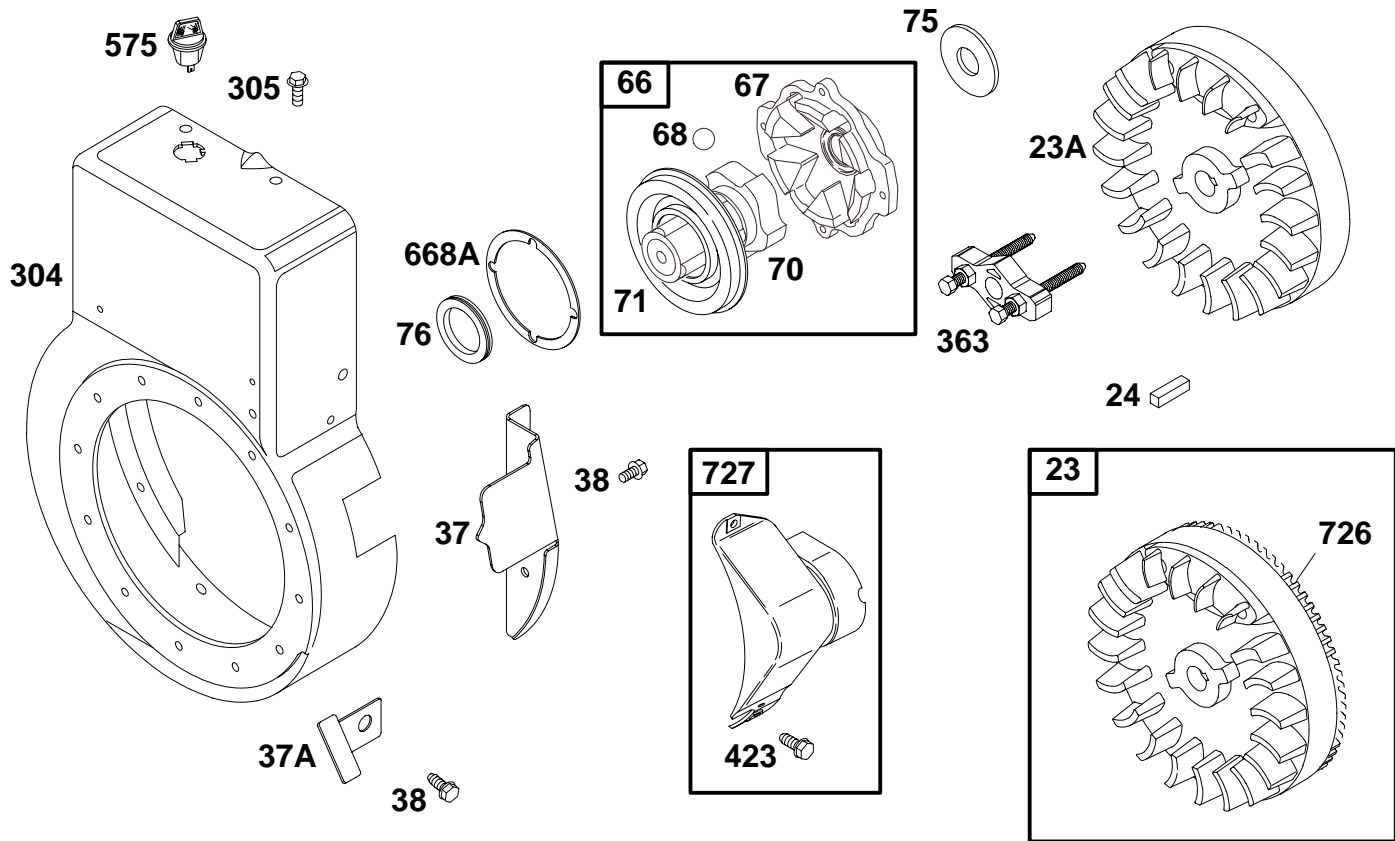


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81A	223016	Lock-Muffler Screw	300D	491626	Muffler-Exhaust	725	223023	Shield-Heat
188	94627	Screw-Hex.	301	93768	Pipe-Muffler	832	398249	Guard-Muffler
237	222379	Retainer-Guard	305	94786	Screw-Hex.	836	94513	Screw-Hex.
298	261564	Locknut-Muffler	346	93705	Screw-Hex.	836A	94186	Screw-Hex.
300	491413	Muffler-Exhaust	346A	93587	Screw-Hex.	863	224560	Bracket-Muffler
300A	391569	Muffler-Exhaust	414	231109	Spacer	864	494447	Pipe-Exhaust
300B	392989	Muffler-Exhaust	450	93852	Washer	883	272293	Gasket-Exhaust
300C	498984	Muffler-Exhaust	613	93927	Screw-Shoulder	884	392649	Clamp
		Note	663	93343	Screw-Hex.	994	392390	Arrester-Spark
		493963 Muffler-Exhaust	676	393761	Deflector-Muffler			
		(Used Before Code Date 97012400).	676A	396903	Deflector-Muffler			
			676B	397630	Deflector-Muffler			

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254400 to 254499

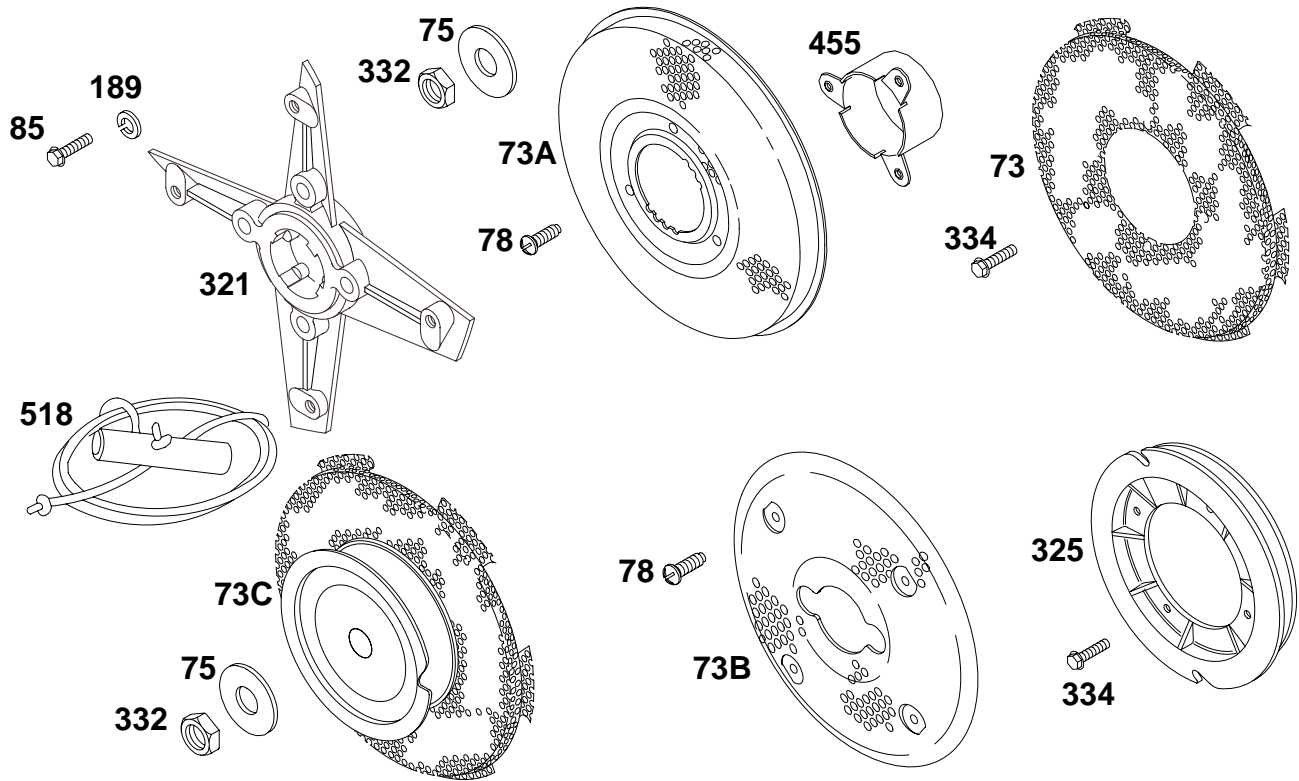


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	498911	Flywheel	37	224886	Guard-Flywheel	304	398595	Housing-Blower
		Note	37A	221968	Guard-Flywheel	305	94786	Screw-Hex.
		391988 Flywheel	38	94811	Screw-Hex.	363	19203	Puller-Flywheel
		(Used Before Code	66	399671	Clutch-Starter	423	94073	Screw-Shoulder
		Date 96062400).	67	394897	Housing-Clutch	575	396691	Switch-Rotary
23A	498896	Flywheel	68	63770	Ball-Clutch	668A	225124	Spacer
		Note	70	298799	Ratchet-Clutch	726	392134	Gear-Ring
		392157 Flywheel	71	394506	Cover-Ratchet			(Includes Mounting
		(Used Before Code	75	224061	Washer			Parts)
		Date 96062400).	76	68238	Seal	727	395405	Cover-Starter Drive
24	222698	Key-Flywheel						

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254400 to 254499

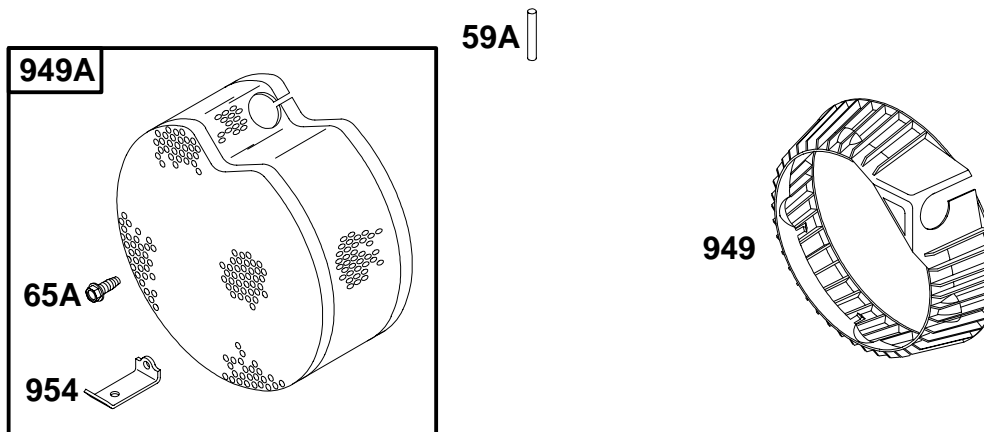
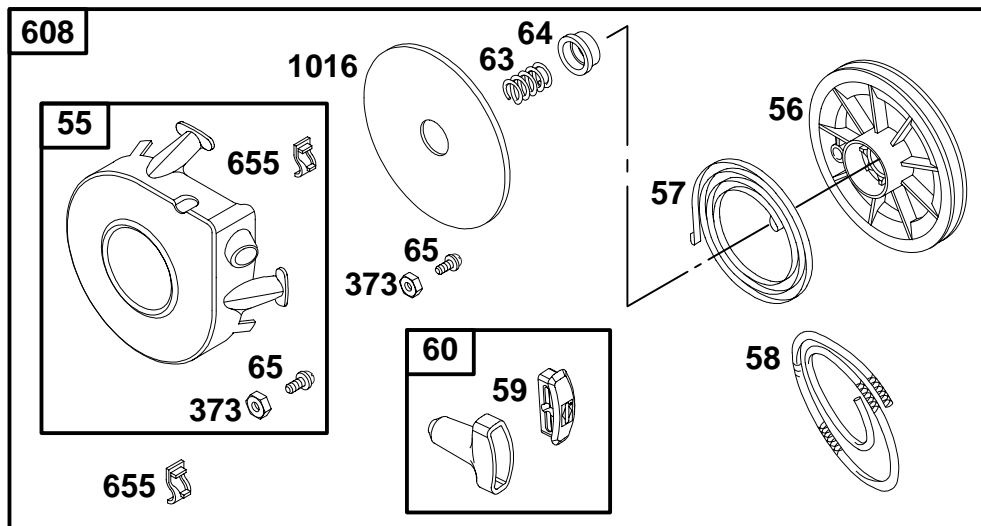


75

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
73	221796	Screen-Rotating	78	94626	Screw-Phillips	332	92284	Nut-Flwheel
73A	224517	Screen-Rotating	85	91386	Screw-Hex.	334	94928	Screw-Shoulder
73B	222754	Screen-Rotating	189	90366	Washer-Lock	455	222561	Cup-Flywheel
73C	496084	Screen-Rotating	321	212159	Fan-Booster	518	69932	Rope-Starter
75	224061	Washer	325	280457	Pulley-Starter			

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∅ Included in Valve Overhaul Gasket Set-Part No. 498537.

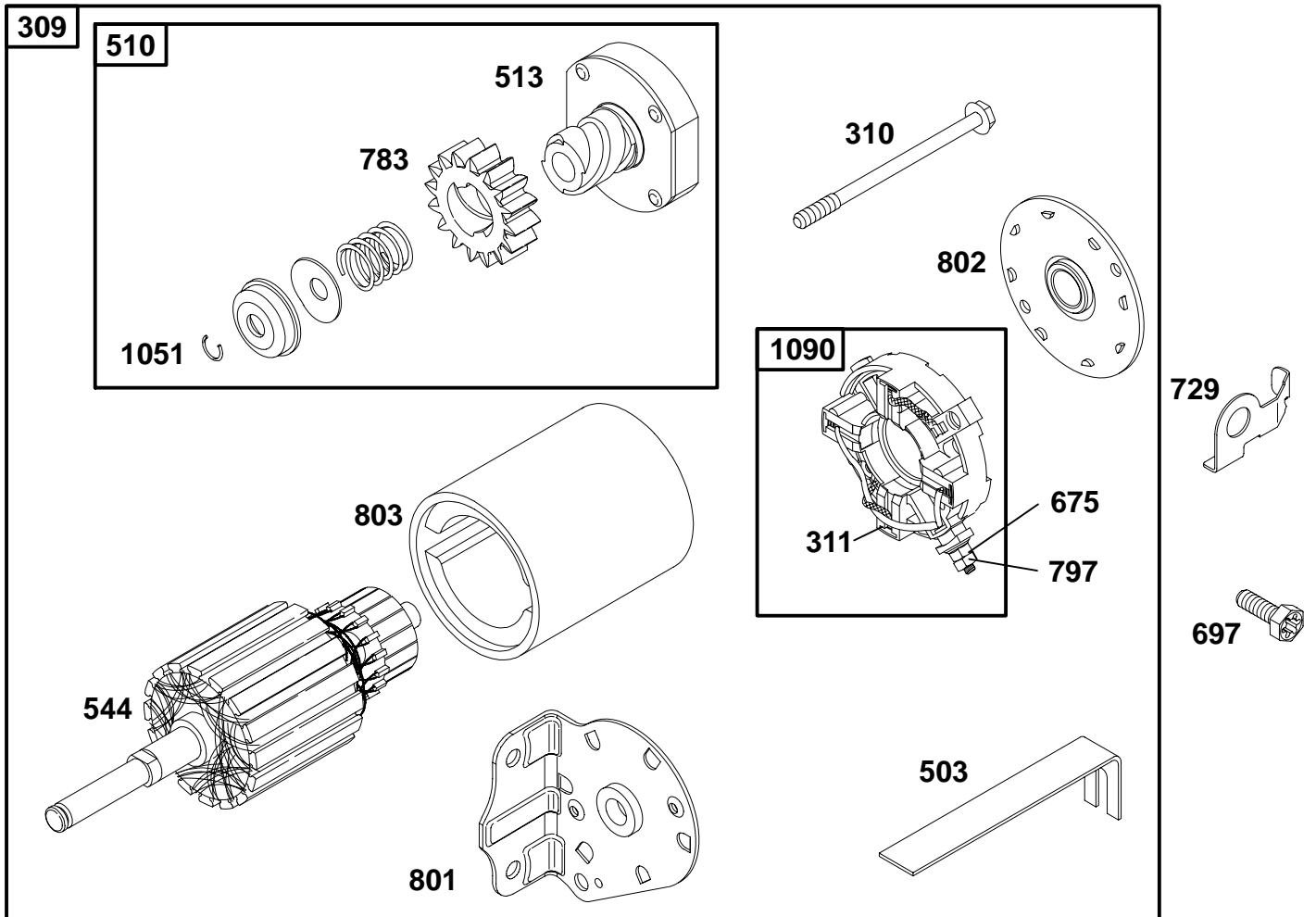


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	393576	Housing-Rewind Starter	59	490653	Insert-Grip	373	92987	Nut-Hex.
56	295871	Pulley-Starter (Includes 63" Rope)	59A	230228	Pin-Starter Grip	608	390391	Starter-Rewind
57	490179	Spring-Rewind Starter	60	490652	Grip-Starter Rope	655	222598	Anchor-Spring
58	66894	Rope-Starter (63" Long)	63	260414	Spring-Ratchet	949	280685	Guard-Rewind
			64	281204	Adapter-Spring	949A	397530	Screen-Debris
			65	94683	Screw-Hex.	954	223379	Bracket-Mounting
			65A	94018	Screw-Hex.	1016	490817	Spacer

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254400 to 254499

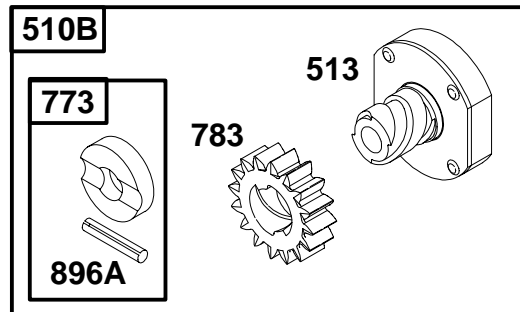
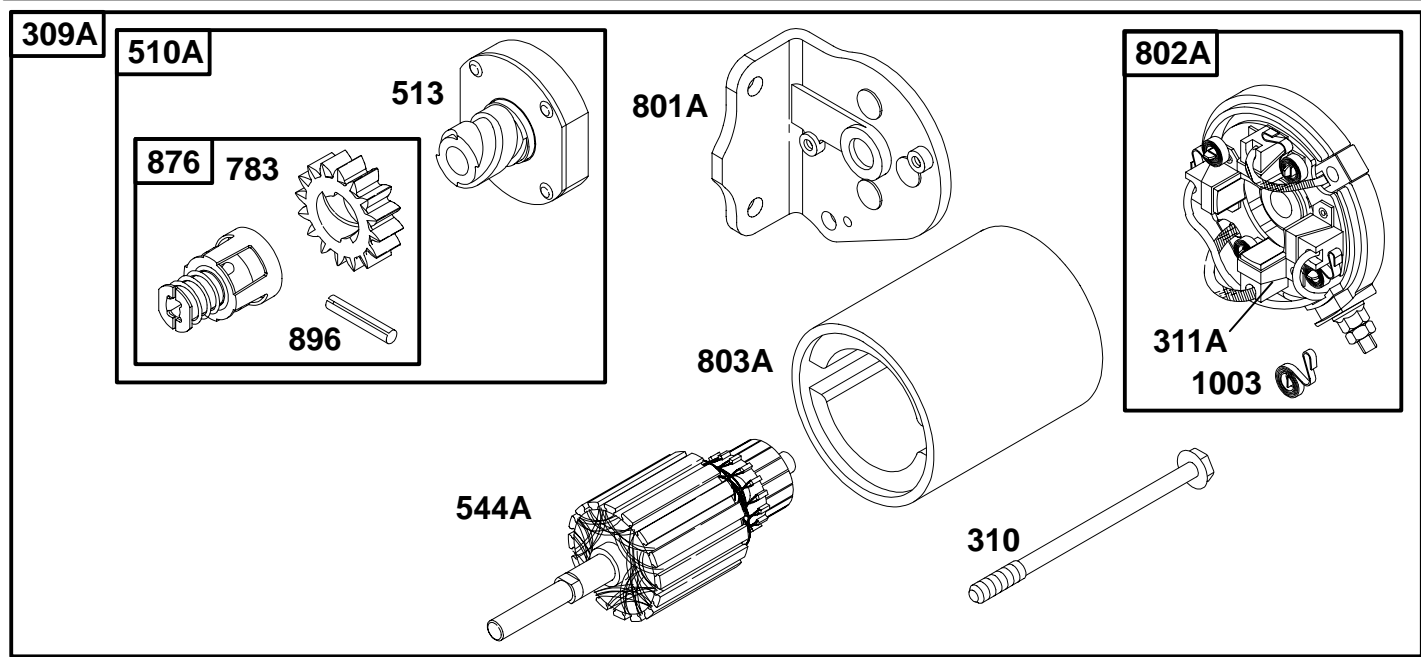


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	693054	Motor-Starter (3 5/8" Housing Lgth.)	311	497608	Brush Set	783	693059	Gear-Starter
		Note	503	806000	Strap-Starter	797	92278	Nut (Starter Terminal)
	499521	Motor-Starter (4 3/8" Housing Lgth.)	510	497606	Drive-Starter	801	497626	Cap-Drive
310	94003	Bolt (Starter Motor) (For 3 5/8" Housing Length)	513	398003	Clutch-Drive	802	497607	Cap-End
		Note	544	497603	Armature-Starter (3 5/8" Housing Length)	803	497604	Housing-Starter (3 5/8" Housing Length)
	95035	Bolt (Starter Motor) (For 4 3/8" Housing Length)	675	225137	Washer (Starter Motor)	1051	263080	Ring-Retaining
			697	94773	Screw (Starter Motor Mounting)	1090	497605	Retainer-Brush
			729	225170	Clip-Wire			

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254400 to 254499

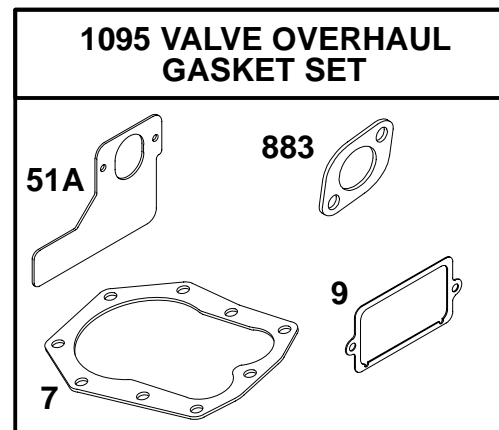
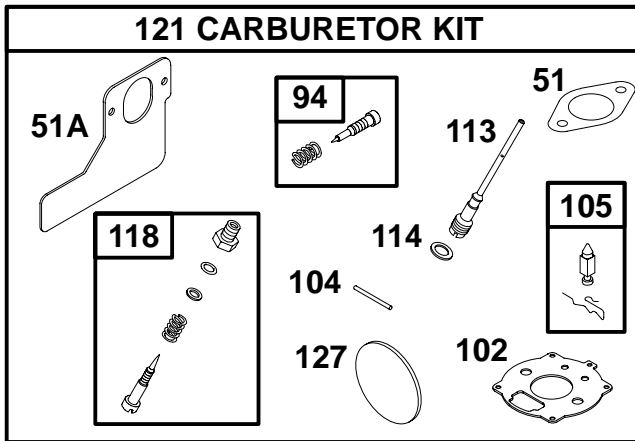
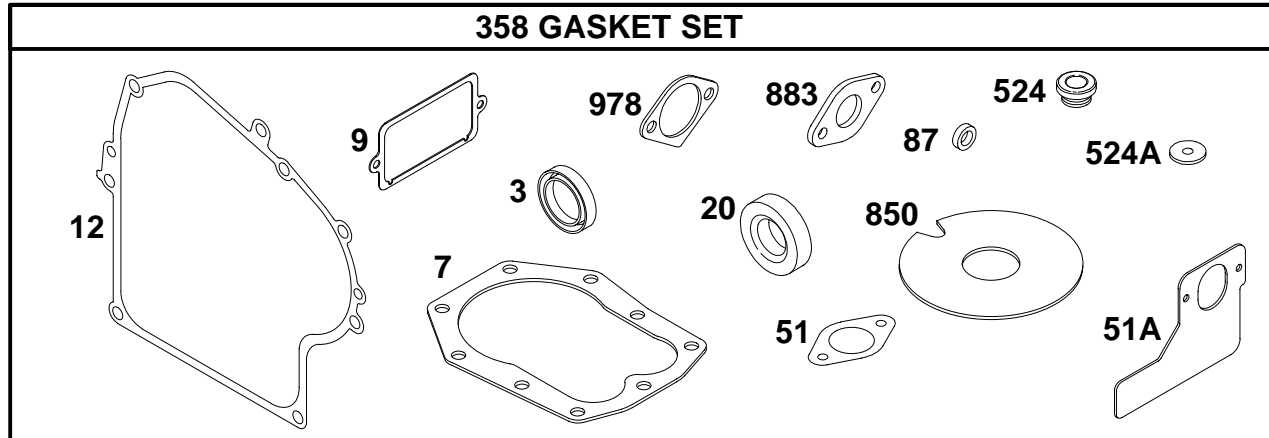


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A		For Replacement Starter Motor, See Ref 309, Previous Page.	544A	390837	Armature-Starter (Hsg. Length 3 5/8") Note 490309 Armature-Starter (Hsg. Length 4 9/16" And 4 3/8")	803A	398159	Housing-Starter (Hsg. Length 3 5/8") Note 398892 Hsg.-Starter (Hsg. Length 4 9/16") 494205 Hsg.-Starter (Hsg. Length 4 3/8")
310A	94003	Screw-Hex. (Length 3 5/8") Note 95035 Bolt (Starter Motor) (For 4 3/8" Housing Length)	697	94627	Screw (Starter Motor Mounting)	876	495877	Kit-Gear
311A	395538	Brush Set (Hsg. Length 3 5/8") Note 490311 Brush Set (Hsg. Length 4 9/16") 492020 Brush Set (Hsg. Length 3 15/32")	773	391462	Retainer-Clutch	896	94288	Pin-Drive Retainer (Copper)
510A	495878	Drive-Starter	783	693059	Gear-Starter	896A	94192	Pin-Drive Retainer (Black)
510B	391461	Drive-Starter	801A	394856	Cap-Drive	1003	490316	Spring-Brush (Hsg. Length 4 9/16")
513	398003	Clutch-Drive	802A	395537	Cap-End (Hsg. Length 3 5/8") Note 490310 Cap-End (Hsg. Length 4 9/16") 494988 Cap-End (Hsg. Length 4 3/8") 492022 Cap-End (Hsg. Length 3 15/32")			

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254400 to 254499



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	★391086	Seal-Oil	51A	∅★498869	Gasket-Carburetor Mounting	358	492653	Gasket Set
7	∅★271866	Gasket-Cylinder Head	87	★491323	Seal-Governor Shaft	524	★281370	Seal-Fill Tube
9	∅★27803	Gasket-Breather	94	●292681	Valve-Idle Adjust	524A	★65304	Gasket-Dipstick
12	★272125	Gasket-Crankcase (.015" Thick)	102	●270268	Gasket-Carburetor Body	850	★271793	Seal-Base
		★272219 Gasket-Crankcase (.005" Thick)	104	●230896	Pin-Float Hinge	883	∅★272293	Gasket-Exhaust
		★272220 Gasket-Crankcase (.009" Thick)	105	●394681	Valve-Needle	978	★271736	Gasket
20	★291675	Seal-Oil	113	●394730	Nozzle-Carburetor	1095	498537	Gasket Set-Valve Overhaul
51	★270267	Gasket-Intake	114	●68667	Gasket-Nozzle			
			118	●99525	Valve-High Speed			
			121	394989	Carburetor Kit			
			127	●221747	Plug-Welch			

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● Included in Carburetor Kit-Part No. 394989.

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