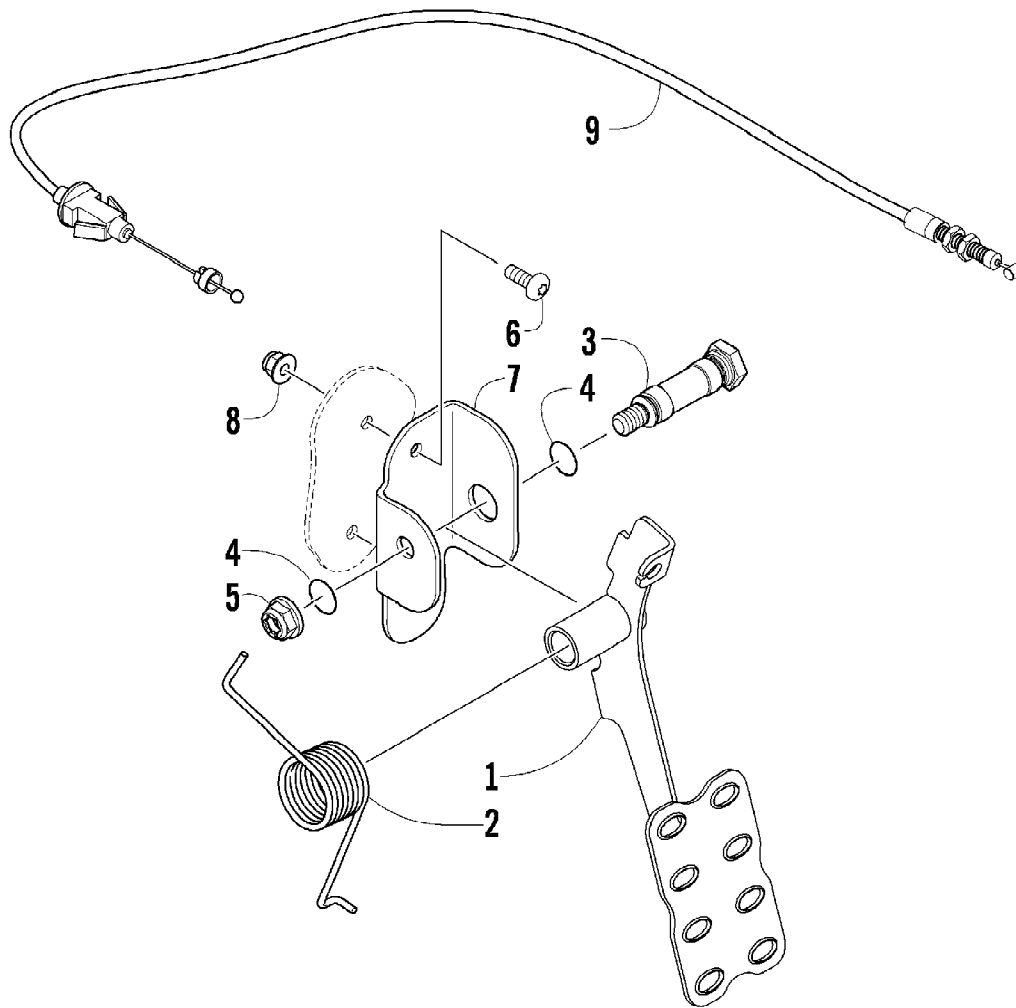
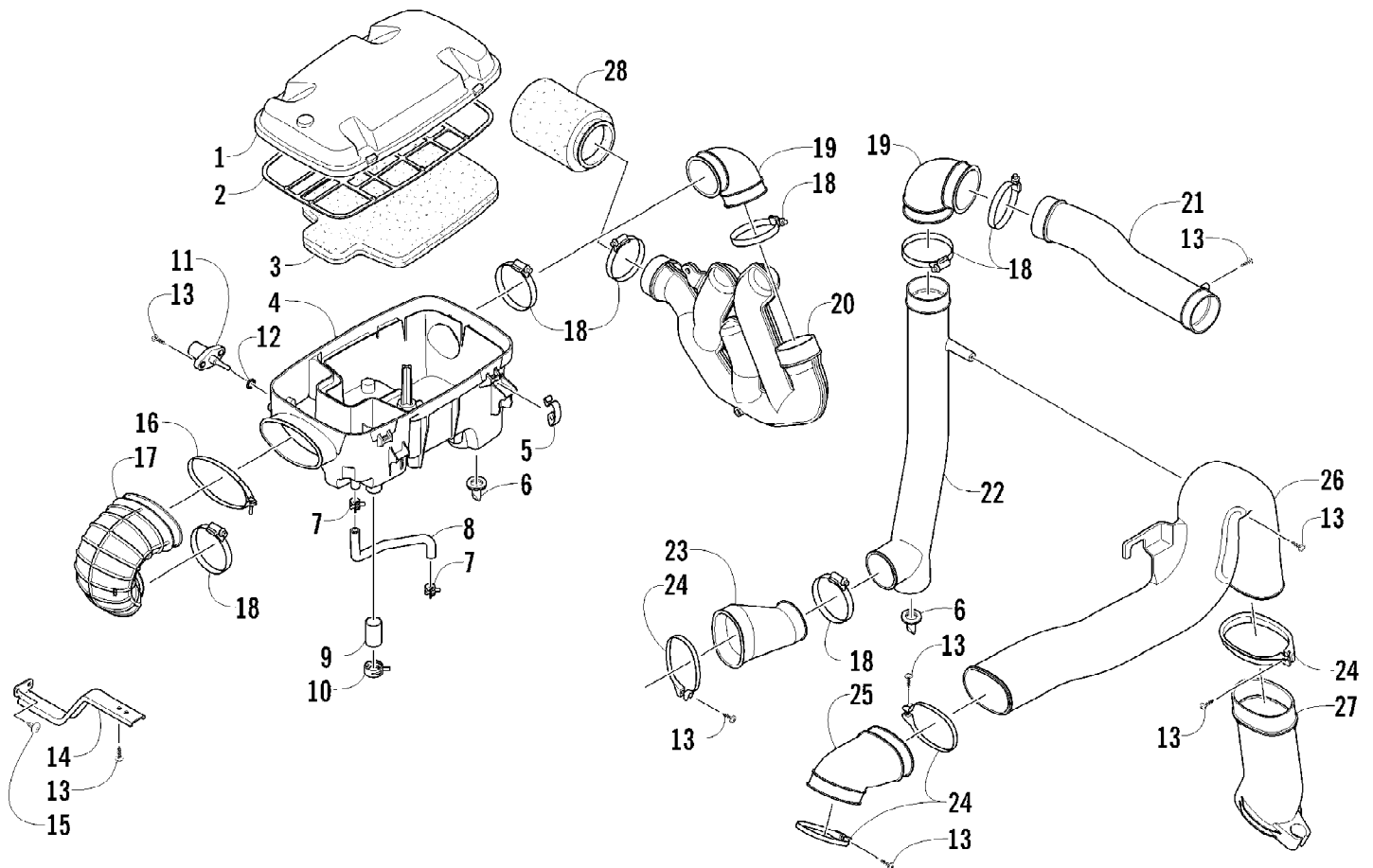


2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POSX)  
ACCELERATOR ASSEMBLY

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| Ref # | Part Number | Qty | S/P/F | Description                |
|-------|-------------|-----|-------|----------------------------|
| 1     | 1502-590    | 1   |       | Pedal, Accelerator         |
| 2     | 0405-233    | 1   |       | Spring                     |
| 3     | 0402-872    | 1   |       | Axle                       |
| 4     | 1602-213    | 2   | /P    | O-Ring                     |
| 5     | 8422-002    | 1   |       | Nut, Lock                  |
| 6     | 8477-616    | 2   |       | Screw, Machine             |
| 7     | 0502-991    | 1   |       | Bracket, Accelerator Pedal |
| 8     | 8427-602    | 2   |       | Nut, Lock                  |
| 9     | 0487-066    | 1   |       | Cable, Accelerator         |



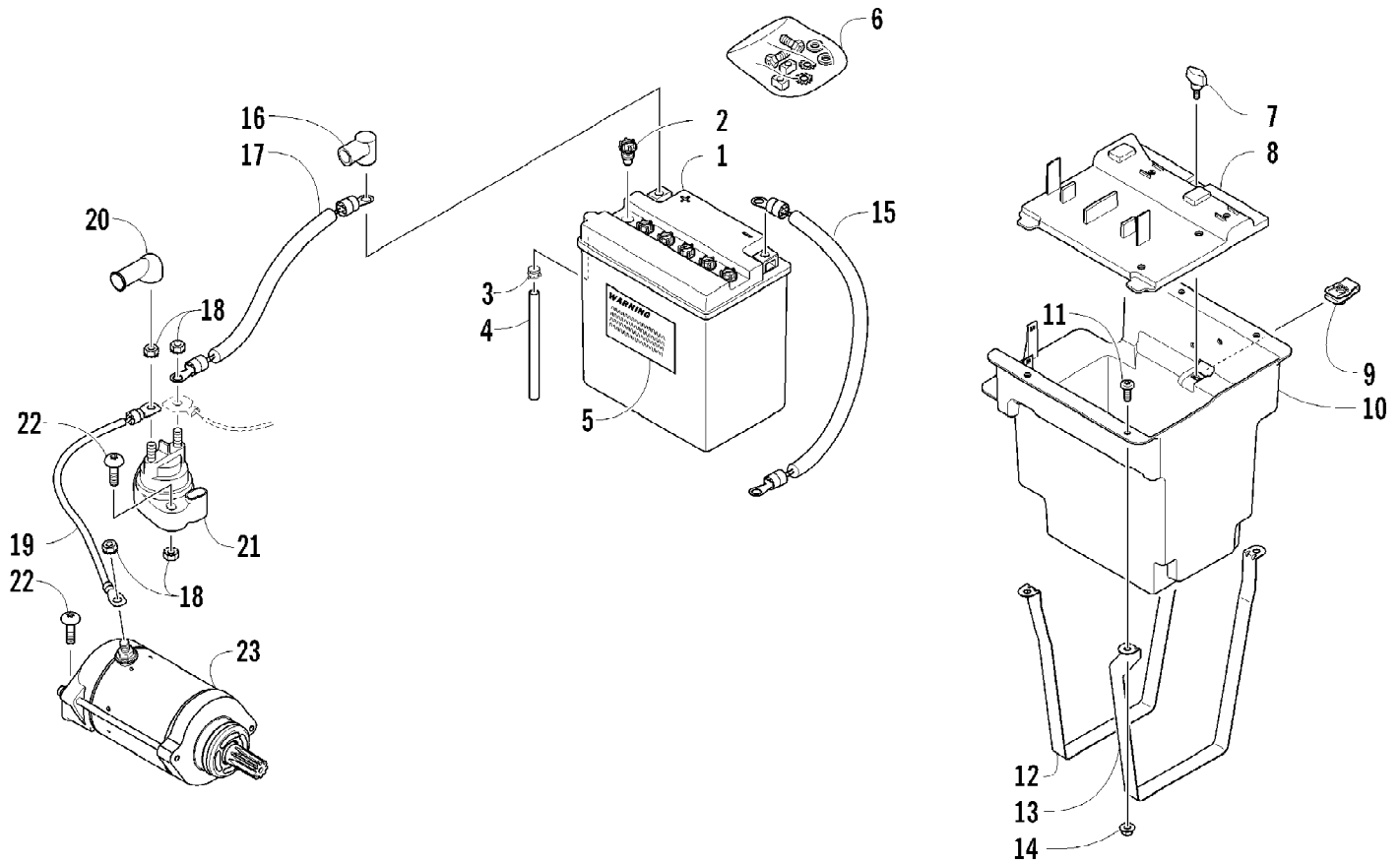
2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POX)  
AIR INTAKE ASSEMBLY

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| Ref # | Part Number | Qty | S/P/F | Description                       |
|-------|-------------|-----|-------|-----------------------------------|
| 1     | 0470-877    | 1   | /P    | Cover, Air Intake                 |
| 2     | 0470-560    | 1   |       | Screen, Air Filter                |
| 3     | 0470-558    | 1   |       | Filter, Air                       |
| 4     | 0470-728    | 1   |       | Housing, Air Intake               |
| 5     | 0423-455    | 4   |       | Clip, Spring                      |
| 6     | 0470-442    | AR  | /P    | Valve, Drain                      |
| 7     | 0423-045    | 2   |       | Clamp, Hose                       |
| 8     | 0410-172    | 1   | /P    | Hose, Vent - Crankcase            |
| 9     | 0423-766    | 1   |       | Cap, Drain                        |
| 10    | 1623-287    | 1   |       | Clamp, Hose                       |
| 11    | 0430-055    | 1   |       | Sensor, Air Temperature (inc. 12) |
| 12    | 5507-224    | 1   |       | O-Ring                            |
| 13    | 0423-342    | 9   | /P    | Screw, Self-Tapping               |
| 14    | 2506-651    | 1   |       | Bracket, Support                  |
| 15    | 0623-784    | 3   |       | Screw, Self-Tapping               |
| 16    | 0423-554    | 1   |       | Clamp                             |
| 17    | 0470-511    | 1   |       | Boot, Intake                      |
| 18    | 0423-019    | 8   |       | Clamp                             |
| 19    | 0413-098    | 2   |       | Boot, Air-In                      |
| 20    | 0513-028    | 1   |       | Duct, Air-In                      |
| 21    | 0413-219    | 1   |       | Duct                              |
| 22    | 0413-218    | 1   |       | Duct                              |
| 23    | 0413-049    | 1   |       | Boot, Duct                        |
| 24    | 0423-550    | 4   |       | Clamp                             |
| 25    | 0413-109    | 1   |       | Boot, Air-Out - Clutch            |
| 26    | 0413-220    | 1   |       | Duct, Air-Out - Clutch            |
| 27    | 0413-226    | 1   |       | Duct, Air-Out                     |
| 28    | 0470-834    | 1   |       | Filter, Intake                    |

2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POSX)  
BATTERY AND STARTER MOTOR ASSEMBLY

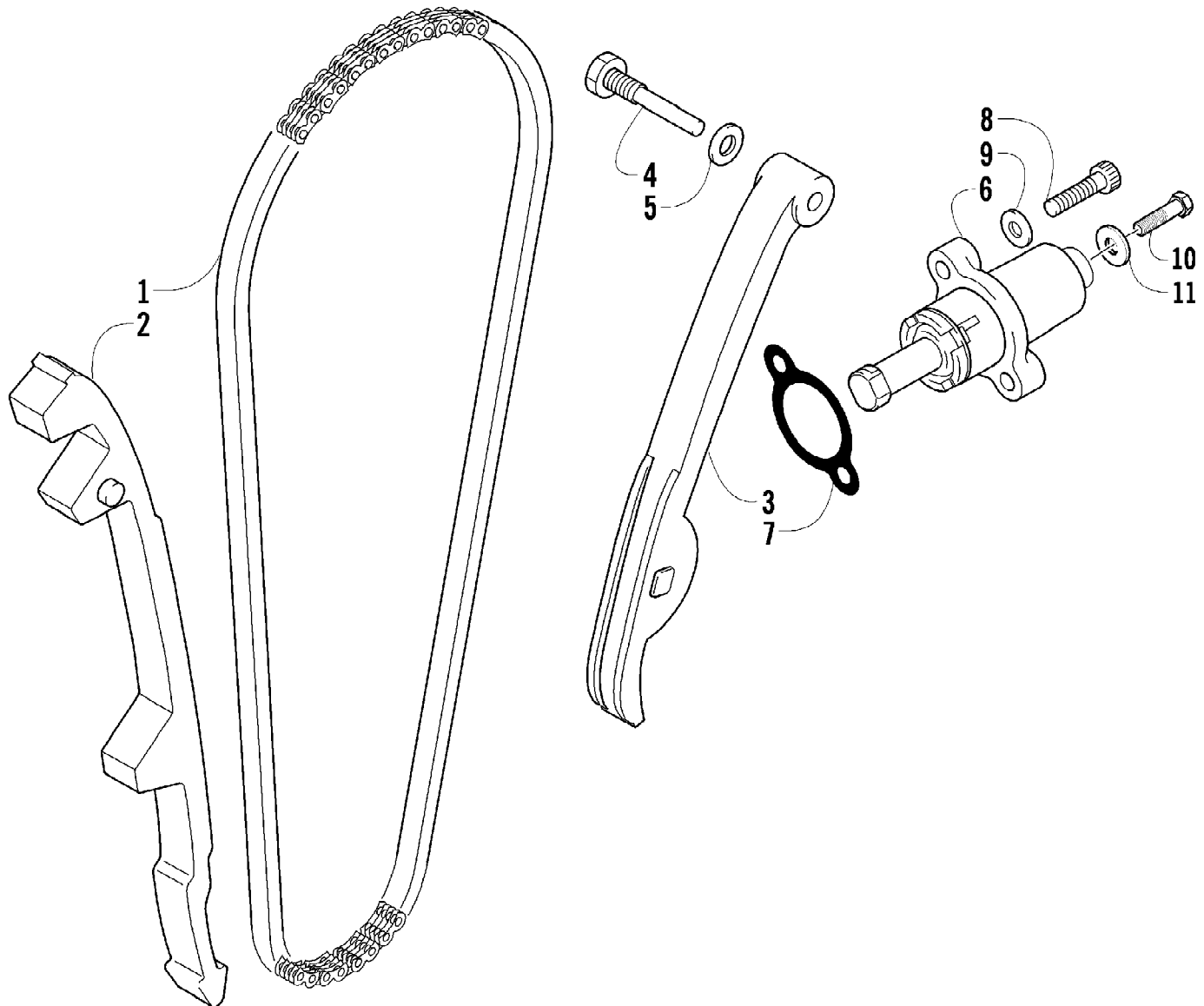
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2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POX)  
BATTERY AND STARTER MOTOR ASSEMBLY

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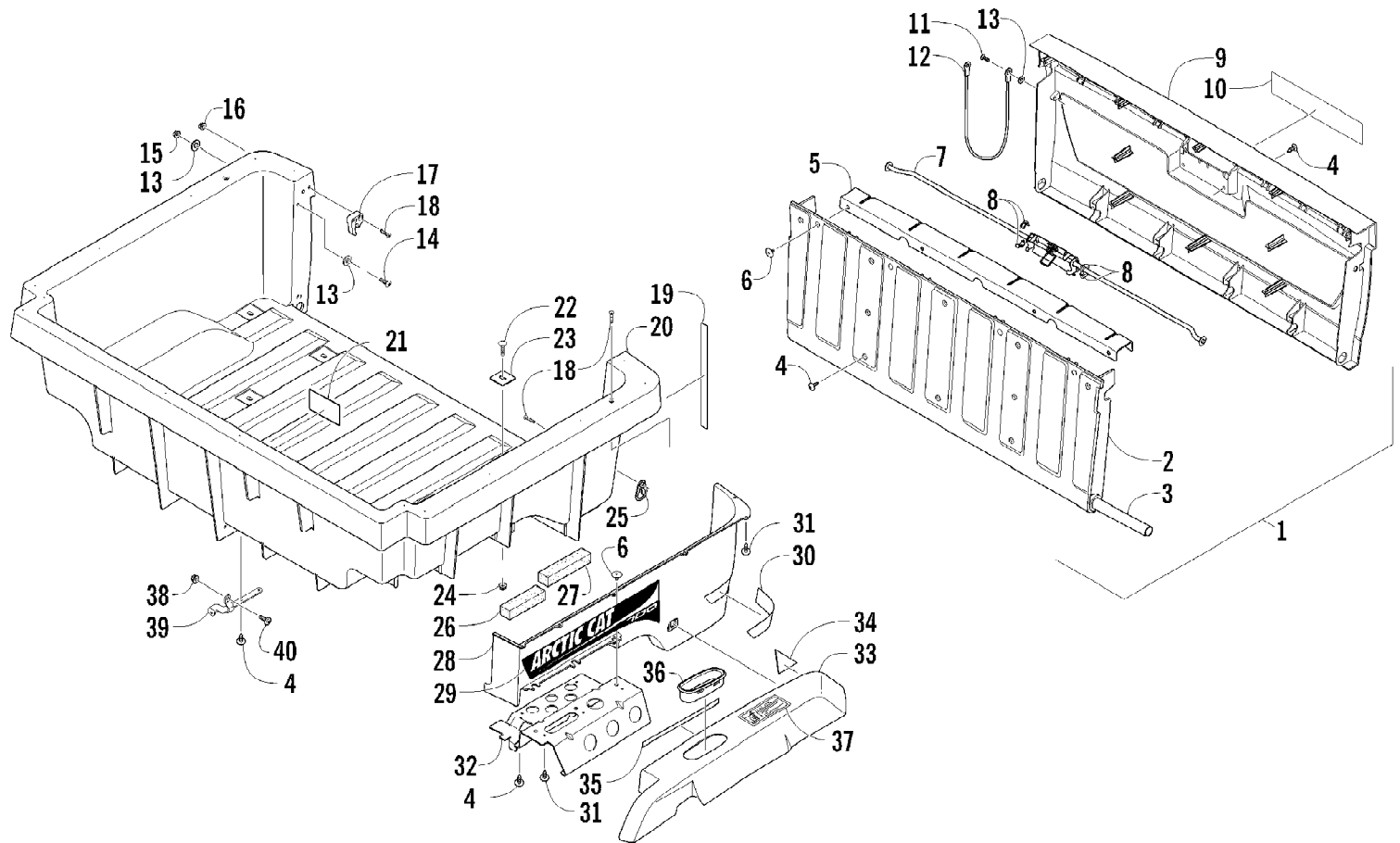
| Ref # | Part Number | Qty | S/P/F | Description                    |
|-------|-------------|-----|-------|--------------------------------|
| 1     | 0445-081    | 1   |       | Battery (inc. 2-6)             |
| 2     | 0645-588    | 6   | /P    | Cap, Battery                   |
| 3     | 0645-152    | 1   |       | Clamp, Hose                    |
| 4     | 0645-262    | 1   |       | Hose, Vent                     |
| 5     | 0645-430    | 2   |       | Decal, Warning                 |
| 6     | 0445-082    | 1   |       | Kit, Hardware                  |
| 7     | 1441-624    | 1   |       | Screw, Thumb                   |
| 8     | 2406-947    | 1   |       | Cover, Battery Box             |
| 9     | 0423-577    | 1   |       | Clip, U-Nut                    |
| 10    | 2406-914    | 1   |       | Box, Battery                   |
| 11    | 8476-616    | 4   |       | Screw, Machine                 |
| 12    | 0470-854    | 1   |       | Hold-Down, Battery Box - Right |
| 13    | 0470-855    | 1   |       | Hold-Down, Battery Box - Left  |
| 14    | 8424-602    | 4   | /P    | Nut                            |
| 15    | 0445-050    | 1   |       | Cable, Battery/Ground          |
| 16    | 0645-019    | 2   |       | Boot, Terminal                 |
| 17    | 0445-049    | 1   |       | Cable, Battery/Solenoid        |
| 18    | 0623-038    | 5   |       | Nut w/Washer                   |
| 19    | 0445-061    | 1   |       | Cable, Solenoid/Starter        |
| 20    | 0645-327    | 1   |       | Boot, Terminal - Solenoid      |
| 21    | 0445-058    | 1   | /P    | Solenoid                       |
| 22    | 8476-625    | 4   |       | Screw, Machine                 |
| 23    | 0825-013    | 1   | /P    | Motor, Starter - Assembly      |



| Ref # | Part Number | Qty | S/P/F | Description                    |
|-------|-------------|-----|-------|--------------------------------|
| 1     | 0810-001    | 1   |       | Chain, Cam                     |
| 2     | 0810-002    | 1   |       | Guide, Chain                   |
| 3     | 0810-003    | 1   |       | Tensioner, Chain               |
| 4     | 0826-036    | 1   |       | Pivot, Tensioner               |
| 5     | 0830-025    | 1   |       | Washer, Crush                  |
| 6     | 0810-004    | 1   |       | Adjuster, Tensioner - Assembly |
| 7     | 0830-018    | 1   |       | Gasket                         |
| 8     | 8468-625    | 2   |       | Screw, Machine                 |
| 9     | 0830-107    | 2   |       | Gasket                         |
| 10    | 8400-610    | 1   |       | Screw, Cap                     |
| 11    | 0828-129    | 1   |       | Washer                         |

2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POSX)  
CARGO BOX AND TAILGATE ASSEMBLY

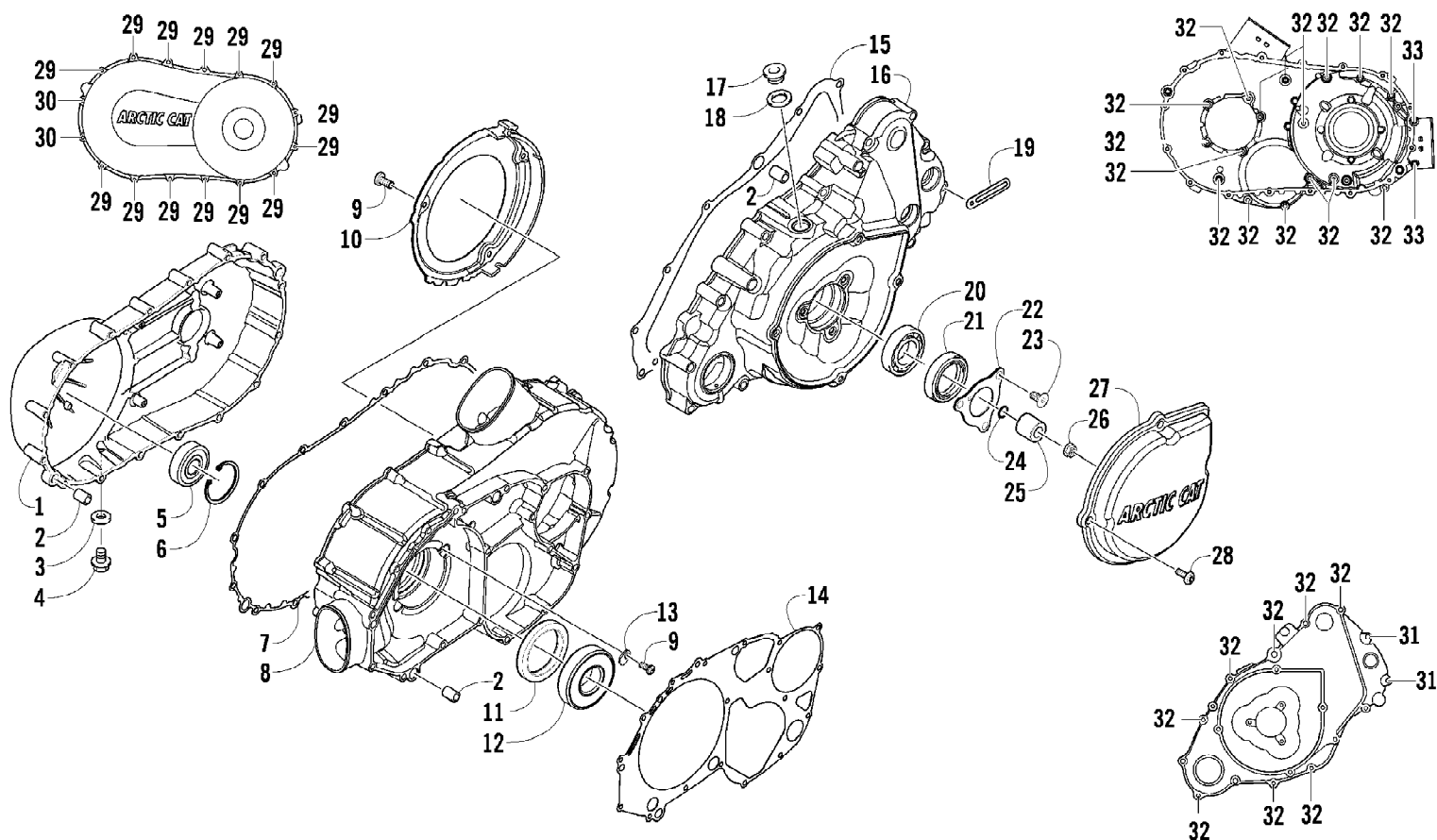
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CARGO BOX AND TAILGATE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                        |
|-------|-------------|-----|-------|----------------------------------------------------|
| 1     | 2506-205    | 1   | /P    | Tailgate Assembly (inc. 2-9)                       |
| 2     | 2406-365    | 1   | /P    | Panel, Tailgate - Inner                            |
| 3     | 1406-927    | 1   |       | Shaft, Pivot - Tailgate                            |
| 4     | 0623-784    | 20  |       | Screw, Self-Tapping                                |
| 5     | 1506-704    | 1   |       | Brace, Tailgate                                    |
| 6     | 0423-101    | 10  |       | Screw, Shoulder                                    |
| 7     | 2506-056    | 1   |       | Latch, Tailgate - Assembly                         |
| 8     | 1406-706    | 4   |       | Bushing                                            |
| 9     | 2406-369    | 1   | /P    | Panel, Tailgate - Outer                            |
| 10    | 2411-431    | 1   |       | Decal, "Arctic Cat"                                |
| 11    | 8476-625    | 2   |       | Screw, Machine                                     |
| 12    | 0487-045    | 2   |       | Cable, Tailgate                                    |
| 13    | 8050-217    | 6   | /P    | Washer                                             |
| 14    | 8476-620    | 2   |       | Screw, Machine                                     |
| 15    | 0624-250    | 2   |       | Nut, Lock                                          |
| 16    | 8424-602    | 4   | /P    | Nut                                                |
| 17    | 2506-664    | 1   |       | Striker, Tailgate - Right                          |
| 17    | 2506-665    | 1   | /P    | Striker, Tailgate - Left                           |
| 18    | 8474-630    | 8   |       | Screw, Machine                                     |
| 19    | 0417-006    | 2   |       | Strip, Foam                                        |
| 20    | 2406-916    | 1   | /P    | Box, Cargo                                         |
| 21    | 1411-119    | 1   |       | Decal, Warning - Cargo                             |
| 22    | 0423-623    | 8   |       | Bolt, Carriage                                     |
| 23    | 1506-933    | 8   |       | Plate, Retainer                                    |
| 24    | 8424-802    | 8   |       | Nut                                                |
| 25    | 1506-539    | 1   |       | Bracket, Tailgate                                  |
| 26    | 0417-011    | 2   |       | Foam, Cargo Box                                    |
| 27    | 0417-010    | 2   |       | Foam, Cargo Box                                    |
| 28    | 1406-762    | 1   | /P    | Panel, Box - Right                                 |
| 28    | 1406-761    | 1   | /P    | Panel, Box - Left                                  |
| 29    | 2411-434    | 1   |       | Decal, Box - Right                                 |
| 29    | 2411-435    | 1   |       | Decal, Box - Left                                  |
| 30    | 1411-128    | 1   |       | Decal, Reflector - Right                           |
| 30    | 1411-129    | 1   |       | Decal, Reflector - Left                            |
| 31    | 0423-342    | 28  | /P    | Screw, Self-Tapping                                |
| 32    | 1506-776    | 1   |       | Bracket, Fender Support - Right                    |
| 32    | 2506-927    | 1   |       | Bracket, Fender Support - Left                     |
| 33    | 4506-192    | 1   |       | Fender, Rear - Assembly - Upper Right (inc. 34-36) |
| 33    | 4506-193    | 1   |       | Fender, Rear - Assembly - Upper Left (inc. 34-36)  |
| 34    | 0417-008    | 2   |       | Pad, Foam                                          |
| 35    | 0417-007    | 2   |       | Strip, Foam                                        |
| 36    | 2516-037    | 1   |       | Ring, Trim                                         |
| 37    | 1411-120    | 2   |       | Decal, Warning - Pinch Point                       |
| 38    | 0423-540    | 1   |       | Nut, Lock                                          |
| 39    | 2516-178    | 1   | /P    | Bracket, Cargo Box Latch                           |
| 40    | 8476-616    | 1   |       | Screw, Machine                                     |

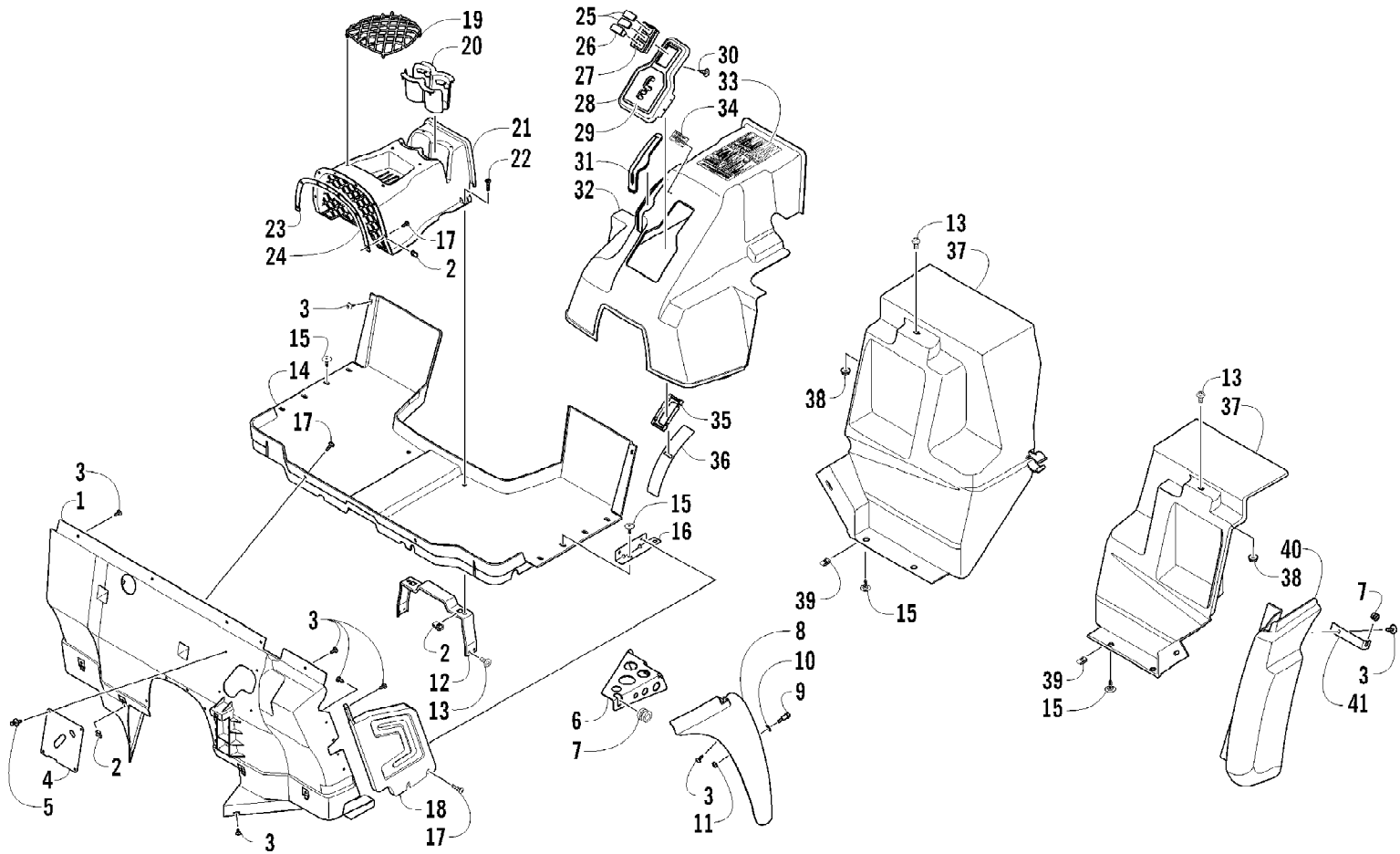
2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POSX) Page 11 of 87  
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY



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CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

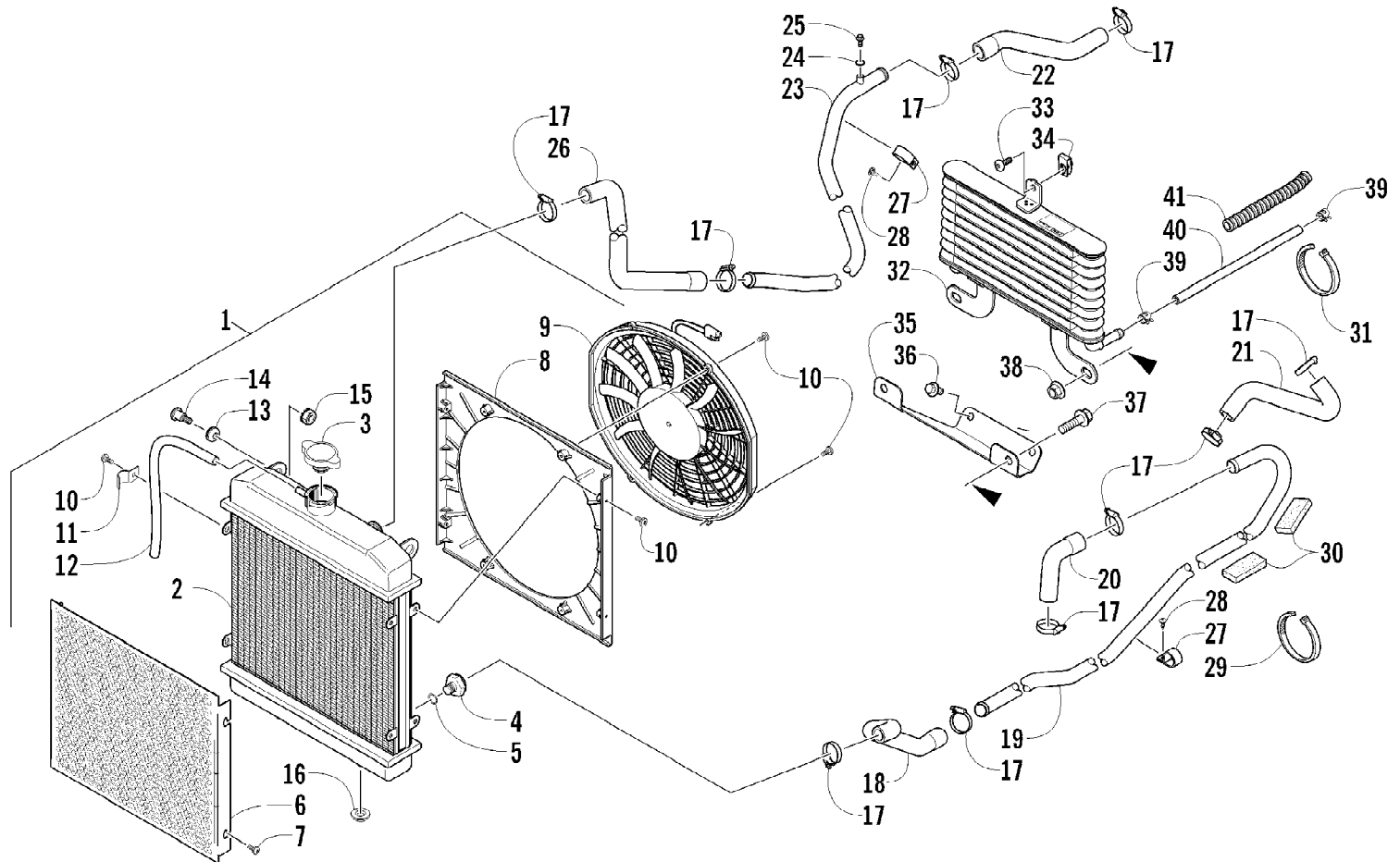
| Ref # | Part Number | Qty | S/P/F | Description               |
|-------|-------------|-----|-------|---------------------------|
| 1     | 0806-088    | 1   | /P    | Cover, V-Belt             |
| 2     | 0829-002    | 6   |       | Pin, Dowel                |
| 3     | 0830-013    | 1   |       | Washer, Crush             |
| 4     | 8408-812    | 1   |       | Screw, Cap                |
| 5     | 0832-060    | 1   |       | Bearing                   |
| 6     | 0831-078    | 1   |       | Ring, Retaining           |
| 7     | 0830-174    | 1   | /P    | Gasket, V-Belt Cover      |
| 8     | 0806-091    | 1   |       | Cover, Clutch             |
| 9     | 0826-029    | 5   |       | Screw, Machine            |
| 10    | 0806-048    | 1   |       | Plate, Air Intake         |
| 11    | 0830-188    | 1   | /P    | Seal                      |
| 12    | 0832-047    | 1   | S     | Bearing                   |
| 13    | 0822-010    | 2   | /P    | Retainer, Bearing         |
| 14    | 0830-116    | 1   | /P    | Gasket, Clutch Cover      |
| 15    | 0830-128    | 1   |       | Gasket, Magneto Cover     |
| 16    | 0806-082    | 1   | /P    | Cover, Magneto - Assembly |
| 17    | 0826-155    | 1   |       | Plug                      |
| 18    | 0830-015    | 1   |       | Washer, Crush             |
| 19    | 3002-964    | 1   | /P    | Clamp, Wire               |
| 20    | 1602-981    | 1   | /P    | Bearing                   |
| 21    | 0830-158    | 1   |       | Seal                      |
| 22    | 0805-008    | 1   |       | Retainer, Seal            |
| 23    | 0826-031    | 3   |       | Screw, Machine            |
| 24    | 0830-108    | 1   |       | O-Ring                    |
| 25    | 0820-061    | 1   |       | Bushing                   |
| 26    | 0827-008    | 1   |       | Nut                       |
| 27    | 0820-062    | 1   |       | Cover, Magneto            |
| 28    | 8468-616    | 4   |       | Screw, Machine            |
| 29    | 8468-645    | 14  |       | Screw, Machine            |
| 30    | 8468-655    | 2   |       | Screw, Machine            |
| 31    | 8468-625    | 2   |       | Screw, Machine            |
| 32    | 8468-640    | 24  |       | Screw, Machine            |
| 33    | 8468-675    | 2   |       | Screw, Machine            |

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CONSOLE AND FLOOR PANEL ASSEMBLY

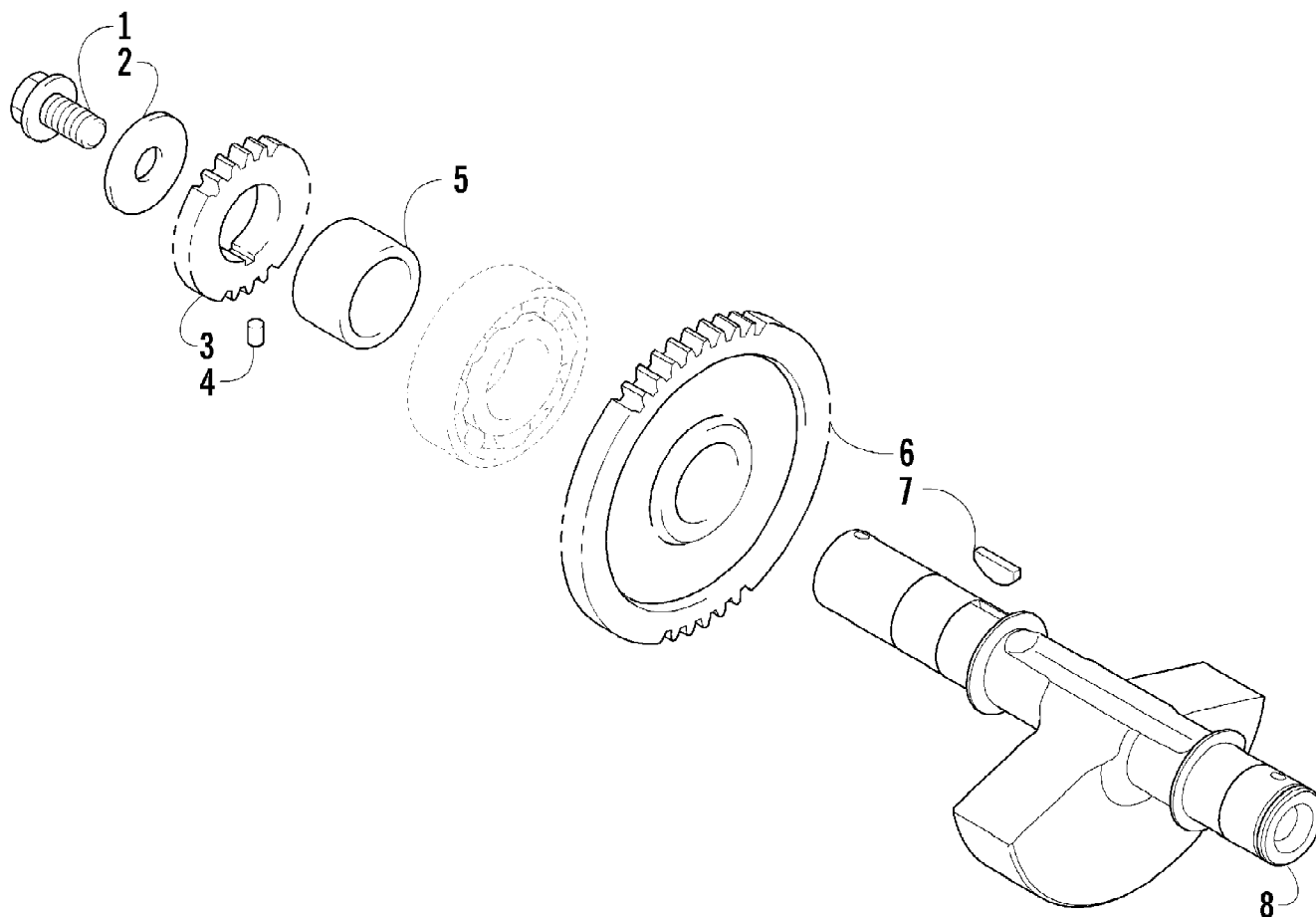


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CONSOLE AND FLOOR PANEL ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                     |
|-------|-------------|-----|-------|---------------------------------|
| 1     | 4506-021    | 1   |       | Panel, Fender - Inner           |
| 2     | 0423-577    | 14  |       | Clip, U-Nut                     |
| 3     | 0623-784    | 28  |       | Screw, Self-Tapping             |
| 4     | 0405-427    | 1   |       | Boot, Steering                  |
| 5     | 0623-362    | 4   |       | Rivet, Reinstallable            |
| 6     | 2506-066    | 1   |       | Bracket, Support - Right        |
| 6     | 2506-067    | 1   |       | Bracket, Support - Left         |
| 7     | 0423-447    | 4   |       | Grommet                         |
| 8     | 4506-188    | 1   |       | Fender, Front - Right           |
| 8     | 4506-189    | 1   |       | Fender, Front - Left            |
| 9     | 0623-855    | 2   |       | Screw, Shoulder                 |
| 10    | 8050-217    | 2   | /P    | Washer                          |
| 11    | 8048-366    | 2   |       | Nut, Lock                       |
| 12    | 2516-313    | 1   |       | Bracket, Support                |
| 13    | 8476-616    | 6   |       | Screw, Machine                  |
| 14    | 2416-085    | 1   |       | Floor                           |
| 15    | 0423-545    | 12  | /P    | Screw, Shoulder                 |
| 16    | 4506-260    | 1   |       | Bracket, Side Panel - Right     |
| 16    | 4506-261    | 1   |       | Bracket, Side Panel - Left      |
| 17    | 8468-625    | 14  |       | Screw, Machine                  |
| 18    | 2416-641    | 2   |       | Panel, Side                     |
| 19    | 2416-111    | 1   |       | Net, Storage                    |
| 20    | 2416-109    | 1   |       | Insert, Cupholder               |
| 21    | 2416-081    | 1   |       | Console - Front                 |
| 22    | 8468-670    | 2   |       | Screw, Machine                  |
| 23    | 0417-019    | 1   |       | Foam, Console                   |
| 24    | 0417-018    | 1   |       | Foam, Console                   |
| 25    | 0409-070    | 2   |       | Plug, Switch-Hole               |
| 26    | 0409-071    | 1   |       | Switch, Reverse Override        |
| 27    | 0409-069    | 1   |       | Panel, Switch-Mount             |
| 28    | 1502-520    | 1   |       | Gate, Shift (inc. 29)           |
| 29    | 1411-985    | 1   |       | Decal, Shift Gate               |
| 30    | 0423-342    | 3   | /P    | Screw, Self-Tapping             |
| 31    | 2406-960    | 1   |       | Boot, Parking Brake Lever       |
| 32    | 2406-951    | 1   |       | Console, Center                 |
| 33    | 2411-511    | 1   |       | Decal, Warning - Console        |
| 34    | 2411-094    | 1   |       | Decal, Brake Lever              |
| 35    | 1402-793    | 1   |       | Slide, Shift Gate               |
| 36    | 1402-794    | 1   |       | Slide, Shift                    |
| 37    | 2416-270    | 1   |       | Panel, Splash - Right           |
| 37    | 2416-271    | 1   |       | Panel, Splash - Left            |
| 38    | 8424-602    | 2   | /P    | Nut                             |
| 39    | 0423-466    | 4   |       | Clip, U-Nut                     |
| 40    | 4506-180    | 1   |       | Fender, Rear - Lower - Right    |
| 40    | 4506-181    | 1   |       | Fender, Rear - Lower - Left     |
| 41    | 2516-326    | 2   |       | Bracket, Fender Support - Lower |



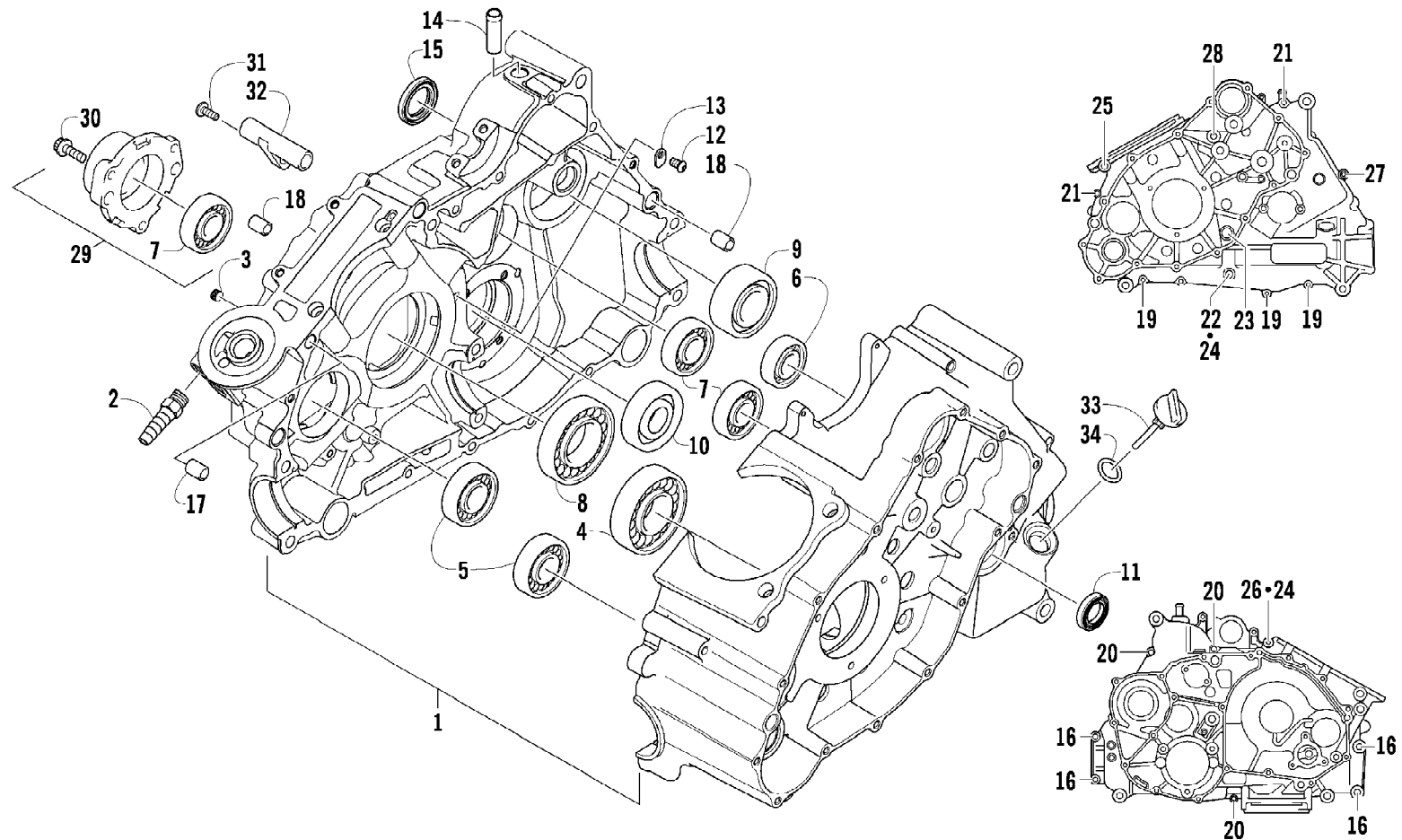
| Ref # | Part Number | Qty | S/P/F | Description                      |
|-------|-------------|-----|-------|----------------------------------|
| 1     | 0413-256    | 1   | /P    | Radiator - Assembly (inc. 2-13)  |
| 2     | 0413-205    | 1   |       | Radiator                         |
| 3     | 0413-255    | 1   | /P    | Cap, Radiator                    |
| 4     | 0413-195    | 1   |       | Plug, Drain                      |
| 5     | 1602-213    | 1   | /P    | O-Ring                           |
| 6     | 0413-007    | 1   |       | Screen, Radiator                 |
| 7     | 8475-512    | 4   |       | Screw, Machine                   |
| 8     | 0413-203    | 1   |       | Shroud, Fan                      |
| 9     | 0413-123    | 1   | /P    | Fan, Cooling                     |
| 10    | 0623-378    | 8   |       | Screw, Self-Tapping              |
| 11    | 0423-351    | 1   |       | Clamp, Wire                      |
| 12    | 0610-016    | AR  | /P    | Hose - 25 ft                     |
| 12    | 0610-015    | AR  | /P    | Hose - 100 ft                    |
| 13    | 0423-030    | 2   |       | Grommet                          |
| 14    | 0423-484    | 2   |       | Screw, Shoulder                  |
| 15    | 0623-038    | 2   |       | Nut w/Washer                     |
| 16    | 0423-028    | 2   |       | Bushing, Stem                    |
| 17    | 0423-496    | 10  |       | Clamp, Hose                      |
| 18    | 0410-094    | 1   |       | Hose, Coolant - Lower Radiator   |
| 19    | 0410-090    | 1   |       | Pipe, Coolant - Lower            |
| 20    | 0410-093    | 1   |       | Hose, Coolant - Lower Engine     |
| 21    | 0410-095    | 1   |       | Hose, Coolant - Rear             |
| 22    | 0410-207    | 1   |       | Hose, Coolant - Upper Engine     |
| 23    | 0510-594    | 1   |       | Pipe, Coolant - Upper            |
| 24    | 0423-921    | 1   |       | O-Ring                           |
| 25    | 0423-984    | 1   | S     | Screw, Bleed                     |
| 26    | 0410-092    | 1   |       | Hose, Coolant - Upper Radiator   |
| 27    | 0423-594    | 2   |       | Clamp, Pipe - Coolant            |
| 28    | 0623-784    | 2   |       | Screw, Self-Tapping              |
| 29    | 0123-903    | AR  |       | Tie, Cable - 11.5 in.            |
| 30    | 0406-288    | 2   |       | Pad, Foam                        |
| 31    | 0623-751    | AR  |       | Tie, Cable - Reusable            |
| 32    | 0413-211    | 1   | /P    | Cooler, Oil                      |
| 33    | 8476-620    | 1   |       | Screw, Machine                   |
| 34    | 0423-577    | 1   |       | Clip, U-Nut                      |
| 35    | 0513-040    | 1   |       | Bracket, Mounting - Oil Cooler   |
| 36    | 8408-816    | 2   |       | Screw, Cap                       |
| 37    | 8409-020    | 2   | /P    | Screw, Cap                       |
| 38    | 8424-002    | 2   |       | Nut                              |
| 39    | 0423-632    | 4   |       | Clamp, Hose                      |
| 40    | 0410-235    | 1   |       | Hose, Oil - Lower                |
| 40    | 0410-166    | 1   |       | Hose, Oil - Upper                |
| 41    | 1619-453    | AR  |       | Conduit, High Temperature - 5 ft |



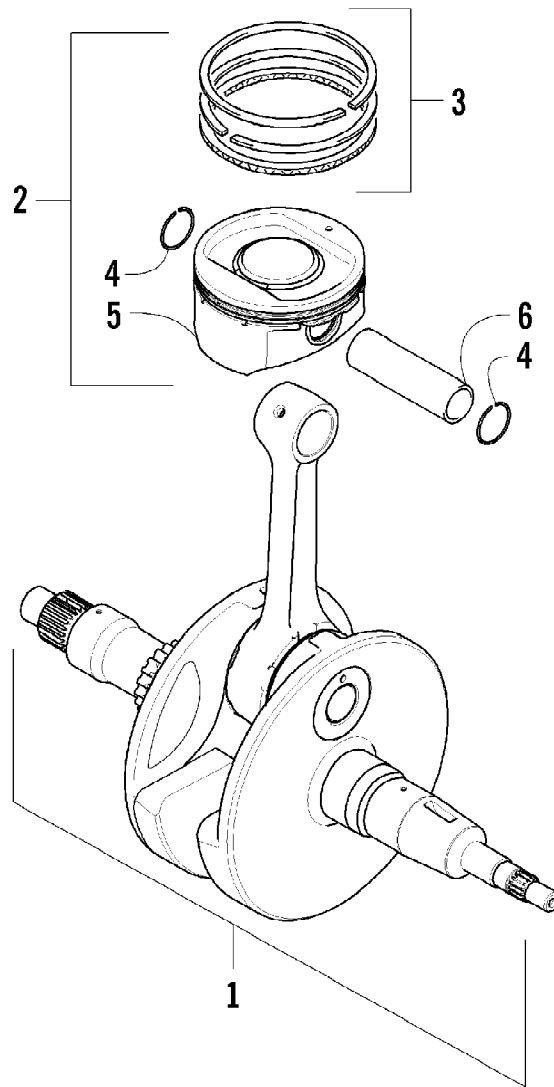
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CRANK BALANCER ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description          |
|-------|-------------|-----|-------|----------------------|
| 1     | 0826-033    | 1   |       | Screw, Cap           |
| 2     | 0828-003    | 1   |       | Washer               |
| 3     | 0811-003    | 1   |       | Gear, Oil Pump Drive |
| 4     | 0829-007    | 1   |       | Pin, Dowel           |
| 5     | 0811-004    | 1   |       | Spacer               |
| 6     | 0811-002    | 1   |       | Gear, Driven         |
| 7     | 0829-006    | 1   |       | Key                  |
| 8     | 0811-017    | 1   |       | Balancer, Crank      |

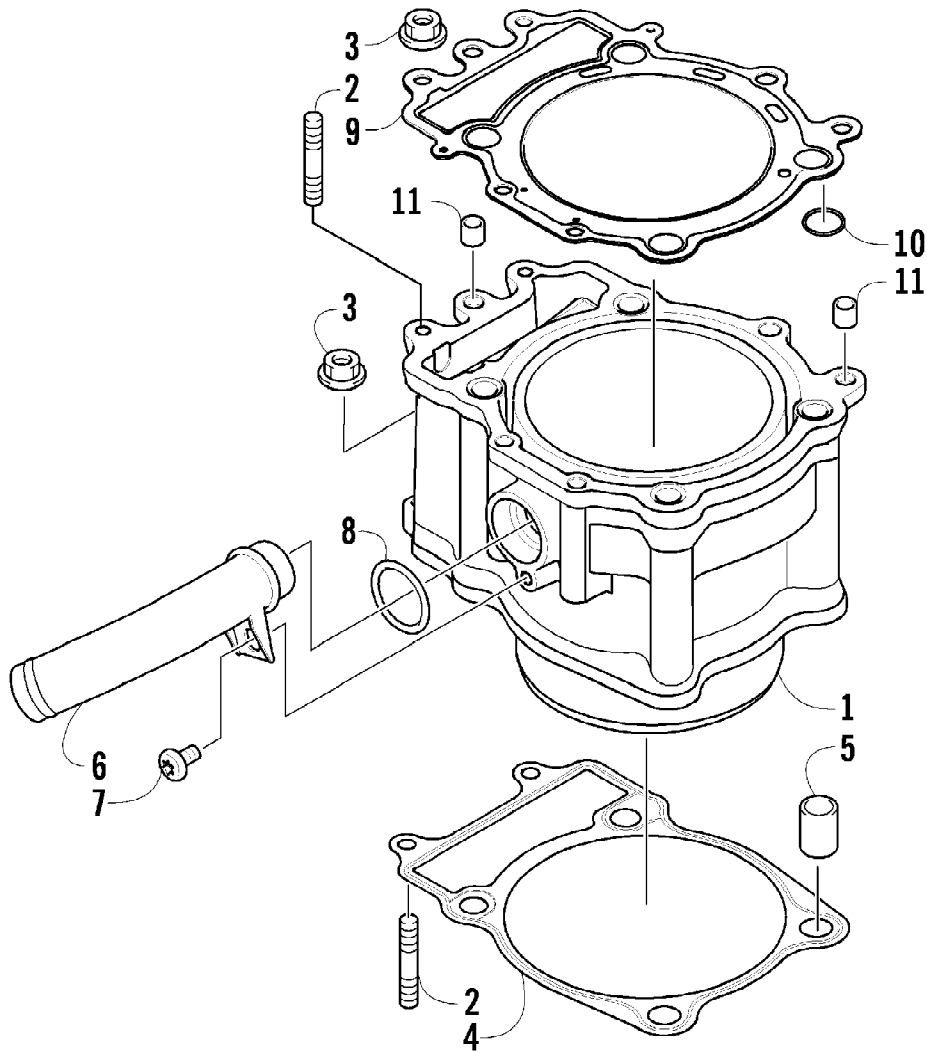
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CRANKCASE ASSEMBLY



| Ref # | Part Number | Qty | S/P/F | Description                               |
|-------|-------------|-----|-------|-------------------------------------------|
| 1     | 0801-150    | 1   |       | Crankcase Assembly (inc. 2-15)            |
| 2     | 0812-061    | 2   |       | Fitting, Adapter                          |
| 3     | 0801-002    | 2   |       | Plug                                      |
| 4     | 0832-043    | 1   | /P    | Bearing                                   |
| 5     | 0832-044    | 2   | /P    | Bearing                                   |
| 6     | 0832-049    | 1   | /P    | Bearing                                   |
| 7     | 0832-050    | 3   | /P    | Bearing                                   |
| 8     | 0832-042    | 1   | /P    | Bearing                                   |
| 9     | 0832-048    | 1   | /P    | Bearing                                   |
| 10    | 0832-077    | 1   | /P    | Bearing                                   |
| 11    | 0822-052    | 1   |       | Seal, Countershaft                        |
| 12    | 0826-100    | 4   |       | Screw, Machine                            |
| 13    | 0822-010    | 4   | /P    | Retainer, Bearing                         |
| 14    | 0801-028    | 1   |       | Pipe, Breather                            |
| 15    | 0830-035    | 1   |       | Seal, Driveshaft                          |
| 16    | 8412-850    | 4   |       | Screw, Cap                                |
| 17    | 0829-003    | 1   |       | Pin, Dowel                                |
| 18    | 0829-002    | 5   |       | Pin, Dowel                                |
| 19    | 8468-645    | 3   |       | Screw, Machine                            |
| 20    | 8468-655    | 3   |       | Screw, Machine                            |
| 21    | 8468-675    | 2   |       | Screw, Machine                            |
| 22    | 8412-860    | 1   |       | Screw, Cap                                |
| 23    | 0826-017    | 1   |       | Screw, Cap                                |
| 24    | 0830-008    | 2   |       | Gasket                                    |
| 25    | 0826-019    | 1   |       | Screw, Cap                                |
| 26    | 0826-018    | 1   |       | Screw, Cap                                |
| 27    | 8468-695    | 1   |       | Screw, Machine                            |
| 28    | 8468-680    | 1   |       | Screw, Machine                            |
| 29    | 0801-029    | 1   |       | Housing, Secondary Shaft (inc. one No. 7) |
| 30    | 0826-105    | 3   |       | Screw, Cap                                |
| 31    | 0826-038    | 1   |       | Screw, Cap                                |
| 32    | 0801-069    | 1   |       | Pipe, Breather                            |
| 33    | 0801-073    | 1   |       | Stick, Oil Level (inc. 34)                |
| 34    | 0830-010    | 1   |       | O-Ring                                    |



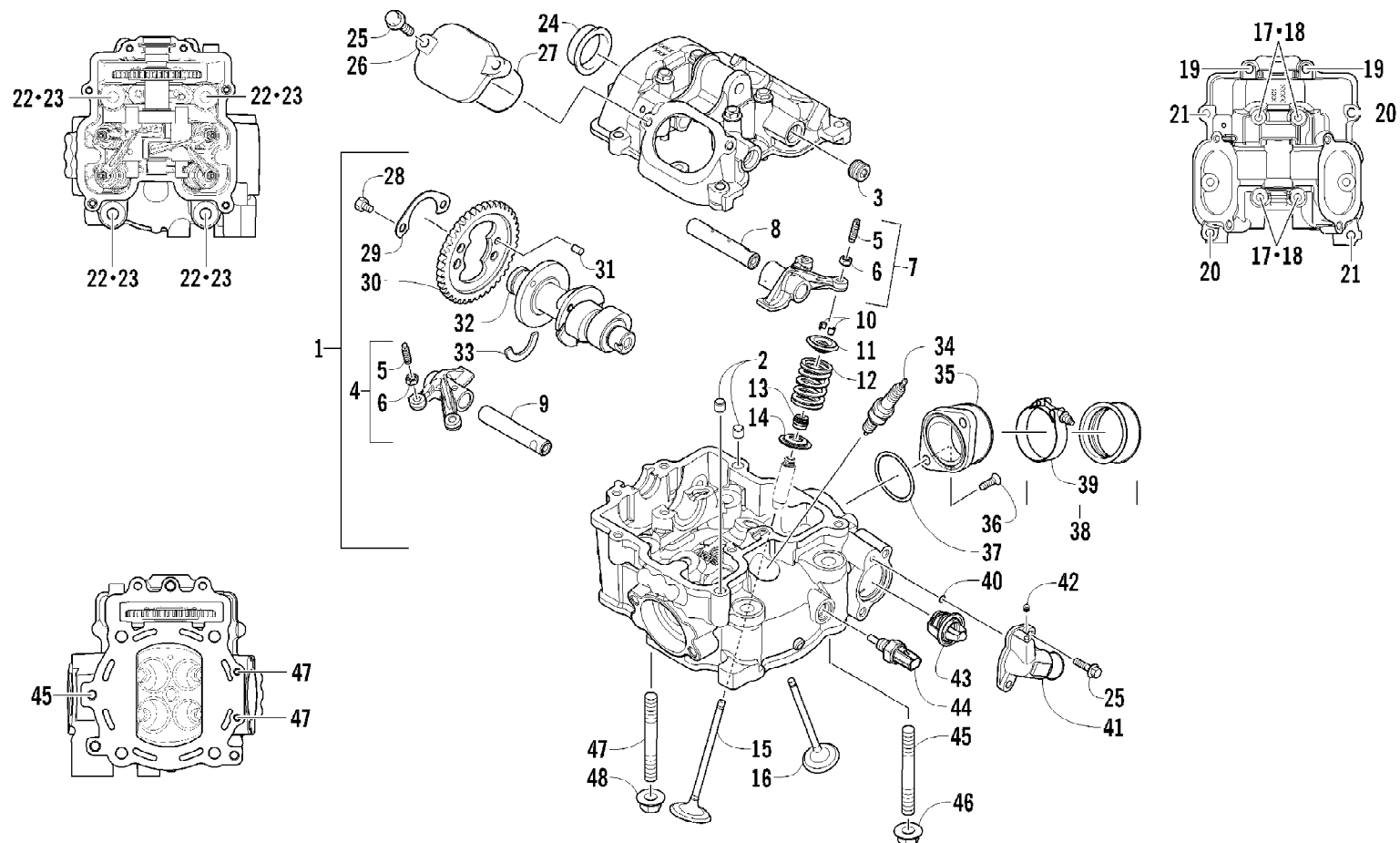
| Ref # | Part Number | Qty | S/P/F | Description           |
|-------|-------------|-----|-------|-----------------------|
| 1     | 0805-032    | 1   | S     | Crankshaft Assembly   |
| 2     | 0805-297    | 1   | /P    | Piston Set (inc. 3-6) |
| 3     | 0805-132    | 1   |       | Ring, Piston - Set    |
| 4     | 0831-001    | 2   |       | Circlip, Piston Pin   |
| 5     | 0805-296    | 1   |       | Piston                |
| 6     | 0805-210    | 1   |       | Pin, Piston           |



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CYLINDER ASSEMBLY

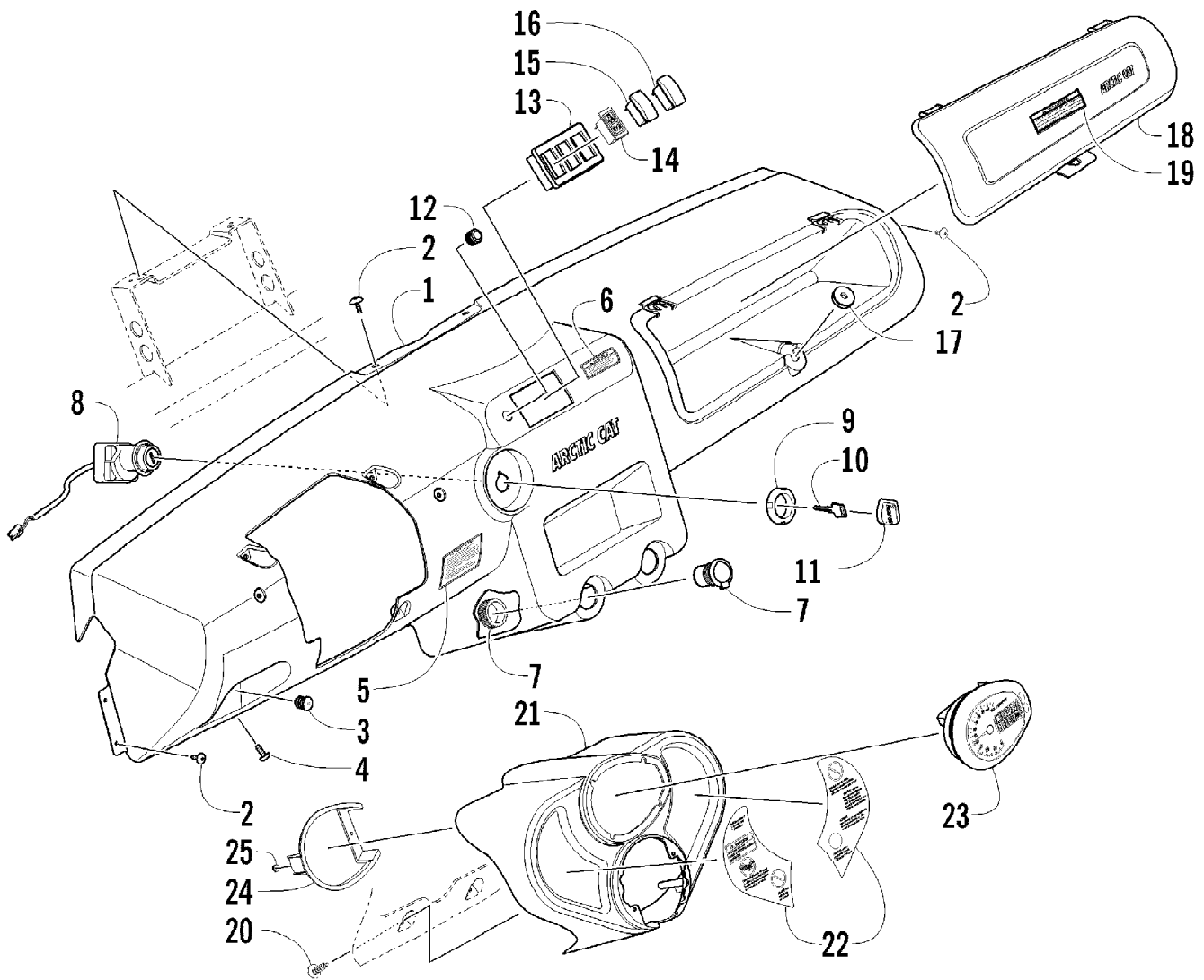
| Ref # | Part Number | Qty | S/P/F | Description           |
|-------|-------------|-----|-------|-----------------------|
| 1     | 0804-053    | 1   | /P    | Cylinder              |
| 2     | 0827-002    | 4   |       | Bolt, Stud            |
| 3     | 8424-604    | 4   |       | Nut                   |
| 4     | 0830-111    | 1   |       | Gasket, Base          |
| 5     | 0829-002    | 2   |       | Pin, Dowel            |
| 6     | 0804-047    | 1   | /P    | Union, Coolant Hose   |
| 7     | 8468-612    | 1   |       | Screw, Machine        |
| 8     | 0830-007    | 1   |       | O-Ring                |
| 9     | 0830-112    | 1   |       | Gasket, Cylinder Head |
| 10    | 0830-113    | 4   |       | O-Ring                |
| 11    | 0829-048    | 2   | /P    | Pin, Dowel            |

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CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY



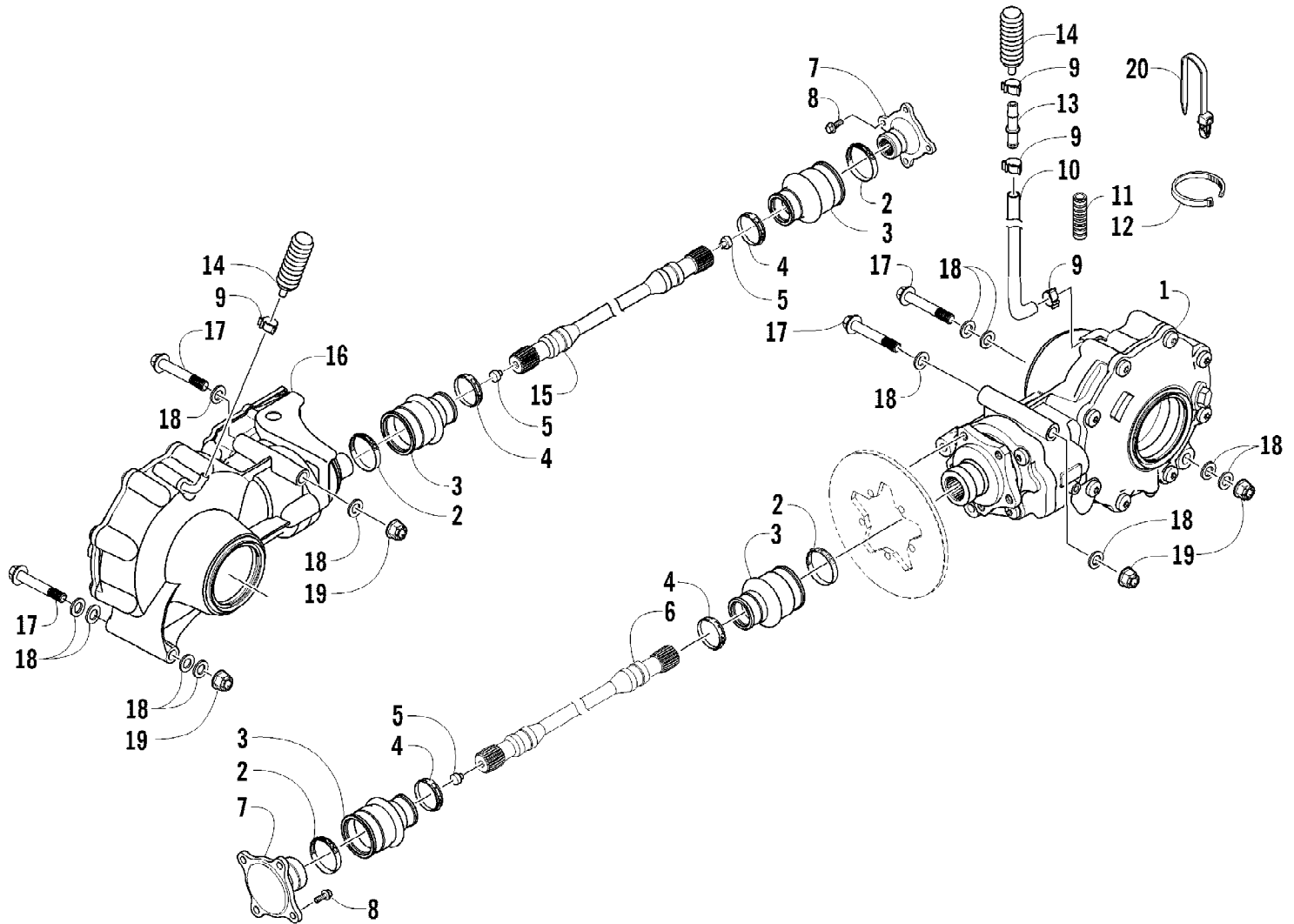
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CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                    |
|-------|-------------|-----|-------|------------------------------------------------|
| 1     | 0808-184    | 1   |       | Head, Cylinder - Assembly (inc. 2-17)          |
| 2     | 0829-048    | 2   | /P    | Pin, Dowel                                     |
| 3     | 0831-083    | 2   |       | Plug, Shaft                                    |
| 4     | 0809-237    | 1   | /P    | Arm, Valve Rocker - Exhaust (inc. two No. 5-6) |
| 5     | 0809-240    | 4   | /P    | Screw, Adjuster                                |
| 6     | 0827-059    | 4   |       | Nut                                            |
| 7     | 0809-234    | 1   | /P    | Arm, Valve Rocker - Intake (inc. two No. 5-6)  |
| 8     | 0809-241    | 1   |       | Shaft, Rocker Arm - Intake                     |
| 9     | 0809-242    | 1   |       | Shaft, Rocker Arm - Exhaust                    |
| 10    | 0809-233    | 8   |       | Cotter, Valve                                  |
| 11    | 0809-232    | 4   |       | Retainer, Spring                               |
| 12    | 0809-231    | 4   | /P    | Spring, Valve                                  |
| 13    | 0830-186    | 4   | /P    | Seal, Oil                                      |
| 14    | 0809-215    | 4   |       | Seat, Spring - Valve                           |
| 15    | 0809-228    | 2   | /P    | Valve, Intake                                  |
| 16    | 0809-229    | 2   | /P    | Valve, Exhaust                                 |
| 17    | 0826-149    | 4   |       | Screw, Cap                                     |
| 18    | 0830-155    | 4   | /P    | Gasket                                         |
| 19    | 0826-002    | 2   |       | Screw, Cap                                     |
| 20    | 0826-005    | 2   |       | Screw, Cap                                     |
| 21    | 0826-006    | 2   |       | Screw, Cap                                     |
| 22    | 0808-037    | 4   | /P    | Screw, Cap                                     |
| 23    | 0830-147    | 4   | /P    | Washer                                         |
| 24    | 0808-077    | 1   |       | Plug, Cylinder Head                            |
| 25    | 0826-007    | 6   |       | Screw, Cap                                     |
| 26    | 0808-003    | 2   |       | Cap, Inspection                                |
| 27    | 0830-167    | 2   | /P    | O-Ring                                         |
| 28    | 0826-034    | 2   |       | Screw, Cap                                     |
| 29    | 0828-004    | 1   |       | Plate, Retainer                                |
| 30    | 0809-002    | 1   |       | Sprocket                                       |
| 31    | 0829-049    | 1   |       | Pin, Dowel                                     |
| 32    | 0809-245    | 1   | /P    | Camshaft                                       |
| 33    | 0809-003    | 1   |       | C-Ring                                         |
| 34    | 0217-799    | 1   | /P/F  | Spark Plug                                     |
| 35    | 0470-668    | 1   |       | Flange, Intake Manifold                        |
| 36    | 0826-008    | 2   |       | Screw, Machine                                 |
| 37    | 0830-090    | 1   |       | O-Ring                                         |
| 38    | 0437-069    | 1   | /P    | Boot (inc. 39)                                 |
| 39    | 1423-041    | 1   |       | Clamp                                          |
| 40    | 0830-168    | 1   | /P    | O-Ring                                         |
| 41    | 0808-165    | 1   |       | Cover, Thermostat                              |
| 42    | 0830-169    | 1   |       | Plug                                           |
| 43    | 0808-078    | 1   |       | Thermostat                                     |
| 44    | 0808-124    | 1   |       | Sensor, Engine Coolant Temperature             |
| 45    | 0827-031    | 1   |       | Bolt, Stud                                     |
| 46    | 8424-804    | 1   |       | Nut                                            |
| 47    | 0827-054    | 2   |       | Bolt, Stud                                     |
| 48    | 8424-604    | 2   |       | Nut                                            |



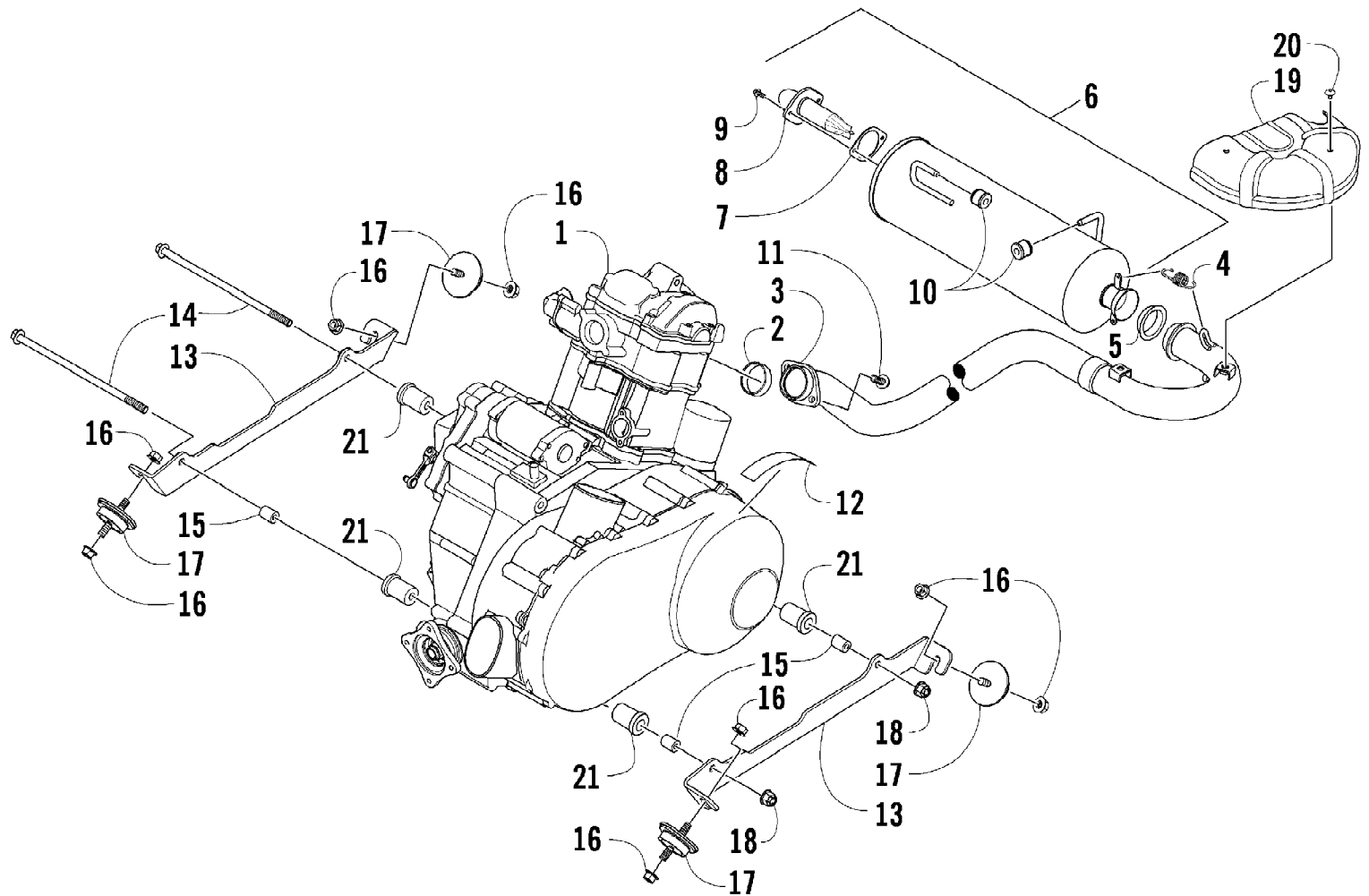
2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POX) Page 28 of 87  
DASH ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                        |
|-------|-------------|-----|-------|----------------------------------------------------|
| 1     | 4506-356    | 1   |       | Panel, Dash                                        |
| 2     | 0623-784    | 6   |       | Screw, Self-Tapping                                |
| 3     | 1623-697    | 1   |       | Plug, Hole                                         |
| 4     | 0423-419    | 3   |       | Screw, Machine                                     |
| 5     | 1411-904    | 1   |       | Decal, Starting                                    |
| 6     | 1411-124    | 1   |       | Decal, Warning - Differential Lock                 |
| 7     | 0641-897    | 2   | /P    | Outlet, Accessory - 12V                            |
| 8     | 0430-089    | 1   | /P    | Switch, Ignition (inc. 9-11)                       |
| 9     | 0430-050    | 1   |       | Nut, Flange - Ignition Switch                      |
| 10    | 0430-042    | 1   |       | Key, Ignition - Series (Y Series - Left-Side Cut)  |
| 10    | 0430-043    | 1   |       | Key, Ignition - Series (Z Series - Right-Side Cut) |
| 11    | 0430-054    | 1   |       | Cover, Key                                         |
| 12    | 1602-917    | AR  |       | Plug, Hole                                         |
| 13    | 0409-069    | 1   |       | Panel, Switch-Mount                                |
| 14    | 0420-111    | 1   |       | Light, Indicator                                   |
| 15    | 0409-067    | 1   |       | Switch, Light                                      |
| 16    | 0409-061    | 1   |       | Switch, 2WD/4WD/Differential Lock                  |
| 17    | 0423-541    | 1   |       | Grommet, Latch - Glove Box                         |
| 18    | 4506-420    | 1   | /P    | Cover, Glove Box (inc. 19)                         |
| 19    | 2411-512    | 1   | /P    | Decal, Warning - Passenger                         |
| 20    | 0423-342    | 5   | /P    | Screw, Self-Tapping                                |
| 21    | 2406-539    | 1   |       | Pod, Instrument                                    |
| 22    | 1411-642    | 1   |       | Decal, Warning - Dash - Right                      |
| 22    | 1411-643    | 1   |       | Decal, Warning - Dash - Left                       |
| 23    | 0520-112    | 1   |       | Gauge, Analog LCD                                  |
| 24    | 0420-065    | 1   | /P    | Bracket, Retaining                                 |
| 25    | 0423-493    | 2   |       | Nut w/Washer                                       |

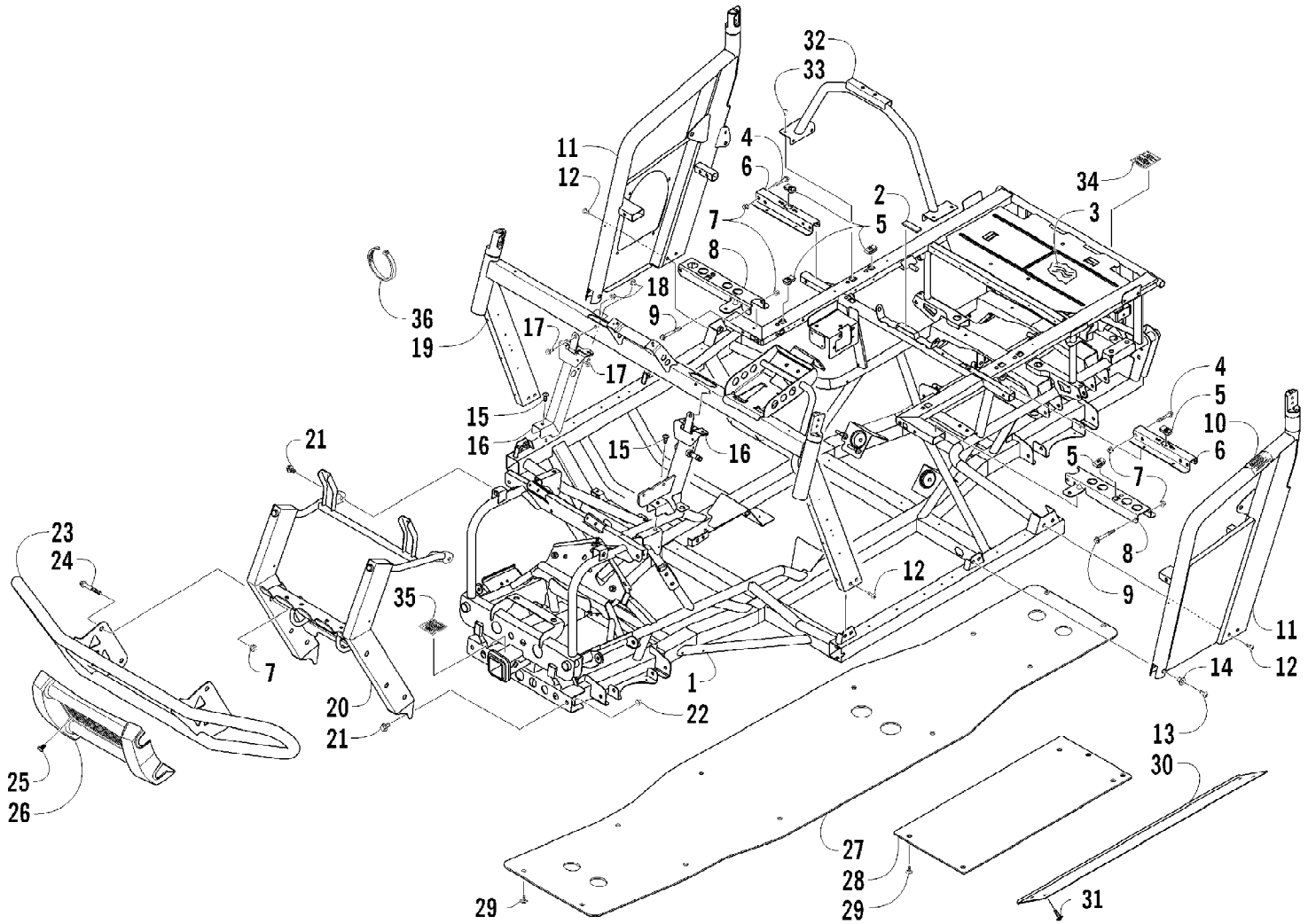


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 DRIVE TRAIN ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description              |
|-------|-------------|-----|-------|--------------------------|
| 1     | 1502-625    | 1   |       | Gearcase, Rear           |
| 2     | 0423-393    | 4   |       | Clamp                    |
| 3     | 0402-985    | 4   | /P    | Boot, Coupler            |
| 4     | 0423-411    | 4   |       | Clamp                    |
| 5     | 0673-618    | 4   | /P    | Bumper, Driveshaft       |
| 6     | 1402-272    | 1   |       | Shaft, Propeller - Rear  |
| 7     | 0402-950    | 2   |       | Flange, Output           |
| 8     | 8408-820    | 8   | /P    | Screw, Cap               |
| 9     | 0423-670    | 4   |       | Clamp, Hose              |
| 10    | 0410-070    | AR  | /P    | Hose, Vent - 25 ft       |
| 11    | 0419-392    | AR  |       | Conduit - 3 ft           |
| 12    | 0123-788    | AR  | /P    | Tie, Cable - 8 in.       |
| 13    | 0470-702    | 1   | /P    | Fitting, Vent            |
| 14    | 1402-620    | 2   | /P    | Bladder, Gearcase        |
| 15    | 1402-271    | 1   |       | Shaft, Propeller - Front |
| 16    | 1502-399    | 1   |       | Gearcase, Front          |
| 17    | 0423-404    | 4   |       | Screw, Cap               |
| 18    | 0423-426    | 12  |       | Washer                   |
| 19    | 8428-002    | 4   |       | Nut, Lock                |
| 20    | 0423-075    | AR  |       | Tie, Cable - Push-Mount  |

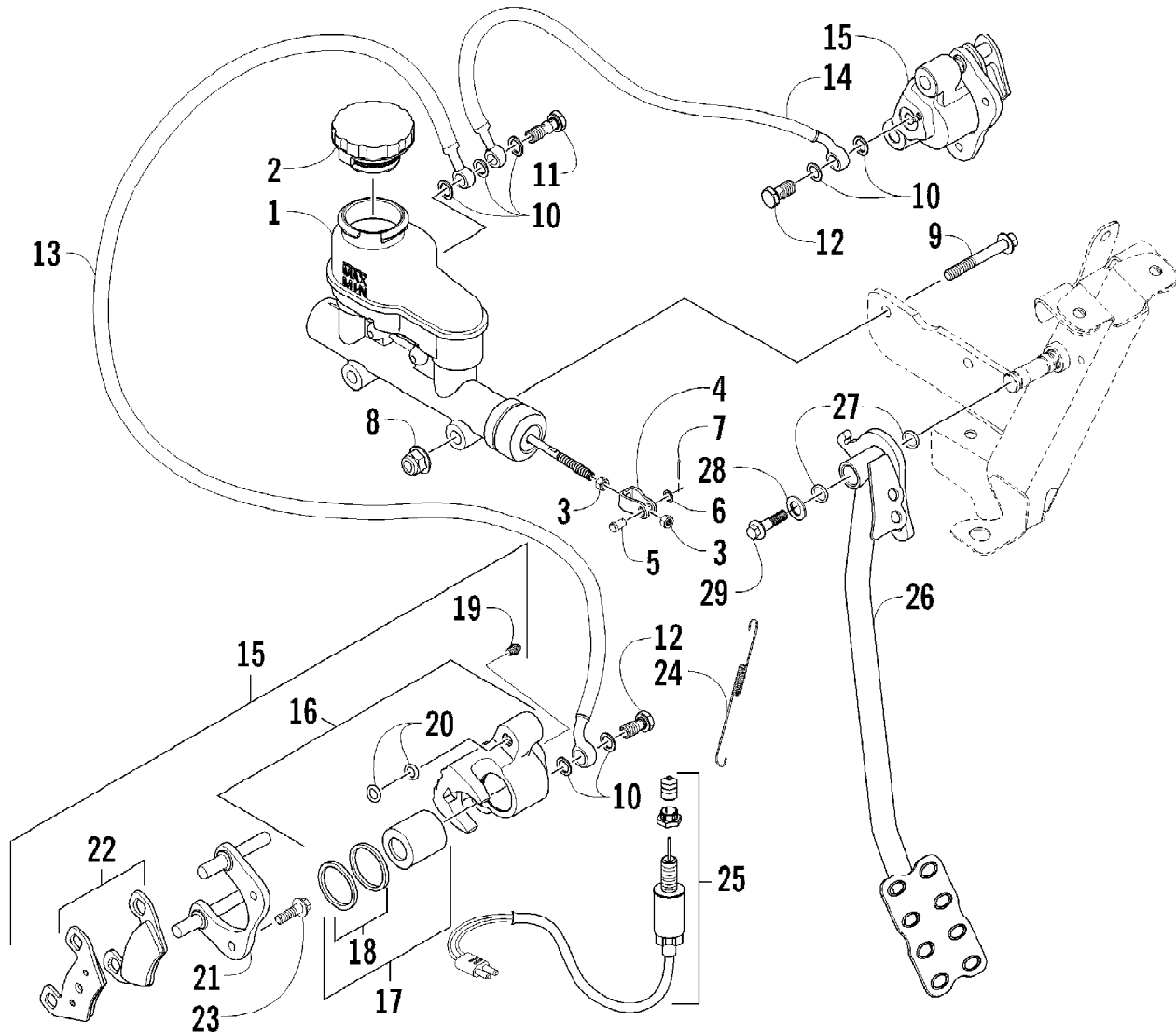


| Ref # | Part Number | Qty | S/P/F | Description                   |
|-------|-------------|-----|-------|-------------------------------|
| 1     | 0800-063    | 1   | S/P   | Engine                        |
| 2     | 0412-338    | 1   | /P    | Gasket, Exhaust Pipe          |
| 3     | 0512-427    | 1   |       | Pipe, Exhaust                 |
| 4     | 0612-668    | 2   | /P    | Spring                        |
| 5     | 0412-375    | 1   | /P    | Seal, Exhaust                 |
| 6     | 0512-401    | 1   |       | Muffler - Assembly (inc. 7-9) |
| 7     | 0412-438    | 1   |       | Gasket, Spark Arrester        |
| 8     | 0512-432    | 1   |       | Spark Arrester Assembly       |
| 9     | 8408-616    | 2   |       | Screw, Cap                    |
| 10    | 0412-577    | 2   | /P    | Bushing                       |
| 11    | 8408-820    | 2   | /P    | Screw, Cap                    |
| 12    | 0411-426    | 1   |       | Decal, Warning - Clutch Cover |
| 13    | 1506-998    | 1   |       | Bracket, Engine - Right       |
| 13    | 1506-999    | 1   |       | Bracket, Engine - Left        |
| 14    | 1423-064    | 2   | /P    | Screw, Cap                    |
| 15    | 1423-025    | 3   | /P    | Spacer, Engine Mount          |
| 16    | 8424-002    | 8   |       | Nut                           |
| 17    | 0408-014    | 4   |       | Mount, Engine                 |
| 18    | 8428-002    | 2   |       | Nut, Lock                     |
| 19    | 0412-462    | 1   |       | Shield, Heat                  |
| 20    | 8477-610    | 2   |       | Screw, Machine                |
| 21    | 0801-180    | 4   | /P    | Bushing, Engine Mount         |



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FRAME AND RELATED PARTS

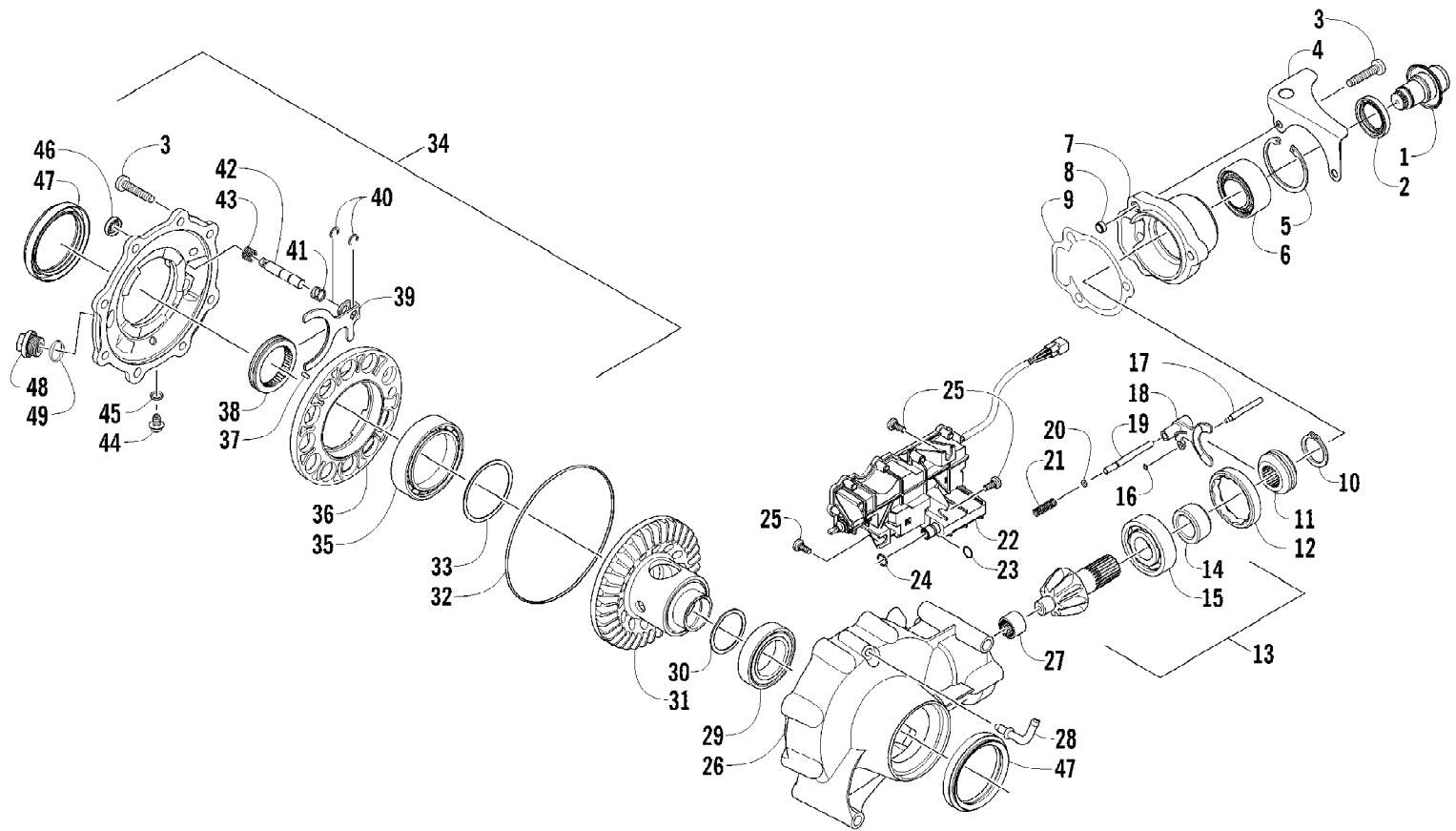
| Ref # | Part Number | Qty | S/P/F | Description                           |
|-------|-------------|-----|-------|---------------------------------------|
| 1     | 4506-147    | 1   |       | Frame, Main (inc. 2-3)                |
| 2     | 0406-879    | 1   |       | Bumper, Seat                          |
| 3     | 0412-461    | 1   |       | Foil, Protective                      |
| 4     | 8408-850    | 6   |       | Screw, Cap                            |
| 5     | 0423-577    | 12  |       | Clip, U-Nut                           |
| 6     | 1506-842    | 2   |       | Bracket, Seat Support - Rear          |
| 7     | 8427-802    | 14  |       | Nut, Lock                             |
| 8     | 2516-644    | 1   |       | Bracket, Seat Support - Front - Right |
| 8     | 2516-645    | 1   |       | Bracket, Seat Support - Front - Left  |
| 9     | 8408-870    | 4   |       | Screw, Cap                            |
| 10    | 2411-522    | 1   |       | Decal, Warning - ROPS                 |
| 11    | 4506-506    | 1   |       | Support, Overhead - Right             |
| 11    | 4506-507    | 1   |       | Support, Overhead - Left              |
| 12    | 0423-817    | 8   |       | Screw, Machine                        |
| 13    | 0423-886    | 2   |       | Screw, Machine                        |
| 14    | 1423-051    | 2   |       | Spacer                                |
| 15    | 8476-820    | 2   |       | Screw, Machine                        |
| 16    | 0505-688    | 1   |       | Bracket, Steering Support - Right     |
| 16    | 1502-797    | 1   |       | Bracket, Steering Support - Left      |
| 17    | 8408-820    | 6   | /P    | Screw, Cap                            |
| 18    | 8424-802    | 6   |       | Nut                                   |
| 19    | 2516-659    | 1   |       | Support, Steering                     |
| 20    | 2516-558    | 1   | /P    | Bracket, Mounting - Bumper            |
| 21    | 8409-020    | 4   | /P    | Screw, Cap                            |
| 22    | 8427-002    | 2   |       | Nut, Lock                             |
| 23    | 2506-779    | 1   |       | Bumper                                |
| 24    | 8408-860    | 4   |       | Screw, Cap                            |
| 25    | 8477-616    | 4   |       | Screw, Machine                        |
| 26    | 2406-713    | 1   |       | Fascia, Bumper - Front                |
| 27    | 1406-720    | 1   |       | Plate, Skid - Center                  |
| 28    | 1406-721    | 2   |       | Panel, Belly - Side                   |
| 29    | 0423-545    | 20  | /P    | Screw, Shoulder                       |
| 30    | 2506-612    | 2   |       | Plate, Skid - Side                    |
| 31    | 0423-849    | 8   |       | Screw, Self-Tapping                   |
| 32    | 2506-638    | 1   |       | Support, ROPS                         |
| 33    | 8476-616    | 4   |       | Screw, Machine                        |
| 34    | 1411-123    | 1   |       | Decal, Warning - Towing - Rear        |
| 35    | 1411-122    | 1   |       | Decal, Warning - Towing - Front       |
| 36    | 0123-788    | AR  | /P    | Tie, Cable - 8 in.                    |
| 36    | 0123-903    | AR  |       | Tie, Cable - 11.5 in.                 |



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 FRONT BRAKE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                            |
|-------|-------------|-----|-------|--------------------------------------------------------|
| 1     | 0502-786    | 1   |       | Cylinder, Master Brake - Assembly (inc. 2-4)           |
| 2     | 0405-225    | 1   |       | Cap, Reservoir                                         |
| 3     | 0402-592    | 2   |       | Nut                                                    |
| 4     | 1402-520    | 1   |       | Clevis                                                 |
| 5     | 1402-377    | 1   |       | Pin, Clevis                                            |
| 6     | 8050-217    | 1   | /P    | Washer                                                 |
| 7     | 0117-868    | 1   |       | Pin, Cotter                                            |
| 8     | 8424-802    | 2   |       | Nut                                                    |
| 9     | 8408-860    | 2   |       | Screw, Cap                                             |
| 10    | 0423-178    | 7   |       | Washer, Crush                                          |
| 11    | 0423-610    | 1   |       | Bolt, Double Banjo-Fitting                             |
| 12    | 0423-413    | 2   |       | Bolt, Banjo-Fitting                                    |
| 13    | 1402-389    | 1   |       | Hose, Brake - Left                                     |
| 14    | 1402-290    | 1   |       | Hose, Brake - Right                                    |
| 15    | 1502-730    | 1   | /P    | Caliper, Brake - Front Right (inc. 16-22)              |
| 15    | 1502-731    | 1   | /P    | Caliper, Brake - Front Left (inc. 16-22)               |
| 16    | 1436-160    | 1   | /P    | Housing, Caliper - Assembly - Front Right (inc. 17-19) |
| 16    | 1436-161    | 1   | /P    | Housing, Caliper - Assembly - Front Left (inc. 17-19)  |
| 17    | 0502-606    | 2   |       | Piston/Seal Set (inc. 18)                              |
| 18    | 0502-607    | 2   |       | Seal Set                                               |
| 19    | 0502-609    | 2   | /P    | Valve, Bleed                                           |
| 20    | 0502-608    | 2   |       | O-Ring, Guide - Set                                    |
| 21    | 0502-960    | 2   |       | Bracket Assembly                                       |
| 22    | 1502-694    | 2   | S     | Pad, Brake - Set                                       |
| 23    | 8408-826    | 4   |       | Screw, Cap                                             |
| 24    | 0502-785    | 1   |       | Spring, Brake Switch                                   |
| 25    | 0409-089    | 1   |       | Switch, Brake - Assembly                               |
| 26    | 1502-692    | 1   |       | Lever, Brake                                           |
| 27    | 1602-213    | 2   | /P    | O-Ring                                                 |
| 28    | 0623-044    | 1   |       | Washer                                                 |
| 29    | 8408-822    | 1   |       | Screw, Cap                                             |

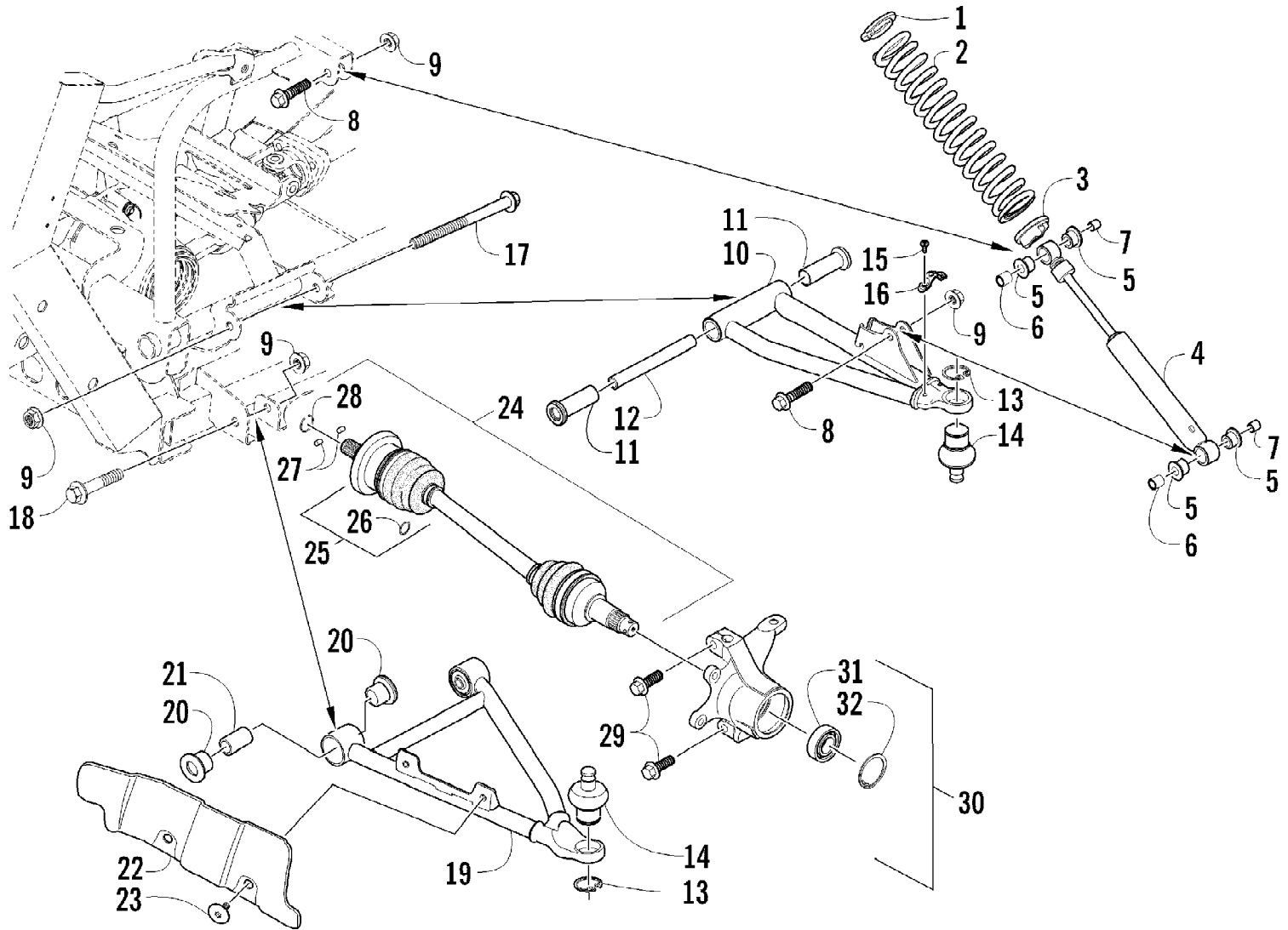
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FRONT DRIVE GEARCASE ASSEMBLY



| Ref # | Part Number | Qty | S/P/F | Description                                 |
|-------|-------------|-----|-------|---------------------------------------------|
|       | 1502-399    | 1   |       | Complete Front Drive Gearcase Assembly      |
| 1     | 1502-085    | 1   | /P    | Shaft, Input - Assembly                     |
| 2     | 1402-011    | 1   |       | Seal                                        |
| 3     | 0423-118    | 11  |       | Screw, Self-Tapping                         |
| 4     | 1502-237    | 1   |       | Bracket, Actuator                           |
| 5     | 0423-423    | 1   |       | Ring, Retaining                             |
| 6     | 1402-043    | 1   |       | Bearing                                     |
| 7     | 0502-528    | 1   | /P    | Housing, Pinion                             |
| 8     | 0402-411    | 1   |       | Pin, Dowel                                  |
| 9     | 0402-947    | 1   |       | Gasket                                      |
| 10    | 0423-417    | 1   |       | Ring, Retaining                             |
| 11    | 0402-413    | 1   |       | Coupler, Drive                              |
| 12    | 0402-357    | 1   |       | Collar, Lock                                |
| 13    | 0502-783    | 1   |       | Gear, Pinion - Assembly - 10T (inc. 14-15)  |
| 14    | 0402-336    | 1   |       | Collar, Retaining                           |
| 15    | 0402-327    | 1   |       | Bearing                                     |
| 16    | 0423-402    | 1   |       | Ring, Retaining                             |
| 17    | 0402-997    | 1   |       | Shaft, Selector                             |
| 18    | 0402-998    | 1   |       | Fork, Selector                              |
| 19    | 0402-417    | 1   |       | Shaft, Shuttle                              |
| 20    | 0423-147    | 1   |       | O-Ring                                      |
| 21    | 0402-999    | 1   |       | Spring, Return                              |
| 22    | 0502-585    | 1   | S     | Actuator (inc. 23)                          |
| 23    | 1402-981    | 1   |       | O-Ring                                      |
| 24    | 0423-892    | 1   | /P    | O-Ring                                      |
| 25    | 0423-396    | 3   |       | Screw, Self-Tapping                         |
| 26    | 0502-548    | 1   |       | Housing, Gearcase                           |
| 27    | 0402-328    | 1   |       | Bearing                                     |
| 28    | 1402-442    | 1   |       | Fitting, Elbow                              |
| 29    | 0402-393    | 1   |       | Bearing                                     |
| 30    | 0402-405    | AR  |       | Shim, 41 x 49 x 1.3 mm                      |
| 30    | 0402-406    | AR  |       | Shim, 41 x 49 x 1.4 mm                      |
| 30    | 0402-407    | AR  |       | Shim, 41 x 49 x 1.5 mm                      |
| 30    | 0402-408    | AR  |       | Shim, 41 x 49 x 1.6 mm                      |
| 30    | 0402-409    | AR  |       | Shim, 41 x 49 x 1.7 mm                      |
| 31    | 1502-555    | 1   | /P    | Gear, Ring - 36T                            |
| 32    | 0423-149    | 1   |       | O-Ring                                      |
| 33    | 1402-074    | AR  |       | Shim, 61 x 69 x 1.3 mm                      |
| 33    | 1402-075    | AR  |       | Shim, 61 x 69 x 1.4 mm                      |
| 33    | 1402-076    | AR  |       | Shim, 61 x 69 x 1.5 mm                      |
| 33    | 1402-077    | AR  |       | Shim, 61 x 69 x 1.6 mm                      |
| 33    | 1402-078    | AR  |       | Shim, 61 x 69 x 1.7 mm                      |
| 34    | 1502-238    | 1   |       | Cover, Gearcase (inc. 35-46 and one No. 47) |
| 35    | 1402-053    | 1   |       | Bearing                                     |
| 36    | 0502-413    | 1   |       | Flange, Bearing                             |
| 37    | 1402-079    | 1   |       | Pin                                         |
| 38    | 1402-042    | 1   |       | Collar, Sliding                             |
| 39    | 1402-054    | 1   |       | Fork                                        |
| 40    | 1402-058    | 2   |       | Ring, Retaining                             |
| 41    | 1402-057    | 1   |       | Spring                                      |
| 42    | 1402-656    | 1   |       | Shaft, Lock                                 |
| 43    | 1402-063    | 1   |       | Spring                                      |
| 44    | 1402-210    | 1   | /P    | Pin, Drive (inc. 45)                        |

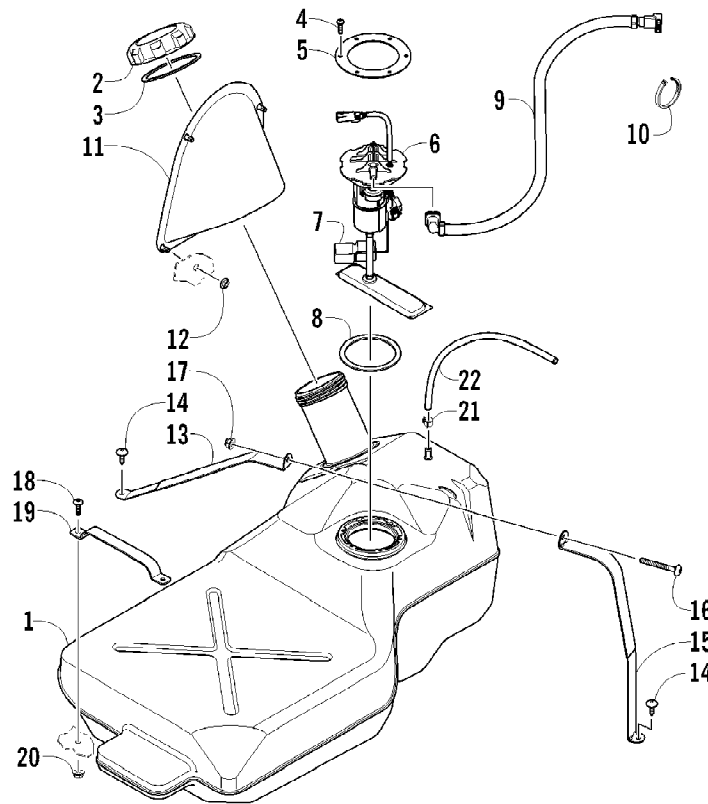
2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1PO SX) Page 39 of 87  
FRONT DRIVE GEARCASE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description           |
|-------|-------------|-----|-------|-----------------------|
| 45    | 0423-153    | 1   |       | O-Ring                |
| 46    | 1402-056    | 1   |       | Seal                  |
| 47    | 1402-713    | 2   | S     | Seal                  |
| 48    | 0402-333    | 1   | /P    | Plug, Drain (inc. 49) |
| 49    | 0423-154    | 1   |       | O-Ring                |



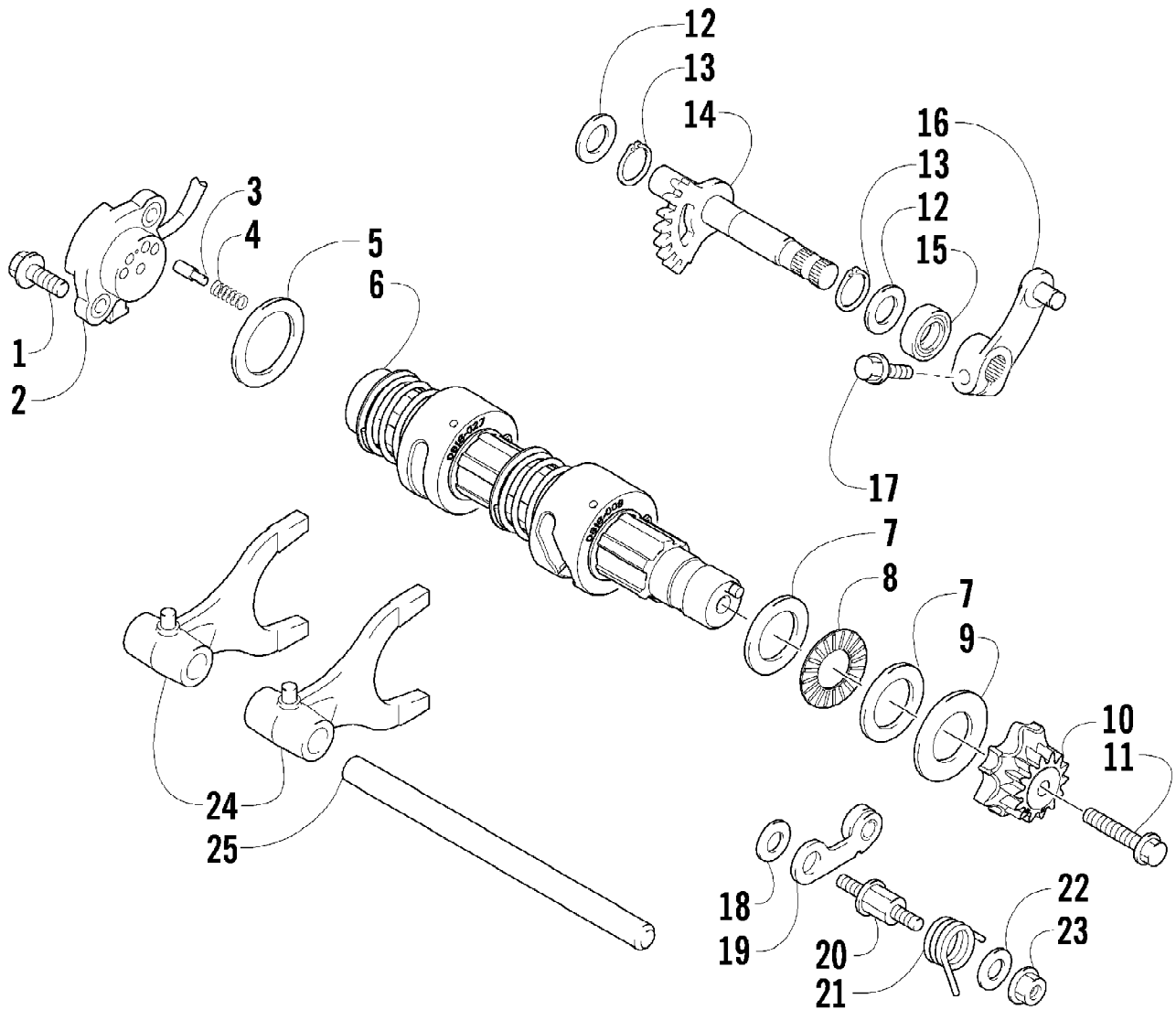
2011 PROWLER 700s XTX INTERNATIONAL COPPER (U2011P3T1POX) Page 41 of 87  
FRONT SUSPENSION ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                |
|-------|-------------|-----|-------|--------------------------------------------|
| 1     | 1603-889    | 2   | /P    | Retainer, Spring                           |
| 2     | 0503-469    | 2   |       | Spring, Suspension                         |
| 3     | 0403-102    | 2   |       | Cam, Spring Adjuster                       |
| 4     | 0403-147    | 2   |       | Shock Absorber (inc. 5-6)                  |
| 5     | 0603-955    | 8   |       | Bushing                                    |
| 6     | 1603-209    | 4   |       | Sleeve                                     |
| 7     | 0404-116    | 4   |       | Sleeve                                     |
| 8     | 8409-040    | 4   |       | Screw, Cap                                 |
| 9     | 8428-002    | 10  |       | Nut, Lock                                  |
| 10    | 0503-416    | 1   | /P    | A-Arm, Upper Right (inc. 11-14)            |
| 10    | 0503-417    | 1   | /P    | A-Arm, Upper Left (inc. 11-14)             |
| 11    | 0403-207    | 4   | /P    | Bushing                                    |
| 12    | 0403-080    | 2   |       | Axle                                       |
| 13    | 0423-009    | 4   | /P    | Ring, Retaining                            |
| 14    | 0405-115    | 4   | /P    | Ball Joint                                 |
| 15    | 0423-946    | 4   |       | Screw, Self-Tapping                        |
| 16    | 1502-594    | 2   |       | Clamp, Routing                             |
| 17    | 0423-723    | 2   |       | Screw, Cap                                 |
| 18    | 8409-075    | 4   |       | Screw, Cap                                 |
| 19    | 0503-376    | 1   | /P    | A-Arm, Lower Right (inc. 13-14 and 20-21)  |
| 19    | 0503-377    | 1   | /P    | A-Arm, Lower Left (inc. 13-14 and 20-21)   |
| 20    | 0403-208    | 8   | /P    | Bushing                                    |
| 21    | 0403-214    | 4   | /P    | Axle                                       |
| 22    | 1406-034    | 1   |       | Guard, Boot - Right                        |
| 22    | 1406-035    | 1   |       | Guard, Boot - Left                         |
| 23    | 0423-545    | 4   | /P    | Screw, Shoulder                            |
| 24    | 1502-802    | 1   | S/P   | Axle, Drive - Locking - Right (inc. 25-28) |
| 24    | 1502-803    | 1   | S     | Axle, Drive - Left (inc. 25-28)            |
| 25    | 1436-419    | 2   |       | Repair Kit, Boot (inc. 26)                 |
| 26    | 1441-988    | 2   |       | Clip, Retaining                            |
| 27    | 1402-885    | 4   |       | Pin, Detent                                |
| 28    | 1402-890    | 2   |       | Clip, Retaining                            |
| 29    | 8409-030    | 4   |       | Screw, Cap                                 |
| 30    | 0505-580    | 1   | /P    | Knuckle - Assembly - Right (inc. 31-32)    |
| 30    | 0505-581    | 1   | /P    | Knuckle - Assembly - Left (inc. 31-32)     |
| 31    | 1402-809    | 2   | /P    | Bearing                                    |
| 32    | 0423-423    | 2   |       | Ring, Retaining                            |



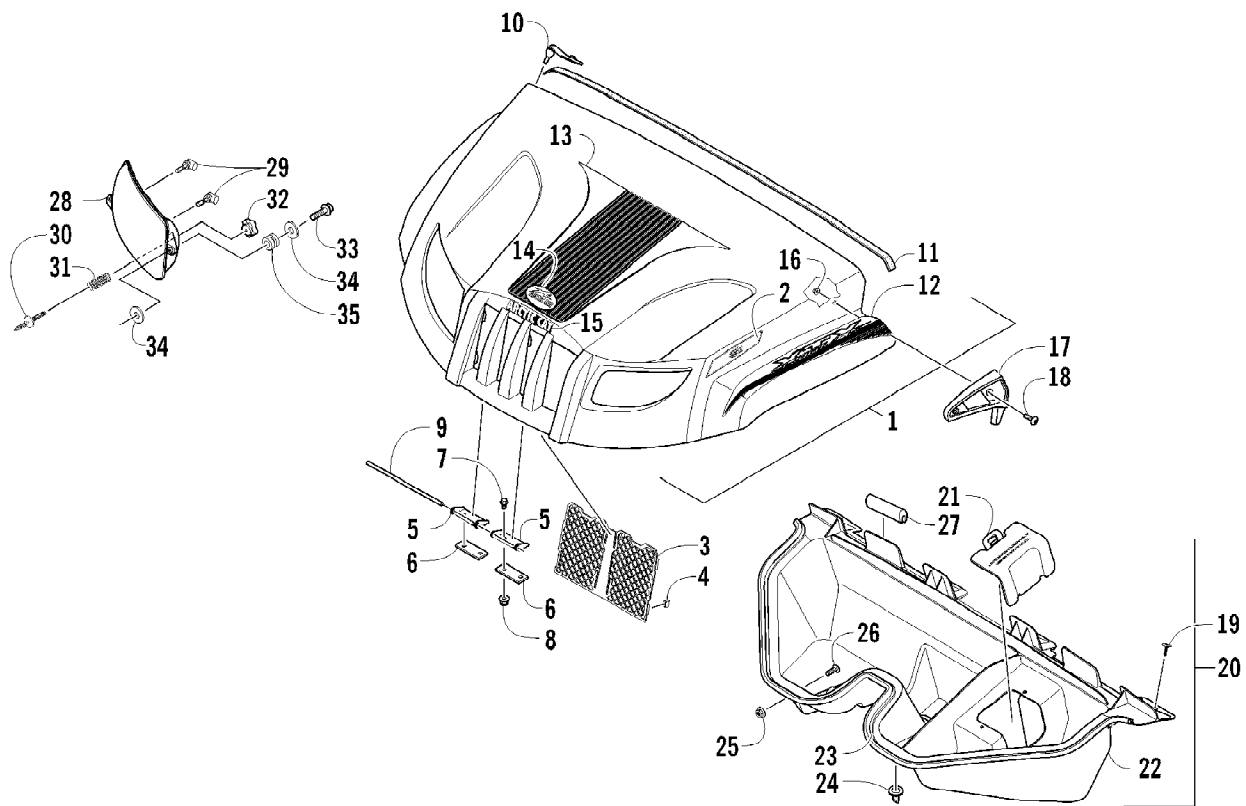
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GAS TANK ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                      |
|-------|-------------|-----|-------|----------------------------------|
| 1     | 0570-309    | 1   |       | Tank, Gas - Assembly (inc. 2-5)  |
| 2     | 0470-541    | 1   | /P    | Cap, Gas Tank (inc. 3)           |
| 3     | 1670-228    | 1   |       | Gasket, Gas Tank Cap             |
| 4     | 0423-898    | 6   |       | Screw, Self-Tapping              |
| 5     | 2670-042    | 1   |       | Plate, Retaining                 |
| 6     | 0570-281    | 1   | S     | Pump, Fuel - Assembly (inc. 7-8) |
| 7     | 2670-235    | 1   |       | Float                            |
| 8     | 0470-838    | 1   |       | Seal                             |
| 9     | 0470-745    | 1   |       | Hose, Gasline                    |
| 10    | 0123-788    | AR  | /P    | Tie, Cable - 8 in.               |
| 11    | 1406-886    | 1   |       | Insert, Gas Tank Cap             |
| 12    | 0423-357    | 4   |       | Nut, Stamped                     |
| 13    | 0470-829    | 1   |       | Bracket, Hold-Down - Right       |
| 14    | 0623-784    | 2   |       | Screw, Self-Tapping              |
| 15    | 0470-830    | 1   |       | Bracket, Hold-Down - Left        |
| 16    | 8476-650    | 1   |       | Screw, Machine                   |
| 17    | 8427-602    | 1   |       | Nut, Lock                        |
| 18    | 8476-620    | 2   |       | Screw, Machine                   |
| 19    | 0470-544    | 1   |       | Bracket, Hold-Down - Front       |
| 20    | 0623-038    | 2   |       | Nut w/Washer                     |
| 21    | 0423-688    | 1   |       | Clamp, Hose                      |
| 22    | 0410-070    | AR  | /P    | Hose, Gasline - 25 ft            |



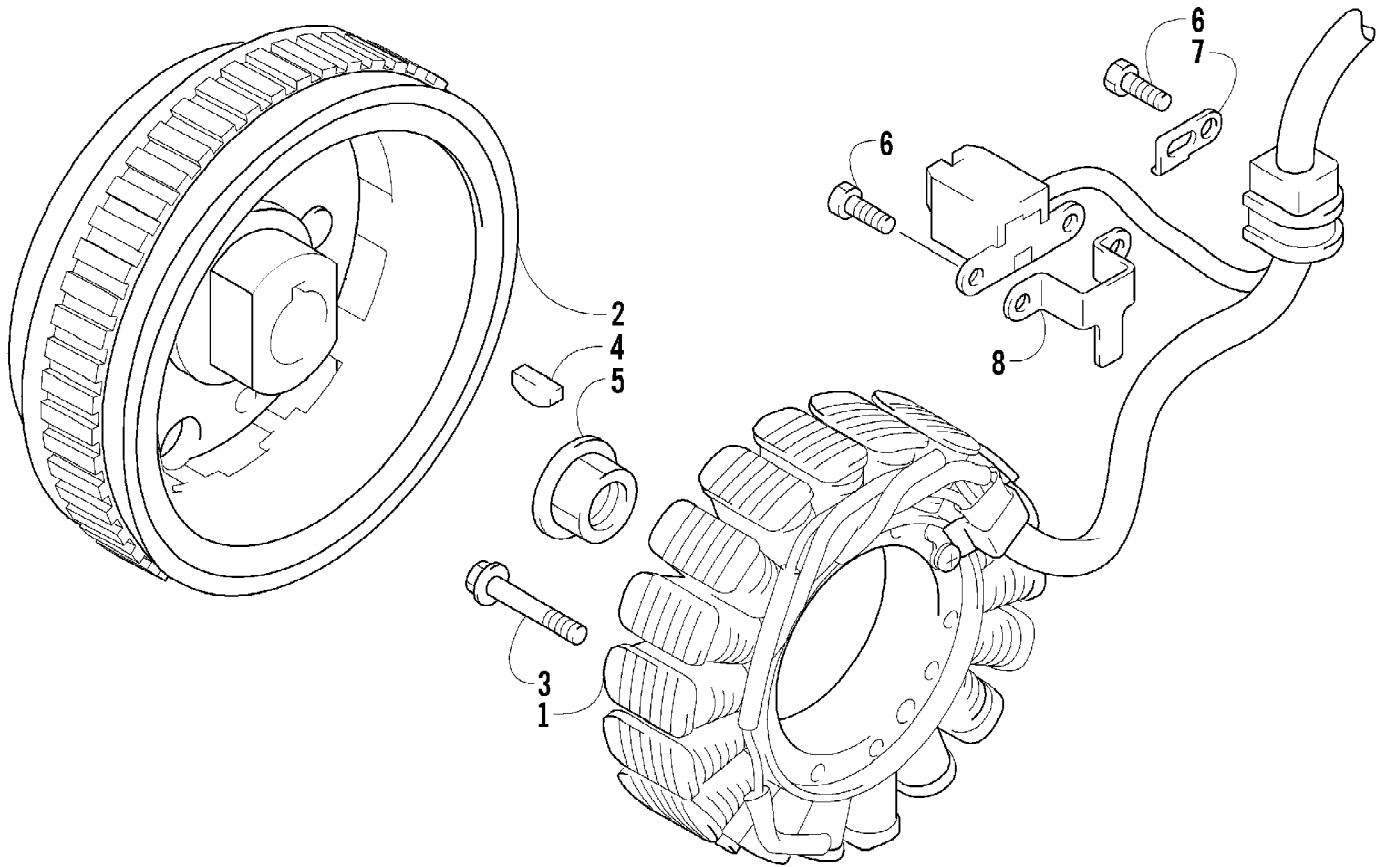
| Ref # | Part Number | Qty | S/P/F | Description                  |
|-------|-------------|-----|-------|------------------------------|
| 1     | 8470-520    | 2   |       | Screw, Machine               |
| 2     | 0409-090    | 1   | /P    | Switch, Gear Position        |
| 3     | 0818-013    | 2   |       | Contact                      |
| 4     | 0818-017    | 2   |       | Spring                       |
| 5     | 0828-040    | 1   |       | Washer                       |
| 6     | 0818-046    | 1   |       | Shaft, Gear Shift - Assembly |
| 7     | 0828-095    | 2   |       | Washer                       |
| 8     | 0832-052    | 1   | /P    | Bearing, Thrust              |
| 9     | 0828-037    | 1   |       | Washer                       |
| 10    | 0818-089    | 1   | /P    | Plate, Gear Shift Cam        |
| 11    | 0826-006    | 1   |       | Screw, Cap                   |
| 12    | 0828-036    | 2   |       | Washer                       |
| 13    | 0831-010    | 2   |       | Ring, Retaining              |
| 14    | 0818-007    | 1   | /P    | Shaft, Sub-Gear Shift        |
| 15    | 0830-044    | 1   |       | Seal, Sub-Gear Shift Shaft   |
| 16    | 0818-014    | 1   |       | Arm, Select                  |
| 17    | 8468-620    | 1   | /P    | Screw, Machine               |
| 18    | 0828-038    | 1   |       | Washer                       |
| 19    | 0818-002    | 1   |       | Stopper, Cam                 |
| 20    | 0818-004    | 1   |       | Support, Cam Stopper         |
| 21    | 0818-090    | 1   |       | Spring                       |
| 22    | 0828-035    | 1   |       | Washer                       |
| 23    | 8424-602    | 1   | /P    | Nut                          |
| 24    | 0818-072    | 2   | /P    | Fork, Shift                  |
| 25    | 0818-006    | 1   |       | Shaft, Shift Fork            |

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HOOD AND HEADLIGHT ASSEMBLY



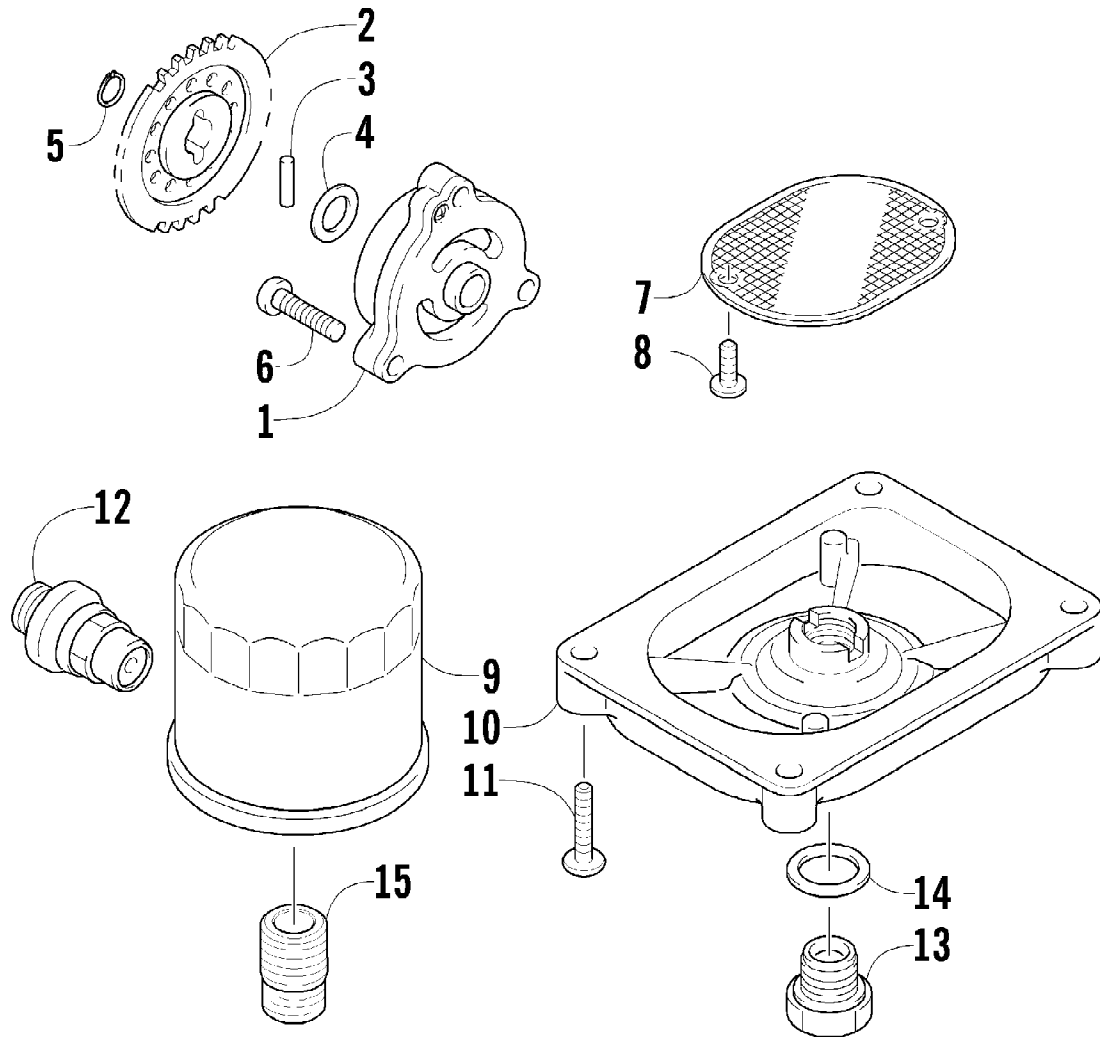
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HOOD AND HEADLIGHT ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                 |
|-------|-------------|-----|-------|---------------------------------------------|
| 1     | 4506-493    | 1   |       | Hood - Assembly (inc. 2)                    |
| 2     | 0411-818    | 1   |       | Decal, Reflector - Right                    |
| 2     | 0411-819    | 1   |       | Decal, Reflector - Left                     |
| 3     | 1406-733    | 1   | /P    | Screen, Grille                              |
| 4     | 0123-987    | 8   |       | Clip, U                                     |
| 5     | 2516-606    | 2   |       | Bracket, Hood                               |
| 6     | 2506-868    | AR  |       | Shim, Hood                                  |
| 7     | 8408-820    | 4   | /P    | Screw, Cap                                  |
| 8     | 8427-802    | 4   |       | Nut, Lock                                   |
| 9     | 1406-915    | 1   |       | Pin, Hood                                   |
| 10    | 2606-624    | 2   |       | Strap, Hold-Down                            |
| 11    | 0417-013    | 1   |       | Trim, Hood/Dash                             |
| 12    | 2411-432    | 1   |       | Decal, Hood - "Prowler XTX" - Right         |
| 12    | 2411-433    | 1   |       | Decal, Hood - "Prowler XTX" - Left          |
| 13    | 2411-430    | 1   |       | Decal, Crest                                |
| 14    | 2411-416    | 1   |       | Decal, Hood                                 |
| 15    | 2411-417    | 1   |       | Decal, "Arctic Cat"                         |
| 16    | 0423-450    | 4   |       | Nut, Lock                                   |
| 17    | 2416-512    | 1   |       | Louver - Right                              |
| 17    | 2416-513    | 1   |       | Louver - Left                               |
| 18    | 0423-356    | 4   |       | Screw, Shoulder                             |
| 19    | 0423-545    | 4   | /P    | Screw, Shoulder                             |
| 20    | 4506-037    | 1   | /P    | Storage, Under-Hood - Assembly (inc. 21-24) |
| 21    | 1406-944    | 1   |       | Cover, Access - Master Cylinder             |
| 22    | 2416-520    | 1   |       | Box, Storage                                |
| 23    | 1406-946    | 1   |       | Seal, Storage Box                           |
| 24    | 0470-442    | 1   | /P    | Valve, Drain                                |
| 25    | 8424-602    | 2   | /P    | Nut                                         |
| 26    | 8476-616    | 2   |       | Screw, Machine                              |
| 27    | 0417-014    | AR  |       | Trim, Dash Support                          |
| 28    | 0509-044    | 1   | /P    | Headlight Assembly - Right (inc. 29)        |
| 28    | 0509-035    | 1   |       | Headlight Assembly - Left (inc. 29)         |
| 29    | 0409-055    | 4   |       | Bulb, Headlight                             |
| 30    | 0423-514    | 2   |       | Stud, Adjuster                              |
| 31    | 0423-522    | 2   |       | Spring, Adjuster                            |
| 32    | 0423-513    | 2   |       | Knob, Adjuster                              |
| 33    | 0623-785    | 4   |       | Screw, Self-Tapping                         |
| 34    | 8050-217    | 8   | /P    | Washer                                      |
| 35    | 0423-447    | 4   |       | Grommet                                     |



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MAGNETO ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description       |
|-------|-------------|-----|-------|-------------------|
| 1     | 0802-041    | 1   |       | Stator - Assembly |
| 2     | 0802-048    | 1   |       | Rotor/Flywheel    |
| 3     | 0826-102    | 3   |       | Screw, Machine    |
| 4     | 0829-012    | 1   |       | Key               |
| 5     | 0827-014    | 1   |       | Nut               |
| 6     | 8470-510    | 3   |       | Screw, Machine    |
| 7     | 0802-015    | 1   |       | Clamp - No. 1     |
| 8     | 0802-016    | 1   |       | Clamp - No. 2     |

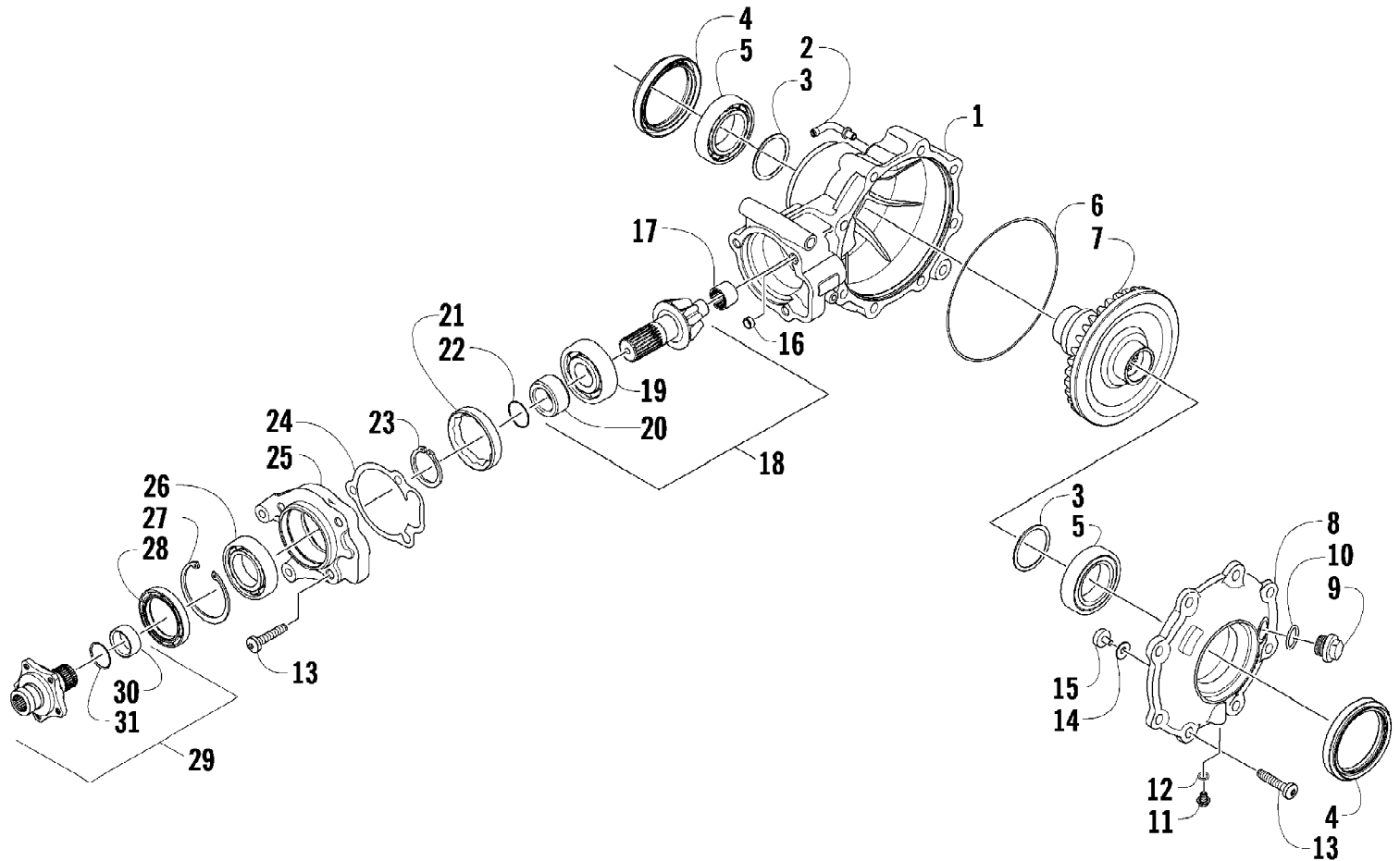


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OIL FILTER/PUMP ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                  |
|-------|-------------|-----|-------|------------------------------|
| 1     | 0812-023    | 1   |       | Pump, Oil                    |
| 2     | 0812-083    | 1   | /P    | Gear, Driven                 |
| 3     | 0829-009    | 1   |       | Pin                          |
| 4     | 0828-007    | 1   | /P    | Washer                       |
| 5     | 0831-002    | 1   |       | Ring, Retaining              |
| 6     | 0826-039    | 3   |       | Screw, Machine               |
| 7     | 0812-057    | 1   | /P    | Strainer, Oil                |
| 8     | 0826-040    | 2   |       | Screw, Machine               |
| 9     | 0812-029    | 1   | S     | Filter, Oil                  |
| 10    | 0812-053    | 1   |       | Cap, Oil Strainer            |
| 11    | 8468-625    | 4   |       | Screw, Machine               |
| 12    | 0812-007    | 1   |       | Valve, Oil-Relief - Assembly |
| 13    | 0812-006    | 1   |       | Plug, Drain                  |
| 14    | 0830-017    | 1   |       | Gasket, Drain Plug           |
| 15    | 0812-008    | 1   |       | Union, Oil Filter            |

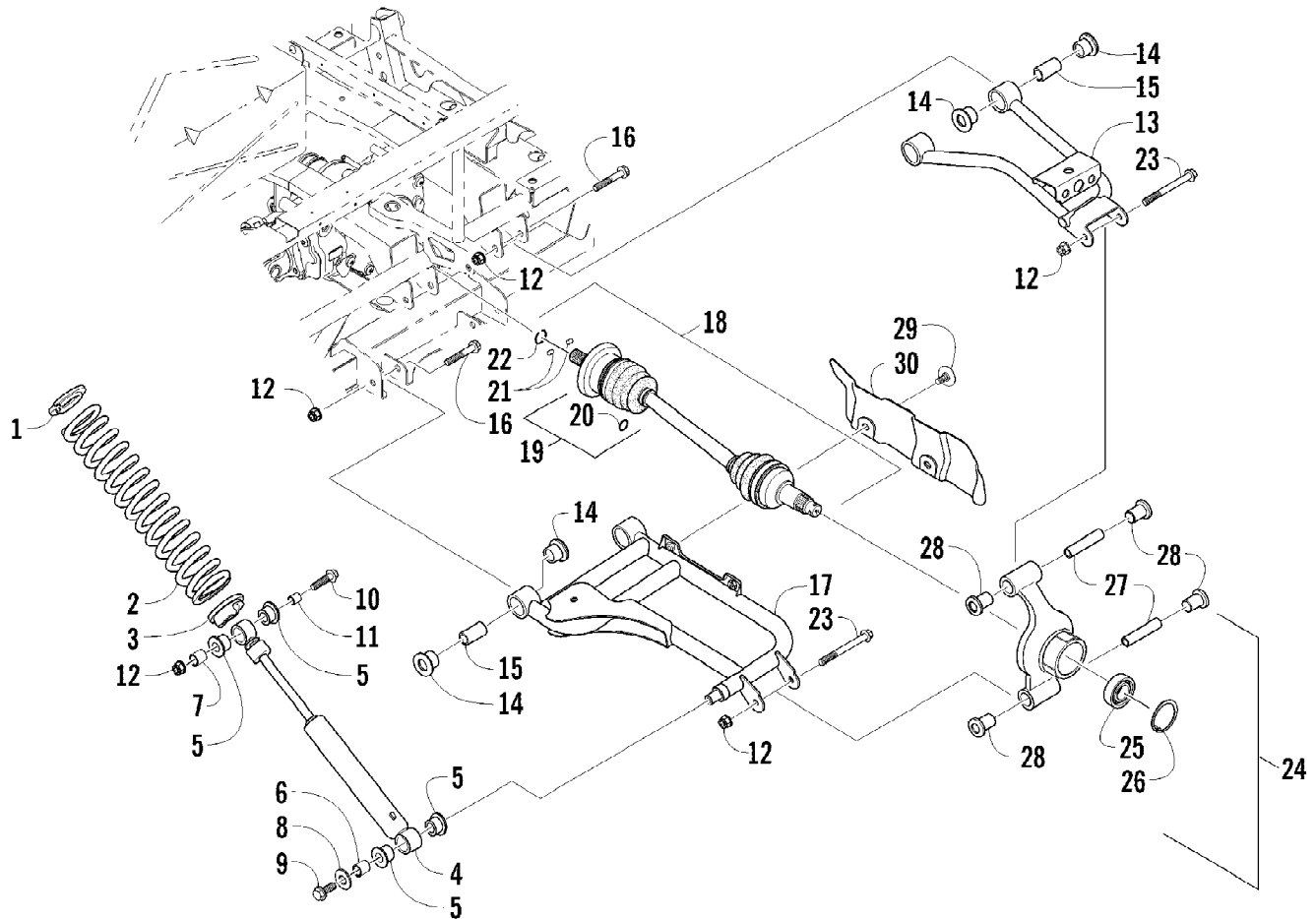


| Ref # | Part Number | Qty | S/P/F | Description                                |
|-------|-------------|-----|-------|--------------------------------------------|
| 1     | 1502-497    | 1   |       | Lever, Parking Brake - Assembly (inc. 2-3) |
| 2     | 0409-131    | 1   |       | Switch, Limiter                            |
| 3     | 0423-992    | 1   |       | Screw, Machine                             |
| 4     | 8468-820    | 2   |       | Screw, Machine                             |
| 5     | 0423-894    | 1   |       | Pin, Retaining - Assembly (inc. 6-8)       |
| 6     | 0423-989    | 1   |       | Pin                                        |
| 7     | 0423-990    | 1   |       | Washer                                     |
| 8     | 0423-991    | 1   |       | Pin, Cotter                                |
| 9     | 0487-068    | 1   |       | Cable, Parking Brake (inc. 10)             |
| 10    | 0423-923    | 1   |       | Clamp                                      |
| 11    | 0623-038    | 1   |       | Nut w/Washer                               |
| 12    | 1502-703    | 1   |       | Brake - Assembly (inc. 13-19)              |
| 13    | 1502-161    | 1   |       | Spring, Anti-Rattle                        |
| 14    | 1502-694    | 1   | S     | Pad, Brake - Set                           |
| 15    | 0502-605    | 1   |       | Bracket Assembly                           |
| 16    | 0502-609    | 1   | /P    | Valve, Bleed                               |
| 17    | 0502-985    | 1   |       | Spring                                     |
| 18    | 1502-160    | 1   |       | Lever, Actuator                            |
| 19    | 0502-988    | 1   |       | Nut                                        |
| 20    | 8408-836    | 2   |       | Screw, Cap                                 |
| 21    | 1402-710    | 1   |       | Rotor                                      |
| 22    | 0423-557    | 5   |       | Screw, Shoulder                            |
| 23    | 0423-178    | 4   |       | Washer, Crush                              |
| 24    | 0423-413    | 2   |       | Bolt, Banjo-Fitting                        |
| 25    | 1402-388    | 1   |       | Hose, Brake                                |
| 26    | 8476-616    | 1   |       | Screw, Machine                             |



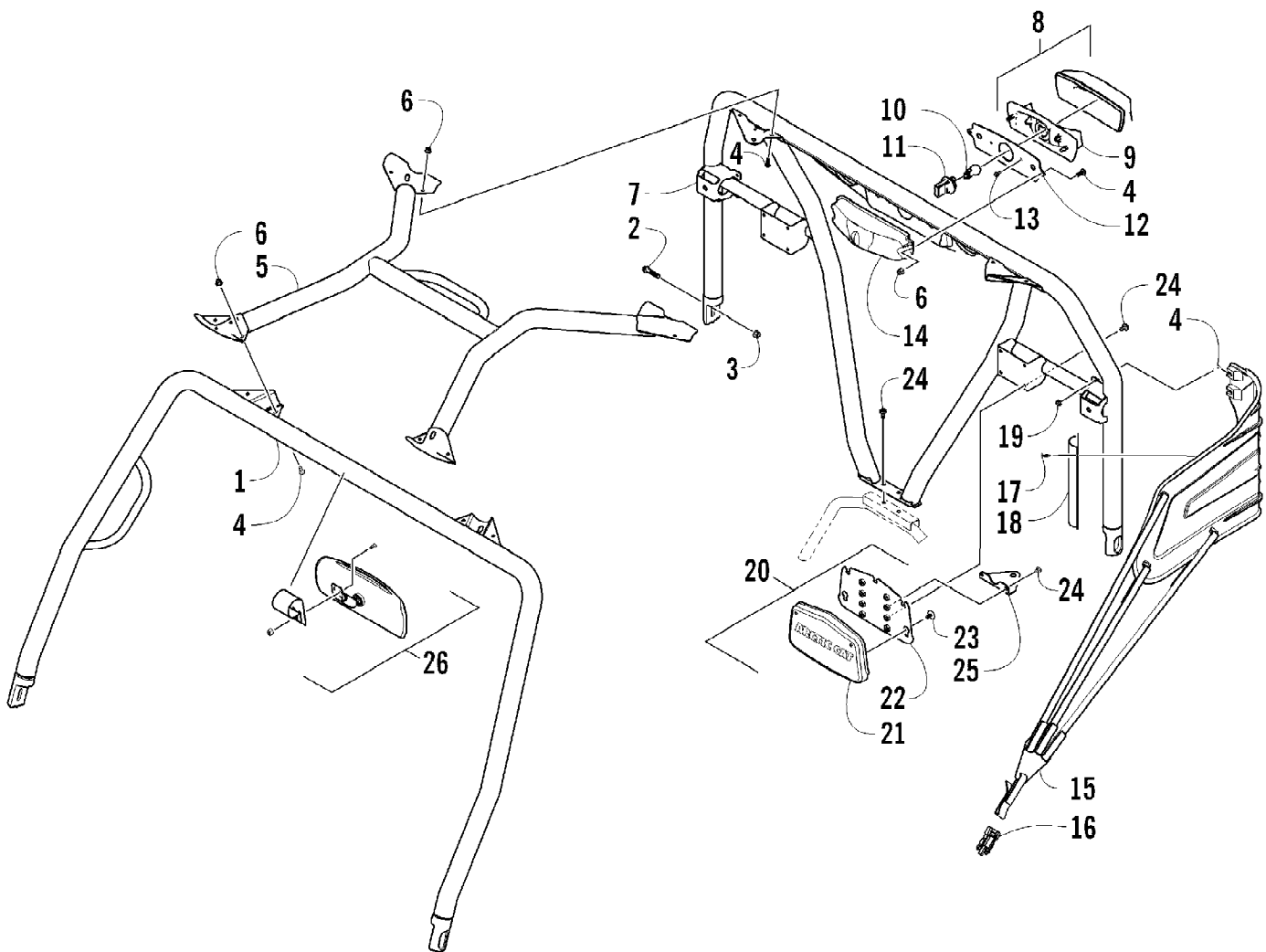
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REAR DRIVE GEARCASE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                |
|-------|-------------|-----|-------|--------------------------------------------|
|       | 1502-625    | 1   |       | Complete Rear Drive Gearcase Assembly      |
| 1     | 0502-548    | 1   |       | Housing, Gearcase                          |
| 2     | 1402-442    | 1   |       | Fitting, Elbow                             |
| 3     | 0402-405    | AR  |       | Shim, 41 x 49 x 1.3 mm                     |
| 3     | 0402-406    | AR  |       | Shim, 41 x 49 x 1.4 mm                     |
| 3     | 0402-407    | AR  |       | Shim, 41 x 49 x 1.5 mm                     |
| 3     | 0402-408    | AR  |       | Shim, 41 x 49 x 1.6 mm                     |
| 3     | 0402-409    | AR  |       | Shim, 41 x 49 x 1.7 mm                     |
| 4     | 1402-713    | 2   | S     | Seal                                       |
| 5     | 0402-393    | 2   |       | Bearing                                    |
| 6     | 0423-149    | 1   |       | O-Ring                                     |
| 7     | 1402-032    | 1   |       | Gear, Rear - 36T                           |
| 8     | 0502-741    | 1   |       | Cover, Gearcase                            |
| 9     | 0402-333    | 1   | /P    | Plug, Fill (inc. 10)                       |
| 10    | 0423-154    | 1   |       | O-Ring                                     |
| 11    | 1402-210    | 1   | /P    | Plug, Magnetic (inc. 12)                   |
| 12    | 0423-153    | 1   |       | O-Ring                                     |
| 13    | 0423-118    | 11  |       | Screw, Self-Tapping                        |
| 14    | 0402-429    | AR  |       | Shim, 6.3 x 18 x 1.3 mm                    |
| 14    | 0402-430    | AR  |       | Shim, 6.3 x 18 x 1.4 mm                    |
| 14    | 0402-431    | AR  |       | Shim, 6.3 x 18 x 1.5 mm                    |
| 14    | 0402-432    | AR  |       | Shim, 6.3 x 18 x 1.6 mm                    |
| 14    | 0402-433    | AR  |       | Shim, 6.3 x 18 x 1.7 mm                    |
| 15    | 0402-326    | 1   |       | Button, Thrust                             |
| 16    | 0402-411    | 1   |       | Pin, Dowel                                 |
| 17    | 0402-328    | 1   |       | Bearing                                    |
| 18    | 0502-783    | 1   |       | Gear, Pinion - Assembly - 10T (inc. 19-20) |
| 19    | 0402-327    | 1   |       | Bearing                                    |
| 20    | 0402-336    | 1   |       | Collar, Retaining                          |
| 21    | 0402-357    | 1   |       | Collar, Lock                               |
| 22    | 0423-633    | 1   |       | O-Ring                                     |
| 23    | 0423-546    | 1   |       | Ring, Retaining                            |
| 24    | 0402-947    | 1   |       | Gasket                                     |
| 25    | 0502-746    | 1   |       | Housing, Pinion                            |
| 26    | 0402-324    | 1   |       | Bearing                                    |
| 27    | 0402-347    | 1   |       | Ring, Retaining                            |
| 28    | 1402-314    | 1   |       | Seal                                       |
| 29    | 0502-766    | 1   |       | Shaft, Input - Assembly (inc. 30-31)       |
| 30    | 1402-345    | 1   |       | Sleeve, Seal                               |
| 31    | 0423-547    | 1   |       | O-Ring                                     |

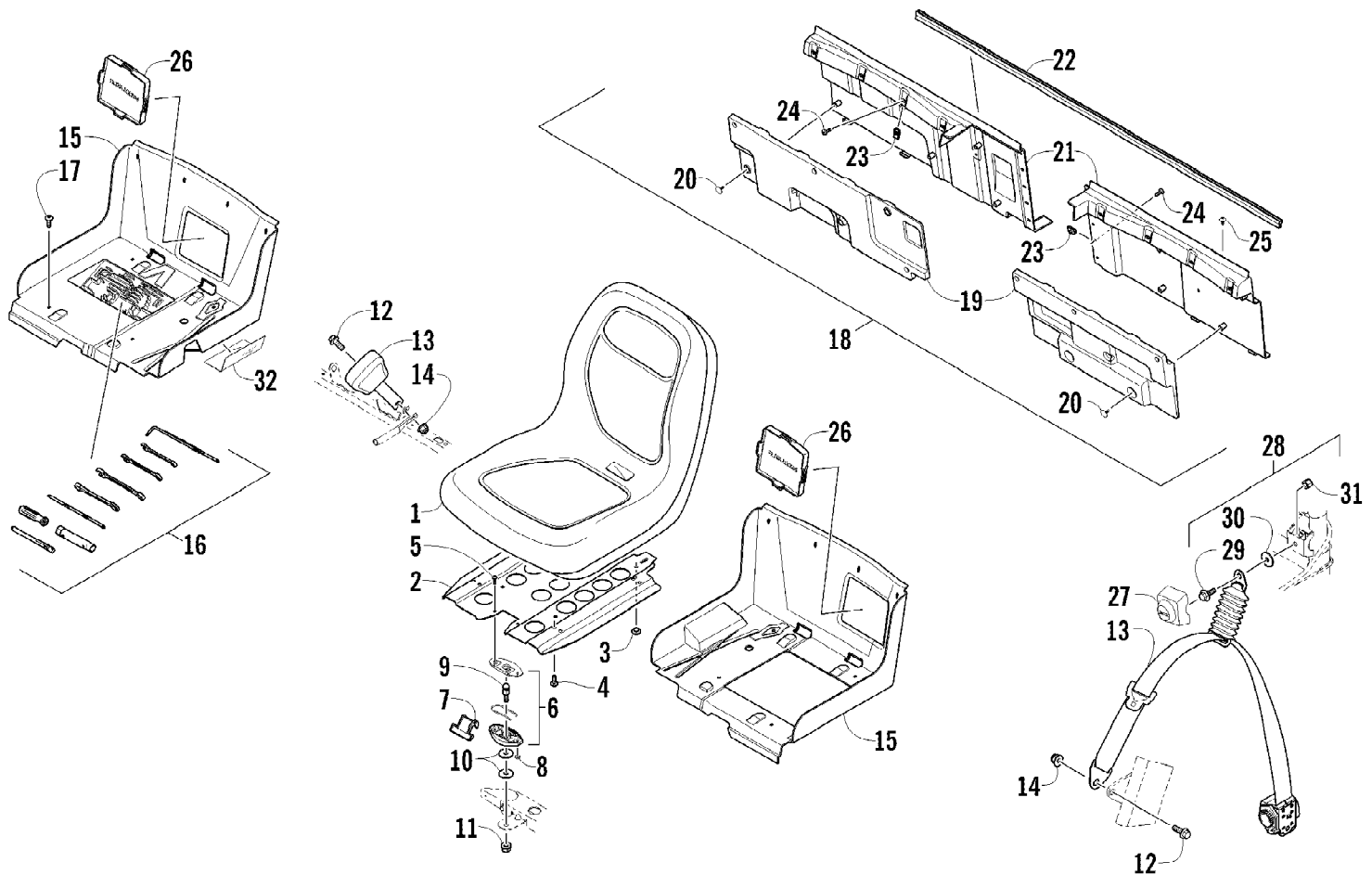


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 REAR SUSPENSION ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                            |
|-------|-------------|-----|-------|----------------------------------------|
| 1     | 1603-889    | 2   | /P    | Retainer, Spring                       |
| 2     | 0504-653    | 2   |       | Spring, Suspension                     |
| 3     | 0404-057    | 2   |       | Cam, Spring Adjuster                   |
| 4     | 0404-115    | 2   |       | Shock Absorber (inc. 5-7)              |
| 5     | 0603-955    | 8   |       | Bushing                                |
| 6     | 1603-219    | 2   | S     | Sleeve                                 |
| 7     | 1603-209    | 2   |       | Sleeve                                 |
| 8     | 0423-087    | 2   |       | Washer                                 |
| 9     | 8408-820    | 2   | /P    | Screw, Cap                             |
| 10    | 8409-040    | 2   |       | Screw, Cap                             |
| 11    | 0404-116    | 2   |       | Sleeve                                 |
| 12    | 8428-002    | 14  |       | Nut, Lock                              |
| 13    | 0504-562    | 1   | /P    | A-Arm, Rear - Upper Right (inc. 14-15) |
| 13    | 0504-563    | 1   | /P    | A-Arm, Rear - Upper Left (inc. 14-15)  |
| 14    | 0403-208    | 16  | /P    | Bushing                                |
| 15    | 0403-214    | 8   | /P    | Axle                                   |
| 16    | 8409-075    | 8   |       | Screw, Cap                             |
| 17    | 0504-552    | 1   |       | A-Arm, Rear - Lower Right (inc. 14-15) |
| 17    | 0504-553    | 1   | /P    | A-Arm, Rear - Lower Left (inc. 14-15)  |
| 18    | 1502-801    | 2   | S     | Axle, Drive (inc. 19-22)               |
| 19    | 1436-419    | 2   |       | Repair Kit, Boot (inc. 20)             |
| 20    | 1441-988    | 2   |       | Clip, Retaining                        |
| 21    | 1402-885    | 4   |       | Pin, Detent                            |
| 22    | 1402-890    | 2   |       | Clip, Retaining                        |
| 23    | 8409-000    | 4   |       | Screw, Cap                             |
| 24    | 0504-613    | 2   |       | Knuckle, Rear - Assembly (inc. 25-28)  |
| 25    | 1402-809    | 2   | /P    | Bearing                                |
| 26    | 0423-423    | 2   |       | Ring, Retaining                        |
| 27    | 0403-213    | 4   | /P    | Axle                                   |
| 28    | 0403-206    | 8   | /P    | Bushing                                |
| 29    | 0423-545    | 4   | /P    | Screw, Shoulder                        |
| 30    | 1406-068    | 1   |       | Guard, Boot - Right                    |
| 30    | 1406-069    | 1   |       | Guard, Boot - Left                     |

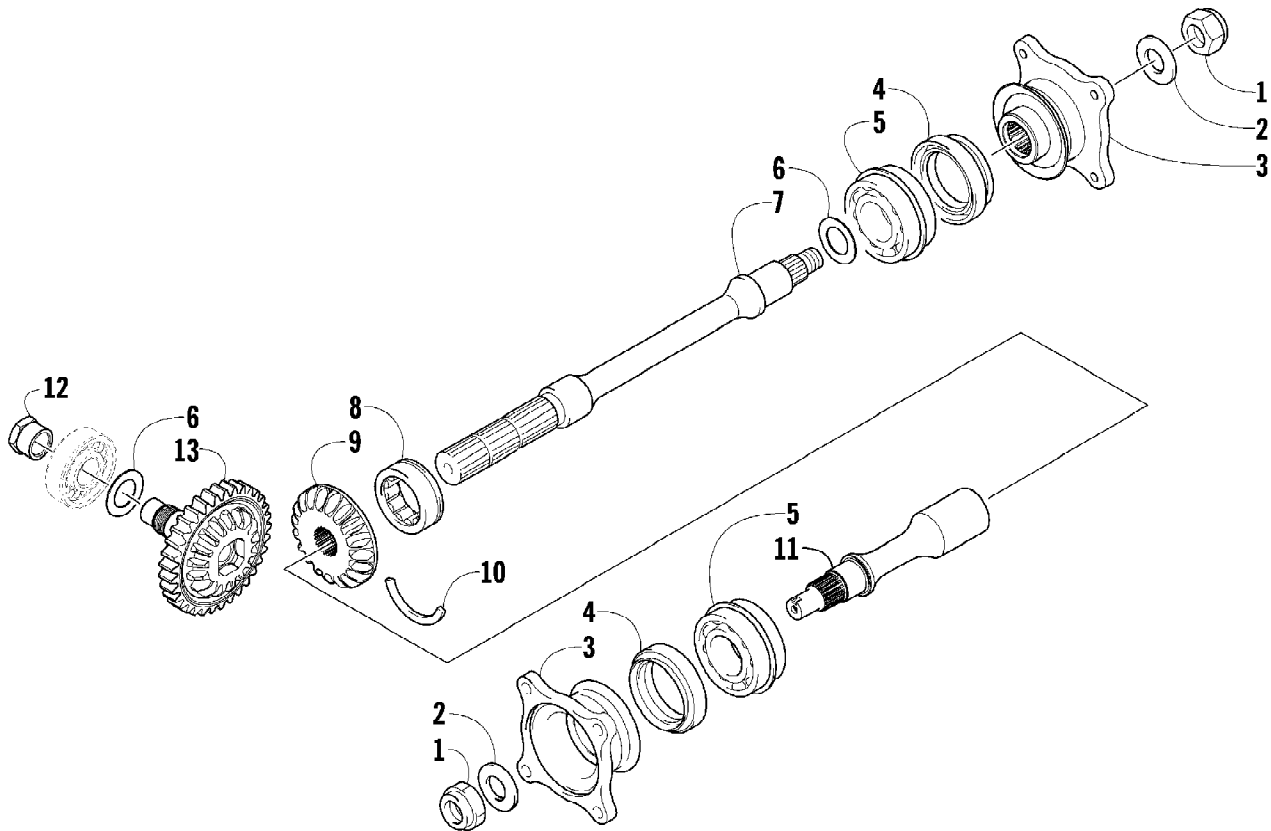


| Ref # | Part Number | Qty | S/P/F | Description                           |
|-------|-------------|-----|-------|---------------------------------------|
| 1     | 2516-653    | 1   |       | Tube, ROPS - Front                    |
| 2     | 8410-835    | 8   |       | Screw, Cap                            |
| 3     | 8432-802    | 8   |       | Nut, Lock                             |
| 4     | 8468-616    | 14  |       | Screw, Machine                        |
| 5     | 2516-658    | 1   |       | Support, ROPS                         |
| 6     | 8427-602    | 10  |       | Nut, Lock                             |
| 7     | 2516-656    | 1   |       | Tube, ROPS - Rear                     |
| 8     | 0509-022    | 1   |       | Taillight Assembly (inc. 9-11)        |
| 9     | 0509-025    | 1   |       | Housing, Taillight                    |
| 10    | 0409-056    | 1   |       | Bulb, Taillight                       |
| 11    | 0409-057    | 1   |       | Socket, Taillight                     |
| 12    | 2406-069    | 1   |       | Bracket, Taillight Mounting           |
| 13    | 0623-301    | 2   | /P    | Screw, Self-Tapping                   |
| 14    | 2516-893    | 1   |       | Cover, Taillight                      |
| 15    | 0517-140    | 1   | /P    | Restraint, Side - Right (inc. 16)     |
| 15    | 0517-141    | 1   |       | Restraint, Side - Left (inc. 16)      |
| 16    | 2416-793    | 2   | /P    | Buckle, Retaining                     |
| 17    | 0623-784    | 8   |       | Screw, Self-Tapping                   |
| 18    | 4506-149    | 2   |       | Bracket, Mounting - Side Restraint    |
| 19    | 8424-602    | 4   | /P    | Nut                                   |
| 20    | 1506-795    | 2   |       | Pad, Headrest - Assembly (inc. 21-23) |
| 21    | 1406-884    | 2   |       | Pad, Headrest                         |
| 22    | 1506-722    | 2   |       | Mount, Headrest                       |
| 23    | 0623-544    | 10  |       | Clip, Retaining                       |
| 24    | 0423-361    | 10  |       | Screw, Machine                        |
| 25    | 4506-296    | 1   |       | Bracket, Mounting - Flag              |
| 26    | 1436-414    | 1   |       | Kit, Mirror                           |



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SEAT ASSEMBLY

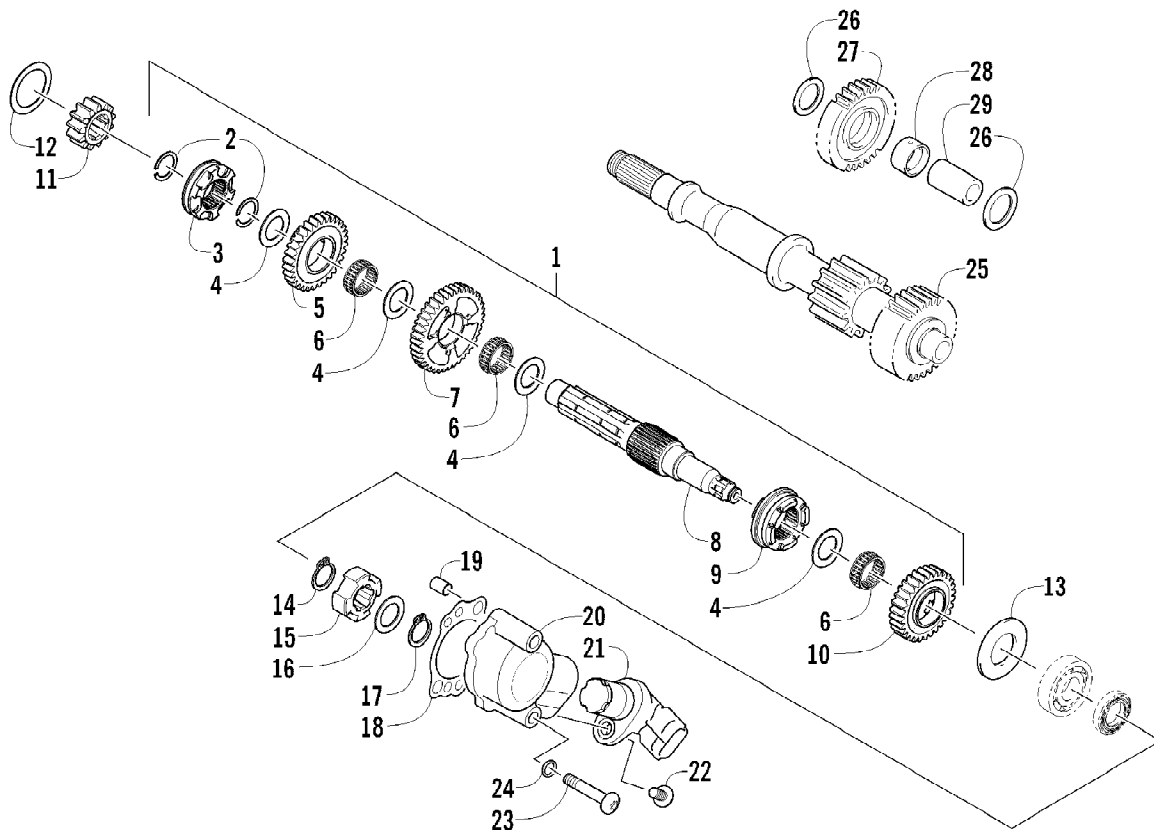
| Ref # | Part Number | Qty | S/P/F | Description                                         |
|-------|-------------|-----|-------|-----------------------------------------------------|
| 1     | 1506-925    | 2   |       | Seat, Low-Back                                      |
| 2     | 2506-780    | 2   | /P    | Plate, Base - Seat                                  |
| 3     | 0406-877    | 8   | /P    | Bumper, Seat                                        |
| 4     | 8468-820    | 8   |       | Screw, Machine                                      |
| 5     | 8468-620    | 4   | /P    | Screw, Machine                                      |
| 6     | 2706-164    | 2   | /P    | Latch - Assembly (inc. 7)                           |
| 7     | 2606-854    | 2   | S     | Lever, Release - Seat Latch                         |
| 8     | 0623-038    | 4   |       | Nut w/Washer                                        |
| 9     | 0423-559    | 2   |       | Stud, Latch - Seat                                  |
| 10    | 0423-073    | 4   |       | Washer                                              |
| 11    | 8424-002    | 2   |       | Nut                                                 |
| 12    | 8408-020    | 6   |       | Screw, Cap                                          |
| 13    | 2516-325    | 2   |       | Belt, Seat                                          |
| 14    | 8427-002    | 6   |       | Nut, Lock                                           |
| 15    | 2406-910    | 1   |       | Base, Seat - Right                                  |
| 15    | 2406-911    | 1   |       | Base, Seat - Left                                   |
| 16    | 0444-122    | 1   | S/P   | Tool Kit - Assembly                                 |
| 17    | 8477-620    | 8   |       | Screw, Machine                                      |
| 18    | 2516-094    | 1   |       | Panel, Seat - Assembly (inc. 19-23 and five No. 24) |
| 19    | 2516-146    | 1   |       | Panel, Seat - Front Right                           |
| 19    | 2516-147    | 1   |       | Panel, Seat - Front Left                            |
| 20    | 0623-544    | 11  |       | Clip, Retaining                                     |
| 21    | 2406-912    | 1   |       | Panel, Seat - Rear Right                            |
| 21    | 2406-913    | 1   |       | Panel, Seat - Rear Left                             |
| 22    | 2406-915    | 1   |       | Seal, Seat Panel                                    |
| 23    | 0423-577    | 5   |       | Clip, U-Nut                                         |
| 24    | 8476-620    | 13  |       | Screw, Machine                                      |
| 25    | 0623-784    | 2   |       | Screw, Self-Tapping                                 |
| 26    | 2416-091    | 2   |       | Cover, Access - Air Filter                          |
| 27    | 2416-638    | 2   |       | Cover, Seat Belt                                    |
| 28    | 0423-915    | 2   |       | Screw, Shoulder - Assembly (inc. 29-31)             |
| 29    | 0           | 2   | F     | Screw, Shoulder                                     |
| 30    | 0           | 2   | F     | Washer                                              |
| 31    | 0           | 2   | F     | Nut, Lock                                           |
| 32    | 0412-560    | AR  | F     | Foil, Protective                                    |



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SECONDARY DRIVE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                     |
|-------|-------------|-----|-------|---------------------------------|
| 1     | 0827-013    | 2   |       | Nut                             |
| 2     | 0828-020    | 2   |       | Washer (inc. 3)                 |
| 3     | 0819-005    | 2   |       | Flange, Output Joint            |
| 4     | 0830-043    | 2   |       | Seal, Oil                       |
| 5     | 0832-017    | 2   |       | Bearing                         |
| 6     | 0828-021    | AR  |       | Shim, 25 x 34 x 0.25 mm         |
| 6     | 0828-022    | AR  |       | Shim, 25 x 34 x 0.30 mm         |
| 6     | 0828-023    | AR  |       | Shim, 25 x 34 x 0.70 mm         |
| 6     | 0828-024    | AR  |       | Shim, 25 x 34 x 0.90 mm         |
| 6     | 0828-025    | AR  |       | Shim, 25 x 34 x 0.95 mm         |
| 6     | 0828-026    | AR  |       | Shim, 25 x 34 x 1.00 mm         |
| 6     | 0828-027    | AR  |       | Shim, 25 x 34 x 1.05 mm         |
| 6     | 0828-028    | AR  |       | Shim, 25 x 34 x 1.10 mm         |
| 6     | 0828-029    | AR  |       | Shim, 25 x 34 x 1.15 mm         |
| 7     | 0819-089    | 1   | /P    | Shaft, Secondary Driven - Front |
| 8     | 0832-016    | 1   |       | Bearing                         |
| 9     | 0822-106    | 1   |       | Gear, Secondary Driven          |
| 10    | 0819-011    | 1   |       | Ring, Driven Bearing            |
| 11    | 0819-053    | 1   |       | Shaft, Secondary Driven - Rear  |
| 12    | 0827-052    | 1   |       | Nut                             |
| 13    | 0822-107    | 1   | F     | Gear, Secondary Drive           |
| 13    | 0822-131    | 1   | F     | Gear, Secondary Drive           |

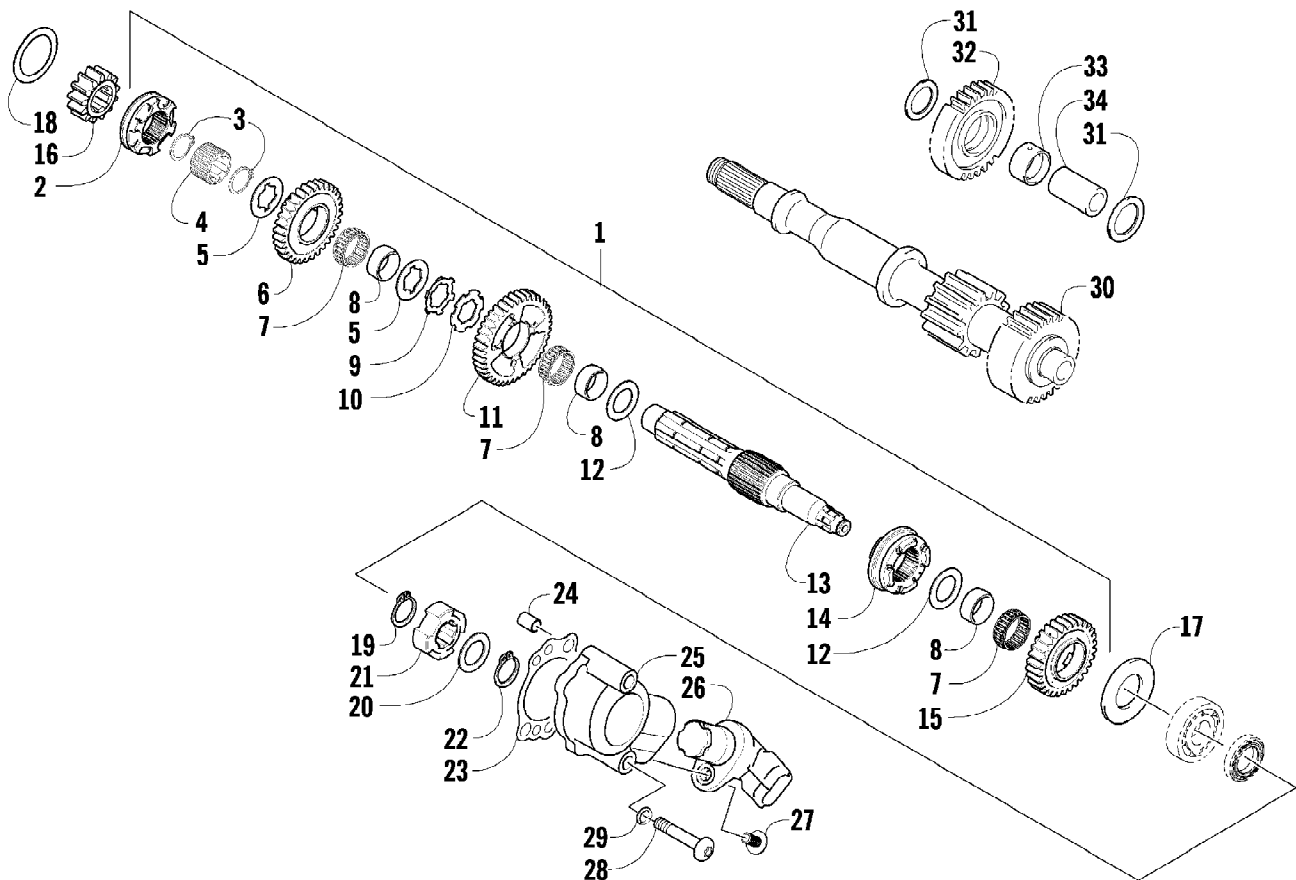
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SECONDARY TRANSMISSION ASSEMBLY (ENGINE SERIAL NO. 0264070 AND UP)



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 SECONDARY TRANSMISSION ASSEMBLY (ENGINE SERIAL NO. 0264070 AND UP)

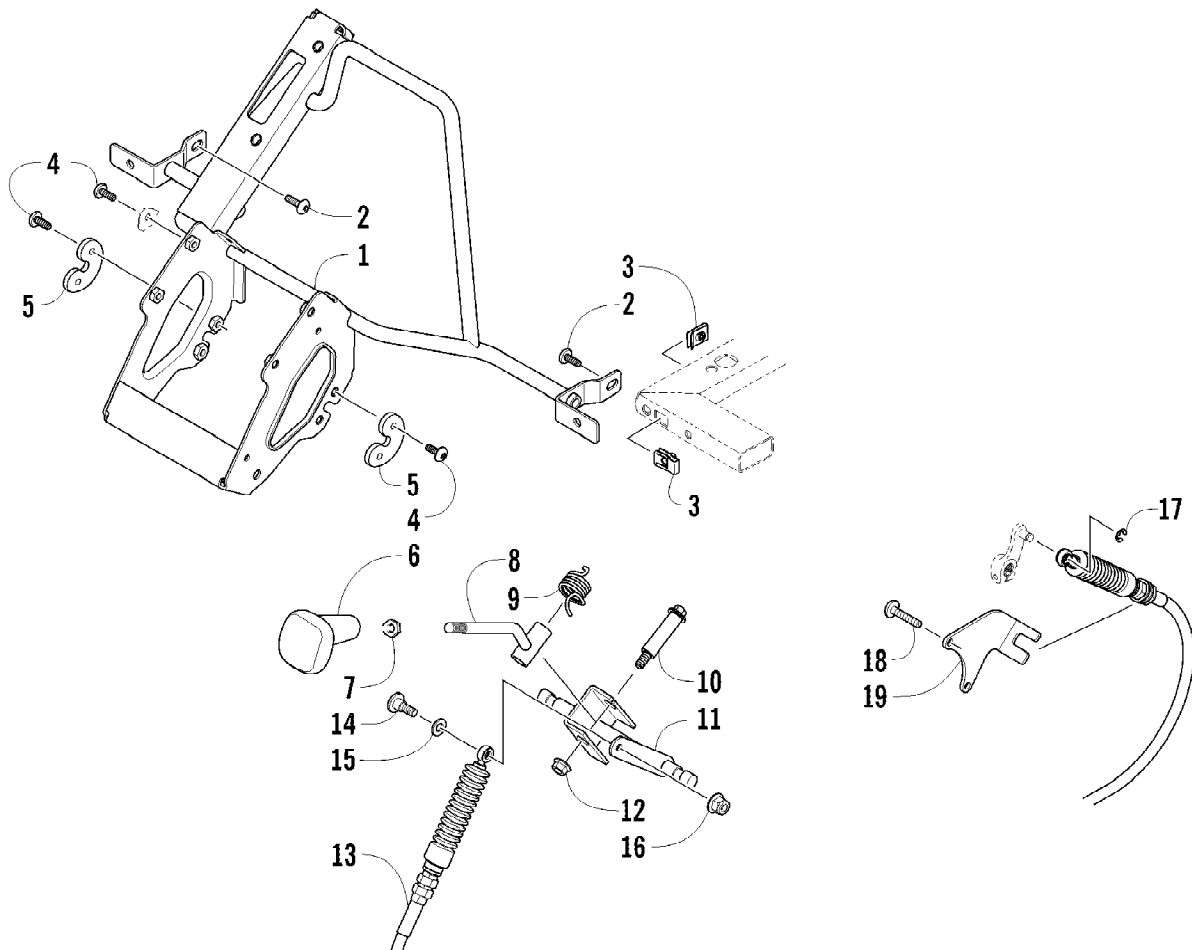
| Ref # | Part Number | Qty | S/P/F | Description                       |
|-------|-------------|-----|-------|-----------------------------------|
| 1     | 0822-124    | 1   |       | Countershaft Assembly (inc. 2-10) |
| 2     | 0831-085    | 2   |       | Ring, Retaining                   |
| 3     | 0822-120    | 1   |       | Gear Select, Reverse              |
| 4     | 0822-121    | 4   |       | Shim                              |
| 5     | 0822-119    | 1   |       | Gear, Reverse Driven              |
| 6     | 0832-082    | 3   |       | Bearing                           |
| 7     | 0822-114    | 1   |       | Gear, Driven - Low                |
| 8     | 0822-113    | 1   |       | Countershaft                      |
| 9     | 0822-116    | 1   |       | Gear Select, Sliding              |
| 10    | 0822-115    | 1   |       | Gear, Driven - High               |
| 11    | 0822-125    | 1   |       | Gear, Drive                       |
| 12    | 0828-019    | 1   |       | Washer, Thrust                    |
| 13    | 0828-011    | 1   |       | Washer                            |
| 14    | 0831-040    | 1   |       | Ring, Retaining                   |
| 15    | 0822-050    | 1   |       | Trigger, Speedometer Sensor       |
| 16    | 0828-069    | 1   |       | Washer, Thrust                    |
| 17    | 0831-039    | 1   |       | Ring, Retaining                   |
| 18    | 0830-129    | 1   |       | Gasket                            |
| 19    | 0829-023    | 2   |       | Pin, Dowel                        |
| 20    | 0822-049    | 1   |       | Housing, Speedometer Sensor       |
| 21    | 0824-042    | 1   | /P    | Sensor, Speedometer               |
| 22    | 8468-620    | 1   | /P    | Screw, Machine                    |
| 23    | 8468-645    | 2   |       | Screw, Machine                    |
| 24    | 0830-107    | 2   |       | Gasket                            |
| 25    | 0822-001    | 1   |       | Driveshaft                        |
| 26    | 0828-016    | 2   |       | Washer, Thrust                    |
| 27    | 0822-011    | 1   |       | Gear, Reverse Idle                |
| 28    | 0822-012    | 1   |       | Bushing                           |
| 29    | 0822-015    | 1   |       | Shaft, Reverse Idle               |

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SECONDARY TRANSMISSION ASSEMBLY (UP TO ENGINE SERIAL NO. 0264069)



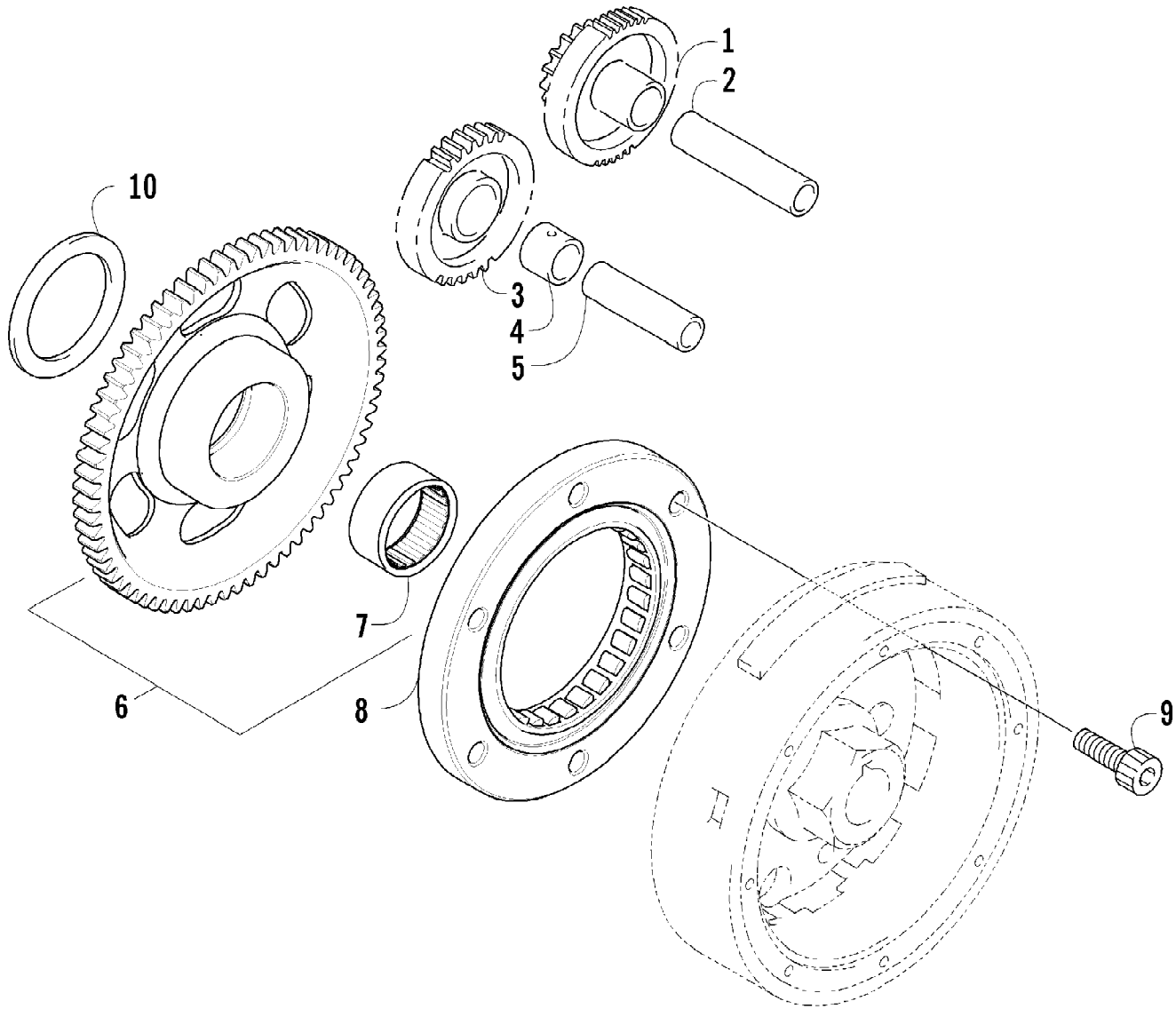
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 SECONDARY TRANSMISSION ASSEMBLY (UP TO ENGINE SERIAL NO. 0264069)

| Ref # | Part Number | Qty | S/P/F | Description                       |
|-------|-------------|-----|-------|-----------------------------------|
| 1     | 0822-091    | 1   | /P    | Countershaft Assembly (inc. 2-15) |
| 2     | 0822-014    | 1   |       | Gear Select, Reverse              |
| 3     | 0831-011    | 2   |       | Ring, Retaining                   |
| 4     | 0822-045    | 1   |       | Spacer, Reverse Driven Gear       |
| 5     | 0828-008    | 2   |       | Washer                            |
| 6     | 0822-013    | 1   |       | Gear, Reverse Driven              |
| 7     | 0832-011    | 3   |       | Bearing                           |
| 8     | 0822-005    | 3   |       | Bushing                           |
| 9     | 0828-014    | 1   |       | Washer, Lock                      |
| 10    | 0828-015    | 1   |       | Washer, Lock                      |
| 11    | 0822-004    | 1   |       | Gear, Driven - Low                |
| 12    | 0822-046    | 2   |       | Washer                            |
| 13    | 0822-003    | 1   |       | Countershaft                      |
| 14    | 0822-007    | 1   |       | Gear Select, Sliding              |
| 15    | 0822-006    | 1   |       | Gear, Driven - High               |
| 16    | 0822-089    | 1   |       | Gear, Drive                       |
| 17    | 0828-011    | 1   |       | Washer                            |
| 18    | 0828-019    | 1   |       | Washer, Thrust                    |
| 19    | 0831-040    | 1   |       | Ring, Retaining                   |
| 20    | 0828-069    | 1   |       | Washer, Thrust                    |
| 21    | 0822-050    | 1   |       | Trigger, Speedometer Sensor       |
| 22    | 0831-039    | 1   |       | Ring, Retaining                   |
| 23    | 0830-129    | 1   |       | Gasket                            |
| 24    | 0829-023    | 2   |       | Pin, Dowel                        |
| 25    | 0822-049    | 1   |       | Housing, Speedometer Sensor       |
| 26    | 0824-042    | 1   | /P    | Sensor, Speedometer               |
| 27    | 8468-620    | 1   | /P    | Screw, Machine                    |
| 28    | 8468-645    | 2   |       | Screw, Machine                    |
| 29    | 0830-107    | 2   |       | Gasket                            |
| 30    | 0822-001    | 1   |       | Driveshaft                        |
| 31    | 0828-016    | 2   |       | Washer, Thrust                    |
| 32    | 0822-011    | 1   |       | Gear, Reverse Idle                |
| 33    | 0822-012    | 1   |       | Bushing                           |
| 34    | 0822-015    | 1   |       | Shaft, Reverse Idle               |



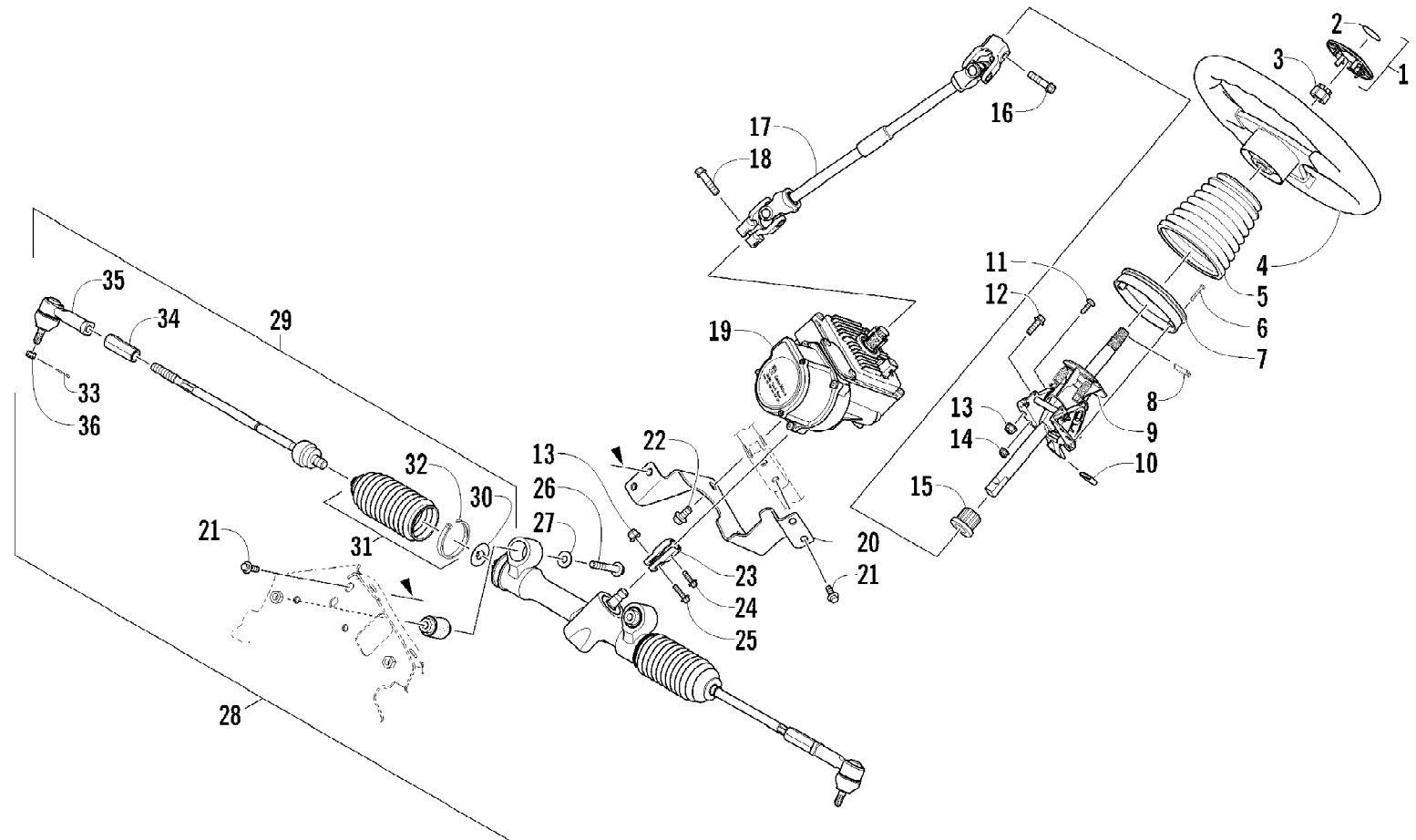
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SHIFTER ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description             |
|-------|-------------|-----|-------|-------------------------|
| 1     | 1502-646    | 1   |       | Mount, Shift            |
| 2     | 8476-620    | 4   |       | Screw, Machine          |
| 3     | 0423-577    | 4   |       | Clip, U-Nut             |
| 4     | 8477-616    | 8   |       | Screw, Machine          |
| 5     | 1402-275    | 2   |       | Retainer, Shift Linkage |
| 6     | 1402-758    | 1   |       | Knob, Shift             |
| 7     | 0423-885    | 1   |       | Nut                     |
| 8     | 1502-510    | 1   |       | Lever, Shift            |
| 9     | 1402-872    | 1   |       | Spring                  |
| 10    | 0423-505    | 1   |       | Screw, Shoulder         |
| 11    | 1502-512    | 1   |       | Axle, Shift             |
| 12    | 8424-802    | 1   |       | Nut                     |
| 13    | 0487-059    | 1   |       | Cable, Shift            |
| 14    | 0423-356    | 1   |       | Screw, Shoulder         |
| 15    | 0623-094    | 1   |       | Washer                  |
| 16    | 8427-602    | 1   |       | Nut, Lock               |
| 17    | 0124-057    | 1   | /P    | E-Ring                  |
| 18    | 8468-645    | 2   |       | Screw, Machine          |
| 19    | 2406-894    | 1   | /P    | Bracket, Shift Cable    |



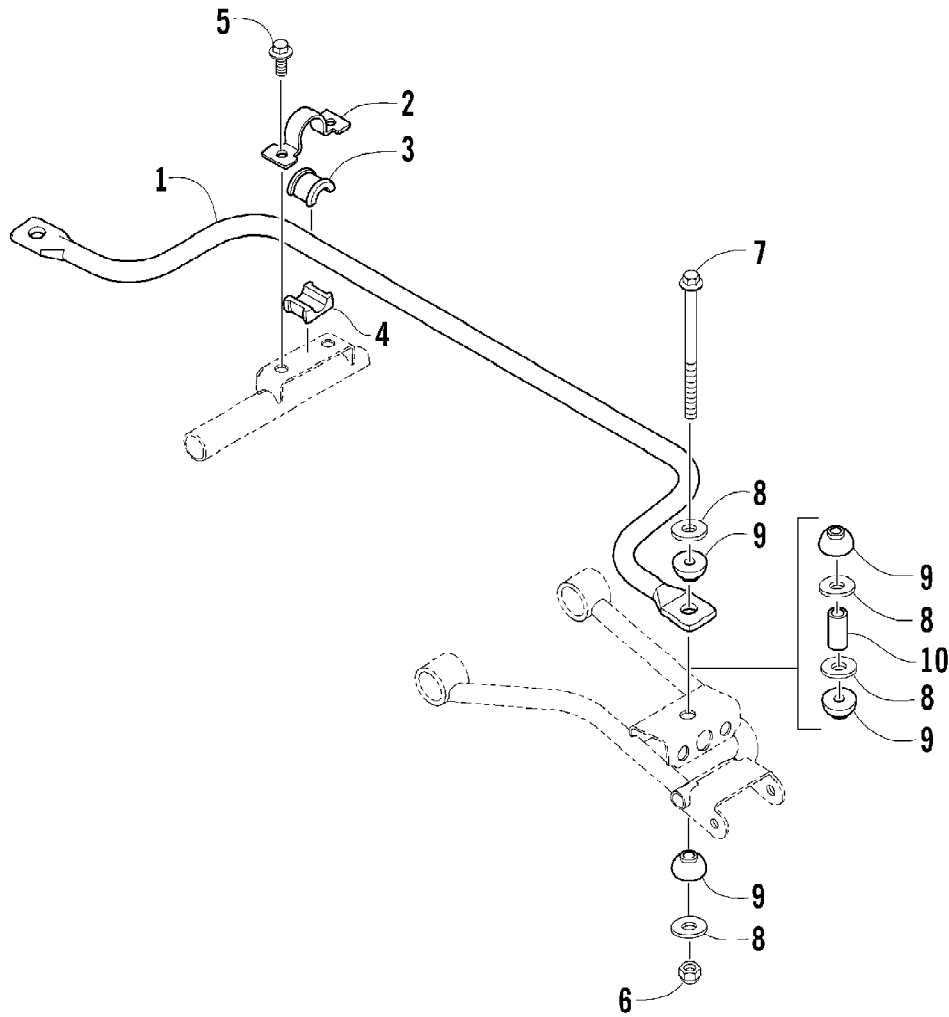
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 STARTER CLUTCH ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                      |
|-------|-------------|-----|-------|----------------------------------|
| 1     | 0815-001    | 1   |       | Gear, Starter Idler - No. 1      |
| 2     | 0829-031    | 1   | /P    | Shaft, Starter Gear              |
| 3     | 0815-002    | 1   |       | Gear, Starter Idler - No. 2      |
| 4     | 0815-003    | 1   |       | Spacer, Starter Idler Gear No. 2 |
| 5     | 0829-032    | 1   | /P    | Shaft, Starter Gear              |
| 6     | 0815-004    | 1   |       | Gear, Starter Clutch (inc. 7)    |
| 7     | 0832-079    | 1   | /P    | Bearing                          |
| 8     | 0802-035    | 1   |       | Clutch, Starter                  |
| 9     | 0826-069    | 6   |       | Screw, Machine                   |
| 10    | 0828-094    | 1   |       | Washer                           |



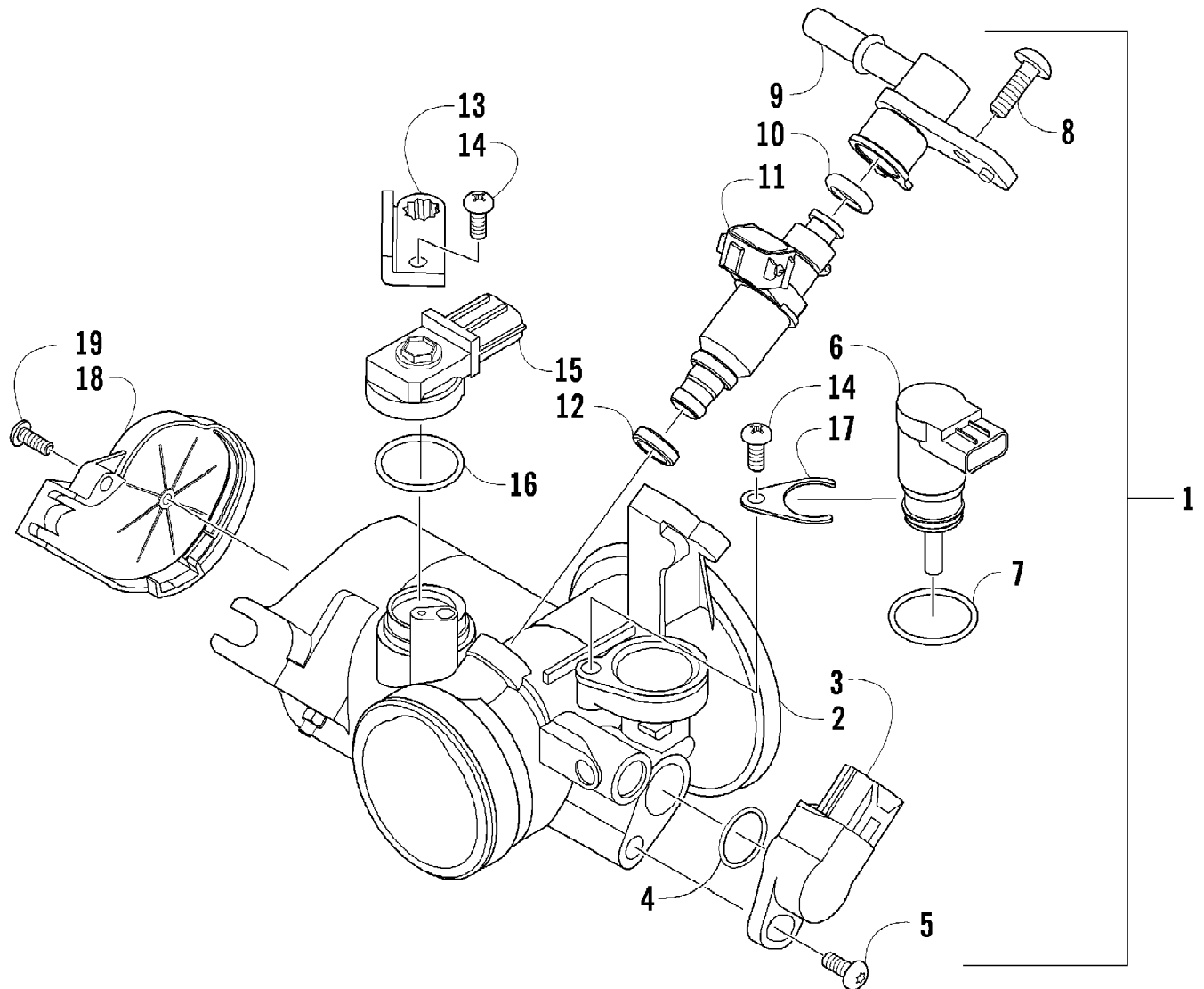
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STEERING ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                           |
|-------|-------------|-----|-------|---------------------------------------|
| 1     | 0505-690    | 1   |       | Cap, Steering Wheel (inc. 2)          |
| 2     | 1411-798    | 1   |       | Decal, Steering Wheel                 |
| 3     | 0423-884    | 1   |       | Nut                                   |
| 4     | 0405-398    | 1   |       | Wheel, Steering - Assembly            |
| 5     | 0405-339    | 1   |       | Boot                                  |
| 6     | 0423-743    | 2   |       | Screw, Self-Tapping                   |
| 7     | 0405-258    | 1   |       | Support                               |
| 8     | 1423-045    | 1   |       | Clip, Retaining                       |
| 9     | 0505-588    | 1   | /P    | Mechanism, Tilt                       |
| 10    | 2406-590    | 1   |       | Cap, Tilt Lever                       |
| 11    | 8476-620    | 2   |       | Screw, Machine                        |
| 12    | 8408-825    | 2   |       | Screw, Cap                            |
| 13    | 8427-802    | 3   |       | Nut, Lock                             |
| 14    | 8427-602    | 2   |       | Nut, Lock                             |
| 15    | 0505-730    | 1   |       | Bushing (Up to VIN: 301735)           |
| 15    | 0405-155    | 1   |       | Bushing (VIN: 301736 and Up)          |
| 16    | 1423-047    | 1   |       | Screw, Cap                            |
| 17    | 0405-379    | 1   |       | Shaft, Steering - Assembly            |
| 18    | 1423-044    | 1   |       | Screw, Cap                            |
| 19    | 0505-727    | 1   | S/P   | Assembly, Electronic Power Steering   |
| 20    | 4506-152    | 1   |       | Bracket, Mounting                     |
| 21    | 8408-816    | 4   |       | Screw, Cap                            |
| 22    | 8409-020    | 4   | /P    | Screw, Cap                            |
| 23    | 0405-388    | 1   |       | Coupler, Steering                     |
| 24    | 1423-052    | 1   |       | Screw, Cap                            |
| 25    | 1423-053    | 1   |       | Screw, Cap                            |
| 26    | 8408-070    | 2   |       | Screw, Cap                            |
| 27    | 0623-728    | 2   |       | Washer                                |
| 28    | 0505-689    | 1   | /P    | Housing, Rack and Pinion (inc. 29-35) |
| 29    | 0505-719    | 2   | /P    | Tie Rod - Assembly (inc. 30-35)       |
| 30    | 0405-428    | 2   |       | Plate, Retaining                      |
| 31    | 0505-745    | 2   |       | Kit, Tie Rod Boot (inc. 32-33)        |
| 32    | 0123-903    | 2   |       | Tie, Cable - 11.5 in.                 |
| 33    | 0623-175    | 2   |       | Pin, Cotter                           |
| 34    | 0505-744    | 2   |       | Kit, Nut (inc. 33)                    |
| 35    | 0505-743    | 2   | /P    | Kit, Tie Rod End (inc. 33)            |
| 36    | 0423-072    | 2   |       | Nut                                   |

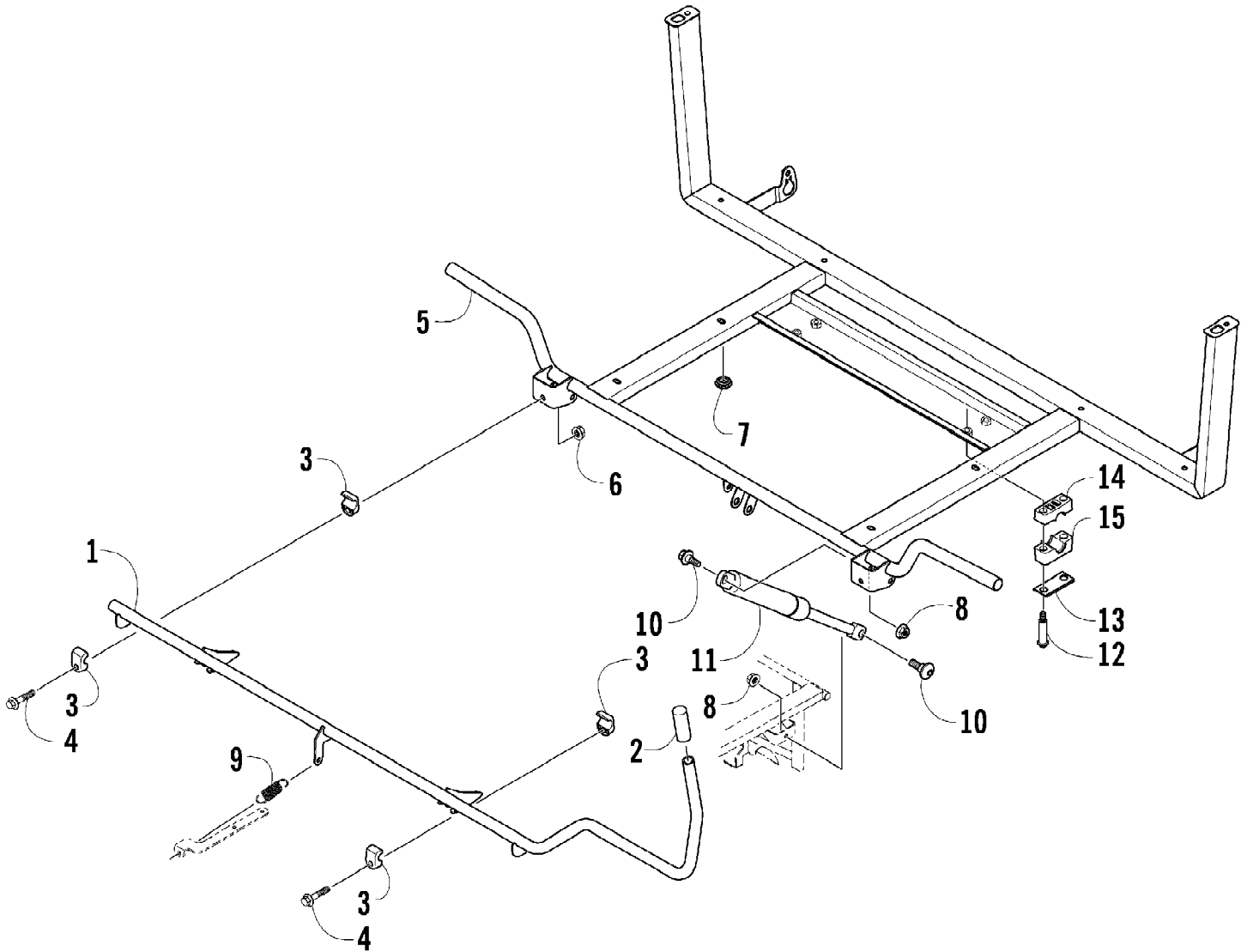


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SWAY BAR ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description          |
|-------|-------------|-----|-------|----------------------|
| 1     | 0404-110    | 1   |       | Bar, Sway - Assembly |
| 2     | 0404-135    | 2   |       | Clamp, Bushing       |
| 3     | 0404-094    | 2   |       | Bushing, Upper       |
| 4     | 0404-095    | 2   |       | Bushing, Lower       |
| 5     | 8409-016    | 4   |       | Screw, Cap           |
| 6     | 8422-002    | 2   |       | Nut, Lock            |
| 7     | 0423-335    | 2   |       | Screw, Cap           |
| 8     | 0423-073    | 8   |       | Washer               |
| 9     | 1402-434    | 8   |       | Bushing              |
| 10    | 0423-620    | 2   |       | Spacer               |

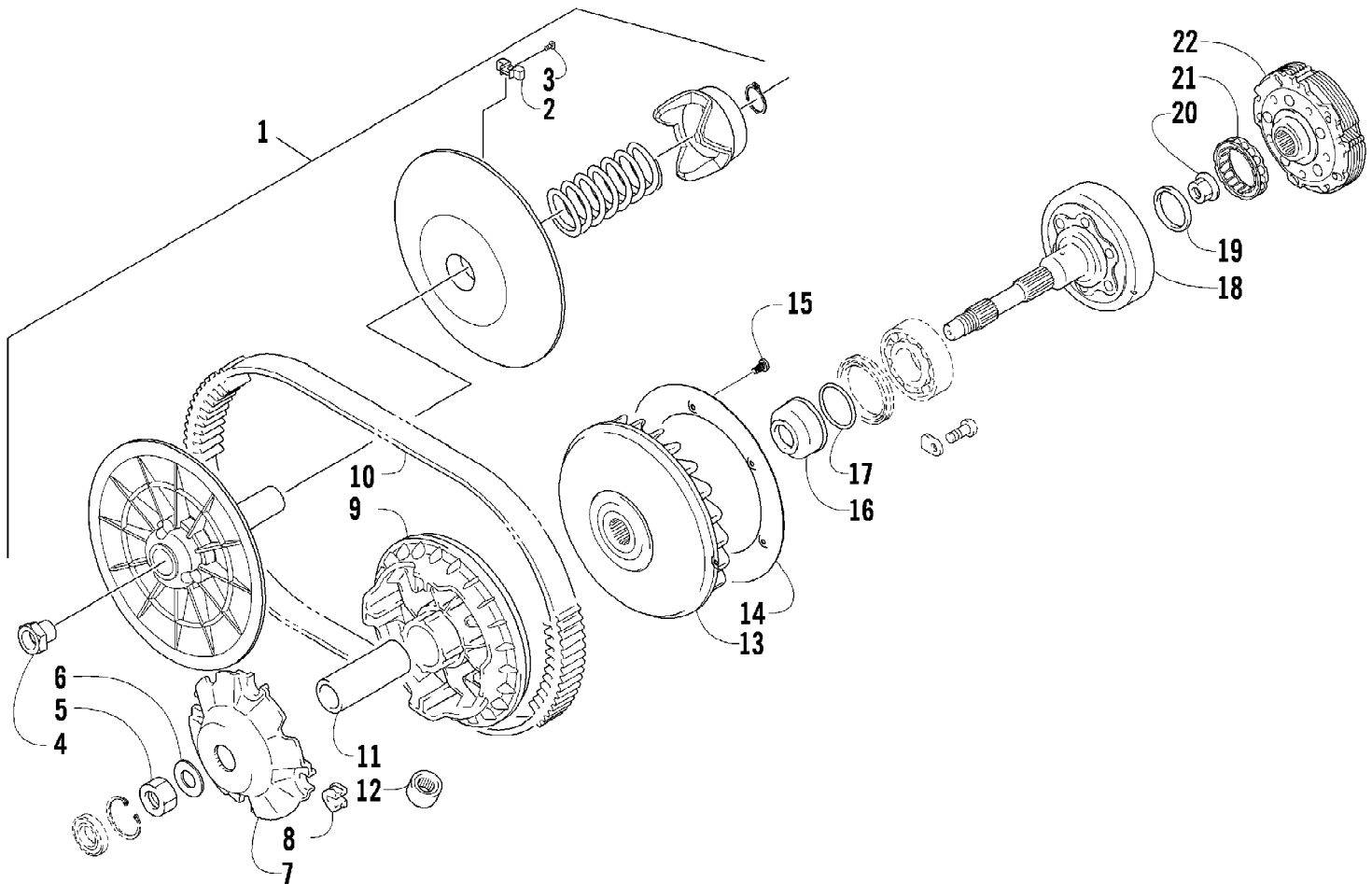


| Ref # | Part Number | Qty | S/P/F | Description                          |
|-------|-------------|-----|-------|--------------------------------------|
| 1     | 0470-753    | 1   |       | Throttle Body - Assembly (inc. 2-19) |
| 2     | 0           | 1   | F     | Throttle Body                        |
| 3     | 0430-072    | 1   |       | Sensor, Throttle Position            |
| 4     | 5507-234    | 1   |       | O-Ring, Throttle Position Sensor     |
| 5     | 5507-231    | 1   |       | Screw, Machine                       |
| 6     | 0430-074    | 1   |       | Valve, ISC                           |
| 7     | 5507-233    | 1   |       | O-Ring, ISC Valve                    |
| 8     | 5507-238    | 1   |       | Screw, Machine                       |
| 9     | 0470-687    | 1   |       | Rail, Fuel                           |
| 10    | 0470-767    | 1   |       | O-Ring, Fuel Injector                |
| 11    | 0470-762    | 1   |       | Injector, Fuel                       |
| 12    | 0470-768    | 1   |       | Seal, Fuel Injector                  |
| 13    | 5507-227    | 1   |       | Bracket, MAP Sensor                  |
| 14    | 5507-117    | 2   | /P    | Screw, Machine                       |
| 15    | 0430-073    | 1   |       | Sensor, MAP                          |
| 16    | 5507-232    | 1   |       | O-Ring, MAP Sensor                   |
| 17    | 5507-229    | 1   |       | Plate, Retaining                     |
| 18    | 5507-223    | 1   |       | Cover                                |
| 19    | 5507-037    | 1   | /P    | Screw, Machine                       |

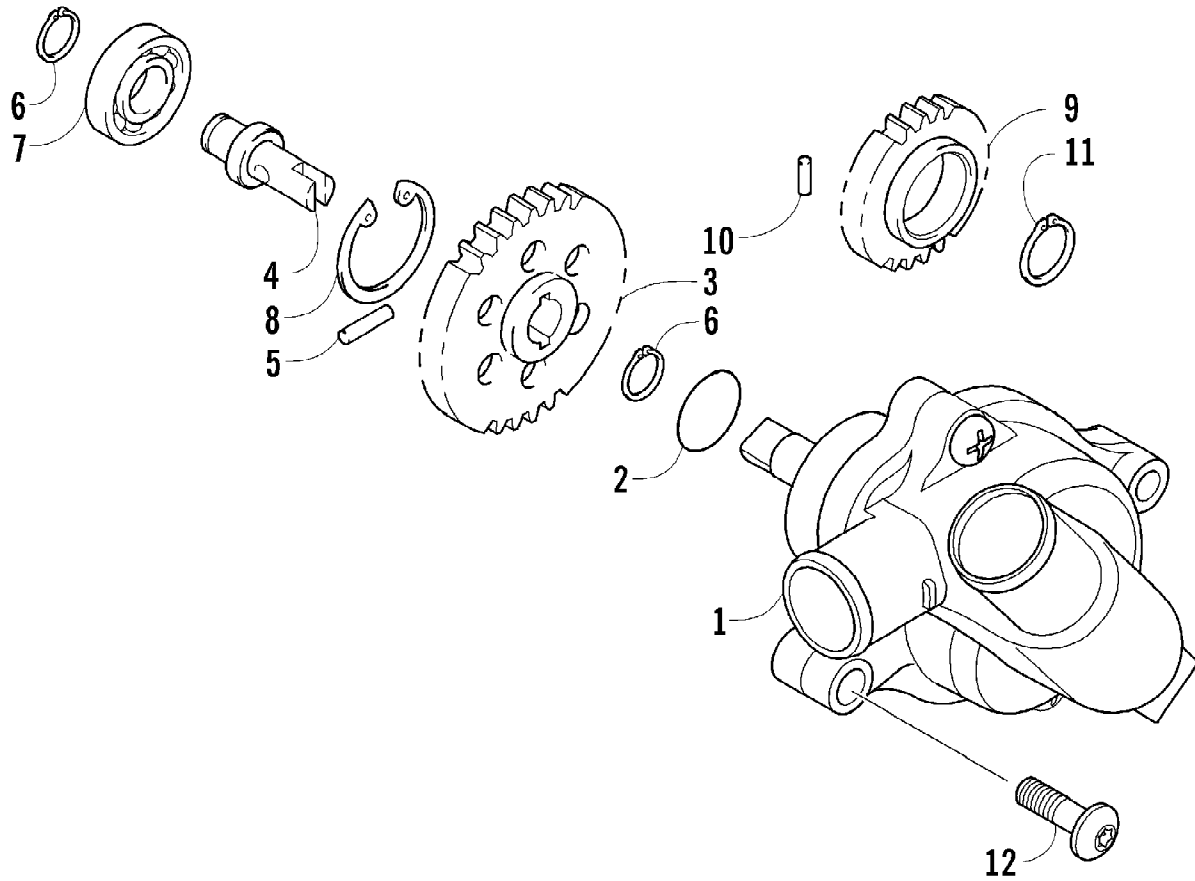


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TILT FRAME ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description          |
|-------|-------------|-----|-------|----------------------|
| 1     | 2506-919    | 1   |       | Rod, Cargo Box Latch |
| 2     | 1406-736    | 1   |       | Grip, Latch Rod      |
| 3     | 1406-674    | 4   |       | Bushing, Pivot       |
| 4     | 8408-840    | 2   |       | Screw, Cap           |
| 5     | 2506-197    | 1   | /P    | Frame, Box           |
| 6     | 8424-802    | 2   |       | Nut                  |
| 7     | 0423-628    | 4   |       | Grommet              |
| 8     | 8427-602    | 2   |       | Nut, Lock            |
| 9     | 2416-086    | 1   |       | Spring               |
| 10    | 0423-356    | 2   |       | Screw, Shoulder      |
| 11    | 2506-194    | 1   |       | Support, Lift        |
| 12    | 0423-505    | 4   |       | Screw, Shoulder      |
| 13    | 0405-166    | 2   |       | Cap, Housing         |
| 14    | 0405-138    | 2   |       | Housing, Lower       |
| 15    | 0405-139    | 2   |       | Housing, Upper       |



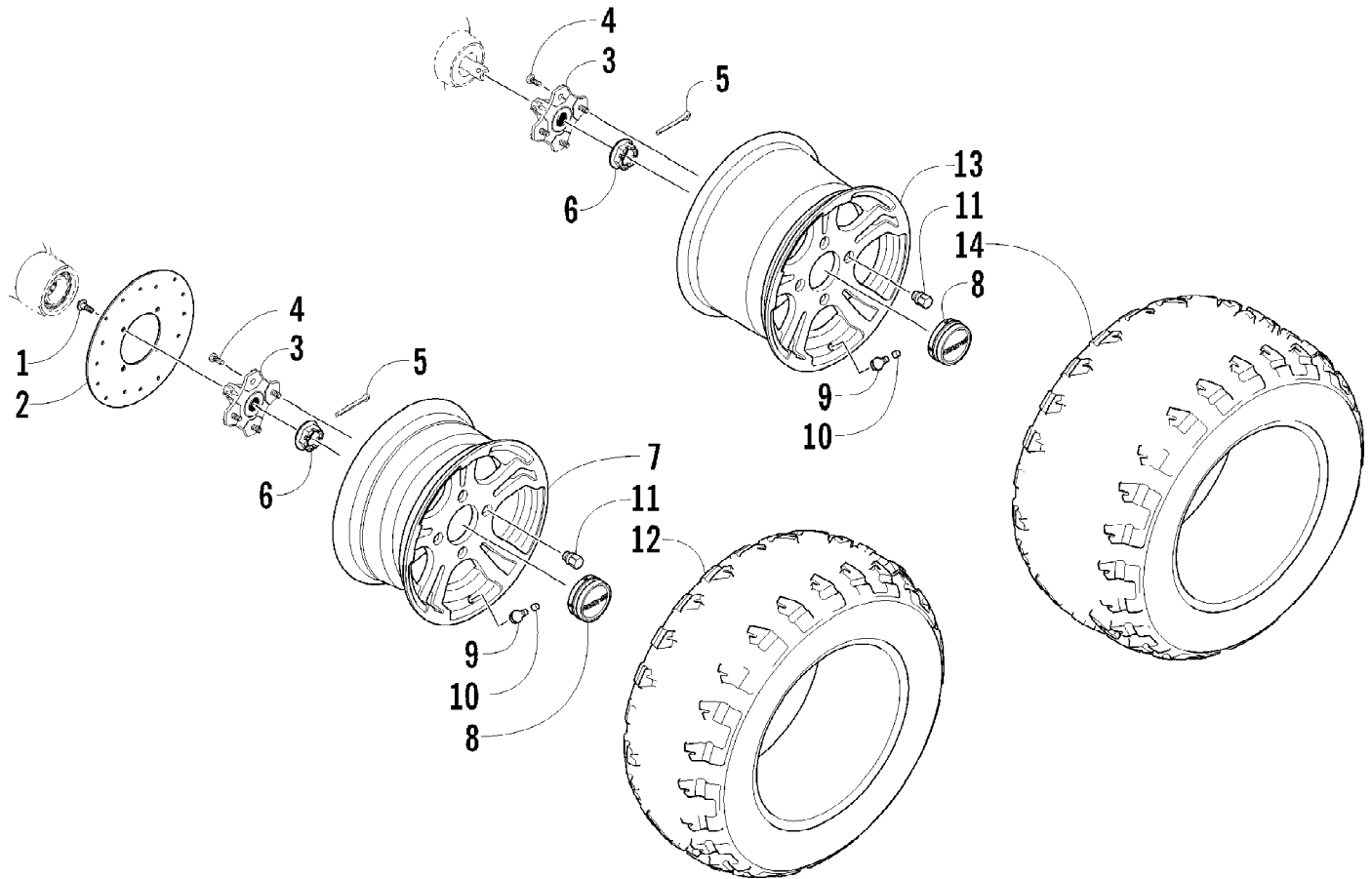
| Ref # | Part Number | Qty | S/P/F | Description                          |
|-------|-------------|-----|-------|--------------------------------------|
| 1     | 0823-254    | 1   | S     | Pulley, Driven - Assembly (inc. 2-4) |
| 2     | 0823-176    | 3   | /P    | Shoe, Cam                            |
| 3     | 0823-177    | 3   |       | Screw, Machine                       |
| 4     | 0823-178    | 1   |       | Nut                                  |
| 5     | 0827-010    | 1   |       | Nut                                  |
| 6     | 0828-106    | 1   |       | Washer                               |
| 7     | 0823-008    | 1   |       | Plate, Movable Drive Face            |
| 8     | 0823-010    | 4   |       | Damper, Movable Drive Face           |
| 9     | 0823-159    | 1   |       | Face, Movable Drive                  |
| 10    | 0823-013    | 1   |       | Belt, Drive                          |
| 11    | 0823-149    | 1   |       | Spacer                               |
| 12    | 0823-164    | 8   |       | Roller                               |
| 13    | 0823-156    | 1   | /P    | Face, Fixed Drive                    |
| 14    | 0823-131    | 1   |       | Shroud, Drive Face                   |
| 15    | 0623-914    | 6   |       | Screw, Self-Tapping                  |
| 16    | 0823-015    | 1   |       | Spacer, Fixed Drive Face             |
| 17    | 0470-531    | 1   |       | O-Ring                               |
| 18    | 0823-261    | 1   | S/P   | Housing, Clutch - Assembly           |
| 19    | 0830-189    | 1   | /P    | Seal                                 |
| 20    | 0827-011    | 1   |       | Nut                                  |
| 21    | 0823-018    | 1   |       | Clutch, One-Way                      |
| 22    | 0823-310    | 1   | /P    | Clutch, Centrifugal - 6 Plate        |



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 WATER PUMP ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                     |
|-------|-------------|-----|-------|---------------------------------|
| 1     | 0813-001    | 1   |       | Pump, Water - Assembly (inc. 2) |
| 2     | 0830-029    | 1   |       | O-Ring                          |
| 3     | 0813-004    | 1   |       | Gear, Driven                    |
| 4     | 0813-005    | 1   |       | Shaft, Driven Gear              |
| 5     | 0829-009    | 1   |       | Pin                             |
| 6     | 0831-002    | 2   |       | Ring, Retaining                 |
| 7     | 0832-046    | 1   | /P    | Bearing                         |
| 8     | 0831-004    | 1   |       | Ring, Retaining                 |
| 9     | 0811-003    | 1   |       | Gear, Water Pump Drive          |
| 10    | 0829-007    | 1   |       | Pin                             |
| 11    | 0831-005    | 1   |       | Ring, Retaining                 |
| 12    | 8468-665    | 2   |       | Screw, Machine                  |

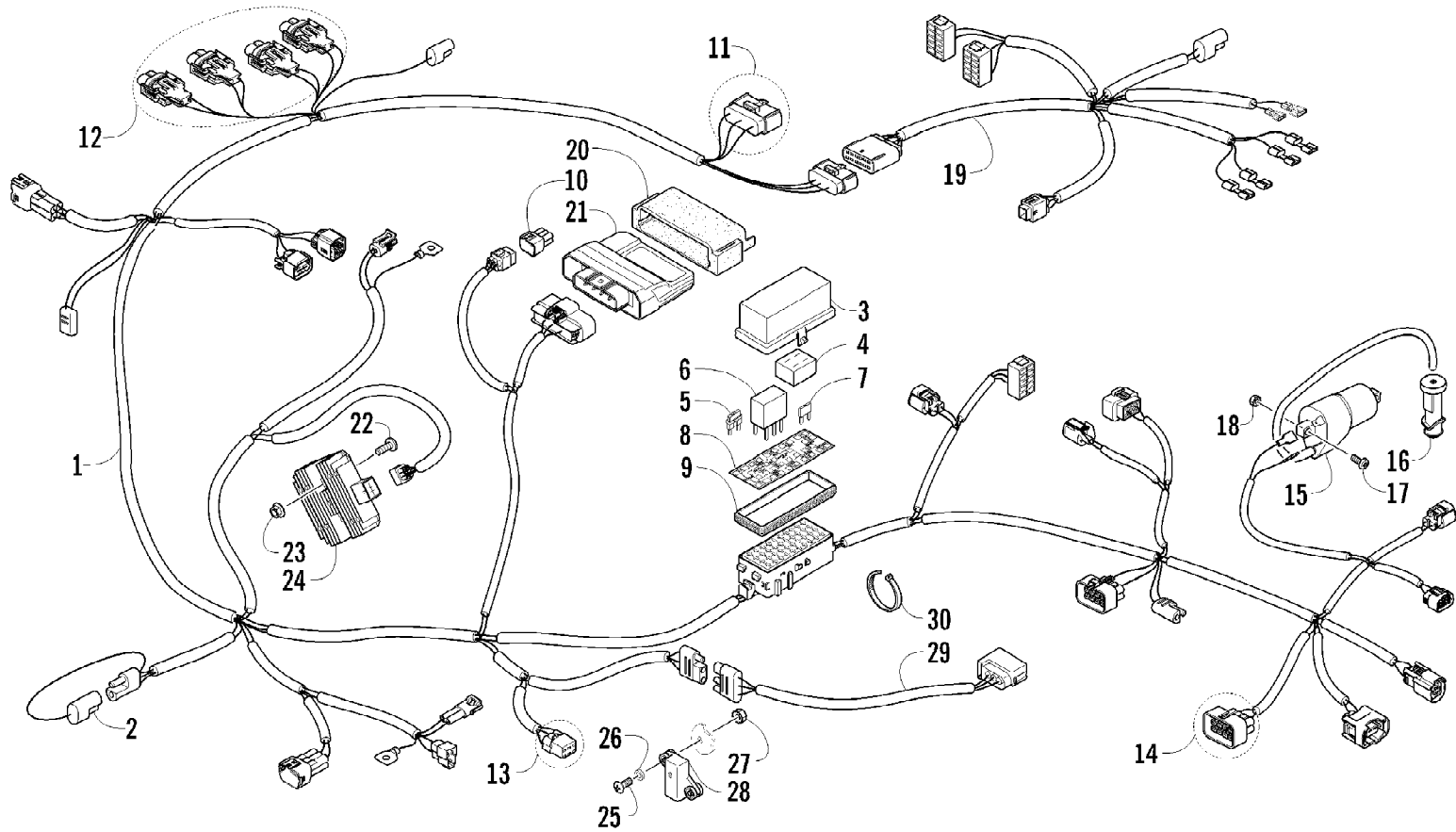
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WHEEL AND TIRE ASSEMBLY



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 WHEEL AND TIRE ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                 |
|-------|-------------|-----|-------|-----------------------------|
| 1     | 0423-557    | 8   |       | Screw, Shoulder             |
| 2     | 1436-418    | 2   | /P    | Disc, Brake                 |
| 3     | 1502-433    | 2   | /P    | Hub, Wheel - Front (inc. 4) |
| 3     | 1502-435    | 2   | /P    | Hub, Wheel - Rear (inc. 4)  |
| 4     | 0402-974    | 16  | /P    | Stud                        |
| 5     | 0423-407    | 4   |       | Pin, Cotter                 |
| 6     | 0423-607    | 4   |       | Nut, Castle                 |
| 7     | 1402-732    | 2   |       | Wheel - Front (inc. 8)      |
| 8     | 1402-736    | 4   |       | Cap, Wheel                  |
| 9     | 0402-064    | 4   |       | Stem, Valve (inc. 10)       |
| 10    | 0402-140    | 4   |       | Cap, Valve Stem             |
| 11    | 0423-618    | 16  |       | Nut, Lug                    |
| 12    | 1402-860    | 2   |       | Tire - Front                |
| 13    | 1402-918    | 2   | /P    | Wheel - Rear (inc. 8)       |
| 14    | 1402-861    | 2   |       | Tire - Rear                 |

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WIRING HARNESS ASSEMBLY



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WIRING HARNESS ASSEMBLY

| Ref # | Part Number | Qty | S/P/F | Description                                |
|-------|-------------|-----|-------|--------------------------------------------|
| 1     | 0486-389    | 1   |       | Harness, Main (inc. 2-10)                  |
| 2     | 0486-164    | 1   |       | Tether, Accessory Connector                |
| 3     | 0430-085    | 1   |       | Cover, Fuse Block                          |
| 4     | 0430-037    | 1   |       | Holder, Fuse                               |
| 5     | 0430-034    | 2   |       | Diode                                      |
| 6     | 0430-045    | 6   | /P    | Relay (4-Pin) - 20 Amp                     |
| 7     | 0430-032    | 5   |       | Fuse - 10 Amp                              |
| 7     | 0430-031    | 4   |       | Fuse - 15 Amp                              |
| 7     | 0430-030    | 3   |       | Fuse - 30 Amp                              |
| 8     | 2411-213    | 1   |       | Decal, Fuse Block                          |
| 9     | 0430-086    | 1   |       | Seal                                       |
| 10    | 0430-097    | 1   |       | Cover, Diagnostics Connector               |
| 11    | 1436-415    | 1   |       | Repair Kit, Connector - LCD Gauge          |
| 12    | 1436-290    | AR  |       | Repair Kit, Connector - Headlight          |
| 13    | 1436-416    | 1   |       | Repair Kit, Connector - Tilt Sensor        |
| 14    | 1436-417    | 1   |       | Repair Kit, Connector - Idle Speed Control |
| 15    | 0824-043    | 1   |       | Coil, Ignition - Assembly                  |
| 16    | 0824-049    | 1   | /P    | Cap, Spark Plug                            |
| 17    | 8476-620    | 2   |       | Screw, Machine                             |
| 18    | 0623-038    | 2   |       | Nut w/Washer                               |
| 19    | 0486-399    | 1   |       | Harness, Console                           |
| 20    | 0430-076    | 1   |       | Cushion, ECU                               |
| 21    | 0530-029    | 1   |       | ECU                                        |
| 22    | 8476-625    | 2   |       | Screw, Machine                             |
| 23    | 8424-602    | 2   | /P    | Nut                                        |
| 24    | 0824-037    | 1   | /P    | Regulator, Voltage                         |
| 25    | 8468-425    | 2   |       | Screw, Machine                             |
| 26    | 0123-802    | 2   |       | Washer                                     |
| 27    | 0423-493    | 2   |       | Nut w/Washer                               |
| 28    | 0409-064    | 1   |       | Sensor, Tilt                               |
| 29    | 0486-403    | 1   |       | Harness, Adapter - Taillight               |
| 30    | 0123-788    | AR  | /P    | Tie, Cable - 8 in.                         |
| 30    | 0123-903    | AR  |       | Tie, Cable - 11.5 in.                      |
| 30    | 0623-144    | AR  |       | Tie, Cable - 17.5 in.                      |