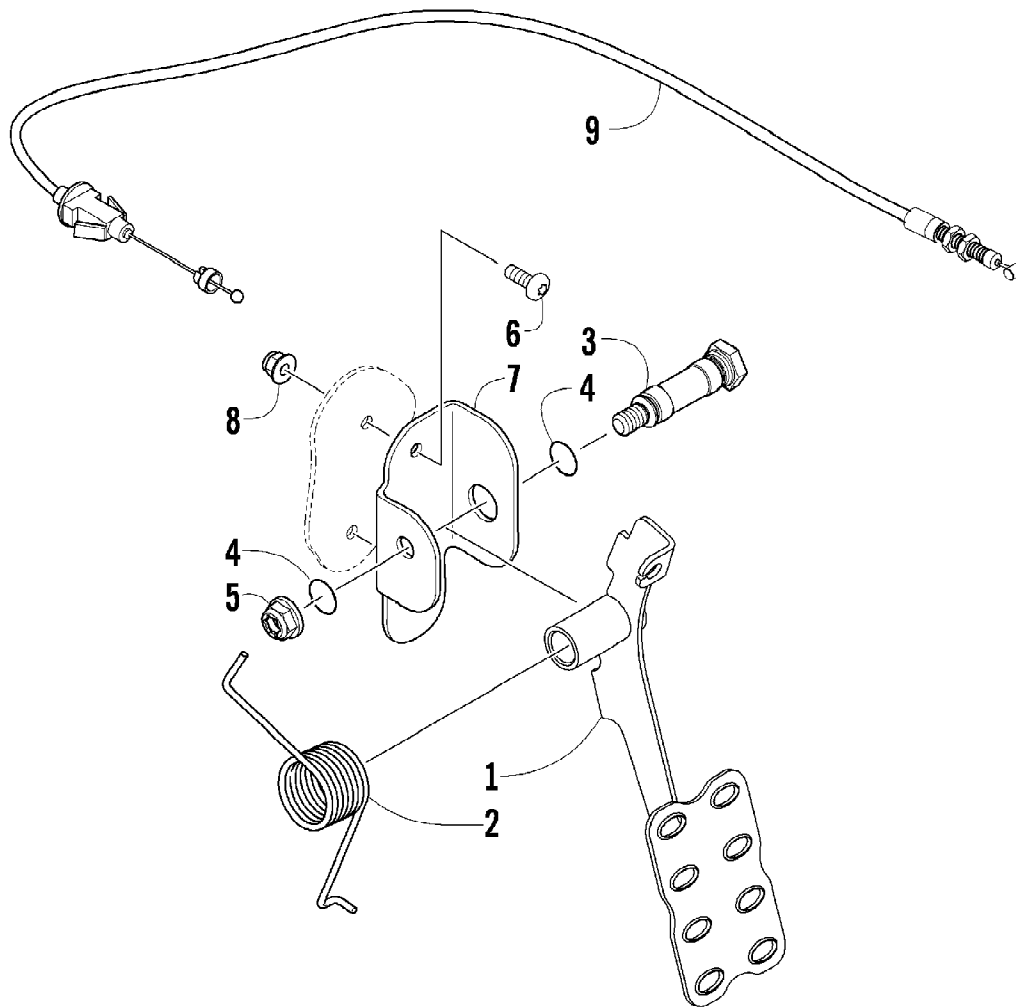
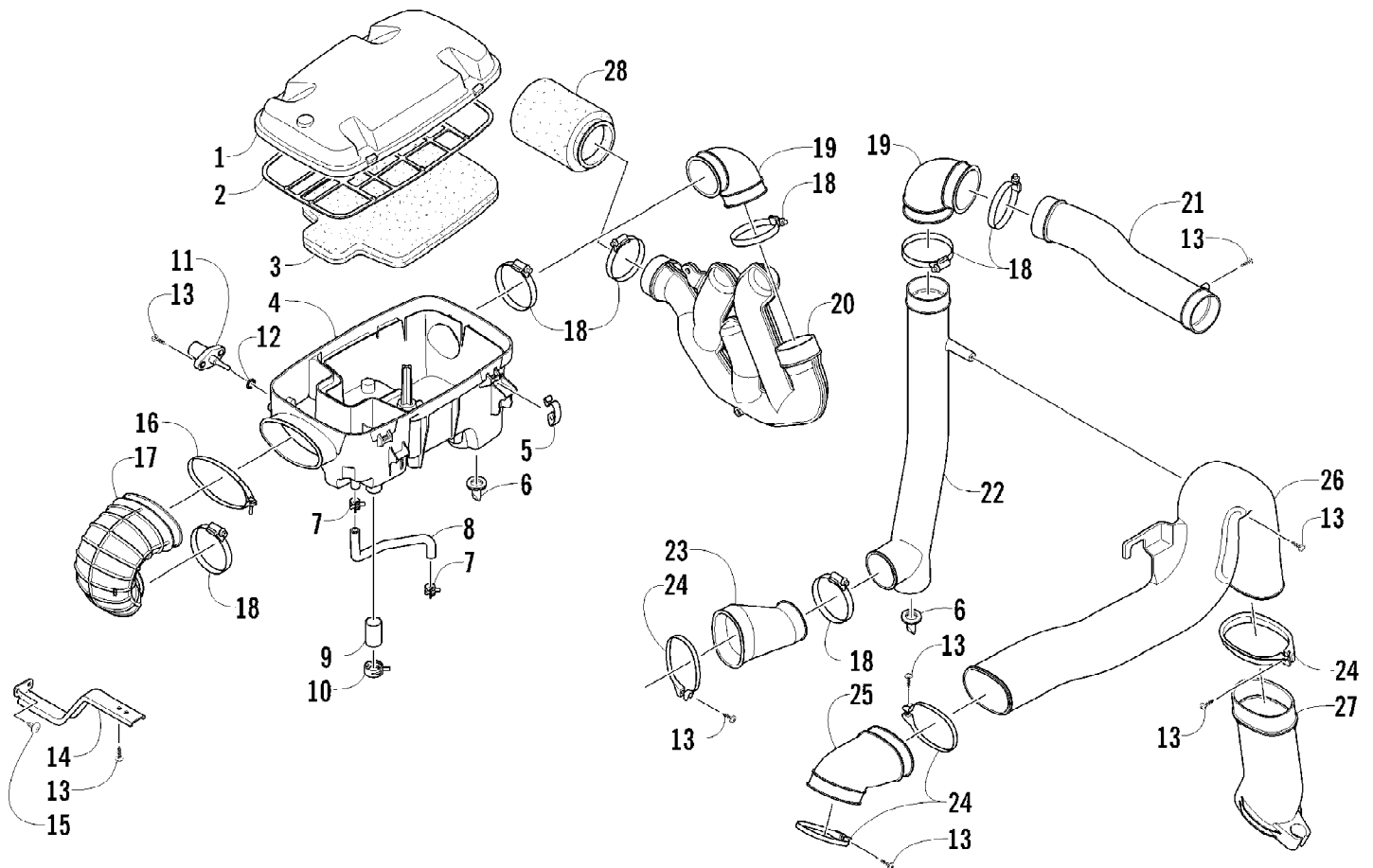




2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 2 of 87
ACCELERATOR ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1502-590	1		Pedal, Accelerator
2	0405-233	1		Spring
3	0402-872	1		Axle
4	1602-213	2	/P	O-Ring
5	8422-002	1		Nut, Lock
6	8477-616	2		Screw, Machine
7	0502-991	1		Bracket, Accelerator Pedal
8	8427-602	2		Nut, Lock
9	0487-066	1		Cable, Accelerator

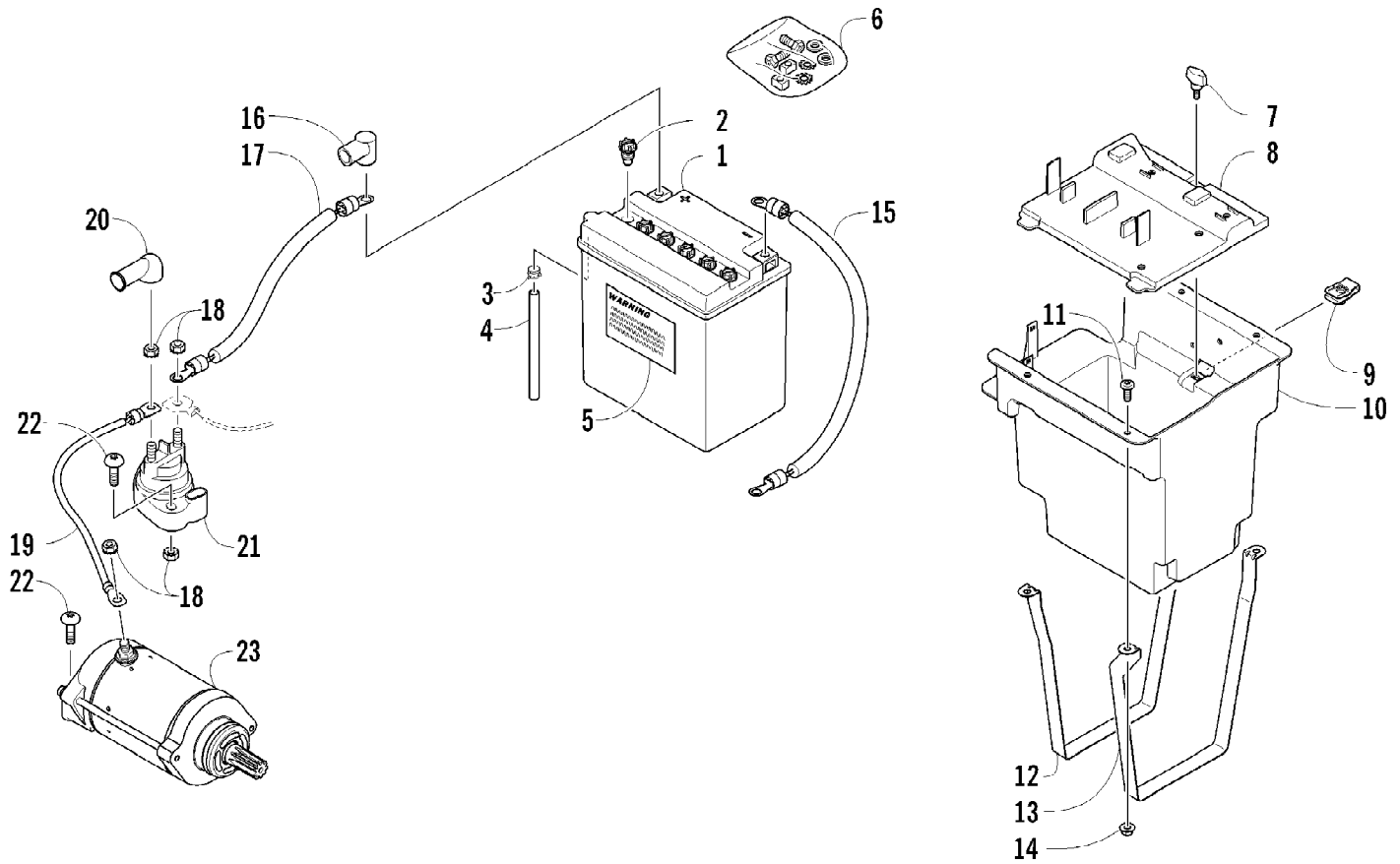
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POSF)
AIR INTAKE ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 4 of 87
 AIR INTAKE ASSEMBLY

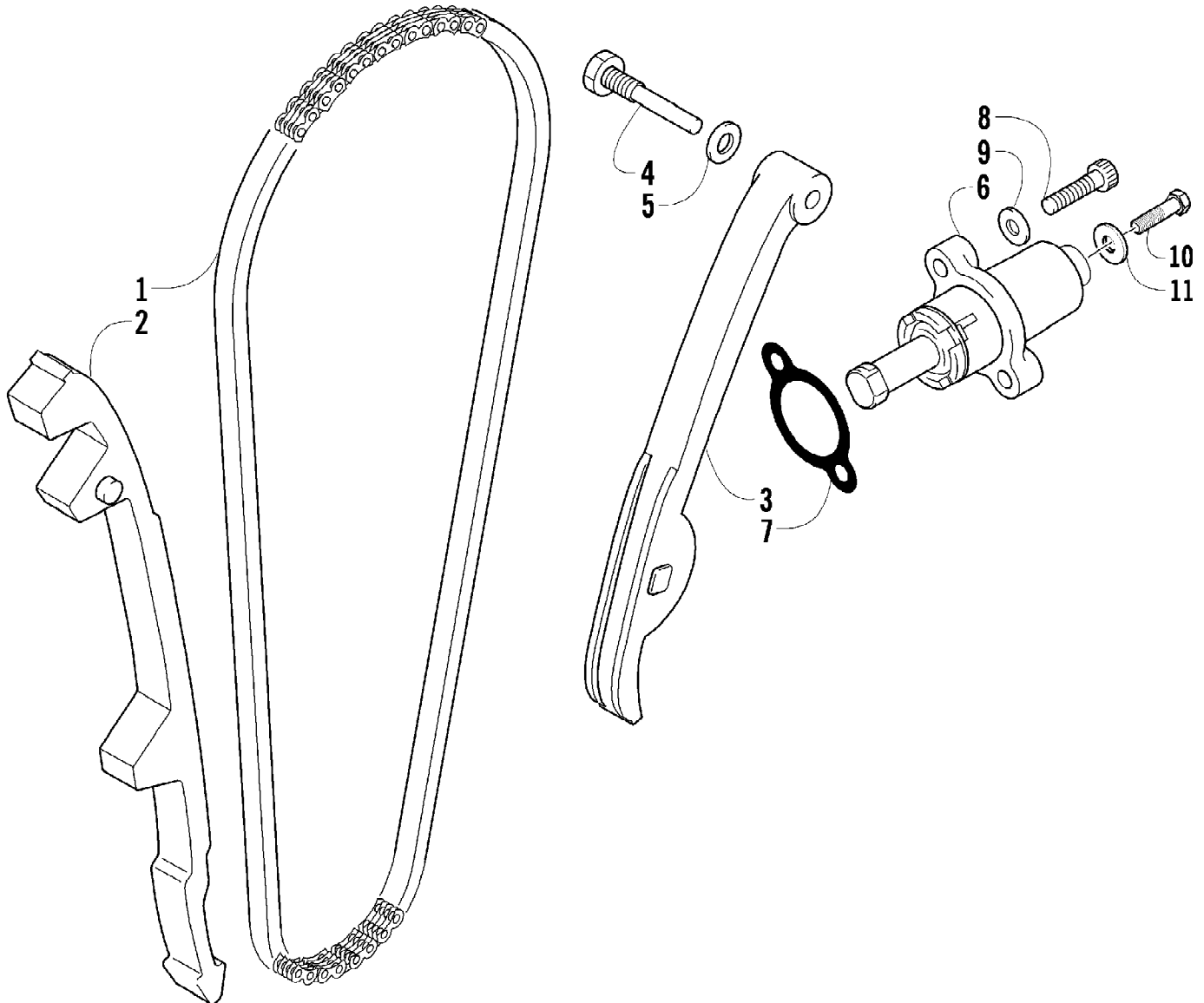
Ref #	Part Number	Qty	S/P/F	Description
1	0470-877	1	/P	Cover, Air Intake
2	0470-560	1		Screen, Air Filter
3	0470-558	1		Filter, Air
4	0470-728	1		Housing, Air Intake
5	0423-455	4		Clip, Spring
6	0470-442	AR	/P	Valve, Drain
7	0423-045	2		Clamp, Hose
8	0410-172	1	/P	Hose, Vent - Crankcase
9	0423-766	1		Cap, Drain
10	1623-287	1		Clamp, Hose
11	0430-055	1		Sensor, Air Temperature (inc. 12)
12	5507-224	1		O-Ring
13	0423-342	9	/P	Screw, Self-Tapping
14	2506-651	1		Bracket, Support
15	0623-784	3		Screw, Self-Tapping
16	0423-554	1		Clamp
17	0470-511	1		Boot, Intake
18	0423-019	8		Clamp
19	0413-098	2		Boot, Air-In
20	0513-028	1		Duct, Air-In
21	0413-219	1		Duct
22	0413-218	1		Duct
23	0413-049	1		Boot, Duct
24	0423-550	4		Clamp
25	0413-109	1		Boot, Air-Out - Clutch
26	0413-220	1		Duct, Air-Out - Clutch
27	0413-226	1		Duct, Air-Out
28	0470-834	1		Filter, Intake

2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 5 of 87
BATTERY AND STARTER MOTOR ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 6 of 87
 BATTERY AND STARTER MOTOR ASSEMBLY

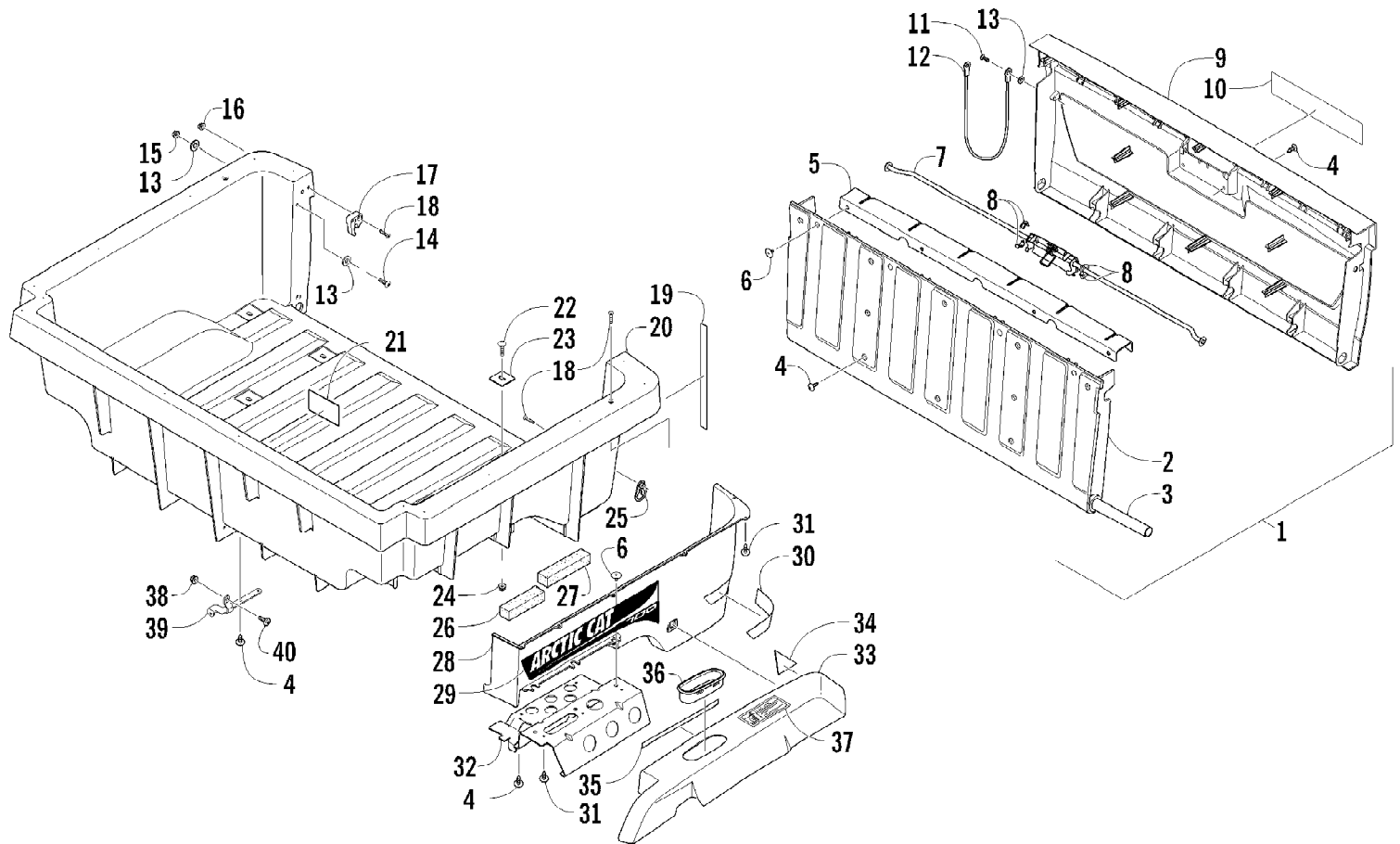
Ref #	Part Number	Qty	S/P/F	Description
1	0445-081	1		Battery (inc. 2-6)
2	0645-588	6	/P	Cap, Battery
3	0645-152	1		Clamp, Hose
4	0645-262	1		Hose, Vent
5	0645-430	2		Decal, Warning
6	0445-082	1		Kit, Hardware
7	1441-624	1		Screw, Thumb
8	2406-947	1		Cover, Battery Box
9	0423-577	1		Clip, U-Nut
10	2406-914	1		Box, Battery
11	8476-616	4		Screw, Machine
12	0470-854	1		Hold-Down, Battery Box - Right
13	0470-855	1		Hold-Down, Battery Box - Left
14	8424-602	4	/P	Nut
15	0445-050	1		Cable, Battery/Ground
16	0645-019	2		Boot, Terminal
17	0445-049	1		Cable, Battery/Solenoid
18	0623-038	5		Nut w/Washer
19	0445-061	1		Cable, Solenoid/Starter
20	0645-327	1		Boot, Terminal - Solenoid
21	0445-058	1	/P	Solenoid
22	8476-625	4		Screw, Machine
23	0825-013	1	/P	Motor, Starter - Assembly



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 8 of 87
CAM CHAIN ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0810-001	1		Chain, Cam
2	0810-002	1		Guide, Chain
3	0810-003	1		Tensioner, Chain
4	0826-036	1		Pivot, Tensioner
5	0830-025	1		Washer, Crush
6	0810-004	1		Adjuster, Tensioner - Assembly
7	0830-018	1		Gasket
8	8468-625	2		Screw, Machine
9	0830-107	2		Gasket
10	8400-610	1		Screw, Cap
11	0828-129	1		Washer

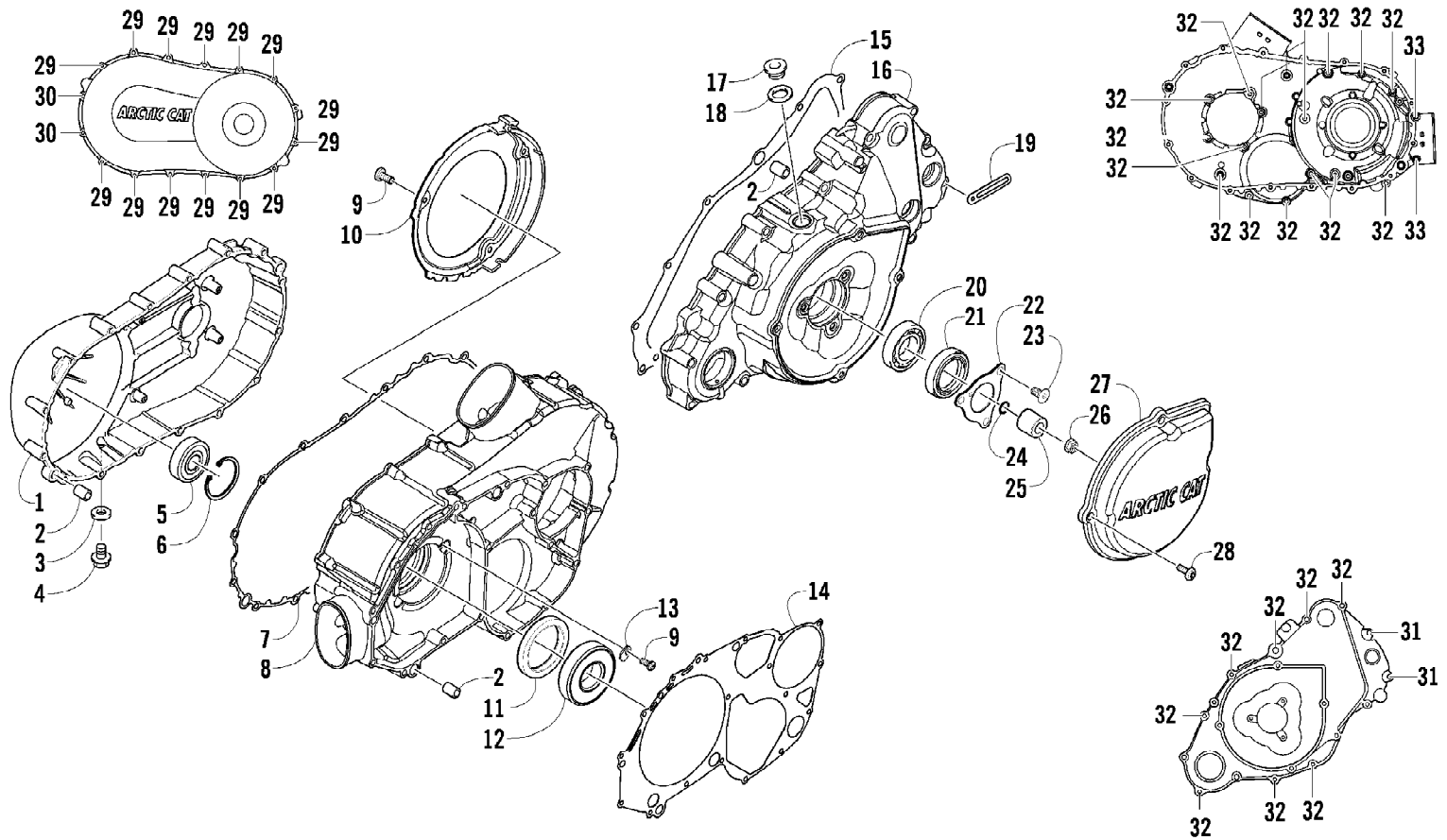
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 9 of 87
CARGO BOX AND TAILGATE ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 10 of 87
CARGO BOX AND TAILGATE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	2506-205	1	/P	Tailgate Assembly (inc. 2-9)
2	2406-365	1	/P	Panel, Tailgate - Inner
3	1406-927	1		Shaft, Pivot - Tailgate
4	0623-784	20		Screw, Self-Tapping
5	1506-704	1		Brace, Tailgate
6	0423-101	10		Screw, Shoulder
7	2506-056	1		Latch, Tailgate - Assembly
8	1406-706	4		Bushing
9	2406-369	1	/P	Panel, Tailgate - Outer
10	2411-443	1		Decal, "Arctic Cat"
11	8476-625	2		Screw, Machine
12	0487-045	2		Cable, Tailgate
13	8050-217	6	/P	Washer
14	8476-620	2		Screw, Machine
15	0624-250	2		Nut, Lock
16	8424-602	4	/P	Nut
17	2506-664	1		Striker, Tailgate - Right
17	2506-665	1	/P	Striker, Tailgate - Left
18	8474-630	8		Screw, Machine
19	0417-006	2		Strip, Foam
20	2406-916	1	/P	Box, Cargo
21	1411-119	1		Decal, Warning - Cargo
22	0423-623	8		Bolt, Carriage
23	1506-933	8		Plate, Retainer
24	8424-802	8		Nut
25	1506-539	1		Bracket, Tailgate
26	0417-011	2		Foam, Cargo Box
27	0417-010	2		Foam, Cargo Box
28	1406-762	1	/P	Panel, Box - Right
28	1406-761	1	/P	Panel, Box - Left
29	2411-446	1		Decal, Box - Right
29	2411-447	1		Decal, Box - Left
30	1411-128	1		Decal, Reflector - Right
30	1411-129	1		Decal, Reflector - Left
31	0423-342	28	/P	Screw, Self-Tapping
32	1506-776	1		Bracket, Fender Support - Right
32	2506-927	1		Bracket, Fender Support - Left
33	2516-430	1		Fender, Rear - Assembly - Upper Right (inc. 34-36)
33	2516-431	1		Fender, Rear - Assembly - Upper Left (inc. 34-36)
34	0417-008	2		Pad, Foam
35	0417-007	2		Strip, Foam
36	2516-037	1		Ring, Trim
37	1411-120	2		Decal, Warning - Pinch Point
38	0423-540	1		Nut, Lock
39	2516-178	1	/P	Bracket, Cargo Box Latch
40	8476-616	1		Screw, Machine

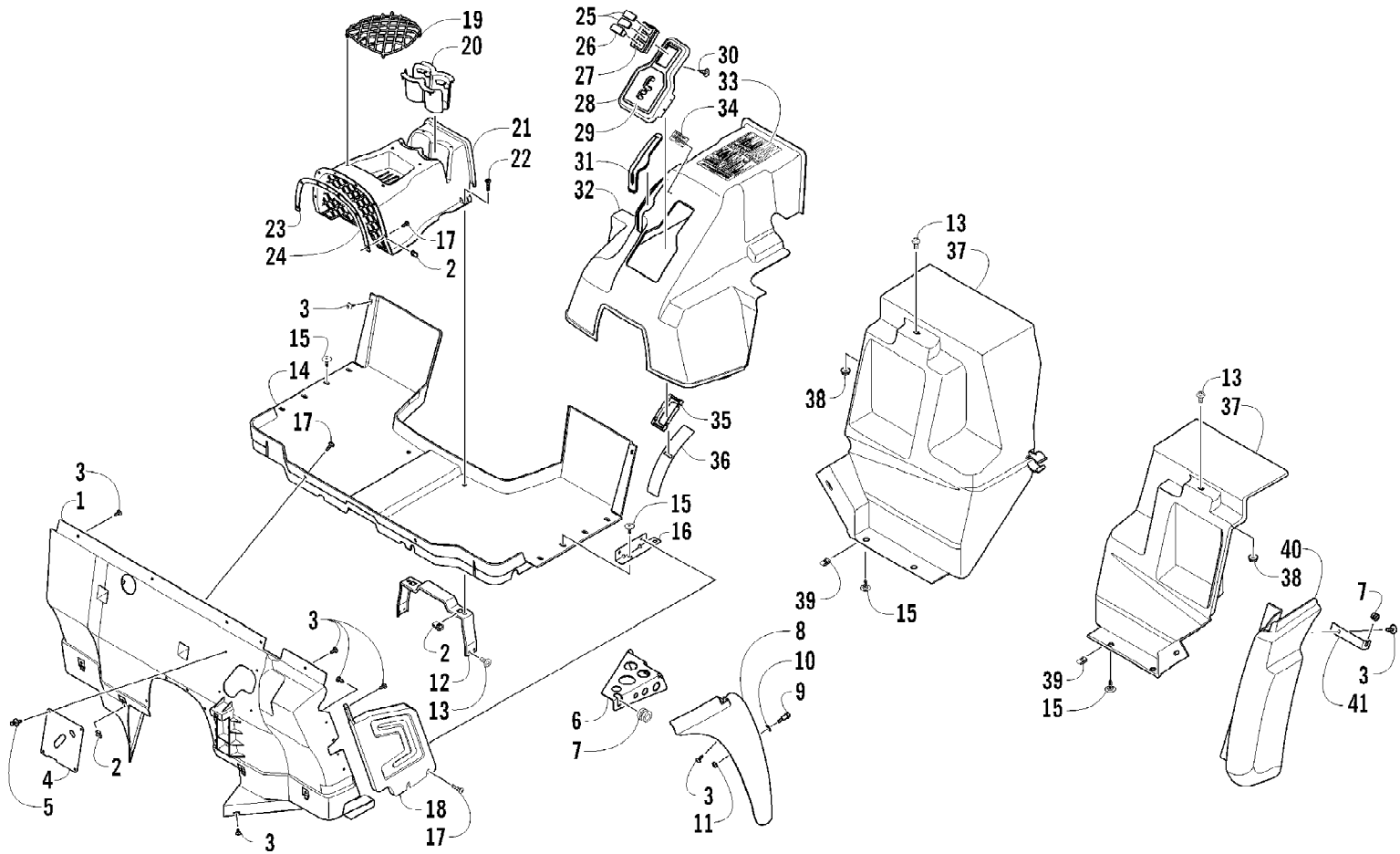
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 11 of 87
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 12 of 87
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0806-088	1	/P	Cover, V-Belt
2	0829-002	6		Pin, Dowel
3	0830-013	1		Washer, Crush
4	8408-812	1		Screw, Cap
5	0832-060	1		Bearing
6	0831-078	1		Ring, Retaining
7	0830-174	1	/P	Gasket, V-Belt Cover
8	0806-091	1		Cover, Clutch
9	0826-029	5		Screw, Machine
10	0806-048	1		Plate, Air Intake
11	0830-188	1	/P	Seal
12	0832-047	1	S	Bearing
13	0822-010	2	/P	Retainer, Bearing
14	0830-116	1	/P	Gasket, Clutch Cover
15	0830-128	1		Gasket, Magneto Cover
16	0806-082	1	/P	Cover, Magneto - Assembly
17	0826-155	1		Plug
18	0830-015	1		Washer, Crush
19	3002-964	1	/P	Clamp, Wire
20	1602-981	1	/P	Bearing
21	0830-158	1		Seal
22	0805-008	1		Retainer, Seal
23	0826-031	3		Screw, Machine
24	0830-108	1		O-Ring
25	0820-061	1		Bushing
26	0827-008	1		Nut
27	0820-062	1		Cover, Magneto
28	8468-616	4		Screw, Machine
29	8468-645	14		Screw, Machine
30	8468-655	2		Screw, Machine
31	8468-625	2		Screw, Machine
32	8468-640	24		Screw, Machine
33	8468-675	2		Screw, Machine

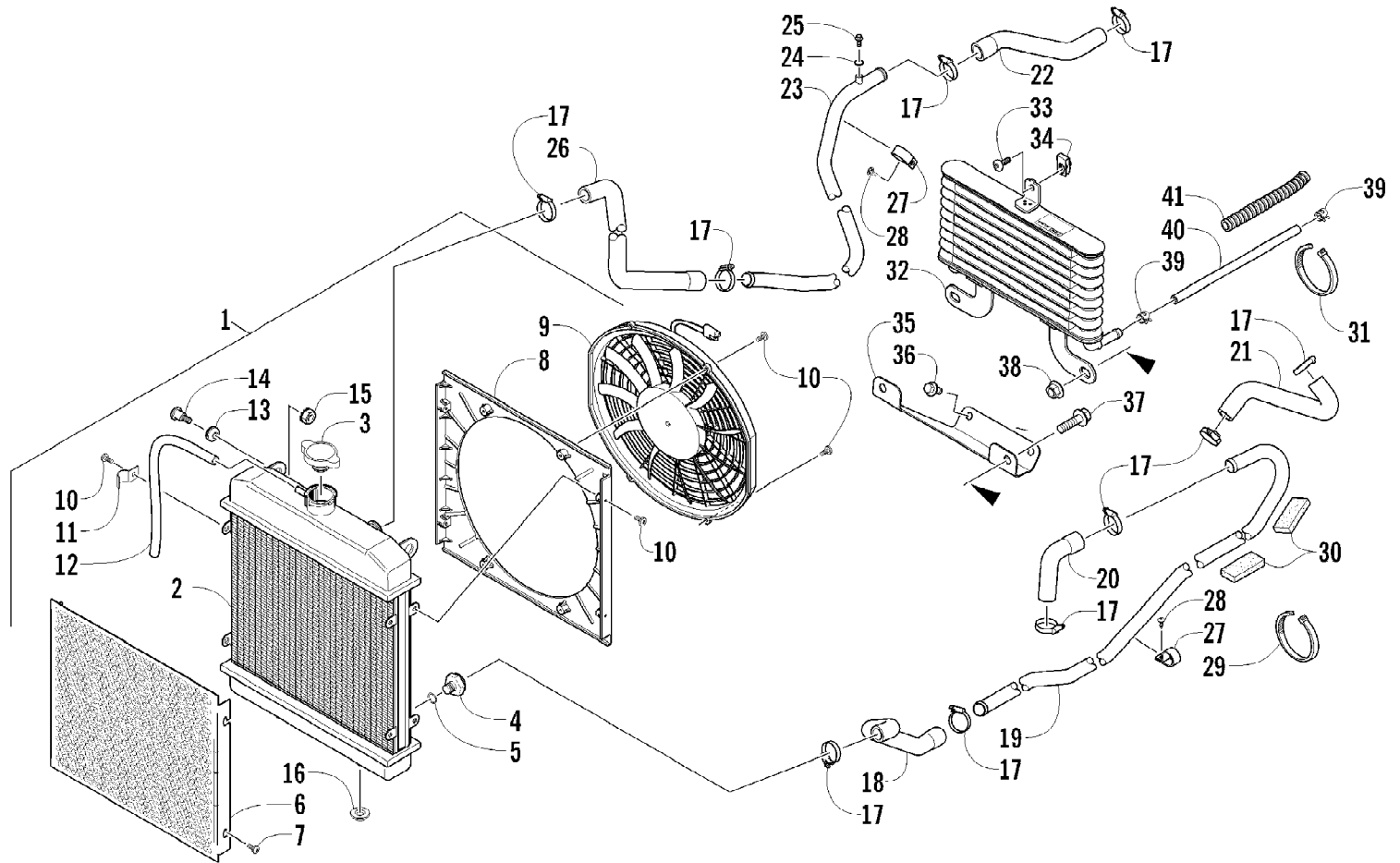
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 13 of 87
CONSOLE AND FLOOR PANEL ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 14 of 87
 CONSOLE AND FLOOR PANEL ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	4506-021	1		Panel, Fender - Inner
2	0423-577	14		Clip, U-Nut
3	0623-784	28		Screw, Self-Tapping
4	0405-427	1		Boot, Steering
5	0623-362	4		Rivet, Reinstallable
6	2506-066	1		Bracket, Support - Right
6	2506-067	1		Bracket, Support - Left
7	0423-447	4		Grommet
8	2516-426	1		Fender, Front - Right
8	2516-427	1		Fender, Front - Left
9	0623-855	2		Screw, Shoulder
10	8050-217	2	/P	Washer
11	8048-366	2		Nut, Lock
12	2516-313	1		Bracket, Support
13	8476-616	6		Screw, Machine
14	2416-085	1		Floor
15	0423-545	12	/P	Screw, Shoulder
16	4506-260	1		Bracket, Side Panel - Right
16	4506-261	1		Bracket, Side Panel - Left
17	8468-625	14		Screw, Machine
18	2416-641	2		Panel, Side
19	2416-111	1		Net, Storage
20	2416-109	1		Insert, Cupholder
21	2416-081	1		Console - Front
22	8468-670	2		Screw, Machine
23	0417-019	1		Foam, Console
24	0417-018	1		Foam, Console
25	0409-070	2		Plug, Switch-Hole
26	0409-071	1		Switch, Reverse Override
27	0409-069	1		Panel, Switch-Mount
28	1502-520	1		Gate, Shift (inc. 29)
29	1411-985	1		Decal, Shift Gate
30	0423-342	3	/P	Screw, Self-Tapping
31	2406-960	1		Boot, Parking Brake Lever
32	2406-951	1		Console, Center
33	2411-511	1		Decal, Warning - Console
34	2411-094	1		Decal, Brake Lever
35	1402-793	1		Slide, Shift Gate
36	1402-794	1		Slide, Shift
37	2416-270	1		Panel, Splash - Right
37	2416-271	1		Panel, Splash - Left
38	8424-602	2	/P	Nut
39	0423-466	4		Clip, U-Nut
40	2516-432	1		Fender, Rear - Lower - Right
40	2516-433	1		Fender, Rear - Lower - Left
41	2516-326	2		Bracket, Fender Support - Lower

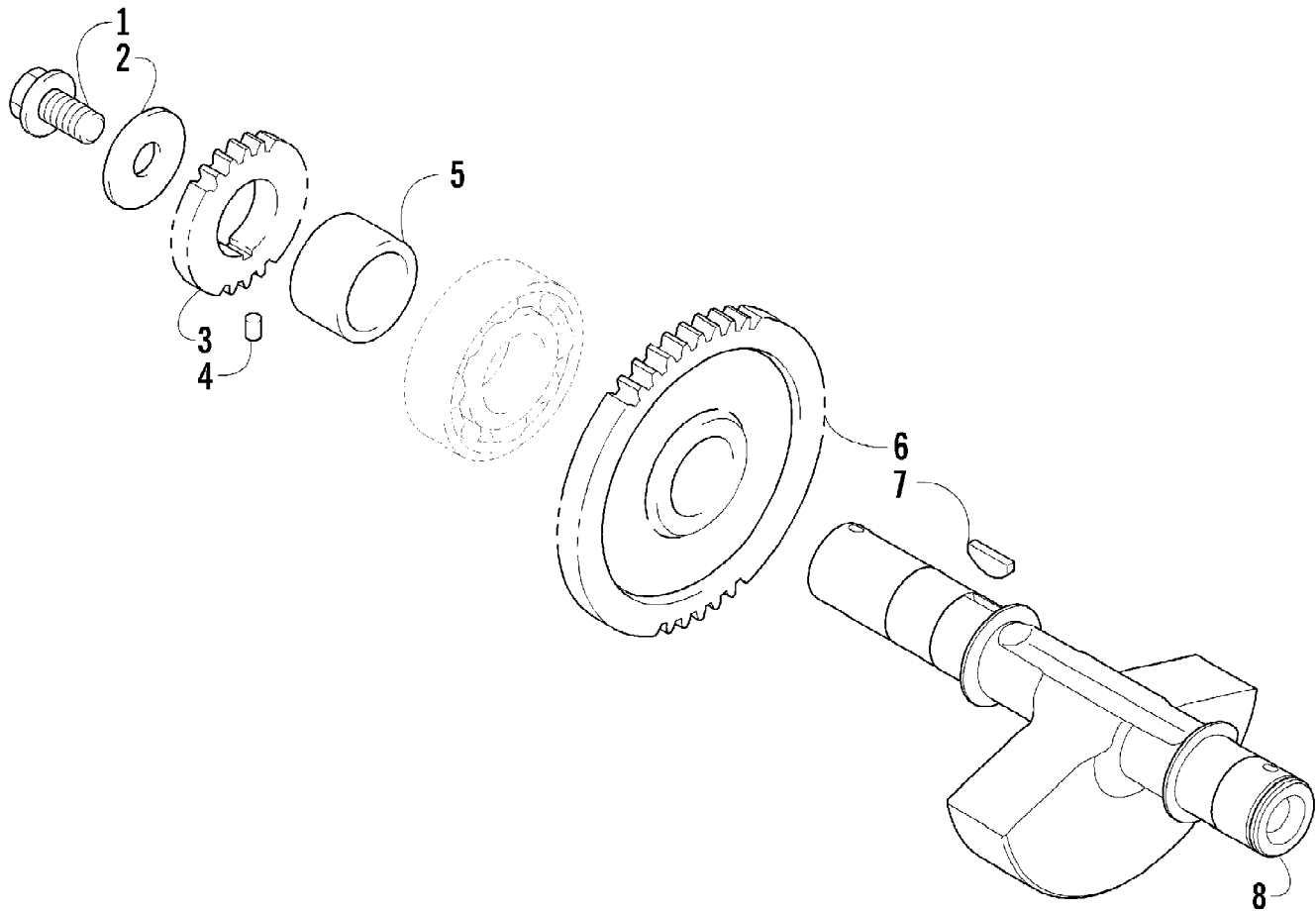
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 15 of 87
COOLING ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 16 of 87
 COOLING ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0413-256	1	/P	Radiator - Assembly (inc. 2-13)
2	0413-205	1		Radiator
3	0413-255	1	/P	Cap, Radiator
4	0413-195	1		Plug, Drain
5	1602-213	1	/P	O-Ring
6	0413-007	1		Screen, Radiator
7	8475-512	4		Screw, Machine
8	0413-203	1		Shroud, Fan
9	0413-123	1	/P	Fan, Cooling
10	0623-378	8		Screw, Self-Tapping
11	0423-351	1		Clamp, Wire
12	0610-016	AR	/P	Hose - 25 ft
12	0610-015	AR	/P	Hose - 100 ft
13	0423-030	2		Grommet
14	0423-484	2		Screw, Shoulder
15	0623-038	2		Nut w/Washer
16	0423-028	2		Bushing, Stem
17	0423-496	10		Clamp, Hose
18	0410-094	1		Hose, Coolant - Lower Radiator
19	0410-090	1		Pipe, Coolant - Lower
20	0410-093	1		Hose, Coolant - Lower Engine
21	0410-095	1		Hose, Coolant - Rear
22	0410-207	1		Hose, Coolant - Upper Engine
23	0510-594	1		Pipe, Coolant - Upper
24	0423-921	1		O-Ring
25	0423-984	1	S	Screw, Bleed
26	0410-092	1		Hose, Coolant - Upper Radiator
27	0423-594	2		Clamp, Pipe - Coolant
28	0623-784	2		Screw, Self-Tapping
29	0123-903	AR		Tie, Cable - 11.5 in.
30	0406-288	2		Pad, Foam
31	0623-751	AR		Tie, Cable - Reusable
32	0413-211	1	/P	Cooler, Oil
33	8476-620	1		Screw, Machine
34	0423-577	1		Clip, U-Nut
35	0513-040	1		Bracket, Mounting - Oil Cooler
36	8408-816	2		Screw, Cap
37	8409-020	2	/P	Screw, Cap
38	8424-002	2		Nut
39	0423-632	4		Clamp, Hose
40	0410-235	1		Hose, Oil - Lower
40	0410-166	1		Hose, Oil - Upper
41	1619-453	AR		Conduit, High Temperature - 5 ft

2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84) Page 17 of 87
CRANK BALANCER ASSEMBLY

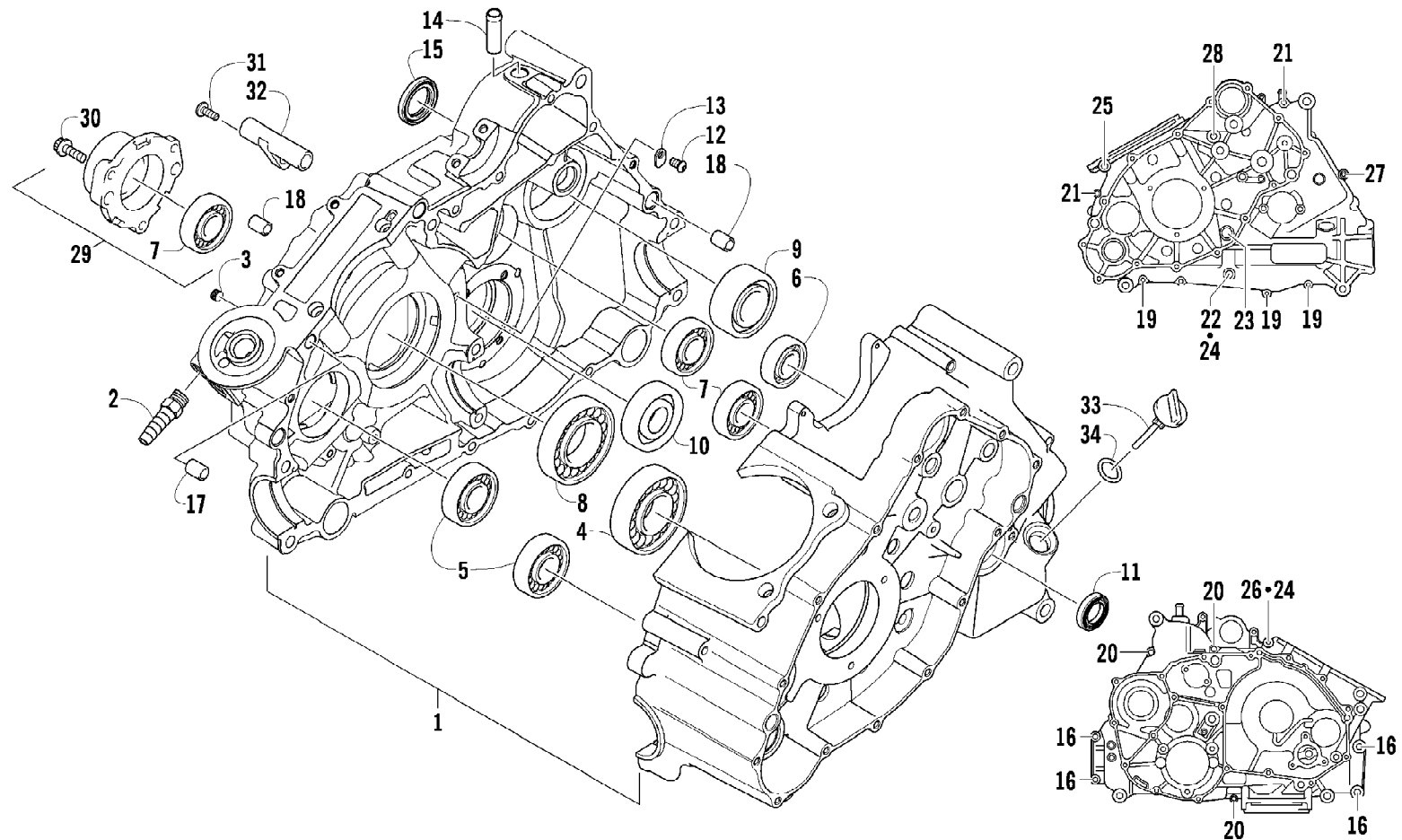


2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84)
 CRANK BALANCER ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0826-033	1		Screw, Cap
2	0828-003	1		Washer
3	0811-003	1		Gear, Oil Pump Drive
4	0829-007	1		Pin, Dowel
5	0811-004	1		Spacer
6	0811-002	1		Gear, Driven
7	0829-006	1		Key
8	0811-017	1		Balancer, Crank

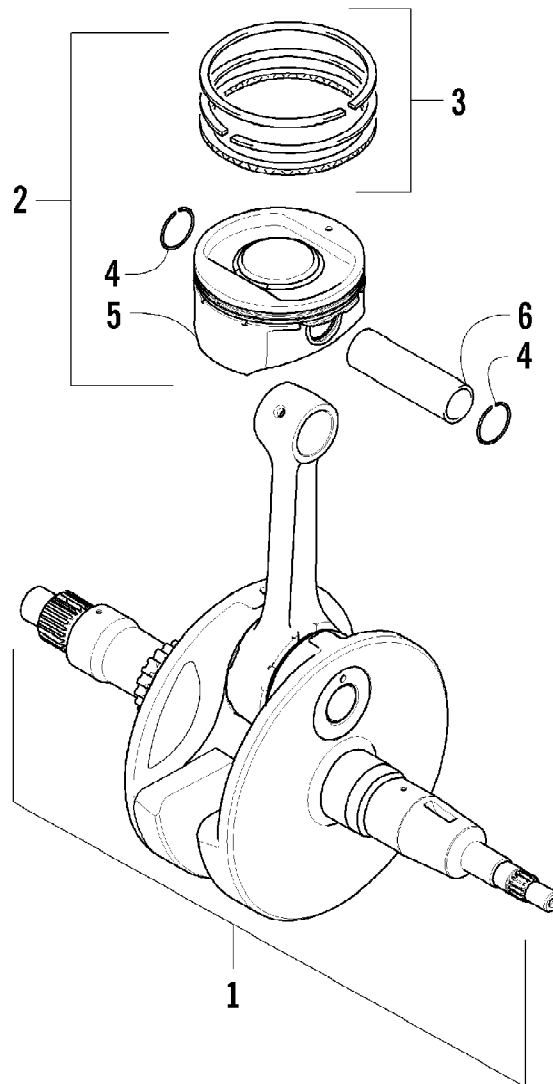
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1POS) Page 19 of 87
CRANKCASE ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 20 of 87
 CRANKCASE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0801-150	1		Crankcase Assembly (inc. 2-15)
2	0812-061	2		Fitting, Adapter
3	0801-002	2		Plug
4	0832-043	1	/P	Bearing
5	0832-044	2	/P	Bearing
6	0832-049	1	/P	Bearing
7	0832-050	3	/P	Bearing
8	0832-042	1	/P	Bearing
9	0832-048	1	/P	Bearing
10	0832-077	1	/P	Bearing
11	0822-052	1		Seal, Countershaft
12	0826-100	4		Screw, Machine
13	0822-010	4	/P	Retainer, Bearing
14	0801-028	1		Pipe, Breather
15	0830-035	1		Seal, Driveshaft
16	8412-850	4		Screw, Cap
17	0829-003	1		Pin, Dowel
18	0829-002	5		Pin, Dowel
19	8468-645	3		Screw, Machine
20	8468-655	3		Screw, Machine
21	8468-675	2		Screw, Machine
22	8412-860	1		Screw, Cap
23	0826-017	1		Screw, Cap
24	0830-008	2		Gasket
25	0826-019	1		Screw, Cap
26	0826-018	1		Screw, Cap
27	8468-695	1		Screw, Machine
28	8468-680	1		Screw, Machine
29	0801-029	1		Housing, Secondary Shaft (inc. one No. 7)
30	0826-105	3		Screw, Cap
31	0826-038	1		Screw, Cap
32	0801-069	1		Pipe, Breather
33	0801-073	1		Stick, Oil Level (inc. 34)
34	0830-010	1		O-Ring

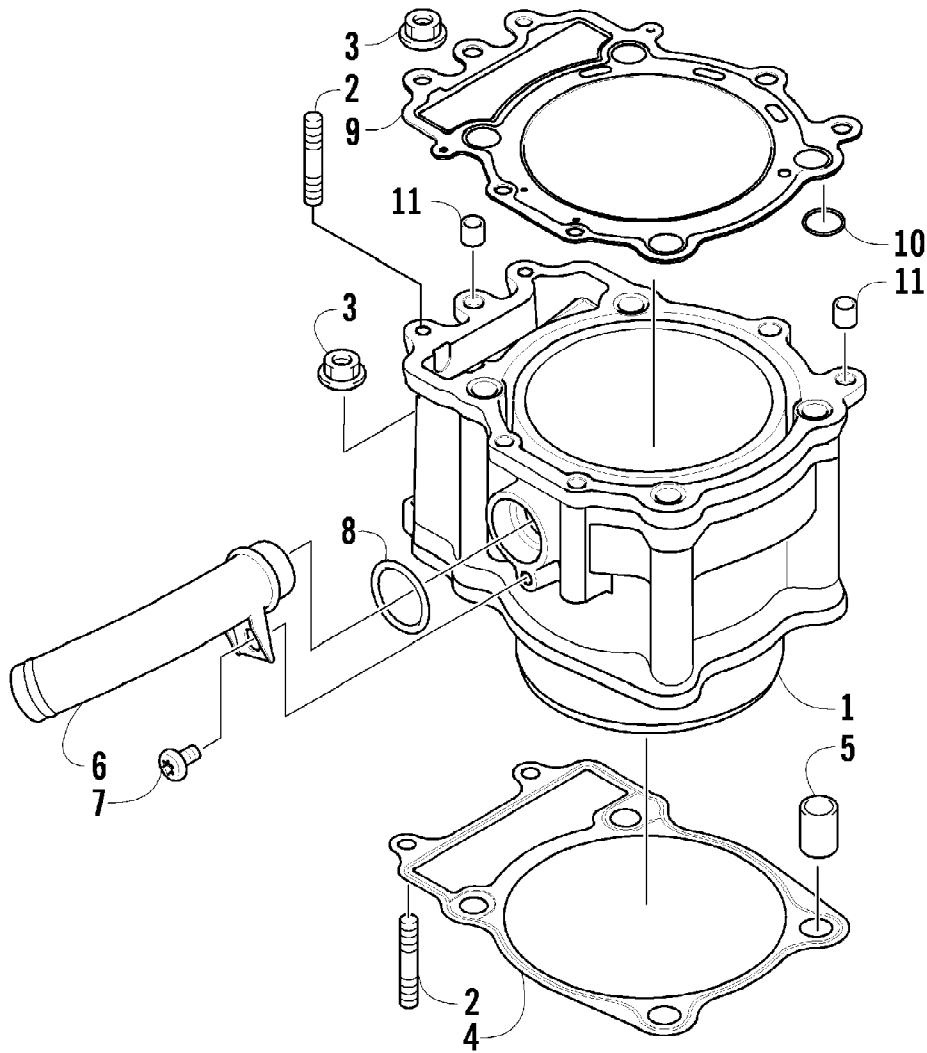
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 21 of 87
CRANKSHAFT AND PISTON ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84)
 CRANKSHAFT AND PISTON ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0805-032	1	S	Crankshaft Assembly
2	0805-297	1	/P	Piston Set (inc. 3-6)
3	0805-132	1		Ring, Piston - Set
4	0831-001	2		Circlip, Piston Pin
5	0805-296	1		Piston
6	0805-210	1		Pin, Piston

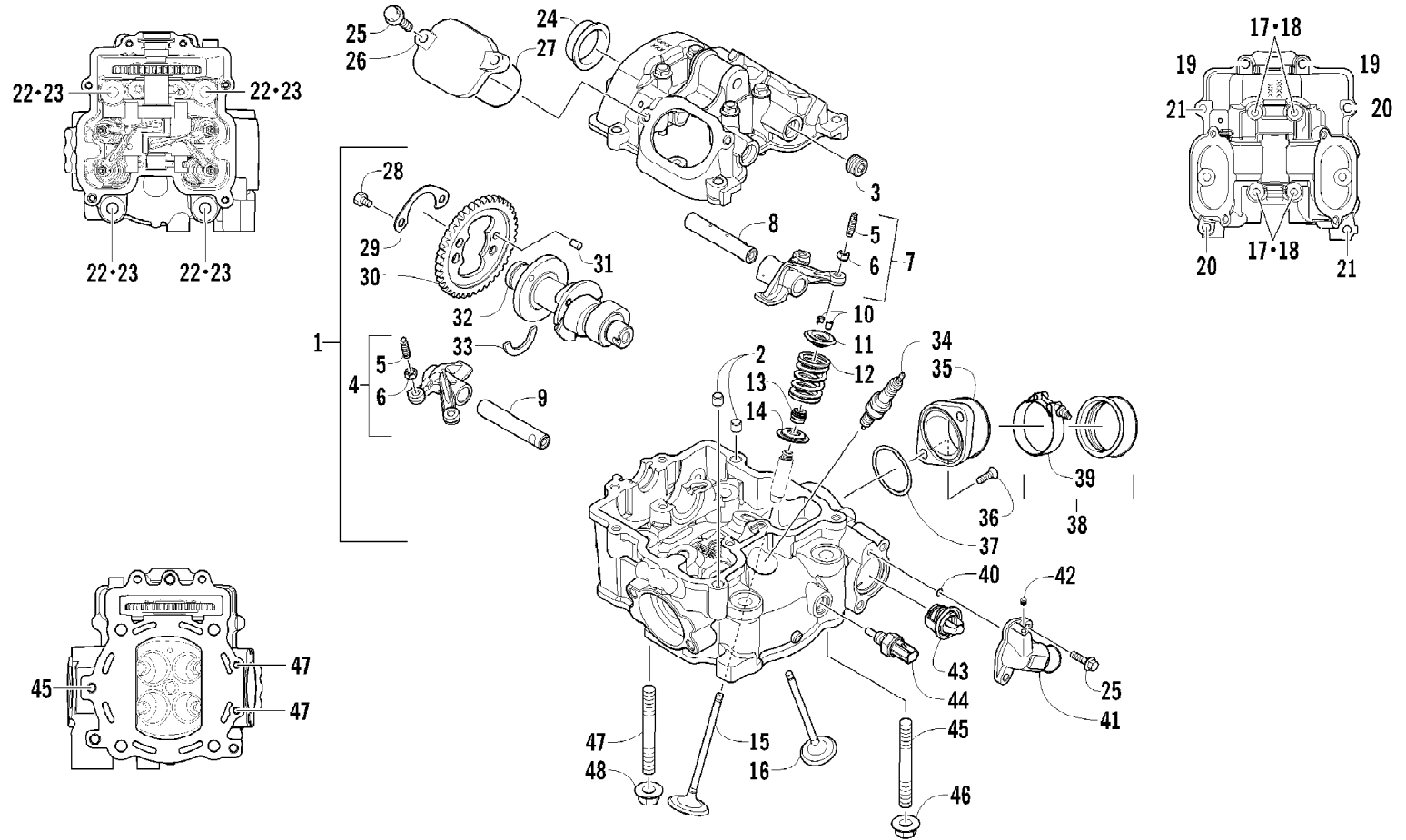
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 23 of 87
CYLINDER ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 24 of 87
CYLINDER ASSEMBLY

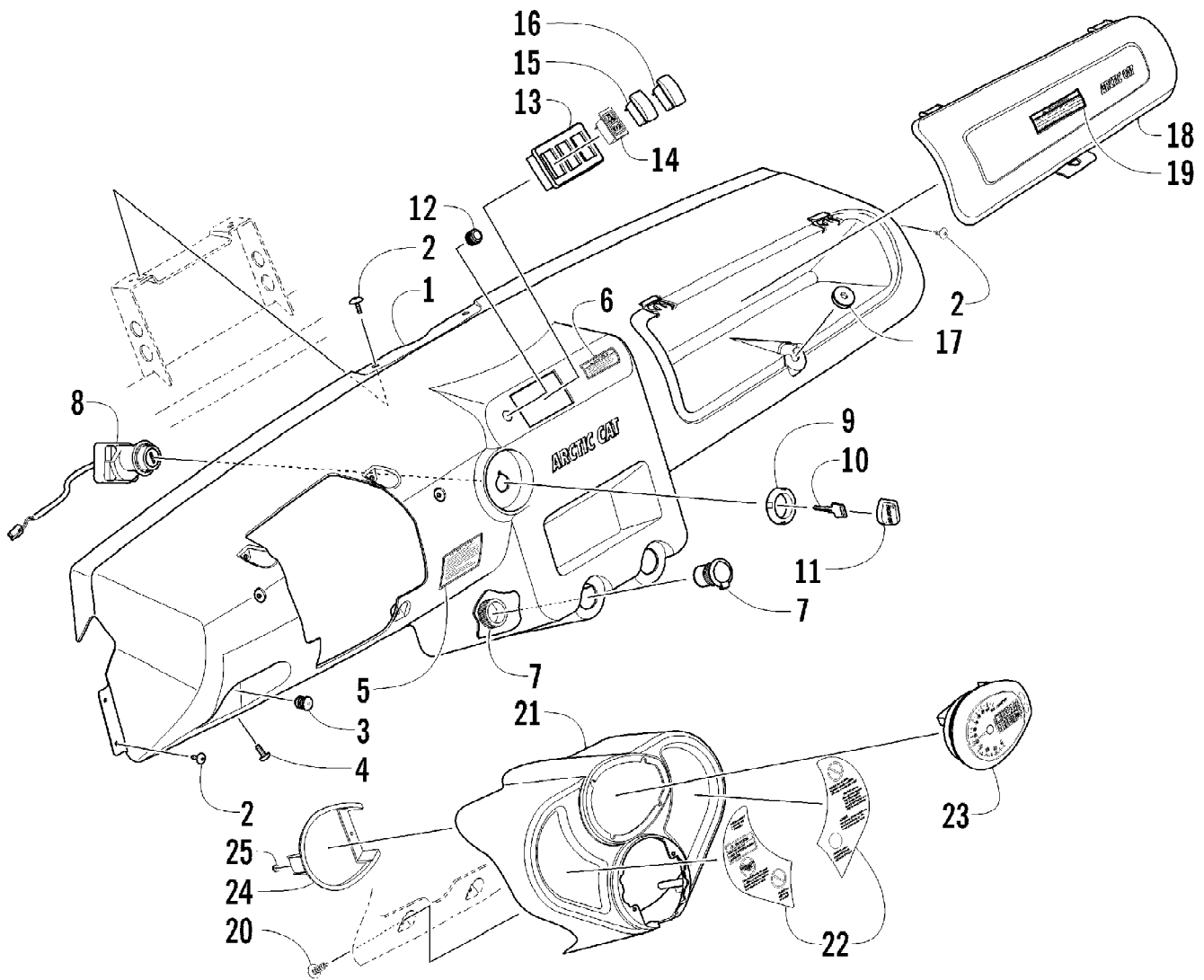
Ref #	Part Number	Qty	S/P/F	Description
1	0804-053	1	/P	Cylinder
2	0827-002	4		Bolt, Stud
3	8424-604	4		Nut
4	0830-111	1		Gasket, Base
5	0829-002	2		Pin, Dowel
6	0804-047	1	/P	Union, Coolant Hose
7	8468-612	1		Screw, Machine
8	0830-007	1		O-Ring
9	0830-112	1		Gasket, Cylinder Head
10	0830-113	4		O-Ring
11	0829-048	2	/P	Pin, Dowel

2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 25 of 87
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 26 of 87
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

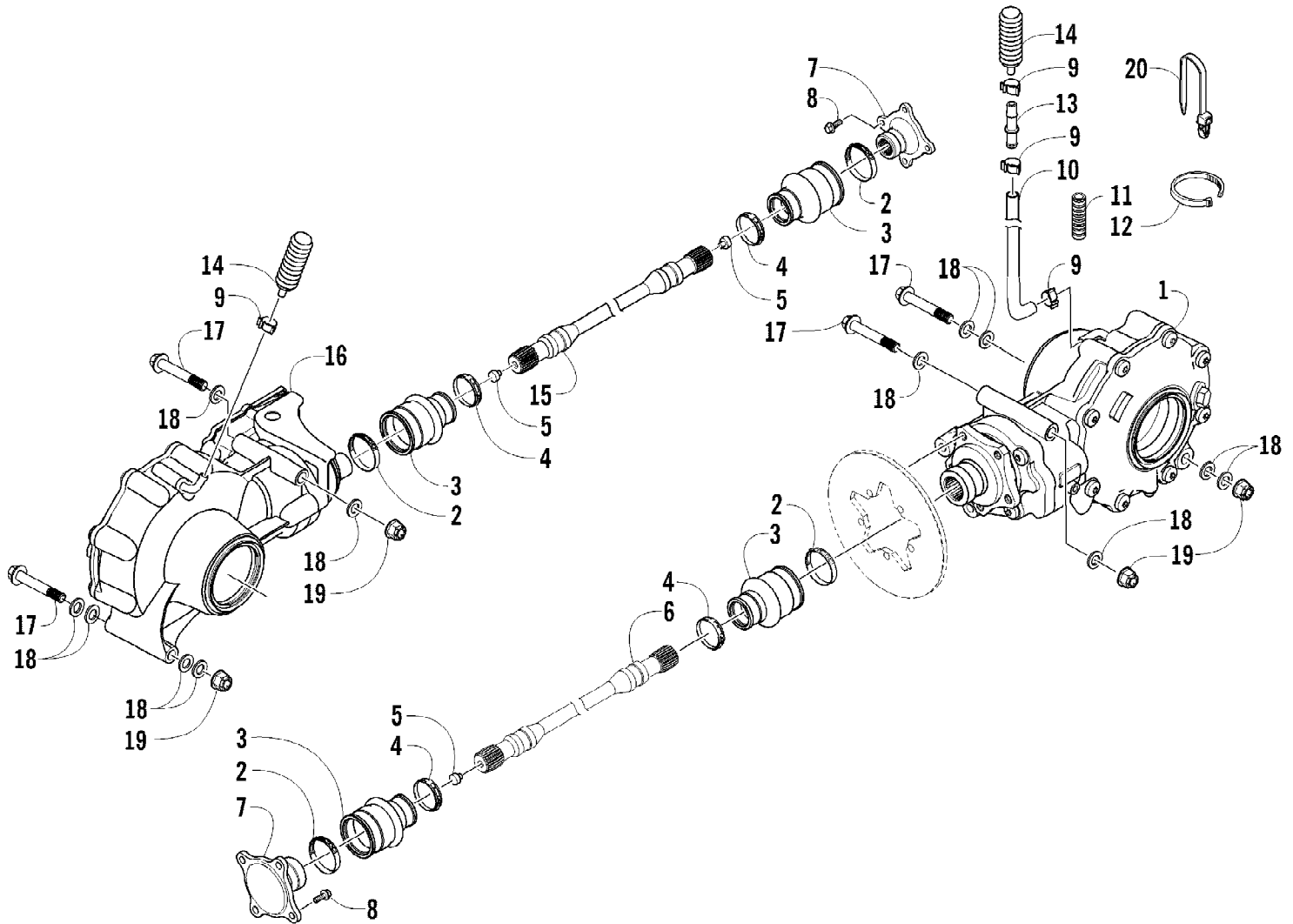
Ref #	Part Number	Qty	S/P/F	Description
1	0808-184	1		Head, Cylinder - Assembly (inc. 2-17)
2	0829-048	2	/P	Pin, Dowel
3	0831-083	2		Plug, Shaft
4	0809-237	1	/P	Arm, Valve Rocker - Exhaust (inc. two No. 5-6)
5	0809-240	4	/P	Screw, Adjuster
6	0827-059	4		Nut
7	0809-234	1	/P	Arm, Valve Rocker - Intake (inc. two No. 5-6)
8	0809-241	1		Shaft, Rocker Arm - Intake
9	0809-242	1		Shaft, Rocker Arm - Exhaust
10	0809-233	8		Cotter, Valve
11	0809-232	4		Retainer, Spring
12	0809-231	4	/P	Spring, Valve
13	0830-186	4	/P	Seal, Oil
14	0809-215	4		Seat, Spring - Valve
15	0809-228	2	/P	Valve, Intake
16	0809-229	2	/P	Valve, Exhaust
17	0826-149	4		Screw, Cap
18	0830-155	4	/P	Gasket
19	0826-002	2		Screw, Cap
20	0826-005	2		Screw, Cap
21	0826-006	2		Screw, Cap
22	0808-037	4	/P	Screw, Cap
23	0830-147	4	/P	Washer
24	0808-077	1		Plug, Cylinder Head
25	0826-007	6		Screw, Cap
26	0808-003	2		Cap, Inspection
27	0830-167	2	/P	O-Ring
28	0826-034	2		Screw, Cap
29	0828-004	1		Plate, Retainer
30	0809-002	1		Sprocket
31	0829-049	1		Pin, Dowel
32	0809-245	1	/P	Camshaft
33	0809-003	1		C-Ring
34	0217-799	1	/P/F	Spark Plug
35	0470-668	1		Flange, Intake Manifold
36	0826-008	2		Screw, Machine
37	0830-090	1		O-Ring
38	0437-069	1	/P	Boot (inc. 39)
39	1423-041	1		Clamp
40	0830-168	1	/P	O-Ring
41	0808-165	1		Cover, Thermostat
42	0830-169	1		Plug
43	0808-078	1		Thermostat
44	0808-124	1		Sensor, Engine Coolant Temperature
45	0827-031	1		Bolt, Stud
46	8424-804	1		Nut
47	0827-054	2		Bolt, Stud
48	8424-604	2		Nut



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 28 of 87
DASH ASSEMBLY

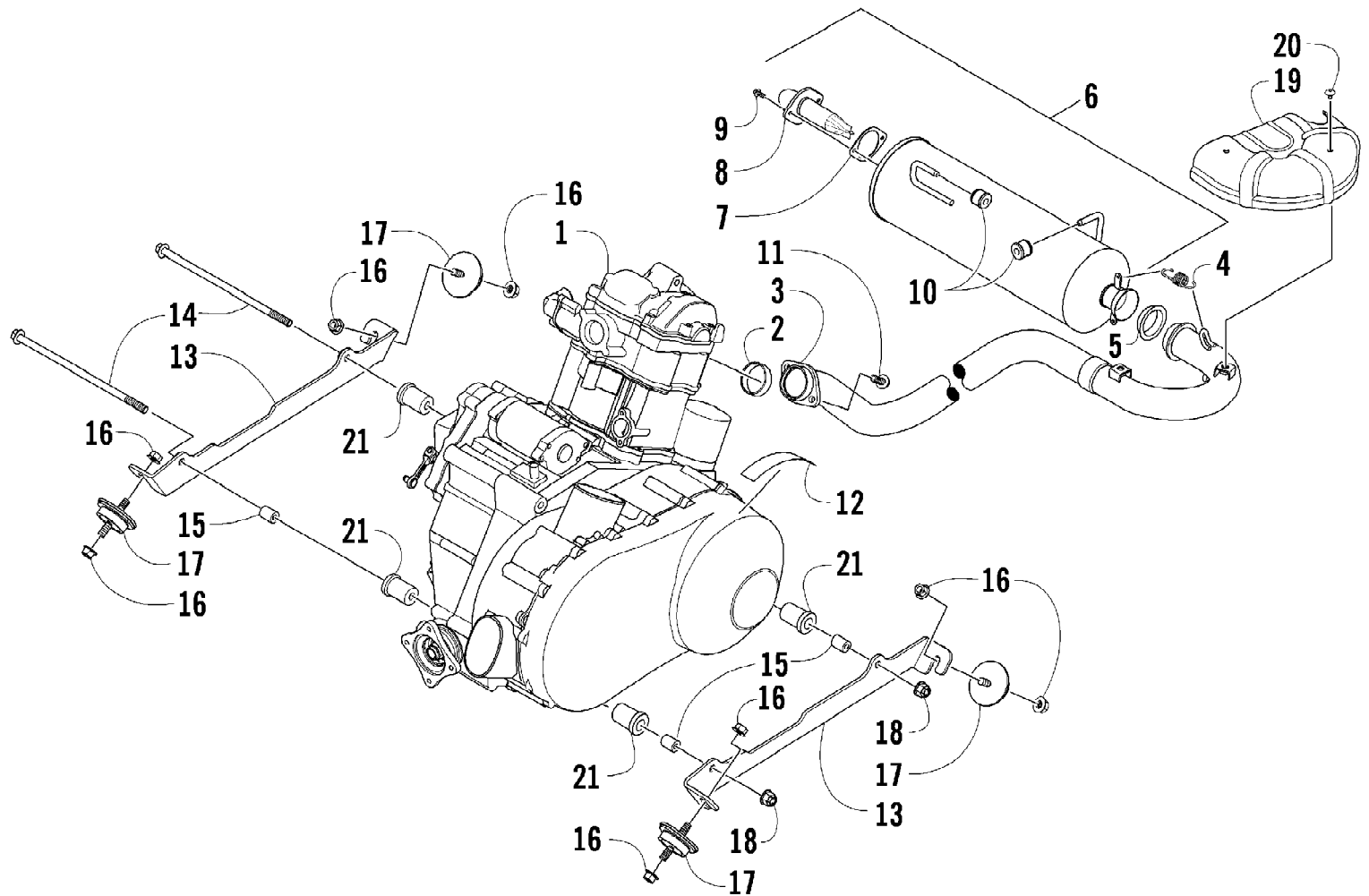
Ref #	Part Number	Qty	S/P/F	Description
1	4506-356	1		Panel, Dash
2	0623-784	6		Screw, Self-Tapping
3	1623-697	1		Plug, Hole
4	0423-419	3		Screw, Machine
5	1411-904	1		Decal, Starting
6	1411-124	1		Decal, Warning - Differential Lock
7	0641-897	2	/P	Outlet, Accessory - 12V
8	0430-089	1	/P	Switch, Ignition (inc. 9-11)
9	0430-050	1		Nut, Flange - Ignition Switch
10	0430-042	1		Key, Ignition - Series (Y Series - Left-Side Cut)
10	0430-043	1		Key, Ignition - Series (Z Series - Right-Side Cut)
11	0430-054	1		Cover, Key
12	1602-917	AR		Plug, Hole
13	0409-069	1		Panel, Switch-Mount
14	0420-111	1		Light, Indicator
15	0409-067	1		Switch, Light
16	0409-061	1		Switch, 2WD/4WD/Differential Lock
17	0423-541	1		Grommet, Latch - Glove Box
18	4506-420	1	/P	Cover, Glove Box (inc. 19)
19	2411-512	1	/P	Decal, Warning - Passenger
20	0423-342	5	/P	Screw, Self-Tapping
21	2406-539	1		Pod, Instrument
22	1411-642	1		Decal, Warning - Dash - Right
22	1411-643	1		Decal, Warning - Dash - Left
23	0520-112	1		Gauge, Analog LCD
24	0420-065	1	/P	Bracket, Retaining
25	0423-493	2		Nut w/Washer

2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 29 of 87
DRIVE TRAIN ASSEMBLY



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 DRIVE TRAIN ASSEMBLY

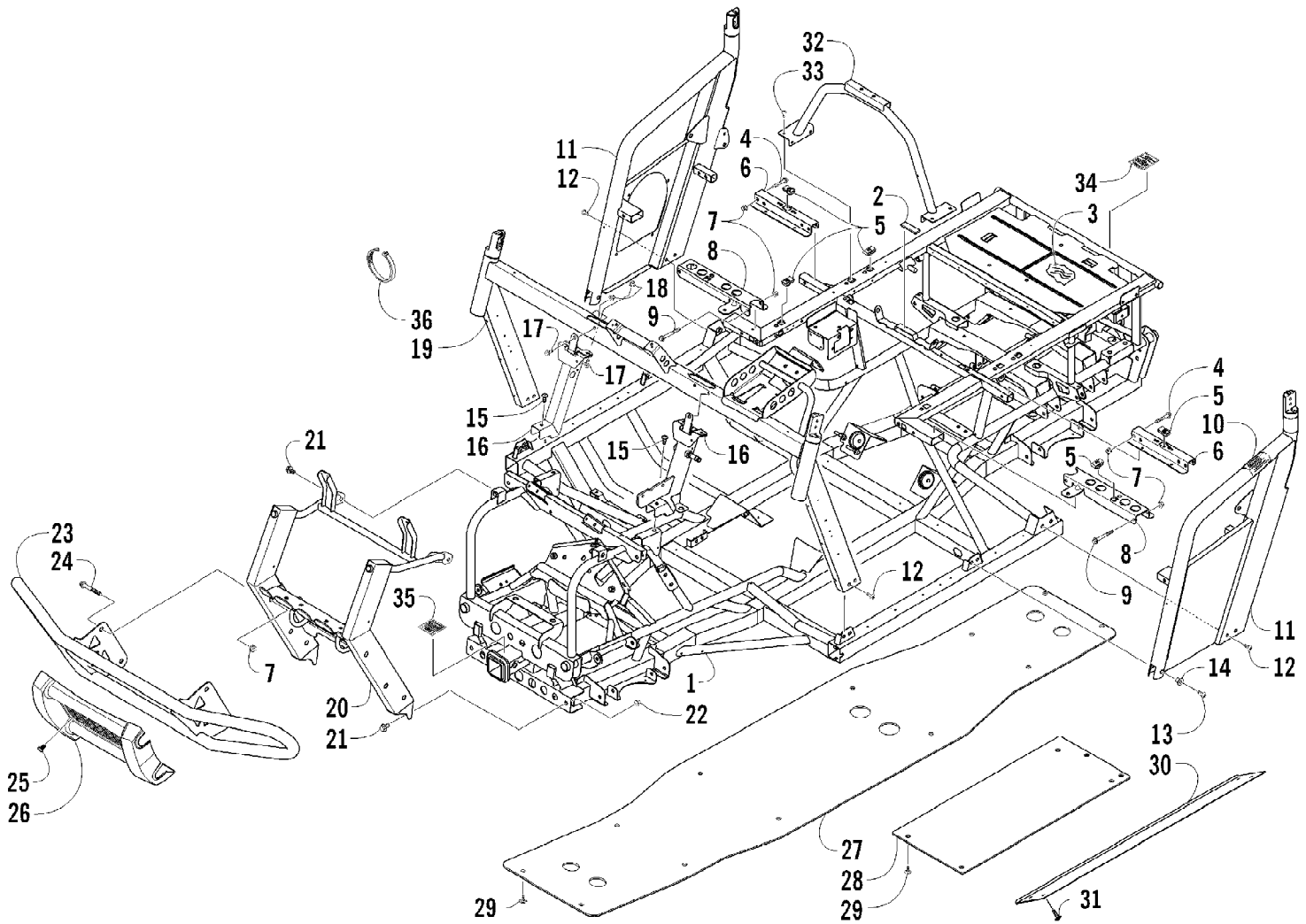
Ref #	Part Number	Qty	S/P/F	Description
1	1502-625	1		Gearcase, Rear
2	0423-393	4		Clamp
3	0402-985	4	/P	Boot, Coupler
4	0423-411	4		Clamp
5	0673-618	4	/P	Bumper, Driveshaft
6	1402-272	1		Shaft, Propeller - Rear
7	0402-950	2		Flange, Output
8	8408-820	8	/P	Screw, Cap
9	0423-670	4		Clamp, Hose
10	0410-070	AR	/P	Hose, Vent - 25 ft
11	0419-392	AR		Conduit - 3 ft
12	0123-788	AR	/P	Tie, Cable - 8 in.
13	0470-702	1	/P	Fitting, Vent
14	1402-620	2	/P	Bladder, Gearcase
15	1402-271	1		Shaft, Propeller - Front
16	1502-399	1		Gearcase, Front
17	0423-404	4		Screw, Cap
18	0423-426	12		Washer
19	8428-002	4		Nut, Lock
20	0423-075	AR		Tie, Cable - Push-Mount



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 ENGINE AND EXHAUST

Ref #	Part Number	Qty	S/P/F	Description
1	0800-063	1	S/P	Engine
2	0412-338	1	/P	Gasket, Exhaust Pipe
3	0512-427	1		Pipe, Exhaust
4	0612-668	2	/P	Spring
5	0412-375	1	/P	Seal, Exhaust
6	0512-401	1		Muffler - Assembly (inc. 7-9)
7	0412-438	1		Gasket, Spark Arrester
8	0512-432	1		Spark Arrester Assembly
9	8408-616	2		Screw, Cap
10	0412-577	2	/P	Bushing
11	8408-820	2	/P	Screw, Cap
12	0411-426	1		Decal, Warning - Clutch Cover
13	1506-998	1		Bracket, Engine - Right
13	1506-999	1		Bracket, Engine - Left
14	1423-064	2	/P	Screw, Cap
15	1423-025	3	/P	Spacer, Engine Mount
16	8424-002	8		Nut
17	0408-014	4		Mount, Engine
18	8428-002	2		Nut, Lock
19	0412-462	1		Shield, Heat
20	8477-610	2		Screw, Machine
21	0801-180	4	/P	Bushing, Engine Mount

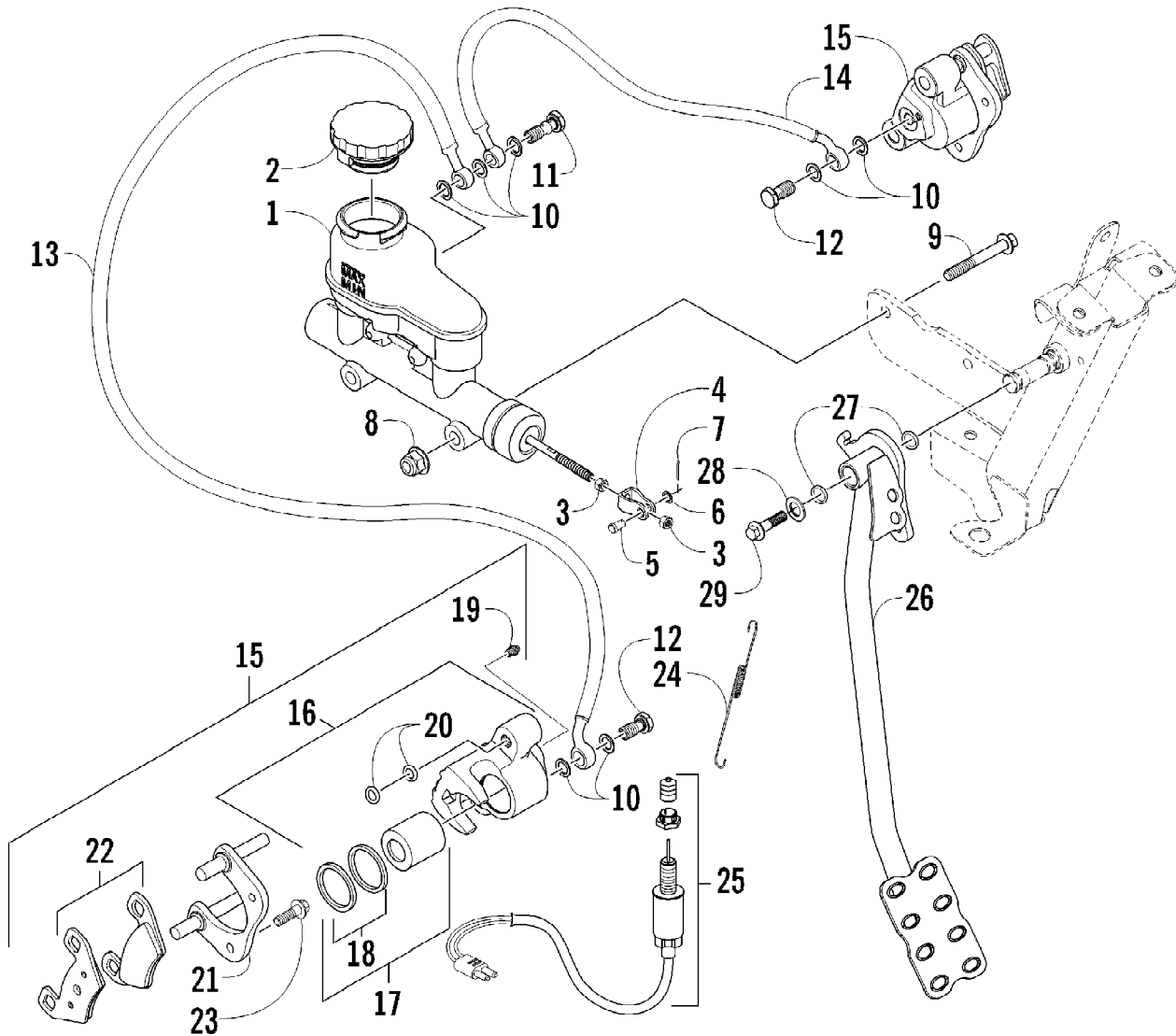
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 33 of 87
FRAME AND RELATED PARTS



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 34 of 87
 FRAME AND RELATED PARTS

Ref #	Part Number	Qty	S/P/F	Description
1	4506-147	1		Frame, Main (inc. 2-3)
2	0406-879	1		Bumper, Seat
3	0412-461	1		Foil, Protective
4	8408-850	6		Screw, Cap
5	0423-577	12		Clip, U-Nut
6	1506-842	2		Bracket, Seat Support - Rear
7	8427-802	14		Nut, Lock
8	2516-644	1		Bracket, Seat Support - Front - Right
8	2516-645	1		Bracket, Seat Support - Front - Left
9	8408-870	4		Screw, Cap
10	2411-522	1		Decal, Warning - ROPS
11	4506-506	1		Support, Overhead - Right
11	4506-507	1		Support, Overhead - Left
12	0423-817	8		Screw, Machine
13	0423-886	2		Screw, Machine
14	1423-051	2		Spacer
15	8476-820	2		Screw, Machine
16	0505-688	1		Bracket, Steering Support - Right
16	1502-797	1		Bracket, Steering Support - Left
17	8408-820	6	/P	Screw, Cap
18	8424-802	6		Nut
19	2516-659	1		Support, Steering
20	2516-558	1	/P	Bracket, Mounting - Bumper
21	8409-020	4	/P	Screw, Cap
22	8427-002	2		Nut, Lock
23	2506-779	1		Bumper
24	8408-860	4		Screw, Cap
25	8477-616	4		Screw, Machine
26	2406-713	1		Fascia, Bumper - Front
27	1406-720	1		Plate, Skid - Center
28	1406-721	2		Panel, Belly - Side
29	0423-545	20	/P	Screw, Shoulder
30	2506-612	2		Plate, Skid - Side
31	0423-849	8		Screw, Self-Tapping
32	2506-638	1		Support, ROPS
33	8476-616	4		Screw, Machine
34	1411-123	1		Decal, Warning - Towing - Rear
35	1411-122	1		Decal, Warning - Towing - Front
36	0123-788	AR	/P	Tie, Cable - 8 in.
36	0123-903	AR		Tie, Cable - 11.5 in.

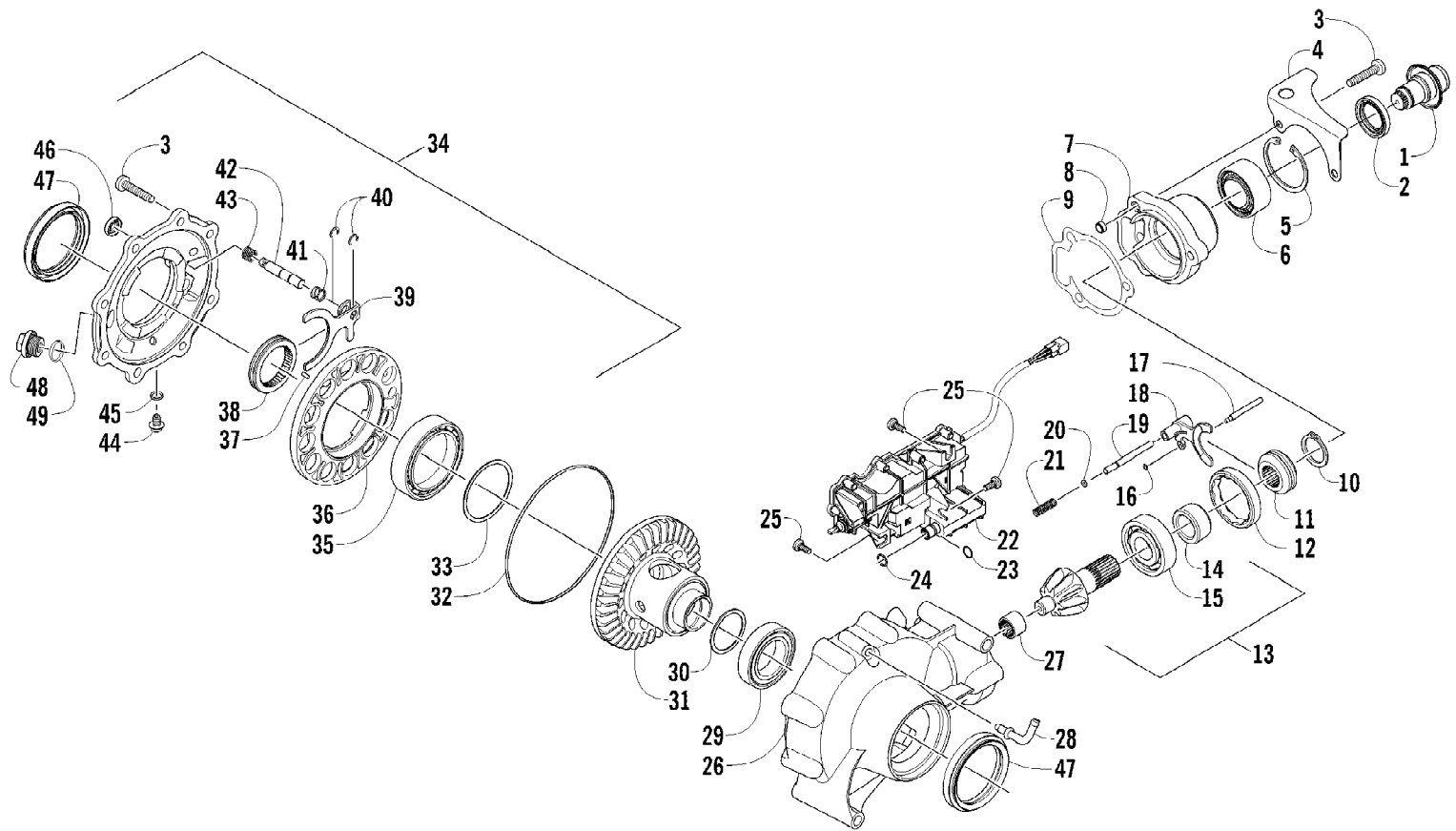
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 35 of 87
FRONT BRAKE ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 36 of 87
 FRONT BRAKE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0502-786	1		Cylinder, Master Brake - Assembly (inc. 2-4)
2	0405-225	1		Cap, Reservoir
3	0402-592	2		Nut
4	1402-520	1		Clevis
5	1402-377	1		Pin, Clevis
6	8050-217	1	/P	Washer
7	0117-868	1		Pin, Cotter
8	8424-802	2		Nut
9	8408-860	2		Screw, Cap
10	0423-178	7		Washer, Crush
11	0423-610	1		Bolt, Double Banjo-Fitting
12	0423-413	2		Bolt, Banjo-Fitting
13	1402-389	1		Hose, Brake - Left
14	1402-290	1		Hose, Brake - Right
15	1502-730	1	/P	Caliper, Brake - Front Right (inc. 16-22)
15	1502-731	1	/P	Caliper, Brake - Front Left (inc. 16-22)
16	1436-160	1	/P	Housing, Caliper - Assembly - Front Right (inc. 17-19)
16	1436-161	1	/P	Housing, Caliper - Assembly - Front Left (inc. 17-19)
17	0502-606	2		Piston/Seal Set (inc. 18)
18	0502-607	2		Seal Set
19	0502-609	2	/P	Valve, Bleed
20	0502-608	2		O-Ring, Guide - Set
21	0502-960	2		Bracket Assembly
22	1502-694	2	S	Pad, Brake - Set
23	8408-826	4		Screw, Cap
24	0502-785	1		Spring, Brake Switch
25	0409-089	1		Switch, Brake - Assembly
26	1502-692	1		Lever, Brake
27	1602-213	2	/P	O-Ring
28	0623-044	1		Washer
29	8408-822	1		Screw, Cap

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FRONT DRIVE GEARCASE ASSEMBLY



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 FRONT DRIVE GEARCASE ASSEMBLY

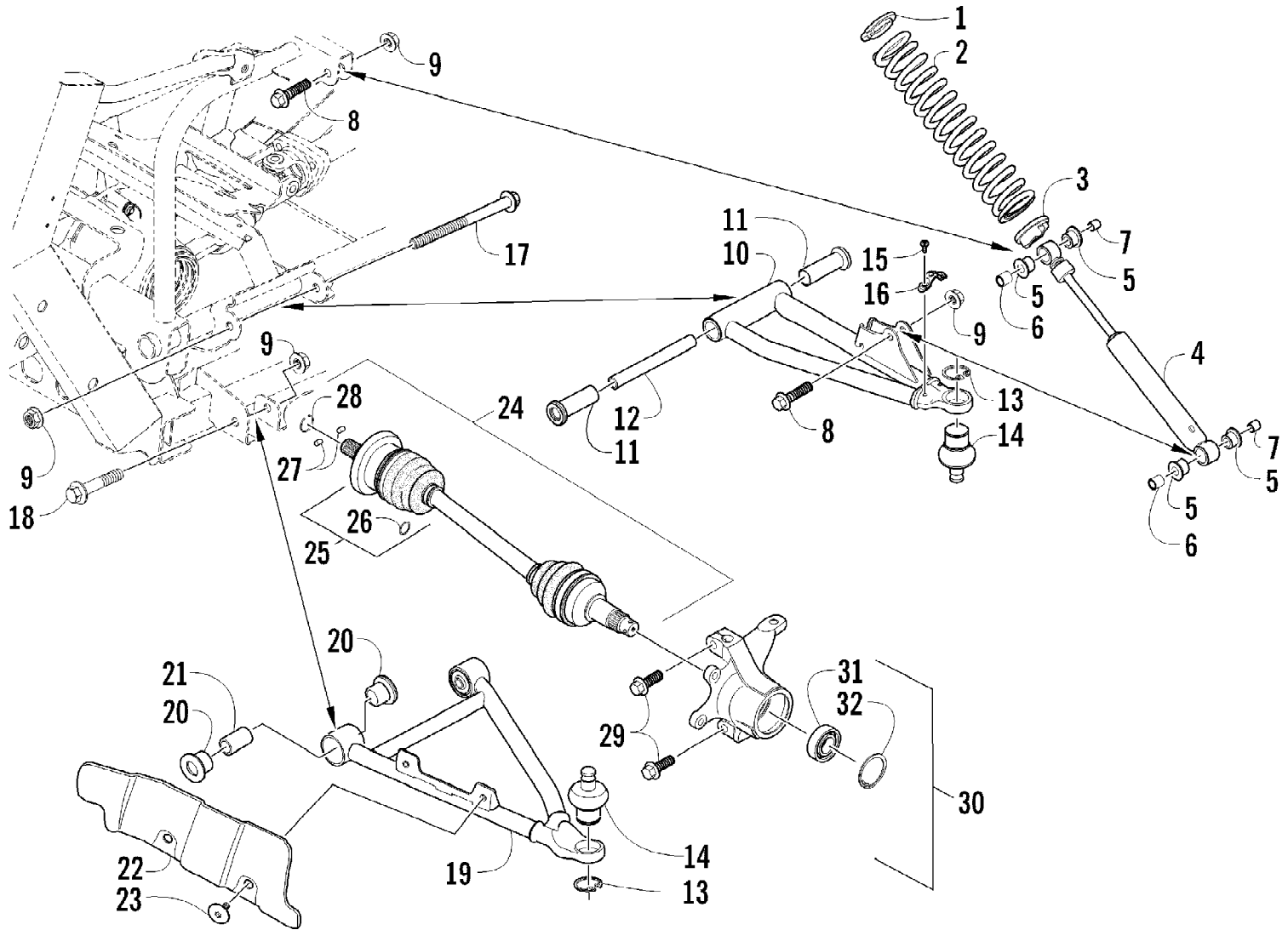
Ref #	Part Number	Qty	S/P/F	Description
	1502-399	1		Complete Front Drive Gearcase Assembly
1	1502-085	1	/P	Shaft, Input - Assembly
2	1402-011	1		Seal
3	0423-118	11		Screw, Self-Tapping
4	1502-237	1		Bracket, Actuator
5	0423-423	1		Ring, Retaining
6	1402-043	1		Bearing
7	0502-528	1	/P	Housing, Pinion
8	0402-411	1		Pin, Dowel
9	0402-947	1		Gasket
10	0423-417	1		Ring, Retaining
11	0402-413	1		Coupler, Drive
12	0402-357	1		Collar, Lock
13	0502-783	1		Gear, Pinion - Assembly - 10T (inc. 14-15)
14	0402-336	1		Collar, Retaining
15	0402-327	1		Bearing
16	0423-402	1		Ring, Retaining
17	0402-997	1		Shaft, Selector
18	0402-998	1		Fork, Selector
19	0402-417	1		Shaft, Shuttle
20	0423-147	1		O-Ring
21	0402-999	1		Spring, Return
22	0502-585	1	S	Actuator (inc. 23)
23	1402-981	1		O-Ring
24	0423-892	1	/P	O-Ring
25	0423-396	3		Screw, Self-Tapping
26	0502-548	1		Housing, Gearcase
27	0402-328	1		Bearing
28	1402-442	1		Fitting, Elbow
29	0402-393	1		Bearing
30	0402-405	AR		Shim, 41 x 49 x 1.3 mm
30	0402-406	AR		Shim, 41 x 49 x 1.4 mm
30	0402-407	AR		Shim, 41 x 49 x 1.5 mm
30	0402-408	AR		Shim, 41 x 49 x 1.6 mm
30	0402-409	AR		Shim, 41 x 49 x 1.7 mm
31	1502-555	1	/P	Gear, Ring - 36T
32	0423-149	1		O-Ring
33	1402-074	AR		Shim, 61 x 69 x 1.3 mm
33	1402-075	AR		Shim, 61 x 69 x 1.4 mm
33	1402-076	AR		Shim, 61 x 69 x 1.5 mm
33	1402-077	AR		Shim, 61 x 69 x 1.6 mm
33	1402-078	AR		Shim, 61 x 69 x 1.7 mm
34	1502-238	1		Cover, Gearcase (inc. 35-46 and one No. 47)
35	1402-053	1		Bearing
36	0502-413	1		Flange, Bearing
37	1402-079	1		Pin
38	1402-042	1		Collar, Sliding
39	1402-054	1		Fork
40	1402-058	2		Ring, Retaining
41	1402-057	1		Spring
42	1402-656	1		Shaft, Lock
43	1402-063	1		Spring
44	1402-210	1	/P	Pin, Drain (inc. 45)

2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84)
 FRONT DRIVE GEARCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
45	0423-153	1		O-Ring
46	1402-056	1		Seal
47	1402-713	2	S	Seal
48	0402-333	1	/P	Plug, Drain (inc. 49)
49	0423-154	1		O-Ring

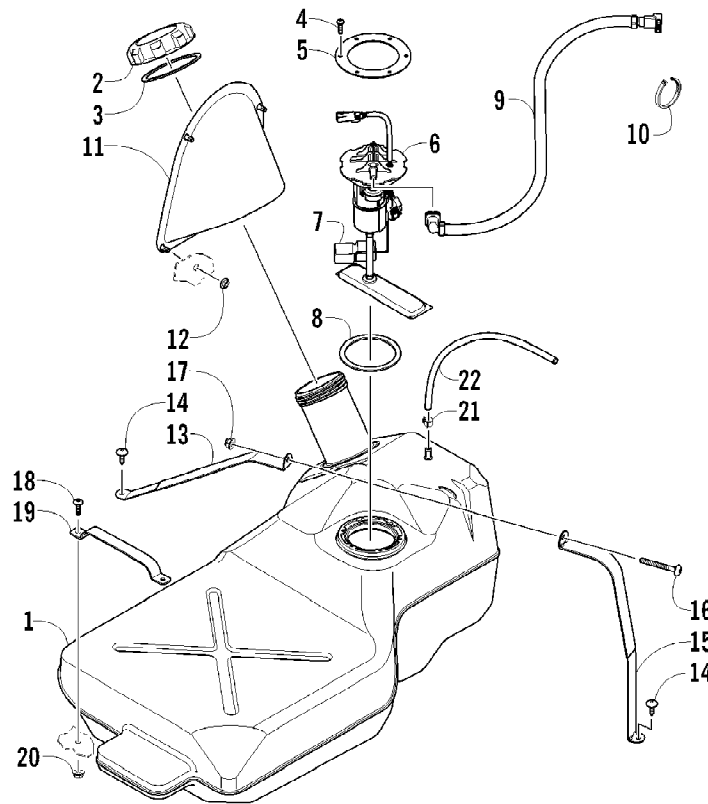
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 40 of 87
FRONT SUSPENSION ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 41 of 87
 FRONT SUSPENSION ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1603-889	2	/P	Retainer, Spring
2	0403-211	2		Spring, Suspension
3	0403-102	2		Cam, Spring Adjuster
4	0403-147	2		Shock Absorber (inc. 5-6)
5	0603-955	8		Bushing
6	1603-209	4		Sleeve
7	0404-116	4		Sleeve
8	8409-040	4		Screw, Cap
9	8428-002	10		Nut, Lock
10	0503-416	1	/P	A-Arm, Upper Right (inc. 11-14)
10	0503-417	1	/P	A-Arm, Upper Left (inc. 11-14)
11	0403-207	4	/P	Bushing
12	0403-080	2		Axle
13	0423-009	4	/P	Ring, Retaining
14	0405-115	4	/P	Ball Joint
15	0423-946	4		Screw, Self-Tapping
16	1502-594	2		Clamp, Routing
17	0423-723	2		Screw, Cap
18	8409-075	4		Screw, Cap
19	0503-376	1	/P	A-Arm, Lower Right (inc. 13-14 and 20-21)
19	0503-377	1	/P	A-Arm, Lower Left (inc. 13-14 and 20-21)
20	0403-208	8	/P	Bushing
21	0403-214	4	/P	Axle
22	1406-034	1		Guard, Boot - Right
22	1406-035	1		Guard, Boot - Left
23	0423-545	4	/P	Screw, Shoulder
24	1502-802	1	S/P	Axle, Drive - Right (inc. 25-28)
24	1502-803	1	S	Axle, Drive - Locking - Left (inc. 25-28)
25	1436-419	2		Repair Kit, Boot (inc. 26)
26	1441-988	2		Clip, Retaining
27	1402-885	4		Pin, Detent
28	1402-890	2		Clip, Retaining
29	8409-030	4		Screw, Cap
30	0505-580	1	/P	Knuckle - Assembly - Right (inc. 31-32)
30	0505-581	1	/P	Knuckle - Assembly - Left (inc. 31-32)
31	1402-809	2	/P	Bearing
32	0423-423	2		Ring, Retaining

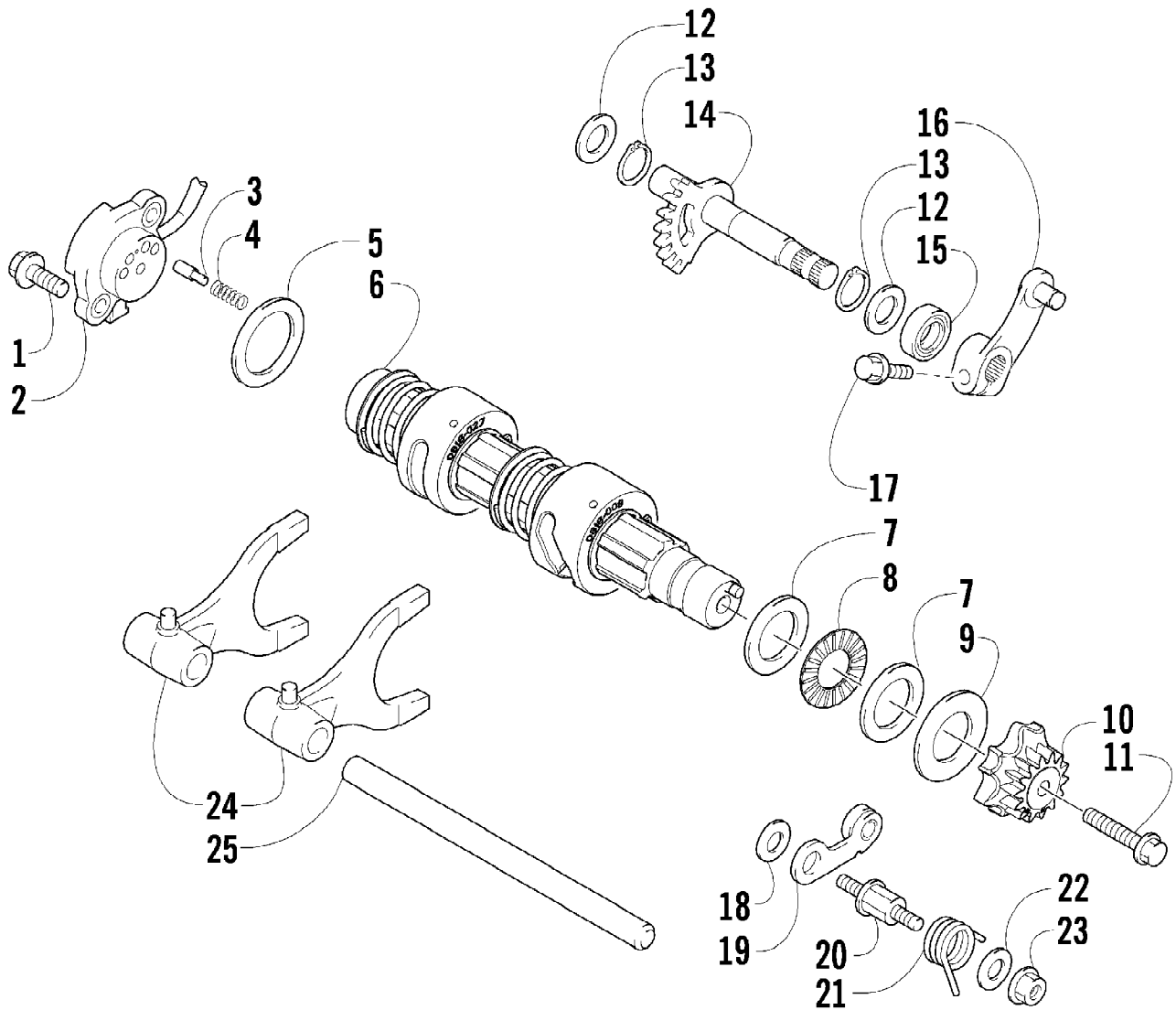
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 42 of 87
GAS TANK ASSEMBLY



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 GAS TANK ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0570-309	1		Tank, Gas - Assembly (inc. 2-5)
2	0470-541	1	/P	Cap, Gas Tank (inc. 3)
3	1670-228	1		Gasket, Gas Tank Cap
4	0423-898	6		Screw, Self-Tapping
5	2670-042	1		Plate, Retaining
6	0570-281	1	S	Pump, Fuel - Assembly (inc. 7-8)
7	2670-235	1		Float
8	0470-838	1		Seal
9	0470-745	1		Hose, Gasline
10	0123-788	AR	/P	Tie, Cable - 8 in.
11	1406-886	1		Insert, Gas Tank Cap
12	0423-357	4		Nut, Stamped
13	0470-829	1		Bracket, Hold-Down - Right
14	0623-784	2		Screw, Self-Tapping
15	0470-830	1		Bracket, Hold-Down - Left
16	8476-650	1		Screw, Machine
17	8427-602	1		Nut, Lock
18	8476-620	2		Screw, Machine
19	0470-544	1		Bracket, Hold-Down - Front
20	0623-038	2		Nut w/Washer
21	0423-688	1		Clamp, Hose
22	0410-070	AR	/P	Hose, Gasline - 25 ft

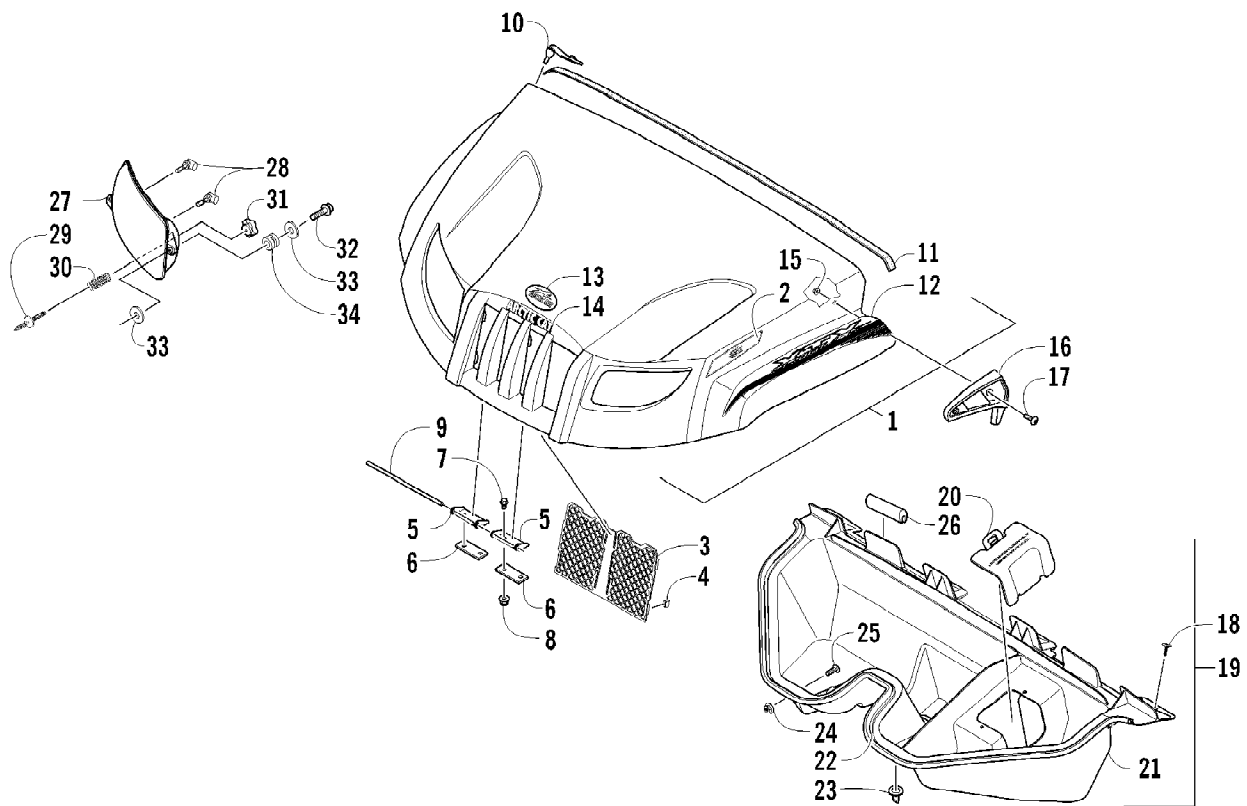
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 44 of 87
GEAR SHIFTING ASSEMBLY



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 GEAR SHIFTING ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	8470-520	2		Screw, Machine
2	0409-090	1	/P	Switch, Gear Position
3	0818-013	2		Contact
4	0818-017	2		Spring
5	0828-040	1		Washer
6	0818-046	1		Shaft, Gear Shift - Assembly
7	0828-095	2		Washer
8	0832-052	1	/P	Bearing, Thrust
9	0828-037	1		Washer
10	0818-089	1	/P	Plate, Gear Shift Cam
11	0826-006	1		Screw, Cap
12	0828-036	2		Washer
13	0831-010	2		Ring, Retaining
14	0818-007	1	/P	Shaft, Sub-Gear Shift
15	0830-044	1		Seal, Sub-Gear Shift Shaft
16	0818-014	1		Arm, Select
17	8468-620	1	/P	Screw, Machine
18	0828-038	1		Washer
19	0818-002	1		Stopper, Cam
20	0818-004	1		Support, Cam Stopper
21	0818-090	1		Spring
22	0828-035	1		Washer
23	8424-602	1	/P	Nut
24	0818-072	2	/P	Fork, Shift
25	0818-006	1		Shaft, Shift Fork

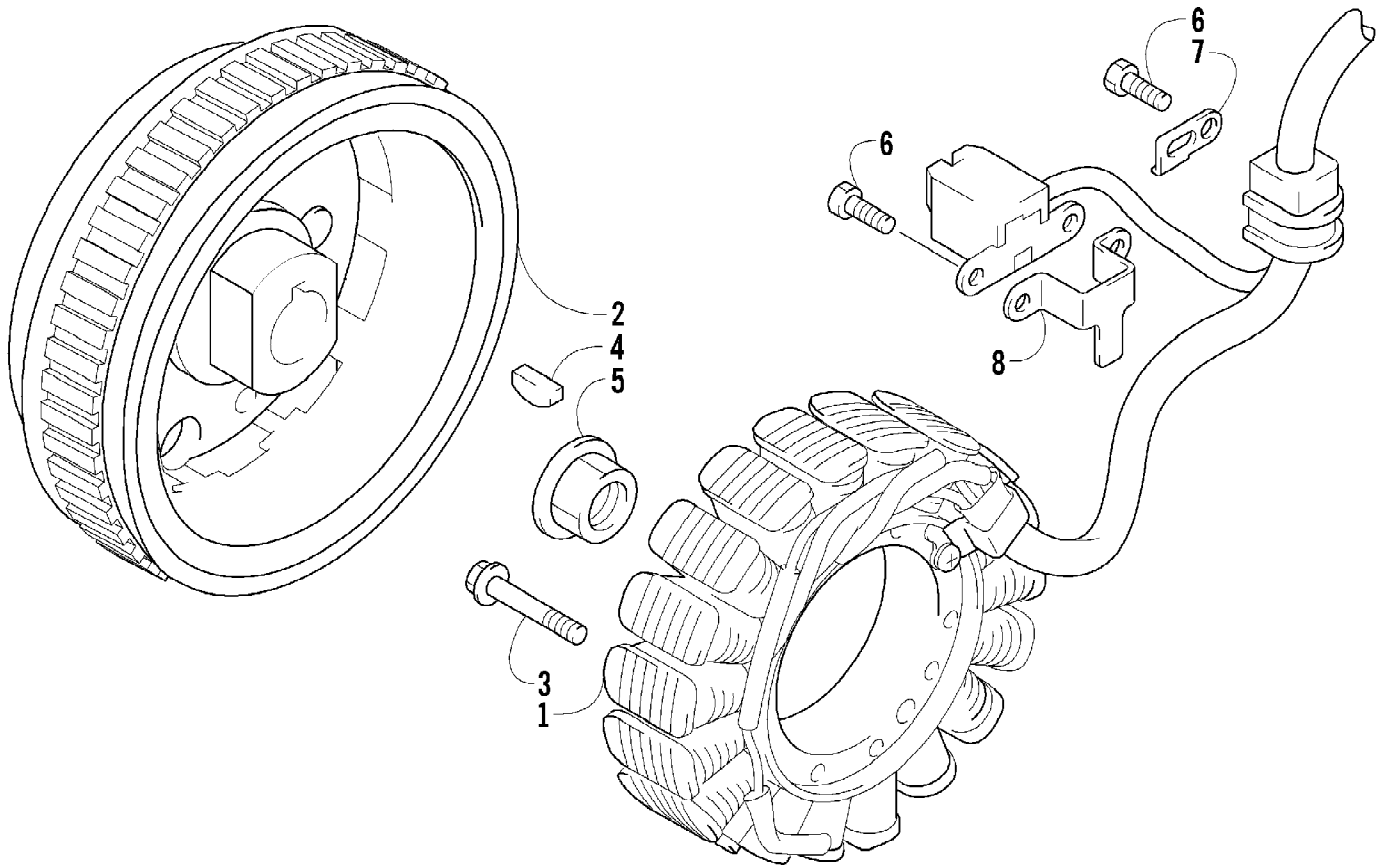
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO8) Page 46 of 87
HOOD AND HEADLIGHT ASSEMBLY



2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 47 of 87
 HOOD AND HEADLIGHT ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	4506-486	1		Hood - Assembly (inc. 2)
2	0411-818	1		Decal, Reflector - Right
2	0411-819	1		Decal, Reflector - Left
3	1406-733	1	/P	Screen, Grille
4	0123-987	8		Clip, U
5	2516-606	2		Bracket, Hood
6	2506-868	AR		Shim, Hood
7	8408-820	4	/P	Screw, Cap
8	8427-802	4		Nut, Lock
9	1406-915	1		Pin, Hood
10	2606-624	2		Strap, Hold-Down
11	0417-013	1		Trim, Hood/Dash
12	2411-444	1		Decal, Hood - "Prowler XTX" - Right
12	2411-445	1		Decal, Hood - "Prowler XTX" - Left
13	2411-416	1		Decal, Hood
14	2411-417	1		Decal, "Arctic Cat"
15	0423-450	4		Nut, Lock
16	2416-512	1		Louver - Right
16	2416-513	1		Louver - Left
17	0423-356	4		Screw, Shoulder
18	0423-545	4	/P	Screw, Shoulder
19	4506-037	1	/P	Storage, Under-Hood - Assembly (inc. 20-23)
20	1406-944	1		Cover, Access - Master Cylinder
21	2416-520	1		Box, Storage
22	1406-946	1		Seal, Storage Box
23	0470-442	1	/P	Valve, Drain
24	8424-602	2	/P	Nut
25	8476-616	2		Screw, Machine
26	0417-014	AR		Trim, Dash Support
27	0509-044	1	/P	Headlight Assembly - Right (inc. 28)
27	0509-035	1		Headlight Assembly - Left (inc. 28)
28	0409-055	4		Bulb, Headlight
29	0423-514	2		Stud, Adjuster
30	0423-522	2		Spring, Adjuster
31	0423-513	2		Knob, Adjuster
32	0623-785	4		Screw, Self-Tapping
33	8050-217	8	/P	Washer
34	0423-447	4		Grommet

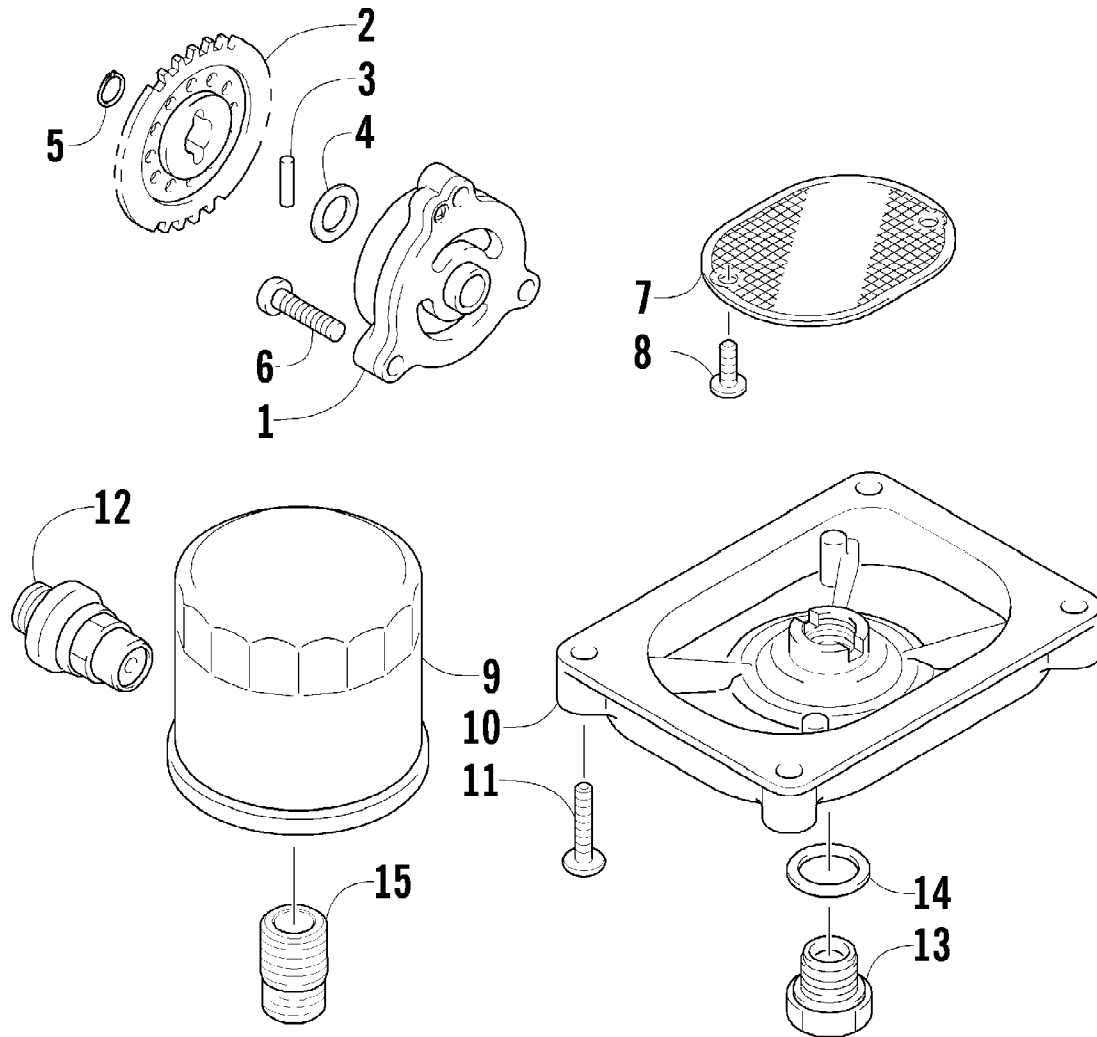
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84) Page 48 of 87
MAGNETO ASSEMBLY



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MAGNETO ASSEMBLY Page 49 of 87

Ref #	Part Number	Qty	S/P/F	Description
1	0802-041	1		Stator - Assembly
2	0802-048	1		Rotor/Flywheel
3	0826-102	3		Screw, Machine
4	0829-012	1		Key
5	0827-014	1		Nut
6	8470-510	3		Screw, Machine
7	0802-015	1		Clamp - No. 1
8	0802-016	1		Clamp - No. 2

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OIL FILTER/PUMP ASSEMBLY

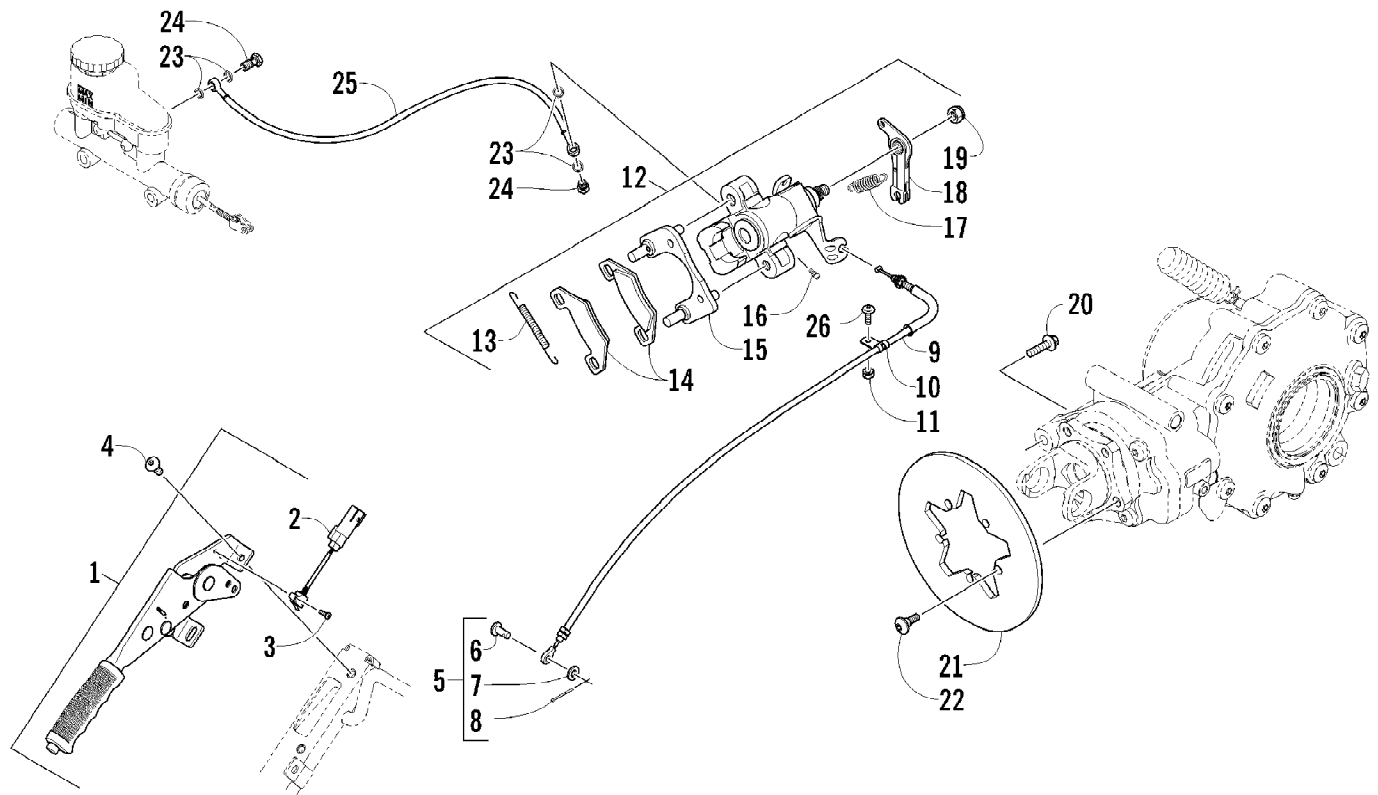


2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84)
 OIL FILTER/PUMP ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0812-023	1		Pump, Oil
2	0812-083	1	/P	Gear, Driven
3	0829-009	1		Pin
4	0828-007	1	/P	Washer
5	0831-002	1		Ring, Retaining
6	0826-039	3		Screw, Machine
7	0812-057	1	/P	Strainer, Oil
8	0826-040	2		Screw, Machine
9	0812-029	1	S	Filter, Oil
10	0812-053	1		Cap, Oil Strainer
11	8468-625	4		Screw, Machine
12	0812-007	1		Valve, Oil-Relief - Assembly
13	0812-006	1		Plug, Drain
14	0830-017	1		Gasket, Drain Plug
15	0812-008	1		Union, Oil Filter

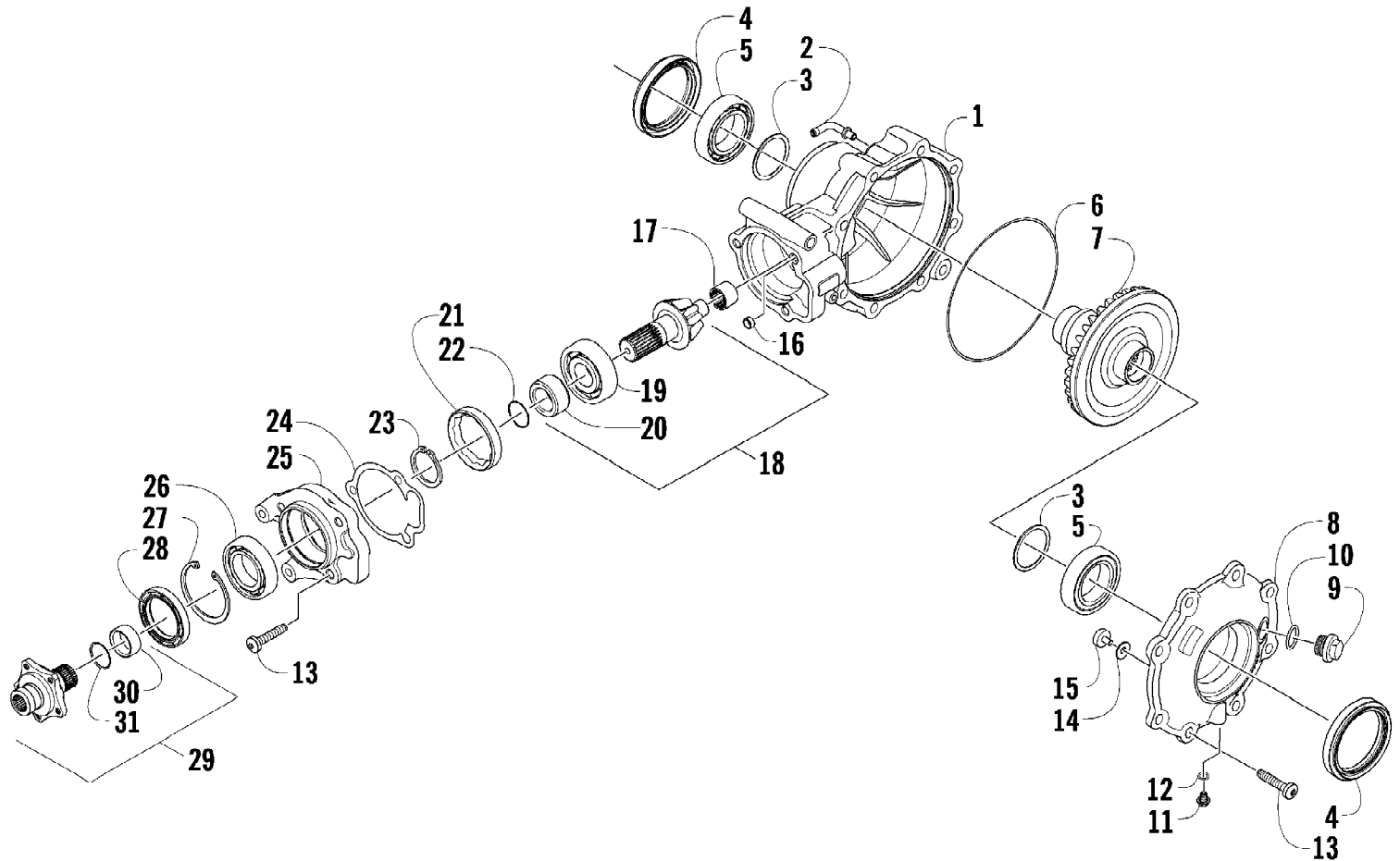
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REAR AND PARKING BRAKE ASSEMBLY



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 REAR AND PARKING BRAKE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1502-497	1		Lever, Parking Brake - Assembly (inc. 2-3)
2	0409-131	1		Switch, Limiter
3	0423-992	1		Screw, Machine
4	8468-820	2		Screw, Machine
5	0423-894	1		Pin, Retaining - Assembly (inc. 6-8)
6	0423-989	1		Pin
7	0423-990	1		Washer
8	0423-991	1		Pin, Cotter
9	0487-068	1		Cable, Parking Brake (inc. 10)
10	0423-923	1		Clamp
11	0623-038	1		Nut w/Washer
12	1502-703	1		Brake - Assembly (inc. 13-19)
13	1502-161	1		Spring, Anti-Rattle
14	1502-694	1	S	Pad, Brake - Set
15	0502-605	1		Bracket Assembly
16	0502-609	1	/P	Valve, Bleed
17	0502-985	1		Spring
18	1502-160	1		Lever, Actuator
19	0502-988	1		Nut
20	8408-836	2		Screw, Cap
21	1402-710	1		Rotor
22	0423-557	5		Screw, Shoulder
23	0423-178	4		Washer, Crush
24	0423-413	2		Bolt, Banjo-Fitting
25	1402-388	1		Hose, Brake
26	8476-616	1		Screw, Machine

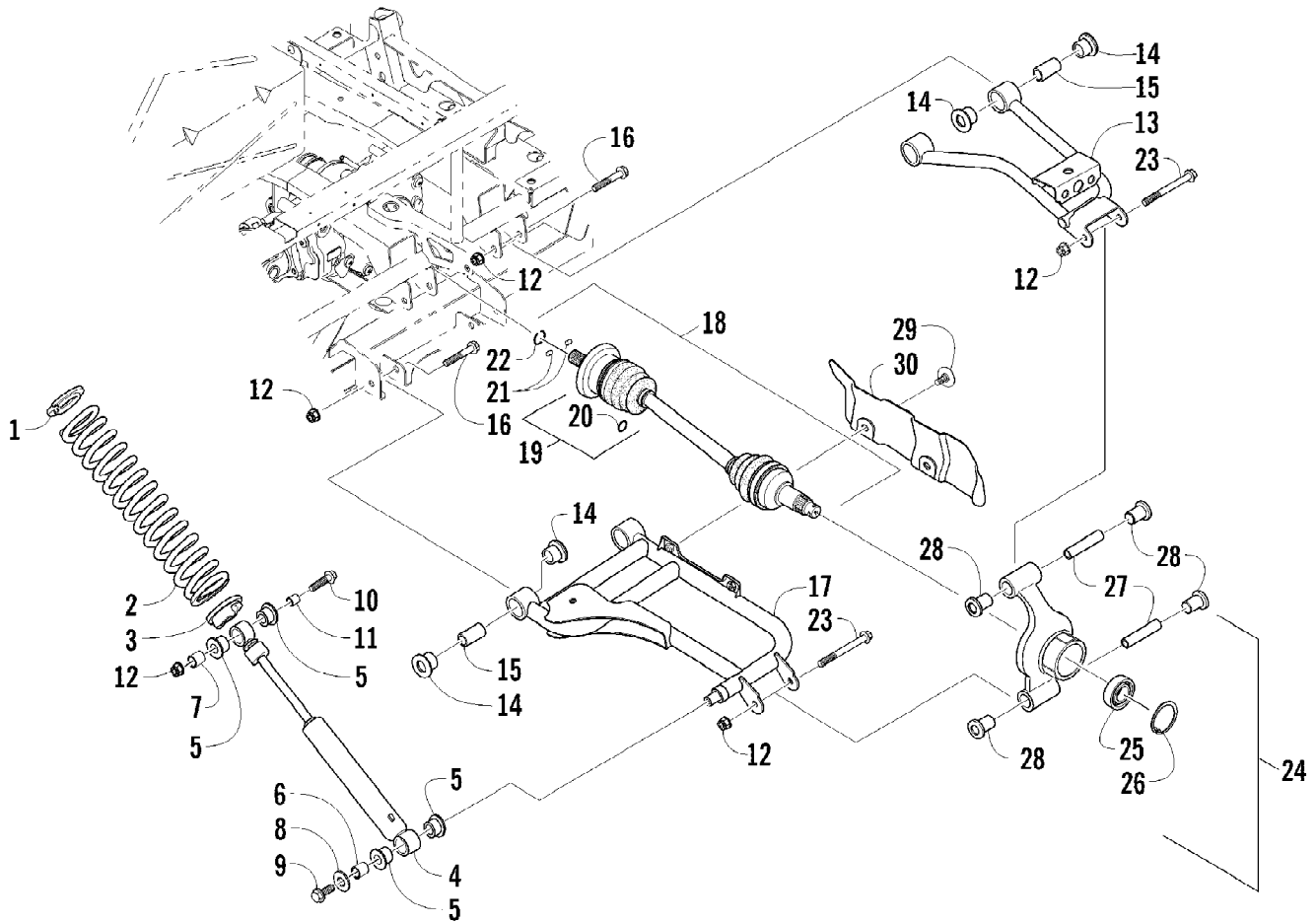
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REAR DRIVE GEARCASE ASSEMBLY



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 REAR DRIVE GEARCASE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
	1502-625	1		Complete Rear Drive Gearcase Assembly
1	0502-548	1		Housing, Gearcase
2	1402-442	1		Fitting, Elbow
3	0402-405	AR		Shim, 41 x 49 x 1.3 mm
3	0402-406	AR		Shim, 41 x 49 x 1.4 mm
3	0402-407	AR		Shim, 41 x 49 x 1.5 mm
3	0402-408	AR		Shim, 41 x 49 x 1.6 mm
3	0402-409	AR		Shim, 41 x 49 x 1.7 mm
4	1402-713	2	S	Seal
5	0402-393	2		Bearing
6	0423-149	1		O-Ring
7	1402-032	1		Gear, Rear - 36T
8	0502-741	1		Cover, Gearcase
9	0402-333	1	/P	Plug, Fill (inc. 10)
10	0423-154	1		O-Ring
11	1402-210	1	/P	Plug, Magnetic (inc. 12)
12	0423-153	1		O-Ring
13	0423-118	11		Screw, Self-Tapping
14	0402-429	AR		Shim, 6.3 x 18 x 1.3 mm
14	0402-430	AR		Shim, 6.3 x 18 x 1.4 mm
14	0402-431	AR		Shim, 6.3 x 18 x 1.5 mm
14	0402-432	AR		Shim, 6.3 x 18 x 1.6 mm
14	0402-433	AR		Shim, 6.3 x 18 x 1.7 mm
15	0402-326	1		Button, Thrust
16	0402-411	1		Pin, Dowel
17	0402-328	1		Bearing
18	0502-783	1		Gear, Pinion - Assembly - 10T (inc. 19-20)
19	0402-327	1		Bearing
20	0402-336	1		Collar, Retaining
21	0402-357	1		Collar, Lock
22	0423-633	1		O-Ring
23	0423-546	1		Ring, Retaining
24	0402-947	1		Gasket
25	0502-746	1		Housing, Pinion
26	0402-324	1		Bearing
27	0402-347	1		Ring, Retaining
28	1402-314	1		Seal
29	0502-766	1		Shaft, Input - Assembly (inc. 30-31)
30	1402-345	1		Sleeve, Seal
31	0423-547	1		O-Ring

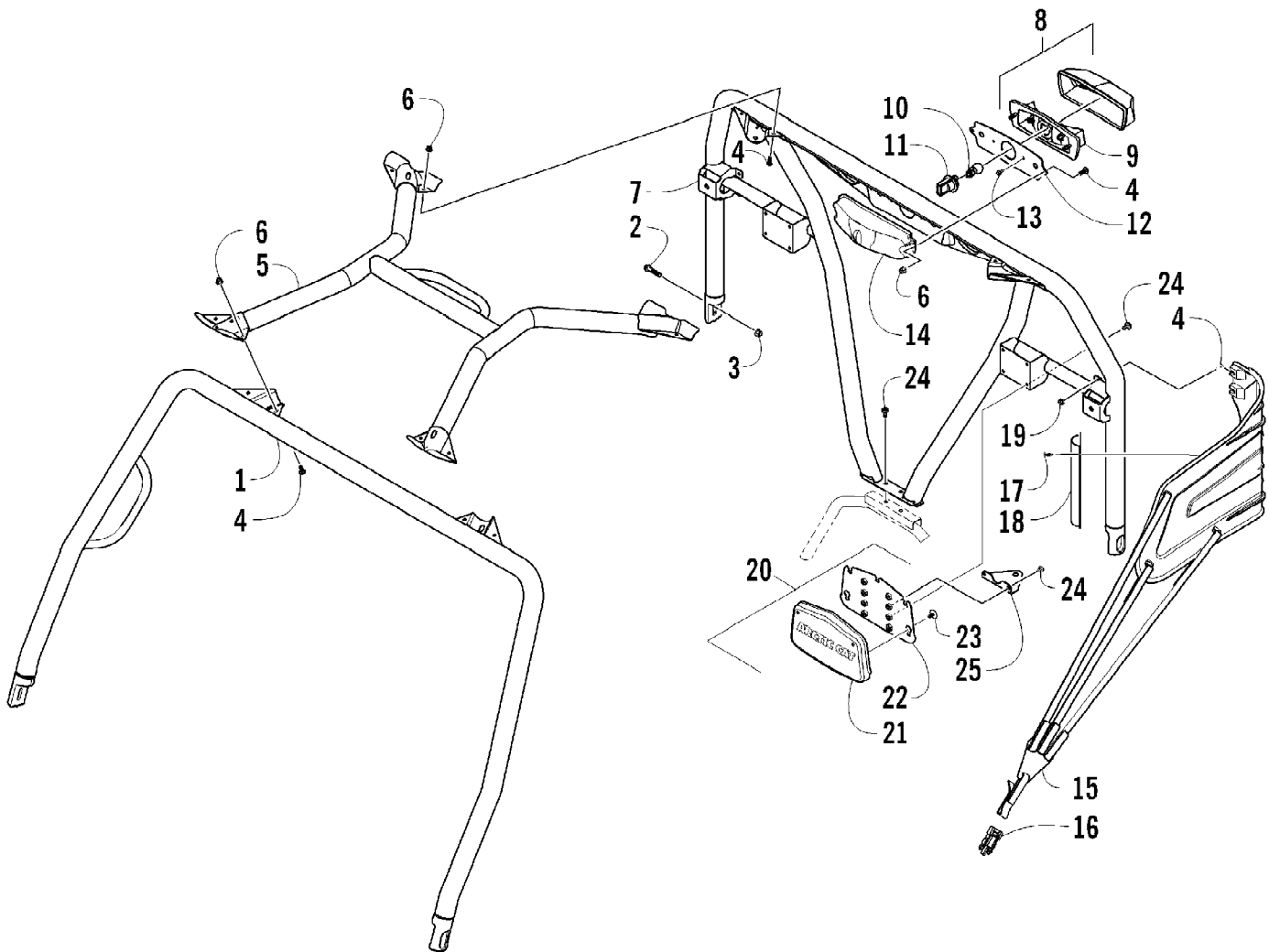
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REAR SUSPENSION ASSEMBLY



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 REAR SUSPENSION ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1603-889	2	/P	Retainer, Spring
2	0404-172	2		Spring, Suspension
3	0404-057	2		Cam, Spring Adjuster
4	0404-115	2		Shock Absorber (inc. 5-7)
5	0603-955	8		Bushing
6	1603-219	2	S	Sleeve
7	1603-209	2		Sleeve
8	0423-087	2		Washer
9	8408-820	2	/P	Screw, Cap
10	8409-040	2		Screw, Cap
11	0404-116	2		Sleeve
12	8428-002	14		Nut, Lock
13	0504-562	1	/P	A-Arm, Rear - Upper Right (inc. 14-15)
13	0504-563	1	/P	A-Arm, Rear - Upper Left (inc. 14-15)
14	0403-208	16	/P	Bushing
15	0403-214	8	/P	Axle
16	8409-075	8		Screw, Cap
17	0504-552	1		A-Arm, Rear - Lower Right (inc. 14-15)
17	0504-553	1	/P	A-Arm, Rear - Lower Left (inc. 14-15)
18	1502-801	2	S	Axle, Drive (inc. 19-22)
19	1436-419	2		Repair Kit, Boot (inc. 20)
20	1441-988	2		Clip, Retaining
21	1402-885	4		Pin, Detent
22	1402-890	2		Clip, Retaining
23	8409-000	4		Screw, Cap
24	0504-613	2		Knuckle, Rear - Assembly (inc. 25-28)
25	1402-809	2	/P	Bearing
26	0423-423	2		Ring, Retaining
27	0403-213	4	/P	Axle
28	0403-206	8	/P	Bushing
29	0423-545	4	/P	Screw, Shoulder
30	1406-068	1		Guard, Boot - Right
30	1406-069	1		Guard, Boot - Left

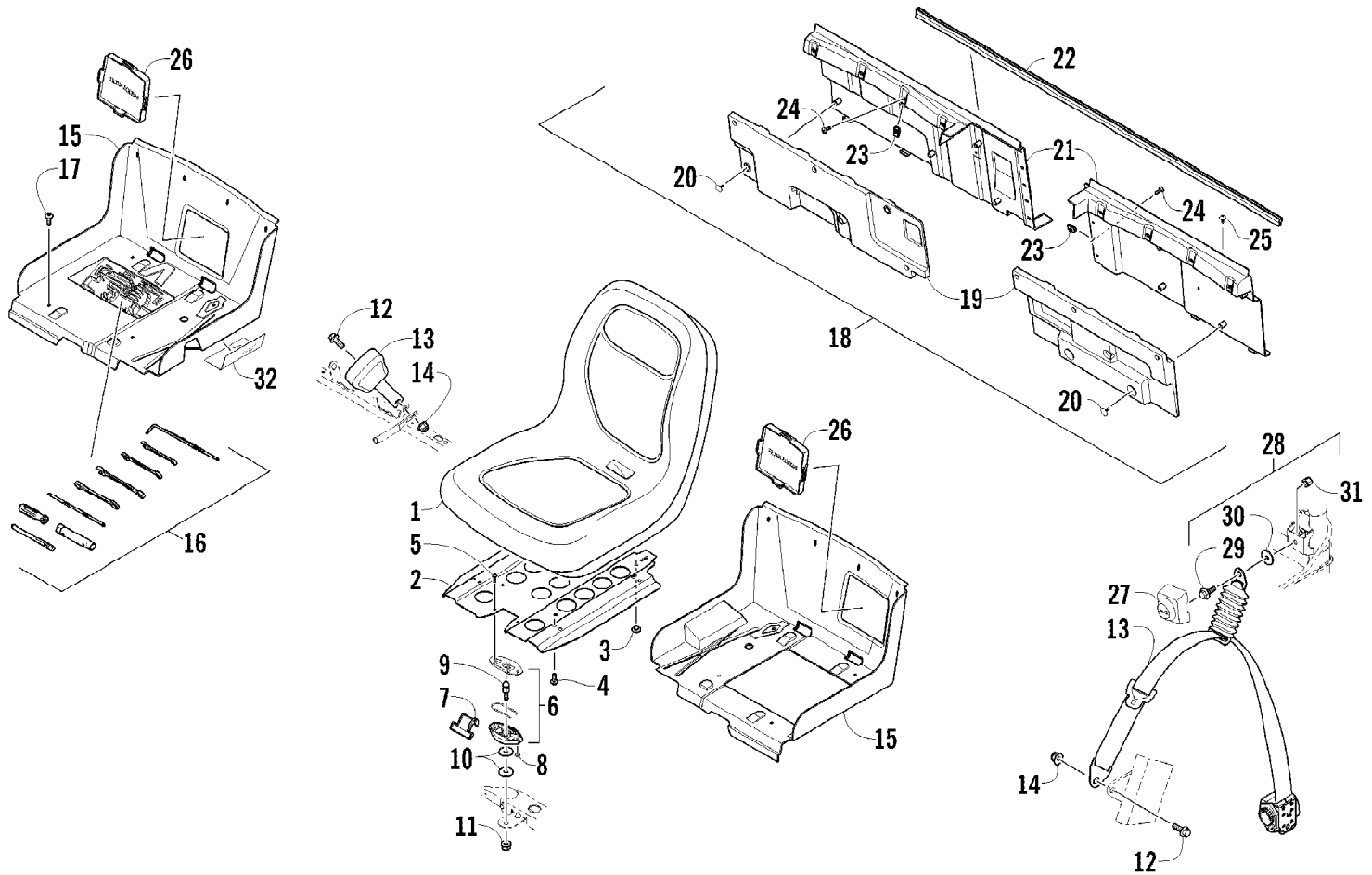
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ROPS AND TAILLIGHT ASSEMBLY



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 ROPS AND TAILLIGHT ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	2516-653	1		Tube, ROPS - Front
2	8410-835	8		Screw, Cap
3	8432-802	8		Nut, Lock
4	8468-616	14		Screw, Machine
5	2516-658	1		Support, ROPS
6	8427-602	10		Nut, Lock
7	2516-656	1		Tube, ROPS - Rear
8	0509-022	1		Taillight Assembly (inc. 9-11)
9	0509-025	1		Housing, Taillight
10	0409-056	1		Bulb, Taillight
11	0409-057	1		Socket, Taillight
12	2406-069	1		Bracket, Taillight Mounting
13	0623-301	2	/P	Screw, Self-Tapping
14	2516-893	1		Cover, Taillight
15	0517-140	1	/P	Restraint, Side - Right (inc. 16)
15	0517-141	1		Restraint, Side - Left (inc. 16)
16	2416-793	2	/P	Buckle, Retaining
17	0623-784	8		Screw, Self-Tapping
18	4506-149	2		Bracket, Mounting - Side Restraint
19	8424-602	4	/P	Nut
20	1506-795	2		Pad, Headrest - Assembly (inc. 21-23)
21	1406-884	2		Pad, Headrest
22	1506-722	2		Mount, Headrest
23	0623-544	10		Clip, Retaining
24	0423-361	10		Screw, Machine
25	4506-296	1		Bracket, Mounting - Flag

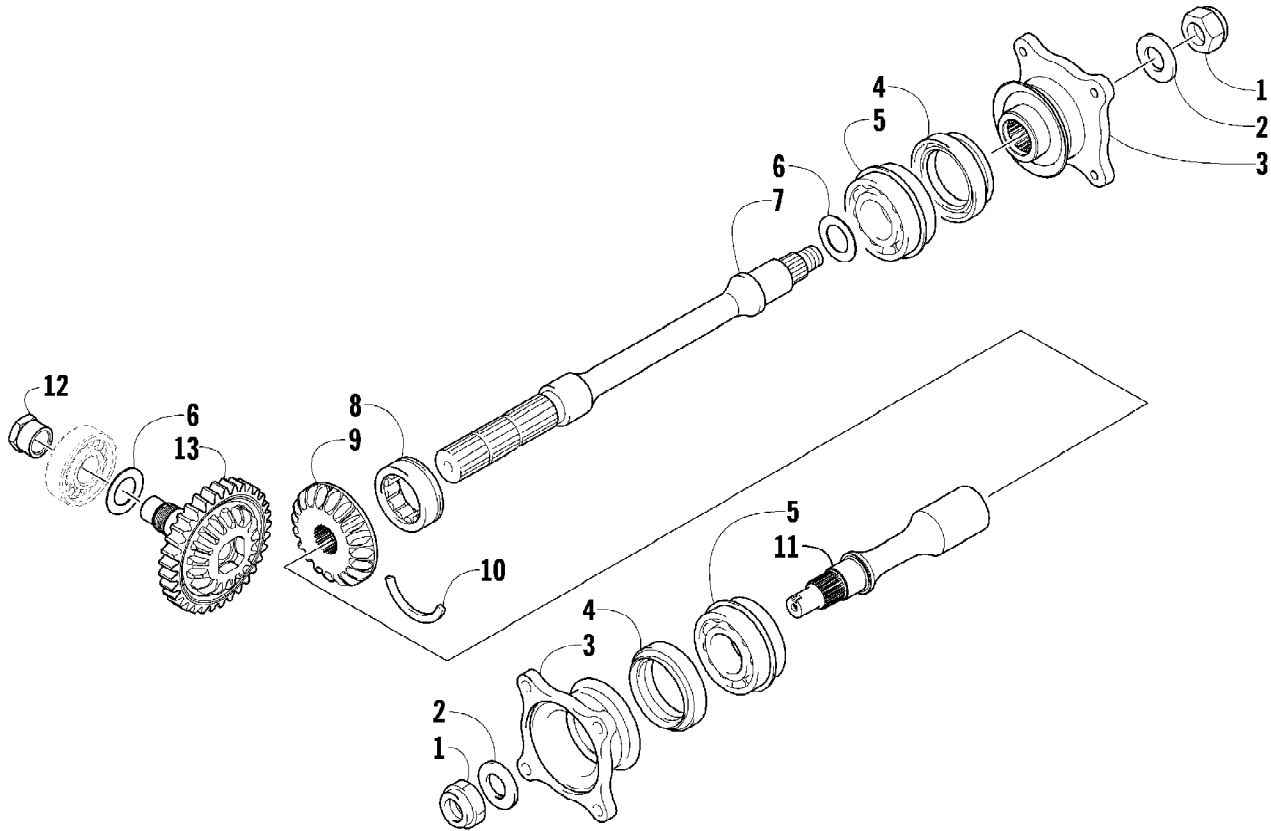
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SEAT ASSEMBLY



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SEAT ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1506-925	2		Seat, Low-Back
2	2506-780	2	/P	Plate, Base - Seat
3	0406-877	8	/P	Bumper, Seat
4	8468-820	8		Screw, Machine
5	8468-620	4	/P	Screw, Machine
6	2706-164	2	/P	Latch - Assembly (inc. 7)
7	2606-854	2	S	Lever, Release - Seat Latch
8	0623-038	4		Nut w/Washer
9	0423-559	2		Stud, Latch - Seat
10	0423-073	4		Washer
11	8424-002	2		Nut
12	8408-020	6		Screw, Cap
13	2516-325	2		Belt, Seat
14	8427-002	6		Nut, Lock
15	2406-910	1		Base, Seat - Right
15	2406-911	1		Base, Seat - Left
16	0444-122	1	S/P	Tool Kit - Assembly
17	8477-620	8		Screw, Machine
18	2516-094	1		Panel, Seat - Assembly (inc. 19-23 and five No. 24)
19	2516-146	1		Panel, Seat - Front Right
19	2516-147	1		Panel, Seat - Front Left
20	0623-544	11		Clip, Retaining
21	2406-912	1		Panel, Seat - Rear Right
21	2406-913	1		Panel, Seat - Rear Left
22	2406-915	1		Seal, Seat Panel
23	0423-577	5		Clip, U-Nut
24	8476-620	13		Screw, Machine
25	0623-784	2		Screw, Self-Tapping
26	2416-091	2		Cover, Access - Air Filter
27	2416-638	2		Cover, Seat Belt
28	0423-915	2		Screw, Shoulder - Assembly (inc. 29-31)
29	0	2	F	Screw, Shoulder
30	0	2	F	Washer
31	0	2	F	Nut, Lock
32	0412-560	AR	F	Foil, Protective

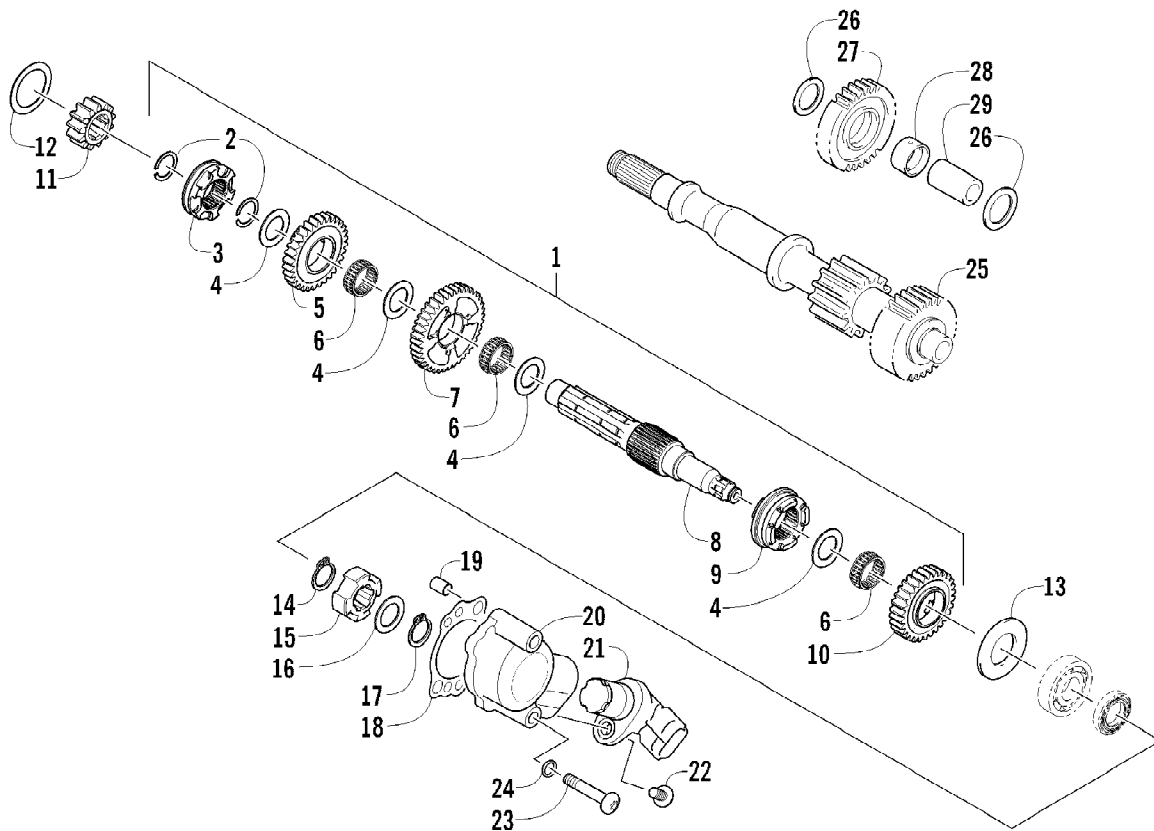
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SECONDARY DRIVE ASSEMBLY



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 SECONDARY DRIVE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0827-013	2		Nut
2	0828-020	2		Washer (inc. 3)
3	0819-005	2		Flange, Output Joint
4	0830-043	2		Seal, Oil
5	0832-017	2		Bearing
6	0828-021	AR		Shim, 25 x 34 x 0.25 mm
6	0828-022	AR		Shim, 25 x 34 x 0.30 mm
6	0828-023	AR		Shim, 25 x 34 x 0.70 mm
6	0828-024	AR		Shim, 25 x 34 x 0.90 mm
6	0828-025	AR		Shim, 25 x 34 x 0.95 mm
6	0828-026	AR		Shim, 25 x 34 x 1.00 mm
6	0828-027	AR		Shim, 25 x 34 x 1.05 mm
6	0828-028	AR		Shim, 25 x 34 x 1.10 mm
6	0828-029	AR		Shim, 25 x 34 x 1.15 mm
7	0819-089	1	/P	Shaft, Secondary Driven - Front
8	0832-016	1		Bearing
9	0822-106	1		Gear, Secondary Driven
10	0819-011	1		Ring, Driven Bearing
11	0819-053	1		Shaft, Secondary Driven - Rear
12	0827-052	1		Nut
13	0822-107	1	F	Gear, Secondary Drive
13	0822-131	1	F	Gear, Secondary Drive

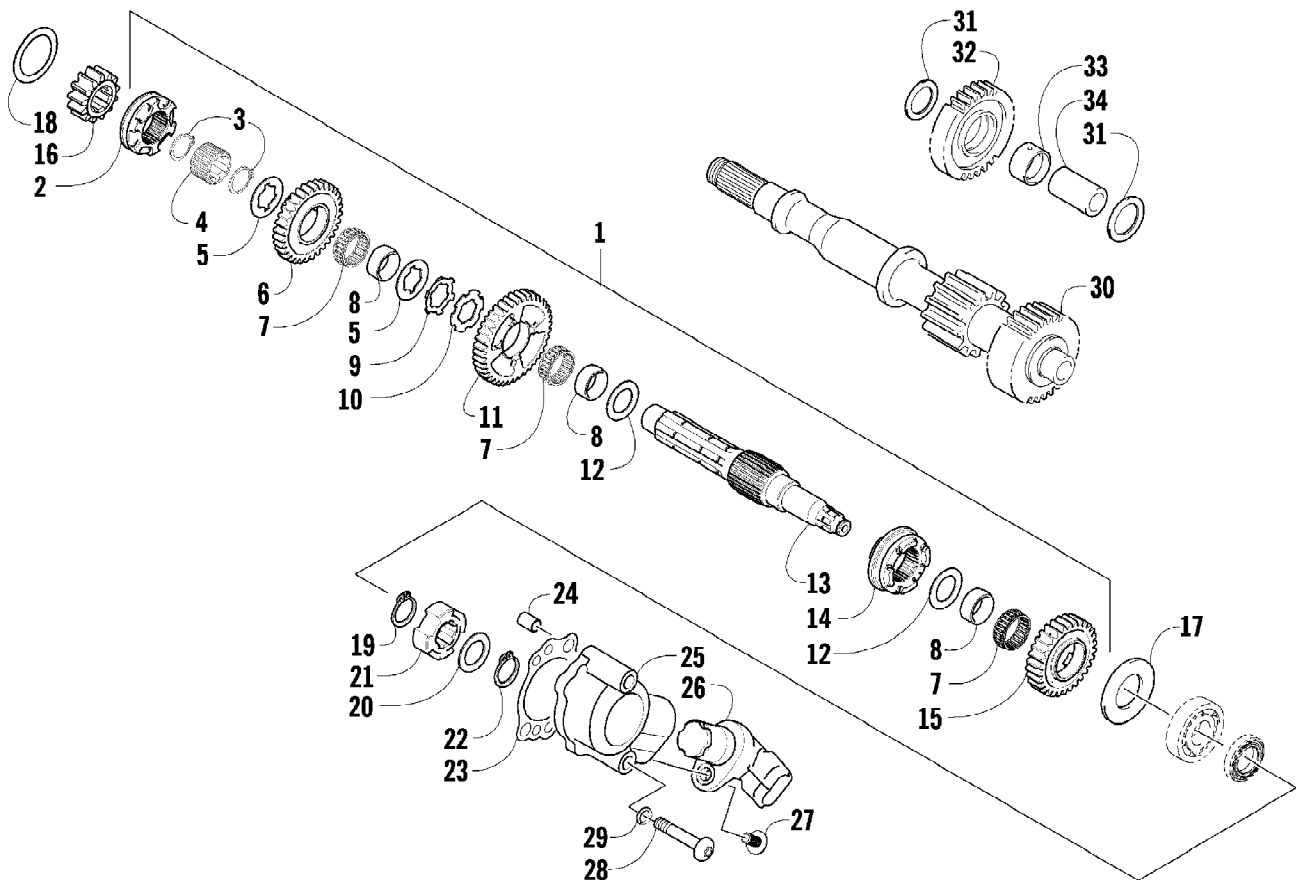
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SECONDARY TRANSMISSION ASSEMBLY (ENGINE SERIAL NO. 0264070 AND UP)



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 SECONDARY TRANSMISSION ASSEMBLY (ENGINE SERIAL NO. 0264070 AND UP)

Ref #	Part Number	Qty	S/P/F	Description
1	0822-124	1		Countershaft Assembly (inc. 2-10)
2	0831-085	2		Ring, Retaining
3	0822-120	1		Gear Select, Reverse
4	0822-121	4		Shim
5	0822-119	1		Gear, Reverse Driven
6	0832-082	3		Bearing
7	0822-114	1		Gear, Driven - Low
8	0822-113	1		Countershaft
9	0822-116	1		Gear Select, Sliding
10	0822-115	1		Gear, Driven - High
11	0822-125	1		Gear, Drive
12	0828-019	1		Washer, Thrust
13	0828-011	1		Washer
14	0831-040	1		Ring, Retaining
15	0822-050	1		Trigger, Speedometer Sensor
16	0828-069	1		Washer, Thrust
17	0831-039	1		Ring, Retaining
18	0830-129	1		Gasket
19	0829-023	2		Pin, Dowel
20	0822-049	1		Housing, Speedometer Sensor
21	0824-042	1	/P	Sensor, Speedometer
22	8468-620	1	/P	Screw, Machine
23	8468-645	2		Screw, Machine
24	0830-107	2		Gasket
25	0822-001	1		Driveshaft
26	0828-016	2		Washer, Thrust
27	0822-011	1		Gear, Reverse Idle
28	0822-012	1		Bushing
29	0822-015	1		Shaft, Reverse Idle

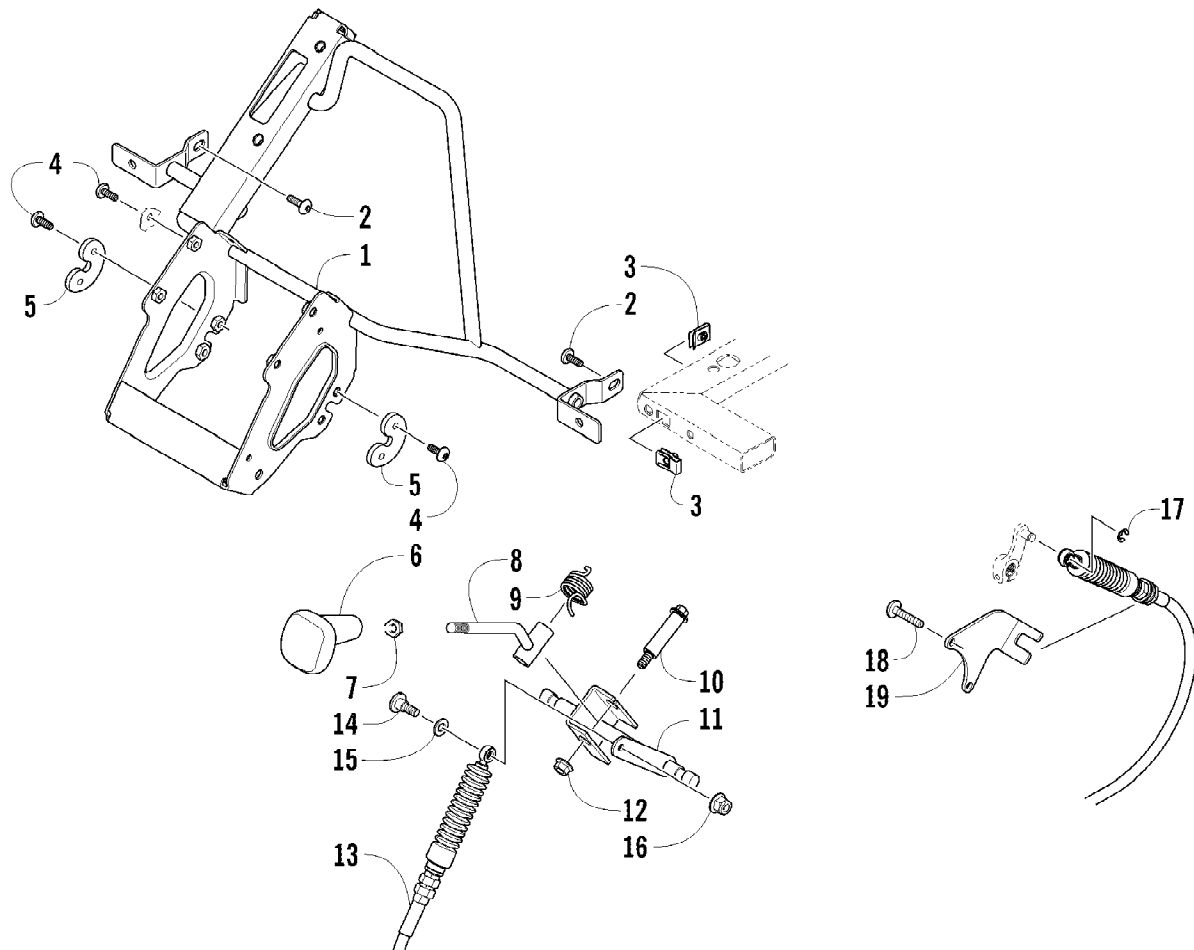
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SECONDARY TRANSMISSION ASSEMBLY (UP TO ENGINE SERIAL NO. 0264069)



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 SECONDARY TRANSMISSION ASSEMBLY (UP TO ENGINE SERIAL NO. 0264069)

Ref #	Part Number	Qty	S/P/F	Description
1	0822-091	1	/P	Countershaft Assembly (inc. 2-15)
2	0822-014	1		Gear Select, Reverse
3	0831-011	2		Ring, Retaining
4	0822-045	1		Spacer, Reverse Driven Gear
5	0828-008	2		Washer
6	0822-013	1		Gear, Reverse Driven
7	0832-011	3		Bearing
8	0822-005	3		Bushing
9	0828-014	1		Washer, Lock
10	0828-015	1		Washer, Lock
11	0822-004	1		Gear, Driven - Low
12	0822-046	2		Washer
13	0822-003	1		Countershaft
14	0822-007	1		Gear Select, Sliding
15	0822-006	1		Gear, Driven - High
16	0822-089	1		Gear, Drive
17	0828-011	1		Washer
18	0828-019	1		Washer, Thrust
19	0831-040	1		Ring, Retaining
20	0828-069	1		Washer, Thrust
21	0822-050	1		Trigger, Speedometer Sensor
22	0831-039	1		Ring, Retaining
23	0830-129	1		Gasket
24	0829-023	2		Pin, Dowel
25	0822-049	1		Housing, Speedometer Sensor
26	0824-042	1	/P	Sensor, Speedometer
27	8468-620	1	/P	Screw, Machine
28	8468-645	2		Screw, Machine
29	0830-107	2		Gasket
30	0822-001	1		Driveshaft
31	0828-016	2		Washer, Thrust
32	0822-011	1		Gear, Reverse Idle
33	0822-012	1		Bushing
34	0822-015	1		Shaft, Reverse Idle

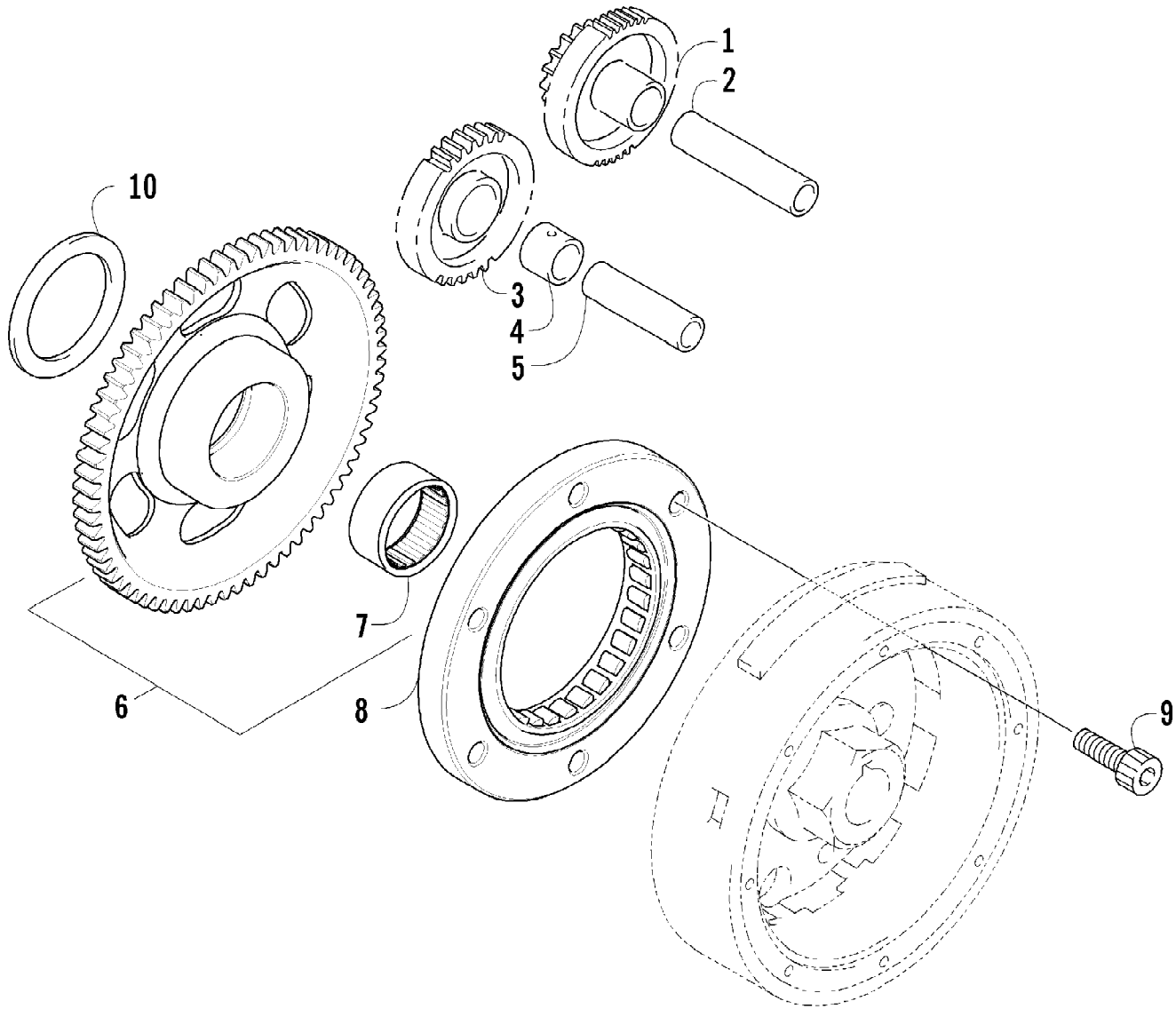
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SHIFTER ASSEMBLY



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 SHIFTER ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1502-646	1		Mount, Shift
2	8476-620	4		Screw, Machine
3	0423-577	4		Clip, U-Nut
4	8477-616	8		Screw, Machine
5	1402-275	2		Retainer, Shift Linkage
6	1402-758	1		Knob, Shift
7	0423-885	1		Nut
8	1502-510	1		Lever, Shift
9	1402-872	1		Spring
10	0423-505	1		Screw, Shoulder
11	1502-512	1		Axle, Shift
12	8424-802	1		Nut
13	0487-059	1		Cable, Shift
14	0423-356	1		Screw, Shoulder
15	0623-094	1		Washer
16	8427-602	1		Nut, Lock
17	0124-057	1	/P	E-Ring
18	8468-645	2		Screw, Machine
19	2406-894	1	/P	Bracket, Shift Cable

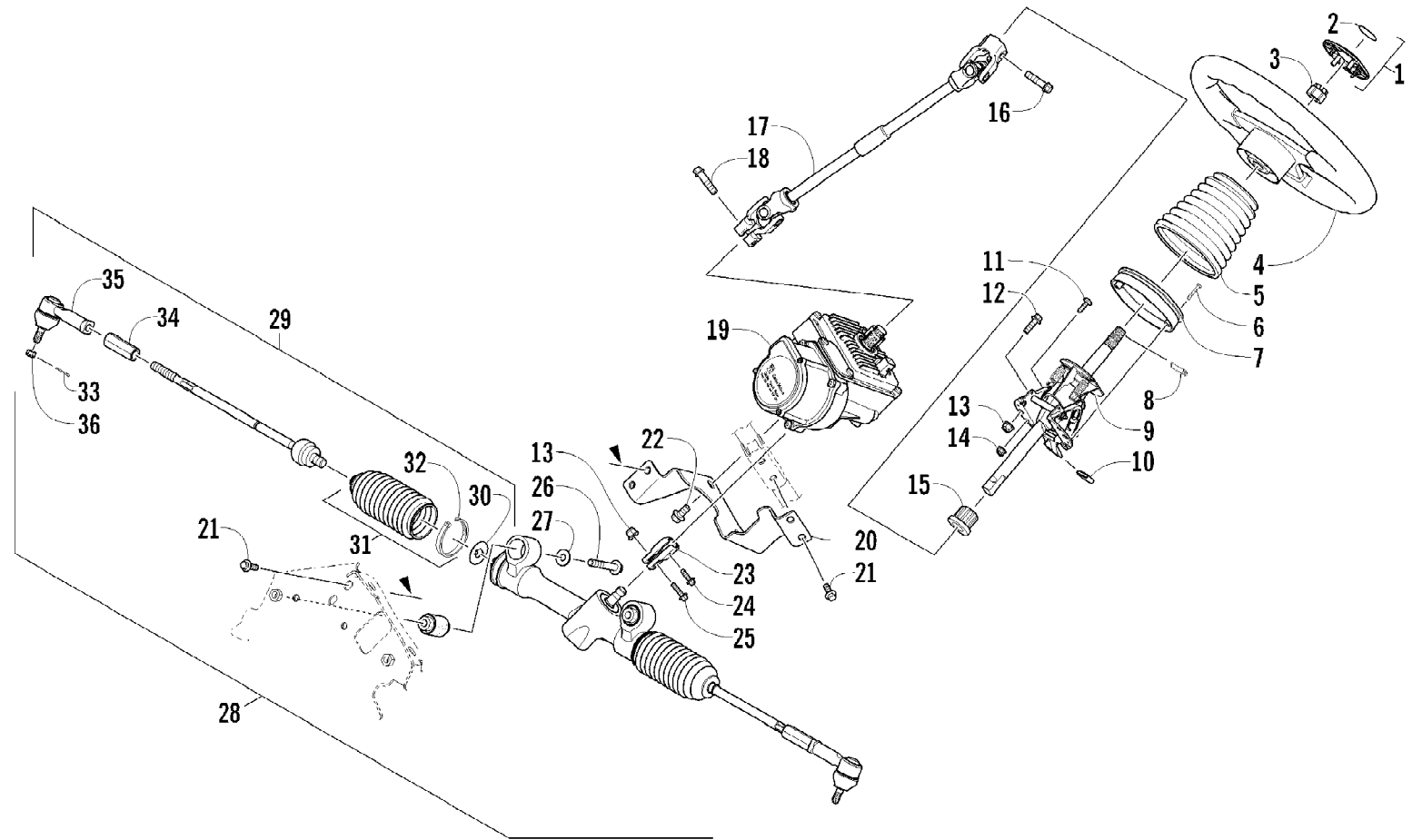
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STARTER CLUTCH ASSEMBLY



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 STARTER CLUTCH ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0815-001	1		Gear, Starter Idler - No. 1
2	0829-031	1	/P	Shaft, Starter Gear
3	0815-002	1		Gear, Starter Idler - No. 2
4	0815-003	1		Spacer, Starter Idler Gear No. 2
5	0829-032	1	/P	Shaft, Starter Gear
6	0815-004	1		Gear, Starter Clutch (inc. 7)
7	0832-079	1	/P	Bearing
8	0802-035	1		Clutch, Starter
9	0826-069	6		Screw, Machine
10	0828-094	1		Washer

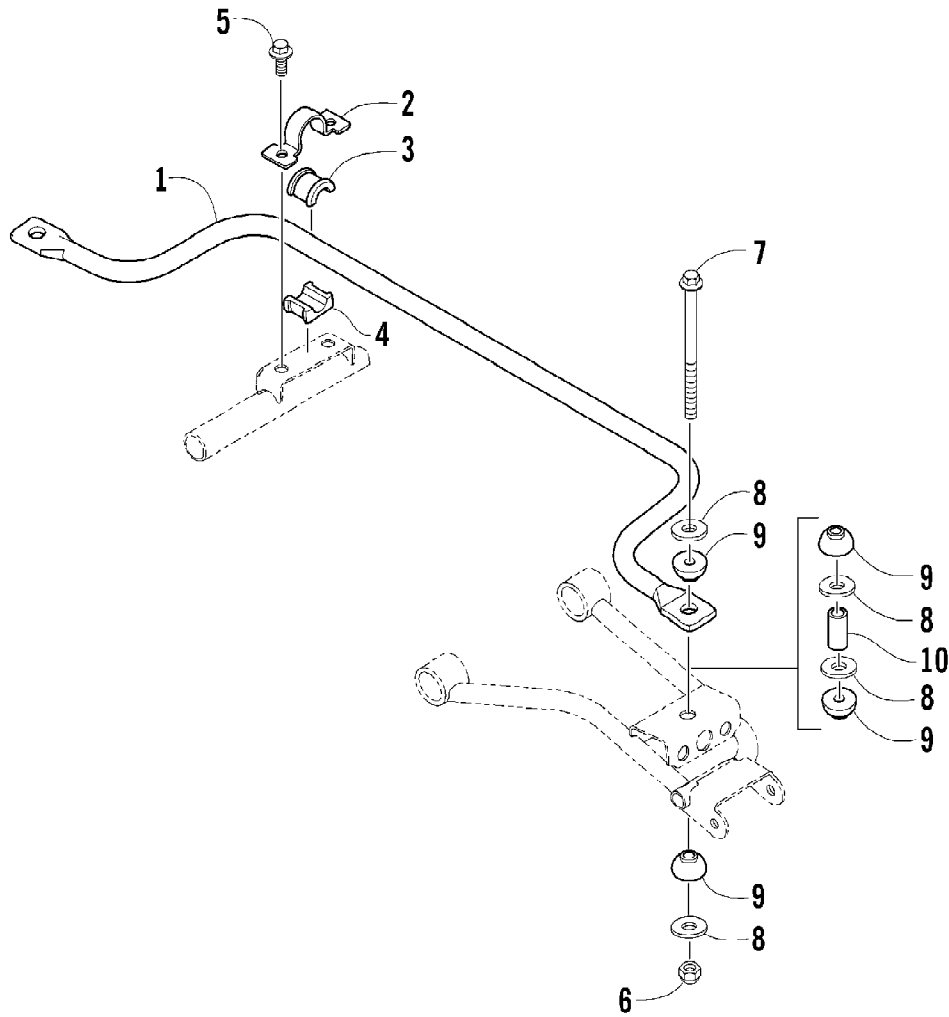
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STEERING ASSEMBLY



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STEERING ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0505-690	1		Cap, Steering Wheel (inc. 2)
2	1411-798	1		Decal, Steering Wheel
3	0423-884	1		Nut
4	0405-398	1		Wheel, Steering - Assembly
5	0405-339	1		Boot
6	0423-743	2		Screw, Self-Tapping
7	0405-258	1		Support
8	1423-045	1		Clip, Retaining
9	0505-588	1	/P	Mechanism, Tilt
10	2406-590	1		Cap, Tilt Lever
11	8476-620	2		Screw, Machine
12	8408-825	2		Screw, Cap
13	8427-802	3		Nut, Lock
14	8427-602	2		Nut, Lock
15	0505-730	1		Bushing (Up to VIN: 301735)
15	0405-155	1		Bushing (VIN: 301736 and Up)
16	1423-047	1		Screw, Cap
17	0405-379	1		Shaft, Steering - Assembly
18	1423-044	1		Screw, Cap
19	0505-727	1	S/P	Assembly, Electronic Power Steering
20	4506-152	1		Bracket, Mounting
21	8408-816	4		Screw, Cap
22	8409-020	4	/P	Screw, Cap
23	0405-388	1		Coupler, Steering
24	1423-052	1		Screw, Cap
25	1423-053	1		Screw, Cap
26	8408-070	2		Screw, Cap
27	0623-728	2		Washer
28	0505-689	1	/P	Housing, Rack and Pinion (inc. 29-35)
29	0505-719	2	/P	Tie Rod - Assembly (inc. 30-35)
30	0405-428	2		Plate, Retaining
31	0505-745	2		Kit, Tie Rod Boot (inc. 32-33)
32	0123-903	2		Tie, Cable - 11.5 in.
33	0623-175	2		Pin, Cotter
34	0505-744	2		Kit, Nut (inc. 33)
35	0505-743	2	/P	Kit, Tie Rod End (inc. 33)
36	0423-072	2		Nut

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SWAY BAR ASSEMBLY

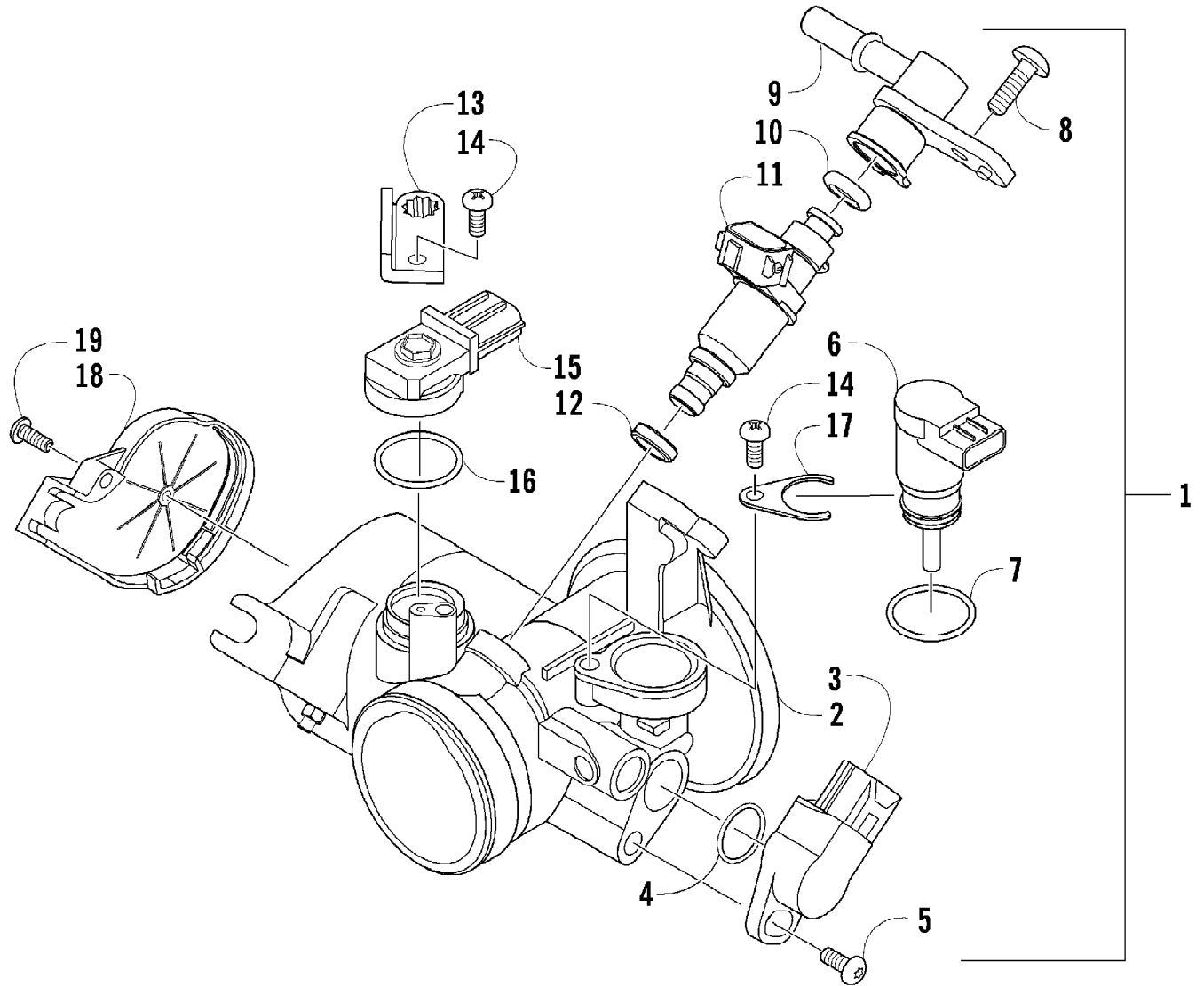


2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO84)
 SWAY BAR ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0404-110	1		Bar, Sway - Assembly
2	0404-135	2		Clamp, Bushing
3	0404-094	2		Bushing, Upper
4	0404-095	2		Bushing, Lower
5	8409-016	4		Screw, Cap
6	8422-002	2		Nut, Lock
7	0423-335	2		Screw, Cap
8	0423-073	8		Washer
9	1402-434	8		Bushing
10	0423-620	2		Spacer

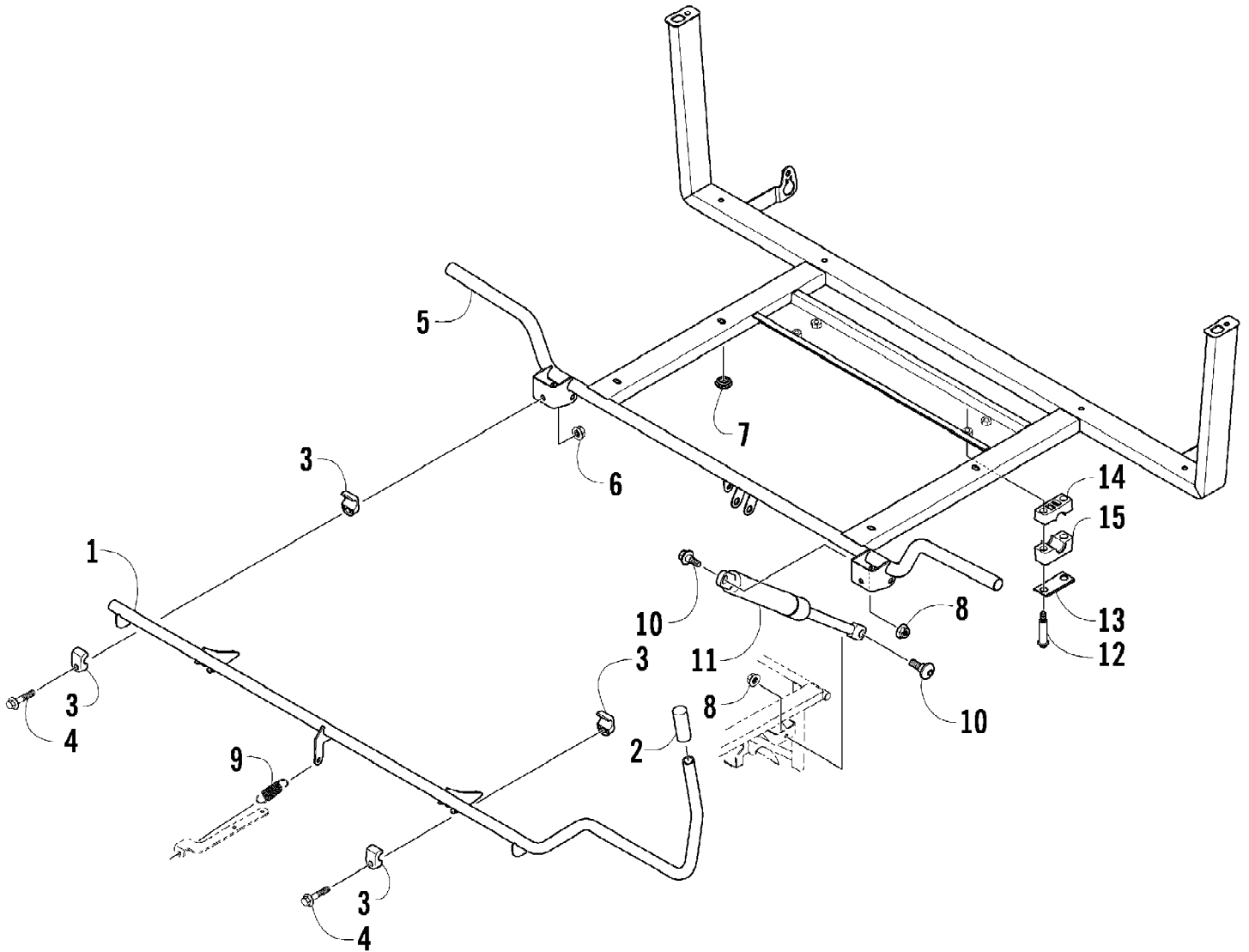
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THROTTLE BODY ASSEMBLY



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 THROTTLE BODY ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0470-753	1		Throttle Body - Assembly (inc. 2-19)
2	0	1	F	Throttle Body
3	0430-072	1		Sensor, Throttle Position
4	5507-234	1		O-Ring, Throttle Position Sensor
5	5507-231	1		Screw, Machine
6	0430-074	1		Valve, ISC
7	5507-233	1		O-Ring, ISC Valve
8	5507-238	1		Screw, Machine
9	0470-687	1		Rail, Fuel
10	0470-767	1		O-Ring, Fuel Injector
11	0470-762	1		Injector, Fuel
12	0470-768	1		Seal, Fuel Injector
13	5507-227	1		Bracket, MAP Sensor
14	5507-117	2	/P	Screw, Machine
15	0430-073	1		Sensor, MAP
16	5507-232	1		O-Ring, MAP Sensor
17	5507-229	1		Plate, Retaining
18	5507-223	1		Cover
19	5507-037	1	/P	Screw, Machine

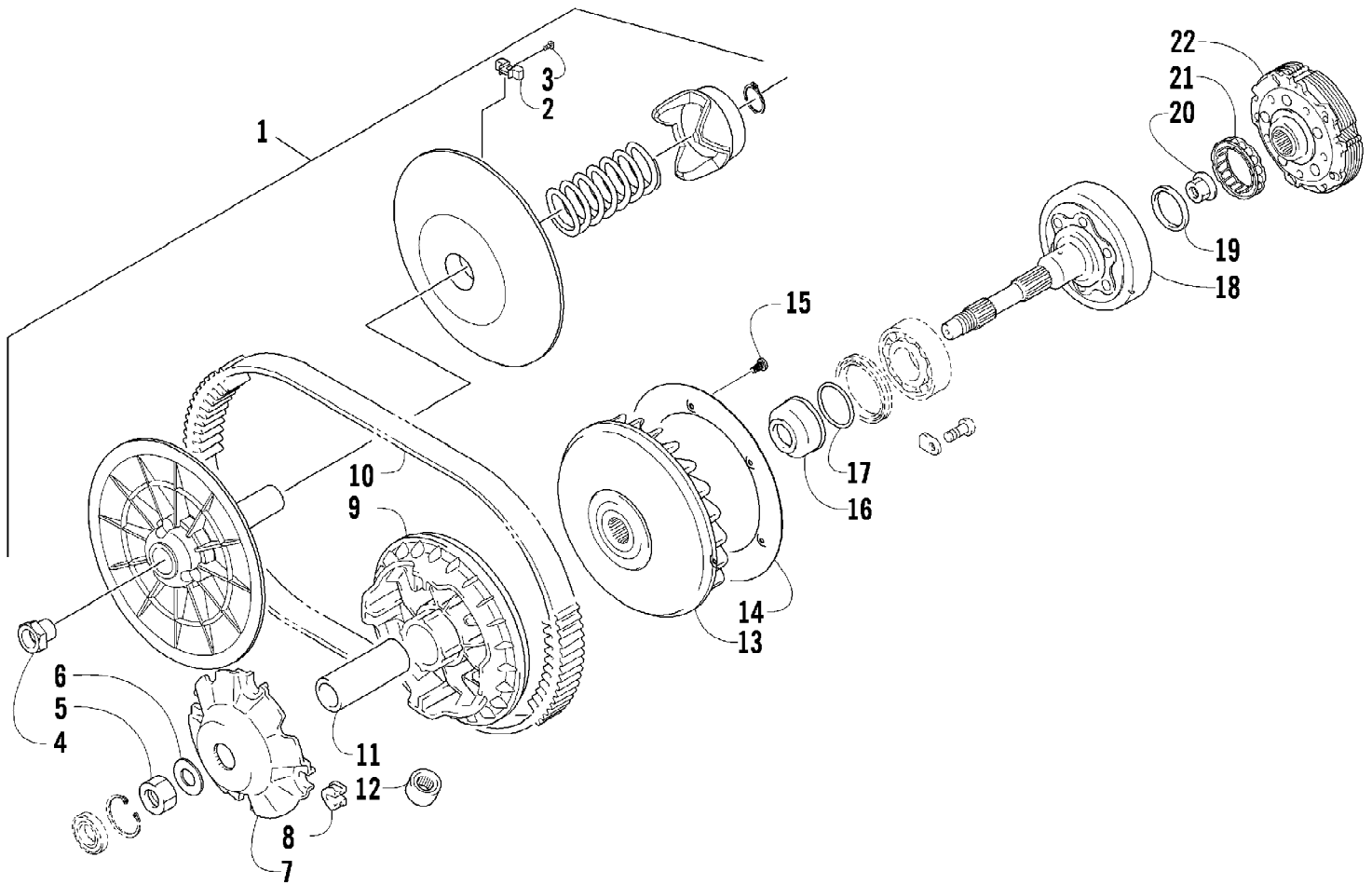
2011 PROWLER 700s XTX INTERNATIONAL TIMBER CAMO (U2011P3T1PO) Page 78 of 87
TILT FRAME ASSEMBLY



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TILT FRAME ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	2506-919	1		Rod, Cargo Box Latch
2	1406-736	1		Grip, Latch Rod
3	1406-674	4		Bushing, Pivot
4	8408-840	2		Screw, Cap
5	2506-197	1	/P	Frame, Box
6	8424-802	2		Nut
7	0423-628	4		Grommet
8	8427-602	2		Nut, Lock
9	2416-086	1		Spring
10	0423-356	2		Screw, Shoulder
11	2506-194	1		Support, Lift
12	0423-505	4		Screw, Shoulder
13	0405-166	2		Cap, Housing
14	0405-138	2		Housing, Lower
15	0405-139	2		Housing, Upper

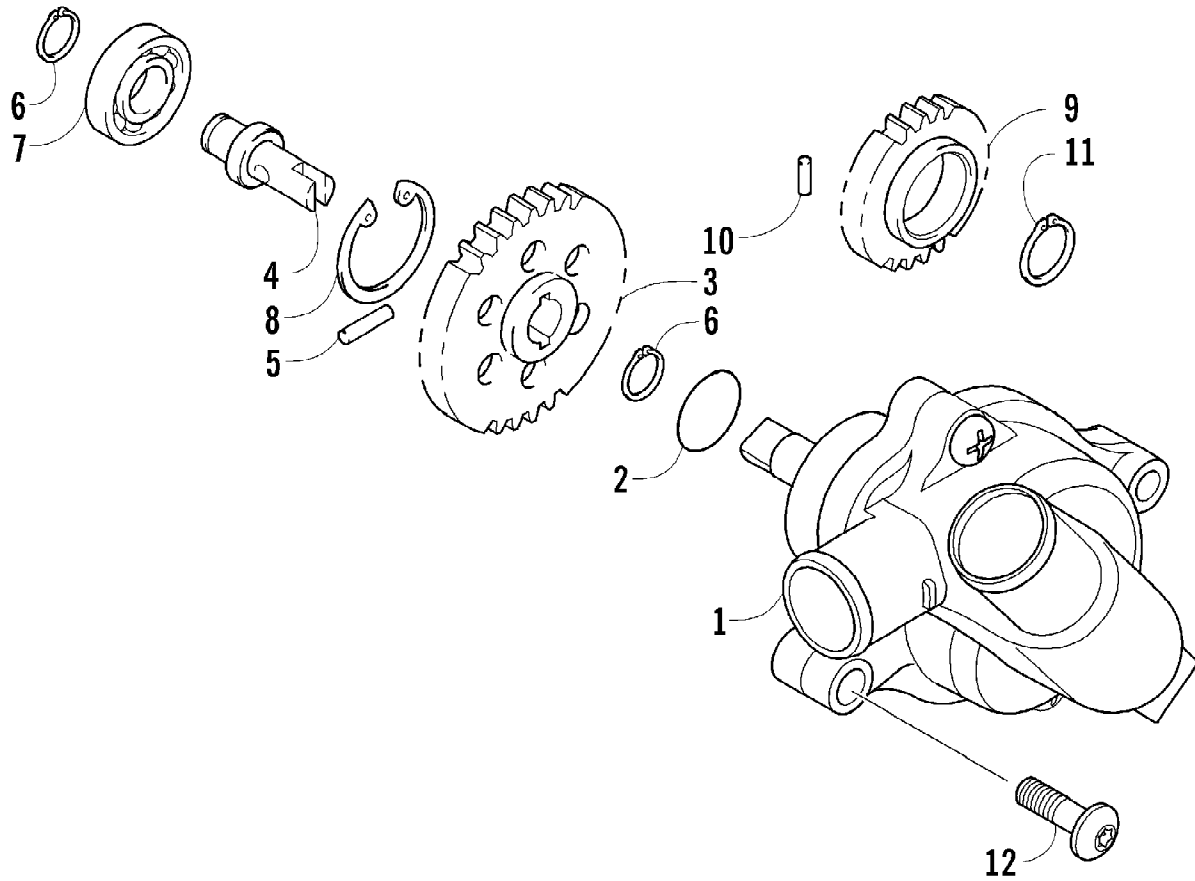
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TRANSMISSION ASSEMBLY



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TRANSMISSION ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0823-254	1	S	Pulley, Driven - Assembly (inc. 2-4)
2	0823-176	3	/P	Shoe, Cam
3	0823-177	3		Screw, Machine
4	0823-178	1		Nut
5	0827-010	1		Nut
6	0828-106	1		Washer
7	0823-008	1		Plate, Movable Drive Face
8	0823-010	4		Damper, Movable Drive Face
9	0823-159	1		Face, Movable Drive
10	0823-013	1		Belt, Drive
11	0823-149	1		Spacer
12	0823-164	8		Roller
13	0823-156	1	/P	Face, Fixed Drive
14	0823-131	1		Shroud, Drive Face
15	0623-914	6		Screw, Self-Tapping
16	0823-015	1		Spacer, Fixed Drive Face
17	0470-531	1		O-Ring
18	0823-261	1	S/P	Housing, Clutch - Assembly
19	0830-189	1	/P	Seal
20	0827-011	1		Nut
21	0823-018	1		Clutch, One-Way
22	0823-310	1	/P	Clutch, Centrifugal - 6 Plate

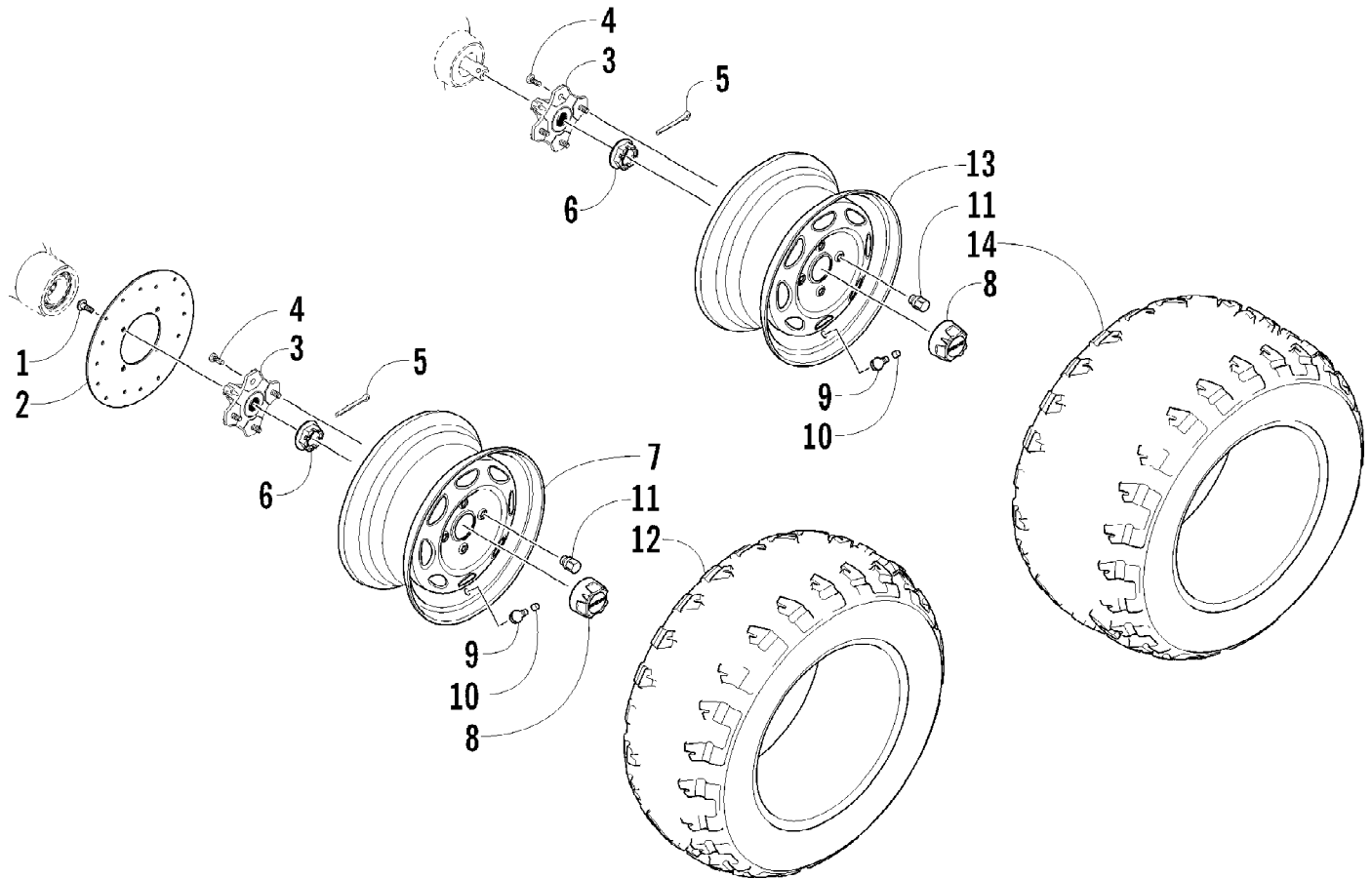
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WATER PUMP ASSEMBLY



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 WATER PUMP ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0813-001	1		Pump, Water - Assembly (inc. 2)
2	0830-029	1		O-Ring
3	0813-004	1		Gear, Driven
4	0813-005	1		Shaft, Driven Gear
5	0829-009	1		Pin
6	0831-002	2		Ring, Retaining
7	0832-046	1	/P	Bearing
8	0831-004	1		Ring, Retaining
9	0811-003	1		Gear, Water Pump Drive
10	0829-007	1		Pin
11	0831-005	1		Ring, Retaining
12	8468-665	2		Screw, Machine

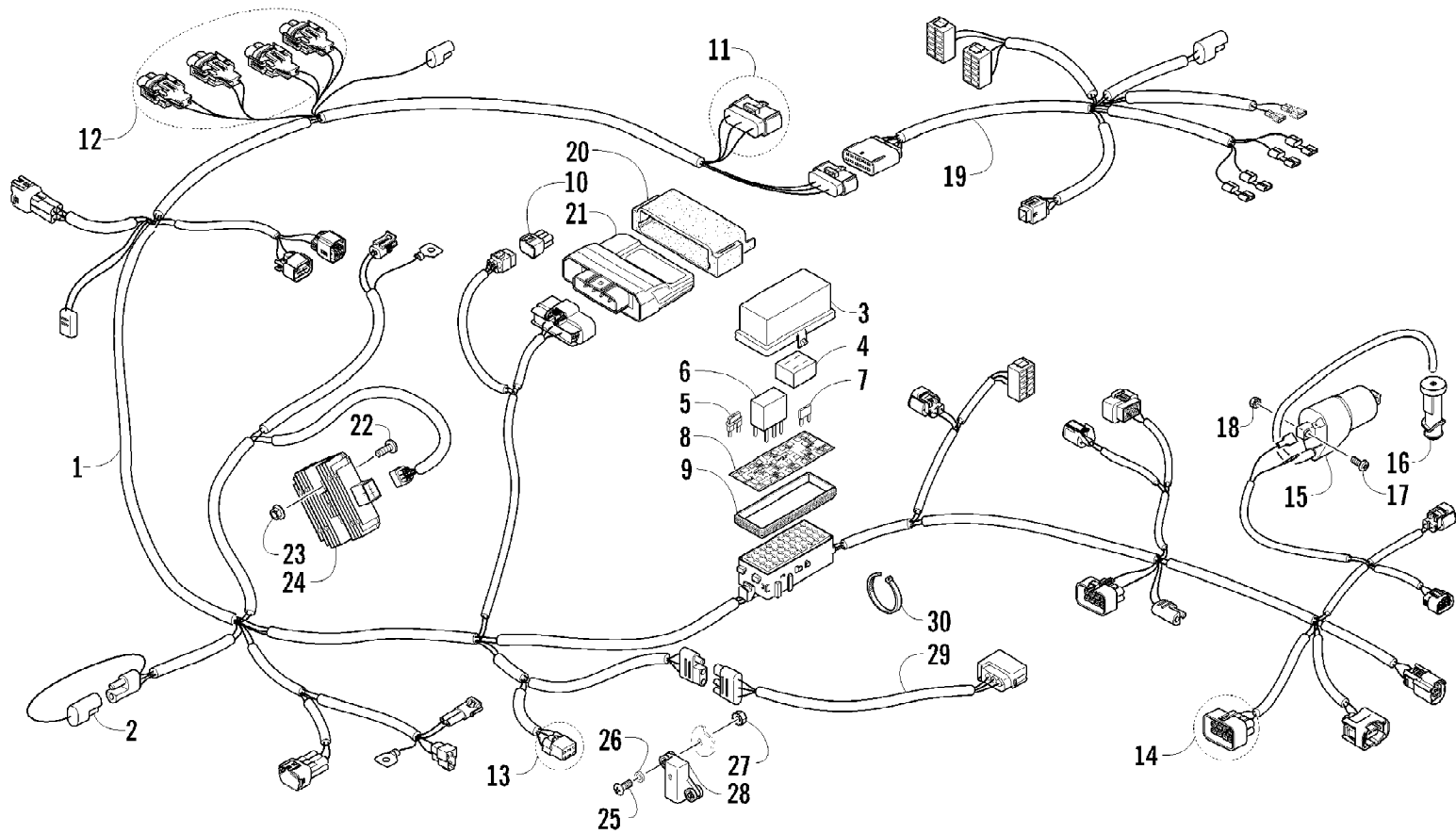
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WHEEL AND TIRE ASSEMBLY



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WHEEL AND TIRE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0423-557	8		Screw, Shoulder
2	1436-418	2	/P	Disc, Brake
3	1502-433	2	/P	Hub, Wheel - Front (inc. 4)
3	1502-435	2	/P	Hub, Wheel - Rear (inc. 4)
4	0402-974	16	/P	Stud
5	0423-407	4		Pin, Cotter
6	0423-607	4		Nut, Castle
7	1402-807	2		Wheel - Front
8	0403-181	4		Cap, Wheel
9	0402-064	4		Stem, Valve (inc. 10)
10	0402-140	4		Cap, Valve Stem
11	0423-408	16	/P	Nut, Lug
12	1402-860	2		Tire - Front
13	1402-808	2		Wheel - Rear
14	1402-861	2		Tire - Rear

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WIRING HARNESS ASSEMBLY



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 WIRING HARNESS ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0486-389	1		Harness, Main (inc. 2-10)
2	0486-164	1		Tether, Accessory Connector
3	0430-085	1		Cover, Fuse Block
4	0430-037	1		Holder, Fuse
5	0430-034	2		Diode
6	0430-045	6	/P	Relay (4-Pin) - 20 Amp
7	0430-032	5		Fuse - 10 Amp
7	0430-031	4		Fuse - 15 Amp
7	0430-030	3		Fuse - 30 Amp
8	2411-213	1		Decal, Fuse Block
9	0430-086	1		Seal
10	0430-097	1		Cover, Diagnostics Connector
11	1436-415	1		Repair Kit, Connector - LCD Gauge
12	1436-290	AR		Repair Kit, Connector - Headlight
13	1436-416	1		Repair Kit, Connector - Tilt Sensor
14	1436-417	1		Repair Kit, Connector - Idle Speed Control
15	0824-043	1		Coil, Ignition - Assembly
16	0824-049	1	/P	Cap, Spark Plug
17	8476-620	2		Screw, Machine
18	0623-038	2		Nut w/Washer
19	0486-399	1		Harness, Console
20	0430-076	1		Cushion, ECU
21	0530-029	1		ECU
22	8476-625	2		Screw, Machine
23	8424-602	2	/P	Nut
24	0824-037	1	/P	Regulator, Voltage
25	8468-425	2		Screw, Machine
26	0123-802	2		Washer
27	0423-493	2		Nut w/Washer
28	0409-064	1		Sensor, Tilt
29	0486-403	1		Harness, Adapter - Taillight
30	0123-788	AR	/P	Tie, Cable - 8 in.
30	0123-903	AR		Tie, Cable - 11.5 in.
30	0623-144	AR		Tie, Cable - 17.5 in.