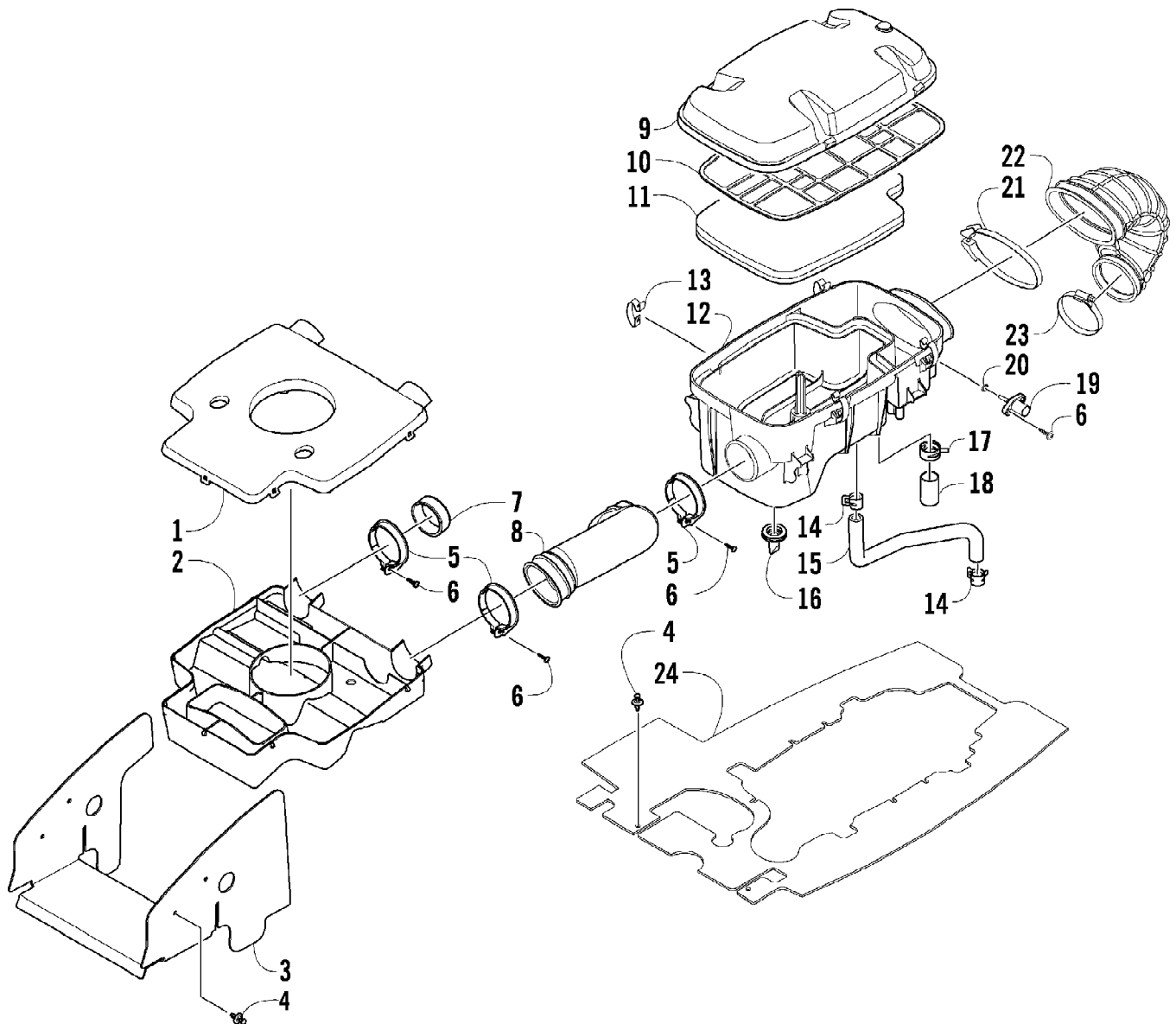


2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
AIR INTAKE ASSEMBLY

Page 1 of 81



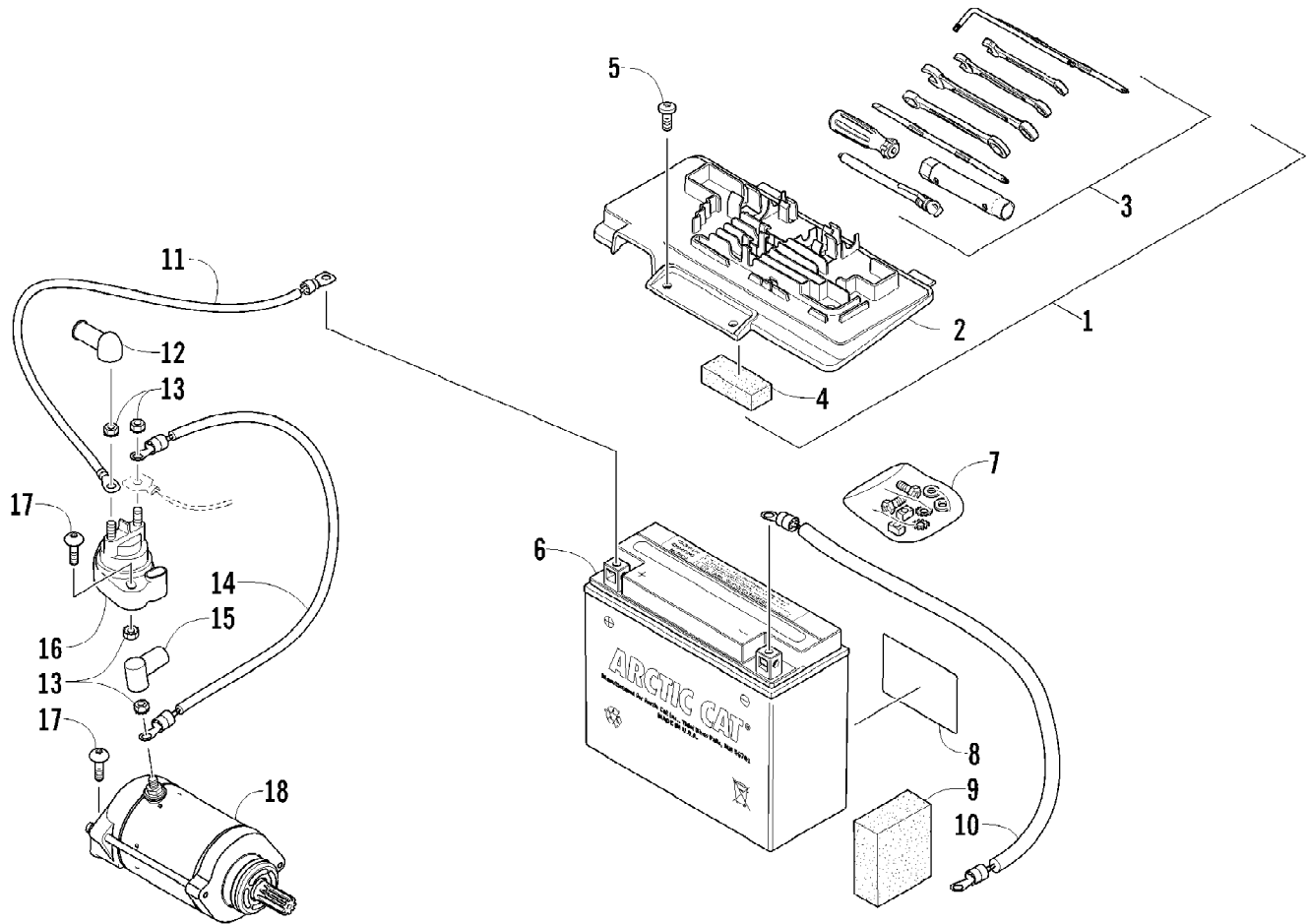
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
AIR INTAKE ASSEMBLY

Page 2 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0413-091	1		Diverter, Air - Top
2	0413-093	1		Diverter, Air - Bottom
3	2406-013	1		Shroud, Splash
4	0623-362	4		Rivet, Reinstallable
5	0423-551	3		Clamp
6	0423-342	5	/P	Screw, Self-Tapping
7	0413-096	1		Cap, Air Intake - Diverter
8	0470-529	1		Duct, Air Intake - Engine
9	0470-877	1	/P	Cover, Intake
10	0470-560	1		Screen, Air Filter
11	0470-558	1		Filter, Air
12	0470-728	1		Housing, Intake
13	0423-455	4		Clip, Spring
14	1623-281	2		Clamp, Hose
15	0410-172	1	/P	Hose, Vent
16	0470-442	1	/P	Valve, Drain
17	1623-287	1		Clamp
18	0423-766	1		Cap, Drain
19	0430-055	1		Sensor, Air Temperature (inc. 20)
20	5507-224	1		O-Ring
21	0423-554	1		Clamp
22	0470-511	1		Boot
23	0423-019	1		Clamp
24	2416-150	1		Panel, Shield

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
BATTERY AND STARTER ASSEMBLY

Page 3 of 81



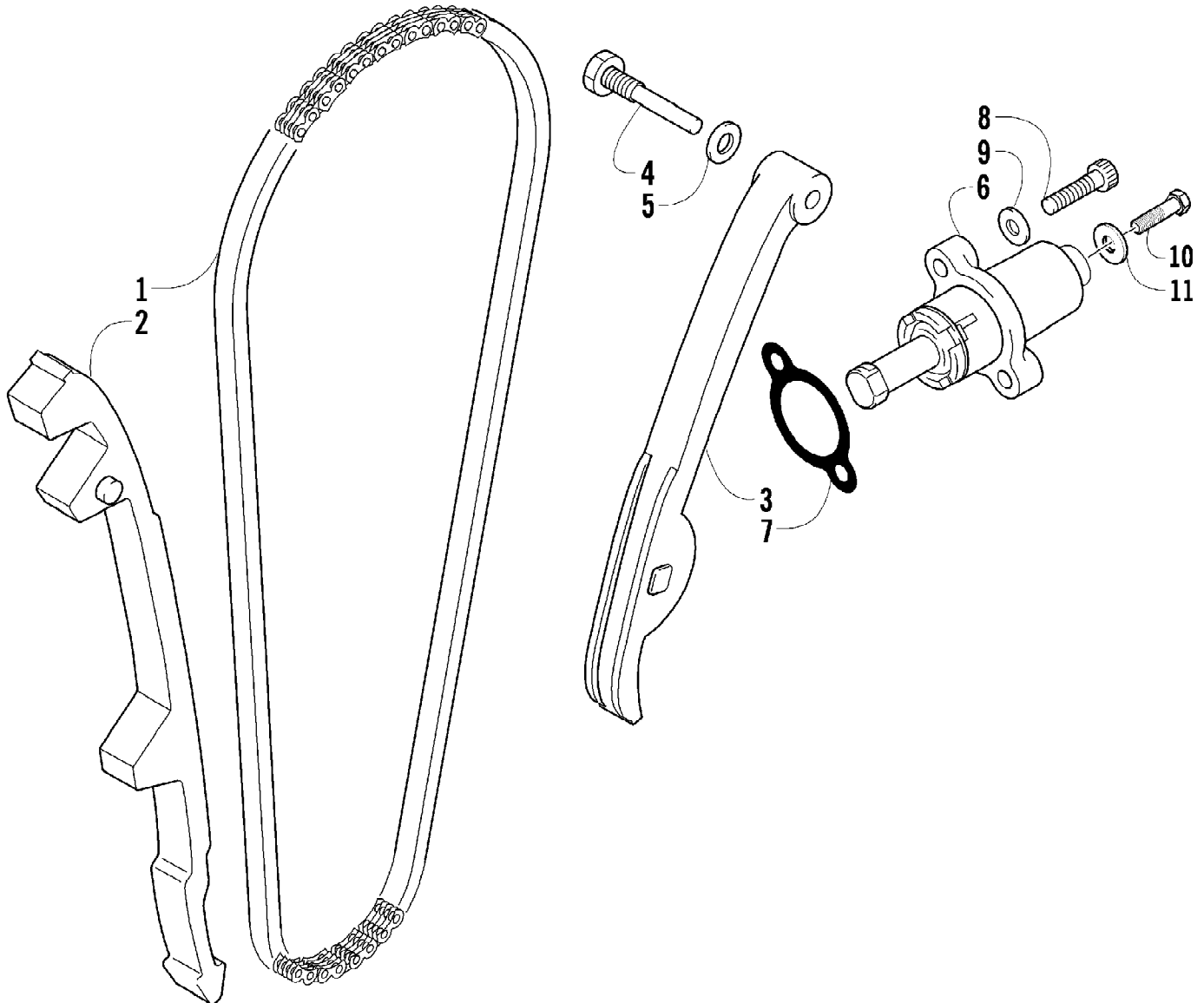
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
BATTERY AND STARTER ASSEMBLY

Page 4 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	5991-655	1	/P	Battery Cover/Tool Tray Assembly (inc. 2-4)
2	2406-815	1	/P	Cover, Battery
3	0444-122	1	S/P	Kit, Tool
4	0417-016	1		Pad, Battery
5	8476-620	2		Screw, Machine
6	0645-480	1		Battery Assembly (inc. 7-8)
7	0445-082	1		Kit, Hardware
8	0645-430	1		Decal, Warning
9	0417-012	1		Foam, Battery
10	0445-070	1		Cable, Battery/Ground
11	0445-062	1		Cable, Battery/Solenoid
12	0645-327	1		Boot, Terminal
13	0623-038	5		Nut w/Washer
14	0445-064	1		Cable, Solenoid/Starter (inc. 15)
15	0645-019	1		Boot, Terminal
16	0445-058	1	/P	Solenoid
17	8476-625	4		Screw, Machine
18	0825-013	1	/P	Motor, Starter - Assembly

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CAM CHAIN ASSEMBLY

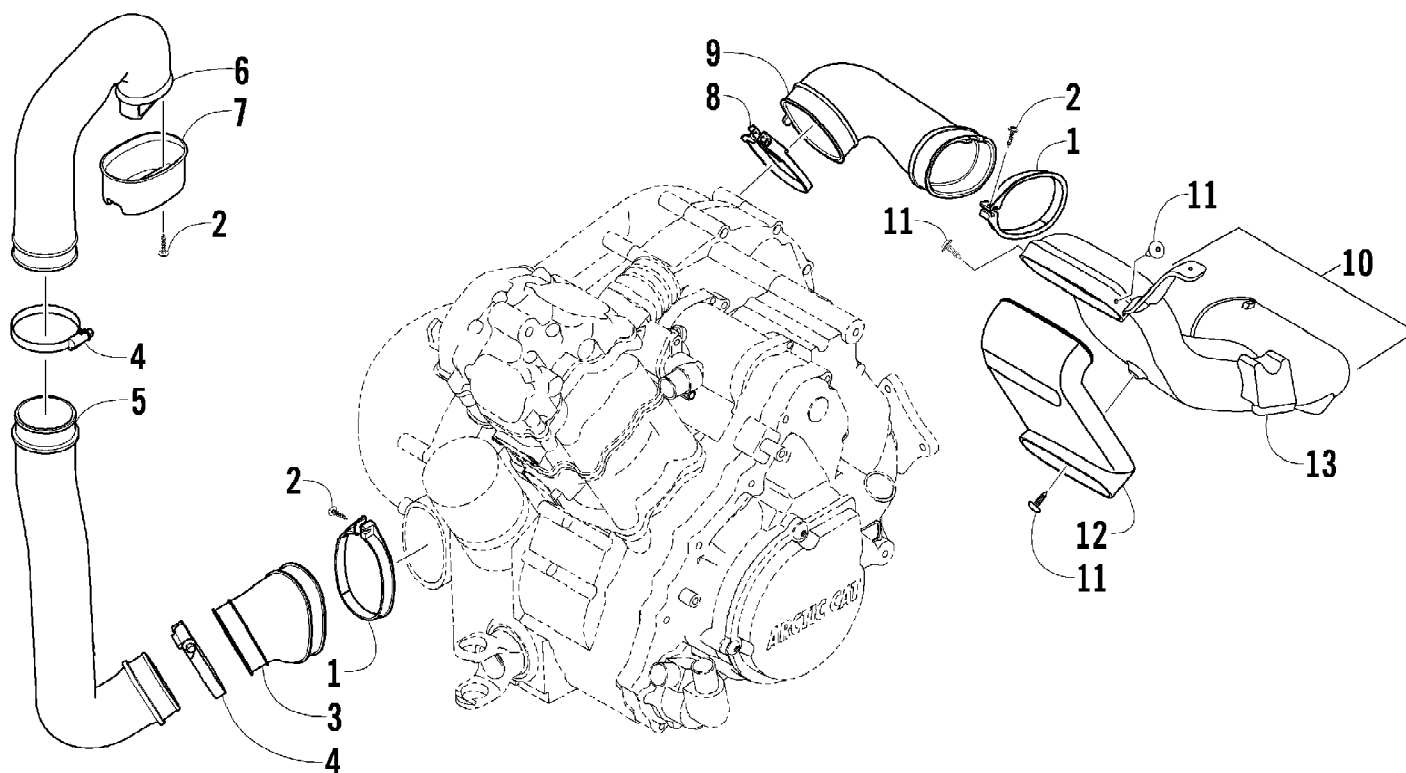
Page 5 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CAM CHAIN ASSEMBLY

Page 6 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0810-001	1		Chain, Cam
2	0810-002	1		Guide, Chain
3	0810-003	1		Tensioner, Chain
4	0826-036	1		Pivot, Tensioner
5	0830-025	1		Washer, Crush
6	0810-004	1		Adjuster, Tensioner - Assembly
7	0830-018	1		Gasket
8	8468-625	2		Screw, Machine
9	0830-107	2		Gasket
10	8400-610	1		Screw, Cap
11	0828-129	1		Washer



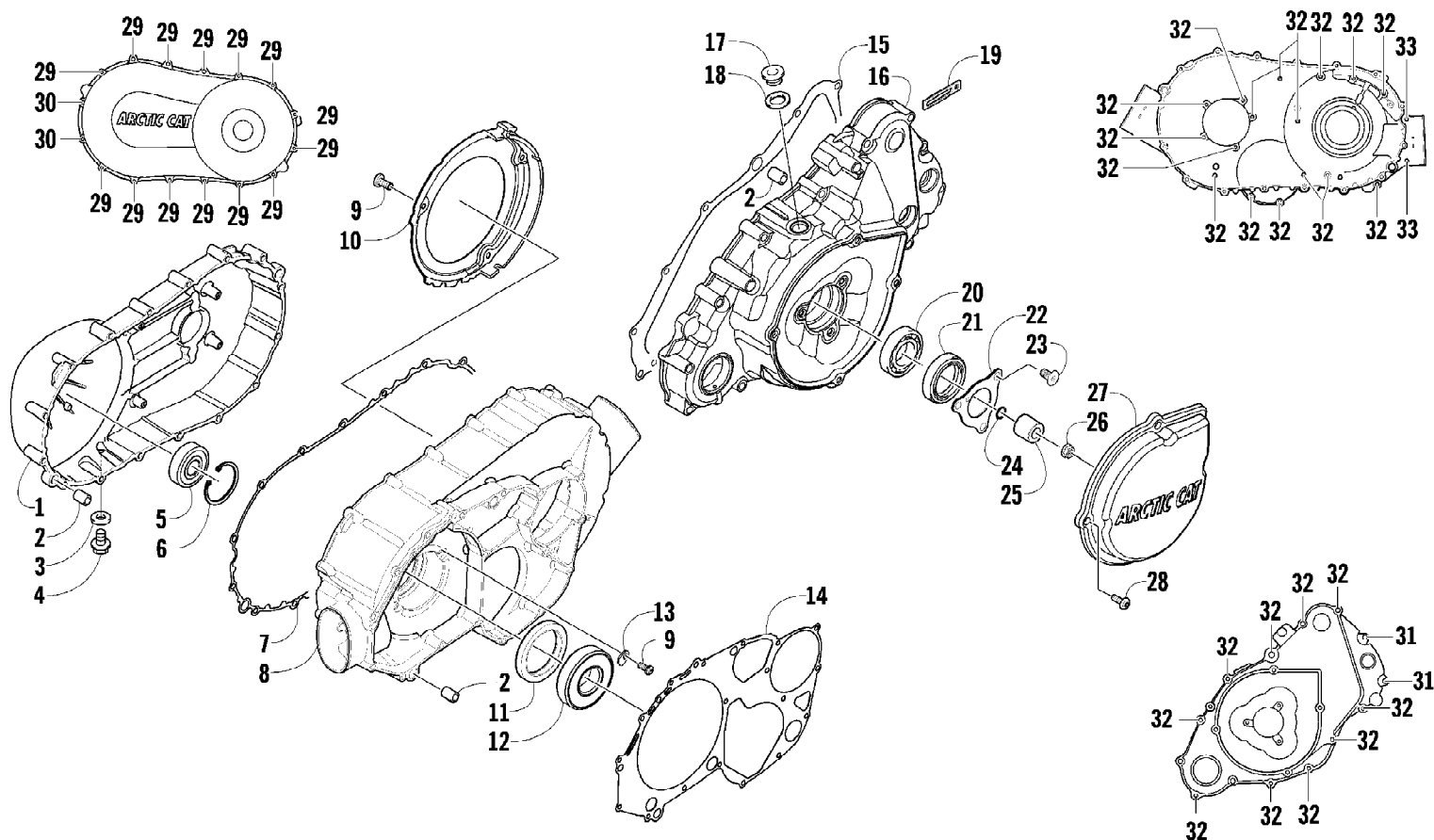
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CASE/BELT COOLING ASSEMBLY

Page 8 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0423-550	2		Clamp, Plastic
2	0423-342	4	/P	Screw, Self-Tapping
3	0413-252	1		Boot, Duct - Air Intake - Front
4	0423-019	2		Clamp
5	0413-250	1		Duct, Air Intake - Front - Lower
6	0470-750	1		Duct, Air Intake - Front - Upper
7	0470-729	1		Cup, Air Intake
8	0423-730	1		Clamp
9	0413-206	1	/P	Boot, Duct - Air Out - Rear
10	0470-824	1	/P	Duct, Air Out - Rear (inc. three No. 11 and 12-13)
11	0623-784	4		Screw, Self-Tapping
12	0470-778	1		Duct
13	0470-825	1		Duct

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

Page 9 of 81



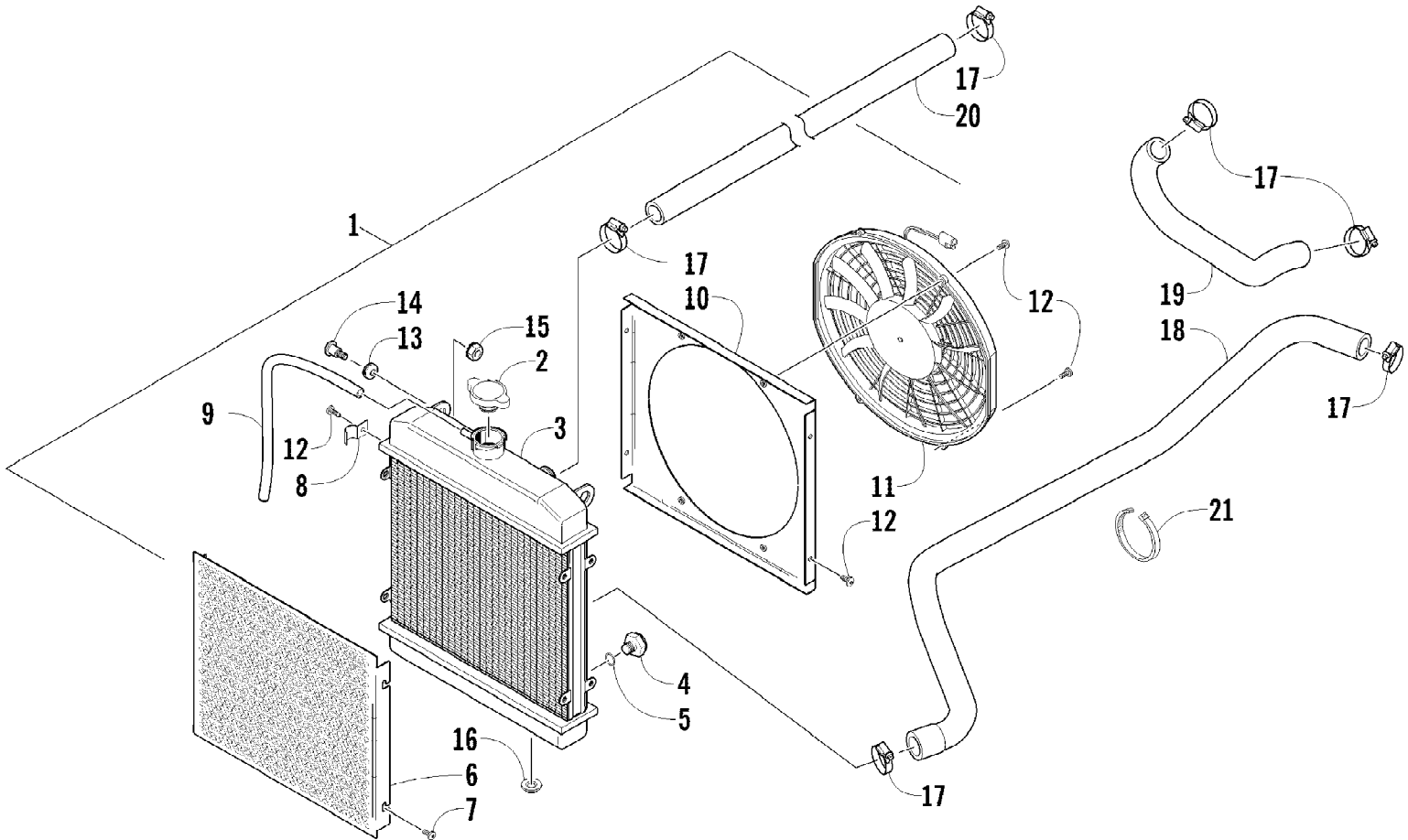
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CLUTCH/V-BELT/MAGNETO COVER ASSEMBLY

Page 10 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0806-089	1		Cover, V-Belt
2	0829-002	6		Pin, Dowel
3	0830-013	1		Washer, Crush
4	8408-812	1		Screw, Cap
5	0832-060	1		Bearing
6	0831-078	1		Ring, Retaining
7	0830-174	1	/P	Gasket, V-Belt Cover
8	0806-086	1		Cover, Clutch
9	0826-029	5		Screw, Machine
10	0806-048	1		Plate, Air Intake
11	0830-188	1	/P	Seal
12	0832-009	1	/P	Bearing
13	0822-010	2	/P	Retainer, Bearing
14	0830-116	1	/P	Gasket, Clutch Cover
15	0830-128	1		Gasket, Magneto Cover
16	0806-082	1	/P	Cover, Magneto - Assembly
17	0826-155	1		Plug
18	0830-015	1		Washer, Crush
19	3002-964	1	/P	Clamp, Wire
20	1602-981	1	/P	Bearing
21	0830-158	1		Seal
22	0805-008	1		Retainer, Seal
23	0826-031	3		Screw, Machine
24	0830-108	1		O-Ring
25	0820-061	1		Bushing
26	0827-008	1		Nut
27	0820-062	1		Cover, Magneto
28	8468-616	4		Screw, Machine
29	8468-645	14		Screw, Machine
30	8468-655	2		Screw, Machine
31	8468-625	2		Screw, Machine
32	8468-640	26		Screw, Machine
33	8468-675	2		Screw, Machine

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
COOLING ASSEMBLY

Page 11 of 81



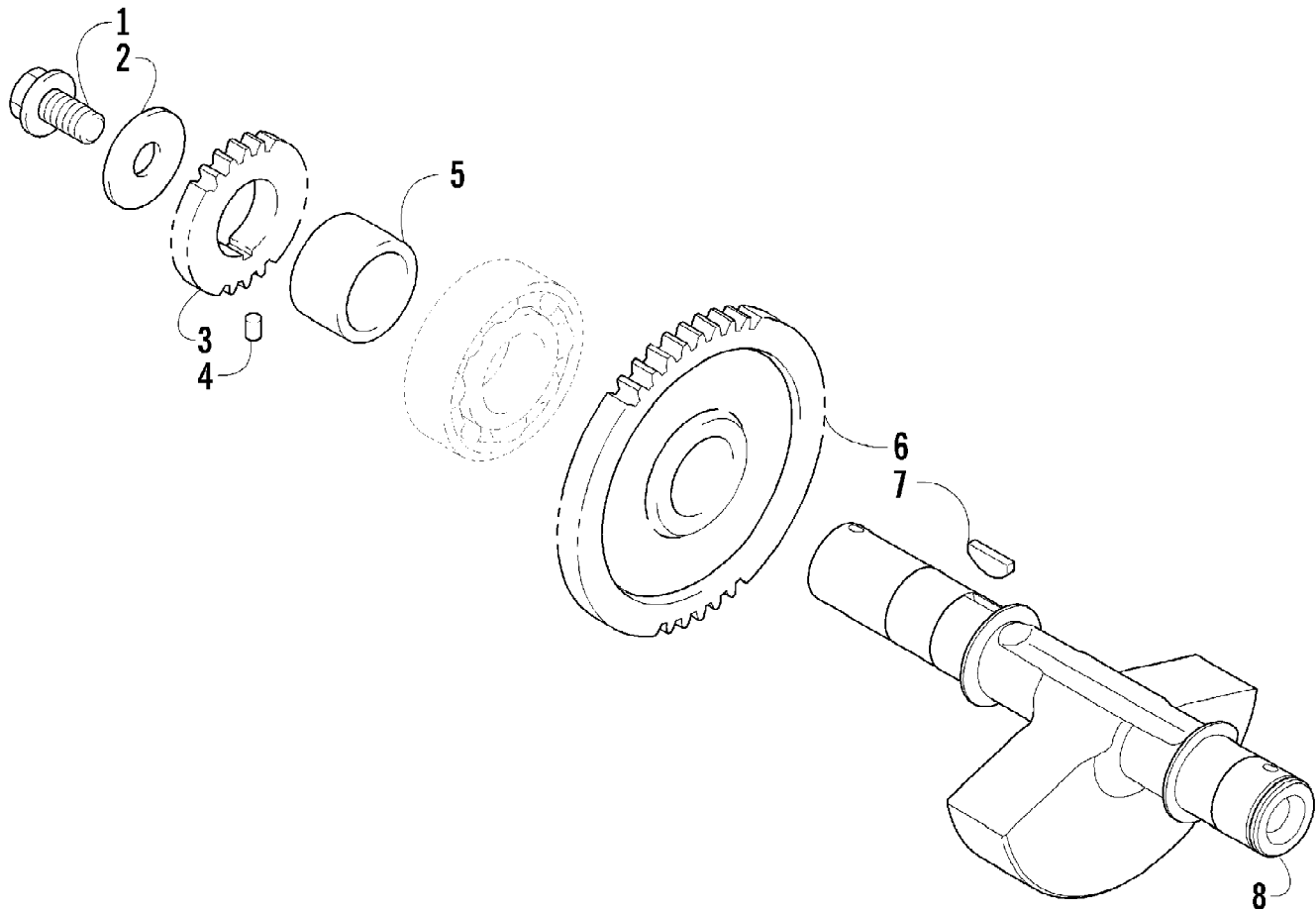
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
COOLING ASSEMBLY

Page 12 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0413-256	1	/P	Radiator Assembly (inc. 2-13)
2	0413-255	1	/P	Cap
3	0413-205	1		Radiator
4	0413-195	1		Plug, Drain
5	1602-213	1	/P	O-Ring
6	0413-007	1		Screen
7	8475-512	4		Screw, Machine
8	0423-351	1		Clamp, Wire
9	0610-016	AR	/P	Hose - 25 ft
9	0610-015	AR	/P	Hose - 100 ft
10	0413-203	1		Shroud, Fan
11	0413-123	1	/P	Fan, Cooling
12	0623-378	8		Screw, Self-Tapping
13	0423-030	2		Grommet
14	0423-484	2		Screw, Shoulder
15	0623-038	2		Nut w/Washer
16	0423-028	2		Bushing, Stem
17	0423-496	6		Clamp, Hose
18	0410-229	1		Hose, Coolant - Lower
19	0410-022	1		Hose, Coolant - Crossover
20	0410-002	1		Hose, Coolant - Upper
21	0123-903	AR		Tie, Cable - 11.5 in.

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANK BALANCER ASSEMBLY

Page 13 of 81



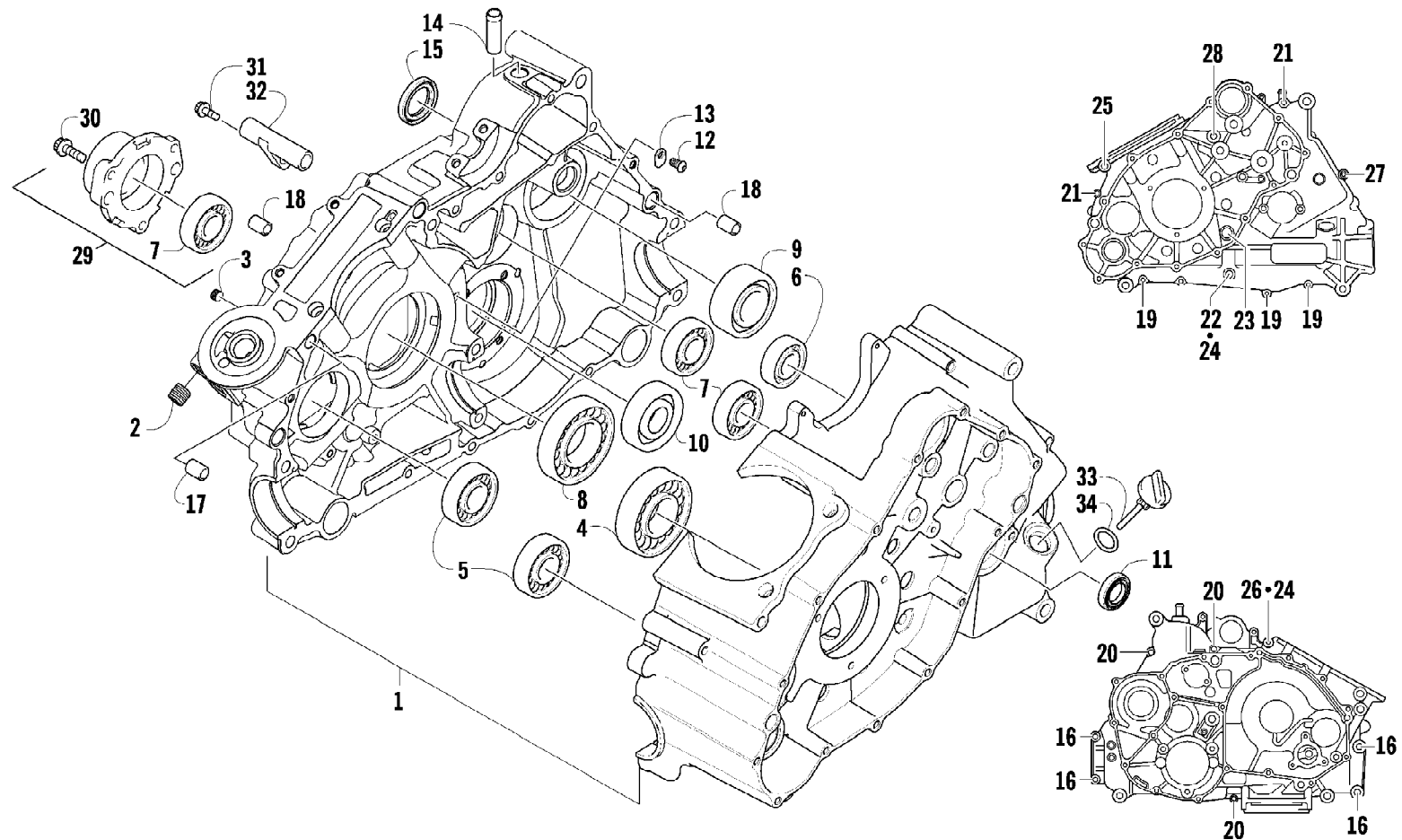
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANK BALANCER ASSEMBLY

Page 14 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0826-033	1		Screw, Cap
2	0828-003	1		Washer
3	0811-003	1		Gear, Oil Pump Drive
4	0829-007	1		Pin, Dowel
5	0811-004	1		Spacer
6	0811-034	1		Gear, Driven
7	0829-006	1		Key
8	0805-304	1		Balancer, Crank

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANKCASE ASSEMBLY

Page 15 of 81



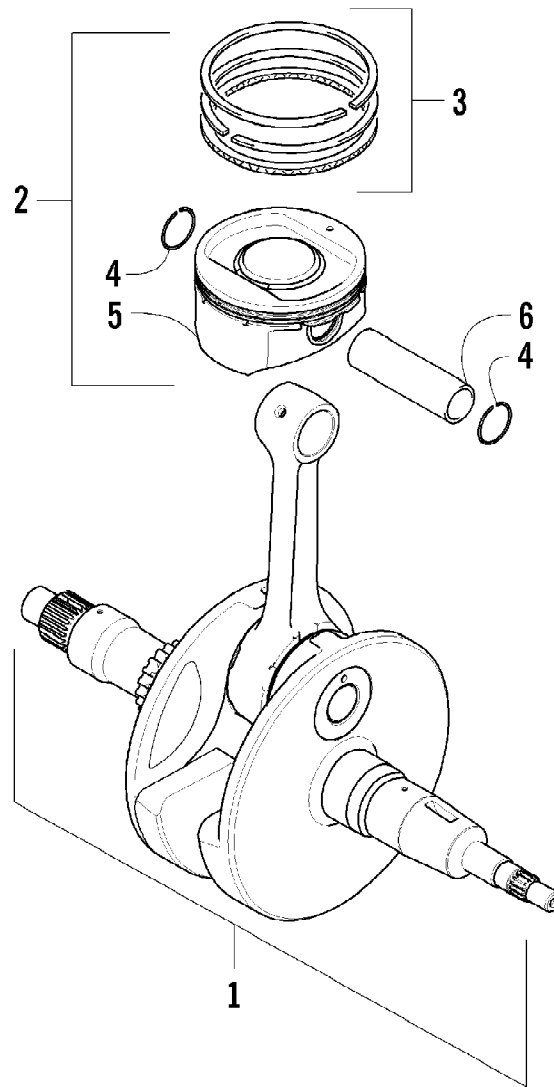
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANKCASE ASSEMBLY

Page 16 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0801-151	1		Crankcase Assembly (inc. 2-15)
2	0812-064	2		Plug
3	0801-002	1		Plug
4	0832-043	1	/P	Bearing
5	0832-044	2	/P	Bearing
6	0832-049	1	/P	Bearing
7	0832-050	3	/P	Bearing
8	0832-042	1	/P	Bearing
9	0832-048	1	/P	Bearing
10	0832-077	1	/P	Bearing
11	0822-052	1		Seal, Countershaft
12	0826-100	4		Screw, Machine
13	0822-010	4	/P	Retainer, Bearing
14	0801-028	1		Pipe, Breather
15	0830-035	1		Seal, Driveshaft
16	8412-850	4		Screw, Cap
17	0829-003	1		Pin, Dowel
18	0829-002	5		Pin, Dowel
19	8468-645	3		Screw, Machine
20	8468-655	3		Screw, Machine
21	8468-675	2		Screw, Machine
22	8412-860	1		Screw, Cap
23	0826-017	1		Screw, Cap
24	0830-008	2		Gasket
25	0826-019	1		Screw, Cap
26	0826-018	1		Screw, Cap
27	8468-695	1		Screw, Machine
28	8468-680	1		Screw, Machine
29	0801-029	1		Housing, Secondary Shaft (inc. one No. 7)
30	0826-105	3		Screw, Cap
31	0826-038	1		Screw, Cap
32	0801-069	1		Pipe, Breather
33	0801-179	1		Stick, Oil Level
34	0830-010	1		O-Ring

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANKSHAFT AND PISTON ASSEMBLY

Page 17 of 81



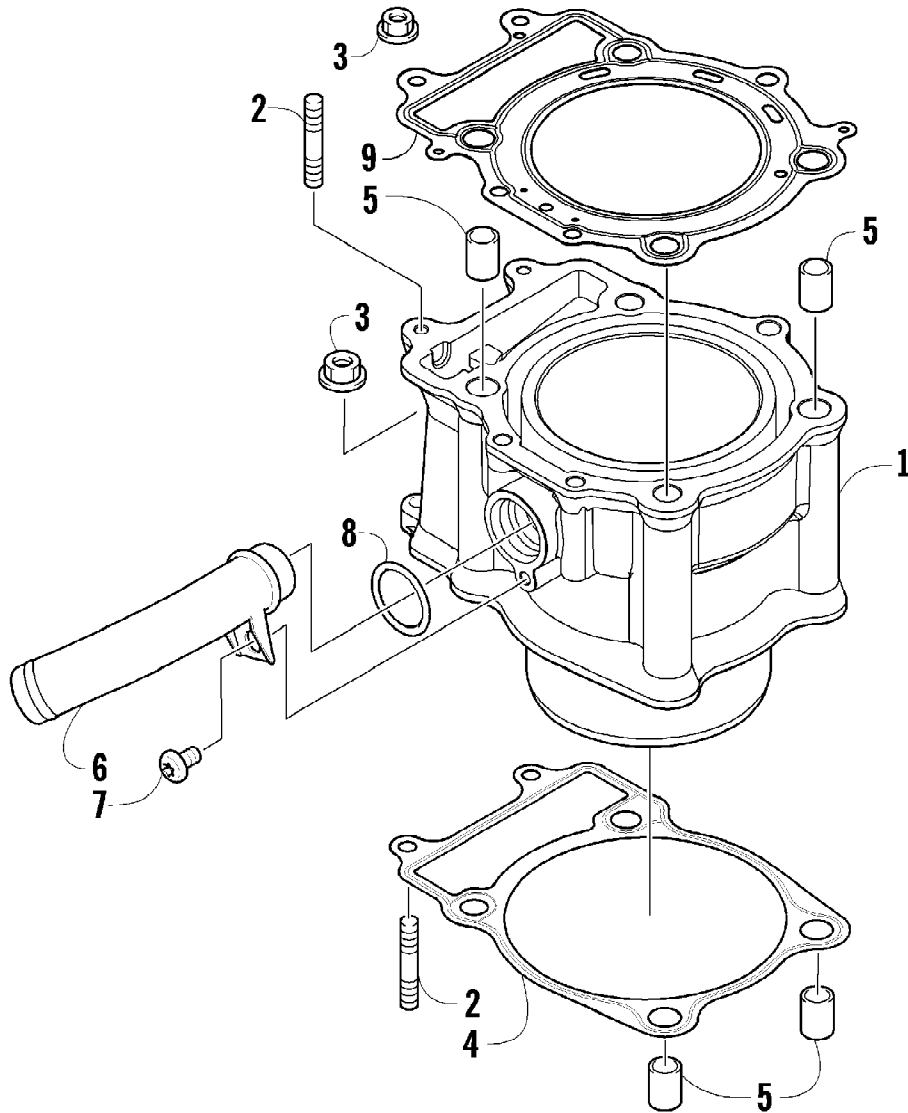
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CRANKSHAFT AND PISTON ASSEMBLY

Page 18 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0805-325	1		Crankshaft Assembly
2	0805-064	1		Piston Set (inc. 3-6)
3	0805-065	1		Ring, Piston - Set
4	0831-001	2		Circlip, Piston Pin
5	0	1	F	Piston
6	0805-012	1		Pin, Piston

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CYLINDER ASSEMBLY

Page 19 of 81



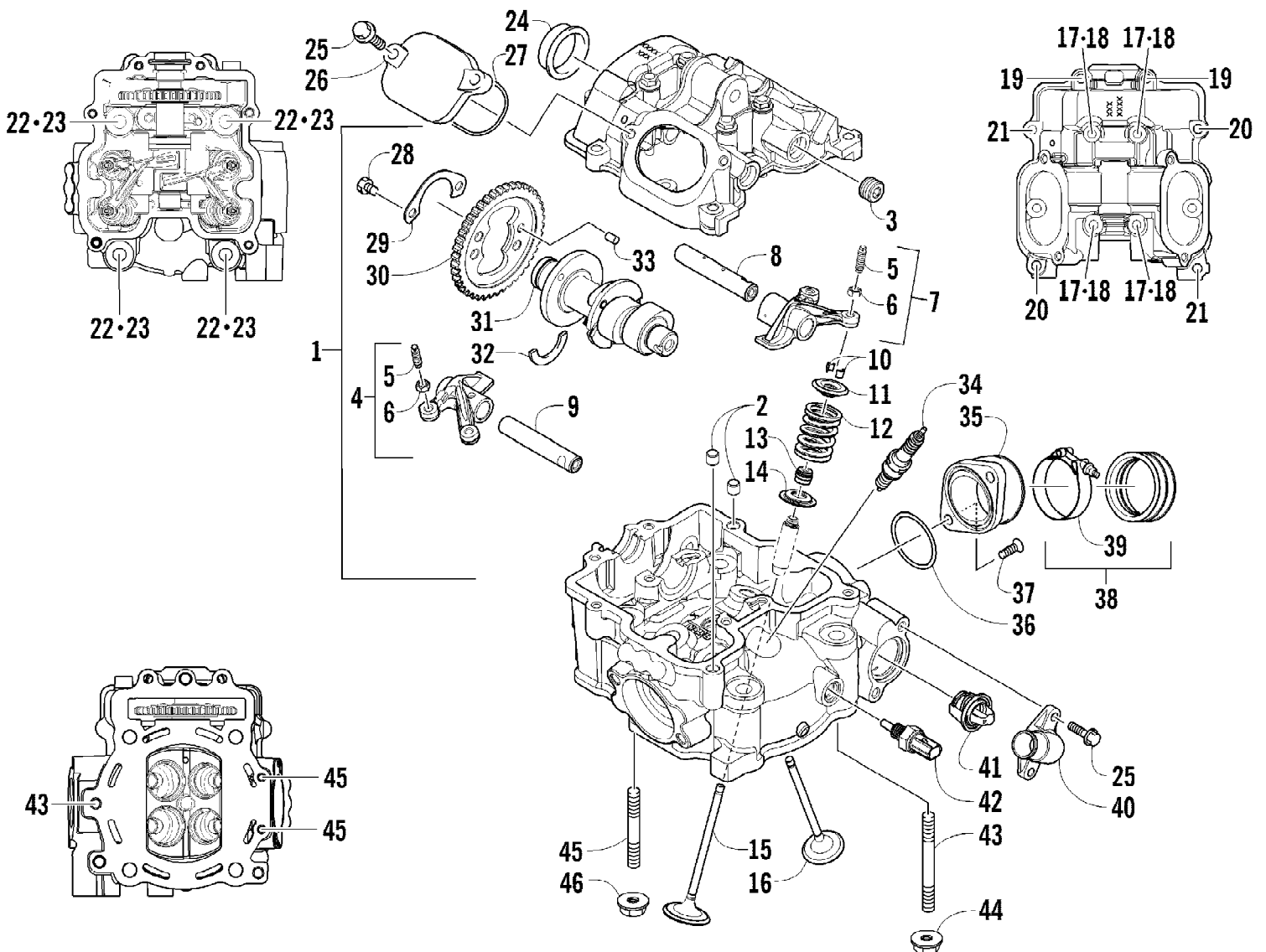
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CYLINDER ASSEMBLY

Page 20 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0804-051	1	/P	Cylinder
2	0827-002	4		Bolt, Stud
3	8424-604	4		Nut
4	0830-084	1		Gasket, Base
5	0829-002	4		Pin, Dowel
6	0804-047	1	/P	Union, Coolant Hose
7	8468-612	1		Screw, Machine
8	0830-007	1		O-Ring
9	0830-097	1		Gasket, Cylinder Head

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

Page 21 of 81



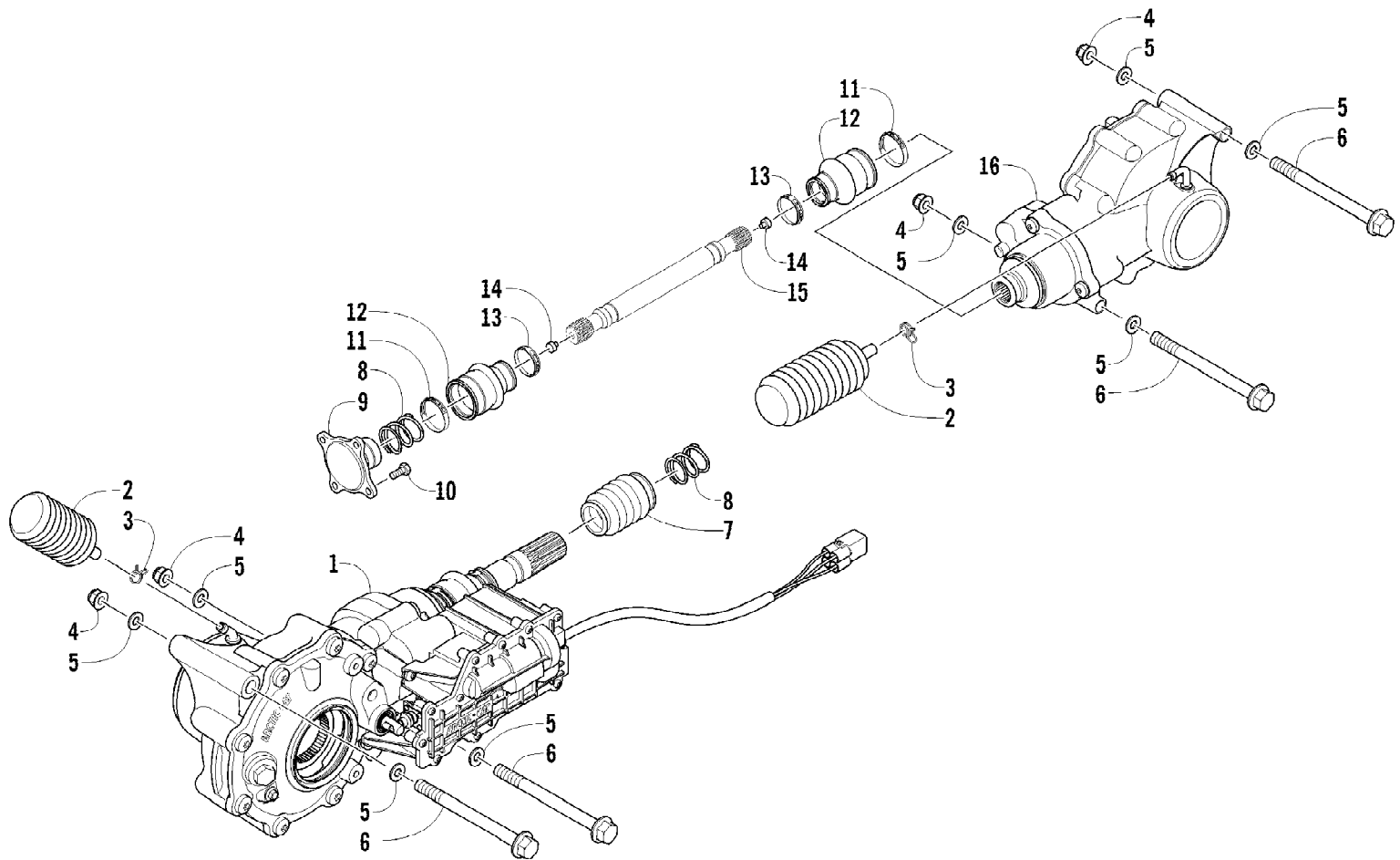
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
CYLINDER HEAD AND CAMSHAFT/VALVE ASSEMBLY

Page 22 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0808-175	1	S	Head, Cylinder - Assembly (inc. 2-17)
2	0829-048	2	/P	Pin, Dowel
3	0831-092	2		Plug, Shaft
4	0809-237	1	/P	Arm, Valve Rocker - Exhaust (inc. two No. 5-6)
5	0809-240	4	/P	Screw, Adjuster
6	0827-059	4		Nut
7	0809-234	1	/P	Arm, Valve Rocker - Intake (inc. two No. 5-6)
8	0809-241	1		Shaft, Rocker Arm - Intake
9	0809-242	1		Shaft, Rocker Arm - Exhaust
10	0809-233	8		Cotter, Valve
11	0809-232	4		Retainer, Spring
12	0809-231	4	/P	Spring, Valve
13	0830-186	4	/P	Seal, Oil
14	0809-230	4		Seat, Spring - Valve
15	0809-228	2	/P	Valve, Intake
16	0809-229	2	/P	Valve, Exhaust
17	0826-149	4		Screw, Cap
18	0830-155	4	/P	Gasket
19	0826-002	2		Screw, Cap
20	0826-005	2		Screw, Cap
21	0826-006	2		Screw, Cap
22	0808-037	4	/P	Screw, Cap
23	0830-147	4	/P	Washer
24	0808-077	1		Plug, Cylinder Head
25	0826-007	6		Screw, Cap
26	0808-003	2		Cap, Inspection
27	0830-167	2	/P	O-Ring
28	0826-034	2		Screw, Cap
29	0828-004	1		Plate, Retainer
30	0809-212	1		Sprocket
31	0809-245	1	/P	Camshaft
32	0809-003	1		C-Ring
33	0829-049	1		Pin, Dowel
34	0217-799	1	/P/F	Spark Plug
35	0470-668	1		Flange, Intake Manifold
36	0830-090	1		O-Ring
37	0826-008	2		Screw, Machine
38	0437-069	1	/P	Boot (inc. 39)
39	1423-041	1		Clamp
40	0808-008	1		Cover, Thermostat
41	0808-078	1		Thermostat
42	0808-124	1		Sensor, Engine Coolant Temperature
43	0827-031	1		Bolt, Stud
44	8424-804	1		Nut
45	0827-030	2		Bolt, Stud
46	8424-604	2		Nut

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
DRIVE TRAIN ASSEMBLY

Page 23 of 81



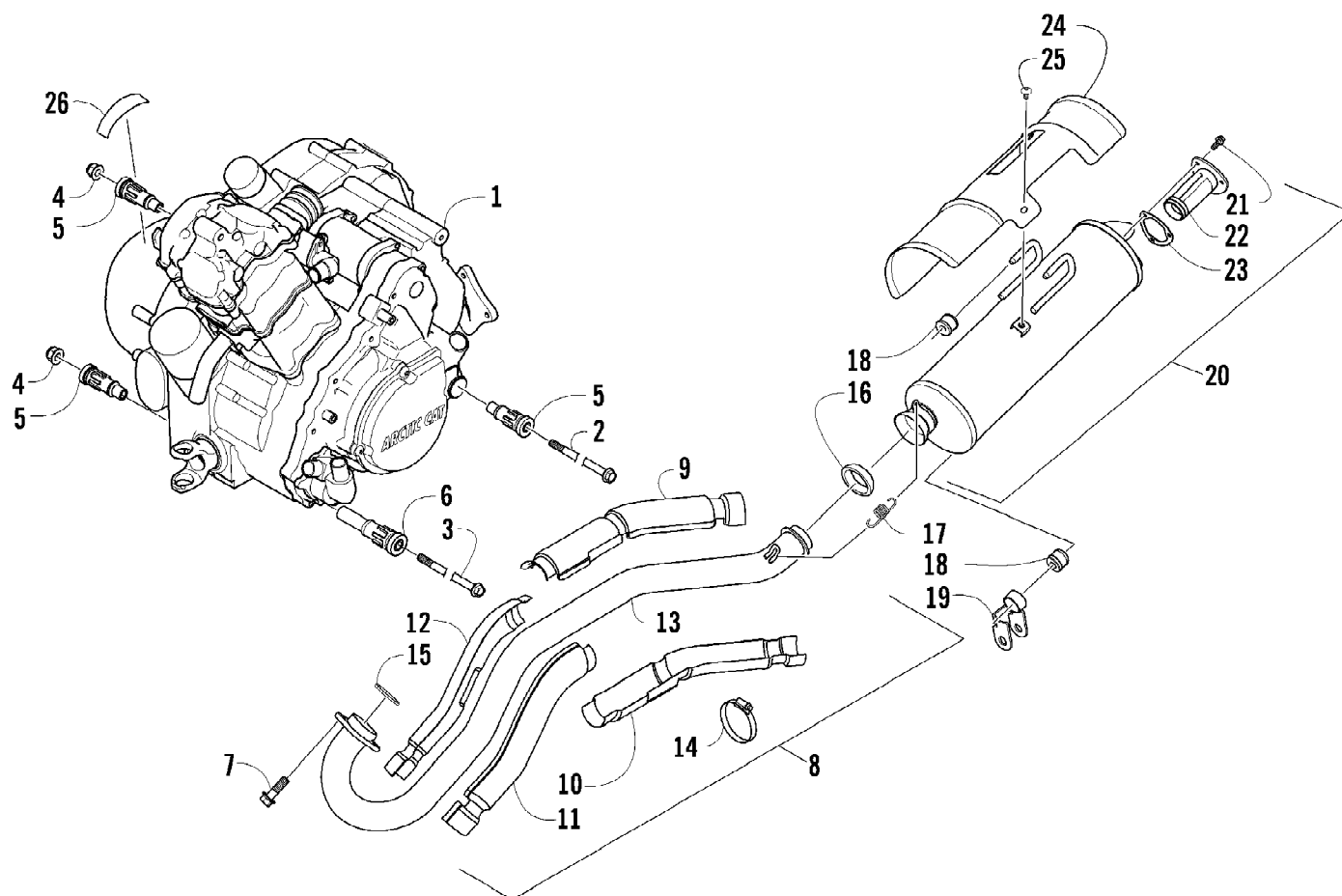
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
DRIVE TRAIN ASSEMBLY

Page 24 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	1502-878	1		Gearcase, Front
2	1402-620	2	/P	Bladder, Gearcase
3	0423-315	2		Clamp, Hose
4	8428-002	4		Nut, Lock
5	0423-426	8		Washer
6	0423-404	4		Screw, Cap
7	0402-966	1		Boot, Shaft
8	1402-026	2		Spring
9	0402-950	1		Flange, Output
10	8408-820	4	/P	Screw, Cap
11	0423-393	2		Clamp
12	0402-985	2	/P	Boot
13	0423-411	2		Clamp
14	0673-618	2	/P	Bumper, Propeller Shaft
15	1402-233	1		Shaft, Propeller
16	1502-879	1		Gearcase, Rear

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
ENGINE AND EXHAUST

Page 25 of 81



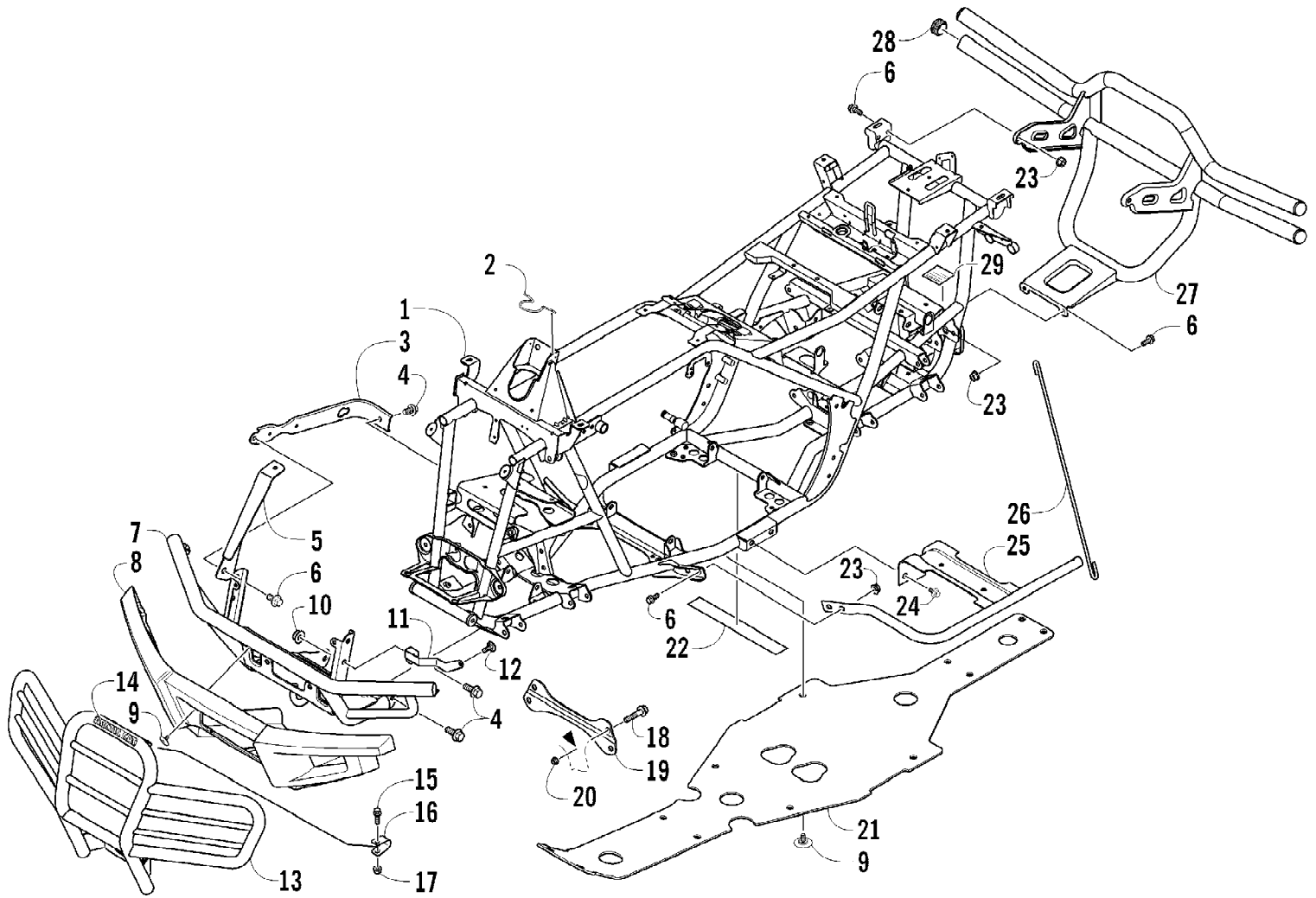
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
ENGINE AND EXHAUST

Page 26 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0800-093	1		Engine, A550F
2	0423-451	1		Screw, Cap
3	0423-405	1		Screw, Cap
4	8428-002	2		Nut, Lock
5	0801-129	3		Mount, Rubber - Engine
6	0801-122	1		Mount, Rubber - Engine
7	8408-820	2	/P	Screw, Cap
8	0512-345	1	/P	Pipe, Exhaust - Assembly (inc. 9-14)
9	0412-350	1		Shield, Exhaust Pipe - Outer - Rear
10	0412-339	1		Shield, Exhaust Pipe - Inner - Rear
11	0412-349	1		Shield, Exhaust Pipe - Inner - Front
12	0412-348	1		Shield, Exhaust Pipe - Outer - Front
13	0512-344	1		Pipe, Exhaust
14	0423-317	4	/P	Clamp
15	0412-338	1	/P	Gasket, Exhaust
16	0412-375	1	/P	Seal, Exhaust
17	0612-668	2	/P	Spring, Extension
18	0412-577	3	/P	Bushing
19	1506-732	1		Channel, Muffler Support
20	0512-355	1	/P	Muffler - Assembly (inc. 21-23)
21	8408-616	3		Screw, Cap
22	0512-219	1	/P	Arrester, Spark - Assembly
23	0412-313	1		Gasket, Spark Arrester
24	0412-373	1	/P	Cover, Muffler
25	8477-610	3		Screw, Machine
26	0411-426	1		Decal, Warning - Clutch Cover

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRAME AND RELATED PARTS

Page 27 of 81



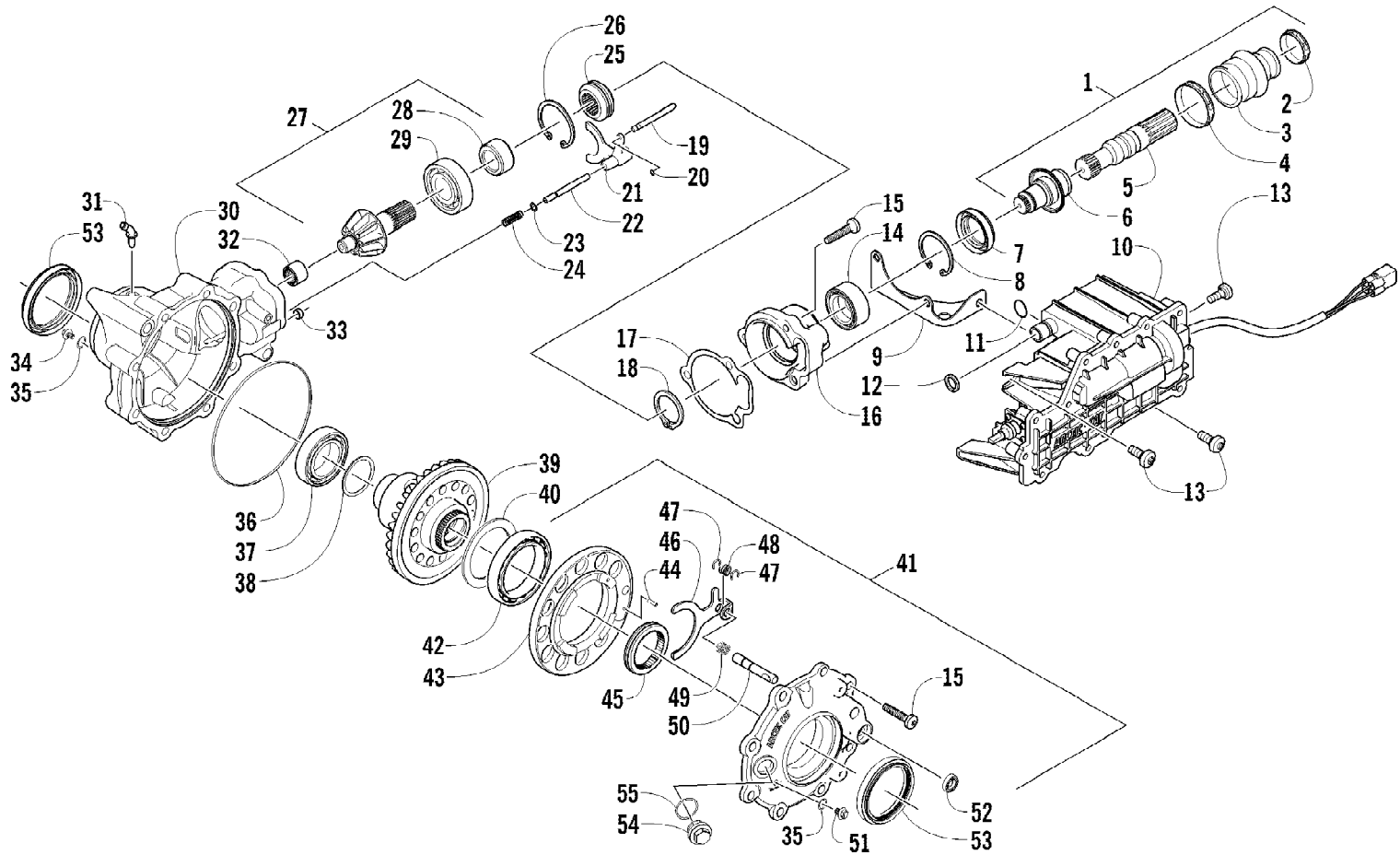
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRAME AND RELATED PARTS

Page 28 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	4506-551	1		Frame, Main
2	2416-401	1		Clip, Routing
3	1506-596	2	/P	Channel, Bumper Mounting
4	8409-020	6	/P	Screw, Cap
5	1506-686	1		Bracket, Mounting - Bumper - Right
5	1506-687	1		Bracket, Mounting - Bumper - Left
6	8408-816	10		Screw, Cap
7	1506-684	1		Bumper, Front
8	1406-868	1		Fascia, Bumper - Front
9	0423-101	16		Screw, Shoulder
10	8424-002	2		Nut
11	2516-594	1		Bracket, Support - Right
11	2516-595	1		Bracket, Support - Left
12	0623-797	2		Screw, Self-Tapping
13	1436-032	1	/P	Bumper, Push - Front (inc. 14-17)
14	0411-501	1		Decal, Bumper - "Arctic Cat"
15	8410-835	2		Screw, Cap
16	2506-641	2		Bracket, Support
17	8424-805	2		Nut
18	8409-025	2		Screw, Cap
19	2516-852	1	/P	Brace, A-Arm
20	0423-744	2		Nut, Lock
21	1406-030	1		Panel, Belly
22	0406-289	2		Pad, Frame
23	8424-802	8		Nut
24	8409-016	4		Screw, Cap
25	1506-659	1		Footrest - Right
25	1506-660	1		Footrest - Left
26	2506-426	2	/P	Rod, Support
27	1506-802	1		Bumper, Push - Rear (inc. 28)
28	2406-045	4		Plug, Hole
29	1411-077	1		Decal, Warning - Towing

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT DRIVE GEARCASE ASSEMBLY

Page 29 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT DRIVE GEARCASE ASSEMBLY

Page 30 of 81

Ref #	Part Number	Qty	S/P/F	Description
	1502-878	1		Complete Front Drive Gearcase Assembly
1	1502-083	1		Shaft, Propeller - Assembly (inc. 2-6)
2	0423-411	1		Clamp
3	0402-985	1	/P	Boot, Propeller Shaft
4	0423-393	1		Clamp
5	1402-045	1		Shaft, Output
6	1502-085	1	/P	Shaft, Input
7	1402-011	1		Seal
8	0423-423	1		Ring, Retaining
9	1502-237	1		Bracket, Actuator
10	1502-909	1	/P	Actuator (inc. 11)
11	1402-981	1		O-Ring
12	0423-892	1	/P	O-Ring
13	0423-396	3		Screw, Self-Tapping
14	1402-043	1		Bearing
15	0423-118	11		Screw, Self-Tapping
16	0502-528	1	/P	Housing, Pinion
17	0402-947	1		Gasket, Flange
18	0423-417	1		Ring, Retaining
19	0402-997	1		Shaft, Selector
20	0423-402	1		Ring, Retaining
21	0402-998	1		Fork, Selector
22	0402-417	1		Shaft, Shuttle
23	0423-147	1		O-Ring
24	0402-999	1		Spring, Return
25	0402-413	1		Coupler, Drive
26	1423-067	1		Ring, Retaining
27	1502-863	1		Gear, Pinion - Assembly - 10T (inc. 28-29)
28	1402-977	1		Collar, Retaining
29	0402-327	1		Bearing
30	1502-856	1		Housing, Gearcase
31	1402-980	1		Fitting, Elbow
32	0402-328	1		Bearing
33	0402-411	1		Pin, Dowel
34	1402-210	1	/P	Plug, Magnetic (inc. one No. 35)
35	0423-153	2		O-Ring
36	0423-149	1		O-Ring
37	0402-393	1		Bearing
38	0402-405	AR		Shim, 41 x 49 x 1.3 mm
38	0402-406	AR		Shim, 41 x 49 x 1.4 mm
38	0402-407	AR		Shim, 41 x 49 x 1.5 mm
38	0402-408	AR		Shim, 41 x 49 x 1.6 mm
38	0402-409	AR		Shim, 41 x 49 x 1.7 mm
39	1502-860	1		Gear, Ring - 36T
40	1402-074	AR		Shim, 61 x 69 x 1.3 mm
40	1402-075	AR		Shim, 61 x 69 x 1.4 mm
40	1402-076	AR		Shim, 61 x 69 x 1.5 mm
40	1402-077	AR		Shim, 61 x 69 x 1.6 mm
40	1402-078	AR		Shim, 61 x 69 x 1.7 mm
41	1502-895	1		Cover, Gearcase (inc. one No. 35, 42-52, and one No. 53)
42	1402-053	1		Bearing

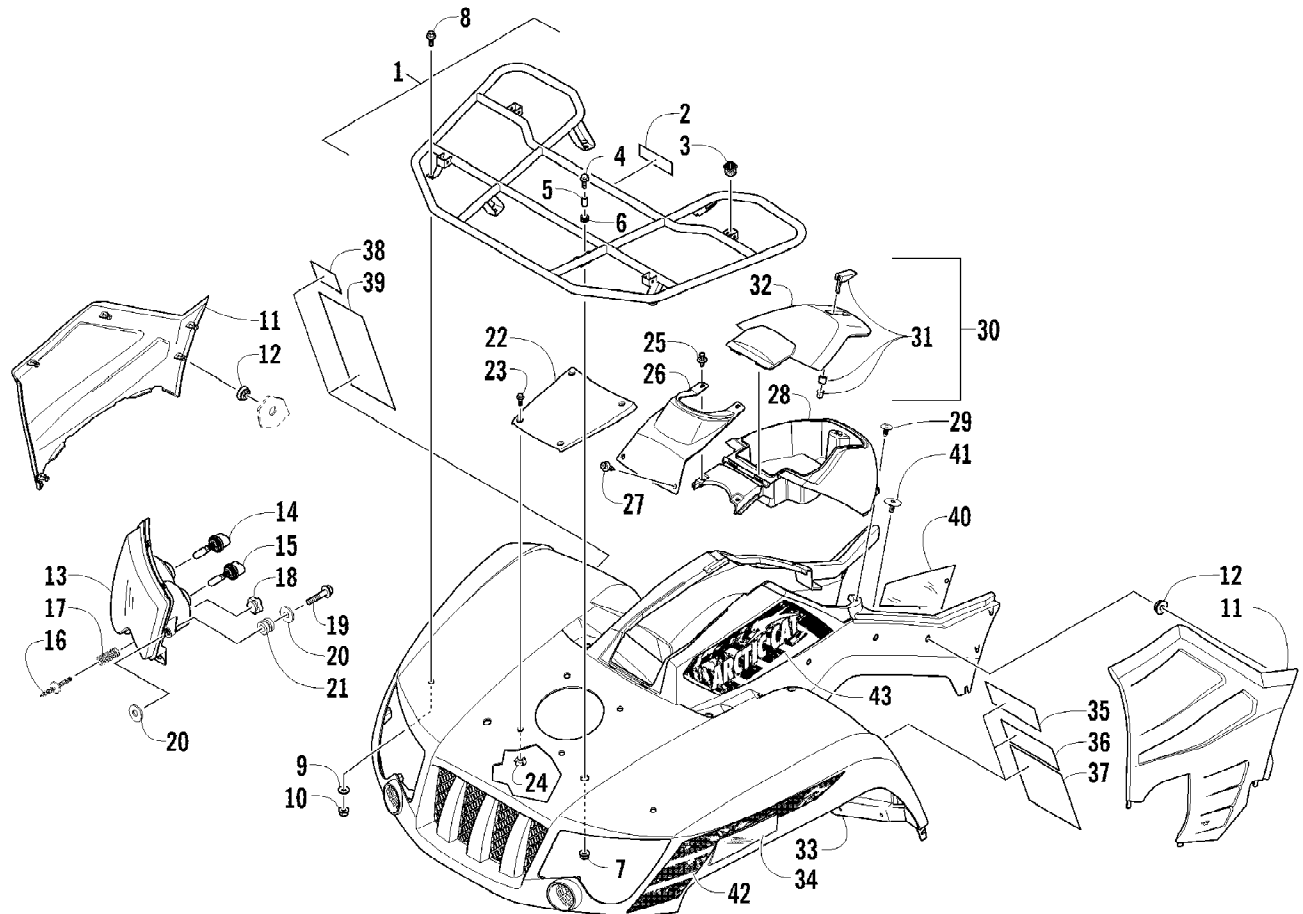
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT DRIVE GEARCASE ASSEMBLY

Page 31 of 81

Ref #	Part Number	Qty	S/P/F	Description
43	0502-413	1		Flange, Bearing
44	1402-079	1		Pin, Parallel
45	1402-042	1		Collar, Sliding
46	1402-054	1		Fork
47	1402-058	2		Ring, Retaining
48	1402-057	1		Spring
49	1402-063	1		Spring
50	1402-656	1		Shaft, Lock
51	1402-211	1		Plug, Oil Level (inc. one No. 35)
52	1402-056	1		Seal
53	1402-950	2	/P	Seal
54	0402-333	1	/P	Plug, Fill (inc. 55)
55	0423-154	1		O-Ring

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

Page 32 of 81



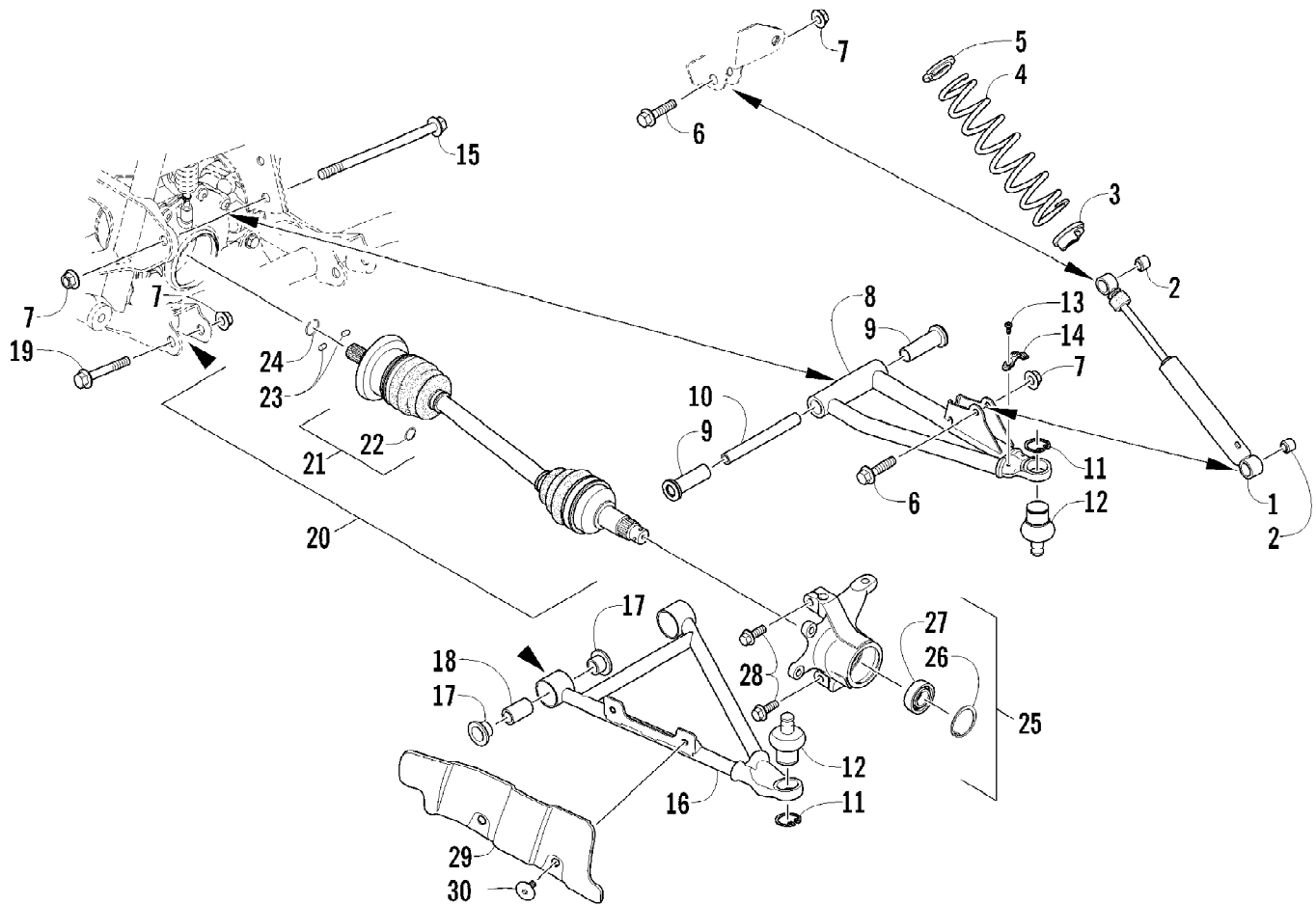
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT RACK, BODY PANEL, AND HEADLIGHT ASSEMBLIES

Page 33 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	2506-646	1		Rack, Front - Assembly (inc. 2-3)
2	0411-576	1		Decal, Warning - Load
3	0441-592	4	/P	Bushing
4	8410-830	4		Screw, Cap
5	0423-669	4		Spacer
6	0423-465	4		Grommet
7	8432-802	4		Nut, Lock
8	0423-654	2		Screw, Shoulder
9	8050-222	2	/P	Washer
10	0423-540	2		Nut, Lock
11	2406-380	1		Panel, Side - Lower - Right
11	2406-381	1		Panel, Side - Lower - Left
12	0423-678	8		Grommet
13	0609-852	1	/P	Headlight Assembly - Right (inc. 14-15)
13	0609-853	1	/P	Headlight Assembly - Left (inc. 14-15)
14	0409-073	2		Bulb, Headlight
15	0409-045	2		Bulb, Headlight
16	0423-514	2		Stud, Adjuster - Headlight
17	0423-522	2		Spring, Adjuster
18	0423-513	2		Knob, Adjuster
19	0623-785	4		Screw, Self-Tapping
20	8050-217	8	/P	Washer
21	0423-447	4		Grommet
22	2516-702	1		Cover, Access
23	8410-616	4		Screw, Cap
24	0423-997	4		T-Nut
25	0623-362	2		Rivet, Reinstallable
26	2516-698	1		Cover, Steering Post
27	0423-535	2		Rivet, Reinstallable
28	2516-721	1		Box, Storage
29	0623-544	2		Clip, Retaining
30	2506-235	1		Lid, Storage Box w/Latch (inc. 31-32)
31	1406-599	1		Latch, Storage Box
32	1406-862	1		Lid, Storage Box
33	2516-623	1		Panel, Fender - Assembly (inc. 34-40)
34	1411-078	1		Decal, Reflector - Right
34	1411-079	1		Decal, Reflector - Left
35	1411-574	1		Decal, Warning - Off-Road Only
36	1411-804	1	/P	Decal, Warning - Age
37	1411-932	1	/P	Decal, Warning - General
38	0411-835	1		Decal, Warning - Turn/Hill
39	1411-250	1		Decal, Warning - Reverse/Pre-Ride
40	0412-394	1	/P	Foil, Protective
41	0423-101	2		Screw, Shoulder
42	2411-644	1		Decal, Side - Front Right
42	2411-645	1		Decal, Side - Front Left
43	2411-646	1		Decal, Side - Upper Right
43	2411-647	1		Decal, Side - Upper Left

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT SUSPENSION ASSEMBLY

Page 34 of 81



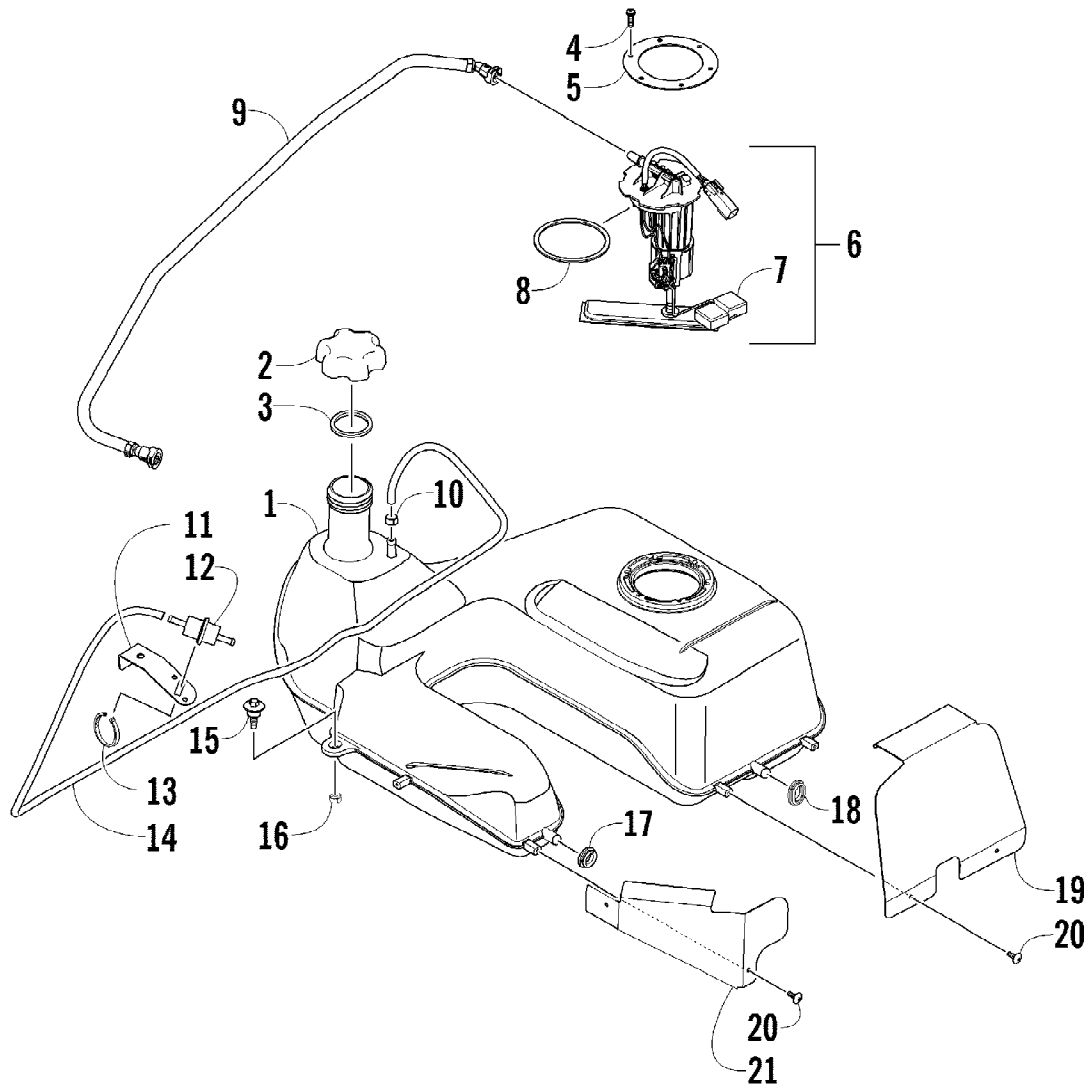
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
FRONT SUSPENSION ASSEMBLY

Page 35 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0403-209	2		Shock Absorber (inc. 2)
2	0403-182	4		Bushing
3	0403-102	2		Cam, Spring Adjuster
4	0503-468	2		Spring, Suspension
5	1603-889	2	/P	Retainer, Spring
6	8409-040	4		Screw, Cap
7	0423-744	10		Nut, Lock
8	0503-416	1	/P	A-Arm, Upper Right (inc. 9-12)
8	0503-417	1	/P	A-Arm, Upper Left (inc. 9-12)
9	0403-207	4	/P	Bushing
10	0403-080	2		Axle
11	0423-009	4	/P	Ring, Retaining
12	0405-115	4	/P	Ball Joint
13	0423-946	4		Screw, Self-Tapping
14	1502-594	2		Clamp, Routing
15	0423-334	2		Screw, Cap
16	0503-376	1	/P	A-Arm, Lower Right (inc. 17-18 and two No. 11-12)
16	0503-377	1	/P	A-Arm, Lower Left (inc. 17-18 and two No. 11-12)
17	0403-208	8	/P	Bushing
18	0403-214	4	/P	Axle
19	8409-075	4		Screw, Cap
20	1502-800	1	S/P	Axle, Drive - Right (inc. 21-24)
20	1502-799	1	S/P	Axle, Drive - Locking - Left (inc. 21-24)
21	1436-419	2		Repair Kit, Boot (inc. 22)
22	1441-988	2		Clip, Retaining
23	1402-885	4		Pin, Detent
24	1402-889	2		Clip, Retaining
25	0505-576	1	/P	Knuckle - Assembly - Right (inc. 26-27)
25	0505-577	1	/P	Knuckle - Assembly - Left (inc. 26-27)
26	0423-423	2		Ring, Retaining
27	1402-809	2	/P	Bearing
28	0423-998	4		Screw, Shoulder
29	1406-034	1		Guard, Boot - Right
29	1406-035	1		Guard, Boot - Left
30	0423-545	4	/P	Screw, Shoulder

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
GAS TANK ASSEMBLY

Page 36 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
GAS TANK ASSEMBLY

Page 37 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0570-307	1		Tank, Gas - Assembly (inc. 2-5)
2	0470-438	1	/P	Cap, Gas Tank (inc. 3)
3	0109-733	1	/P	Gasket, Gas Tank Cap
4	0423-898	6		Screw, Self-Tapping
5	2670-042	1		Plate, Retaining
6	0570-322	1	/P	Pump, Fuel - Assembly (inc. 7-8)
7	2670-235	1		Float
8	0470-838	1		Seal
9	0570-317	1		Hose, Gasline - Assembly
10	0423-688	AR		Clamp, Hose
11	0470-827	1		Bracket, Filter Mounting
12	0510-335	1	/P	Filter, In-Line
13	0123-788	AR	/P	Tie, Cable - 8 in.
14	0410-070	AR	/P	Hose, Gasline - 25 ft
15	0423-732	2		Screw, Shoulder
16	0623-038	1		Nut w/Washer
17	0423-460	1		Grommet
18	0423-806	1		Grommet
19	0470-710	1		Shield, Heat - Gas Tank - Rear
20	0623-797	4		Screw, Self-Tapping
21	0470-709	1		Shield, Heat - Gas Tank - Front

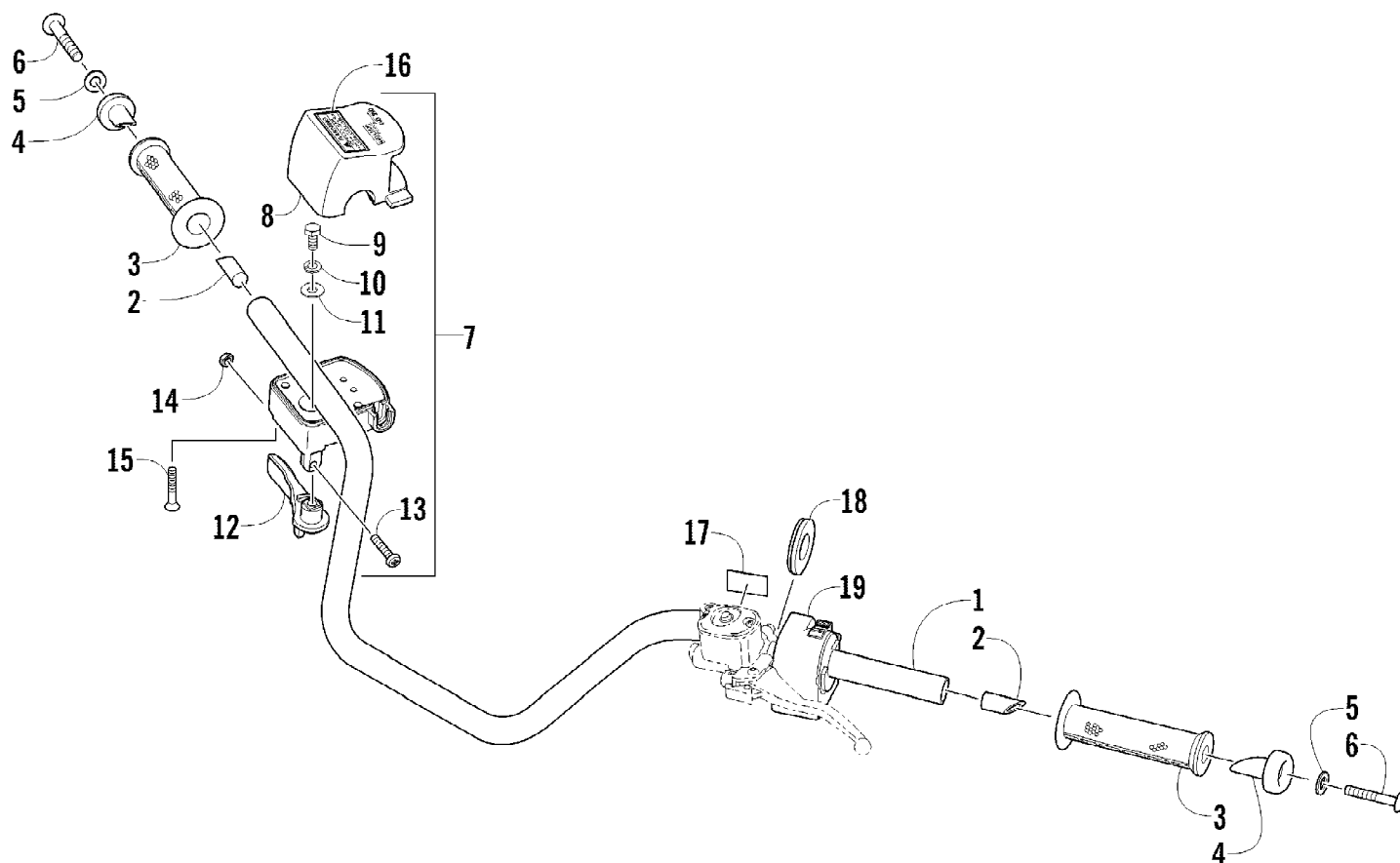
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
GEAR SHIFTING ASSEMBLY

Page 39 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0828-036	2		Washer
2	0831-010	2		Ring, Retaining
3	0818-007	1	/P	Shaft, Sub-Gear Shift
4	0830-044	1		Seal, Sub-Gear Shift Shaft
5	0818-014	1		Arm, Select
6	8468-620	1	/P	Screw, Machine
7	8470-520	2		Screw, Machine
8	0409-090	1	/P	Switch, Gear Position
9	0818-013	2		Contact
10	0818-017	2		Spring
11	0828-040	1		Washer
12	0818-046	1		Shaft, Gear Shift - Assembly
13	0828-131	1		Spacer
14	0828-037	1		Washer
15	0818-089	1	/P	Plate, Gear Shift Cam
16	0826-006	1		Screw, Cap
17	0828-038	1		Washer
18	0818-002	1		Stopper, Cam
19	0818-004	1		Support, Cam Stopper
20	0818-090	1		Spring
21	0828-035	1		Washer
22	8424-602	1	/P	Nut
23	0818-072	2	/P	Fork, Shift
24	0818-006	1		Shaft, Shift Fork

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
HANDLEBAR ASSEMBLY

Page 40 of 81



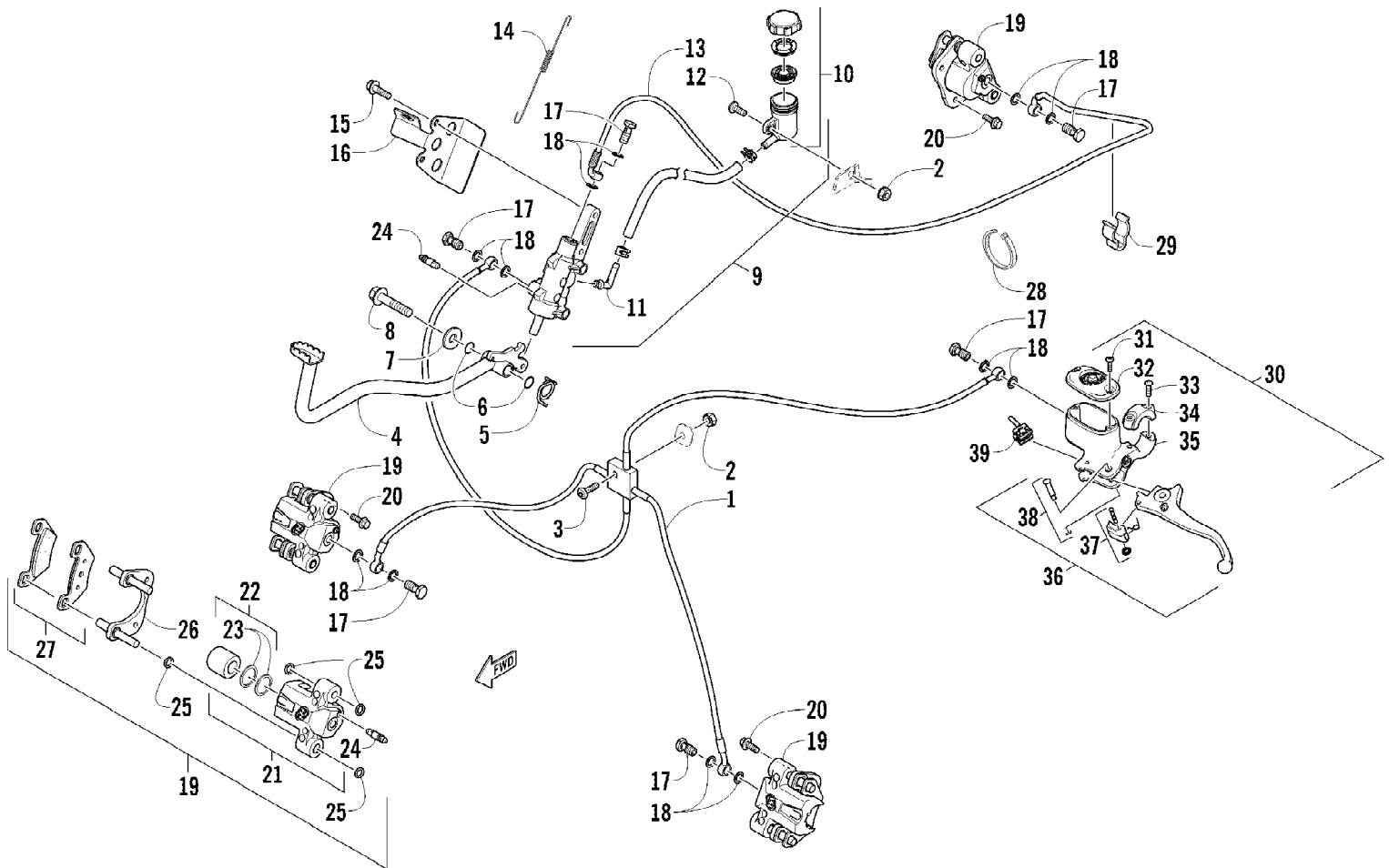
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
HANDLEBAR ASSEMBLY

Page 41 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0505-418	1	/P	Handlebar
2	0405-218	2		Plug, Handlebar
3	0405-147	2		Grip, Handlebar
4	0405-149	2		End Cap, Handlebar
5	8050-247	2	/P	Washer
6	8477-845	2		Screw, Machine
7	0509-054	1		Case, Throttle - Assembly (inc. 8-15)
8	0409-141	1		Cover, Throttle Case w/Switch
9	3007-392	1	/P	Screw, Cap
10	3004-447	1	/P	Washer, Lock
11	3003-030	1	/P	Washer
12	0409-133	1		Lever, Throttle
13	3423-014	1		Screw, Machine
14	3423-327	1		Nut
15	3423-199	2		Screw, Machine
16	0411-966	1		Decal, Warning - Differential Lock
17	1411-865	1		Decal, Warning - Brake Lever Lock
18	3409-019	1		Cover, Switch Housing
19	0509-014	1		Switch, Control - Assembly

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
HYDRAULIC BRAKE ASSEMBLY

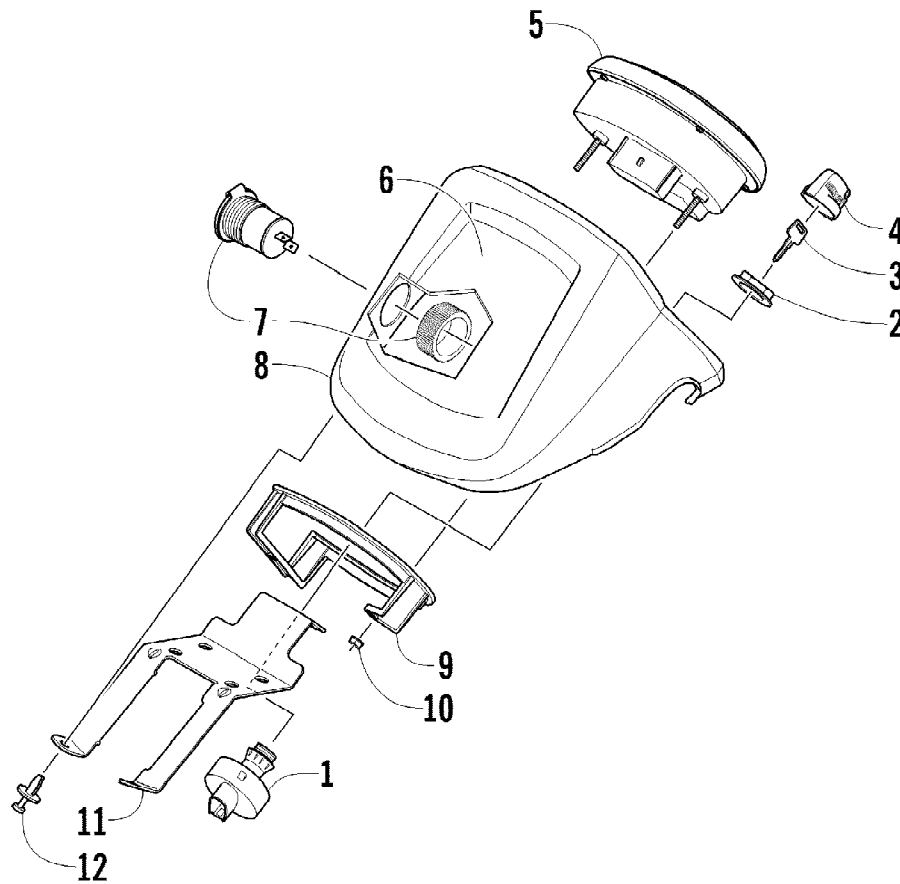
Page 42 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
HYDRAULIC BRAKE ASSEMBLY

Page 43 of 81

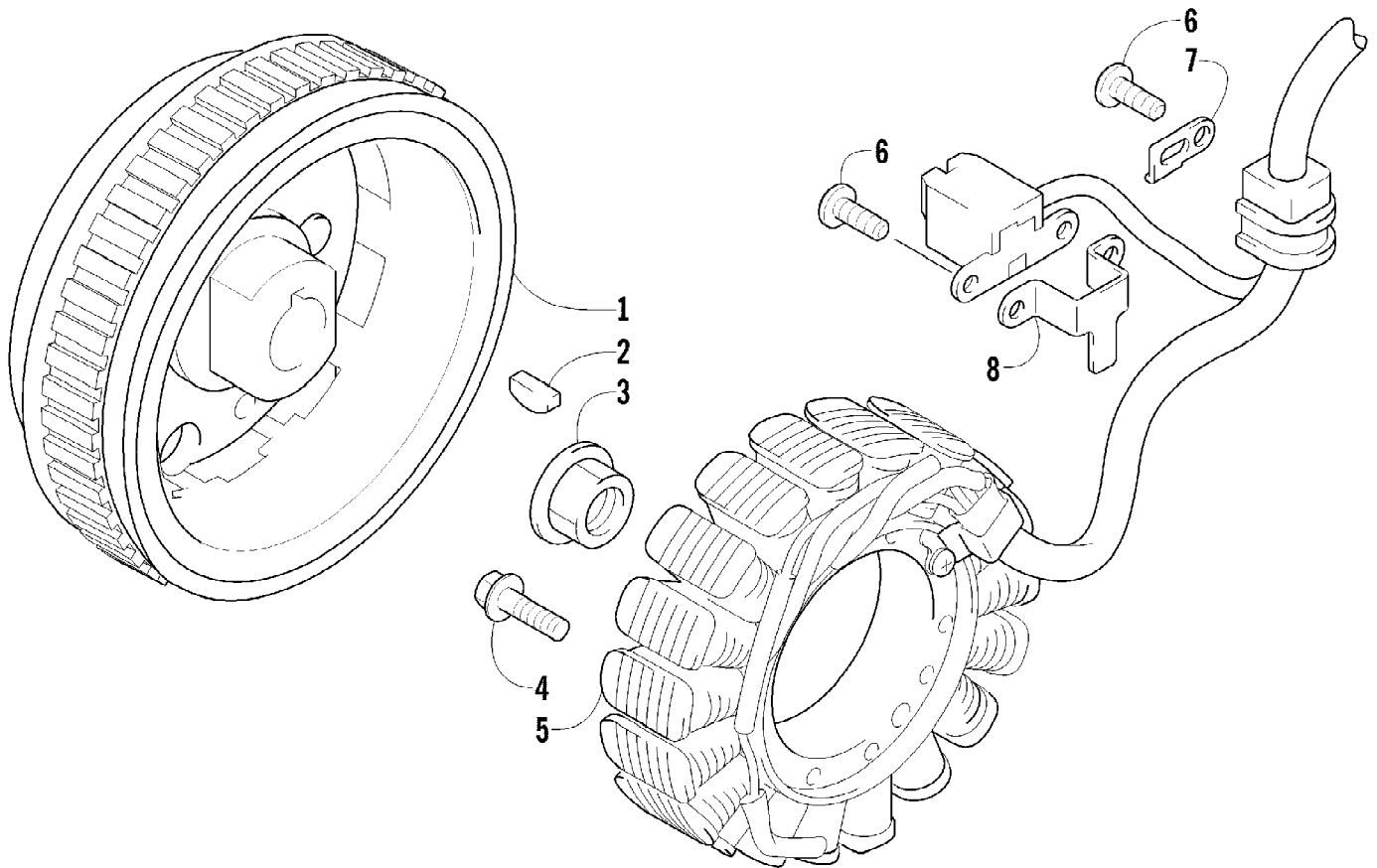
Ref #	Part Number	Qty	S/P/F	Description
1	1502-015	1		Hose, Brakeline - Assembly
2	0623-038	2		Nut w/Washer
3	8476-625	1		Screw, Machine
4	1502-063	1		Lever, Brake
5	0502-807	1		Spring, Brake Lever
6	1602-213	2	/P	O-Ring
7	8050-252	1		Washer
8	8408-816	1		Screw, Cap
9	1502-293	1		Brake Assembly (inc. 10)
10	1502-155	1		Reservoir, Brake w/Clamp
11	1502-296	1	/P	Adapter, Hose
12	8476-616	1		Screw, Machine
13	1502-593	1		Hose, Brakeline
14	0502-785	1		Spring, Brake Switch
15	8408-625	2		Screw, Cap
16	1502-179	1		Bracket, Switch
17	0423-413	6		Bolt, Banjo-Fitting
18	0423-178	12		Washer, Crush
19	1436-422	1	/P	Caliper, Brake - Right Front (inc. two No. 20 and 21-27)
19	1436-423	1	/P	Caliper, Brake - Left Front (inc. two No. 20 and 21-27)
19	1436-423	1	/P	Caliper, Brake - Rear (inc. two No. 20 and 21-27)
20	8408-821	6	/P	Screw, Cap
21	1436-160	1	/P	Housing, Caliper - Assembly - Right Front (inc. two No. 20 and 22-24)
21	1436-161	1	/P	Housing, Caliper - Assembly - Left Front (inc. two No. 20 and 22-24)
21	1436-161	1	/P	Housing, Caliper - Assembly - Rear (inc. two No. 20 and 22-24)
22	0502-606	3		Piston/Seal Set (inc. 23)
23	0502-607	3		Seal Set
24	0502-609	4	/P	Valve, Bleed
25	0502-608	3		O-Ring, Guide - Set
26	0502-605	3		Bracket Assembly
27	1502-694	3	S	Pad, Brake - Set
28	0123-788	AR	/P	Tie, Cable - 8 in.
29	1502-115	2		Clip, Brakeline Hose
30	1502-902	1	/P	Brake Assembly (inc. 31-39)
31	0502-566	1		Screw, Machine - Kit
32	0502-868	1	/P	Cover, Reservoir
33	0502-568	1		Screw, Machine - Kit
34	0502-869	1		Clamp, Master Cylinder
35	0502-704	1		Master Cylinder Assembly
36	1502-904	1		Lever Assembly - Kit (inc. 37-38)
37	1502-905	1		Lock, Brake Lever - Kit
38	0502-580	1		Lever Pin - Kit
39	0502-564	1	/P	Switch, Brake



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
INSTRUMENT POD ASSEMBLY

Page 45 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0430-090	1	/P	Switch, Ignition - Assembly (inc. 2-4)
2	0430-050	1		Nut, Retaining
3	0430-042	1		Key, Ignition (Y Series - Left-Side Cut)
3	0430-043	1		Key, Ignition (Z Series - Right-Side Cut)
4	0430-054	1		Cover, Key
5	0520-103	1		Gauge, LCD
6	9611-399	1		Decal, 50th Anniversary
7	0641-897	1	/P	Outlet, Accessory - 12V
8	0505-590	1		Instrument Pod
9	0420-065	1	/P	Bracket, Retaining
10	0423-493	2		Nut w/Washer
11	2506-470	1		Bracket, Mounting - Instrument Pod
12	0423-535	2		Rivet, Reinstallable



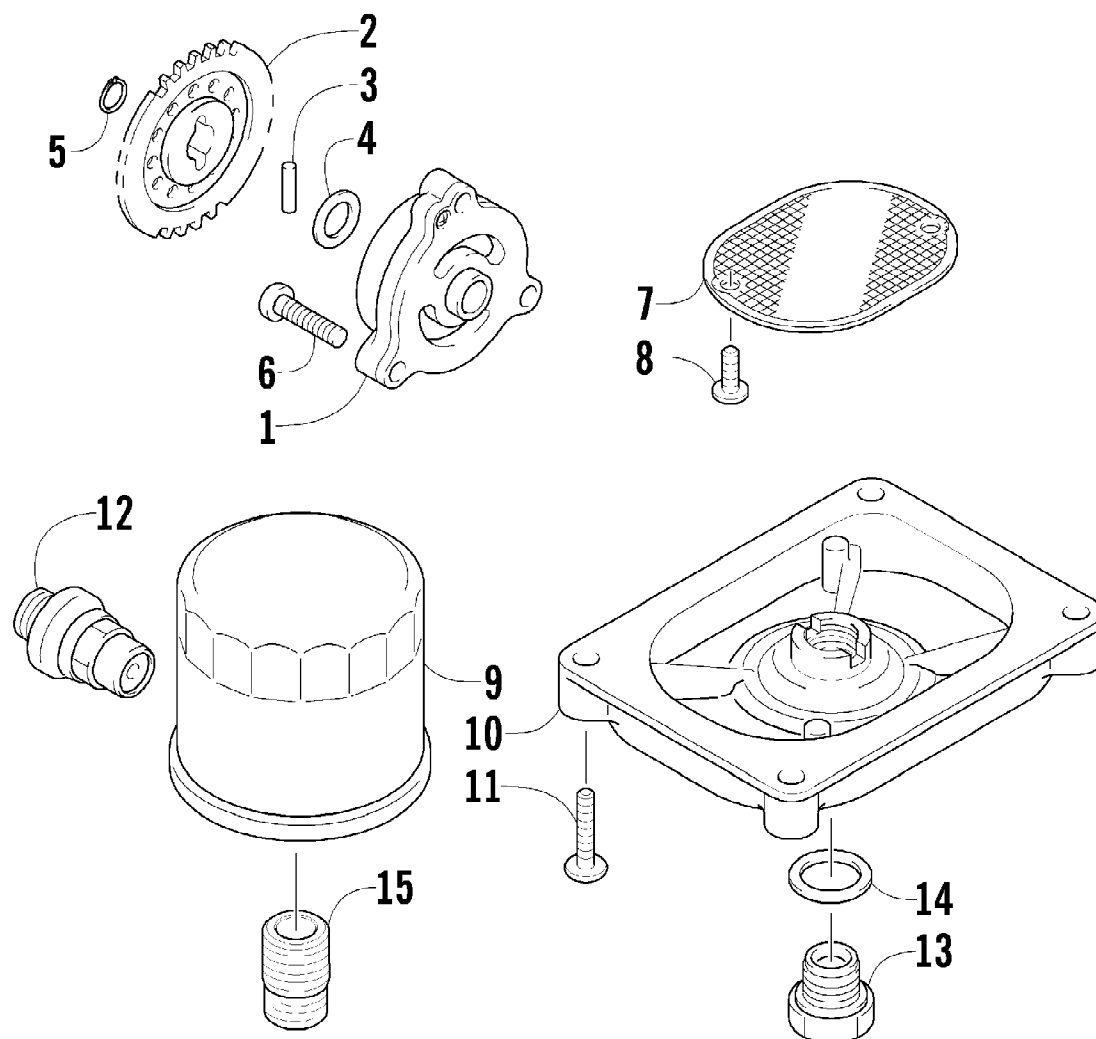
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
MAGNETO ASSEMBLY

Page 47 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0802-048	1		Rotor/Flywheel
2	0829-012	1		Key
3	0827-014	1		Nut
4	8409-632	3		Screw, Cap
5	0802-041	1		Stator - Assembly
6	8470-510	3		Screw, Machine
7	0802-015	1		Clamp - No. 1
8	0802-016	1		Clamp - No. 2

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
OIL FILTER/PUMP ASSEMBLY

Page 48 of 81



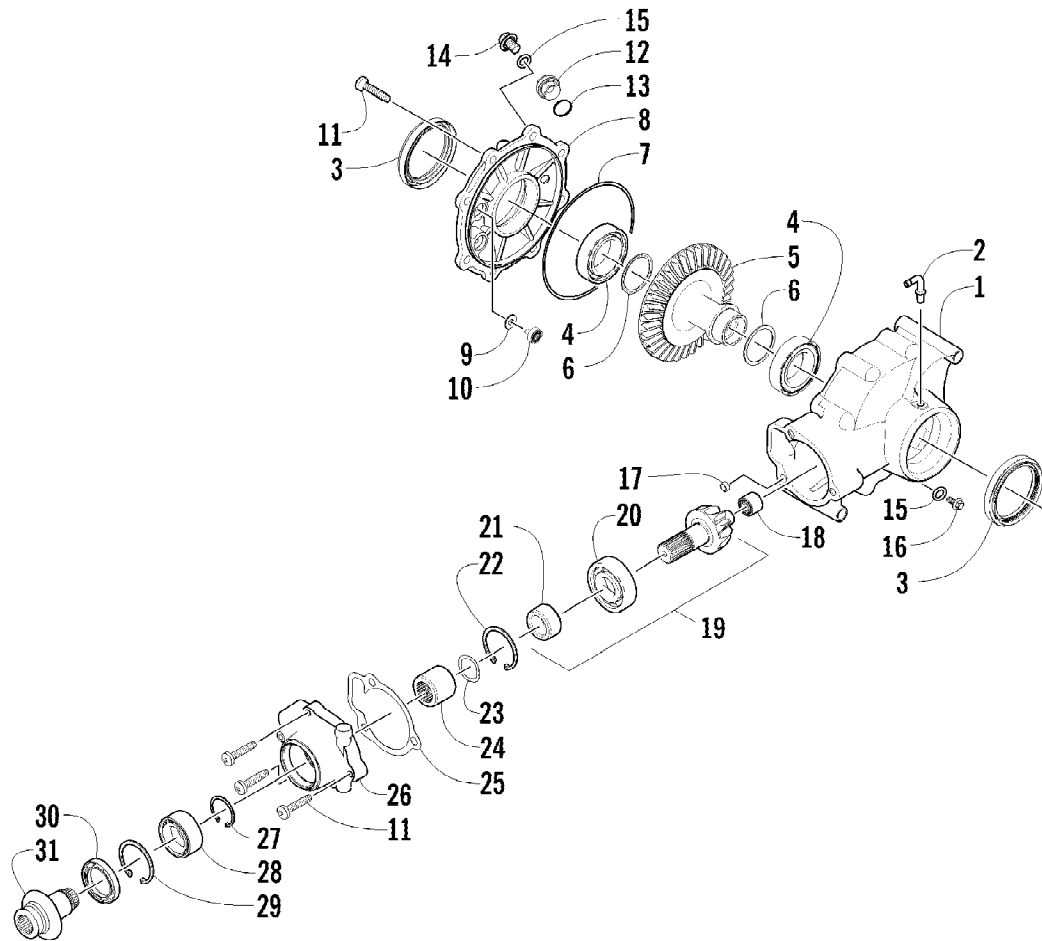
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
OIL FILTER/PUMP ASSEMBLY

Page 49 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0812-023	1		Pump, Oil
2	0812-083	1	/P	Gear, Driven
3	0829-009	1		Pin
4	0828-007	1	/P	Washer
5	0831-002	1		Ring, Retaining
6	0826-039	3		Screw, Machine
7	0812-057	1	/P	Strainer, Oil
8	0826-040	2		Screw, Machine
9	0812-029	1	S	Filter, Oil
10	0812-053	1		Cap, Oil Strainer
11	8468-625	4		Screw, Machine
12	0812-007	1		Valve, Oil-Relief - Assembly
13	0812-006	1		Plug, Drain
14	0830-017	1		Gasket, Drain Plug
15	0812-008	1		Union, Oil Filter

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
REAR DRIVE GEARCASE ASSEMBLY

Page 50 of 81



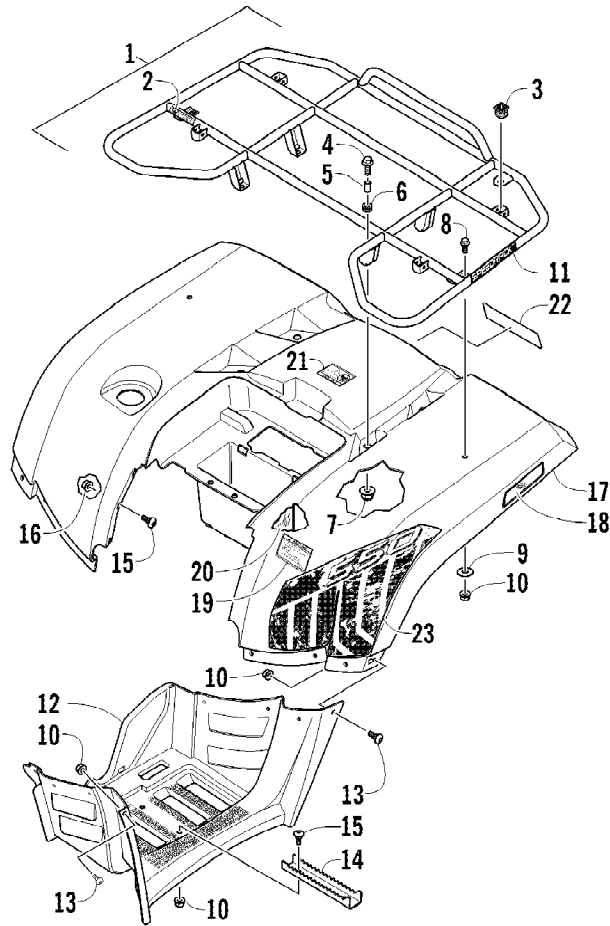
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
REAR DRIVE GEARCASE ASSEMBLY

Page 51 of 81

Ref #	Part Number	Qty	S/P/F	Description
	1502-879	1		Complete Rear Drive Gearcase Assembly
1	1502-896	1		Housing, Gearcase
2	1402-442	1		Fitting, Elbow
3	1402-950	2	/P	Seal
4	0402-393	2		Bearing
5	1402-032	1		Gear, Ring - 36T
6	0402-405	AR		Shim, 41 x 49 x 1.3 mm
6	0402-406	AR		Shim, 41 x 49 x 1.4 mm
6	0402-407	AR		Shim, 41 x 49 x 1.5 mm
6	0402-408	AR		Shim, 41 x 49 x 1.6 mm
6	0402-409	AR		Shim, 41 x 49 x 1.7 mm
7	0423-149	1		O-Ring
8	1502-897	1		Cover, Gearcase
9	0402-429	AR		Shim, 6.3 x 18 x 1.3 mm
9	0402-430	AR		Shim, 6.3 x 18 x 1.4 mm
9	0402-431	AR		Shim, 6.3 x 18 x 1.5 mm
9	0402-432	AR		Shim, 6.3 x 18 x 1.6 mm
9	0402-433	AR		Shim, 6.3 x 18 x 1.7 mm
10	0402-326	1		Button, Thrust
11	0423-118	11		Screw, Self-Tapping
12	0402-333	1	/P	Plug, Magnetic (inc. 13)
13	0423-154	1		O-Ring
14	1402-211	1		Plug, Oil Level (inc. one No. 15)
15	0423-153	2		O-Ring
16	1402-210	1	/P	Plug, Fill (inc. one No. 15)
17	0402-411	1		Pin, Dowel
18	0402-328	1		Bearing
19	1502-863	1		Gear, Pinion - Assembly - 10T (inc. 20-21)
20	0402-327	1		Bearing
21	1402-977	1		Collar, Retaining
22	1423-067	1		Ring, Retaining
23	0402-982	1		Washer, Wave
24	0402-981	1		Collar, Shaft
25	0402-947	1		Gasket, Flange
26	0502-529	1		Housing, Pinion
27	0423-417	1		Ring, Retaining
28	1402-043	1		Bearing
29	0423-423	1		Ring, Retaining
30	1402-011	1		Seal
31	1502-085	1	/P	Shaft, Input

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES

Page 52 of 81



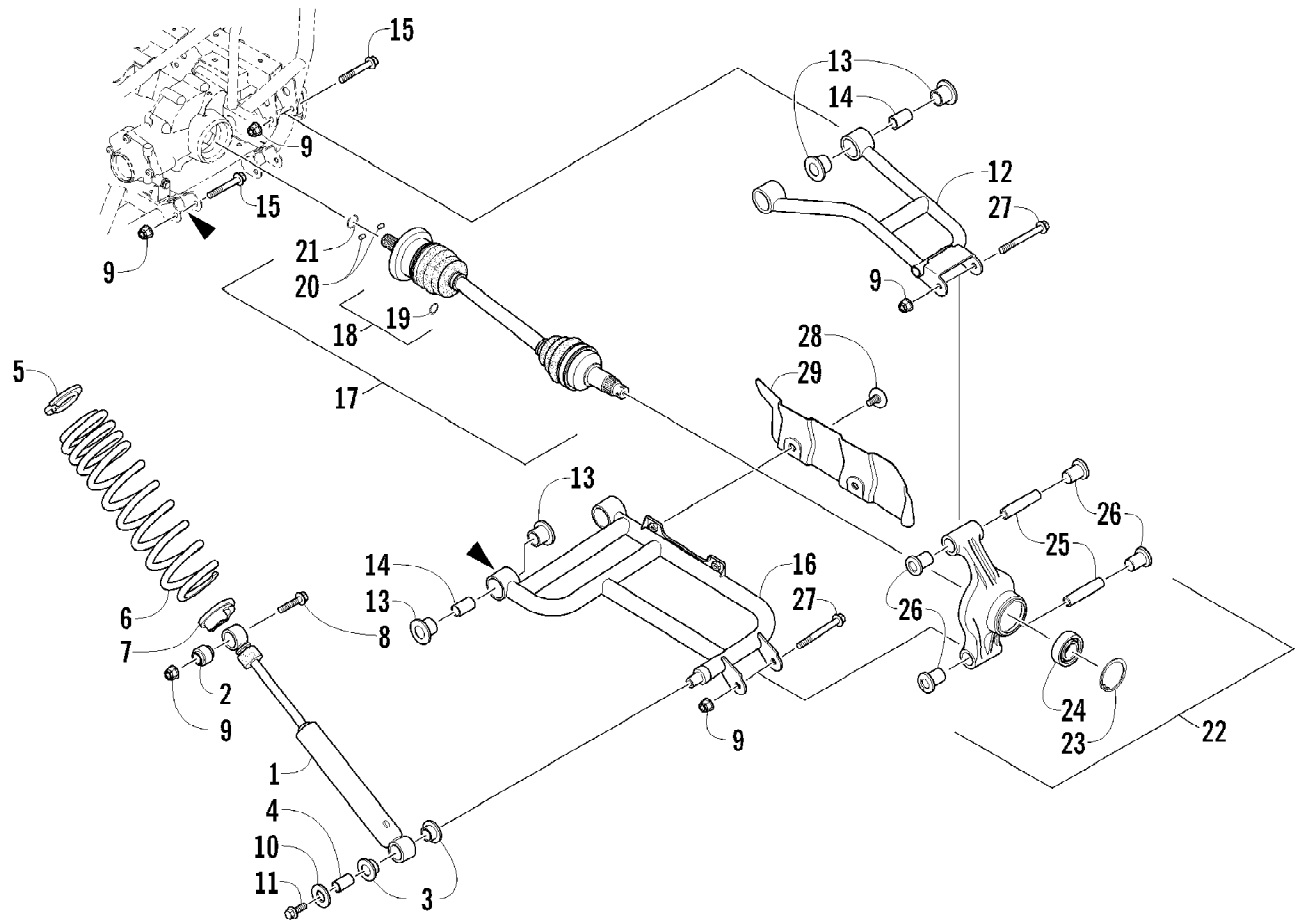
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
 REAR RACK, BODY PANEL, AND FOOTWELL ASSEMBLIES

Page 53 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	2506-124	1		Rack, Rear - Assembly (inc. 2-3)
2	0411-648	1		Decal, Warning - Load
3	0441-592	4	/P	Bushing
4	8410-830	4		Screw, Cap
5	0423-669	4		Spacer
6	0423-465	4		Grommet
7	8432-802	4		Nut, Lock
8	0423-654	2		Screw, Shoulder
9	8050-222	2	/P	Washer
10	0423-540	24		Nut, Lock
11	0411-965	2		Decal, "Speedrack"
12	2406-280	1		Footwell - Right
12	2406-281	1		Footwell - Left
13	0423-419	18		Screw, Machine
14	1506-125	2	/P	Footpeg
15	0423-355	10		Screw, Shoulder
16	8424-602	6	/P	Nut
17	2516-688	1		Panel, Fender - Assembly (inc. 18-21)
18	1411-598	1		Decal, Reflector - Right
18	1411-599	1		Decal, Reflector - Left
19	2411-143	1	/P	Decal, Warning - Tire Pressure
20	0412-351	1		Foil, Protective
21	1411-809	1	/P	Decal, Passenger
22	1411-725	1		Decal, "Arctic Cat"
23	2411-668	1		Decal, Side - Lower Right
23	2411-669	1		Decal, Side - Lower Left

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
REAR SUSPENSION ASSEMBLY

Page 54 of 81



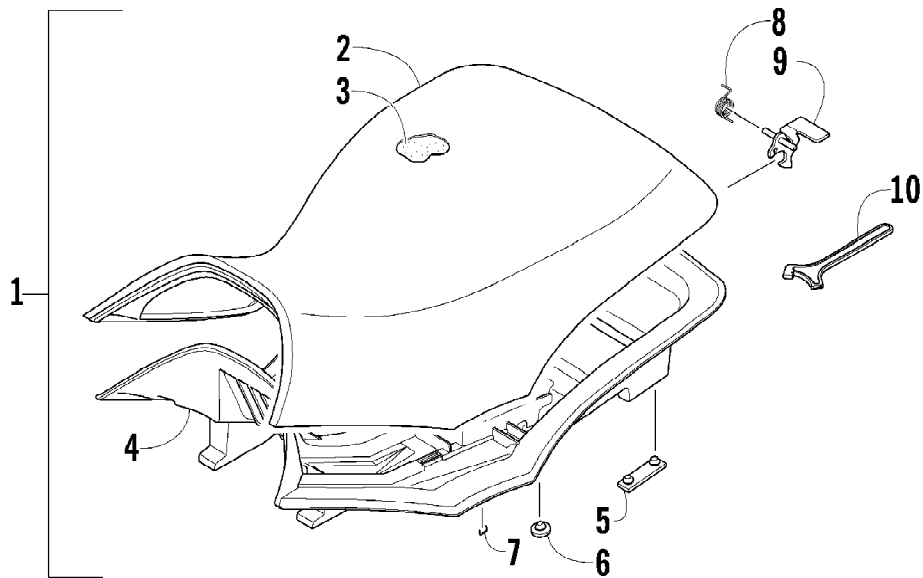
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
REAR SUSPENSION ASSEMBLY

Page 55 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0404-158	2		Shock Absorber (inc. 2-4)
2	0403-182	2		Bushing
3	0603-955	4		Bushing
4	1603-219	2	S	Sleeve
5	1603-889	2	/P	Retainer, Spring
6	0504-659	2		Spring, Suspension
7	0404-057	2		Cam, Spring Adjuster
8	8409-040	1		Screw, Cap - Right
8	8409-050	1		Screw, Cap - Left
9	0423-744	14		Nut, Lock
10	0423-087	2		Washer
11	8408-820	2	/P	Screw, Cap
12	0504-582	1		A-Arm, Rear - Upper Right (inc. 13-14)
12	0504-583	1	/P	A-Arm, Rear - Upper Left (inc. 13-14)
13	0403-208	16	/P	Bushing
14	0403-214	8	/P	Axle
15	8409-075	8		Screw, Cap
16	0504-572	1		A-Arm, Rear - Lower Right (inc. 13-14)
16	0504-573	1		A-Arm, Rear - Lower Left (inc. 13-14)
17	1502-798	2	S	Axle, Drive (inc. 18-21)
18	1436-419	2		Repair Kit, Boot (inc. 19)
19	1441-988	2		Clip, Retaining
20	1402-884	4		Pin, Detent
21	1402-890	2		Clip, Retaining
22	0504-548	1	/P	Knuckle, Right - Assembly (inc. 23-26)
22	0504-549	1	/P	Knuckle, Left - Assembly (inc. 23-26)
23	0423-423	2		Ring, Retaining
24	1402-809	2	/P	Bearing
25	0403-213	4	/P	Axle
26	0403-206	8	/P	Bushing
27	8409-000	4		Screw, Cap
28	0423-545	4	/P	Screw, Shoulder
29	1406-068	1		Guard, Boot - Rear - Right
29	1406-069	1		Guard, Boot - Rear - Left

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SEAT ASSEMBLY

Page 56 of 81



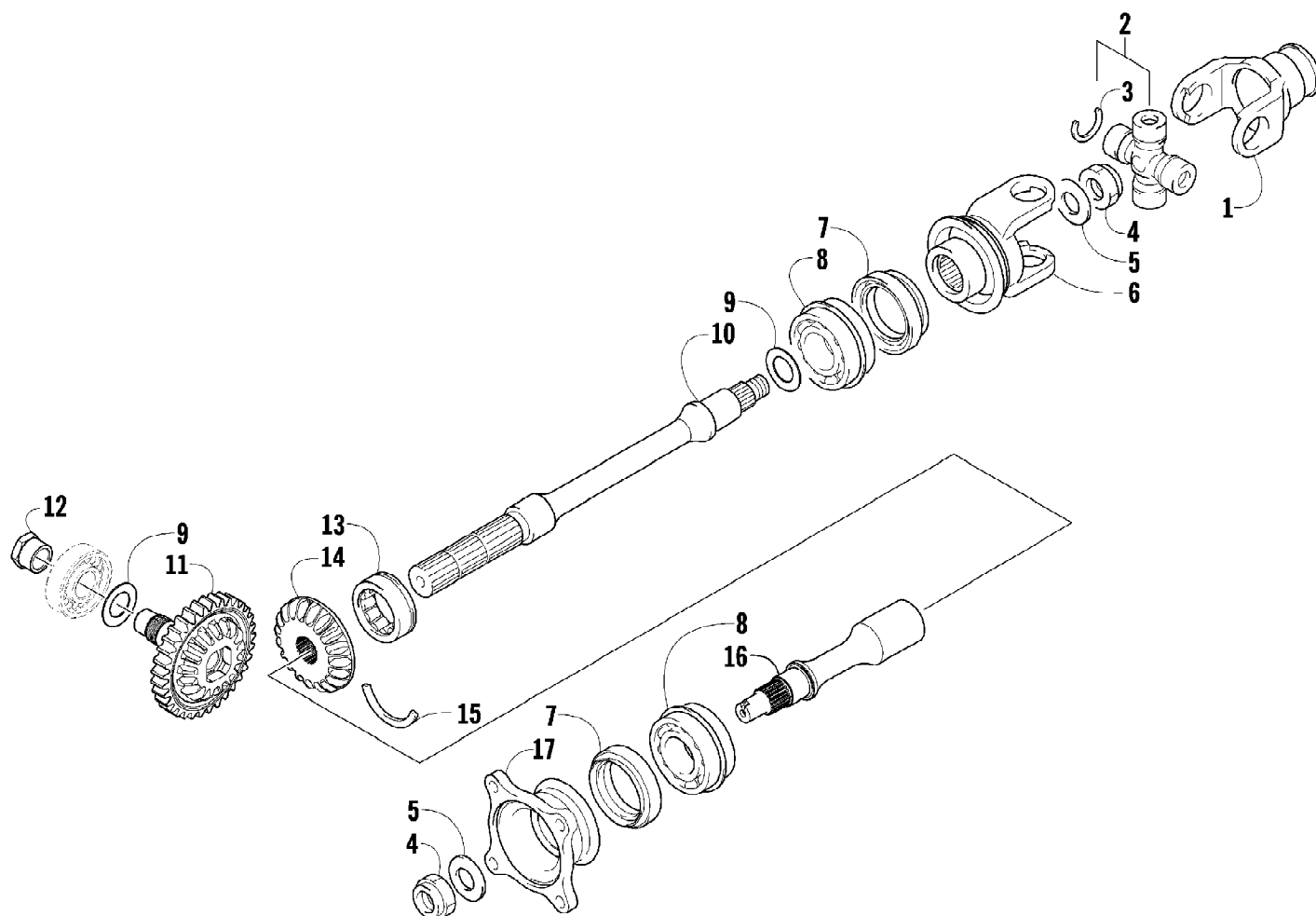
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SEAT ASSEMBLY

Page 57 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	4506-557	1	/P	Seat Assembly (inc. 2-9)
2	1506-209	1		Cover, Seat
3	0517-119	1		Foam, Seat
4	2416-826	1	/P	Base, Seat - Assembly (inc. 5-6)
5	0406-879	2		Bumper, Seat - Rear
6	0406-877	4	/P	Bumper, Seat - Front
7	0624-263	AR		Staple
8	1406-592	1	/P	Spring, Seat Latch
9	1506-156	1		Latch, Seat
10	0441-587	1		Wrench, Spanner

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SECONDARY DRIVE ASSEMBLY

Page 58 of 81



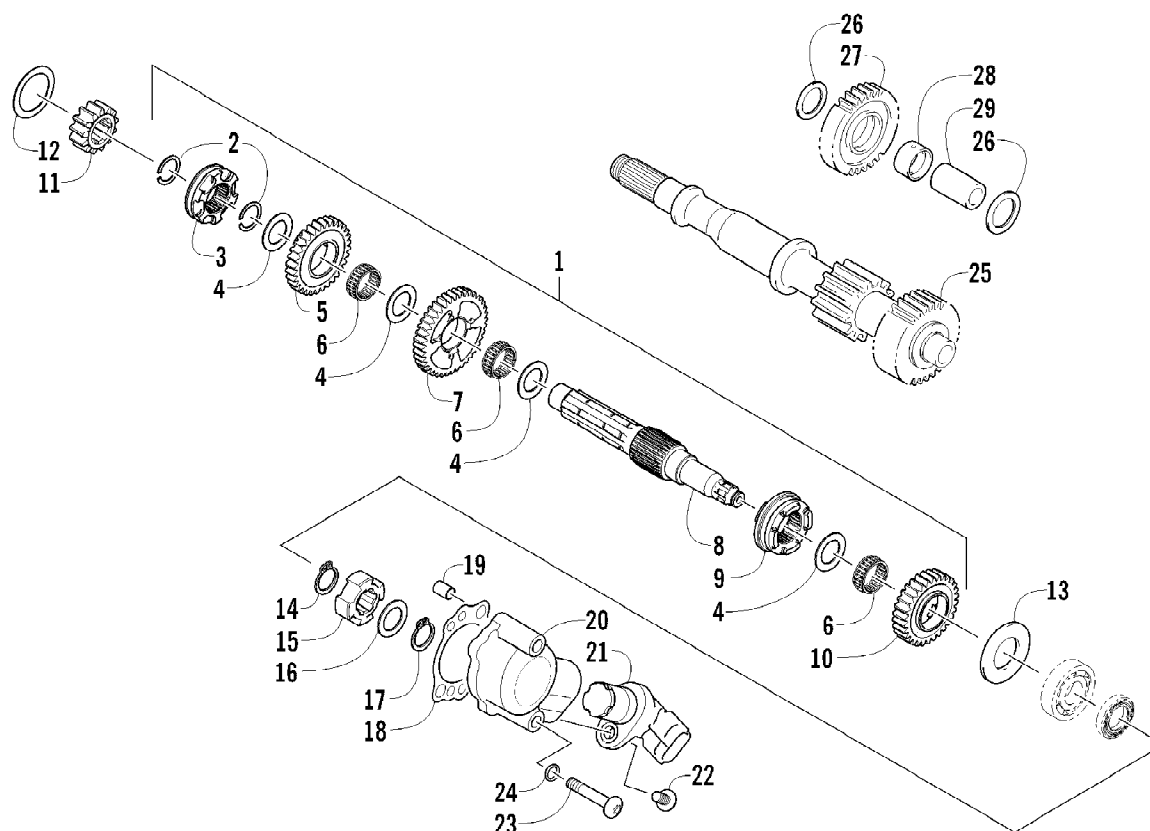
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SECONDARY DRIVE ASSEMBLY

Page 59 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0819-063	1		Yoke, Propeller Shaft Joint
2	1402-164	1	/P	Joint, Universal - Set (inc. 3)
3	0423-450	4		Ring, Retaining
4	0827-013	2		Nut
5	0828-020	2		Washer
6	0819-061	1		Yoke, Drive Output - Front
7	0830-043	2		Seal, Oil
8	0832-017	2		Bearing
9	0828-021	AR		Shim, 25 x 34 x 0.25 mm
9	0828-022	AR		Shim, 25 x 34 x 0.30 mm
9	0828-023	AR		Shim, 25 x 34 x 0.70 mm
9	0828-024	AR		Shim, 25 x 34 x 0.90 mm
9	0828-025	AR		Shim, 25 x 34 x 0.95 mm
9	0828-026	AR		Shim, 25 x 34 x 1.00 mm
9	0828-027	AR		Shim, 25 x 34 x 1.05 mm
9	0828-028	AR		Shim, 25 x 34 x 1.10 mm
9	0828-029	AR		Shim, 25 x 34 x 1.15 mm
10	0819-089	1	/P	Shaft, Secondary Driven - Front
11	0822-131	1		Gear, Secondary Drive
12	0827-052	1		Nut
13	0832-016	1		Bearing
14	0822-106	1		Gear, Secondary Driven
15	0819-011	1		Ring, Driven Bearing
16	0819-053	1		Shaft, Secondary Driven - Rear
17	0819-005	1		Flange, Output Joint - Rear

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SECONDARY TRANSMISSION ASSEMBLY

Page 60 of 81



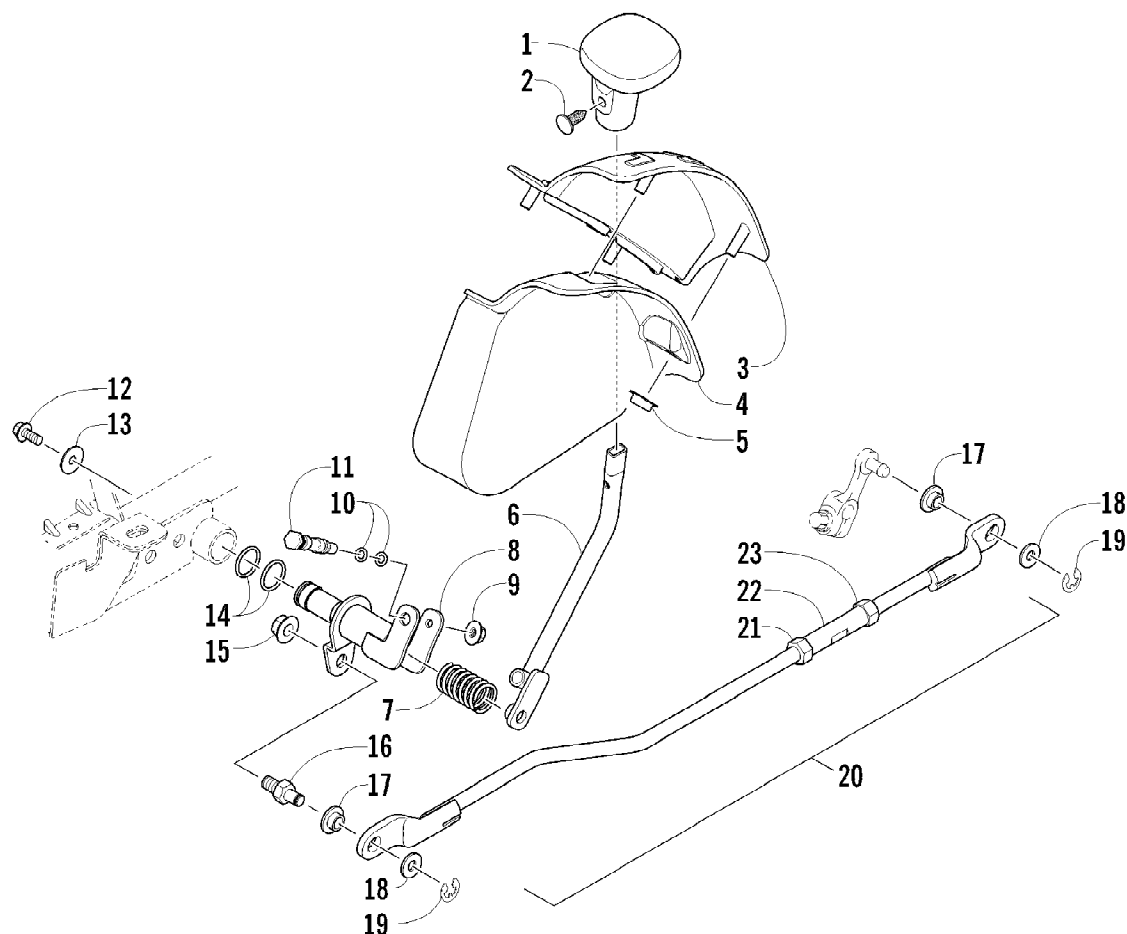
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SECONDARY TRANSMISSION ASSEMBLY

Page 61 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0822-124	1		Countershaft Assembly (inc. 2-10)
2	0831-085	2		Ring, Retaining
3	0822-120	1		Gear Select, Reverse
4	0822-121	4		Shim
5	0822-119	1		Gear, Reverse Driven
6	0832-082	3		Bearing
7	0822-114	1		Gear, Driven - Low
8	0822-113	1		Countershaft
9	0822-116	1		Gear Select, Sliding
10	0822-115	1		Gear, Driven - High
11	0822-125	1		Gear, Drive
12	0828-019	1		Washer, Thrust
13	0828-011	1		Washer
14	0831-040	1		Ring, Retaining
15	0822-050	1		Trigger, Speedometer Sensor
16	0828-069	1		Washer, Thrust
17	0831-039	1		Ring, Retaining
18	0830-129	1		Gasket
19	0829-023	2		Pin, Dowel
20	0822-049	1		Housing, Speedometer Sensor
21	0430-091	1		Sensor, Speedometer
22	8468-620	1	/P	Screw, Machine
23	8468-645	2		Screw, Machine
24	0830-107	2		Gasket
25	0822-001	1		Driveshaft
26	0828-016	2		Washer, Thrust
27	0822-011	1		Gear, Reverse Idle
28	0822-012	1		Bushing
29	0822-015	1		Shaft, Reverse Idle

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SHIFT LEVER ASSEMBLY

Page 62 of 81



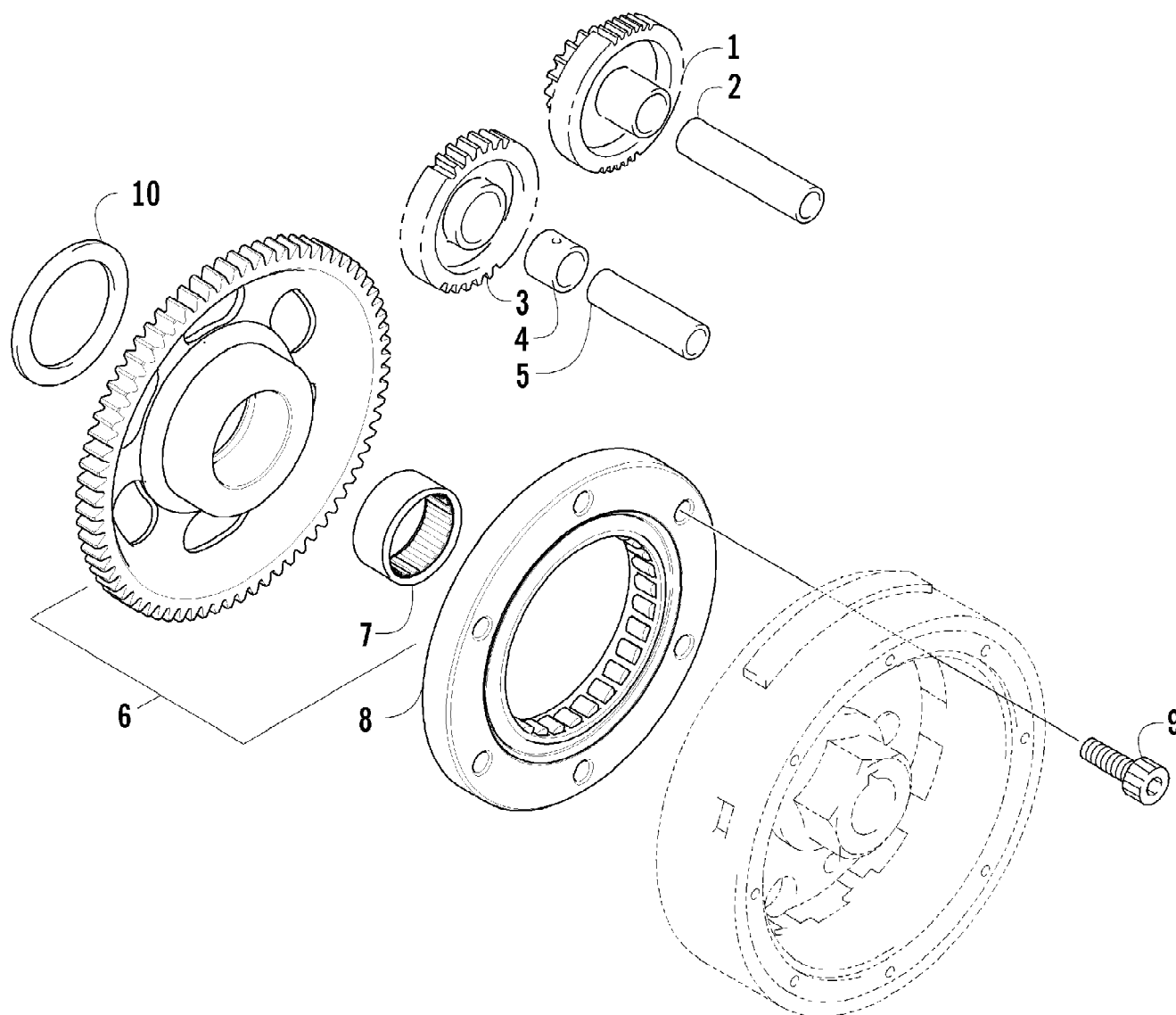
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
SHIFT LEVER ASSEMBLY

Page 63 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0402-843	1	/P	Knob, Shift
2	0423-345	1		Clip, Retaining
3	1402-562	1	/P	Plate, Shift
4	2406-348	1		Shield, Shift Plate
5	0423-357	4		Nut, Stamped
6	0502-659	1		Lever, Shift
7	0402-678	1	/P	Spring, Shift Lever
8	1502-332	1		Actuator, Shift
9	8424-602	1	/P	Nut
10	0423-182	2	/P	O-Ring
11	0402-675	1		Axle, Pivot
12	8408-812	1		Screw, Cap
13	0423-087	1		Washer
14	0423-299	2	/P	O-Ring
15	8424-802	1		Nut
16	1402-621	1		Pin, Mounting
17	0423-091	2		Bushing
18	0623-094	2		Washer
19	0423-169	2	/P	E-Ring
20	1502-622	1		Linkage, Shift - Assembly (inc. 21-23)
21	0123-917	1	/P	Nut, Hex - Left-Hand Thread
22	1402-619	1		Coupler
23	0623-294	1		Nut, Hex - Right-Hand Thread

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
STARTER CLUTCH ASSEMBLY

Page 64 of 81



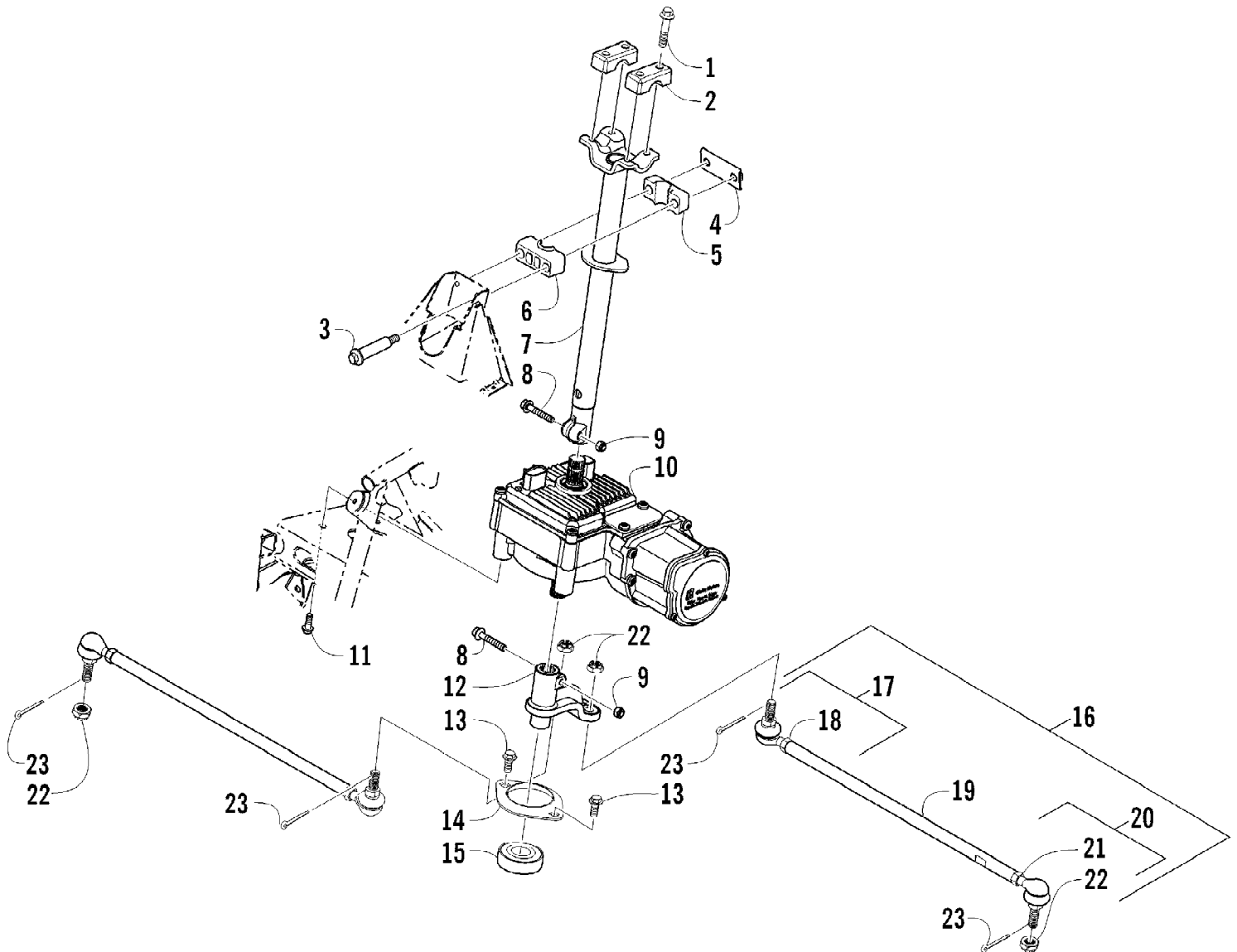
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
STARTER CLUTCH ASSEMBLY

Page 65 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0815-001	1		Gear, Starter Idler - No. 1
2	0829-031	1	/P	Shaft, Starter Gear
3	0815-002	1		Gear, Starter Idler - No. 2
4	0815-003	1		Spacer, Starter Idler Gear No. 2
5	0829-032	1	/P	Shaft, Starter Gear
6	0815-004	1		Gear, Starter Clutch (inc. 7)
7	0832-079	1	/P	Bearing
8	0802-035	1		Clutch, Starter
9	0826-069	6		Screw, Machine
10	0828-094	1		Washer

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
STEERING ASSEMBLY

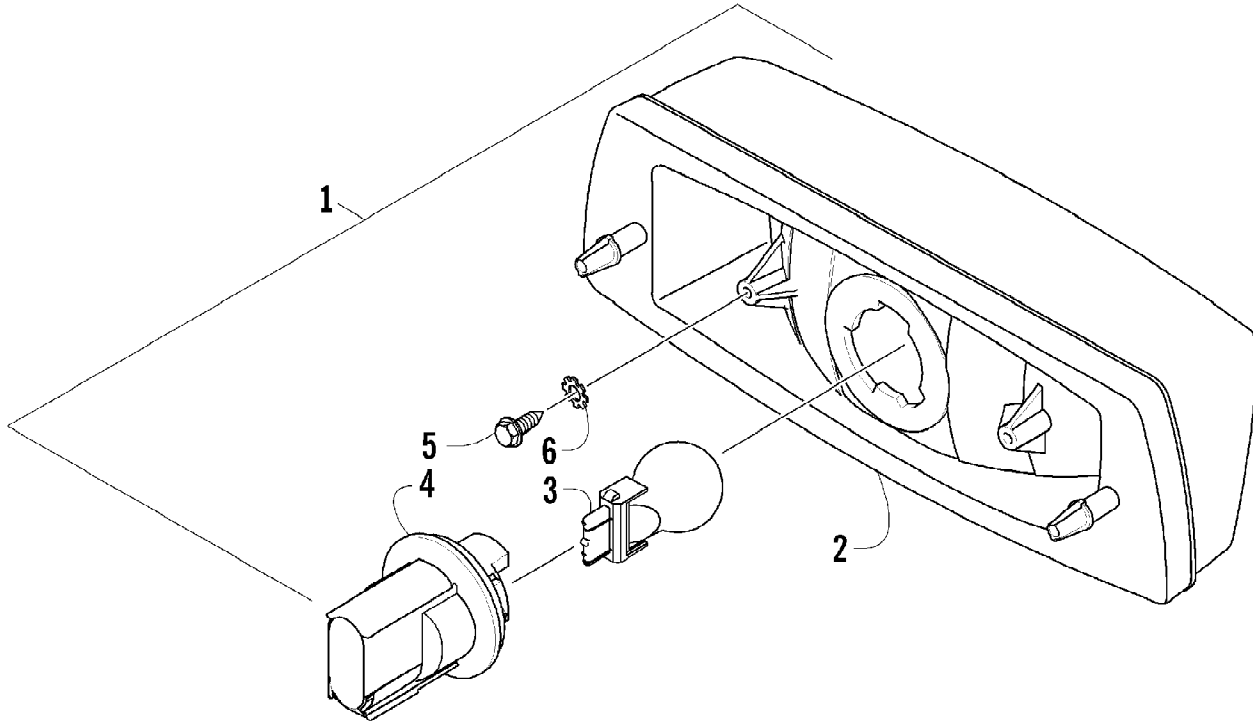
Page 66 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
STEERING ASSEMBLY

Page 67 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	8408-835	4		Screw, Cap
2	0405-035	2		Cap, Steering Adjuster
3	0423-505	2		Screw, Shoulder
4	0505-484	1		Cap, Housing
5	0405-260	1		Housing, Upper
6	0405-259	1		Housing, Lower
7	0505-642	1		Post, Steering
8	8020-045	2		Screw, Cap
9	8040-366	2	/P	Nut, Lock
10	0505-766	1		Assembly, Electronic Power Steering
11	8409-020	4	/P	Screw, Cap
12	0505-664	1		Arm, Steering
13	8408-816	2		Screw, Cap
14	0602-233	1		Flange, Bearing
15	0405-052	1		Bearing w/Inverted Oil Seal
16	0505-499	2	/P	Tie Rod - Assembly (inc. 17-21)
17	0505-511	2	/P	End, Tie Rod - Left-Hand Thread - Kit (inc. 18)
18	0423-013	2		Nut - Left-Hand Thread
19	0405-281	2	/P	Tie Rod
20	0505-510	2	/P	End, Tie Rod - Right-Hand Thread - Kit (inc. 21)
21	8420-002	2	/P	Nut - Right-Hand Thread
22	0423-157	4		Nut, Lock
23	0623-175	4		Pin, Cotter



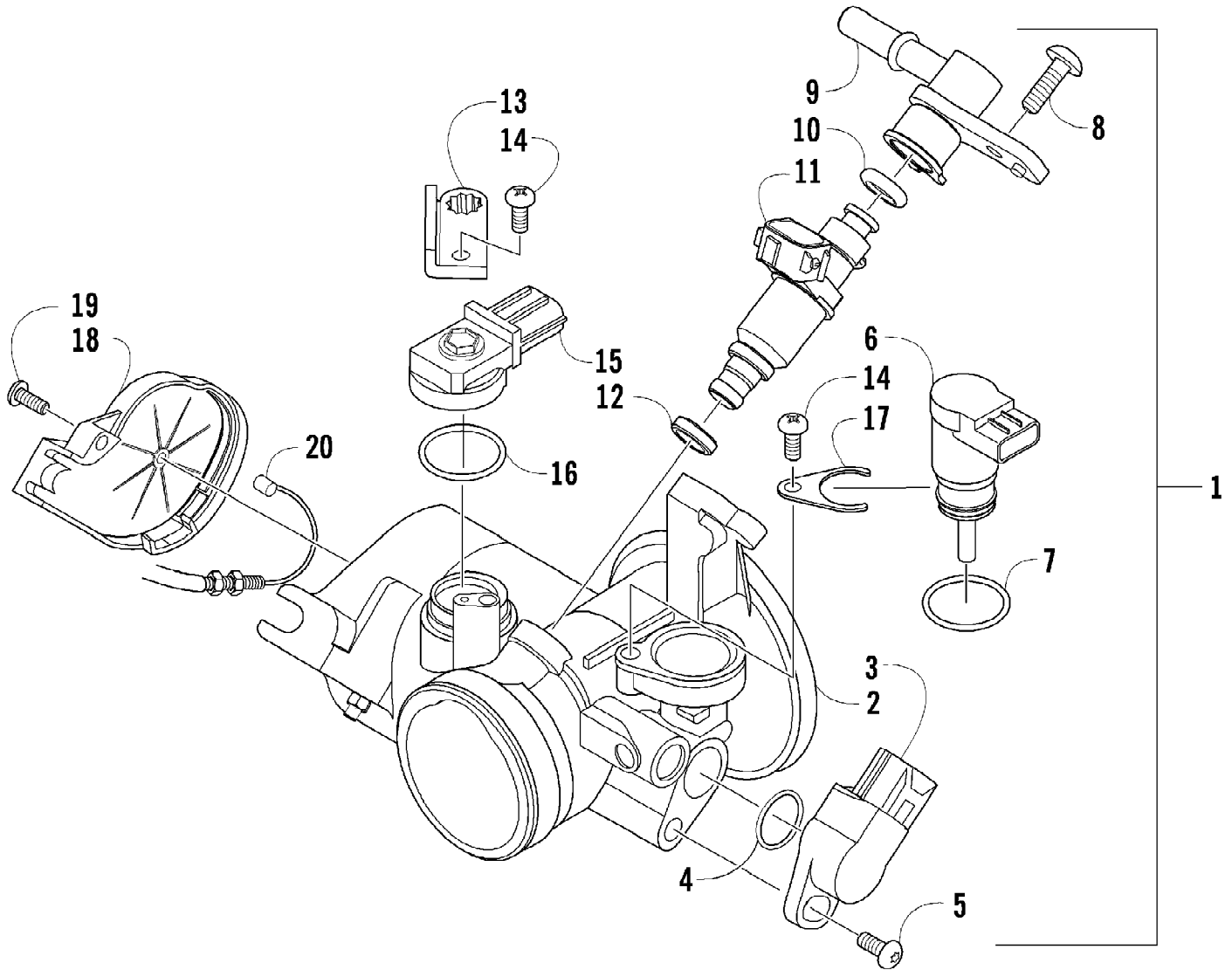
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
TAILLIGHT ASSEMBLY

Page 69 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0509-022	1		Taillight Assembly (inc. 2-4)
2	0509-025	1		Housing, Taillight
3	0409-056	1		Bulb, Taillight
4	0409-057	1		Socket, Taillight
5	0623-301	2	/P	Screw, Self-Tapping
6	8053-212	2	/P	Washer, External Tooth Lock

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
THROTTLE BODY ASSEMBLY

Page 70 of 81



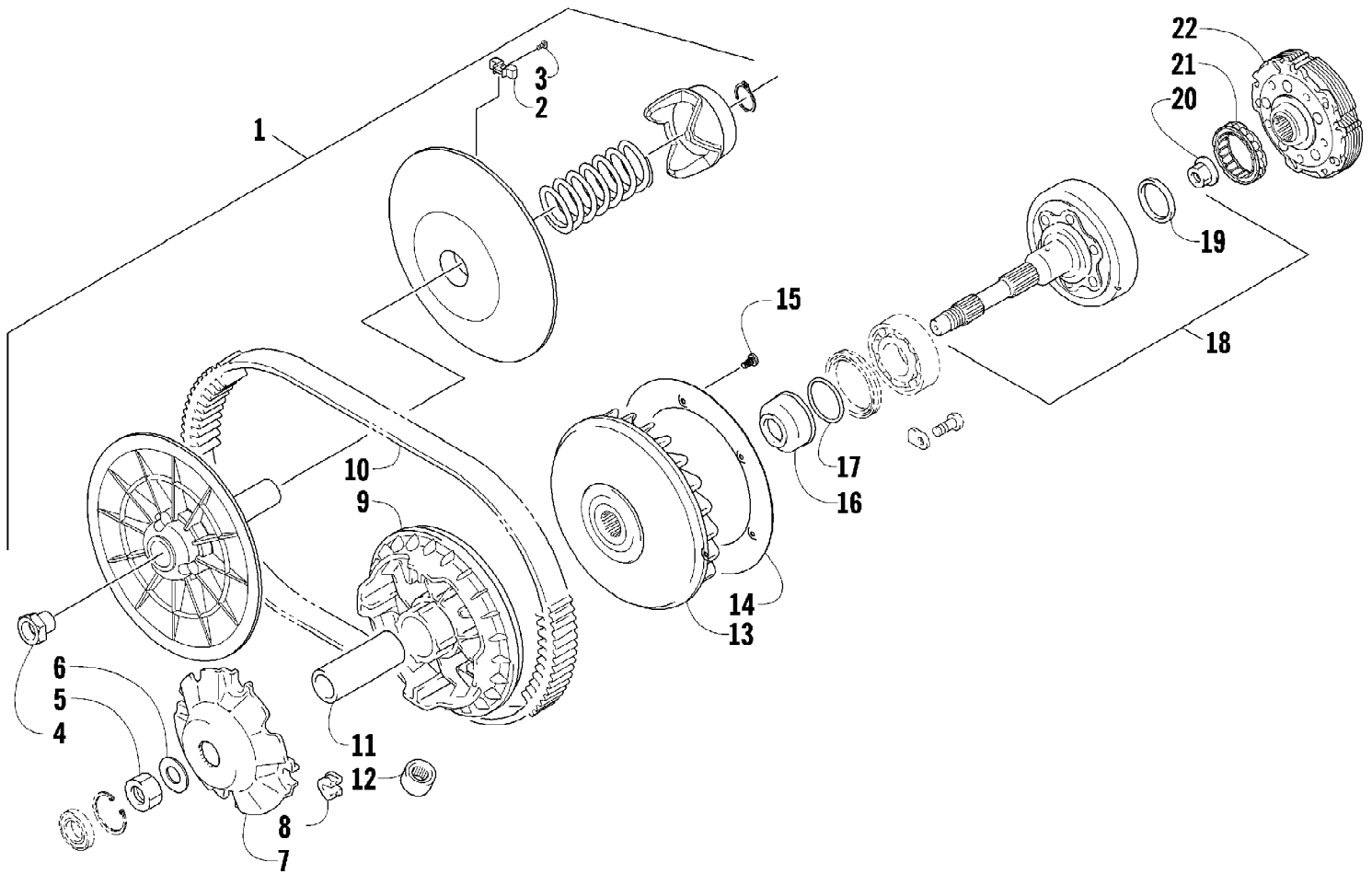
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
THROTTLE BODY ASSEMBLY

Page 71 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0470-753	1		Throttle - Assembly (inc. 2-19)
2	0	1	F	Throttle Body
3	0430-072	1		Sensor, Throttle Position
4	5507-234	1		O-Ring
5	5507-231	1		Screw, Machine
6	0430-074	1		Valve, ISC
7	5507-233	1		O-Ring
8	5507-238	1		Screw, Machine
9	0470-687	1		Rail, Fuel
10	0470-767	1		O-Ring
11	0470-762	1		Injector, Fuel
12	0470-768	1		Seal
13	5507-227	1		Bracket, MAP Sensor
14	5507-117	2	/P	Screw, Machine
15	0430-073	1		Sensor, MAP
16	5507-232	1		O-Ring
17	5507-229	1		Plate, ISC Valve
18	5507-223	1		Cover
19	5507-037	1	/P	Screw, Machine
20	0487-057	1		Cable, Throttle

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
TRANSMISSION ASSEMBLY

Page 72 of 81



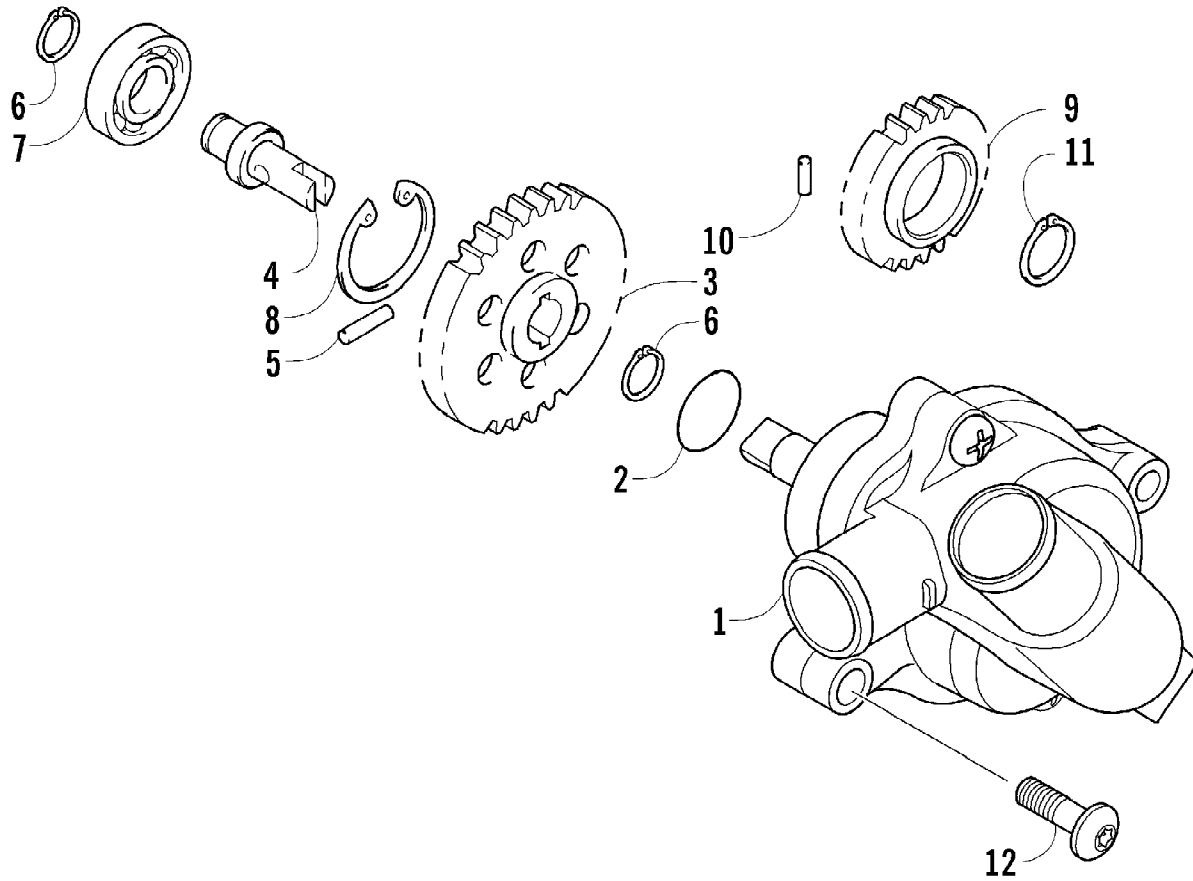
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
TRANSMISSION ASSEMBLY

Page 73 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0823-353	1	/P	Pulley, Driven - Assembly (inc. 2-4)
2	0823-176	3	/P	Shoe, Cam
3	0823-177	3		Screw, Machine
4	0823-178	1		Nut
5	0827-010	1		Nut
6	0828-106	1		Washer
7	0823-276	1		Plate, Movable Drive Face
8	0823-277	4		Damper, Movable Drive Face
9	0823-273	1		Face, Movable Drive
10	0823-013	1		Belt, Drive
11	0823-271	1		Spacer
12	0823-164	8		Roller
13	0823-272	1		Face, Fixed Drive
14	0823-131	1		Shroud, Drive Face
15	0623-914	6		Screw, Self-Tapping
16	0823-015	1		Spacer, Fixed Drive Face
17	0470-531	1		O-Ring
18	0821-002	1	/P	Housing, Clutch - Assembly
19	0830-189	1	/P	Seal
20	0827-011	1		Nut
21	0823-018	1		Clutch, One-Way
22	0823-310	1	/P	Clutch, Centrifugal - 6 Plate

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WATER PUMP ASSEMBLY

Page 74 of 81



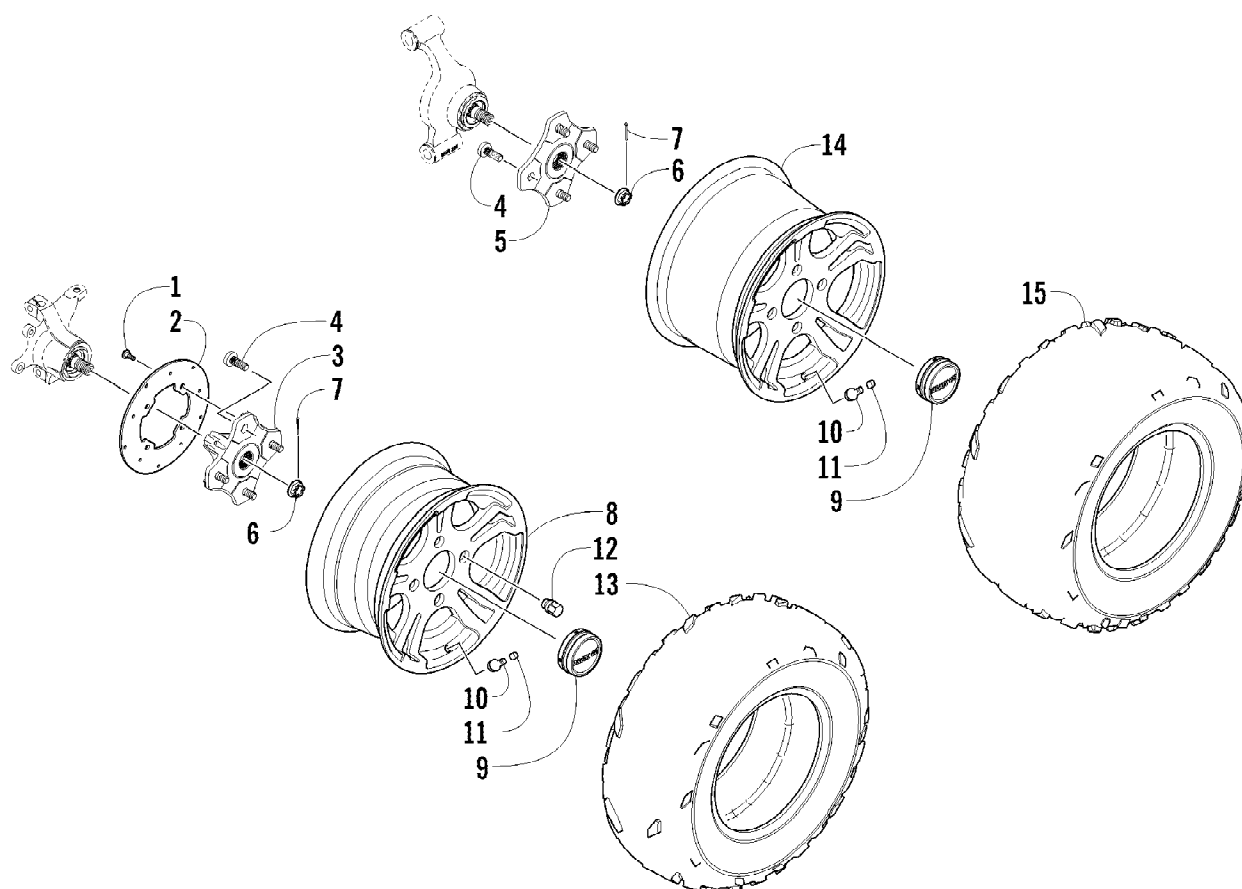
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WATER PUMP ASSEMBLY

Page 75 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0813-001	1		Pump, Water - Assembly (inc. 2)
2	0830-029	1		O-Ring
3	0813-004	1		Gear, Driven
4	0813-005	1		Shaft, Driven Gear
5	0829-009	1		Pin
6	0831-002	2		Ring, Retaining
7	0832-046	1	/P	Bearing
8	0831-004	1		Ring, Retaining
9	0811-003	1		Gear, Water Pump Drive
10	0829-007	1		Pin
11	0831-005	1		Ring, Retaining
12	8468-665	2		Screw, Machine

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WHEEL AND TIRE ASSEMBLY

Page 76 of 81



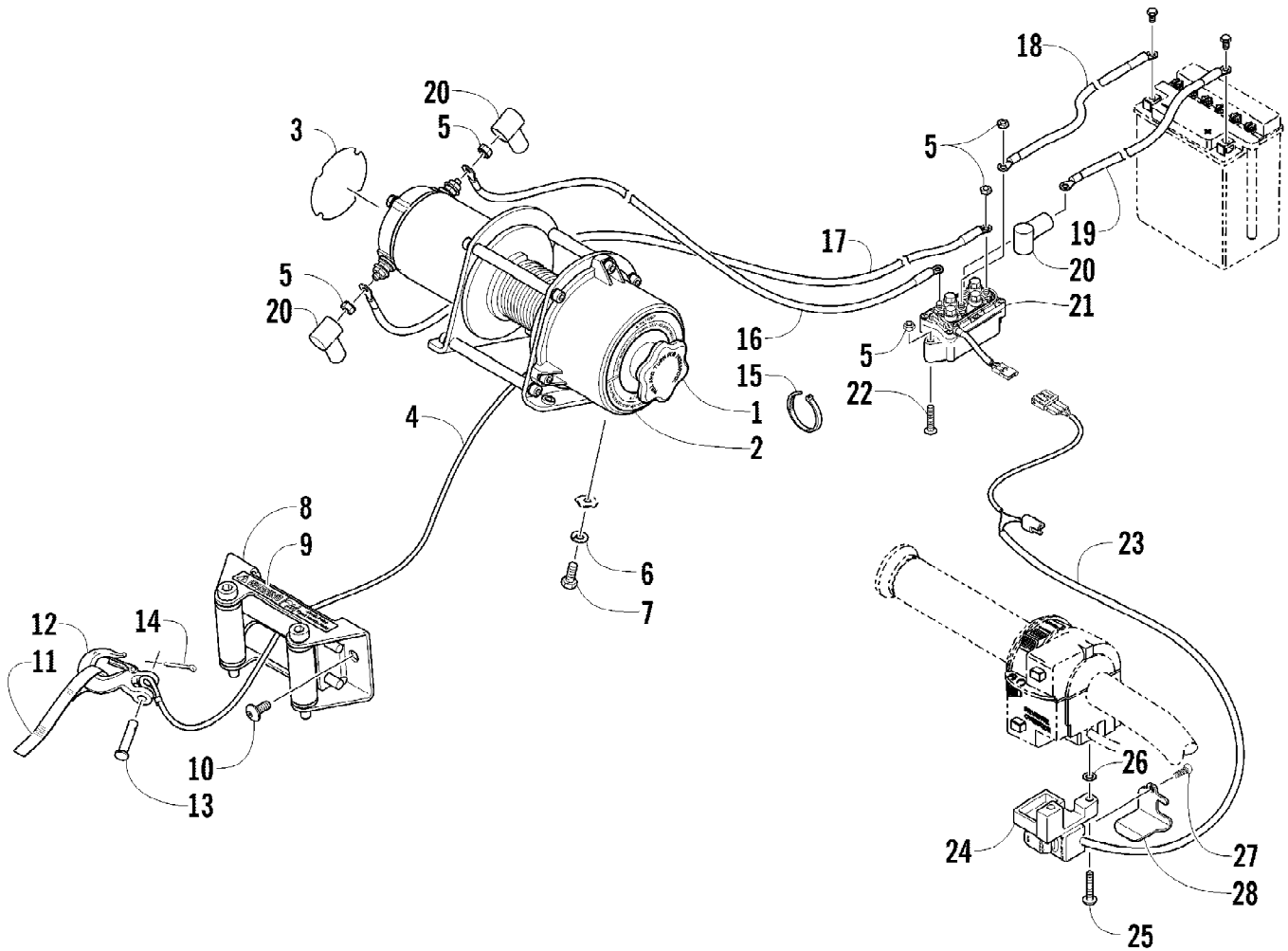
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WHEEL AND TIRE ASSEMBLY

Page 77 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0423-557	12		Screw, Shoulder
2	2402-002	3		Disc, Brake
3	1502-462	2	/P	Hub, Wheel - Front (inc. 4)
4	0402-974	16	/P	Stud
5	1502-462	1	/P	Hub, Wheel - Rear - Right (inc. 4)
5	1502-464	1		Hub, Wheel - Rear - Left (inc. 4)
6	0423-607	4		Nut, Castle
7	0423-407	4		Pin, Cotter
8	1402-730	2		Wheel - Front (inc. 9)
9	1402-736	4		Cap, Wheel
10	0402-064	4		Stem, Valve (inc. 11)
11	0402-140	4		Cap, Valve Stem
12	0423-618	16		Nut, Lug
13	1402-894	2		Tire - Front
14	1402-731	2		Wheel - Rear (inc. 9)
15	1402-895	2		Tire - Rear

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WINCH ASSEMBLY

Page 78 of 81



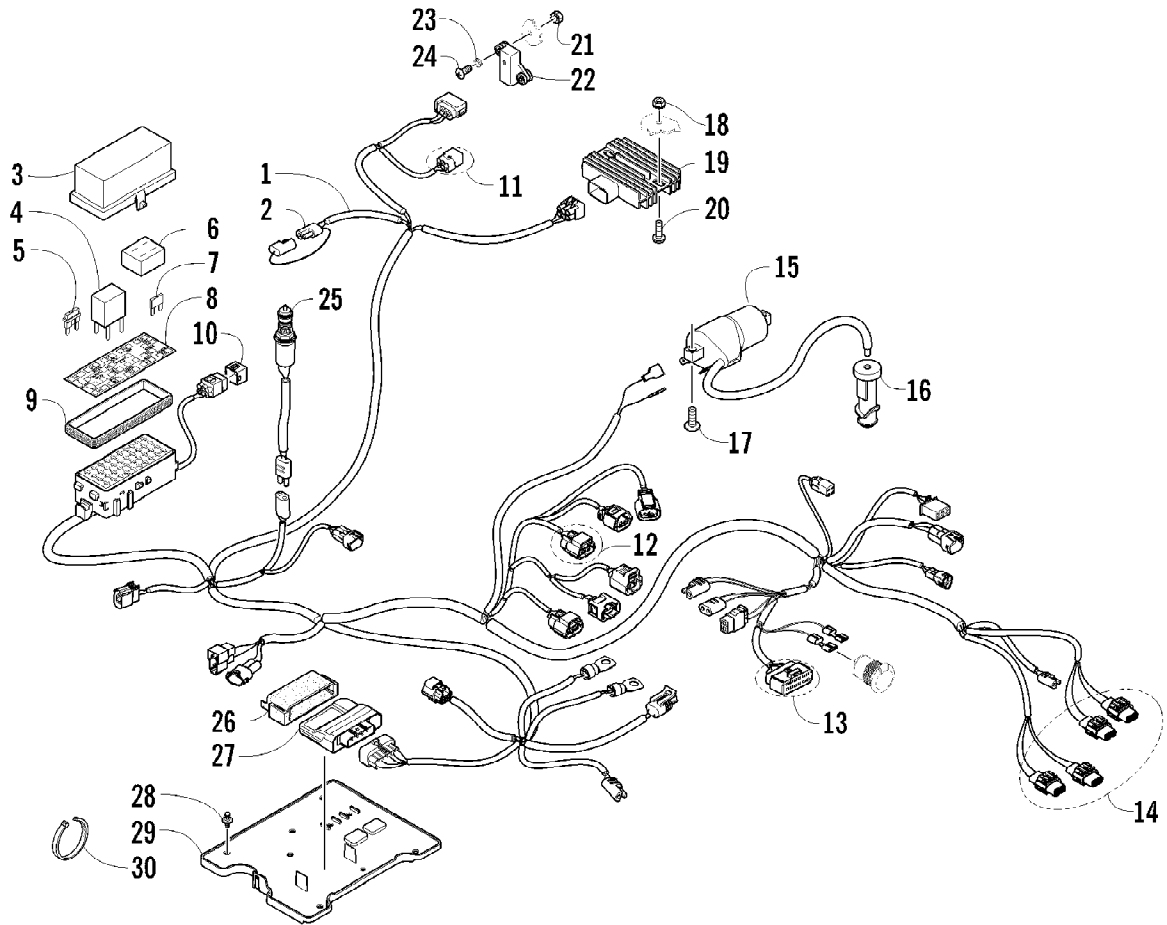
2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WINCH ASSEMBLY

Page 79 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	2441-250	1		Winch (inc. 2-4 and two No. 5)
2	2411-141	1		Decal, Warning - Tension
3	2411-140	1		Decal, Warning - Operation
4	1441-831	1		Cable, Winch
5	0623-038	8		Nut w/Washer
6	8051-246	4		Washer, Lock
7	8408-820	4	/P	Screw, Cap
8	0441-403	1	/P	Roller, Winch (inc. 9)
9	0411-474	1		Decal, Warning - Pinch Point
10	8468-820	2		Screw, Machine
11	1441-781	1		Strap
12	1441-833	1		Hook, Winch
13	1441-834	1		Pin
14	0623-175	1		Pin, Cotter
15	0123-903	AR		Tie, Cable - 11.5 in.
16	0445-068	1		Cable, Winch/Solenoid - Yellow
17	0445-069	1		Cable, Winch/Solenoid - Blue
18	1441-112	1		Cable, Solenoid/Battery - Black
19	0445-087	1		Cable, Solenoid/Battery - Red
20	0645-019	3		Boot, Terminal
21	0409-066	1	/P	Solenoid
22	8476-625	2		Screw, Machine
23	0409-087	1		Switch, Control
24	0409-034	1		Retainer, Control Switch
25	8464-560	2		Screw, Machine
26	0423-593	1		Washer
27	0423-382	1		Screw, Self-Tapping
28	0409-106	1		Cover, Switch

2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WIRING HARNESS ASSEMBLY

Page 80 of 81



2012 ATV 550 LTD DESERT RED (A2012BLO1PUSI)
WIRING HARNESS ASSEMBLY

Page 81 of 81

Ref #	Part Number	Qty	S/P/F	Description
1	0486-385	1		Harness, Main (inc. 2-10)
2	0486-164	1		Tether, Accessory Connector
3	0430-085	1		Cover, Fuse Block
4	0430-045	6	/P	Relay (4-Pin) - 20 Amp
5	0430-034	2		Diode
6	0430-037	1		Holder, Fuse
7	0430-032	5		Fuse - 10 Amp
7	0430-031	4		Fuse - 15 Amp
7	0430-030	3		Fuse - 30 Amp
8	2411-213	1		Decal, Fuse Block
9	0430-086	1		Seal
10	0430-097	1		Cover, Diagnostics Connector
11	1436-416	1		Repair Kit, Connector - Tilt Sensor
12	1436-417	1		Repair Kit, Connector - Idle Speed Control
13	1436-415	1		Repair Kit, Connector - LCD Gauge
14	1436-290	AR		Repair Kit, Connector - Headlight
15	0824-043	1		Coil, Ignition
16	0824-049	1	/P	Cap, Spark Plug
17	8476-620	2		Screw, Machine
18	0623-038	2		Nut w/Washer
19	0824-037	1	/P	Regulator, Voltage
20	8476-625	2		Screw, Machine
21	0423-493	2		Nut w/Washer
22	0409-064	1		Sensor, Tilt
23	0123-802	2		Washer
24	8468-425	2		Screw, Machine
25	0409-089	1		Switch, Brake - Assembly
26	0430-076	1		Cushion, ECU
27	0530-069	1		ECU
28	0623-362	3		Rivet, Reinstallable
29	2406-643	1		Tray, Electrical
30	0123-788	AR	/P	Tie, Cable - 8 in.
30	0123-903	AR		Tie, Cable - 11.5 in.