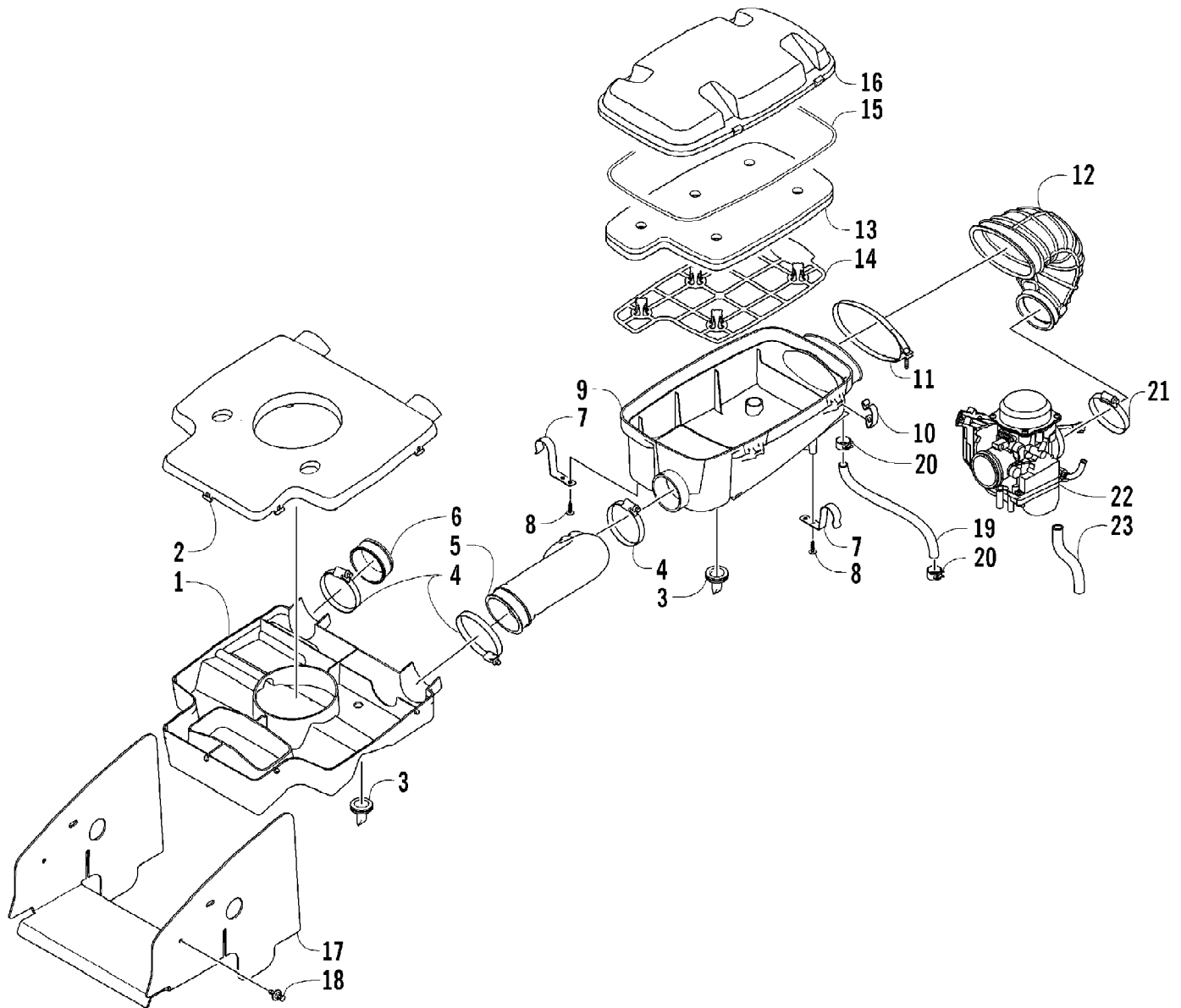
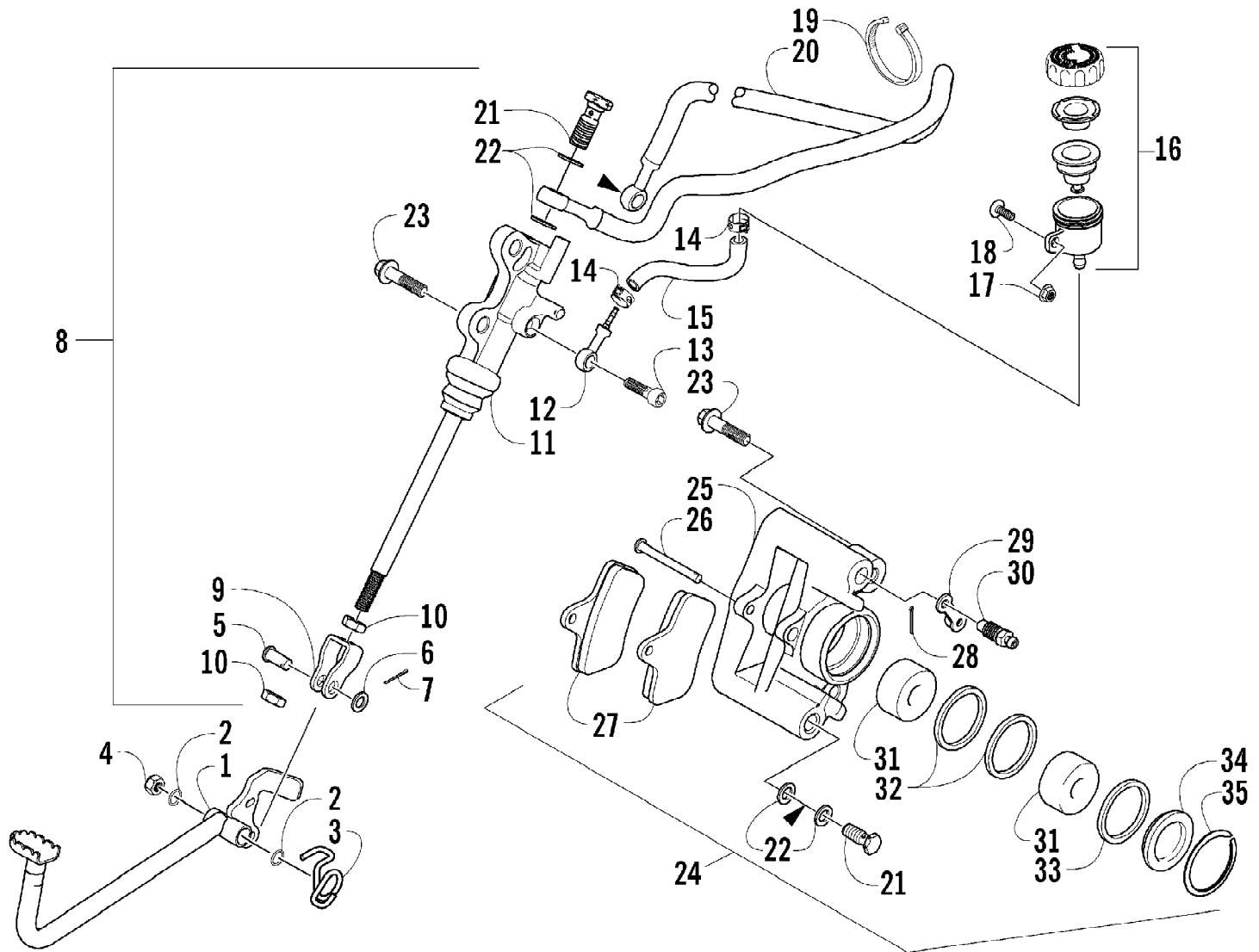




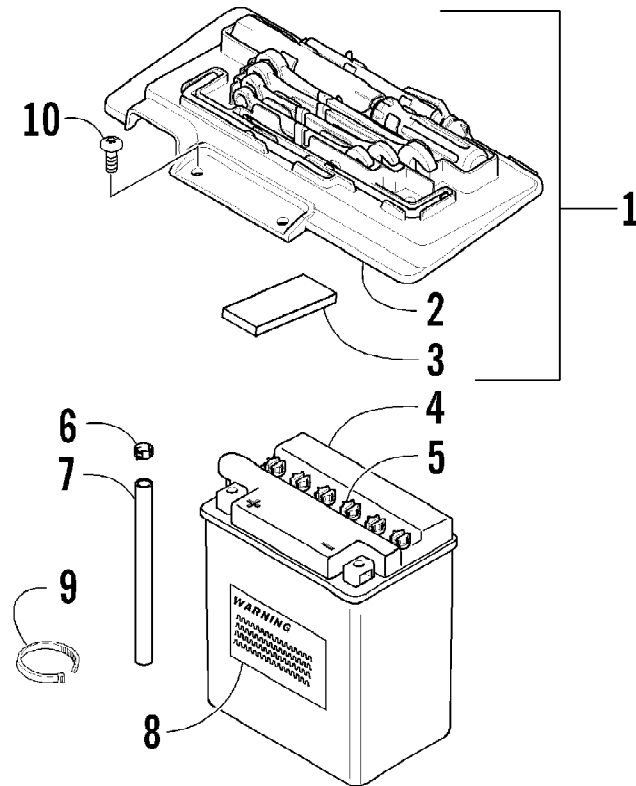
Ref #	Part Number	Qty	S/P/F	Description
1	0413-091	1		Diverter, Air - Bottom
2	0413-093	1		Diverter, Air - Top
3	0470-442	6	/P	Valve, Drain
4	0423-380	3	/P	Clamp
5	0470-529	1		Boot, Air Intake
6	0413-096	1		Cap, Air Diverter
7	0423-454	2		Clip, Mounting - Air Intake
8	0423-342	4	/P	Screw, Self-Tapping
9	0470-515	1	S	Housing, Air Intake
10	0423-455	4		Clip, Spring
11	0423-554	1		Clamp
12	0470-524	1		Boot, Carburetor
13	0470-494	1	S	Filter, Air
14	0470-516	1		Screen, Air Filter
15	0470-495	1	S	Seal, Air Intake Cover
16	0470-530	1	S	Cover, Air Intake
17	1406-747	1		Shroud, Splash
18	0623-362	2		Rivet, Reinstallable
19	0410-079	1	S	Hose, Vent - Crankcase
20	0423-045	2		Clamp, Hose
21	0423-019	1		Clamp
22	0470-533	1		Carburetor
23	0510-592	1		Hose, Drain



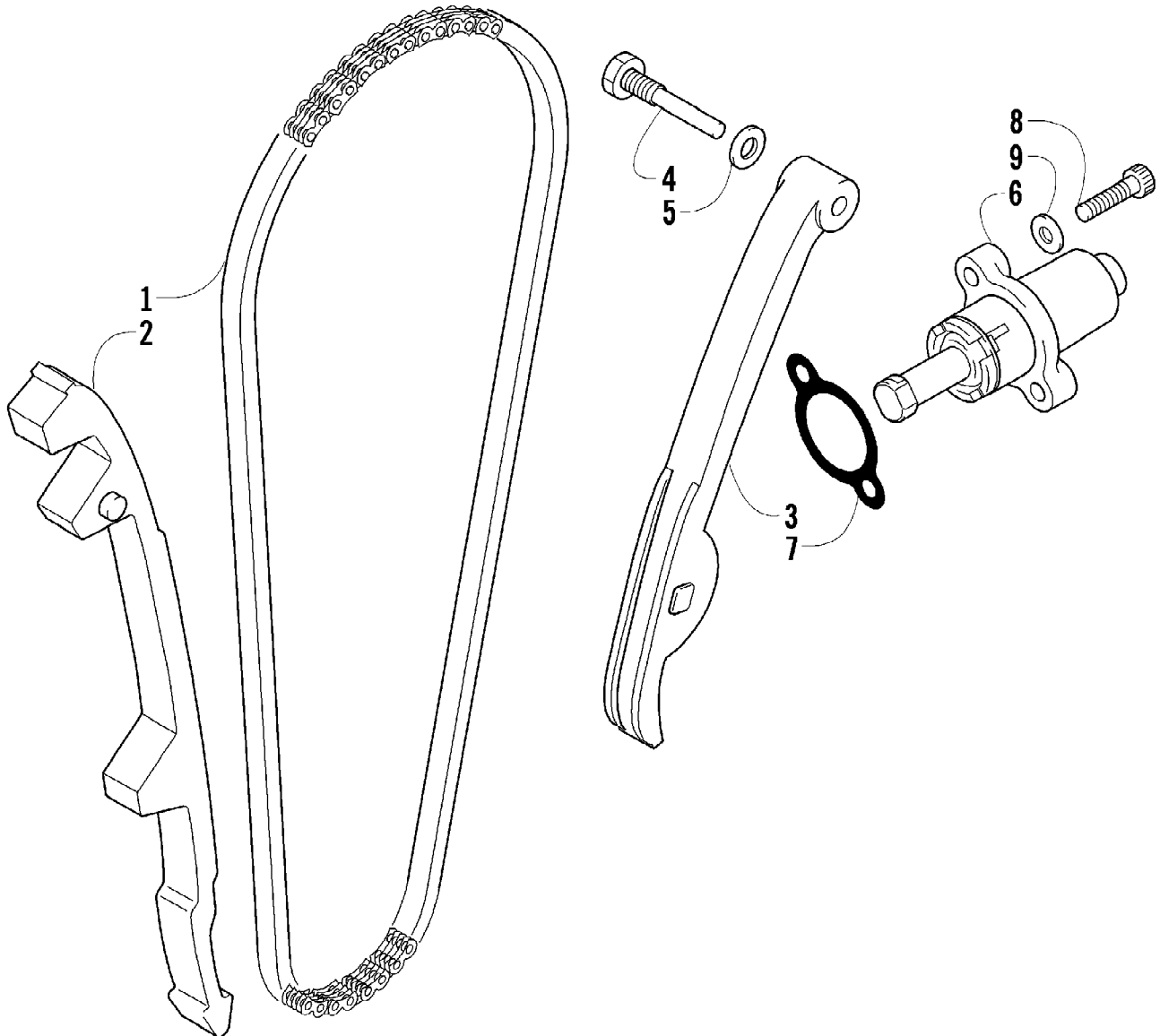
2005 ATV 500 MANUAL TRANSMISSION 4X4 FIS RED (A2005IBM4AUSR)
AUXILIARY BRAKE ASSEMBLY

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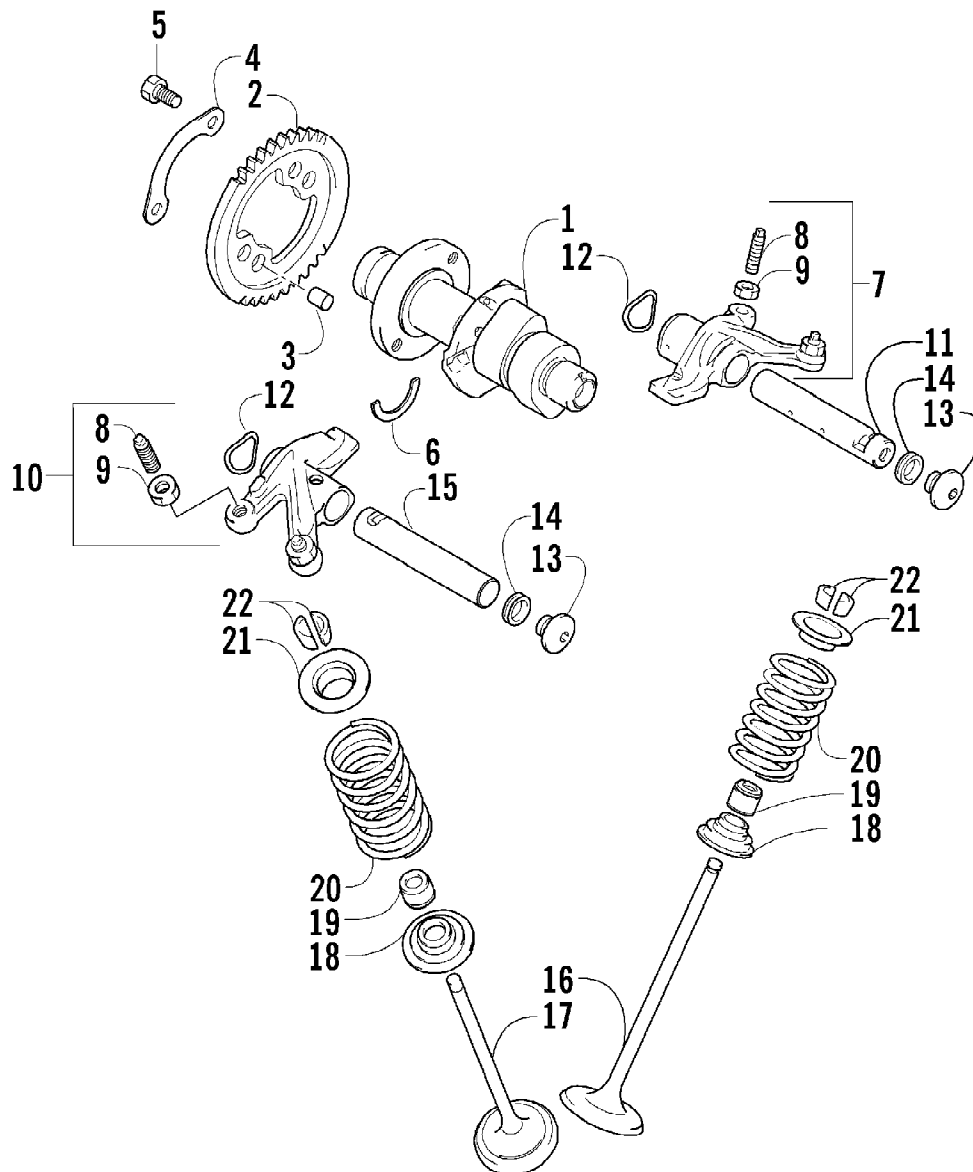
Ref #	Part Number	Qty	S/P/F	Description
1	0502-657	1		Lever, Brake
2	1602-213	2	/P	O-Ring
3	0502-713	1		Spring, Brake Lever
4	8422-002	1		Nut
5	0402-575	1		Pin, Clevis
6	0402-583	1		Washer
7	0402-584	1		Pin, Cotter
8	0502-665	1	S	Brake Assembly (inc. 9-16)
9	0402-580	1		Actuator, Push Rod
10	0402-592	2		Nut, Jam
11	0	1	F	Master Cylinder
12	1402-277	1		Fitting, Banjo
13	1402-278	1		Bolt, Banjo Fitting
14	0423-525	2		Clamp, Hose
15	1402-266	1		Hose, Brake Reservoir
16	1402-257	1		Reservoir, Brake
17	8424-602	1	/P	Nut, Flanged
18	8476-616	1		Screw, Machine
19	0123-788	1	/P	Cable Tie 7.5 in.
20	1402-200	1		Hose, Brake
21	0423-413	2		Bolt, Banjo Fitting
22	0423-178	4		Washer, Crush
23	8408-825	4		Screw, Cap
24	0502-457	1	S	Caliper, Brake (inc. 25-35)
25	0	1	F	Housing, Caliper
26	0402-495	1		Pin, Brake Caliper
27	1402-126	2		Pad, Brake
28	0423-495	1	/P	Pin, Cotter
29	0402-493	1		Cap, Bleed Valve
30	1402-123	1		Valve, Bleed
31	1402-125	2		Piston
32	0402-980	2		O-Ring, Brake Caliper
33	0	1	F	O-Ring
34	0	1	F	Plug
35	0	1	F	Ring, Retaining



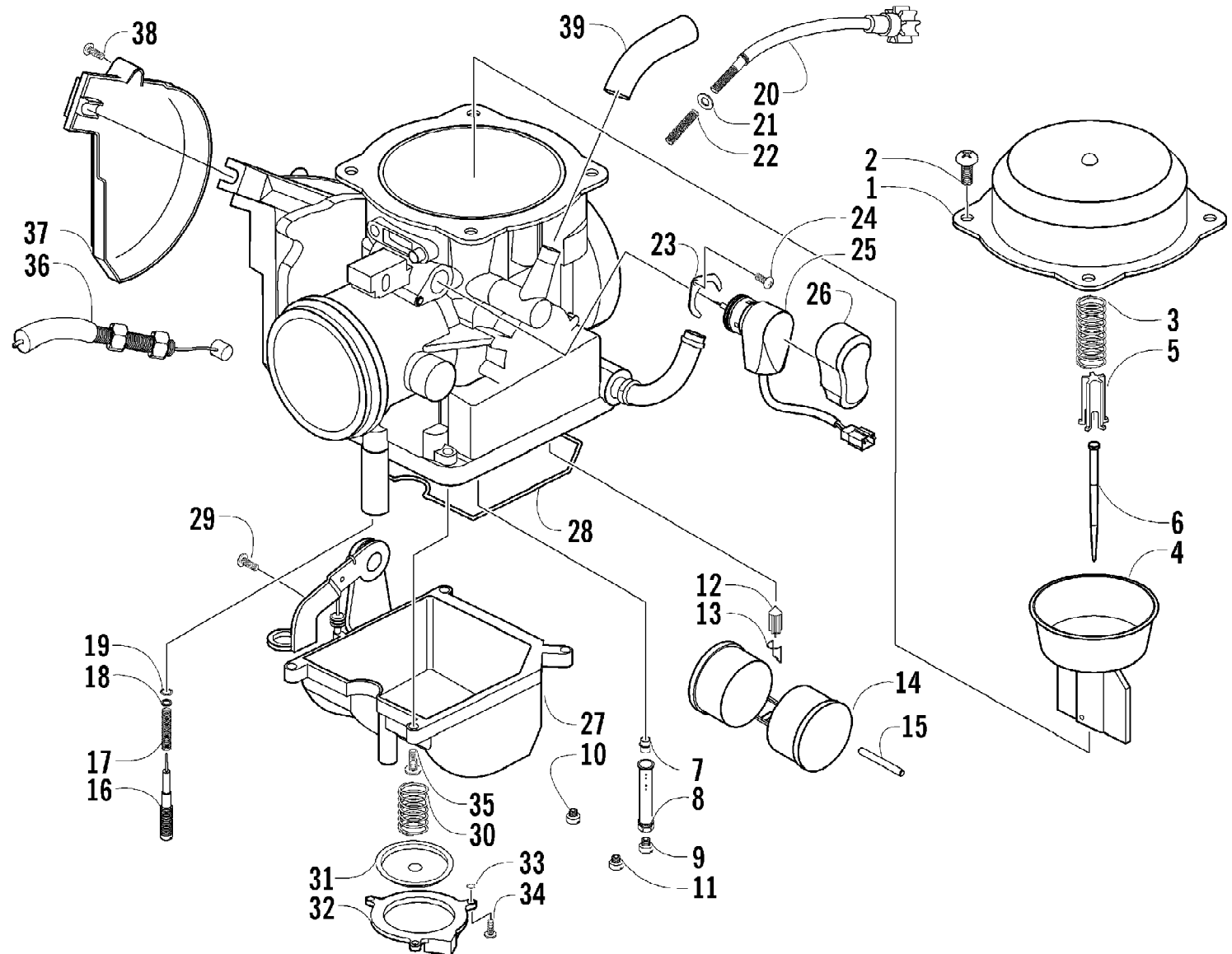
Ref #	Part Number	Qty	S/P/F	Description
1	5990-839	1	S	Battery Cover/Tool Tray Assembly (inc. 2-3)
2	1406-507	1	S	Cover, Battery
3	0406-288	2		Pad, Battery
	0444-122	1	S/P	Kit, Tool
4	0745-045	1	/P	Battery Assembly (inc. 5-8)
5	0645-045	6		Cap, Battery
6	0645-152	1		Clamp, Hose
7	0645-263	1	/P	Hose, Vent
8	0645-151	1		Label, Warning - Battery
9	0123-903	4		Cable Tie - 11.5 in.
10	8476-616	2		Screw, Machine



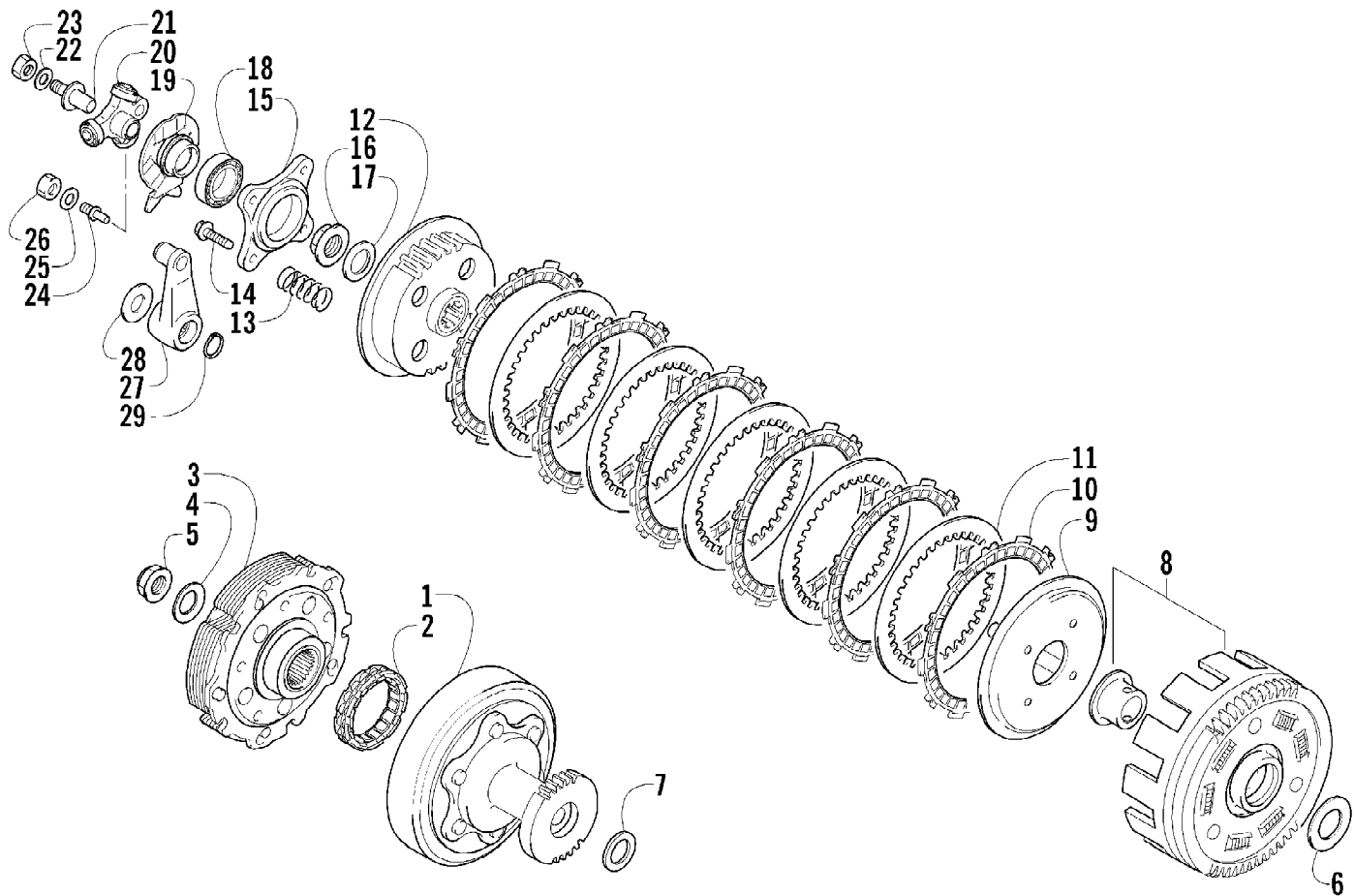
Ref #	Part Number	Qty	S/P/F	Description
1	3402-353	1		Chain, Cam
2	3402-355	1		Guide, Chain
3	3402-356	1		Tensioner, Chain
4	3423-074	1		Bolt
5	3402-436	1	/P	Washer
6	3402-136	1		Adjuster, Tensioner - Assembly
7	3402-137	1		Gasket
8	3004-475	2	S	Bolt
9	3003-290	2	/P	Gasket



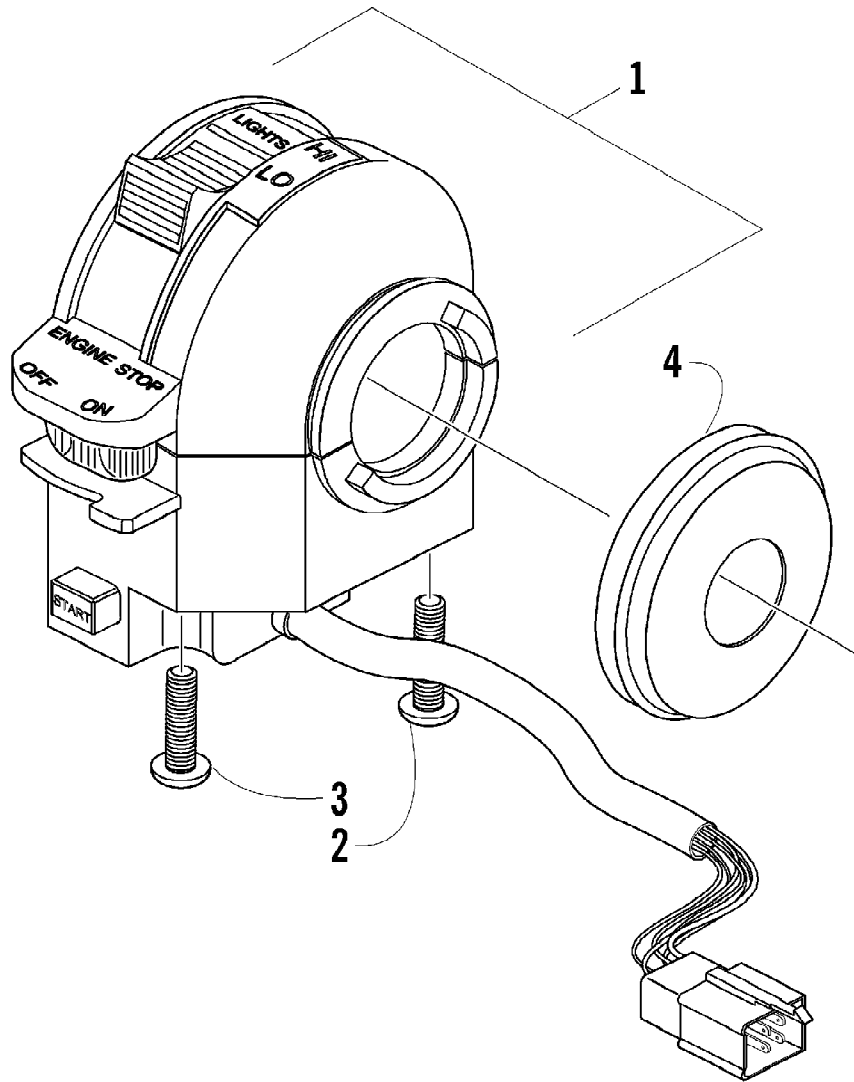
Ref #	Part Number	Qty	S/P/F	Description
1	3402-982	1	/P	Camshaft
2	3402-352	1		Sprocket
3	3423-047	1		Pin
4	3423-073	1		Washer
5	3423-013	2	S	Screw, Cap
6	3423-071	1	/P	C-Ring
7	3402-805	1	/P	Arm, Valve Rocker - Intake (inc. two No. 8-9)
8	3423-075	4		Screw
9	3423-076	4		Nut
10	3402-139	1		Arm, Valve Rocker - Exhaust (inc. two No. 8-9)
11	3402-140	1		Shaft, Rocker Arm - Intake
12	3423-031	2		Washer
13	3423-111	2	S	Plug, Shaft
14	3402-012	2		Gasket
15	3402-141	1		Shaft, Rocker Arm - Exhaust
16	3402-725	2	/P	Valve, Intake
17	3402-143	2		Valve, Exhaust
18	3402-148	4		Seat, Spring
19	3402-078	4		Seal, Oil
20	3402-726	4		Spring, Valve
21	3423-541	4	/P	Retainer, Spring
22	3402-147	8		Cotter, Valve



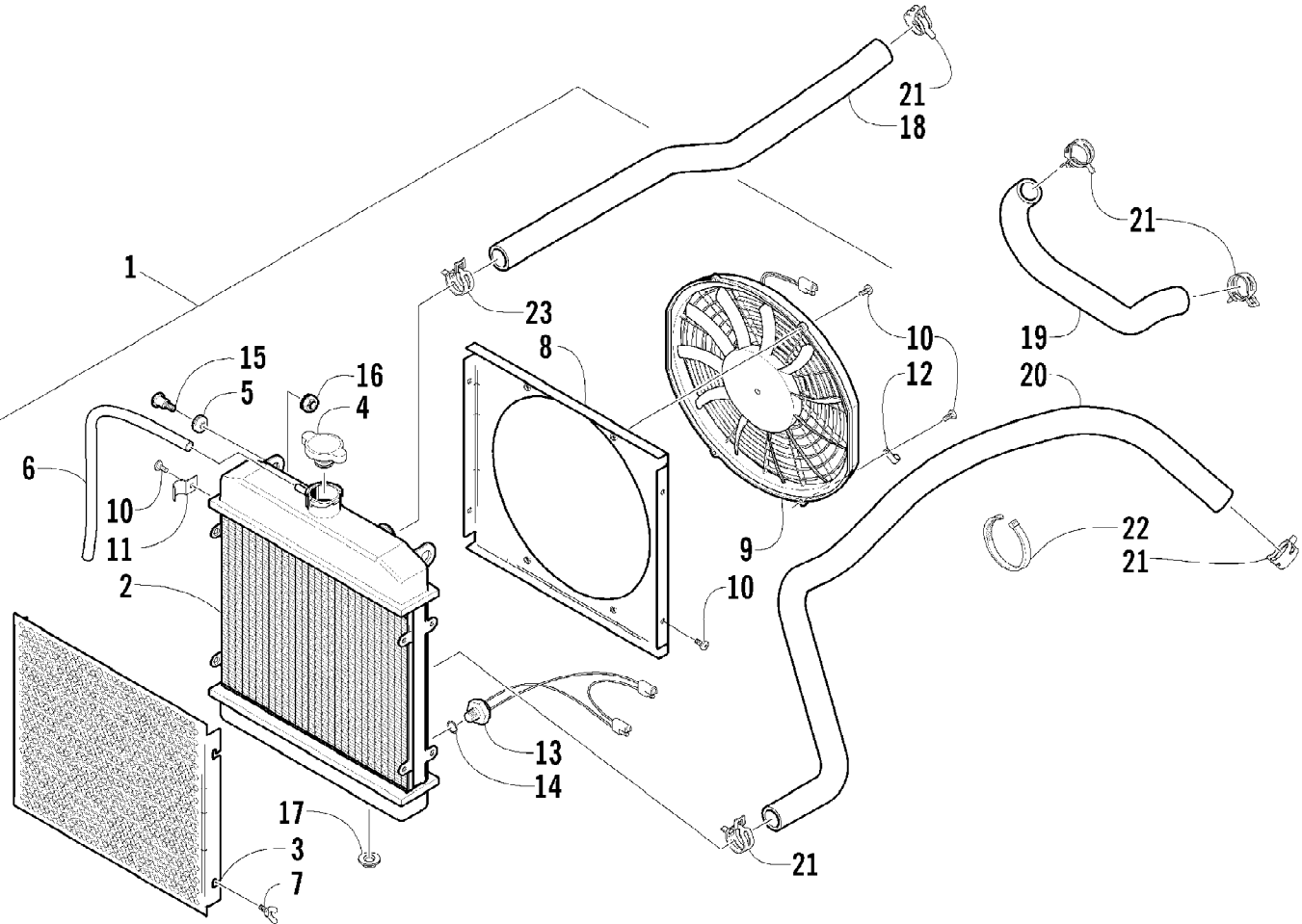
Ref #	Part Number	Qty	S/P/F	Description
	0470-533	1		Carburetor Assembly
1	5507-001	1		Cover, Top
2	5507-002	4	/P	Screw, Top Cover
3	5507-085	1	S	Spring
4	5507-099	1		Piston, Vacuum
5	5507-005	1		Seat, Spring
6	5507-184	1		Jet Needle
7	5507-007	1		Needle Jet
8	5507-047	1	/P	Holder, Needle Jet
9	5507-043	1		Main Jet - 142
9	5507-044	1	F	Main Jet - 140
9	5507-041	1	F	Main Jet - 147
9	5507-086	1	F	Main Jet - 148
9	5507-009	1	/P/F	Main Jet - 150
10	5507-101	1	S	Slow Jet
11	5507-112	1		Starter Jet - 85
12	5507-183	1		Valve, Float - Set (inc. 13)
13	0	1	F	Clip
14	5507-039	1		Float Set (inc. 15)
15	0	1	F	Pin, Float
16	5507-111	1		Screw, Pilot Air - Set (inc. 17-19)
17	0	1	F	Spring
18	0	1	F	Washer
19	0	1	F	O-Ring
20	5507-027	1		Screw, Idle Adjust
21	5507-028	1		Washer
22	5507-029	1		Spring
23	5507-115	1		Plate
24	5507-117	1	/P	Screw
25	5507-113	1		Choke, Electric
26	5507-114	1		Cover, Electric Choke
27	0	1	F	Chamber, Float - Assembly (inc. 28-34)
28	5507-067	1	/P	O-Ring, Float Chamber
29	5507-050	1	/P	Screw, Drain
30	5507-032	1		Spring
31	5507-031	1	S	Diaphragm Assembly
32	0	1	F	Housing, Pump
33	5507-034	1		U-Ring
34	5507-035	3		Screw
35	5507-017	4	/P	Screw
36	0487-021	1	S	Cable, Throttle
37	5507-036	1		Cover
38	5507-037	1	/P	Screw
39	0410-056	1		Hose, Vent



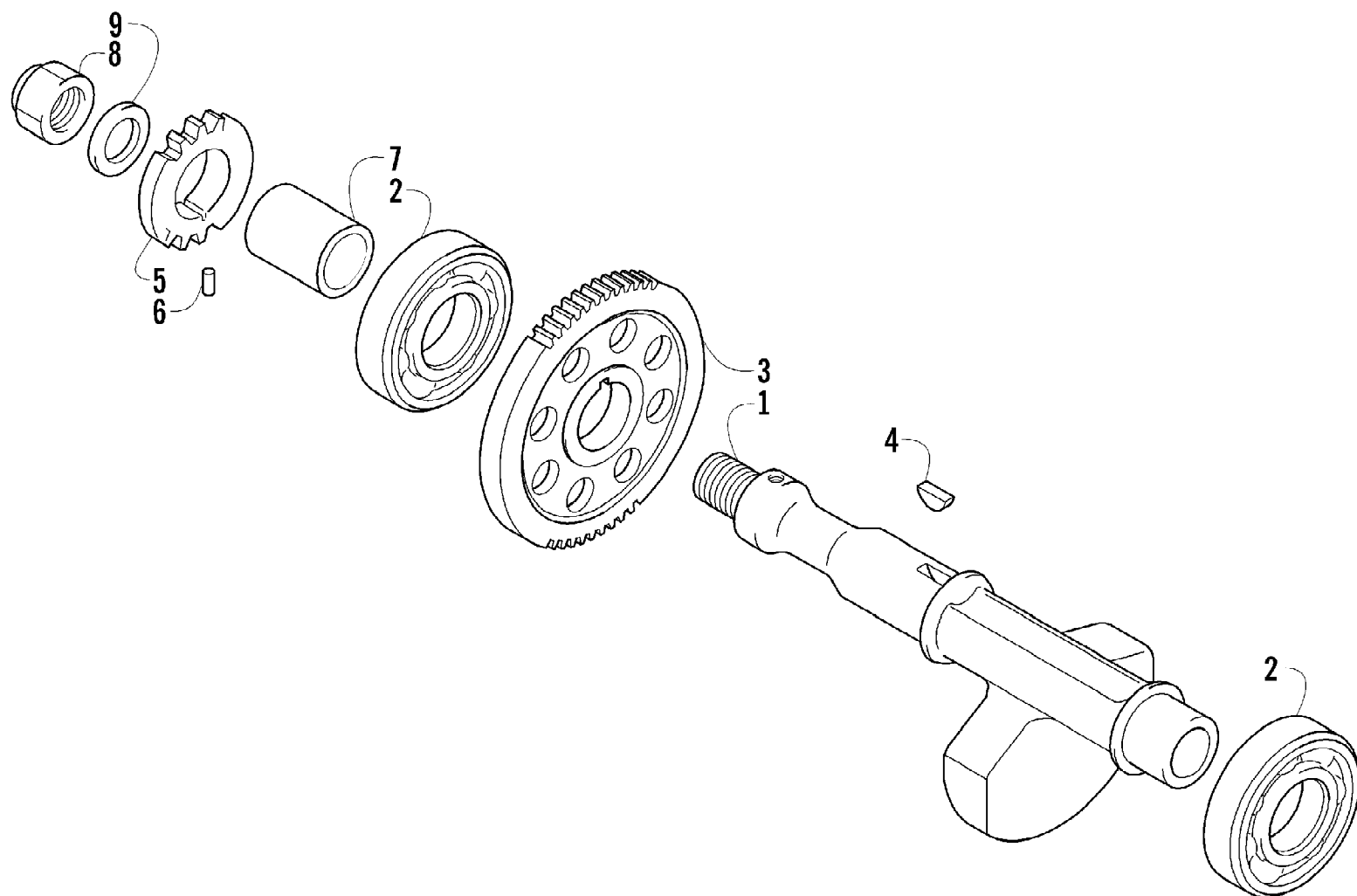
Ref #	Part Number	Qty	S/P/F	Description
1	3446-329	1		Housing, Starter Clutch
2	3446-003	1		Clutch, Primary Drive One Way
3	3446-330	1		Shoe, Starter Clutch
4	3423-032	1		Washer, Starter Clutch Shoe
5	3423-081	1		Nut, Starter Clutch Shoe
6	3423-122	1		Washer, Primary Driven
7	3423-350	1		Washer, Primary Driven
8	3446-331	1		Gear, Primary Driven - Assembly
9	3446-008	1		Disc, Clutch Pressure
10	3446-332	6		Plate, Clutch Drive
11	3446-007	5		Plate, Clutch Driven
12	3446-004	1		Hub, Clutch Sleeve
13	3423-544	4		Spring, Clutch
14	3423-330	4		Screw, Cap
15	3446-009	1		Plate, Clutch Release
16	3423-080	1		Nut, Clutch Sleeve Hub
17	3423-032	1		Washer, Clutch Sleeve Hub
18	3402-186	1	/P	Bearing, Clutch Release Plate
19	3446-334	1		Guide, Clutch Release Roller
20	3446-335	1		Roller Assembly, Clutch Release
21	3423-361	1		Bolt, Clutch Release - No. 1
22	3423-360	1		Washer, Clutch Release - No. 1
23	3423-359	1		Nut, Clutch Release - No. 1
24	3423-083	1		Bolt, Clutch Release - No. 2
25	3423-027	1		Washer, Clutch Release - No. 2
26	3008-014	1		Nut, Clutch Release - No. 2
27	3446-333	1		Arm, Clutch Release
28	3423-545	1		Washer, Clutch Release Arm
29	3423-546	1		Circlip, Clutch Release Arm



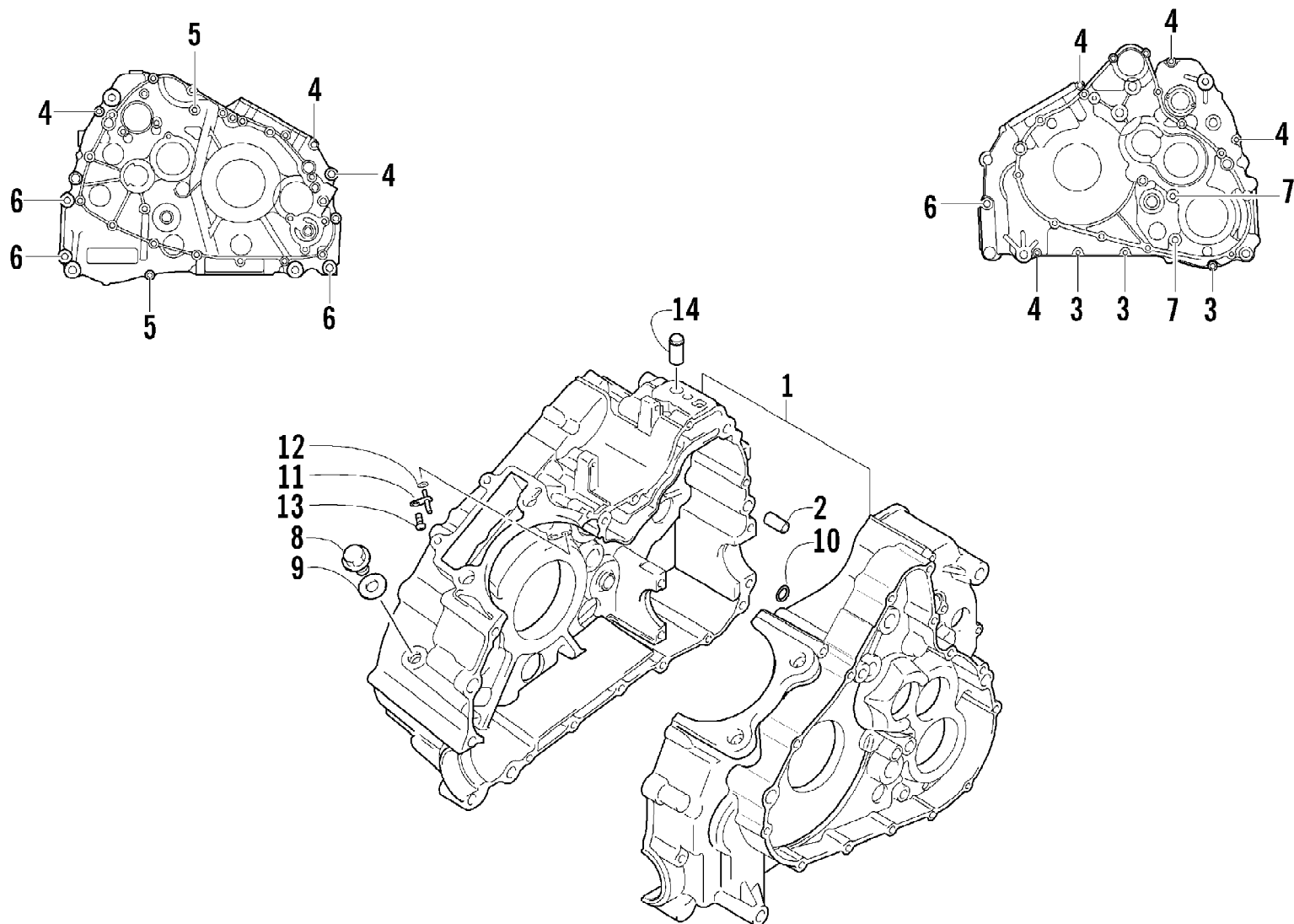
Ref #	Part Number	Qty	S/P/F	Description
1	0509-013	1		Switch, Control - Assembly (inc. 2-3)
2	3423-197	1		Screw, Machine
3	3423-196	1		Screw, Machine
4	3409-019	1		Cover, Switch Housing



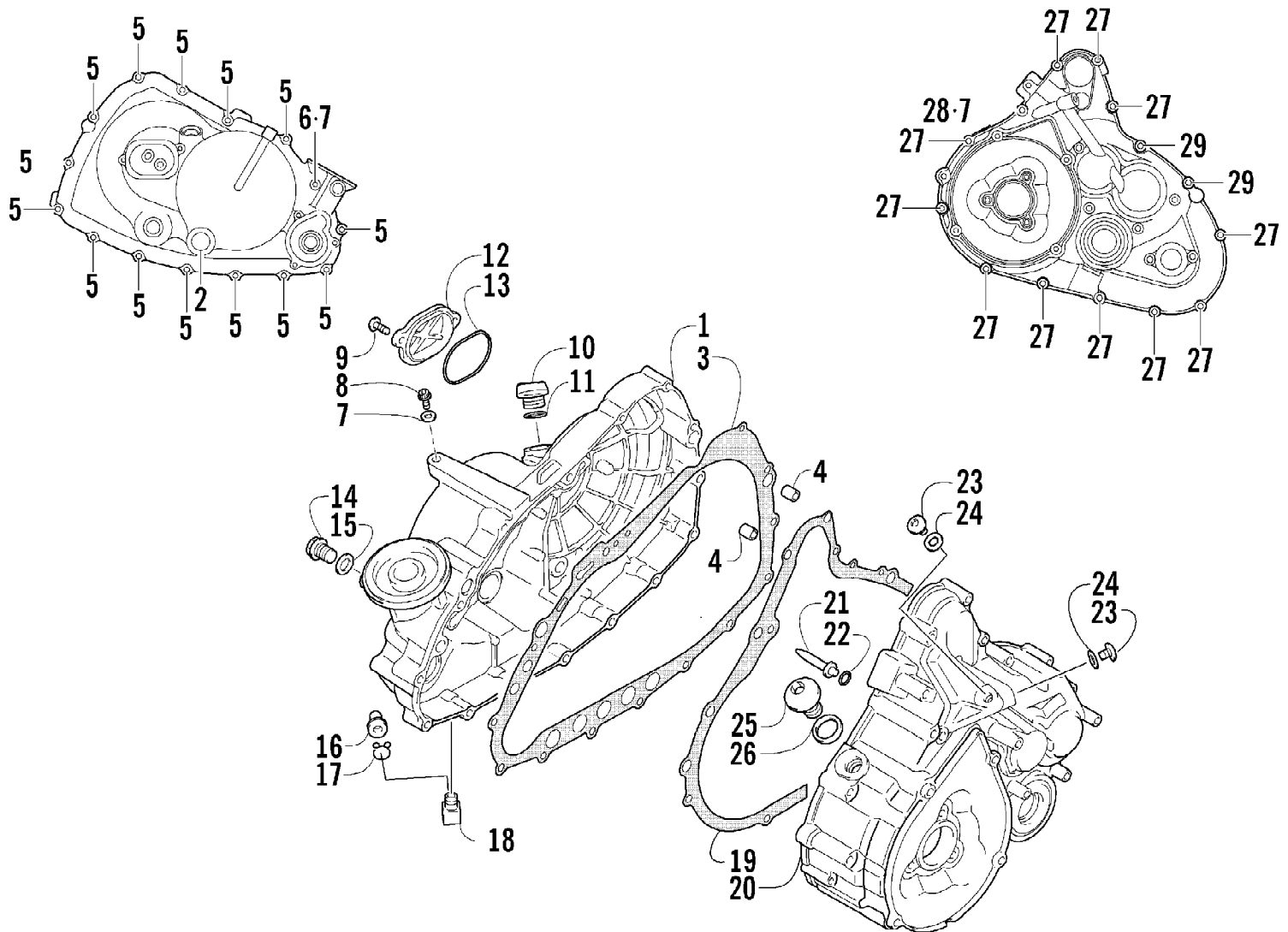
Ref #	Part Number	Qty	S/P/F	Description
1	0413-038	1		Radiator Assembly (inc. 2-14)
2	0413-043	1	S	Radiator
3	0413-007	1		Screen, Radiator
4	0413-002	1	S	Cap, Radiator
5	0423-030	2		Grommet
6	0610-016	AR	/P	Hose - 25 ft
7	0413-009	4		Screw, Thumb
8	0413-046	2		Shroud, Fan
9	0413-044	1	S	Fan, Cooling
10	8475-512	8		Screw, Machine
11	0423-351	1		Clamp, Wire
12	0123-397	1		Clamp, Cable
13	0413-045	1		Sender, Temperature - Coolant
14	0423-390	1	S	O-Ring
15	0423-484	2		Screw, Shoulder
16	0623-038	2		Nut w/Washer
17	0423-028	2		Bushing, Stem
18	0410-050	1		Hose, Coolant - Upper
19	0410-003	1		Hose, Coolant - Crossover
20	0410-042	1		Hose, Coolant - Lower
21	0423-496	6		Clamp, Hose
22	0623-751	1		Cable Tie



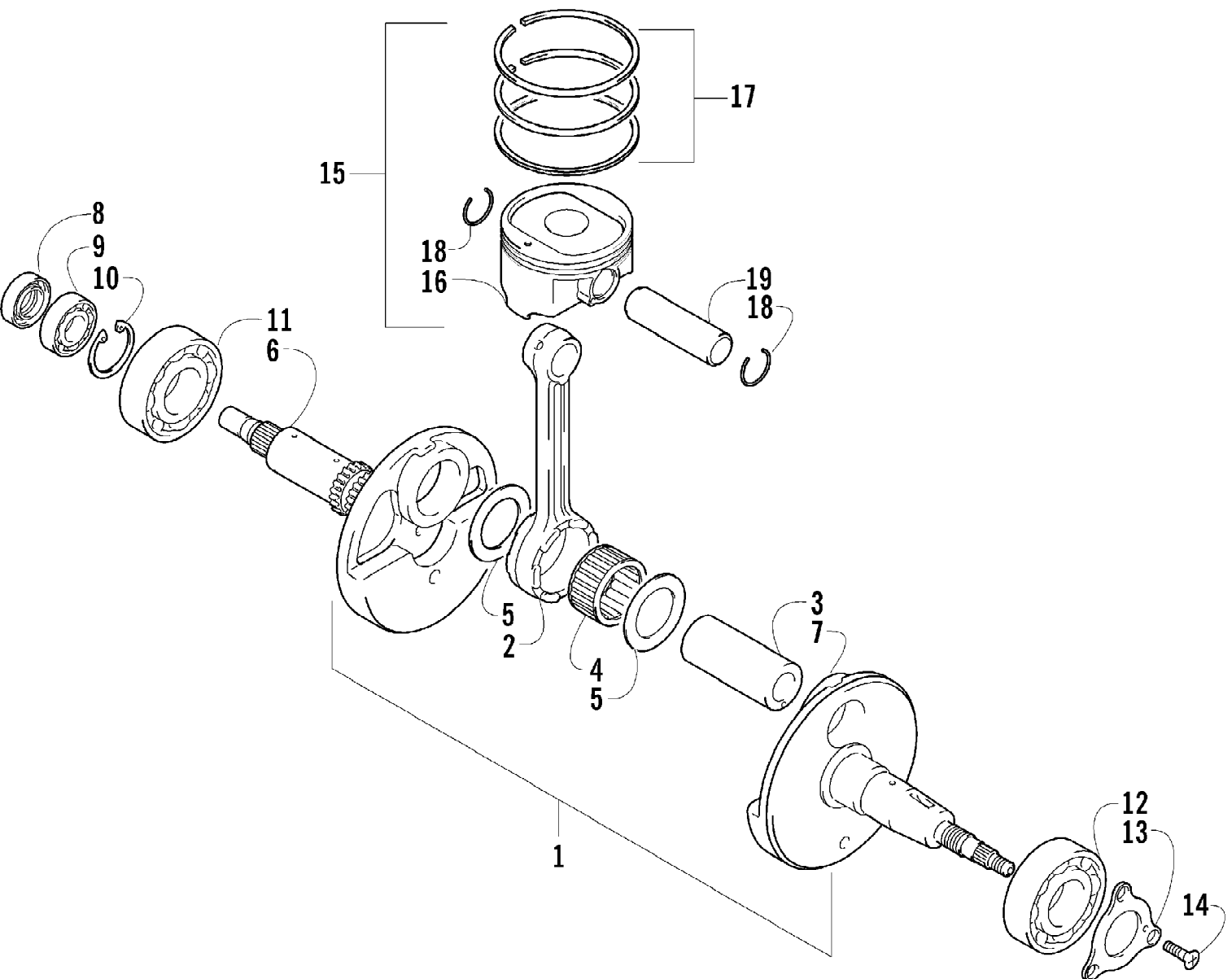
Ref #	Part Number	Qty	S/P/F	Description
1	3402-350	1		Balancer, Crank
2	3402-050	2		Bearing
3	3402-814	1		Gear, Driven
4	3004-540	1	/P	Key
5	3402-390	1		Gear, Oil Pump Drive
6	3423-114	1	/P	Pin, Drive Gear
7	3402-151	1		Spacer, Drive Gear
8	3423-025	1		Nut, Lock
9	3423-029	1		Washer, Drive Gear



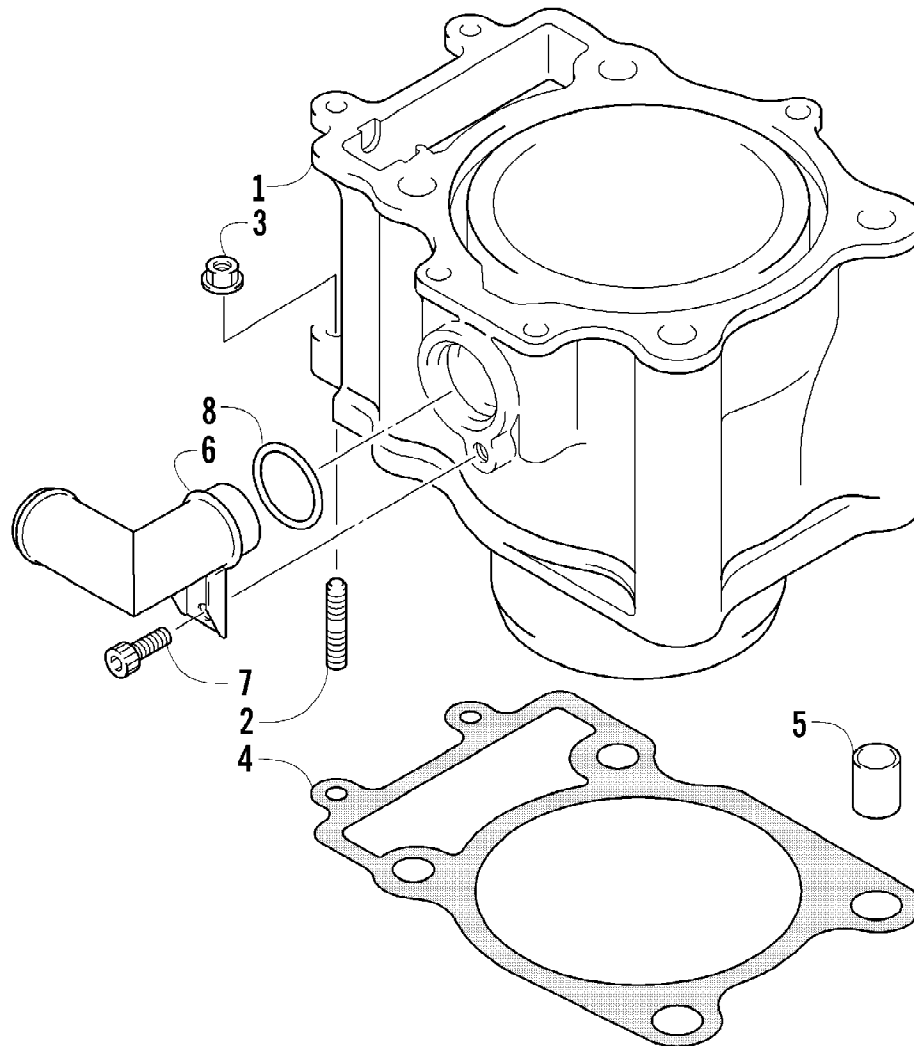
Ref #	Part Number	Qty	S/P/F	Description
1	3402-809	1	S	Crankcase Assembly (inc. 2-13)
2	3423-088	2		Pin, Dowel
3	3423-091	3	S	Bolt
4	3423-092	7	S	Bolt
5	3423-094	2		Bolt
6	0693-303	4	S	Bolt
7	3423-093	2		Bolt
8	3423-095	1		Plug, Oil Gallery
9	3402-011	1		Gasket
10	3423-052	1		O-Ring
11	3402-369	1		Jet, Piston Cooling
12	3423-051	1		O-Ring
13	3423-370	1		Screw
14	3423-538	1		Union, Breather Hose



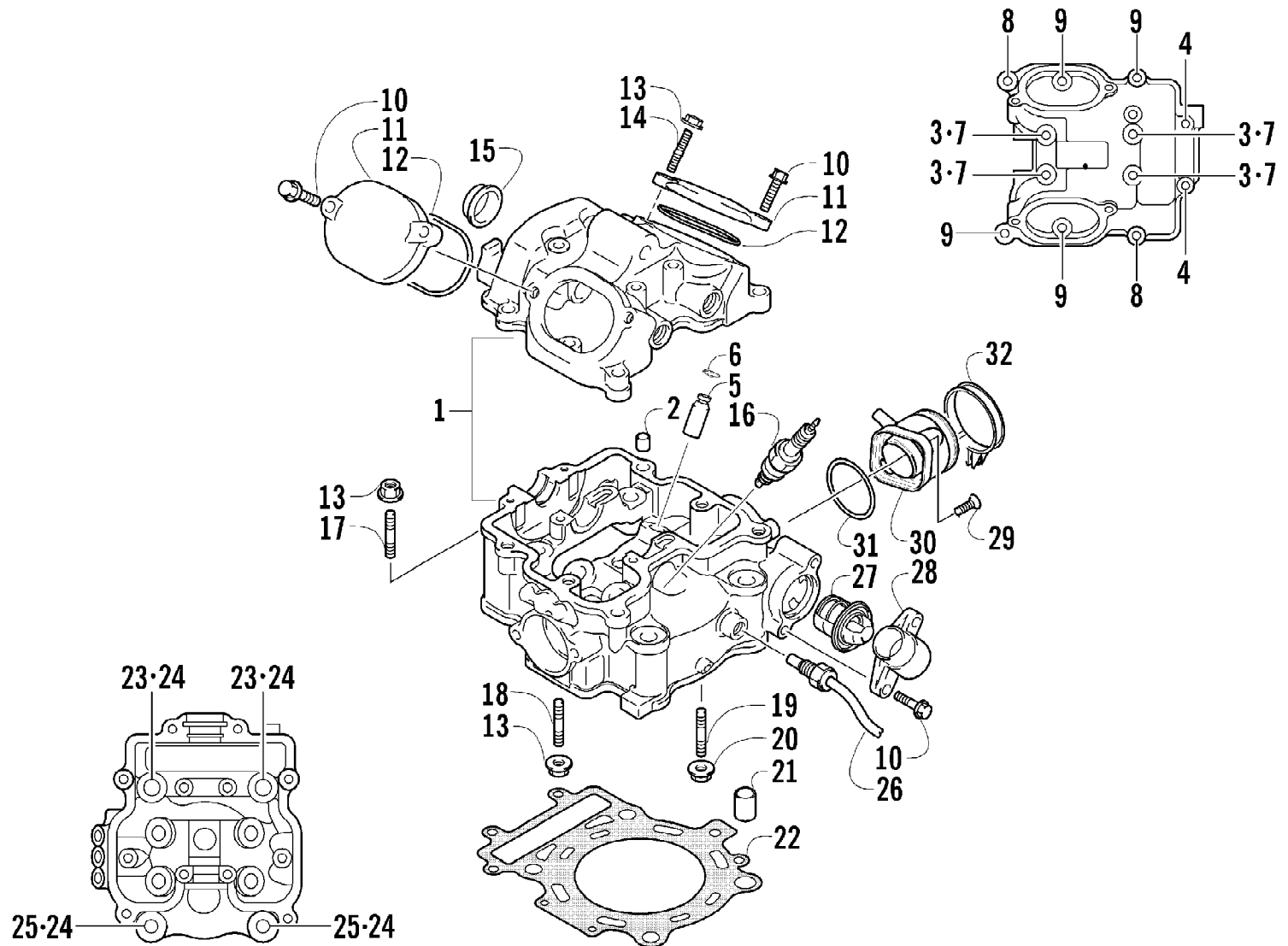
Ref #	Part Number	Qty	S/P/F	Description
1	3402-810	1		Cover, Clutch (inc. 2)
2	3402-112	1	/P	Lens, Oil Inspection
3	3402-108	1		Gasket
4	3423-088	4		Pin, Dowel
5	0693-327	14	S	Screw, Cap
6	3423-097	1		Screw, Cap
7	3003-290	3	/P	Gasket
8	3423-539	1		Plug, Oil Gallery
9	3423-096	2	S	Screw, Cap
10	3402-042	1		Cap, Engine Oil Filler
11	3423-055	1		O-Ring
12	3402-363	1		Cap, Inspection
13	3402-101	1		O-Ring
14	3402-214	1		Plug, Oil Pressure
15	3402-012	1		Gasket
16	3413-008	1		Hose
17	3423-120	1		Clip
18	3413-009	1		Union, Water Drain
19	3402-538	1	/P	Gasket, Transfer Cover
20	3402-368	1		Cover, Transfer (inc. 21-22)
21	3402-097	1		Jet, Oil Mission
22	3423-051	1		O-Ring
23	3423-540	2		Plug, Oil Gallery
24	3005-242	2		Gasket
25	3402-041	1	S	Plug
26	3402-013	1	/P	Gasket
27	3423-098	11	S	Screw, Cap
28	3423-092	1	S	Screw, Cap
29	3007-505	2	/P	Screw, Cap



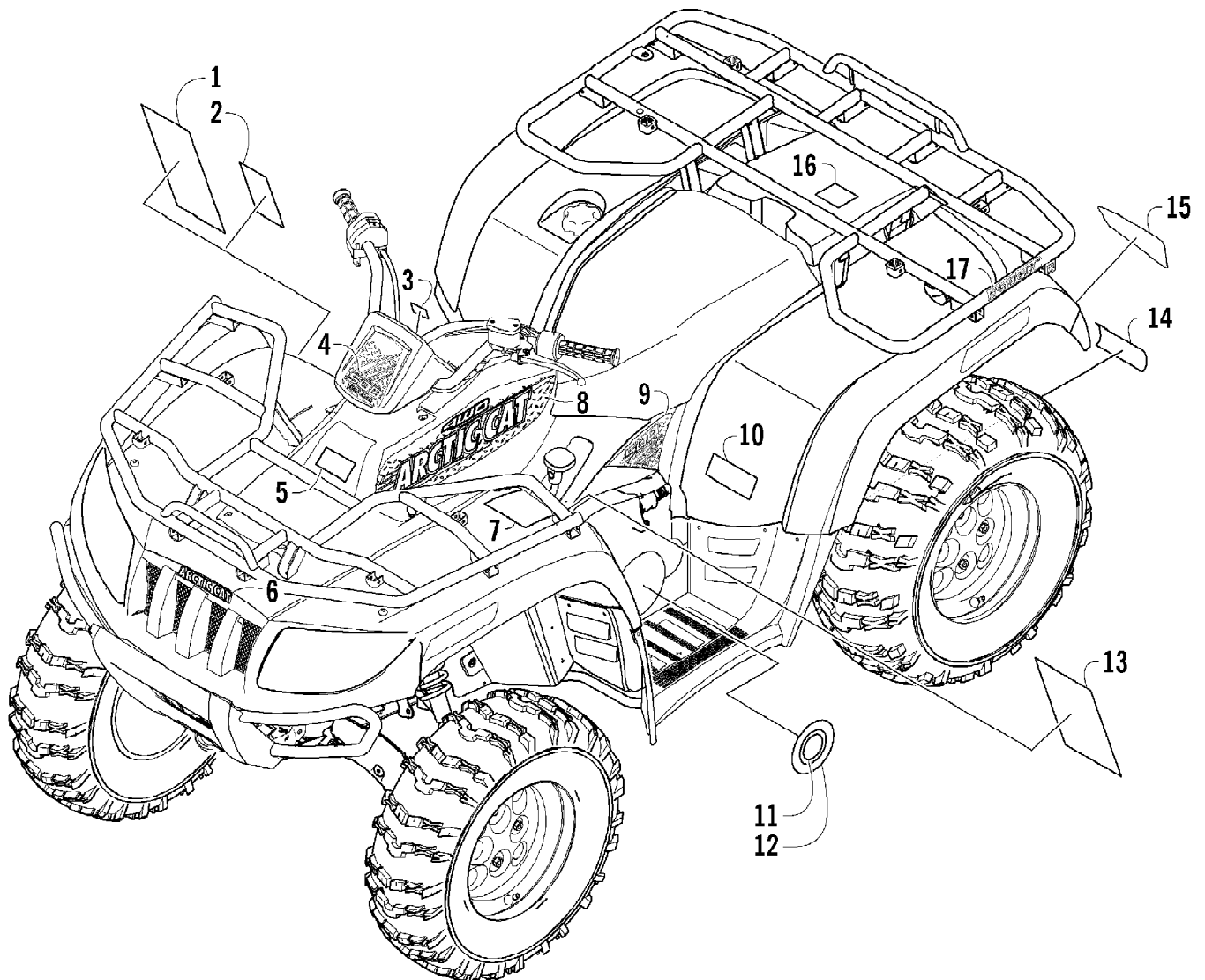
Ref #	Part Number	Qty	S/P/F	Description
1	3402-811	1		Crankshaft Assembly (inc. 2-7)
2	3402-376	1		Rod, Connecting
3	3402-377	1		Pin, Crank
4	3402-717	1	/P	Bearing
5	3423-351	2		Washer
6	3402-812	1		Crankshaft - Right
7	3402-705	1	/P	Crankshaft - Left
8	3402-387	1		Seal, Oil
9	3402-384	1		Bearing - Right
10	3423-355	1		Circlip
11	3402-058	1		Bearing - Middle
12	3402-054	1		Bearing - Left
13	3402-188	1	/P	Retainer, Oil Seal - Left
14	3423-018	3		Screw
15	3402-788	1		Piston Set (inc. 16-18)
16	3402-719	1		Piston
17	3402-720	1		Ring Set, Piston
18	3423-344	2		Circlip
19	3402-375	1		Pin



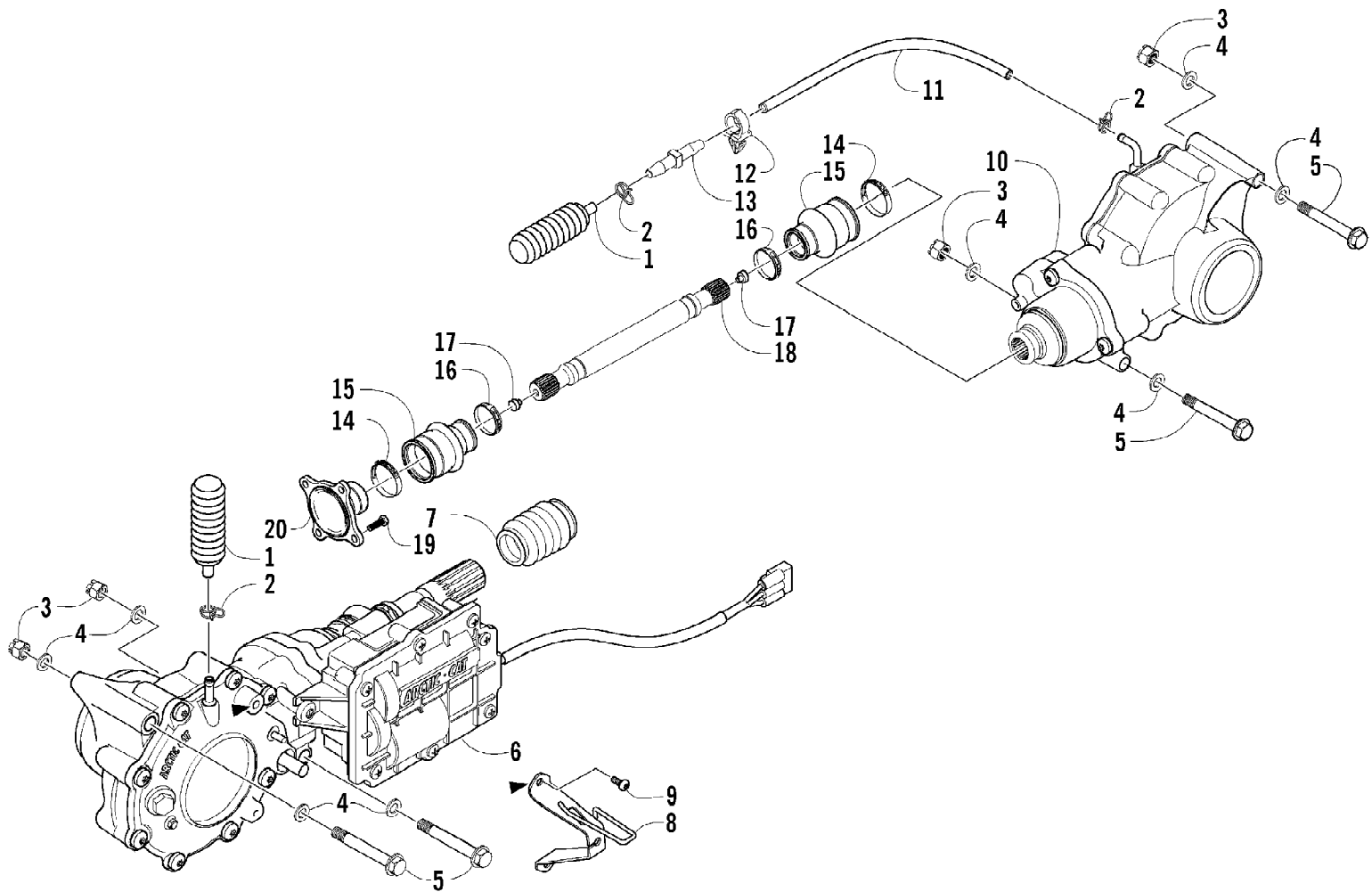
Ref #	Part Number	Qty	S/P/F	Description
1	3402-707	1		Cylinder
2	3423-384	2	S	Bolt, Stud
3	3004-488	2	S/P	Nut
4	3402-365	1	/P	Gasket, Cylinder
5	3423-088	2		Pin, Dowel
6	3413-006	1		Union, Water Hose
7	3423-121	1	S	Screw, Cap
8	3423-058	1		O-Ring



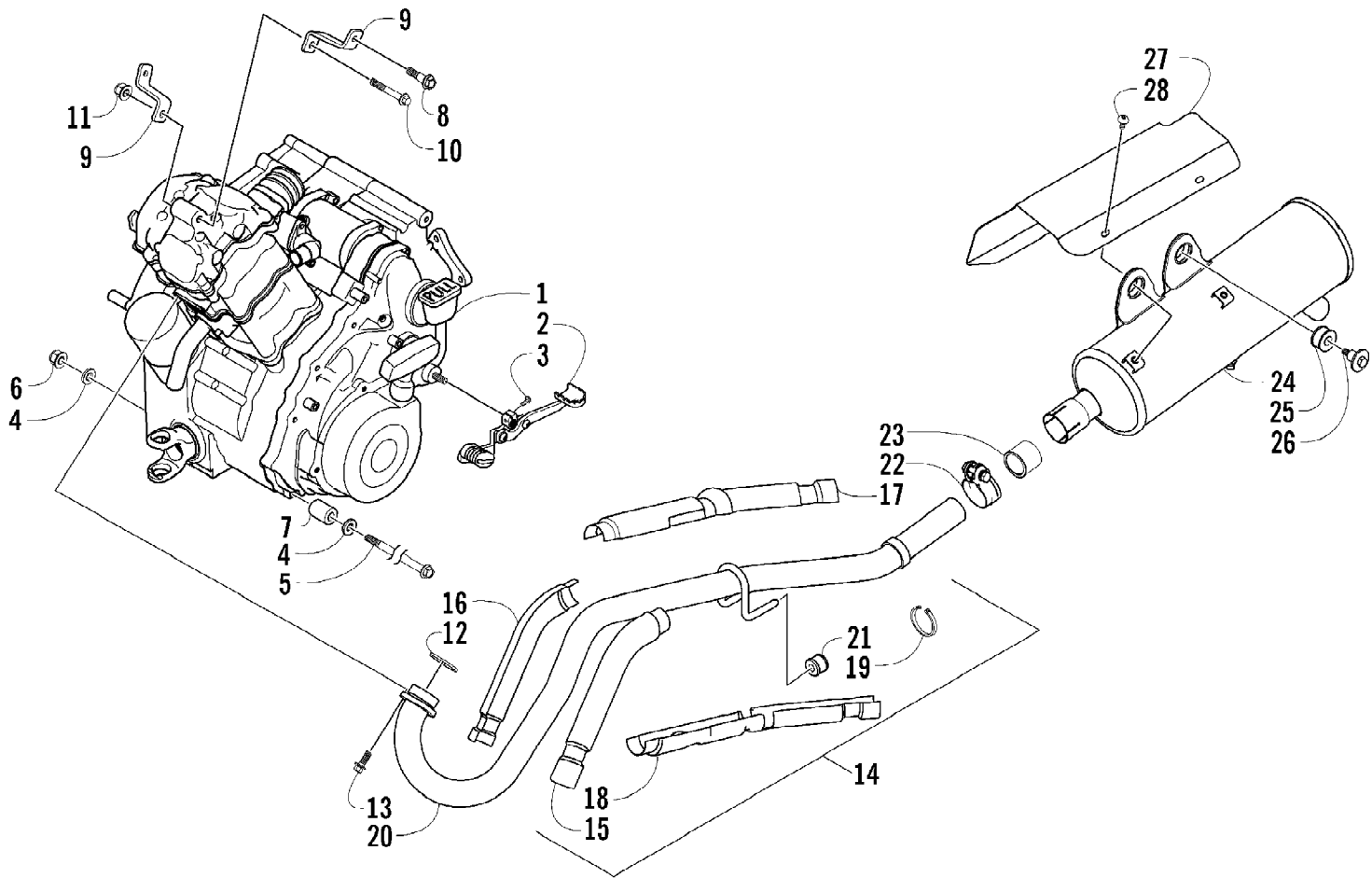
Ref #	Part Number	Qty	S/P/F	Description
1	3402-098	1		Head, Cylinder - Assembly (inc. 2-6)
2	3423-043	2	/P	Pin, Dowel
3	3423-006	4		Bolt
4	3008-376	2	S	Bolt
5	3402-099	4		Guide, Valve
6	3423-068	4		Circlip
7	3003-290	4	/P	Washer
8	3423-007	2	S	Bolt
9	3004-376	4	S/P	Bolt
10	3004-341	5	S/P	Bolt
11	3402-100	2		Cap, Inspection
12	3402-101	2		O-Ring
13	3004-488	5	S/P	Nut
14	3423-383	1		Bolt, Stud
15	3402-035	1		Plug, Head
16	0217-632	1		Spark Plug (NGK CR6E)
16	0217-708	1	F	Spark Plug (NGK CR7E)
16	0217-705	1	/P/F	Spark Plug (NGK CR8E)
17	3423-087	2	S	Bolt, Stud
18	3423-089	2	S	Bolt, Stud
19	3423-203	1	S/P	Bolt, Stud
20	3004-326	1	S/P	Nut
21	3423-088	2		Pin, Dowel
22	3402-362	1		Gasket, Cylinder Head
23	3423-016	2		Bolt
24	3402-010	4		Gasket
25	3423-015	2		Bolt
26	3530-038	1	S	Switch, Water Temperature
27	3413-012	1		Thermostat
28	3413-004	1		Cover, Thermostat
29	8476-620	2		Screw, Machine
30	0570-091	1		Manifold, Intake
31	0470-531	1		O-Ring
32	0423-317	1	/P	Clamp
	3402-048	1		Plug, Frost



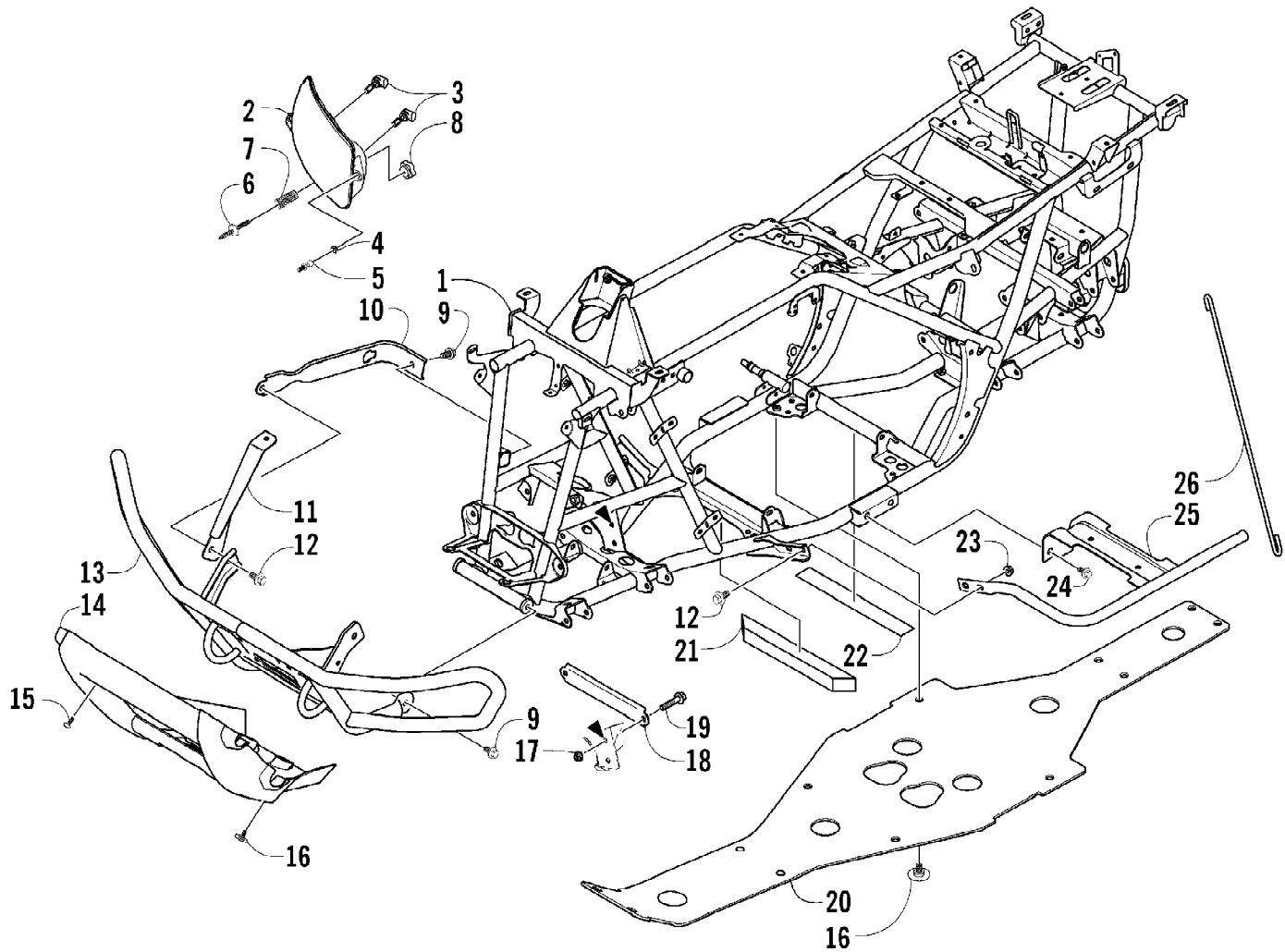
Ref #	Part Number	Qty	S/P/F	Description
1	1411-250	1		Decal, Warning - Reverse/Pre-Ride
2	0411-835	1		Decal, Warning - Turn/Hill
3	0411-966	1		Decal, Warning - Differential Lock
4	0411-844	1		Decal, Instrument Pod
5	0411-964	1		Decal, Crest
6	0411-840	1		Decal, Front
7	0411-401	1		Decal, Warning - Age
8	0411-854	1		Decal, Side - Upper Right
8	0411-855	1		Decal, Side - Upper Left
9	0411-872	1		Decal, Side - Lower Right
9	0411-873	1		Decal, Side - Lower Left
10	0411-430	1		Decal, Warning - Tire Pressure
11	0411-003	1		Decal, Shift Pattern
12	0411-009	1		Decal, High-Low
13	0411-218	1		Decal, Warning - General
14	0411-267	1		Decal, Warning - Towing
15	0411-890	1		Decal, Rear - Right
15	0411-891	1		Decal, Rear - Left
16	0411-435	1		Decal, Passenger
17	0411-965	2		Decal, "Speedrack"



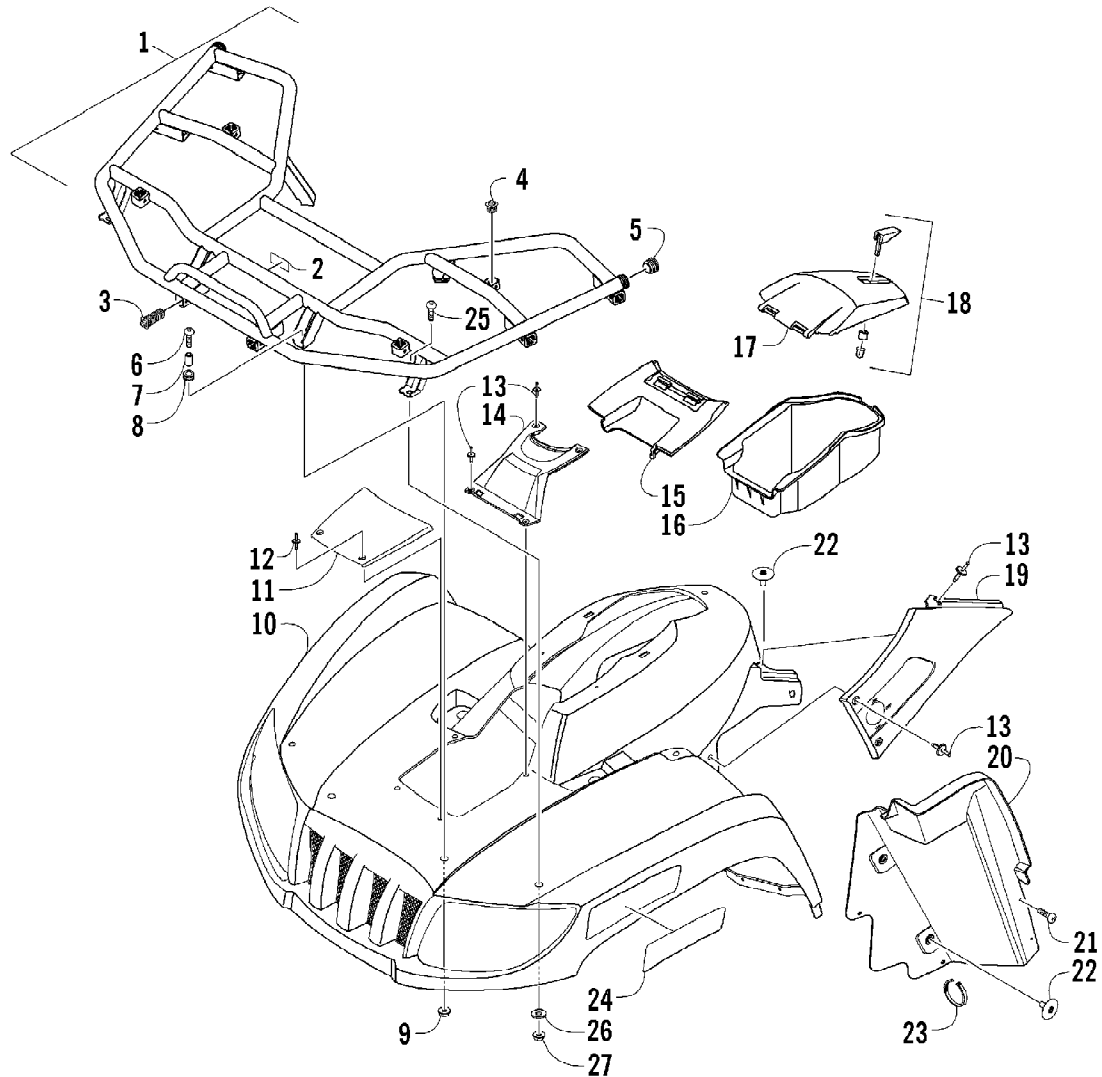
Ref #	Part Number	Qty	S/P/F	Description
1	0402-147	2	S	Bladder, Gearcase
2	0423-315	4		Clamp, Fitting
3	8428-002	4		Nut, Lock
4	0423-426	8		Washer
5	0423-404	4		Screw, Cap
6	0502-444	1		Gearcase, Front
7	0402-966	1		Boot, Shaft
8	0502-500	1		Plate, Cable
9	0423-396	3		Screw, Self-Tapping
10	0502-642	1	S	Gearcase, Rear
11	0410-049	AR		Hose, Vent
12	0623-101	1		Clip, Retaining
13	0470-462	1		Fitting, Vent
14	0423-393	2		Clamp
15	0402-985	2	/P	Boot
16	0423-411	2		Clamp
17	0673-618	2	/P	Bumper, Propeller Shaft
18	1402-234	1		Shaft, Propeller
19	8408-820	4	/P	Screw, Cap
20	0402-950	1		Flange, Output



Ref #	Part Number	Qty	S/P/F	Description
1	0462-031	1		Engine
2	0502-694	1		Lever, Shift
3	8476-620	1		Screw, Machine
4	0423-426	4		Washer
5	0423-405	2		Screw, Cap
6	8428-002	2		Nut, Lock
7	0423-042	1	S	Spacer
8	8408-816	2		Screw, Cap
9	1506-625	1		Bracket, Engine - Right
9	1506-626	1		Bracket, Engine - Left
10	8408-860	1		Screw, Cap
11	8424-802	1		Nut
12	0412-007	1	/P	Seal, Exhaust
13	8408-820	2	/P	Screw, Cap
14	0512-213	1	S	Pipe, Exhaust - Assembly (inc. 15-20)
15	0412-266	1		Shield, Exhaust Pipe - Outer - Front
16	0412-265	1		Shield, Exhaust Pipe - Inner - Front
17	0412-264	1		Shield, Exhaust Pipe - Outer - Rear
18	0412-263	1		Shield, Exhaust Pipe - Inner - Rear
19	0423-317	4	/P	Clamp, Hose
20	0512-182	1		Pipe, Exhaust
21	0412-215	2	S	Bushing, Exhaust Pipe
22	0512-209	1		Clamp, Muffler
23	0412-183	1		Seal, Muffler
24	0512-180	1		Muffler
25	0412-253	2		Bushing, Muffler
26	0423-476	2		Screw, Shoulder
27	0412-242	1		Cover, Muffler
28	8477-610	4		Screw, Machine

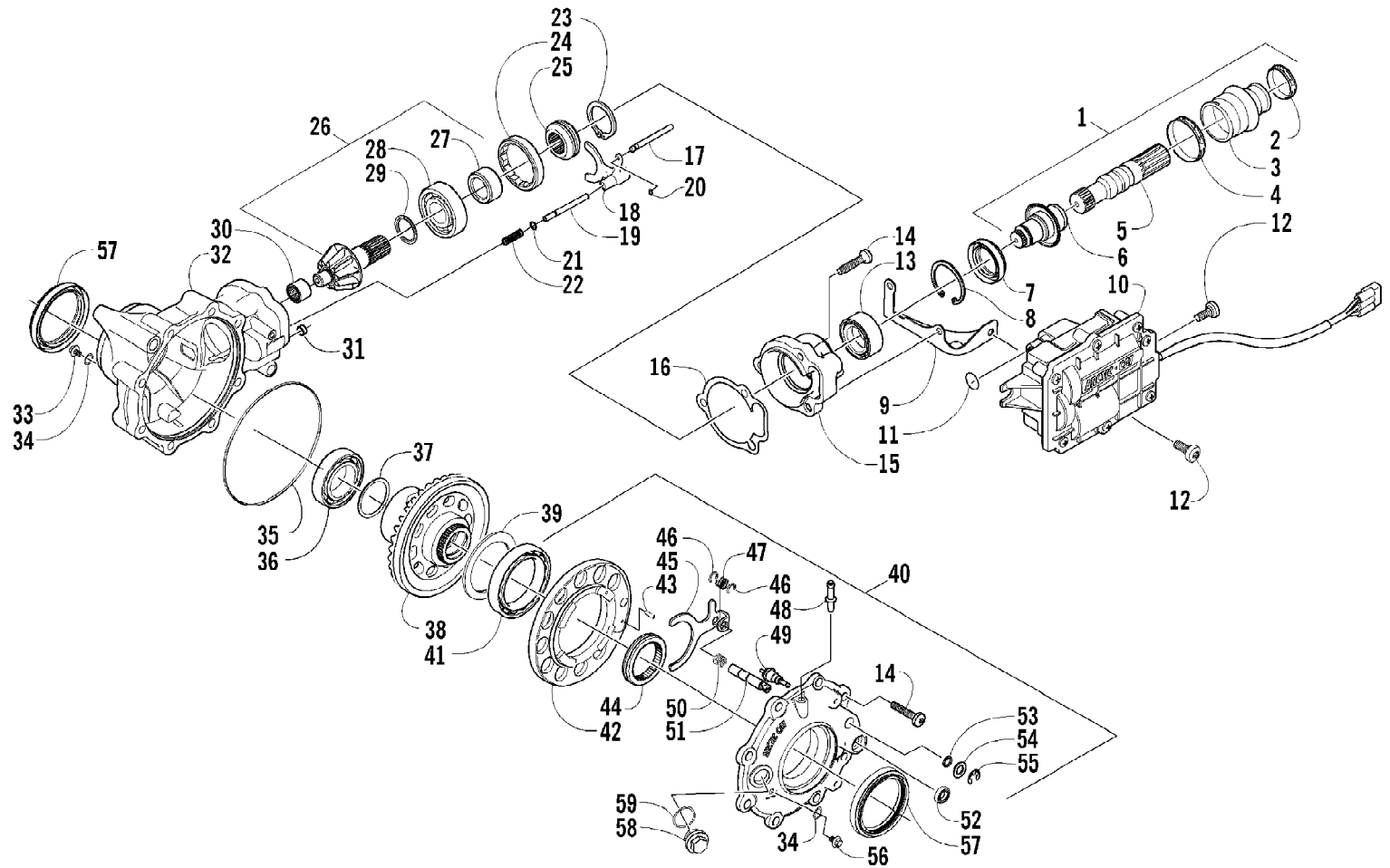


Ref #	Part Number	Qty	S/P/F	Description
1	1506-512	1	S	Frame, Main
2	0509-016	1		Headlight Assembly - Right (inc. 3-4)
2	0509-018	1		Headlight Assembly - Left (inc. 3-4)
3	0409-055	4		Bulb, Headlight
4	0423-452	4		Socket, Mounting
5	0423-515	4		Stud, Mounting - Headlight
6	0423-514	2		Stud, Adjuster - Headlight
7	0423-522	2		Spring, Adjuster
8	0423-513	2		Knob, Adjuster
9	8409-020	4	/P	Screw, Cap
10	1506-596	1	/P	Channel, Bumper Mounting - Right
10	0506-653	1	S	Channel, Bumper Mounting - Left
11	1506-562	1		Bracket, Mounting - Bumper - Right
11	1506-563	1		Bracket, Mounting - Bumper - Left
12	8408-816	6		Screw, Cap
13	1506-195	1	S	Bumper
14	1406-360	1		Grille, Bumper
15	8477-616	2		Screw, Machine
16	0423-101	14		Screw, Shoulder
17	8428-002	2		Nut, Lock
18	1506-429	1	S	Brace, A-Arm
19	8409-025	2		Screw, Cap
20	1406-030	1		Panel, Belly
21	1506-067	1		Pad, Foam
22	0406-289	1		Pad, Foam
23	8424-802	4		Nut
24	8409-016	4		Screw, Cap
25	1506-380	1		Footrest - Right
25	1506-379	1		Footrest - Left
26	1406-298	2		Rod, Support



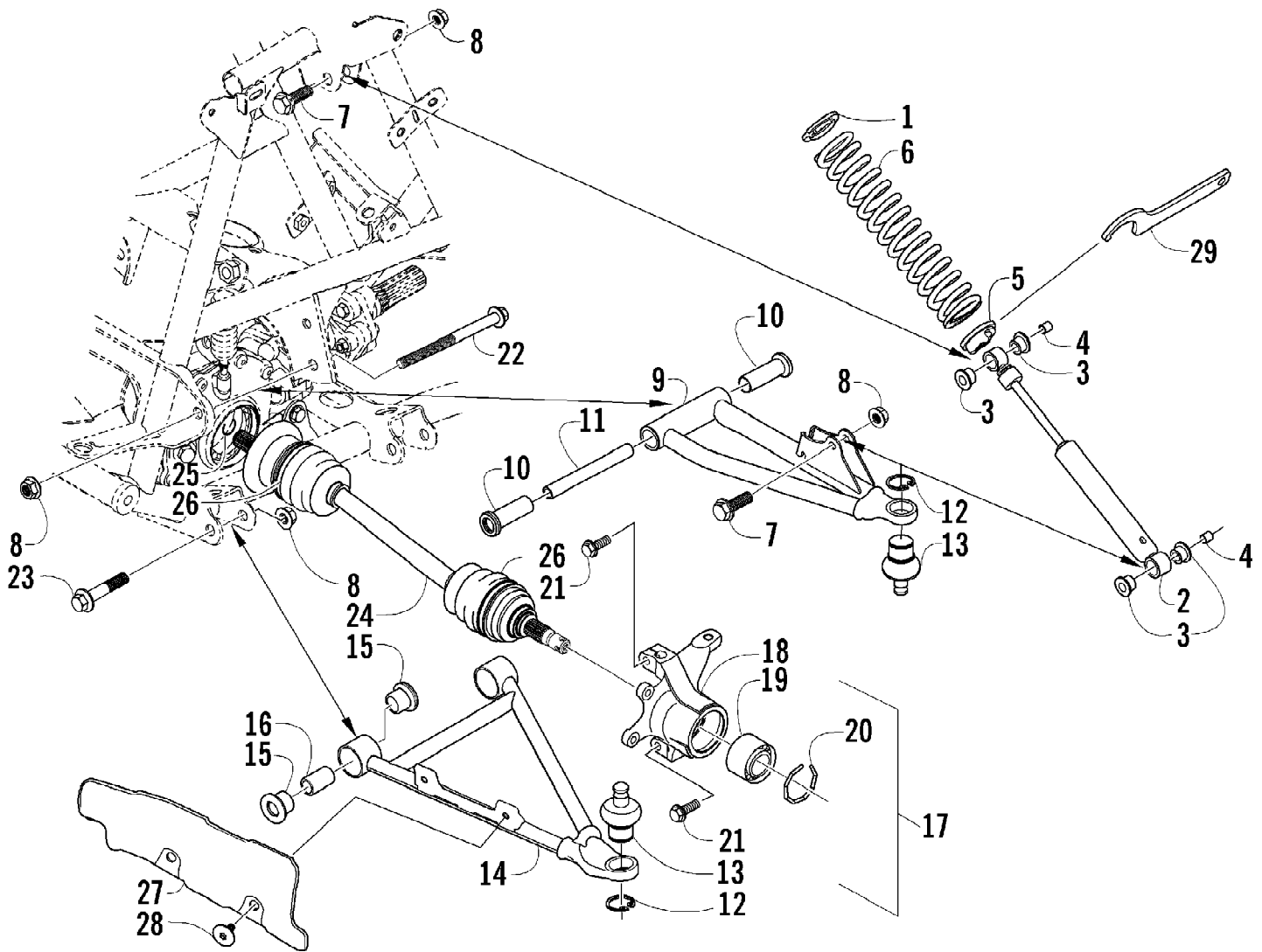
Ref #	Part Number	Qty	S/P/F	Description
1	0541-272	1		Rack - Front - Assembly (inc. 2-5)
2	0411-576	1		Decal, Warning - Front Rack Load
3	0441-556	6		Bushing, Rack
4	0441-592	4	/P	Bushing, Rack
5	1441-049	2		Plug, Rack
6	8468-830	4		Screw, Machine
7	0423-463	4		Spacer
8	0423-465	4		Grommet
9	8432-802	4		Nut, Lock
10	1406-606	1	S	Panel, Fender - Front
11	1406-358	1		Cover, Access
12	0423-535	2		Rivet, Reinstallable
13	0623-362	10		Rivet, Reinstallable
14	1406-484	1		Cover, Steering Post
15	0470-513	1		Cover, Storage Box
16	1406-573	1		Box, Storage
17	0470-514	1		Lid, Storage Box
18	1406-599	1		Latch, Storage Box
19	1406-313	1		Panel, Side - Right
19	1406-314	1		Panel, Side - Left
20	1406-354	1		Panel, Splash - Right
20	1406-355	1	S	Panel, Splash - Left
21	0423-342	4	/P	Screw, Self-Tapping
22	0423-101	5		Screw, Body
23	0123-788	AR	/P	Cable Tie - 7.5 in.
24	0411-818	1		Decal, Reflector - Amber - Right
24	0411-819	1		Decal, Reflector - Amber - Left
25	0423-355	2		Screw, Shoulder
26	8050-222	2	/P	Washer
27	8424-602	2	/P	Nut, Lock

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FRONT DRIVE GEARCASE ASSEMBLY

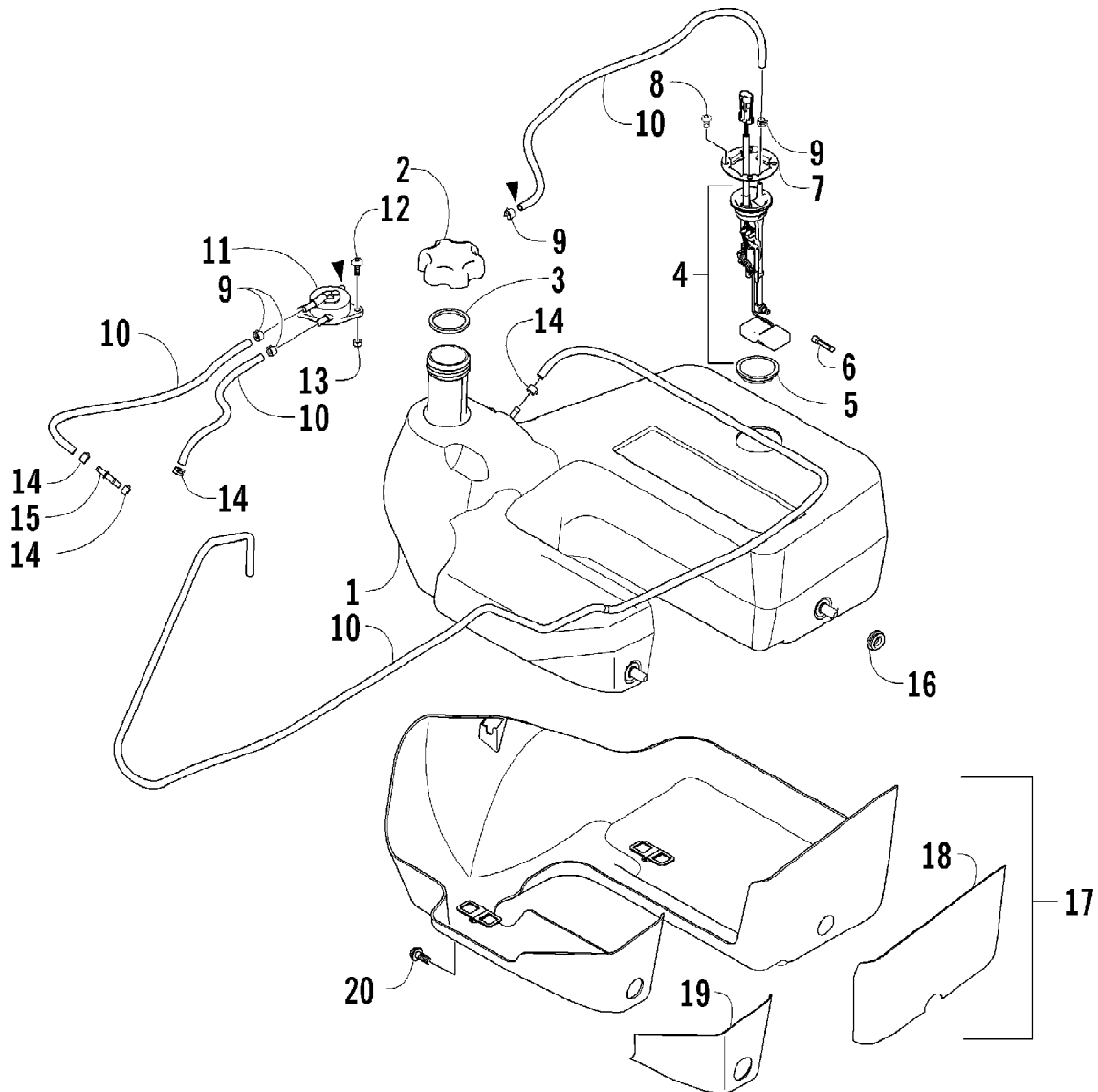


Ref #	Part Number	Qty	S/P/F	Description
	0502-444	1		Front Gearcase Assembly
1	0502-385	1		Shaft, Propeller - Assembly (inc. 2-6)
2	0423-411	1		Clamp, Boot
3	0402-985	1	/P	Boot, Propeller Shaft
4	0423-393	1		Clamp, Boot
5	1402-045	1		Shaft, Output
6	0502-407	1	S	Shaft, Input
7	1402-011	1		Seal
8	0423-423	1		Ring, Retaining
9	0502-347	1		Bracket, Actuator
10	0502-579	1		Actuator (inc. one No. 11)
11	0423-498	2	S	O-Ring
12	0423-396	3		Screw, Self-Tapping
13	1402-043	1		Bearing
14	0423-118	11		Screw, Self-Tapping
15	0502-528	1	/P	Housing, Pinion
16	0402-947	1		Gasket, Flange
17	0402-997	1		Shaft, Selector
18	0402-998	1		Fork, Selector
19	0402-417	1		Shaft, Shuttle
20	0423-402	1		Ring, Retaining
21	0423-147	1		O-Ring
22	0402-999	1		Spring, Return
23	0423-417	1		Ring, Retaining
24	0402-357	1		Collar, Lock
25	0402-413	1		Coupler, Drive
26	0502-123	1		Gear, Pinion - Assembly - 10T (inc. 27-29)
27	0402-336	1		Collar, Retaining
28	0402-327	1		Bearing
29	0402-424	AR		Shim
29	0402-425	AR		Shim
29	0402-426	AR		Shim
29	0402-427	AR		Shim
29	0402-428	AR		Shim
30	0402-328	1		Bearing
31	0402-411	1		Pin, Dowel
32	0502-514	1		Housing, Gearcase
33	1402-210	1	/P	Plug, Magnetic (inc. one No. 34)
34	0423-153	2		O-Ring
35	0423-149	1		O-Ring
36	0402-393	1		Bearing
37	0402-405	AR		Shim
37	0402-406	AR		Shim
37	0402-407	AR		Shim
37	0402-408	AR		Shim
37	0402-409	AR		Shim
38	0502-411	1		Gear, Ring - 36T
39	1402-074	AR		Shim
39	1402-075	AR		Shim
39	1402-076	AR		Shim
39	1402-077	AR		Shim
39	1402-078	AR		Shim

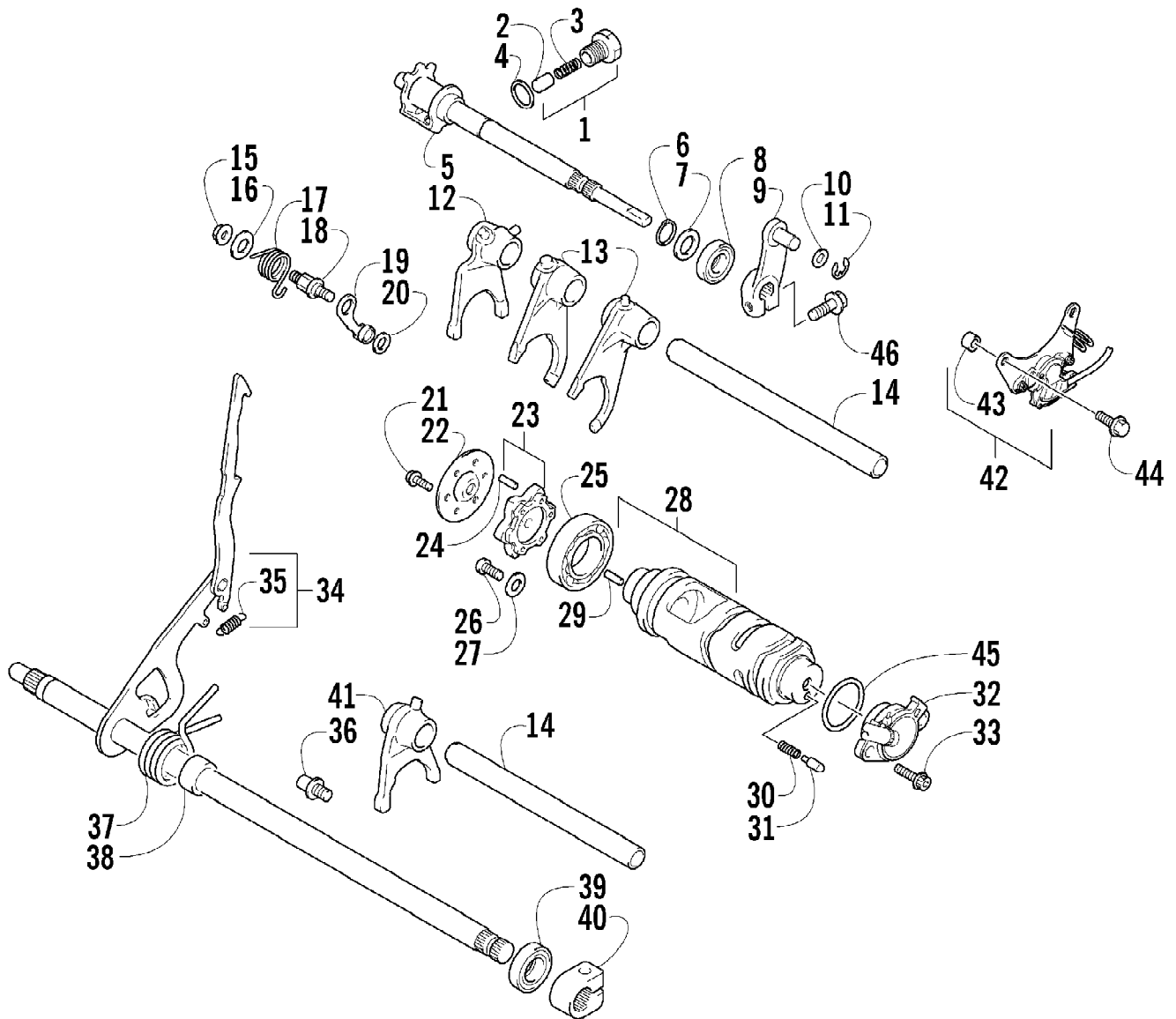
Ref #	Part Number	Qty	S/P/F	Description
40	0502-434	1		Cover, Gearcase (inc. one No. 34, 41-56, and one No. 57)
41	1402-053	1		Bearing
42	0502-413	1		Flange, Bearing
43	1402-079	1		Pin, Parallel
44	1402-042	1		Collar, Sliding
45	1402-054	1		Fork
46	1402-058	2		Ring, Retaining
47	1402-057	1		Spring
48	1402-104	1		Fitting
49	0402-419	1		Switch, Indicator
50	1402-063	1		Spring
51	1402-055	1		Shaft, Lock
52	1402-056	1		Seal
53	0423-133	1		O-Ring
54	0423-132	1		Washer
55	0423-424	1		Ring, Retaining
56	1402-211	1		Plug, Oil Level (inc. one No. 34)
57	0402-394	2	S	Seal
58	0402-333	1	/P	Plug, Fill (inc. 59)
59	0423-154	1		O-Ring



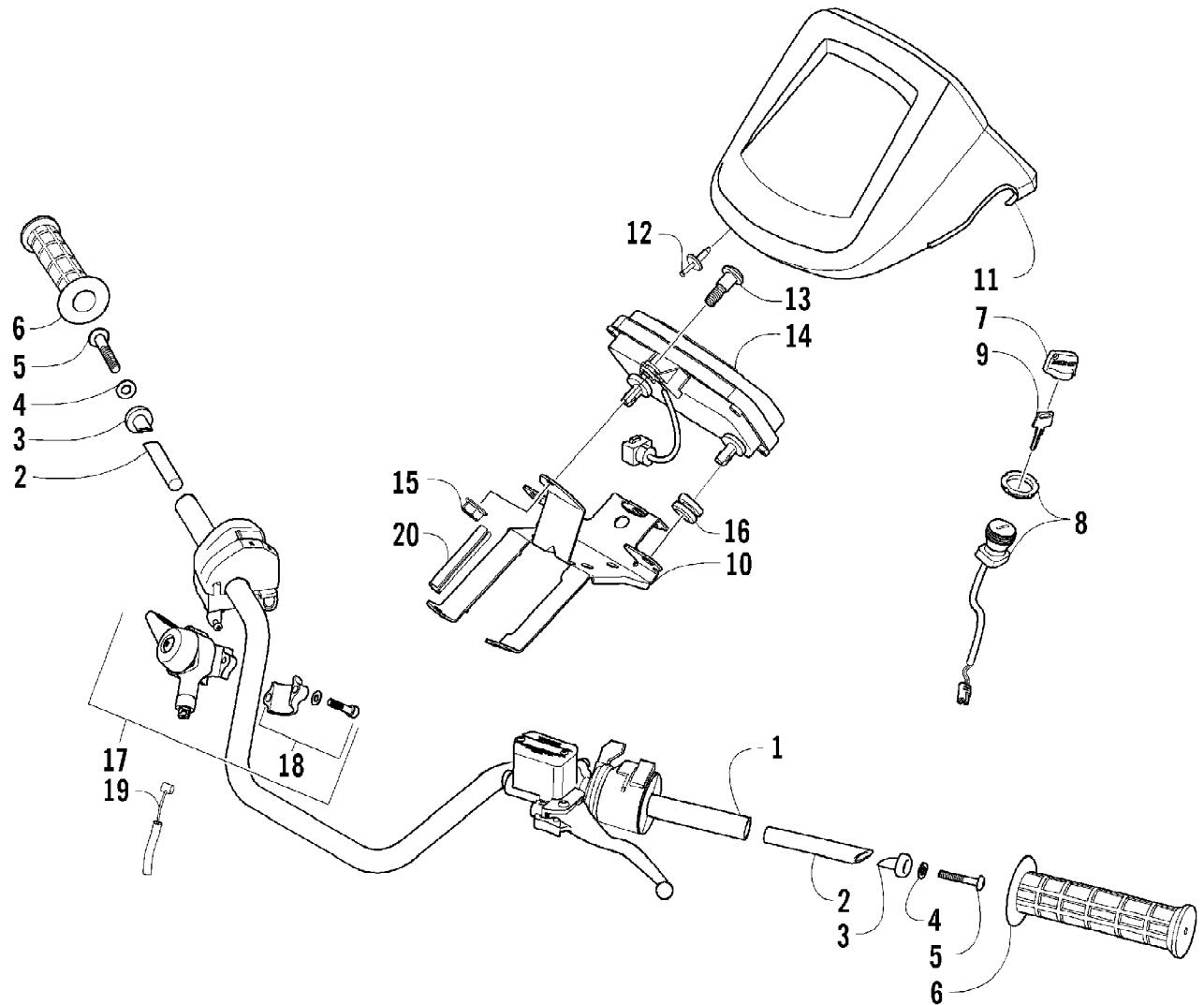
Ref #	Part Number	Qty	S/P/F	Description
1	1603-889	2	/P	Retainer, Spring
2	0403-127	2		Shock Absorber - Front (inc. 3-4)
3	0604-310	8		Bushing, Shock Absorber
4	0403-028	4		Sleeve, Shock
5	0403-102	2		Cam, Spring Adjuster
6	0403-129	2	S	Spring, Shock Absorber
7	8409-040	4		Screw, Cap
8	8428-002	10		Nut, Lock
9	0503-272	1	S	A-Arm, Upper Right (inc. 10-13)
9	0503-273	1	S	A-Arm, Upper Left (inc. 10-13)
10	0403-081	4	S	Bushing
11	0403-080	2		Collar
12	0423-009	4	/P	Clip, Ball Joint
13	0405-115	4	/P	Ball Joint - Front
14	0503-268	1	/P	A-Arm, Lower Right (inc. 12-13 and 15-16)
14	0503-269	1		A-Arm, Lower Left (inc. 12-13 and 15-16)
15	0403-115	8	S	Bushing
16	0403-114	4	S	Collar
17	0505-446	1	/P	Knuckle - Assembly - Right (inc. 18-20)
17	0505-447	1	/P	Knuckle - Assembly - Left (inc. 18-20)
18	0	1		Knuckle, Steering - Right Not a Service Part
18	0	1		Knuckle, Steering - Left Not a Service Part
19	1402-027	2	S/P	Bearing, Wheel Hub
20	0423-423	2		Ring, Retaining
21	8409-030	4		Screw, Cap
22	0423-334	2		Screw, Cap
23	8409-075	4		Screw, Cap
24	0502-542	1		Axle, Drive - Front - Right (inc. 25-26)
24	0502-547	1		Axle, Drive - Front - Left (inc. 25-26)
25	0441-400	2	S	Clip, Retaining
26	0436-276	2	S	Repair Kit, Boot - Front Axle
27	0441-752	1		Guard, Boot - Axle - Right
27	0441-753	1		Guard, Boot - Axle - Left
28	0423-101	4		Screw, Body
29	0441-587	1		Wrench, Spanner



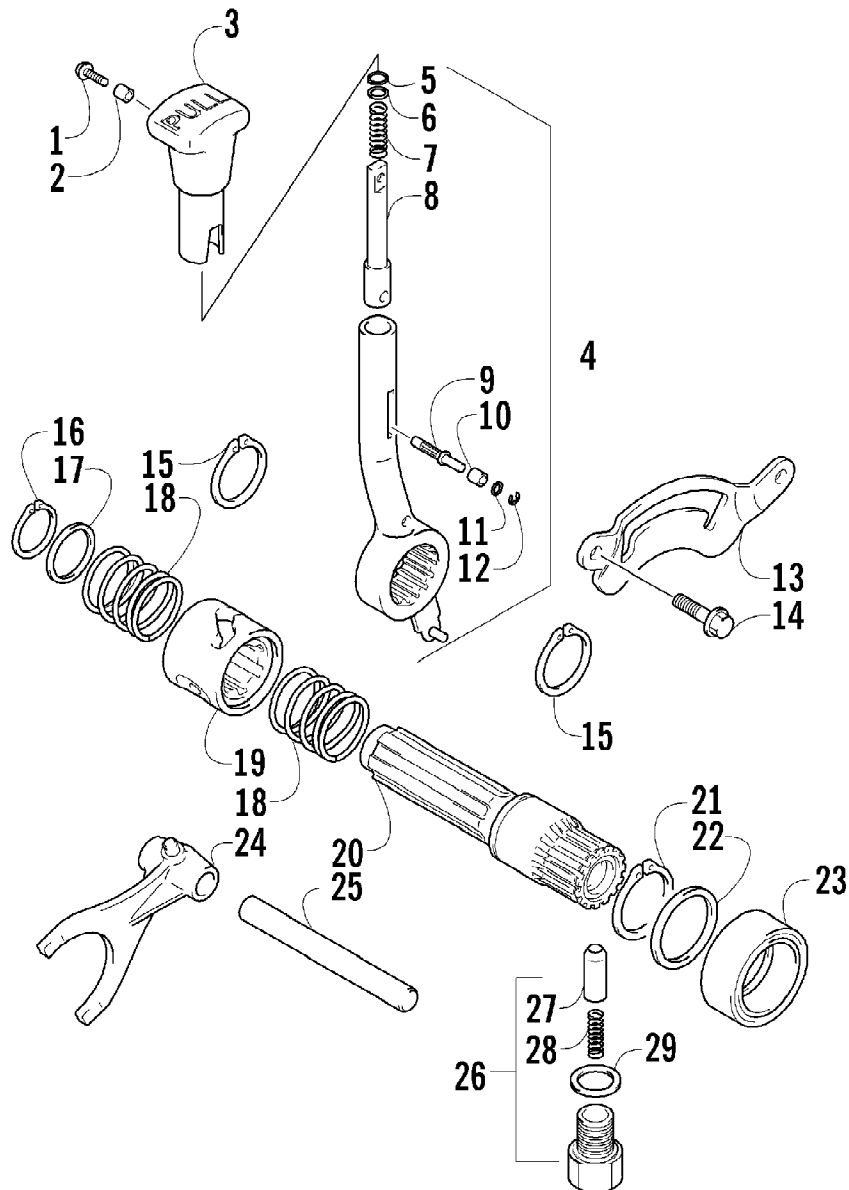
Ref #	Part Number	Qty	S/P/F	Description
1	0570-096	1	S	Tank, Gas - Assembly (inc. 2-8)
2	0470-438	1	/P	Cap, Gas Tank (inc. 3)
3	0109-733	1	/P	Gasket, Tank Cap
4	0570-098	1	S	Sensor, Fuel Level (inc. 5-6)
5	0470-521	1		Seal, Fuel Level Sensor
6	0470-475	1		Filter, Fuel
7	0470-546	1	S	Plate, Mounting - Fuel Level Sensor
8	1623-158	4		Screw, Self-Tapping
9	0423-461	4	S	Clamp, Hose
10	0410-070	AR	/P	Hose, Gasline - 25 ft
11	0470-519	1	S	Pump, Fuel
12	8476-620	2		Screw, Machine
13	0623-038	2		Nut, Lock
14	1623-233	4		Clamp, Hose
15	0470-527	1	S	Fitting, Straight
16	0423-460	2		Grommet
17	0570-081	1		Shield, Gas Tank - Assembly (inc. 18-19)
18	0470-499	1		Shield, Heat
19	0470-498	1		Shield, Heat
20	8408-816	2		Screw, Cap



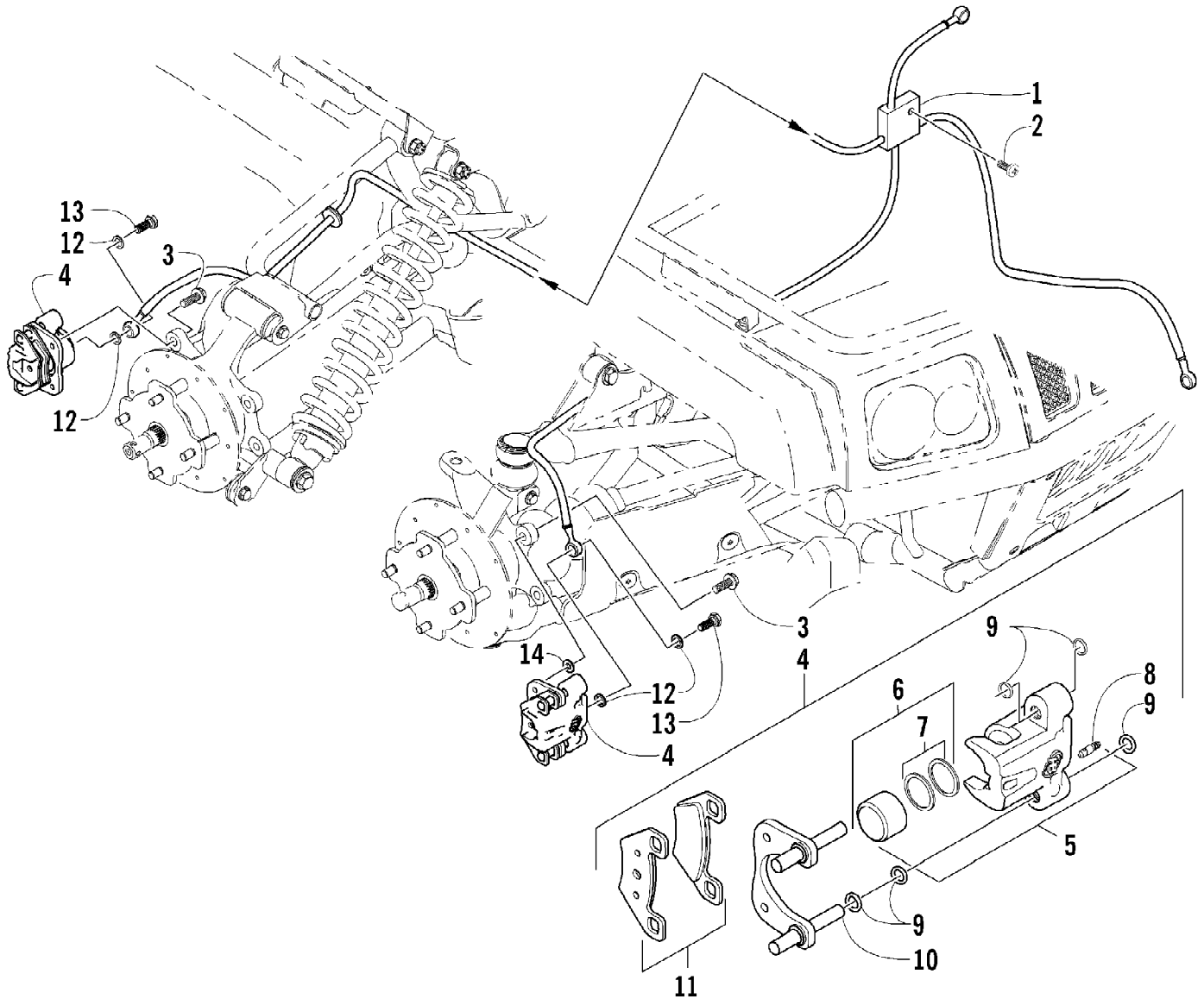
Ref #	Part Number	Qty	S/P/F	Description
1	3446-164	1		Stopper, Reverse (inc. 2-3)
2	3446-117	1		Stopper
3	3402-088	1		Spring
4	3402-012	1		Gasket, Cam Stopper
5	3446-349	1		Cam, Reverse Shift
6	3423-358	1	S	Circlip
7	3423-357	1		Washer
8	3402-076	1		Seal, Oil
9	3402-434	1	/P	Arm, Reverse Gear Shift
10	3423-204	1	/P	Washer
11	3423-168	1	S	E-Ring
12	3446-040	1		Fork, Gear Shift - Reverse
13	3446-347	2		Fork, Gear Shift
14	3446-052	2		Shaft, Gear Shift Fork
15	3007-373	1	/P	Nut, Cam Stopper
16	3423-142	1		Washer, Cam Stopper
17	3423-551	1		Spring, Cam Stopper
18	3446-048	1		Support, Cam Stopper
19	3446-043	1		Stopper, Cam
20	3423-141	1		Washer, Cam Stopper
21	3423-125	1	S	Screw, Cap
22	3446-309	1	/P	Guide, Gear Shift Cam
23	3446-049	1		Plate, Gear Shift Cam (inc. 24)
24	3423-045	5		Pin
25	3402-051	1		Bearing, Gear Shift Cam
26	3423-370	2		Screw, Machine
27	3423-135	2		Retainer, Shift Cam Bearing
28	3446-348	1		Cam, Gear Shift (inc. 29)
29	3423-114	1	/P	Pin
30	3402-087	2		Spring
31	3423-044	2		Contact
32	3402-816	1		Switch, Position
33	3423-418	2		Screw, Cap
34	3446-350	1	S	Shaft, Gear Shift (inc. 35)
35	3402-093	1		Spring
36	3446-056	1		Stopper, Gear Shift
37	3402-094	1		Spring, Gear Return
38	3446-054	1		Spacer, Gear Shift Shaft
39	3402-068	1	/P	Seal, Oil
40	3402-815	1		Boss, Gear Shift Lever
41	3446-039	1		Fork, Gear Shift
42	3409-020	1		Switch, Reverse (inc. 43)
43	3423-553	1		Spacer
44	3423-307	2	S	Screw, Cap
45	3423-059	1		O-Ring
46	8476-620	1		Screw, Machine



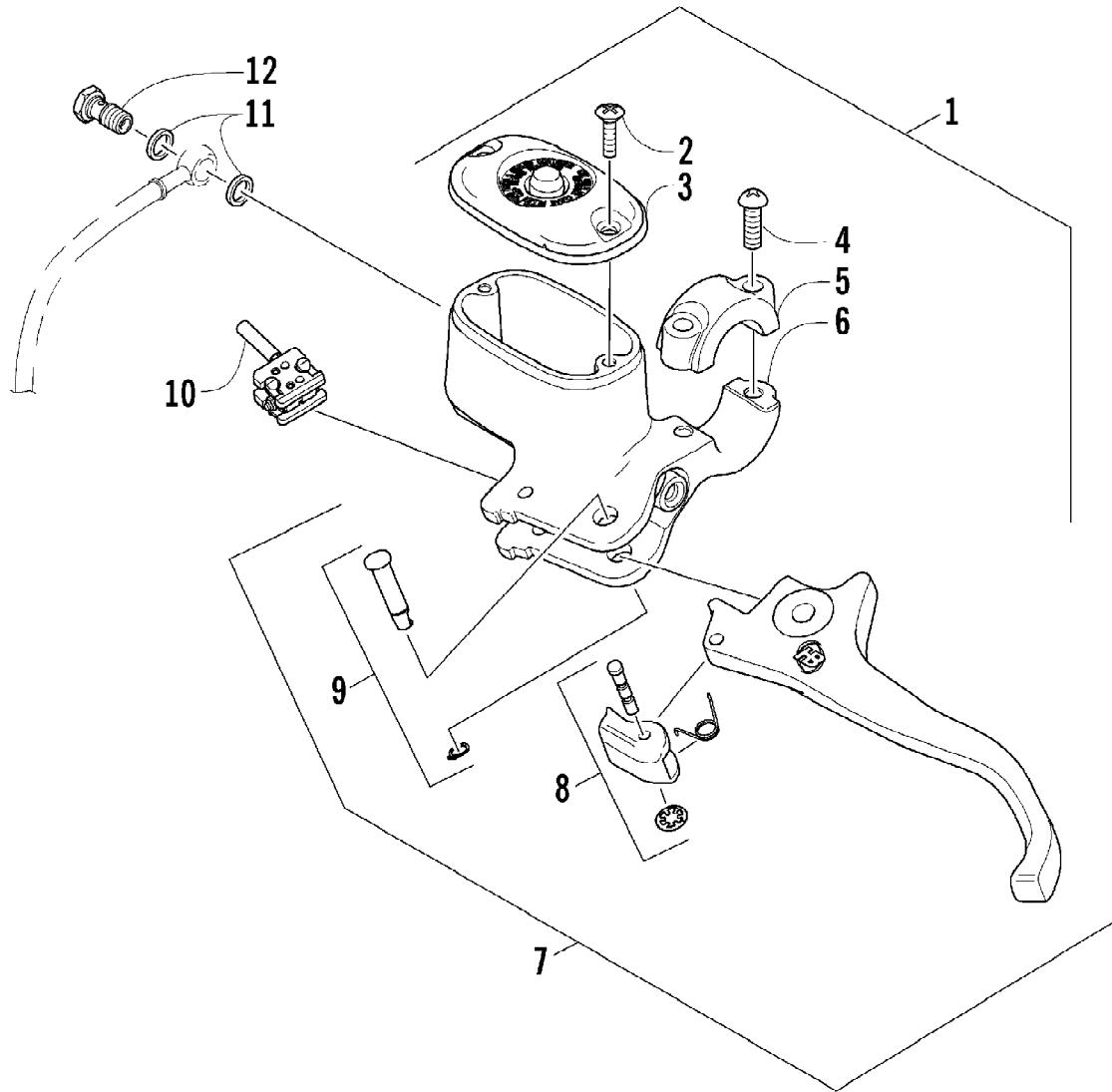
Ref #	Part Number	Qty	S/P/F	Description
1	0505-448	1		Tube, Handlebar
2	0405-148	2		Plug, Handlebar
3	0405-149	2		End Cap, Handlebar
4	8050-247	2	/P	Washer
5	8477-845	2		Screw, Machine
6	0405-147	2		Grip, Handlebar
7	0409-013	1		Cover, Key
8	3430-040	1		Switch, Ignition - Assembly (inc. 9)
9	3409-007	1	/P	Key, Ignition - Blank (C Series)
9	3409-011	1		Key, Ignition - Blank (D Series)
9	3409-012	1		Key, Ignition - Blank (E Series)
9	3409-013	1		Key, Ignition - Blank (F Series)
10	1506-592	1		Bracket, Mounting - Instrument Pod
11	0405-171	1		Instrument Pod
12	0623-362	2		Rivet, Reinstallable
13	0423-356	1		Screw, Shoulder
14	0420-053	1		Gauge, Digital
15	8424-602	1	/P	Nut, Flange
16	0423-448	2		Grommet
17	0502-527	1		Control, Differential Lock (inc. 18)
18	0502-613	1		Clamp, Differential Lock Control - Kit
19	0487-030	1	S	Cable, Differential Lock
20	0706-371	AR	/P	Trim



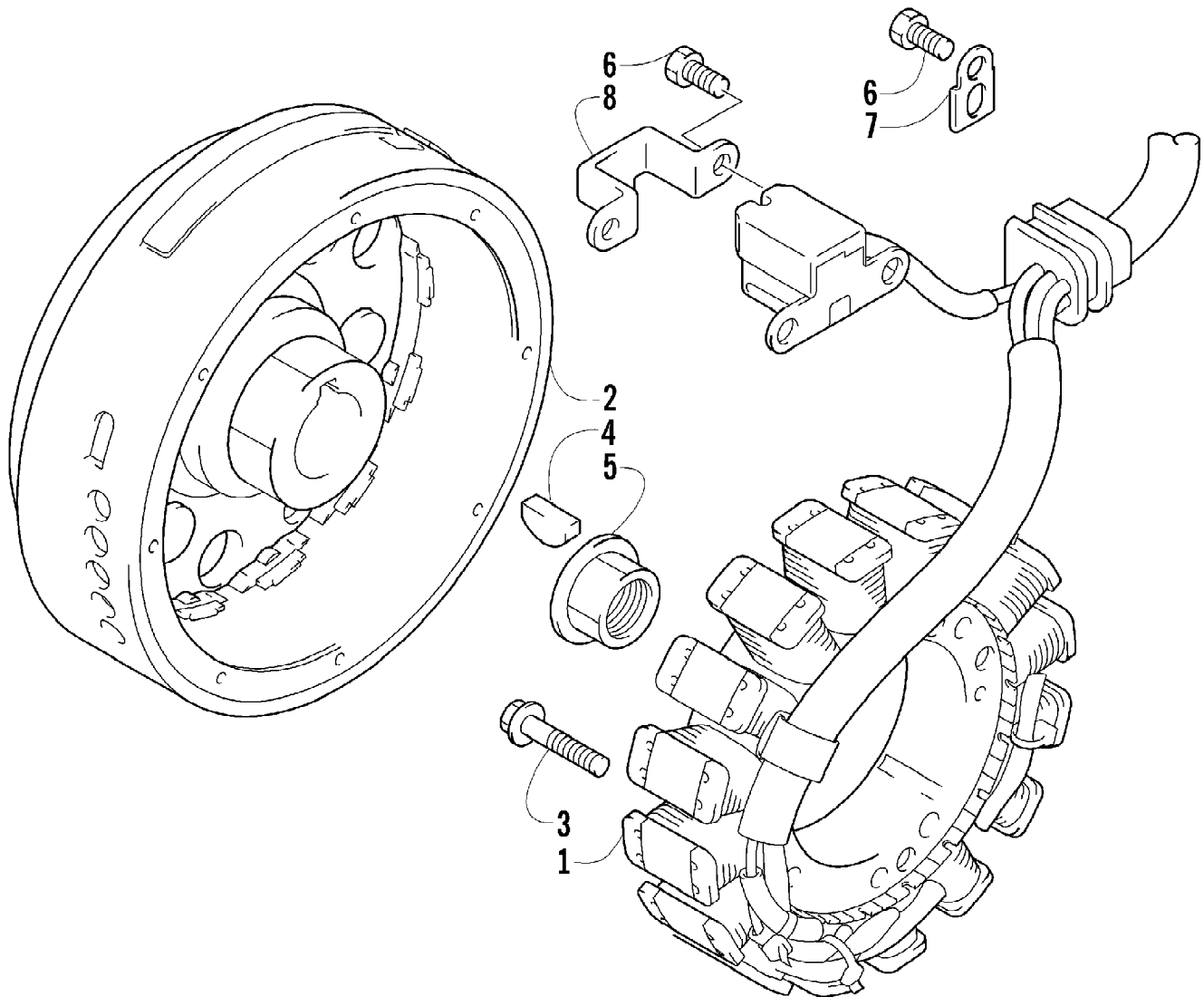
Ref #	Part Number	Qty	S/P/F	Description
1	3423-156	1	S	Screw, Shift Handle
2	3402-191	1		Spacer
3	3446-078	1		Handle, Shift
4	3446-351	1		Lever, Shift - Assembly (inc. 5-12)
5	3423-154	1		Circlip
6	3423-155	1		Washer
7	3446-107	1		Spring
8	3446-252	1		Rod
9	3423-205	1		Pin
10	3446-106	1		Roller
11	3423-152	1	/P	Washer
12	3423-153	1		E-Ring
13	3446-077	1		Plate, Lever Stop
14	3004-377	2	S/P	Bolt, Stopper Plate
15	3423-192	2	/P	Circlip, Shift Lever
16	3423-191	1	/P	Circlip
17	3402-382	1		Washer
18	3446-104	2		Spring
19	3446-250	1		Cam, Gear Shift
20	3446-328	1	/P	Shaft, Gear Shift
21	3423-193	1	S/P	Circlip, Gear Shift Shaft
22	3006-489	1		Washer, Gear Shift Shaft
23	3402-071	1	/P	Seal, Oil
24	3446-073	1		Fork, Gear Shift
25	3446-051	1		Shaft, Gear Shift Fork
26	3446-314	1		Stopper, Shift Cam - Assembly (inc. 27-28)
27	3446-315	1		Stopper, Shift Cam
28	3423-524	1		Spring
29	3402-012	1		Gasket, Cam Stopper



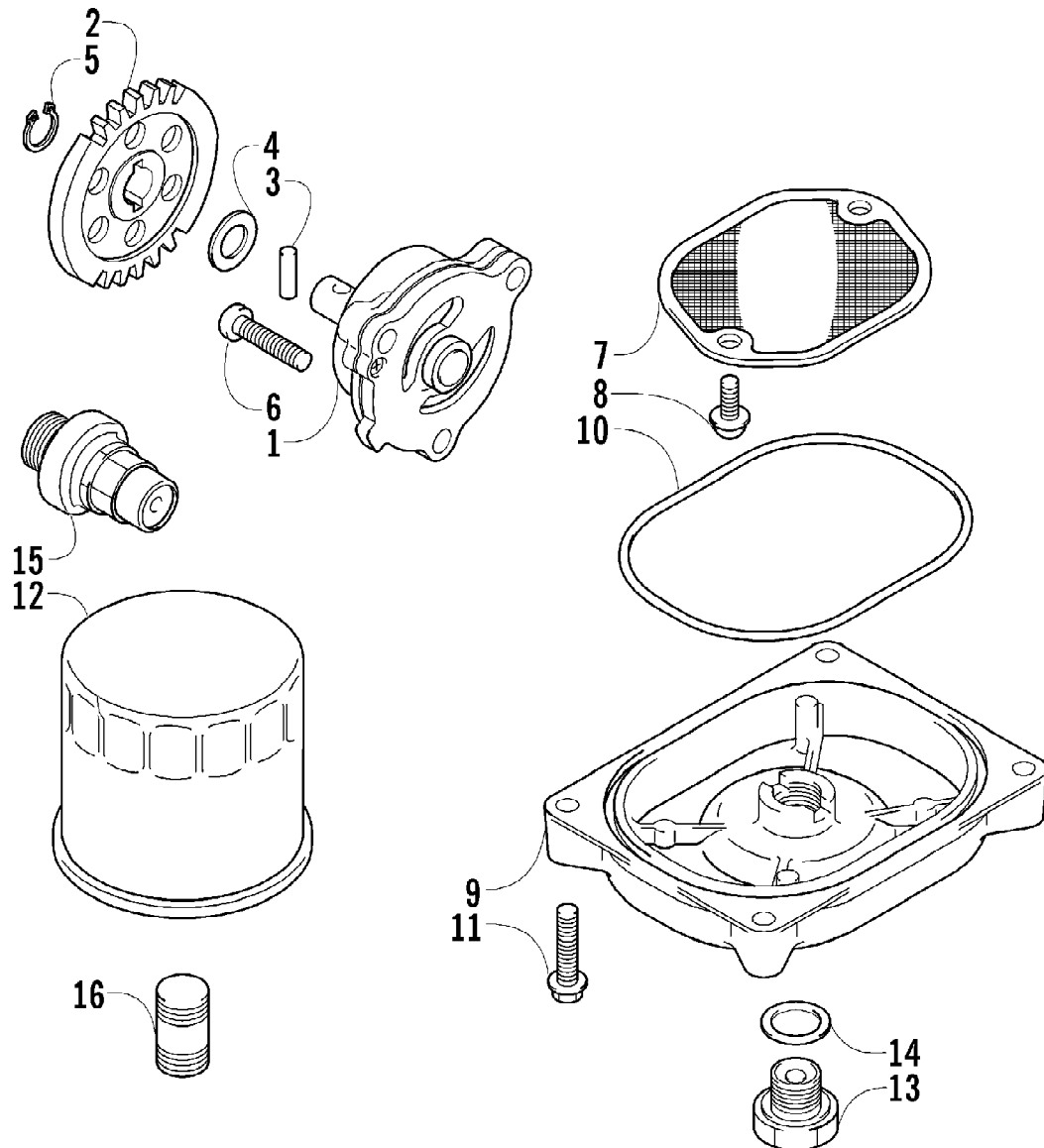
Ref #	Part Number	Qty	S/P/F	Description
1	0502-627	1		Hose, Brake - Assembly
2	8476-625	1		Screw, Cap
3	8408-820	6	/P	Screw, Cap
4	0502-602	1	S	Caliper, Brake - Right Front (inc. 5-11)
4	0502-610	2	S	Caliper, Brake - Left Front and Right Rear (inc. 5-11)
5	0502-603	1	S	Housing, Caliper - Assembly - Right Front (inc. 6-8)
5	0502-611	2	S	Housing, Caliper - Assembly - Left Front and Right Rear (inc. 6-8)
6	0502-606	3		Piston/Seal Set (inc. 7)
7	0502-607	3		Seal Set
8	0502-609	3	/P	Valve, Bleed
9	0502-608	3		O-Ring, Guide - Set
10	0502-605	3		Bracket Assembly
11	0502-604	3	S	Pad, Brake - Set
12	0423-178	6		Washer, Crush
13	0423-413	3		Bolt, Banjo Fitting
14	0423-562	4		Spacer



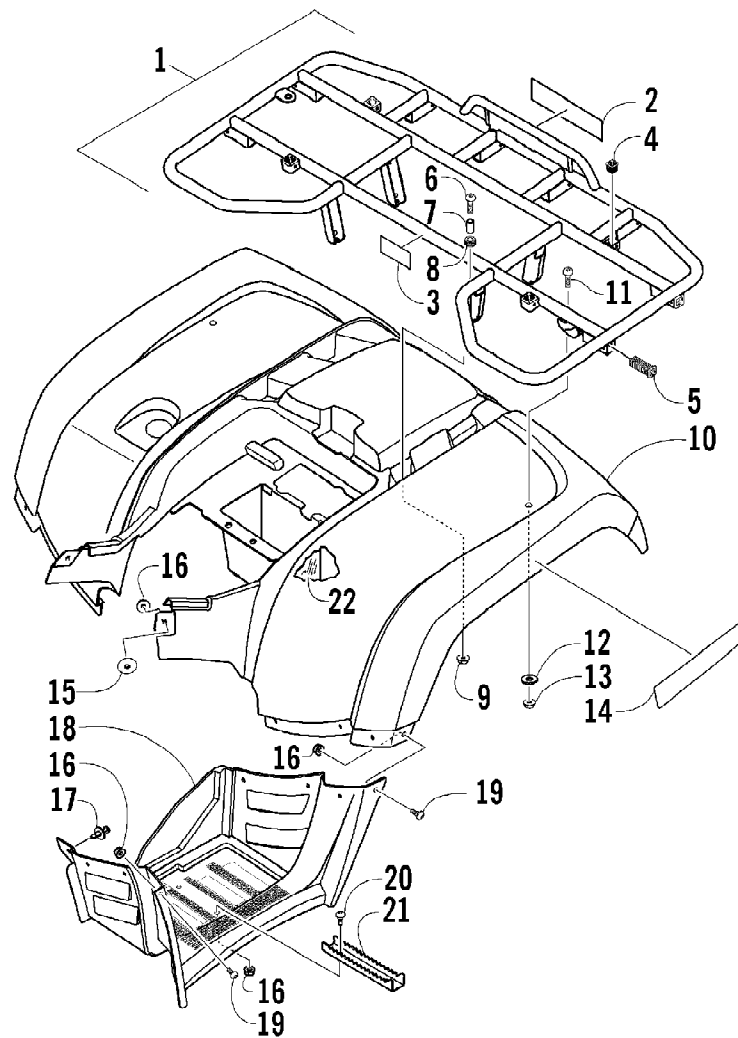
Ref #	Part Number	Qty	S/P/F	Description
1	0502-703	1	S	Brake Assembly (inc. 2-10)
2	0502-566	1		Screw, Reservoir Cover - Kit
3	0502-706	1	S	Cover, Reservoir - Kit
4	0502-568	1		Screw, Master Cylinder Clamp - Kit
5	0502-705	1		Clamp, Master Cylinder - Kit
6	0502-704	1		Master Cylinder Assembly - Kit
7	0502-634	1	/P	Lever Assembly - Kit (inc. 8-9)
8	0502-635	1		Lock, Brake Lever - Kit
9	0502-580	1		Lever Pin - Kit
10	0502-564	1	/P	Switch, Brake - Kit
11	0423-178	2		Washer, Crush
12	0423-413	1		Bolt, Banjo Fitting



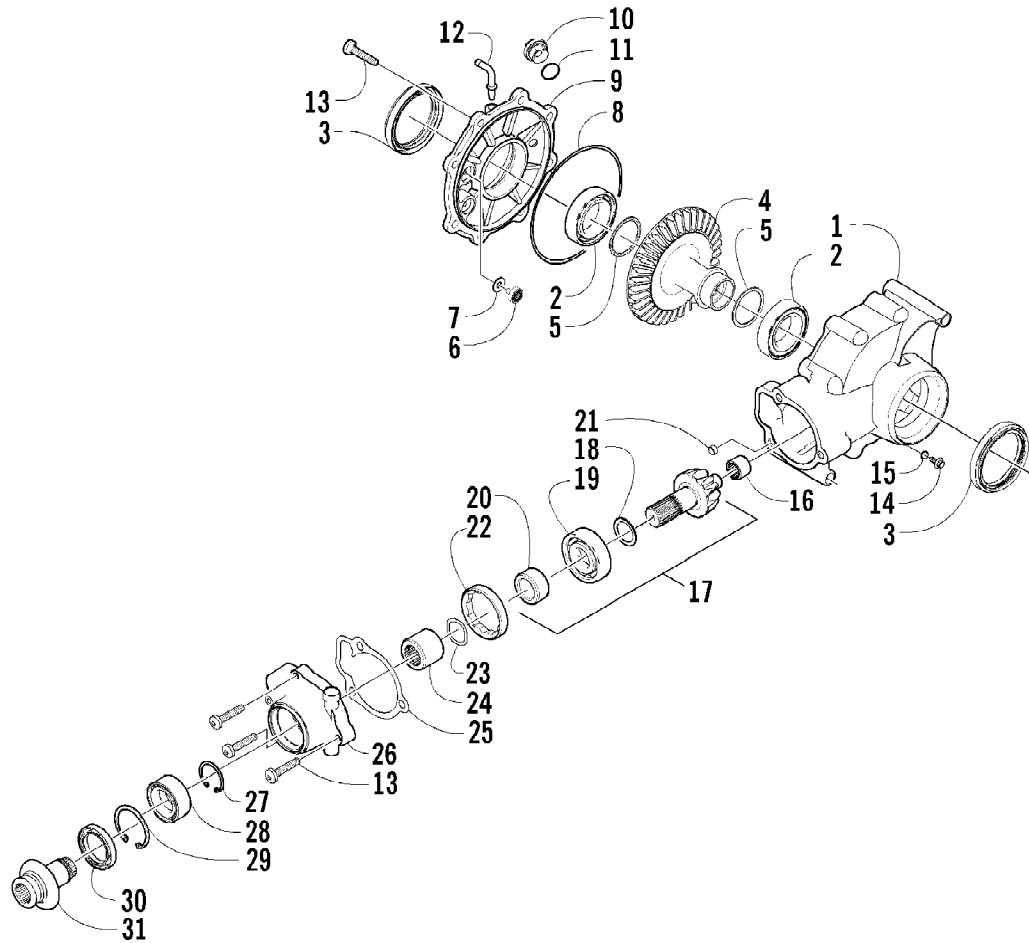
Ref #	Part Number	Qty	S/P/F	Description
1	3430-058	1		Stator Assembly
2	3430-046	1		Rotor/Flywheel
3	3423-162	3	S	Screw, Cap
4	0691-785	1		Key
5	3423-086	1		Nut
6	3423-005	3	/P	Screw, Cap
7	3430-005	1		Clamp
8	3430-006	1		Clamp



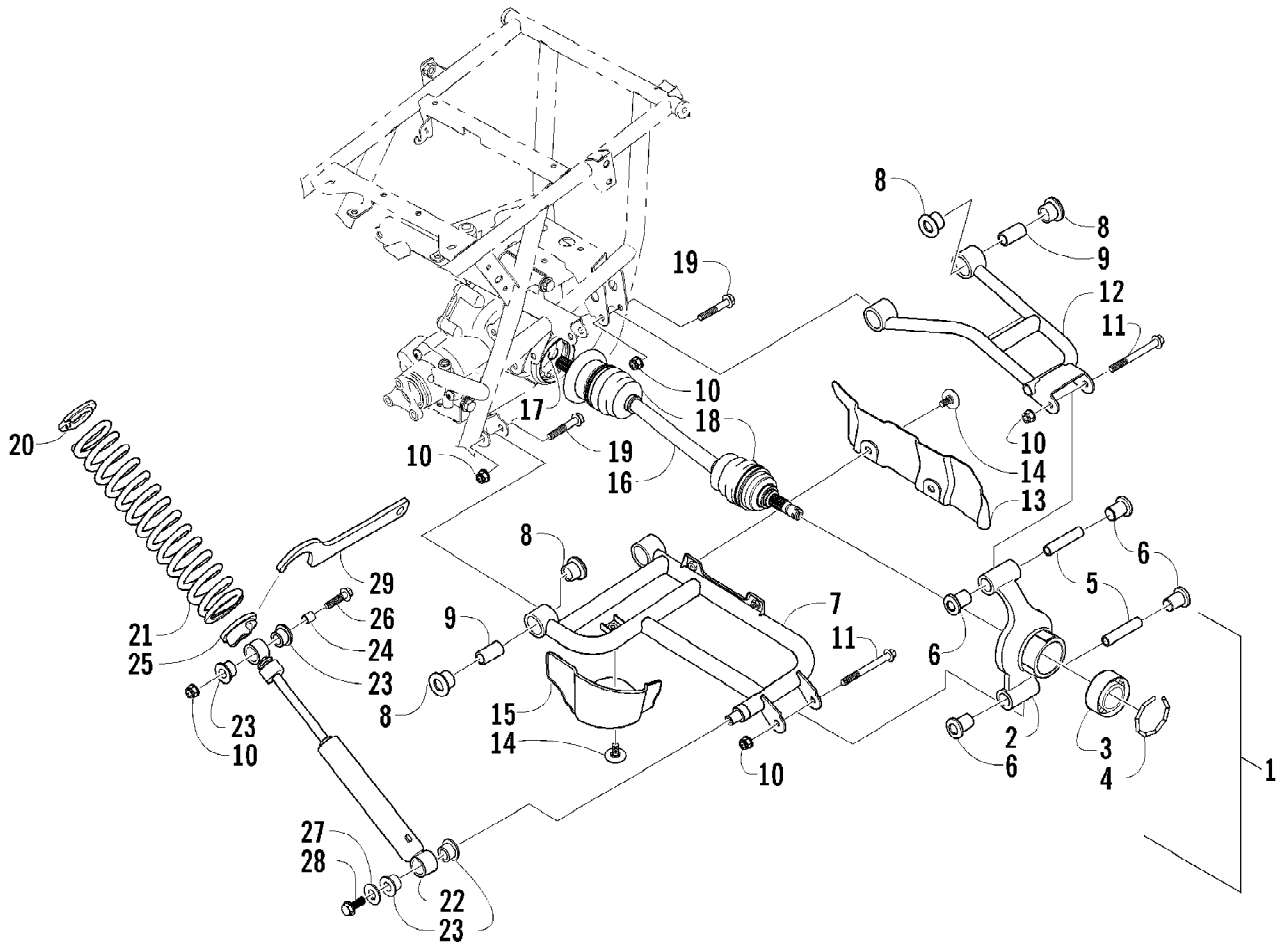
Ref #	Part Number	Qty	S/P/F	Description
1	3402-153	1		Pump, Oil
2	3402-026	1		Gear, Driven
3	3423-046	1		Pin
4	3423-115	1		Washer
5	3423-184	1	S	Circlip
6	3423-510	3		Screw
7	3402-156	1		Strainer, Oil
8	0693-389	2	S	Screw, Cap
9	3402-157	1		Cap, Oil Strainer
10	3423-077	1		O-Ring
11	3004-756	4	S	Screw, Cap
12	0436-146	1	S	Filter, Oil
13	3402-036	1	S	Plug, Drain
14	3402-012	1		Gasket
15	3402-359	1		Valve, Oil Relief - Assembly
16	3402-158	1	S	Union, Oil Filter



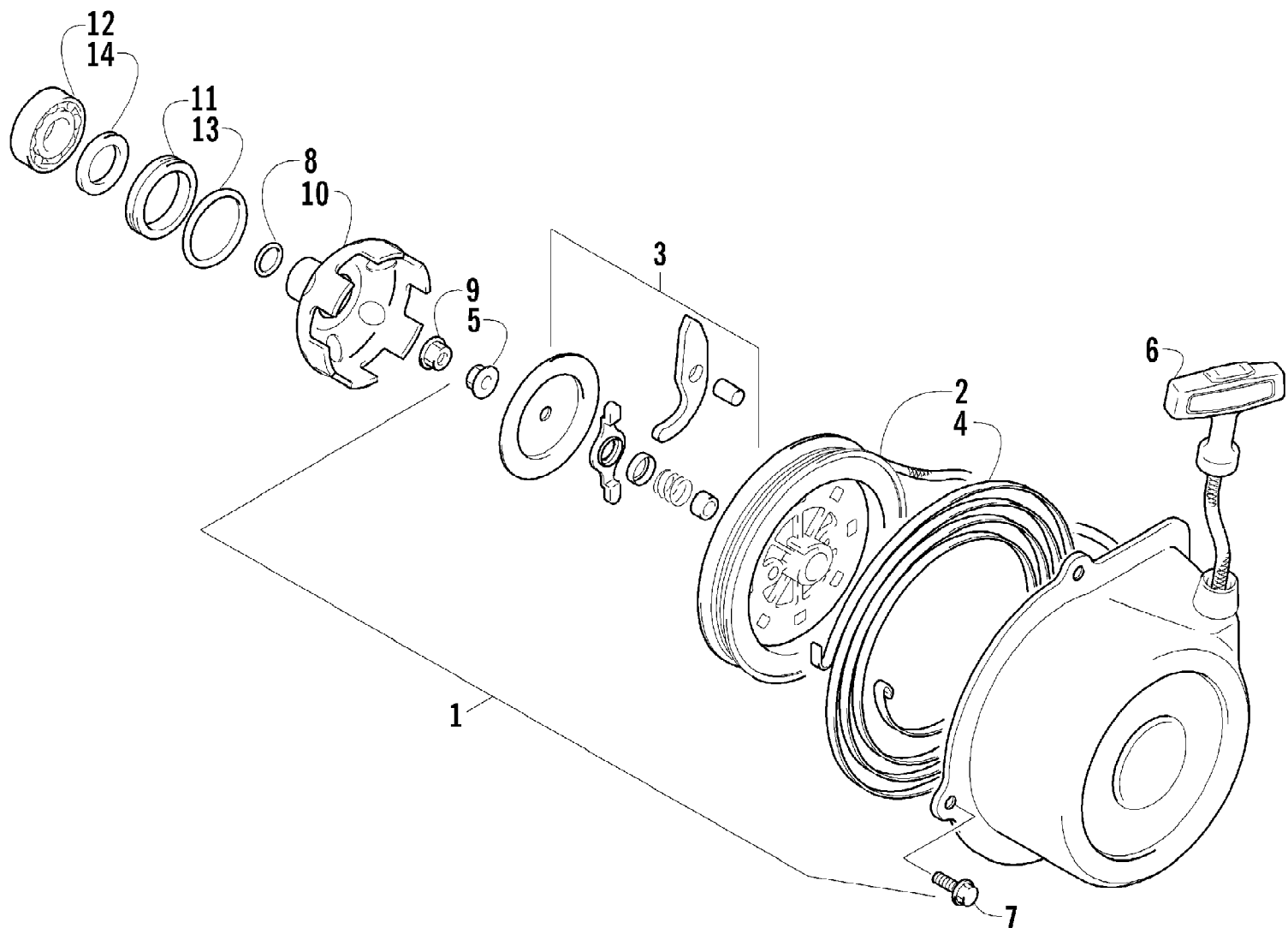
Ref #	Part Number	Qty	S/P/F	Description
1	0541-275	1	S	Rack - Rear - Assembly (inc. 2-5)
2	0411-814	1	/P	Decal, "Arctic Cat"
3	0411-648	1		Decal, Warning - Rear Rack Load
4	0441-592	4	/P	Bushing, Rack
5	0441-556	8		Bushing, Rack
6	8468-830	4		Screw, Machine
7	0423-463	4		Spacer
8	0423-465	4		Grommet
9	8432-802	4		Nut, Lock
10	1406-284	1		Panel, Fender - Rear
11	0423-355	2		Screw, Shoulder
12	8050-222	2	/P	Washer
13	8424-602	2	/P	Nut, Lock
14	0411-820	1	S	Decal, Reflector - Red - Right
14	0411-821	1	S	Decal, Reflector - Red - Left
15	0423-101	2		Screw, Body
16	0423-540	22		Nut, Lock
17	0623-362	2		Rivet, Reinstallable
18	1406-517	1	S	Footwell - Right
18	1406-518	1	S	Footwell - Left
19	8468-616	16		Screw, Machine
20	0423-355	6		Screw, Shoulder
21	1506-125	2	/P	Footpeg
22	0412-296	1		Shield, Heat



Ref #	Part Number	Qty	S/P/F	Description
	0502-642	1	S	Rear Drive Gearcase Assembly
1	0502-352	1		Housing, Gearcase
2	0402-393	2		Bearing
3	0402-394	2	S	Seal
4	1402-032	1		Gear, Ring - 36T
5	0402-405	AR		Shim
5	0402-406	AR		Shim
5	0402-407	AR		Shim
5	0402-408	AR		Shim
5	0402-409	AR		Shim
6	0402-326	1		Button, Thrust
7	0402-429	AR		Shim
7	0402-430	AR		Shim
7	0402-431	AR		Shim
7	0402-432	AR		Shim
7	0402-433	AR		Shim
8	0423-149	1		O-Ring
9	0502-346	1		Cover, Gearcase
10	0402-333	1	/P	Plug, Fill (inc. 11)
11	0423-154	1		O-Ring
12	1402-102	1		Fitting
13	0423-118	11		Screw, Self-Tapping
14	0402-450	1	S	Plug, Magnetic (inc. 15)
15	0423-153	1		O-Ring
16	0402-328	1		Bearing
17	0502-123	1		Gear, Pinion - Assembly - 10T (inc. 18-20)
18	0402-424	AR		Shim
18	0402-425	AR		Shim
18	0402-426	AR		Shim
18	0402-427	AR		Shim
18	0402-428	AR		Shim
19	0402-327	1		Bearing
20	0402-336	1		Collar, Retaining
21	0402-411	1		Pin, Dowel
22	0402-331	1		Collar, Lock
23	0402-982	1		Washer, Wave
24	0402-981	1		Collar, Shaft
25	0402-947	1		Gasket, Flange
26	0502-529	1		Housing, Pinion
27	0423-417	1		Ring, Retaining
28	1402-043	1		Bearing
29	0423-423	1		Ring, Retaining
30	1402-011	1		Seal
31	0502-407	1	S	Shaft, Input



Ref #	Part Number	Qty	S/P/F	Description
1	0504-312	1	S	Knuckle, Right Rear - Assembly (inc. 2-6)
1	0504-313	1	S	Knuckle, Left Rear - Assembly (inc. 2-6)
2	0	1		Knuckle - Right Not a Service Part
2	0	1		Knuckle - Left Not a Service Part
3	1402-027	2	S/P	Bearing, Wheel Hub
4	0423-423	2		Ring, Retaining
5	0403-038	4	S/P	Collar, Suspension Bushing
6	0403-032	8	S	Bushing, Suspension
7	0504-326	1	S	A-Arm, Rear - Lower Right (inc. 8-9)
7	0504-327	1	S/P	A-Arm, Rear - Lower Left (inc. 8-9)
8	0403-115	16	S	Bushing
9	0403-114	8	S	Collar
10	8428-002	14		Nut, Lock
11	8409-000	4		Screw, Cap
12	0504-330	1		A-Arm, Rear - Upper Right (inc. 8-9)
12	0504-331	1	S	A-Arm, Rear - Upper Left (inc. 8-9)
13	0441-754	1		Guard, Boot - Right
13	0441-755	1		Guard, Boot - Left
14	0423-101	6		Screw, Body
15	1406-071	1		Guard, Boot - Right
15	1406-072	1		Guard, Boot - Left
16	0502-596	2	S	Axle, Drive (inc. 17-18)
17	0441-400	2	S	Clip, Retaining
18	0436-276	2	S	Repair Kit, Boot - Rear Axle
19	8409-075	8		Screw, Cap
20	1603-889	2	/P	Retainer, Spring
21	0404-074	2		Spring, Suspension
22	0404-085	2		Shock Absorber - Rear (inc. 23-24)
23	0604-310	8		Bushing, Shock Absorber
24	0403-028	2		Sleeve, Shock Absorber
25	0404-057	2		Cam, Spring Adjuster
26	8409-040	2		Screw, Cap
27	0423-087	2		Washer
28	8408-820	2	/P	Screw, Cap
29	0441-587	1		Wrench, Spanner



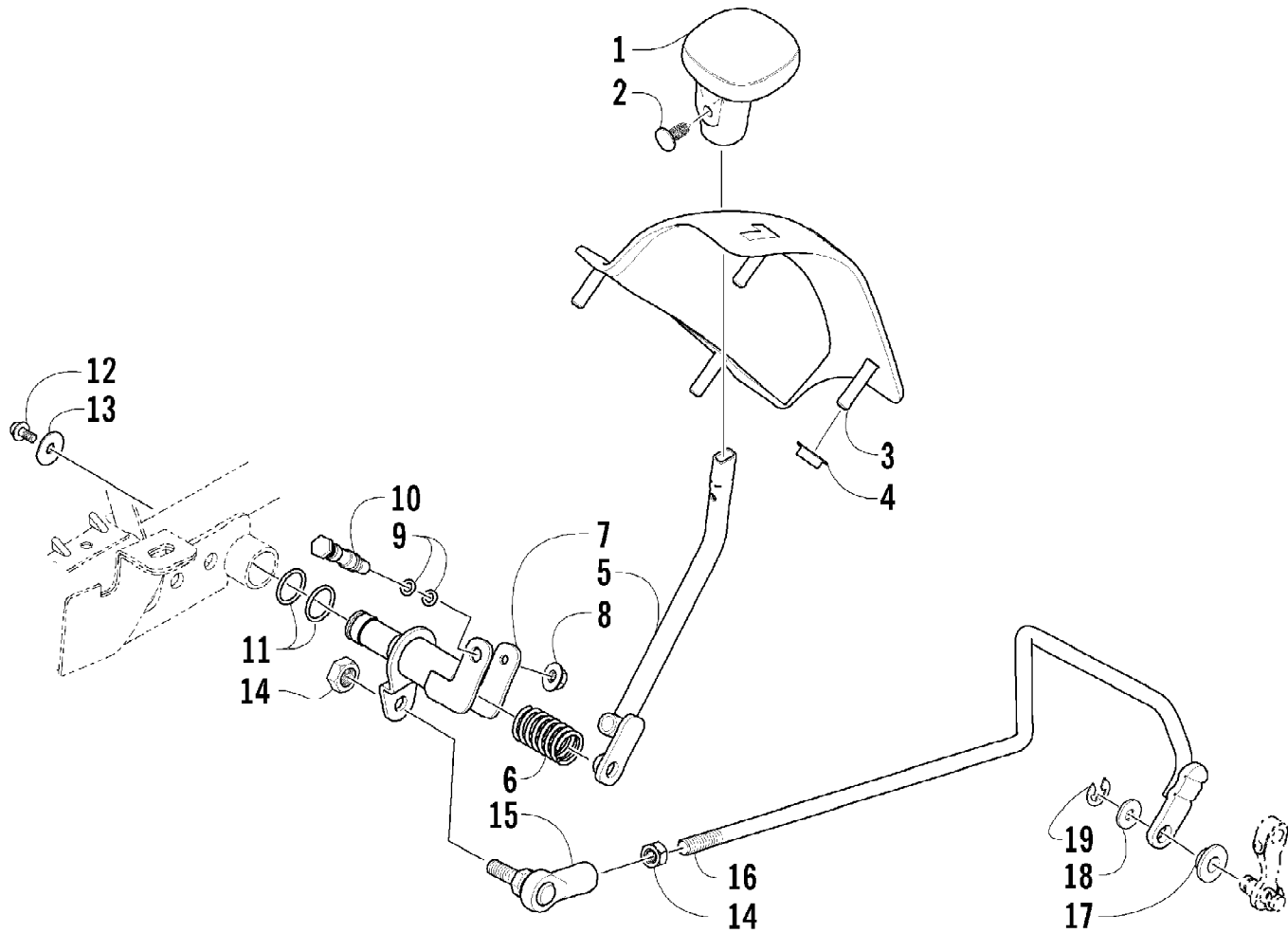
Ref #	Part Number	Qty	S/P/F	Description
1	3445-003	1		Starter, Recoil - Assembly (inc. 2-6)
2	3445-004	1		Reel
3	3445-016	1		Ratchet Set
4	3445-007	1		Spring, Spiral
5	3004-488	1	S/P	Nut
6	3445-011	1		Rope Assembly
7	3423-428	4		Bolt
8	3423-053	1	/P	O-Ring
9	3004-491	1	S/P	Nut
10	3445-029	1	/P	Cup, Starter
11	3423-542	1	/P	Spacer
12	3402-051	1		Bearing
13	3423-063	1		O-Ring
14	3402-070	1		Seal, Oil

No
Diagram
Available

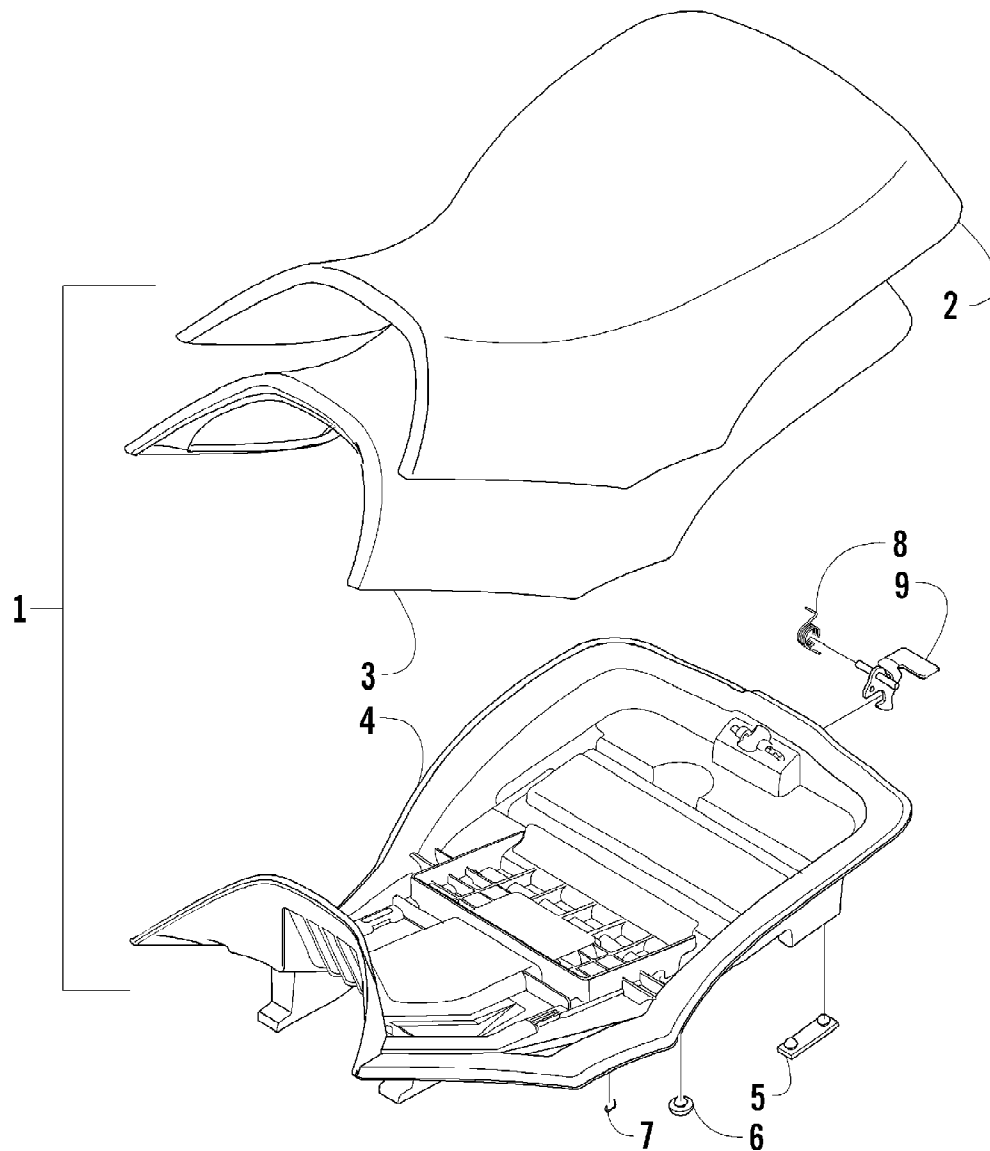
Parts List
Only

Ref #	Part Number	Qty	S/P/F	Description
	0436-479	1		Articulating Spool Mount
	0436-548	1		Articulating Spool Receiver Mount Adapter
	0436-679	1		Bag, Fender - Black
	0436-660	1	S	Bag, Rack, Front - Black
	0436-480	1		Bar, Utility/Gun Rack
	0436-619	1		Brush Guard/Bumper
	0436-462	1		Bucket Holder
	0436-620	1		Bumper (Rear)
	0436-464	1		Camp Stove Cradle
	0436-454	1		Cargo Box
	0436-625	1		Cargo Box Quick-Release Kit
	0436-459	1	/P	Carryall (9 x 12)
	0436-460	1		Carryall (11 x 17)
	0436-652	1		Carryall (14 x 27)
	0436-476	1		Chain Saw Lock
	0436-477	1		Cord Reel
	0436-664	1		Cover, Black and Green
	0436-668	1		Cover, Timber Camo
	0436-005	1	S	Engine Oil - 10W40
	0436-003	1	S	Engine Oil - 5W30
	0436-466	1		Fender Box
	0436-538	1		Gear Cradle
	0436-007	1	S	Gear Lube (Diff) - 80W90
	0436-501	1	S	Grease, High-Performance
	0436-627	1		Gun Scabbard Kit
	0436-706	1	/P	Gun Scabbard Mount
	0436-505	1		Hand Guards - Black
	0436-352	1		Hand/Thumb Warmers
	0436-639	1		Ice Auger Holder
	0436-463	1		Light Bar
	2257-181	1		Manual, Illustrated Parts
	2257-034	1		Manual, Operator's (E)
	2257-172	1		Manuel d'utilisation (F)
	0436-626	1	S	Rack Basket
	0436-647	1		Rack Extension, 4 in. (Front)
	0436-646	1		Rack Extension, 8 in. (Rear)
	0436-629	1		Rapid Blind (Break-Up)
	0436-630	1		Rapid Blind (Shadow Grass)
	0436-628	1		Rapid Shack (Blue Ice)
	0436-511	1		Rod Holder - Adjustable
	0436-635	1		Snowplow Attachment Kit
	0436-228	1		Snowplow Blade, 50 in. - Straight
	0436-287	1		Snowplow Blade, 50 in. - One-Way
	0436-296	1		Snowplow Blade, 60 in. - Straight
	0436-360	1		Snowplow Blade, 60 in. - One-Way
	0436-636	1	/P	Snowplow, Push Frame
	0436-471	1		Speedclamp, Double
	0436-624	1		Sprayer System
	0436-508	1	S	Sprayer Boom (120 in.)
	0436-465	1		Table, Expansion
	1402-028	1		Tire, Titan AT589 (25x8-12, Mud & Snow)
	0402-563	1		Tire, Titan AT589 (25x10-12, Mud & Snow)
	0436-478	1		Tool Caddy

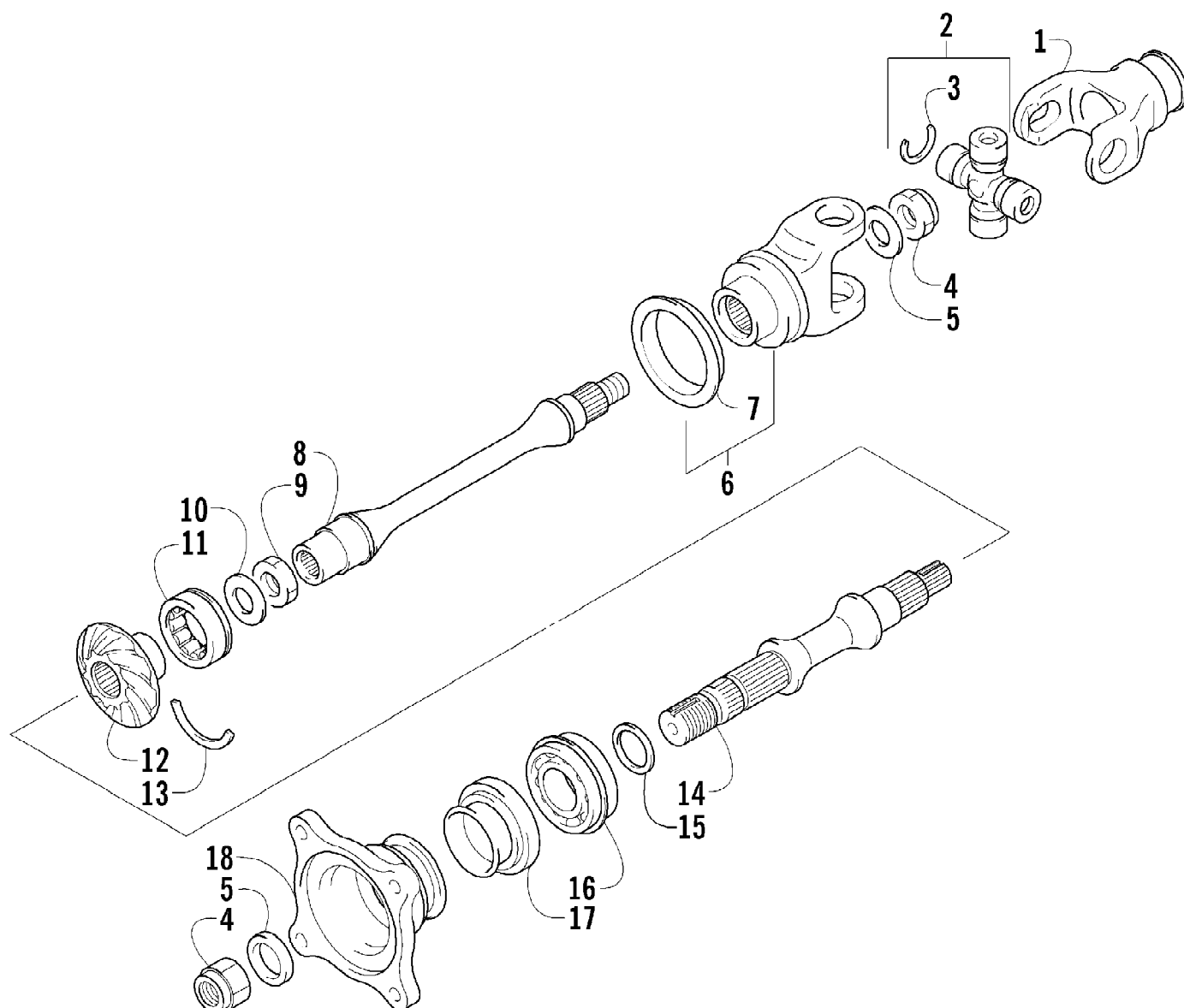
Ref #	Part Number	Qty	S/P/F	Description
	0436-297	1		Tool Holder - Double
	0436-263	1	/P	Tool Holder - Single
	0436-468	1		Tree Stand/Bow Case Holder
	0436-655	1		Winch, 2500 lb
	0436-623	1		Windshield, Clear w/Black Accent
	0436-470	1		Workbase (8 in.)



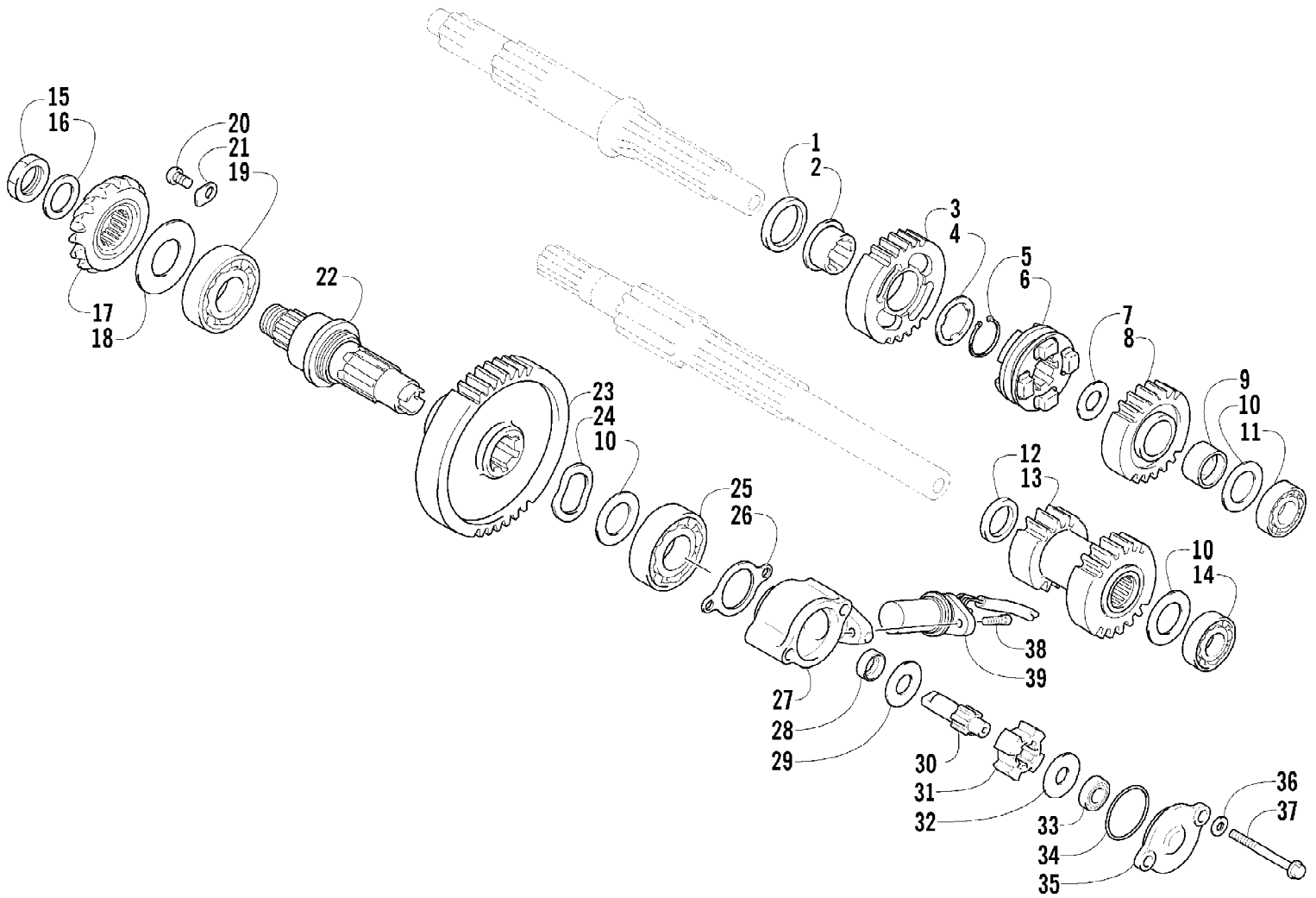
Ref #	Part Number	Qty	S/P/F	Description
1	0402-843	1	/P	Handle, Reverse Shift Lever
2	0423-345	1		Clip, Push
3	1402-111	1	S	Plate, Shift
4	0423-357	4		Nut, Stamped
5	0502-659	1		Lever, Reverse Shift
6	0502-410	1	S	Spring
7	0502-742	1		Axle, Reverse Shift Lever
8	8424-602	1	/P	Nut
9	0423-182	2	/P	O-Ring
10	0402-675	1		Axle, Pivot
11	0423-299	2	/P	O-Ring
12	8408-812	1		Screw, Cap
13	0423-087	1		Washer
14	0623-294	2		Nut
15	1402-270	1		End, Rod
16	0502-653	1		Linkage, Shift
17	0423-091	1		Bushing
18	8050-242	1		Washer
19	0423-169	1	/P	E-Ring



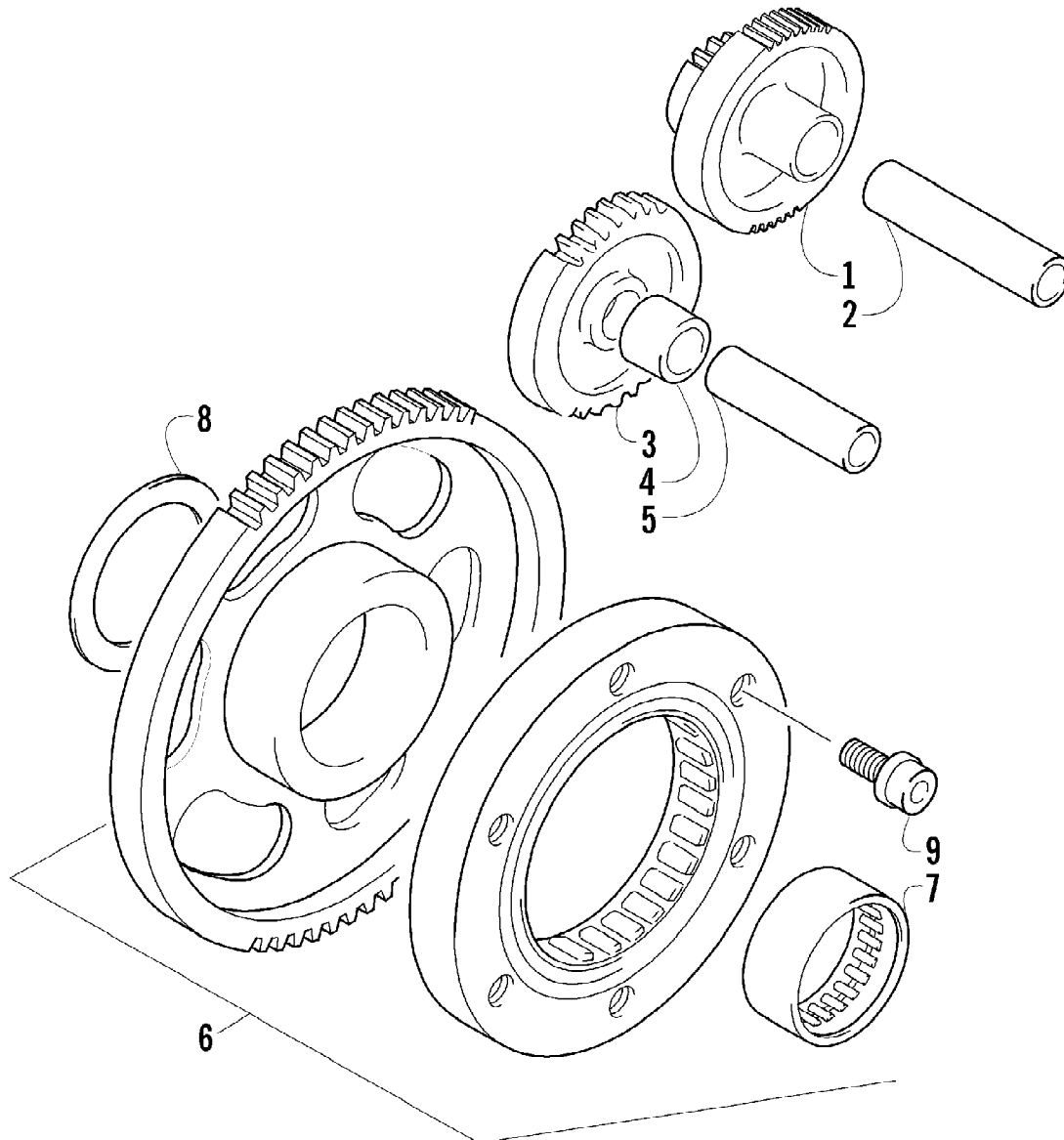
Ref #	Part Number	Qty	S/P/F	Description
1	1506-207	1	S	Seat Assembly (inc. 2-9)
2	1506-209	1		Cover, Seat
3	1506-208	1		Foam, Seat
4	1406-362	1	S	Base, Seat Assembly (inc. 5-6)
5	0406-879	2		Bumper, Seat - Rear
6	0406-877	4	/P	Bumper, Seat - Front
7	0624-528	AR	/P	Staple
8	1406-592	1	/P	Spring, Seat Latch
9	1506-156	1		Latch, Seat



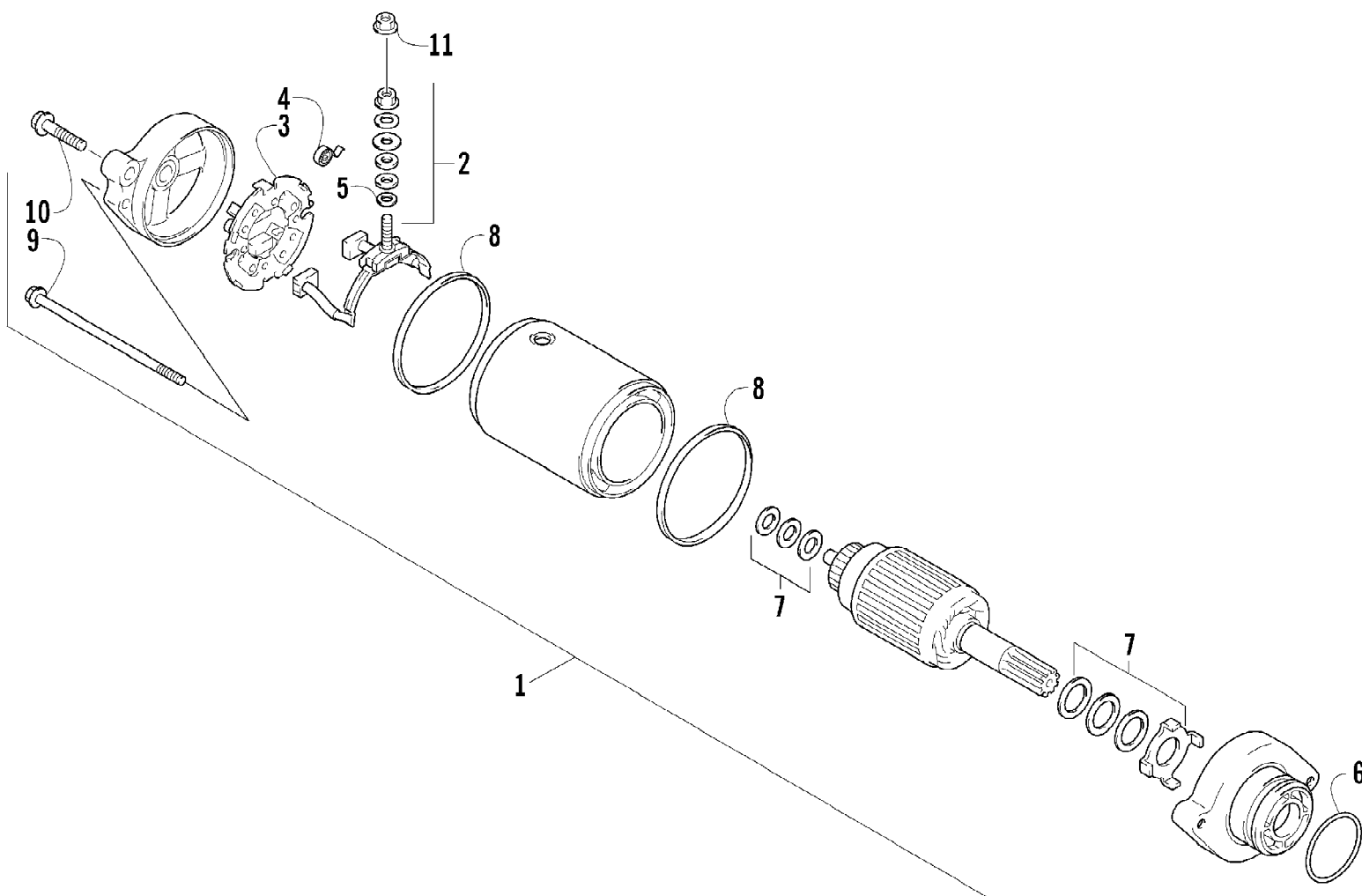
Ref #	Part Number	Qty	S/P/F	Description
1	3446-327	1	/P	Yoke, Propeller Shaft
2	3402-562	1		Joint, Universal (inc. 3)
3	3423-479	4		Circlip
4	3423-025	2		Nut
5	3423-028	2		Washer
6	3402-742	1		Yoke, Front Drive Output (inc. 7)
7	3402-743	1		Plate, Output
8	3446-239	1		Shaft, Secondary Driven - Front
9	3423-136	1		Nut, Secondary Driven Gear
10	3423-137	1		Washer, Secondary Driven Gear
11	3402-515	1	/P	Bearing, Secondary Driven Gear
12	3446-222	1	/P	Gear, Secondary Driven
13	3423-072	1		Ring, Secondary Driven Gear Bearing
14	3446-346	1	S	Shaft, Secondary Driven - Rear
15	3402-017	AR		Shim, 25 x 34 x 0.60 mm
15	3402-018	AR		Shim, 25 x 34 x 0.65 mm
15	3402-019	AR		Shim, 25 x 34 x 0.70 mm
15	3402-020	AR		Shim, 25 x 34 x 0.75 mm
15	3402-021	AR	S	Shim, 25 x 34 x 0.80 mm
15	3402-022	AR		Shim, 25 x 34 x 0.85 mm
15	3402-023	AR		Shim, 25 x 34 x 0.90 mm
15	3402-024	AR		Shim, 25 x 34 x 0.95 mm
15	3402-025	AR	S	Shim, 25 x 34 x 1.00 mm
15	3402-028	AR		Shim, 25 x 34 x 1.05 mm
15	3402-029	AR		Shim, 25 x 34 x 1.10 mm
15	3402-030	AR		Shim, 25 x 34 x 1.15 mm
15	3402-031	AR		Shim, 25 x 34 x 1.20 mm
16	3402-067	2	S	Bearing
17	3402-072	2		Seal, Oil
18	3402-514	1	/P	Yoke, Rear Drive Output



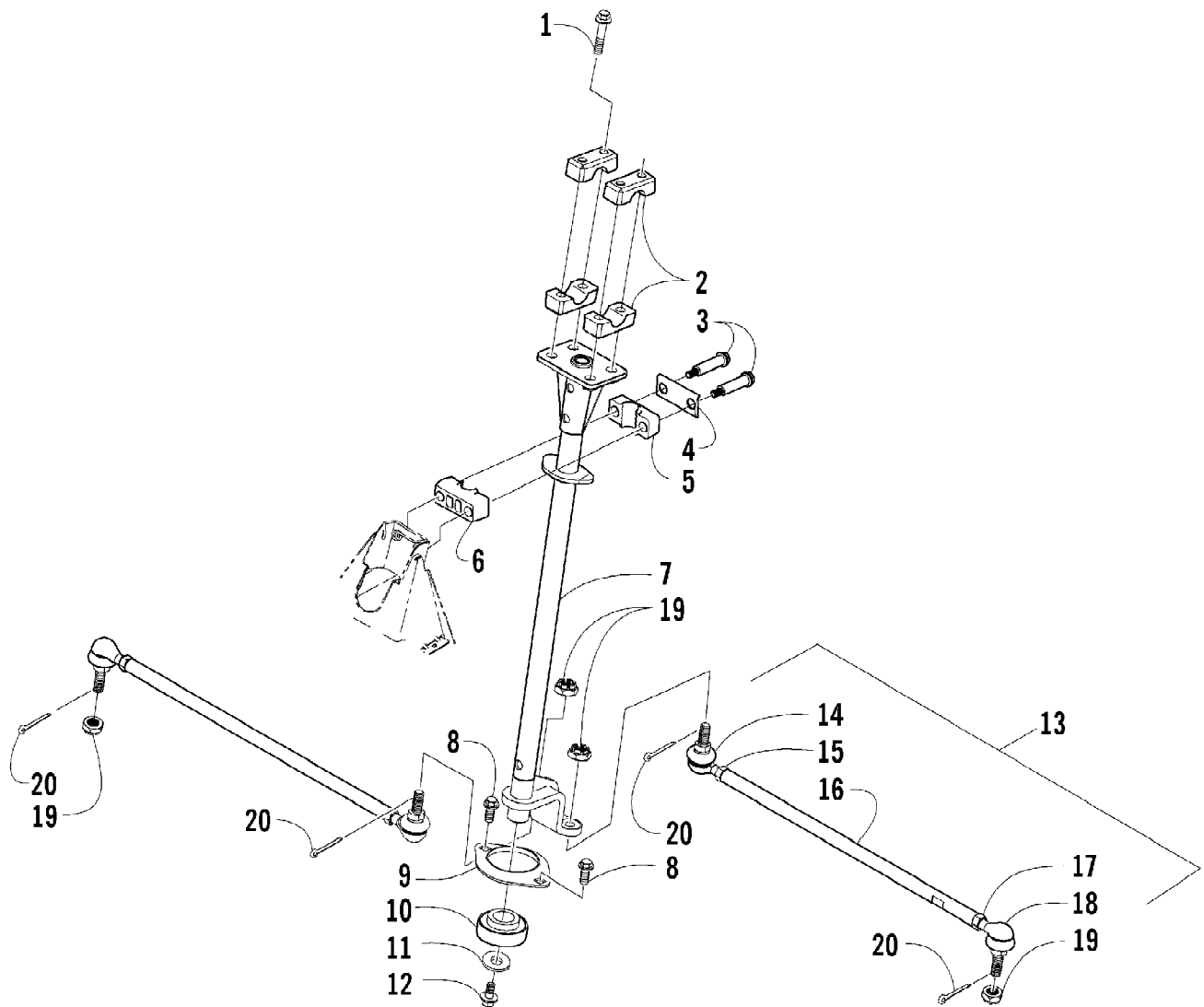
Ref #	Part Number	Qty	S/P/F	Description
1	3446-246	1		Spacer, Drive Gear
2	3446-247	1		Bushing, Drive Gear No. 1
3	3446-342	1		Gear, Drive - No. 1
4	3423-036	1		Washer, Drive Gear No. 1
5	3423-066	1	/P	Circlip, Drive Gear No. 1
6	3446-343	1		Dog, Sliding
7	3402-195	1		Washer, Drive Gear No. 2
8	3446-248	1		Gear, Drive - No. 2
9	3446-103	1		Bushing, Drive Gear No. 2
10	3402-381	3	/P	Washer
11	3402-046	1		Bearing, Driveshaft - Left
12	3423-148	1		Spacer, Idle Gear
13	3446-066	1		Gear, Idle
14	3402-979	1	/P	Bearing, Countershaft - Left
15	3423-023	1		Nut
16	3423-032	1		Washer
17	3446-274	1	/P	Gear, Secondary Drive Bevel
18	3423-549	1		Shim Set
19	3402-055	1	/P	Bearing
20	3423-370	2		Screw
21	3446-031	2	/P	Retainer, Secondary Driveshaft Bearing
22	3446-344	1		Shaft, Output
23	3446-345	1		Gear, Driven
24	3423-548	1		Lock Washer
25	3402-045	1	/P	Bearing
26	3446-244	1	/P	Gasket, Sensor Housing
27	3446-400	1		Housing, Speedometer Sensor
28	3006-322	1		Seal, Sensor Housing
29	3423-617	1		Washer
30	3446-402	1		Shaft, Speedometer Rotor
31	3402-837	1		Rotor, Speedometer
32	3423-767	1		Washer
33	3402-980	1		Bearing, Rotor Shaft
34	3423-766	1		O-Ring, Housing Cover
35	3446-401	1		Cover, Speedometer Housing
36	3003-290	2	/P	Gasket
37	3423-307	2	S	Bolt
38	3423-226	1		Bolt
39	3402-981	1		Sensor, Speedometer



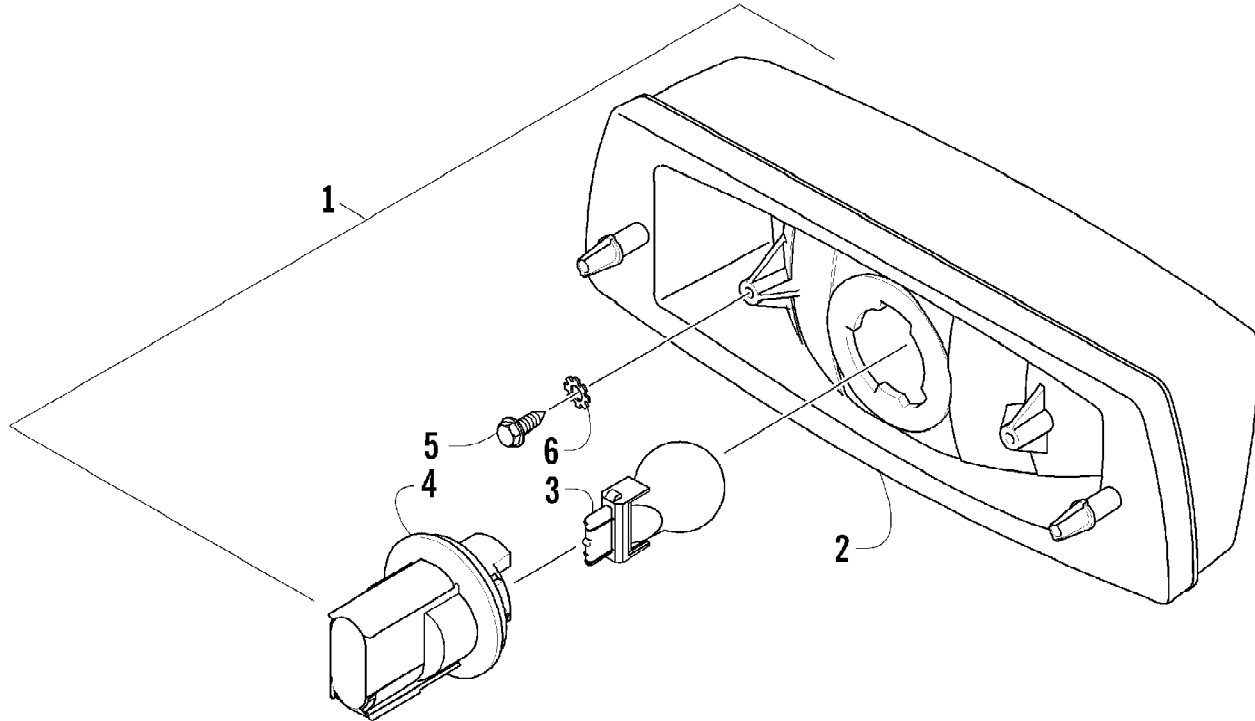
Ref #	Part Number	Qty	S/P/F	Description
1	3402-813	1	/P	Gear, Starter Idler - No.1
2	3423-331	1		Pin
3	3402-349	1		Gear, Starter Idler - No.2
4	3423-396	1		Spacer, Starter Idler Gear No. 2
5	3423-397	1		Pin
6	3402-457	1		Starter, Clutch - Set (inc. 7)
7	3402-063	1		Bearing
8	3423-104	1		Washer
9	3423-509	6		Bolt



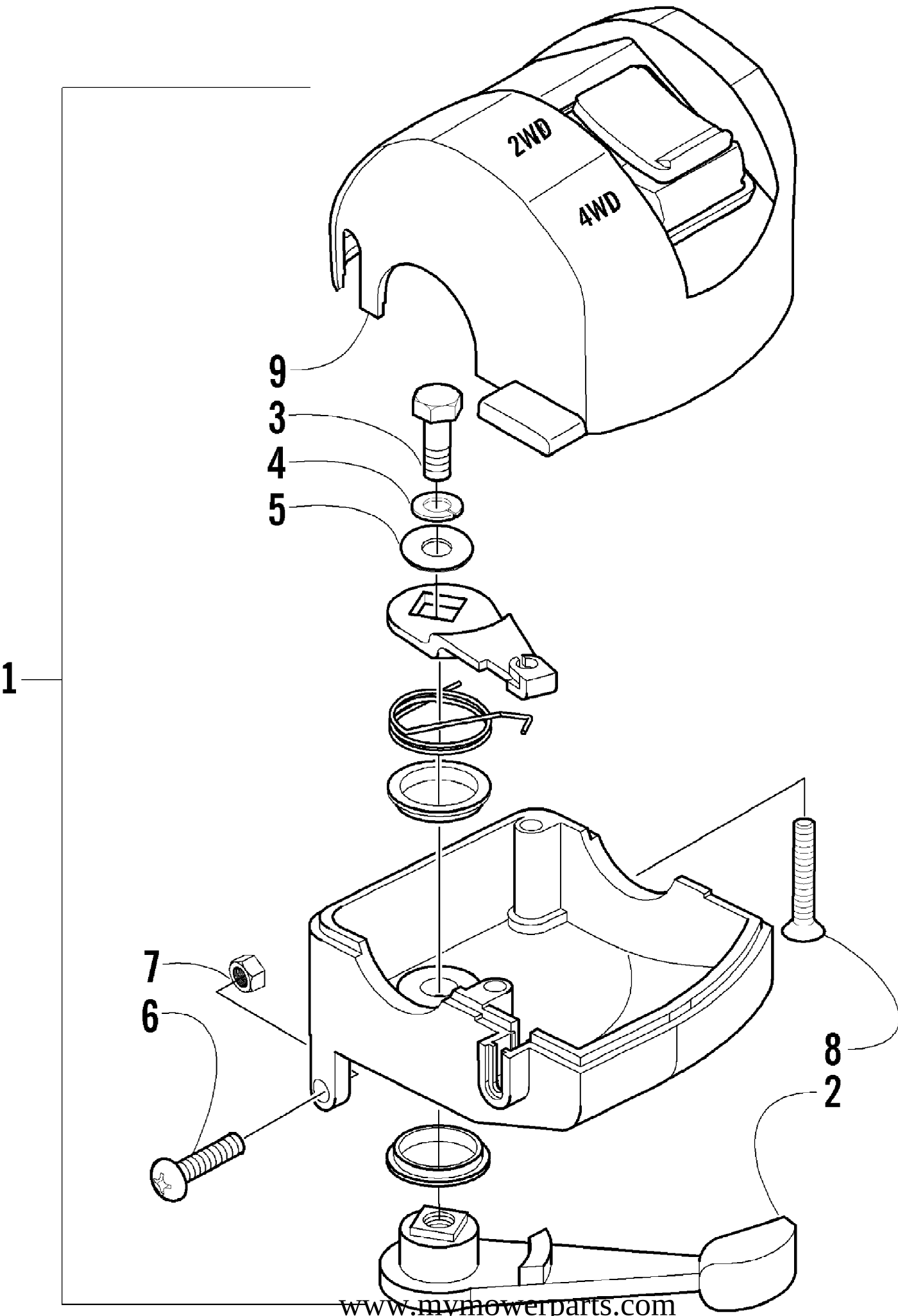
Ref #	Part Number	Qty	S/P/F	Description
1	3545-015	1	S	Motor, Starter - Assembly (inc. 2-9)
2	3008-094	1	/P	Terminal Set, Brush
3	3008-095	1	/P	Holder Set, Brush
4	3008-096	4		Spring, Brush
5	3008-164	1		O-Ring
6	3423-084	1		O-Ring
7	3436-001	1		Washer Set
8	3008-101	2	S	O-Ring
9	3423-085	2		Through-Bolt
10	3423-162	2	S	Bolt, Starter Motor
11	3423-195	1	/P	Nut, Starter Motor



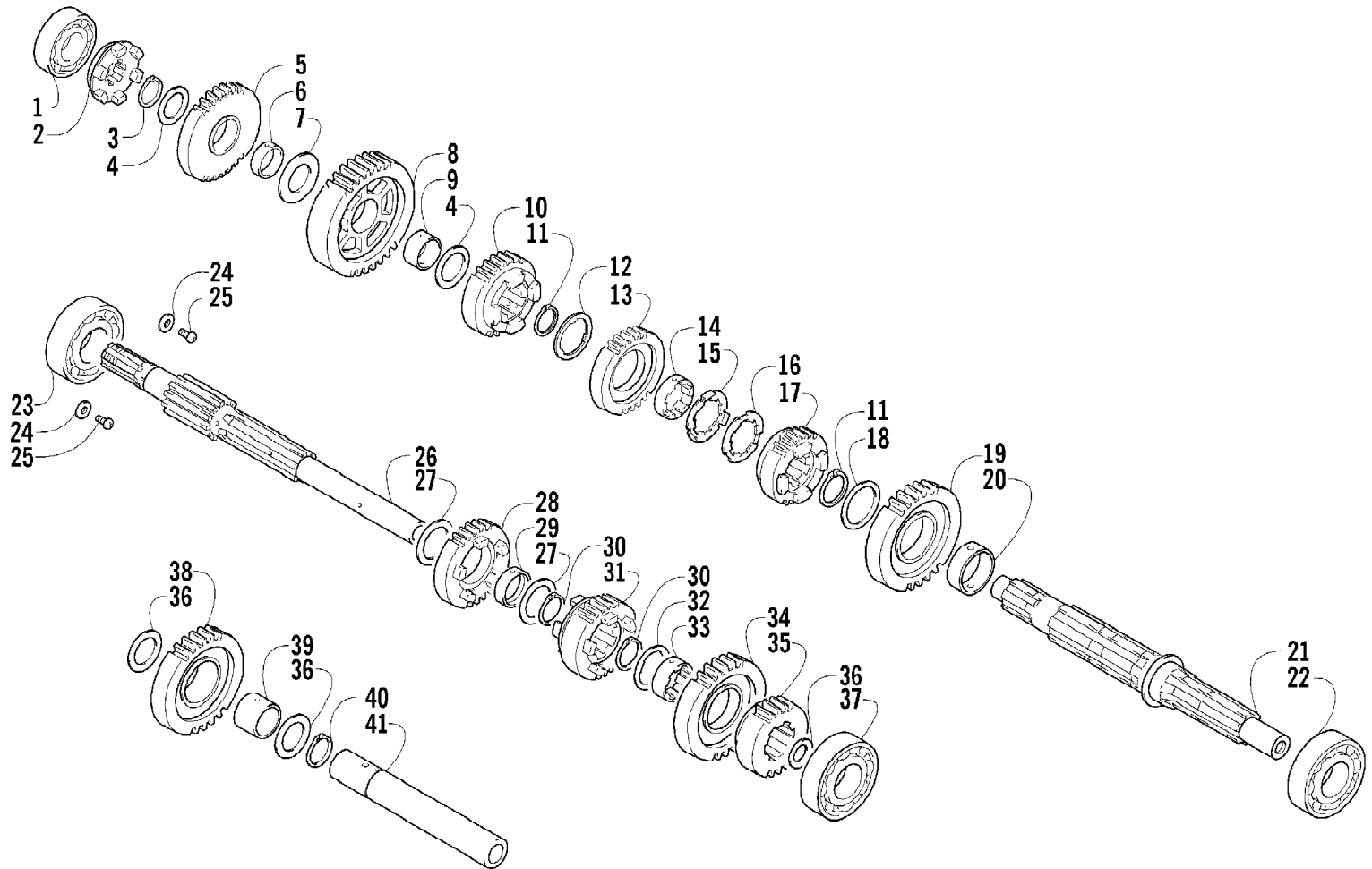
Ref #	Part Number	Qty	S/P/F	Description
1	8408-860	4		Screw, Cap
2	0405-035	4		Cap, Steering Adjuster
3	0423-505	2		Screw, Shoulder
4	0405-166	1		Cap, Housing
5	0405-138	1		Housing, Lower
6	0405-139	1		Housing, Upper
7	0505-451	1	S	Post, Steering
8	8408-816	2		Screw, Cap
9	0602-233	1		Flange, Bearing
10	0405-052	1		Bearing w/Inverted Oil Seal
11	0423-073	1		Washer
12	8409-020	1	/P	Screw, Cap
13	0505-408	2	S	Tie Rod - Assembly (inc. 14-18)
14	0405-083	2	S	Ball Joint, Tie Rod - Left
15	0423-013	2		Nut - Left
16	0405-107	2	S	Tie Rod
17	8420-002	2	/P	Nut - Right
18	0405-082	2	S	Ball Joint, Tie Rod - Right
19	0423-157	4		Nut, Lock
20	0623-175	4		Pin, Cotter



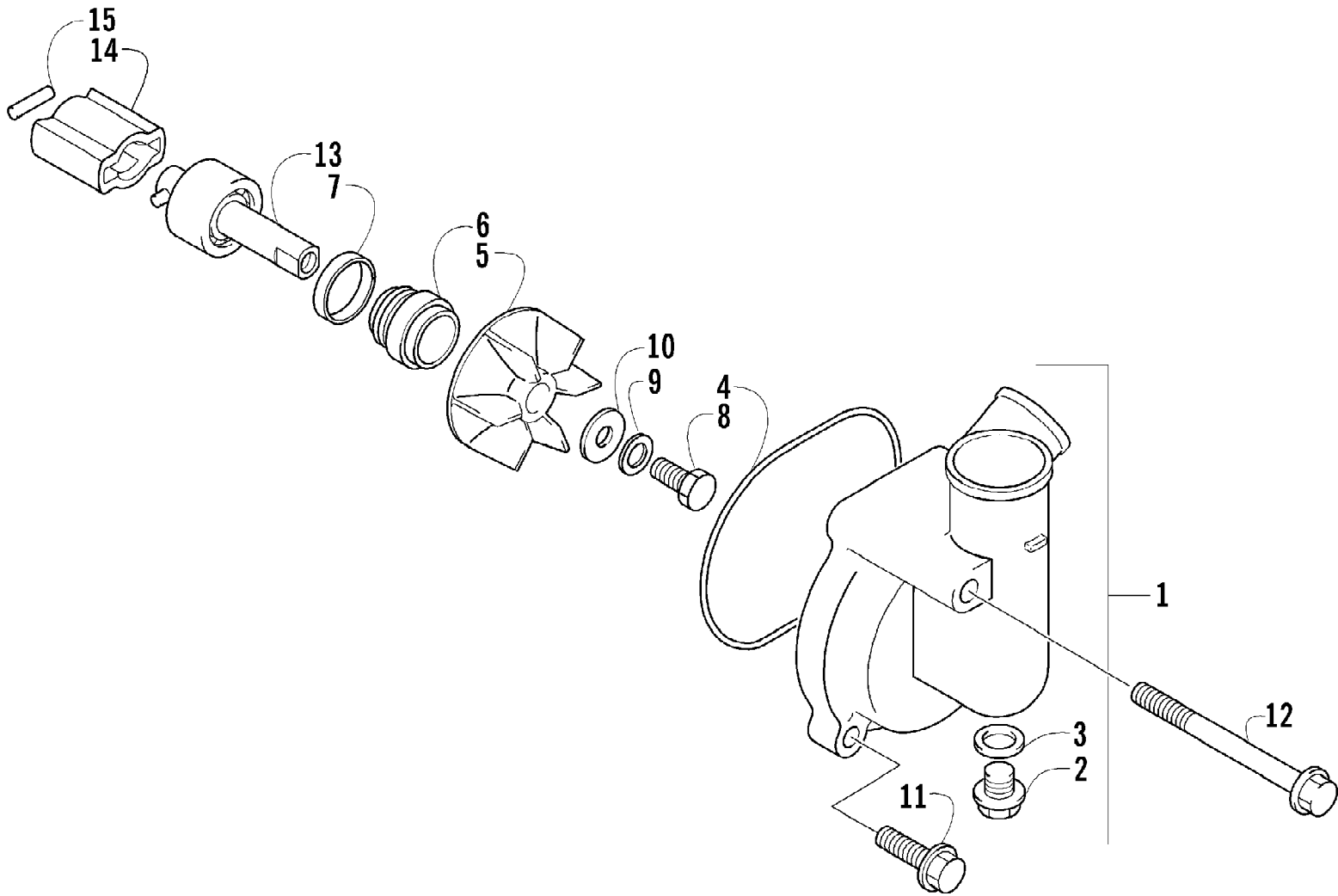
Ref #	Part Number	Qty	S/P/F	Description
1	0509-022	1		Taillight Assembly (inc. 2-4)
2	0509-025	1		Housing, Taillight
3	0409-056	1		Bulb, Taillight
4	0409-057	1		Socket, Taillight
5	0623-301	2	/P	Screw, Self-Tapping
6	8053-212	2	/P	Washer, Lock - External Tooth



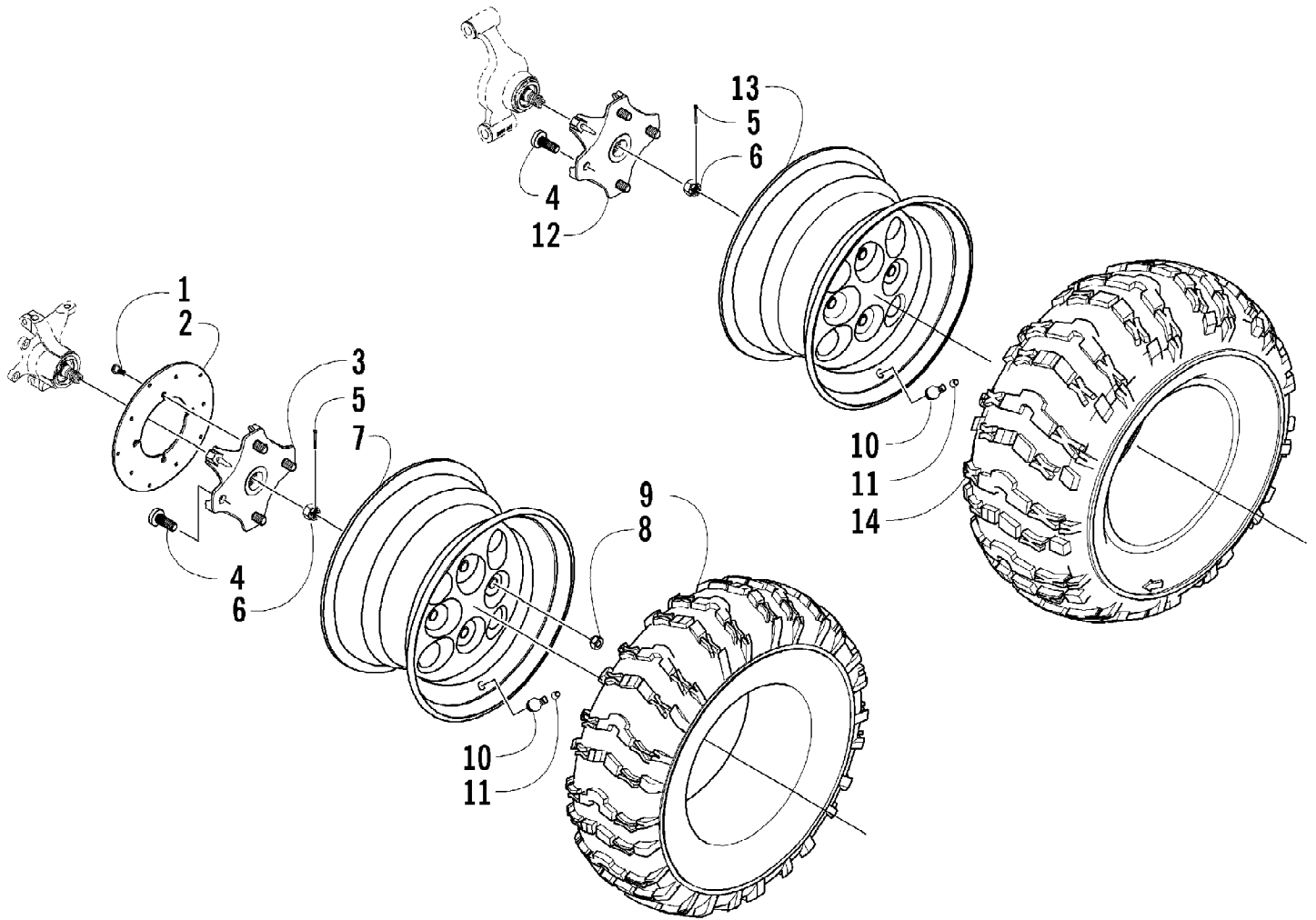
Ref #	Part Number	Qty	S/P/F	Description
1	0509-012	1		Case, Throttle - Assembly (inc. 2-9)
2	3409-001	1		Lever
3	3004-533	1	S/P	Screw, Cap
4	3004-447	1	/P	Washer, Lock
5	3003-030	1	/P	Washer
6	3423-014	1		Screw
7	3423-327	1		Nut
8	3423-199	2		Screw
9	0409-048	1		Cover, Throttle w/Switch



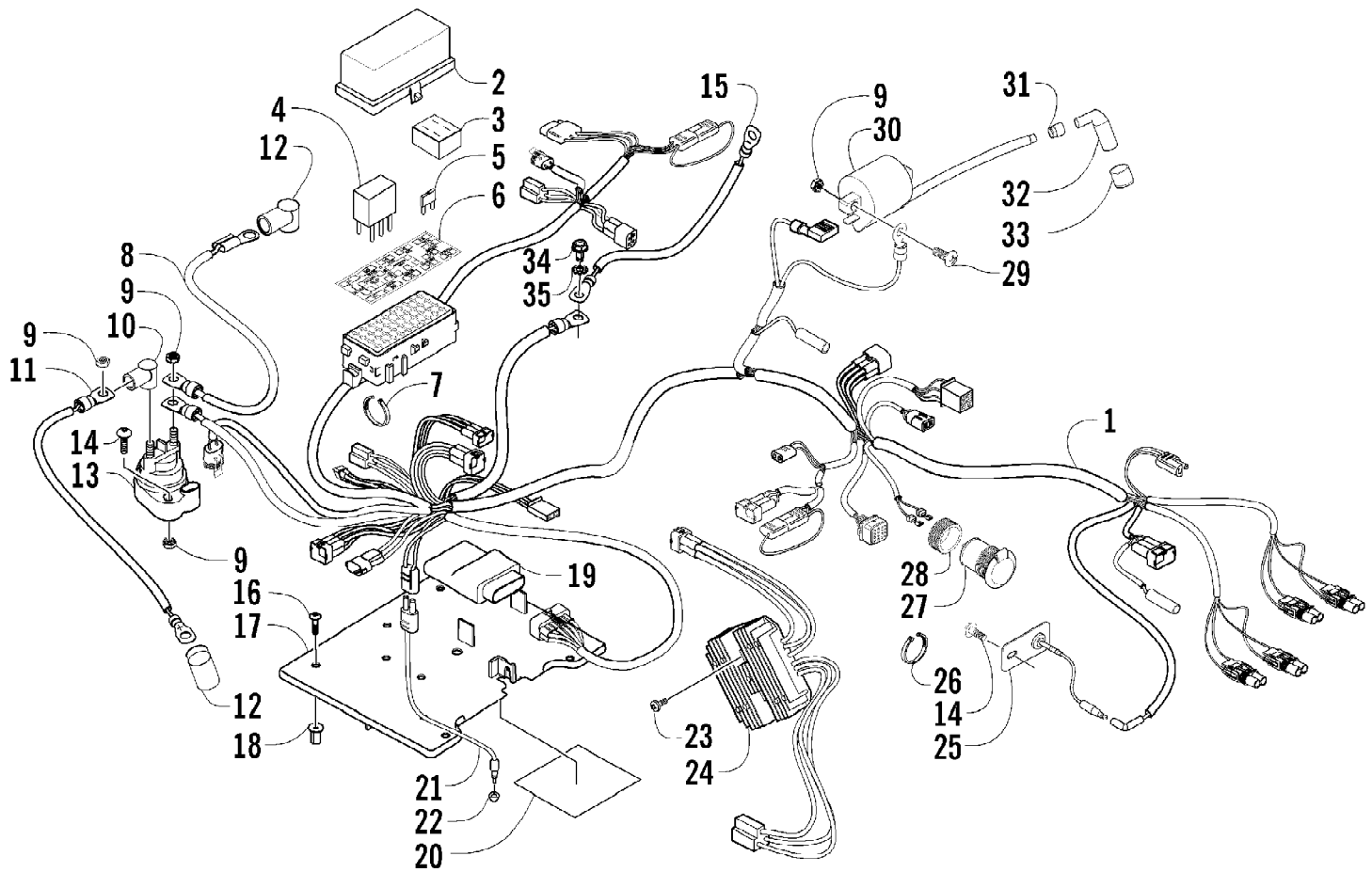
Ref #	Part Number	Qty	S/P/F	Description
1	3003-320	1	/P	Bearing, Driveshaft - Right
2	3446-030	1		Dog, Reverse
3	3423-189	1	S	Circlip
4	3402-335	2		Washer
5	3446-029	1		Gear, Reverse Driven
6	3446-032	1		Bushing, Reverse Driven Gear
7	3423-131	1		Washer, 1st Driven Gear - Right
8	3446-235	1	/P	Gear, 1st Driven
9	3402-692	1	/P	Bushing, 1st Driven Gear
10	3446-340	1		Gear, 4th Driven
11	3423-188	2	S	Circlip
12	3423-038	1		Washer, 3rd Driven Gear - Right
13	3446-339	1		Gear, 3rd Driven
14	3446-024	1		Bushing, 3rd Driven Gear
15	3423-039	1		Washer, 3rd Driven Gear - Left
16	3423-040	1		Washer, 3rd Driven Gear - Left
17	3446-341	1		Gear, 5th Driven
18	3402-383	1		Washer, 2nd Driven Gear
19	3446-022	1		Gear, 2nd Driven
20	3402-082	1		Bushing, 2nd Driven Gear
21	3446-234	1		Driveshaft
22	3402-336	1		Bearing, Driveshaft - Middle
23	3402-050	1		Bearing, Countershaft - Right
24	3423-135	2		Retainer, Countershaft Bearing
25	3423-370	2		Screw
26	3446-014	1		Countershaft
27	3423-187	2	/P	Washer, 4th Drive Gear
28	3446-337	1		Gear, 4th Drive
29	3423-547	1		Bushing, 4th Drive Gear
30	3423-066	2	/P	Circlip
31	3446-336	1		Gear, 3rd Drive
32	3423-037	1		Washer, 5th Drive Gear
33	3446-020	1		Bushing, 5th Drive Gear
34	3446-338	1		Gear, 5th Drive
35	3446-016	1		Gear, 2nd Drive
36	3402-195	3		Washer
37	3402-179	1		Bearing, Countershaft - Middle
38	3446-237	1		Gear, Reverse Idle
39	3446-238	1		Bushing, Reverse Idle
40	3423-190	1	S	Circlip
41	3446-236	1		Shaft, Reverse Idle



Ref #	Part Number	Qty	S/P/F	Description
1	3402-354	1	/P	Case, Water Pump (inc. 2-3)
2	3423-343	1		Screw, Cap
3	3402-436	1	/P	Gasket
4	3423-078	1		O-Ring
5	3413-001	1		Impeller
6	3005-909	1	/P	Seal, Mechanical
7	3003-356	1		Oil Seal
8	3423-543	1		Bolt
9	3003-431	1	/P	Washer
10	3003-432	1		Washer
11	3004-507	2	S	Screw, Cap
12	3423-119	1	S	Bolt
13	3413-002	1		Shaft, Pump w/Bearing
14	3413-011	1	/P	Joint, Pump Drive
15	3423-046	1		Pin, Driven Gear



Ref #	Part Number	Qty	S/P/F	Description
1	0423-557	12		Screw, Machine
2	1402-225	3	S	Disc, Brake
3	0502-599	2	S	Hub, Wheel - Front (inc. 4)
4	0402-974	16	/P	Stud, Wheel Hub
5	0423-407	4		Pin, Cotter
6	0423-394	4		Nut, Castle
7	1402-127	2		Wheel - Front
8	0423-408	16	/P	Nut, Lug
9	1402-100	2		Tire - Front
10	0402-064	4		Stem, Valve (inc. 11)
11	0402-140	4		Cap, Valve Stem
12	0502-601	1	S	Hub, Wheel - Rear - Left (inc. 4)
12	0502-599	1	S	Hub, Wheel - Rear - Right (inc. 4)
13	1402-115	2		Wheel - Rear
14	1402-137	2		Tire - Rear



Ref #	Part Number	Qty	S/P/F	Description
1	0486-159	1		Harness, Main (inc. 2-6 and two No. 7)
2	0530-008	1		Cover, Fuse Block
3	0430-037	1		Holder, Fuse
4	0430-033	3	F	Relay
5	0430-032	4		Fuse - 10 Amp
5	0430-031	3		Fuse - 15 Amp
5	0430-030	2		Fuse - 30 Amp
6	0411-837	1		Decal, Fuse Block
7	0123-788	AR	/P	Cable Tie - 7.5 in.
8	0445-044	1	S	Cable, Solenoid/Starter
9	0623-038	7		Nut w/Washer
10	0645-327	1		Boot, Terminal
11	0445-046	1	S	Cable, Battery/Solenoid (inc. one No. 12)
12	0645-019	2		Boot, Terminal
13	0445-036	1	S	Solenoid
14	8476-625	3		Screw, Machine
15	0445-045	1	S	Cable, Battery/Ground
16	0623-121	4		Screw, Machine
17	1406-600	1		Tray, Electrical
18	0123-010	4	/P	Nut, Expansion
19	3530-040	1		CDI Unit
20	0412-291	1		Shield, Heat
21	0409-009	1		Switch, Brake - Assembly
22	0402-991	1		Retainer, Switch
23	8476-630	2		Screw, Machine
24	3530-028	1	S	Regulator, Voltage
25	0509-011	1	S	Diode Assembly
26	0123-903	AR		Cable Tie - 11.5 in.
27	0445-022	1	S	Receptacle, 12V (inc. 28)
28	0445-034	1		Nut, Retainer
29	8476-620	1		Screw, Machine
30	3530-027	1		Coil, Ignition - Assembly
31	3430-009	1	/P	Seal, High Tension Wire
32	3430-007	1	/P	Cap, Spark Plug
33	3430-008	1	/P	Seal, Spark Plug
34	0623-966	1		Screw, Self-Tapping
35	8053-212	1	/P	Washer, Lock - External Tooth