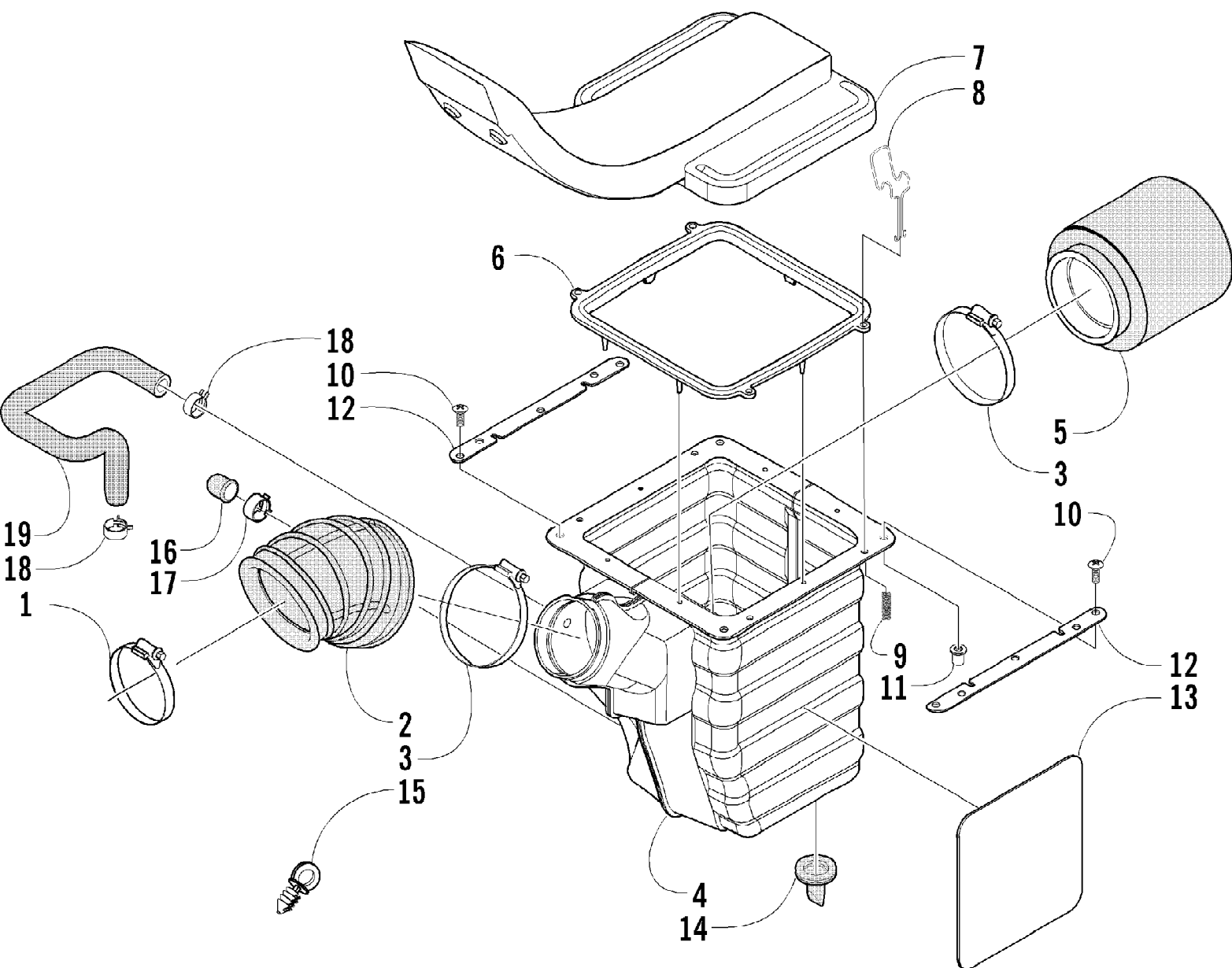


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AU86) Page 1 of 91
AIR INTAKE ASSEMBLY

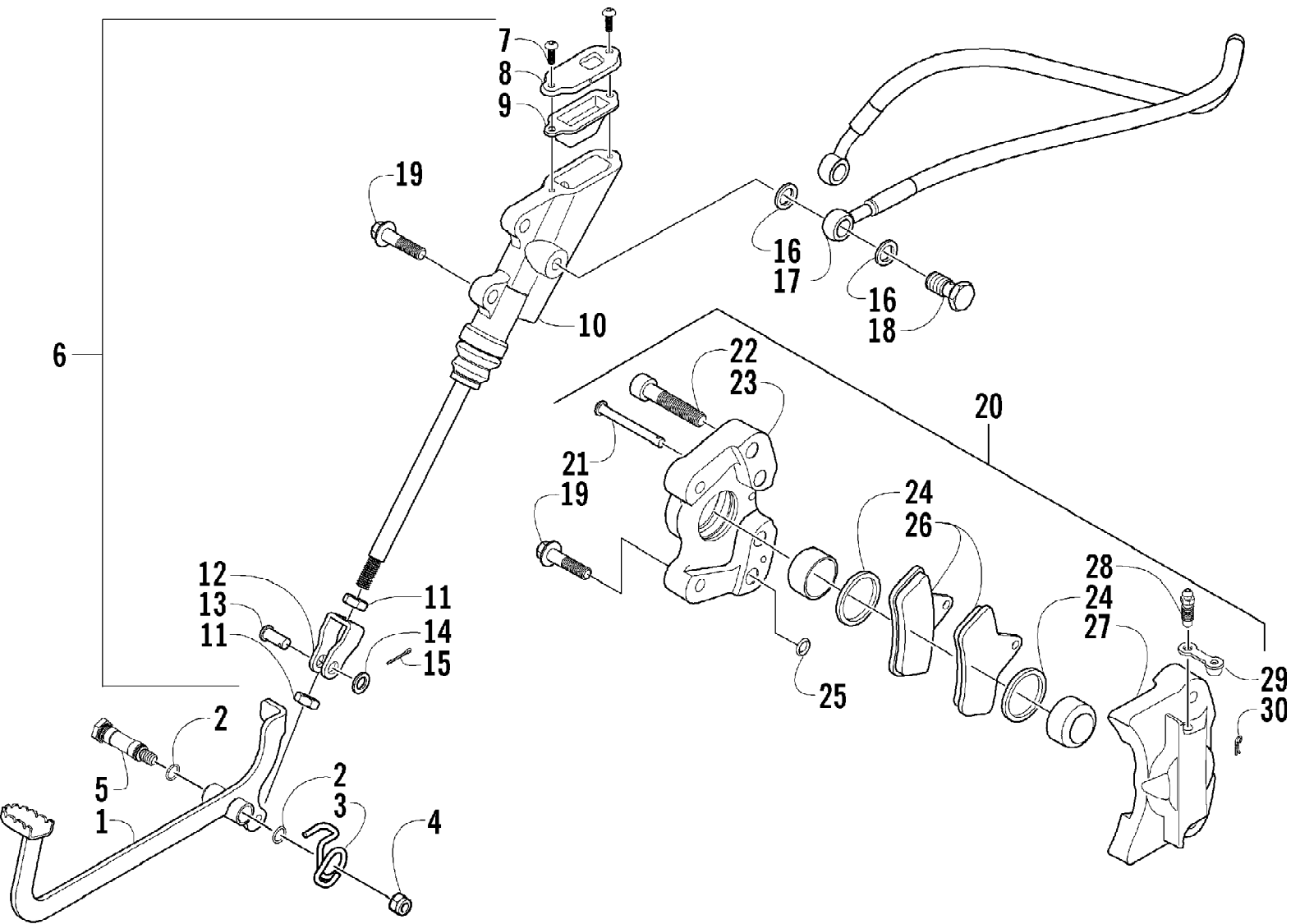


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUS6)
AIR INTAKE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0423-379	1		Clamp
2	0470-467	1		Boot, Air Intake
3	0423-018	2		Clamp
4	0470-446	1	/P	Housing, Air Intake
5	0470-391	1	/P	Filter, Air
6	0470-343	1		Gasket
7	0470-383	1	/P	Snorkel
8	0470-307	4		Clamp
9	0423-037	4		Spring
10	0623-121	4		Screw, Machine
11	0123-010	4	/P	Nut, Expansion
12	0470-351	2		Support, Air Intake Flange
13	0412-141	1		Shield, Heat
14	0470-442	1	/P	Valve, Drain
15	0623-101	1		Clip, Retaining
16	1673-272	1	/P	Cap, Drain Tube
17	0423-047	1		Clamp, Hose
18	0423-045	2		Clamp, Hose
19	0410-045	1		Hose, Crankcase Vent

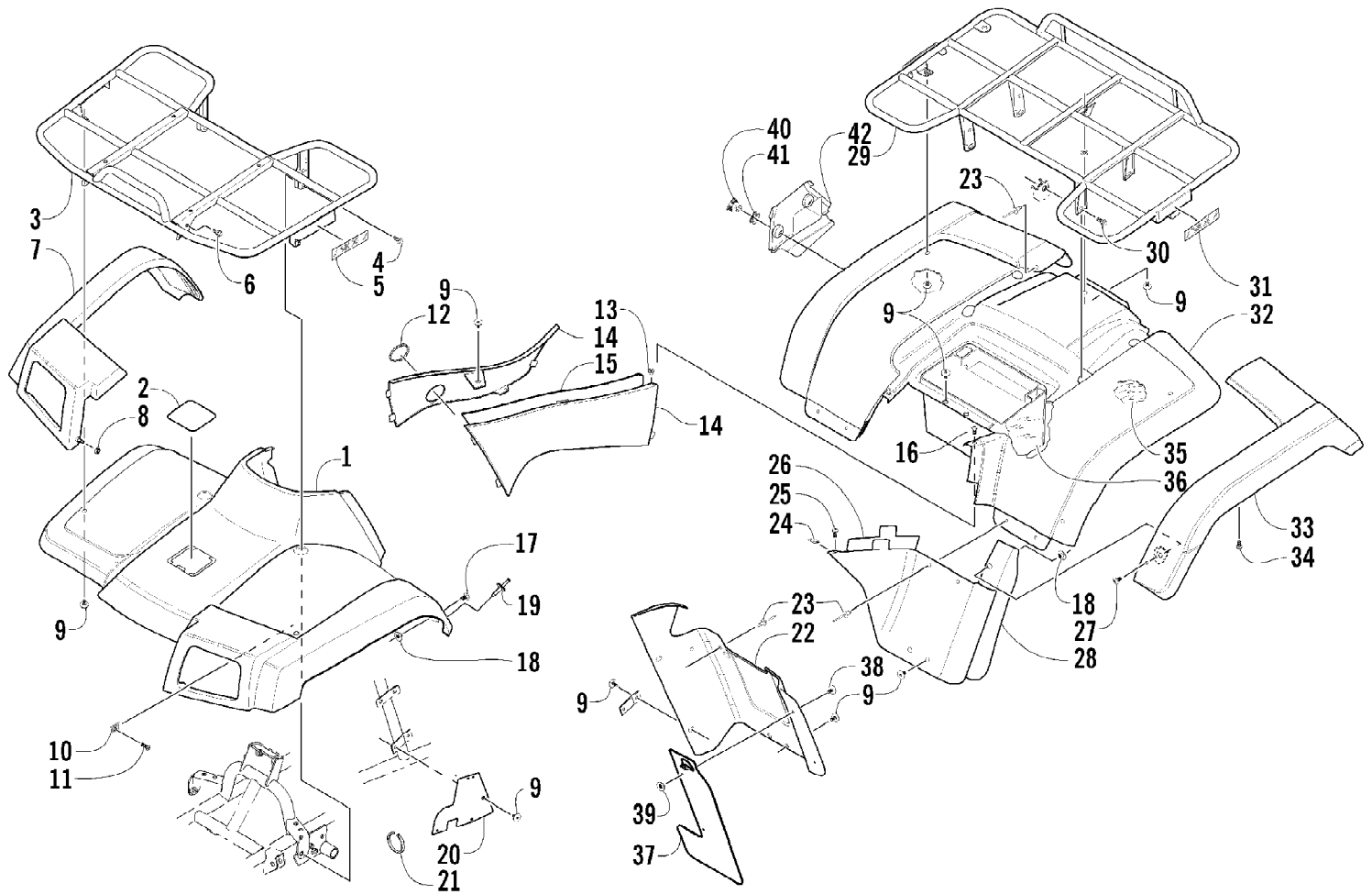
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AU86) Page 3 of 91
AUXILIARY BRAKE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUS86)
 AUXILIARY BRAKE ASSEMBLY Page 4 of 91

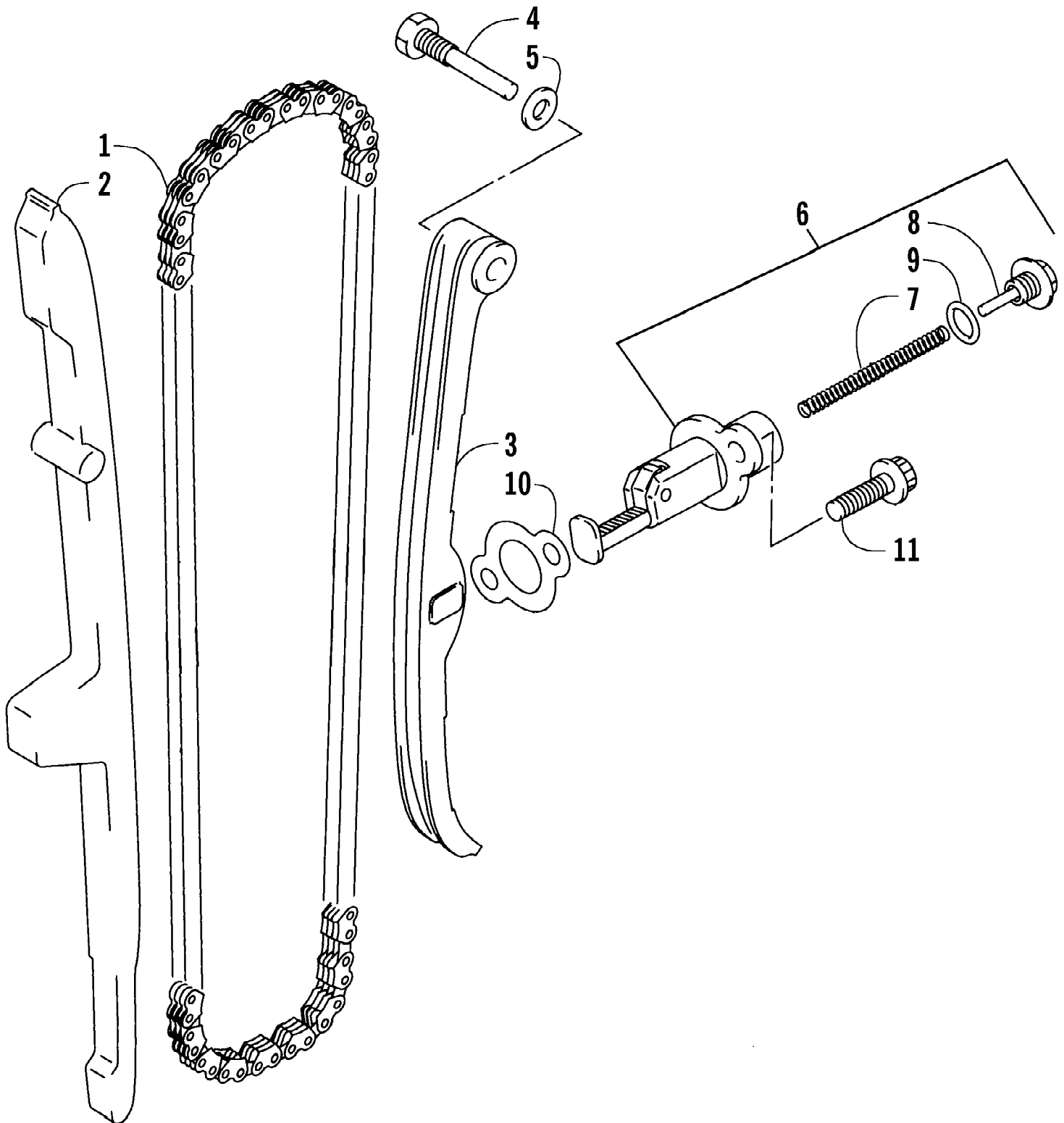
Ref #	Part Number	Qty	S/P/F	Description
1	0502-449	1		Lever, Brake
2	1602-213	2	/P	O-Ring
3	0502-395	1	/P	Spring, Brake Lever
4	8422-002	1		Nut
5	0402-872	1		Axle, Brake Lever
6	0502-452	1	S	Brake Assembly (inc. 7-15)
7	0402-545	2		Screw, Machine
8	0402-588	1		Cover, Reservoir
9	0402-591	1		Bladder, Reservoir
10	0	1	F	Master Cylinder
11	0402-592	2		Nut, Jam
12	0402-580	1		Actuator, Push Rod
13	0402-575	1		Pin, Clevis
14	0402-583	1		Washer
15	0402-584	1		Pin, Cotter
16	0423-178	4		Washer, Crush
17	1402-200	1		Hose, Brake
18	0423-413	2		Bolt, Banjo Fitting
19	8408-825	4		Screw, Cap
20	0502-335	1	S	Caliper, Brake (inc. 21-30)
21	0402-495	1		Pin, Brake Caliper
22	0402-492	4		Screw, Cap
23	0	1	F	Housing, Caliper
24	0402-980	2		O-Ring, Brake Caliper
25	0402-490	1		O-Ring
26	0402-882	2	/P	Pad, Brake
27	0	1	F	Housing, Caliper
28	0402-491	1	S	Valve, Bleed
29	0402-493	1		Cap, Bleed Valve
30	0402-496	1	S	Clip, Hairpin

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AU86) Page 5 of 91
BODY PANEL ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUS) Page 6 of 91
BODY PANEL ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	1506-427	1		Panel, Fender - Front (inc. 2)
2	1406-041	1		Cover, Access
3	1506-343	1		Rack - Front
4	8408-816	2		Screw, Cap
5	0411-646	2		Decal, Reflector - Amber
6	0423-360	2		Screw, Cap
7	0	1	F	Flare - Front - Right
7	0	1	F	Flare - Front - Left
8	0	2	F	Nut, Stamped
9	0423-101	AR		Screw, Body
10	0423-031	2		Nut, Speed
11	8477-616	2		Screw, Machine
12	0470-404	1		Grommet, Fuel Shut-Off Valve
13	0123-010	2	/P	Nut, Expansion
14	0506-722	1		Panel, Side - Right
14	0506-723	1		Panel, Side - Left
15	0412-142	1		Shield, Heat
16	0423-068	2		Screw, Machine
17	8477-610	2		Screw, Machine
18	0423-077	4	/P	T-Nut w/Teeth
19	0	2	F	Rivet, Reinstallable
20	1406-481	2		Panel, Fender - Inner
21	0123-788	AR	/P	Cable Tie - 7.5 in.
22	0406-362	1		Panel, Kick - Right
22	0506-628	1		Panel, Kick - Left
23	0423-046	AR		Rivet, Plastic
24	0423-060	2		Clip, Tinerman
25	0623-309	2		Screw, Self-Tapping
26	0412-140	1		Shield, Heat
27	8477-610	2		Screw, Machine
28	1506-350	1		Fender Extension - Rear - Right
28	0406-085	1		Fender Extension - Rear - Left
29	1506-177	1		Rack - Rear
30	8409-020	4	/P	Screw, Cap
31	0411-647	2		Decal, Reflector - Red
32	1506-385	1		Panel, Fender - Rear
33	0	1	F	Flare, Rear - Right
33	0	1	F	Flare, Rear - Left
34	0	12	F	Screw, Self-Tapping
35	0412-124	1		Shield, Heat
36	0412-147	1		Shield, Heat
37	0	2	F	Extension, Flare
38	0	4	F	Screw, Machine
39	0	4	F	T-Nut w/Teeth
40	1406-409	2		Key, Fuse Block Shield
41	1406-410	2	S	Spring, Fuse Block Shield
42	1406-408	1		Shield, Fuse Block

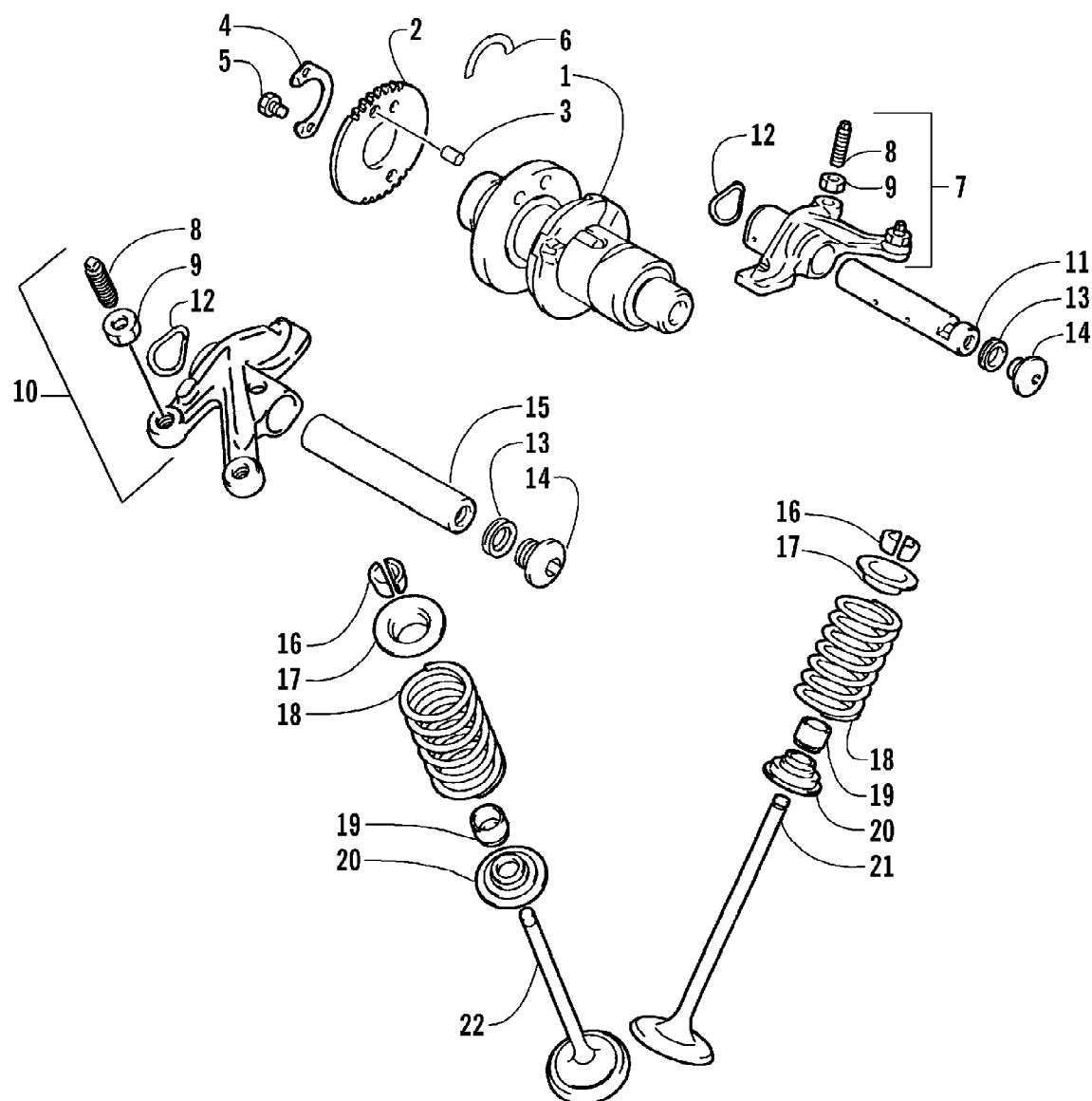


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUSA)
 CAM CHAIN ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3402-281	1		Chain, Cam
2	3402-612	1		Guide, Cam Chain
3	3402-613	1		Tensioner, Cam Chain
4	3423-074	1		Bolt
5	3003-188	1	S/P	Washer
6	3402-614	1		Adjuster, Tensioner - Assembly (inc. 7-9)
7	3423-484	1		Spring
8	3423-485	1		Plug
9	3423-286	1		O-Ring
10	3402-287	1		Gasket, Adjuster
11	3004-576	2	S	Bolt

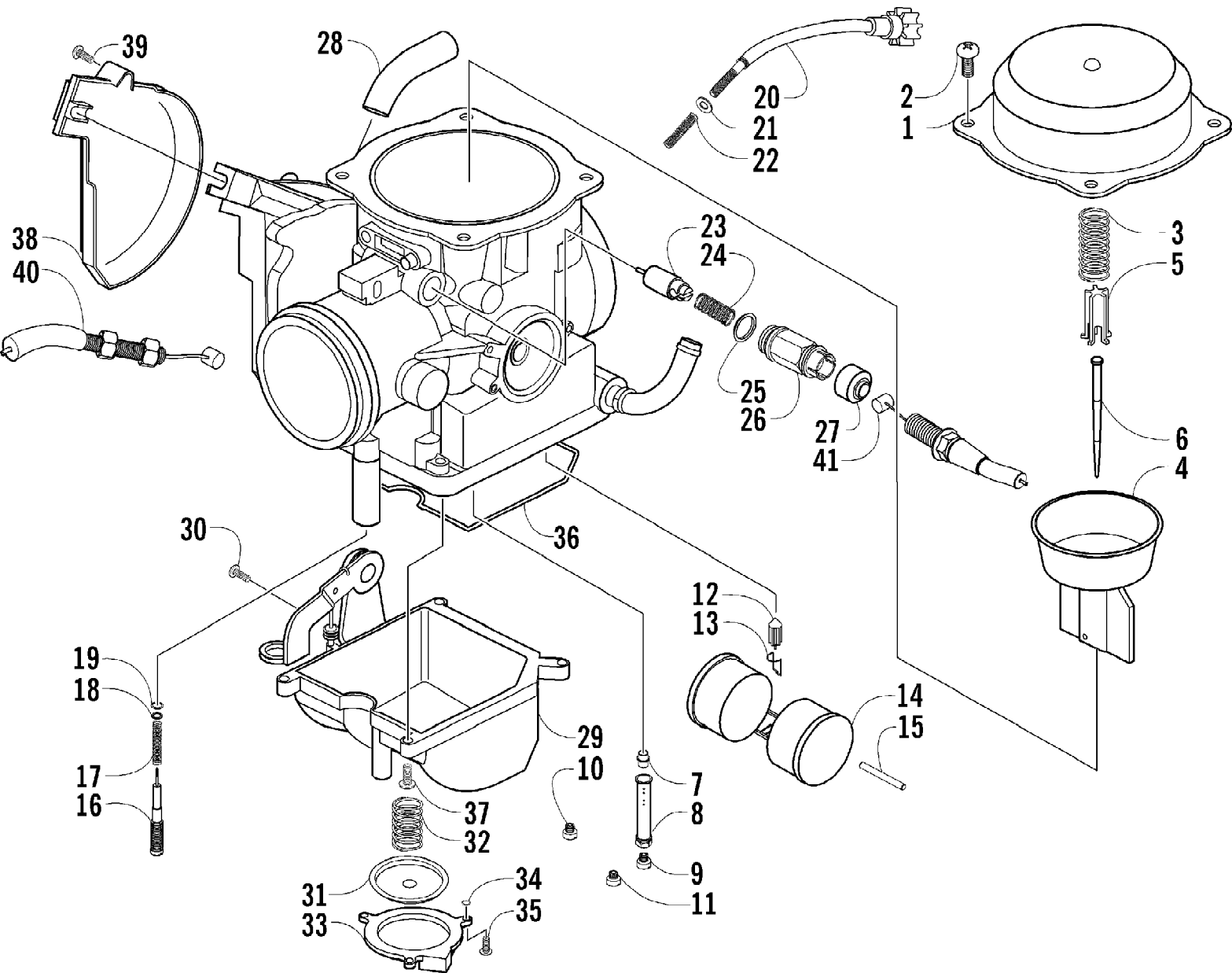
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AU86) Page 9 of 91
CAMSHAFT/VALVE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CAMSHAFT/VALVE ASSEMBLY Page 10 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3402-831	1	S	Camshaft
2	3402-611	1		Sprocket
3	3423-047	1		Pin
4	3423-073	1		Washer
5	3423-013	2	S	Bolt
6	3423-071	1	/P	C-Ring
7	3402-532	1	S	Arm, Valve Rocker - Intake (inc. two No. 8-9)
8	3423-075	4		Screw
9	3423-076	4		Nut
10	3402-139	1		Arm, Valve Rocker - Exhaust (inc. two No. 8-9)
11	3402-140	1		Shaft, Rocker Arm
12	3423-031	2		Washer
13	3402-012	2		Gasket
14	3402-040	2	/P	Plug, Shaft
15	3402-141	1		Shaft, Rocker Arm
16	3402-147	8		Cotter, Valve
17	3402-146	4	S	Retainer, Spring
18	3402-726	4		Spring, Valve
19	3402-078	4		Seal, Oil
20	3402-148	4		Seat, Spring
21	3402-725	2	/P	Valve, Intake
22	3402-143	2		Valve, Exhaust

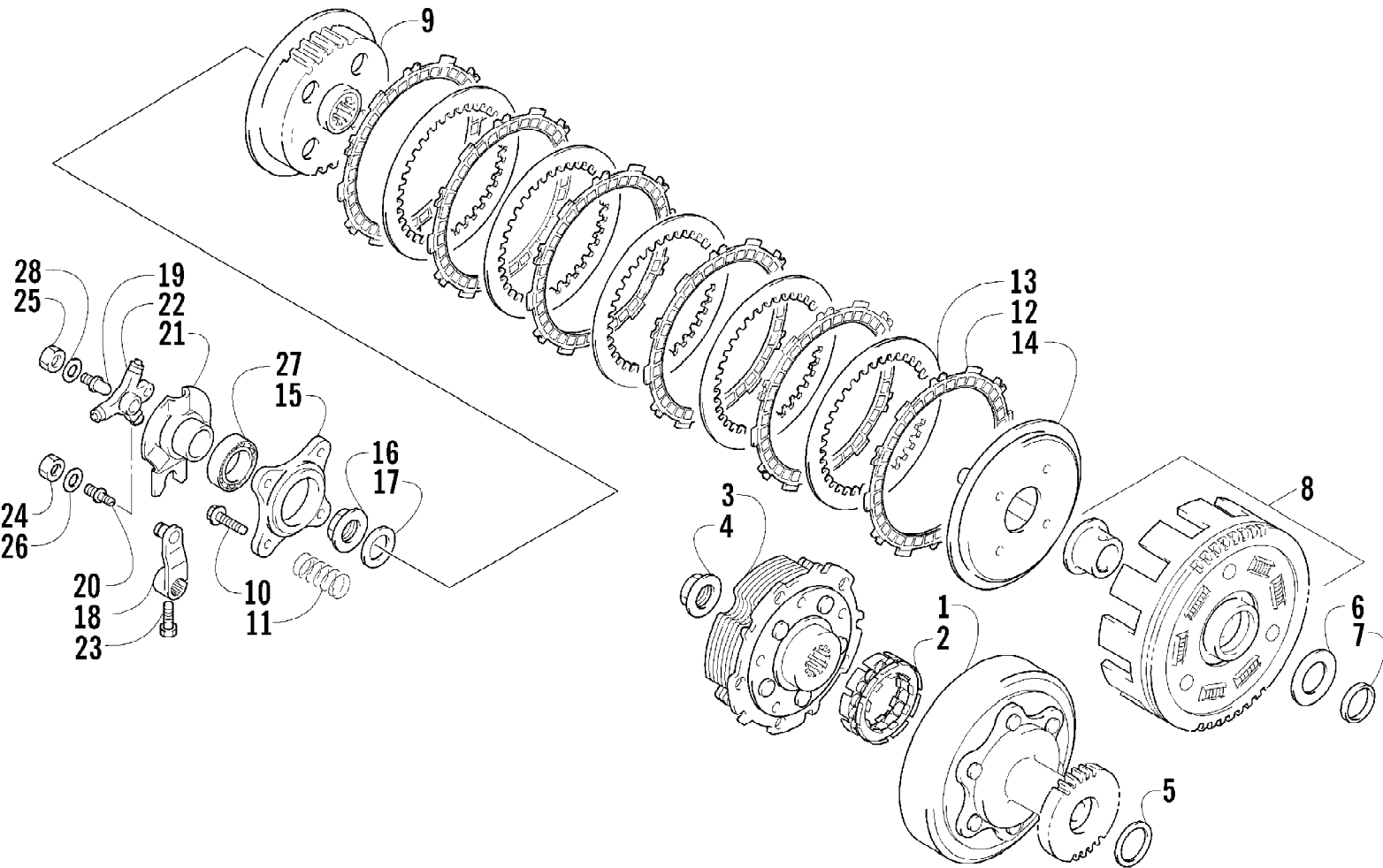
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 11 of 91
CARBURETOR



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CARBURETOR Page 12 of 91

Ref #	Part Number	Qty	S/P/F	Description
	0470-504	1		Complete Carburetor Assembly
1	5507-001	1		Cover, Top
2	5507-002	4	/P	Screw, Top Cover
3	5507-085	1	S	Spring
4	5507-109	1	S	Piston, Vacuum
5	5507-005	1		Spring, Seat
6	5507-110	1		Jet Needle
7	5507-007	1		Needle Jet
8	5507-047	1	/P	Holder, Needle Jet
9	5507-043	1		Main Jet - 142
9	5507-009	1	/P/F	Main Jet - 150
9	5507-041	1	F	Main Jet - 147
9	5507-042	1	/P/F	Main Jet - 145
9	5507-044	1	F	Main Jet - 140
10	5507-010	1	S	Slow Jet
11	5507-097	1	/P	Starter Jet - 75
12	5507-107	1		Valve, Float - Set (inc. 13)
13	0	1	F	Clip
14	5507-039	1		Float Set (inc. 15)
15	0	1	F	Pin, Float
16	5507-111	1		Screw, Pilot Air - Set (inc. 17-19)
17	0	1	F	Spring
18	0	1	F	Washer
19	0	1	F	O-Ring
20	5507-027	1		Screw, Idle Adjust
21	5507-028	1		Washer
22	5507-029	1		Spring
23	5507-022	1		Valve, Starter
24	5507-023	1		Spring
25	5507-024	1		O-Ring
26	5507-025	1		Cap
27	5507-026	1		Cap, Rubber
28	0410-056	AR		Tube, Vent
29	5507-065	1		Chamber, Float - Assembly (inc. 30-36)
30	5507-050	1	/P	Screw, Drain
31	5507-031	1	S	Diaphragm Assembly
32	5507-032	1		Spring
33	0	1	F	Housing, Pump
34	5507-034	1		U-Ring
35	5507-035	3		Screw
36	5507-067	1	/P	O-Ring, Float Chamber
37	5507-089	4	S	Screw
38	5507-036	1		Cover
39	5507-037	1	/P	Screw
40	0487-021	1	S	Cable, Throttle
41	0487-016	1		Cable, Choke

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 13 of 91
CLUTCH ASSEMBLY

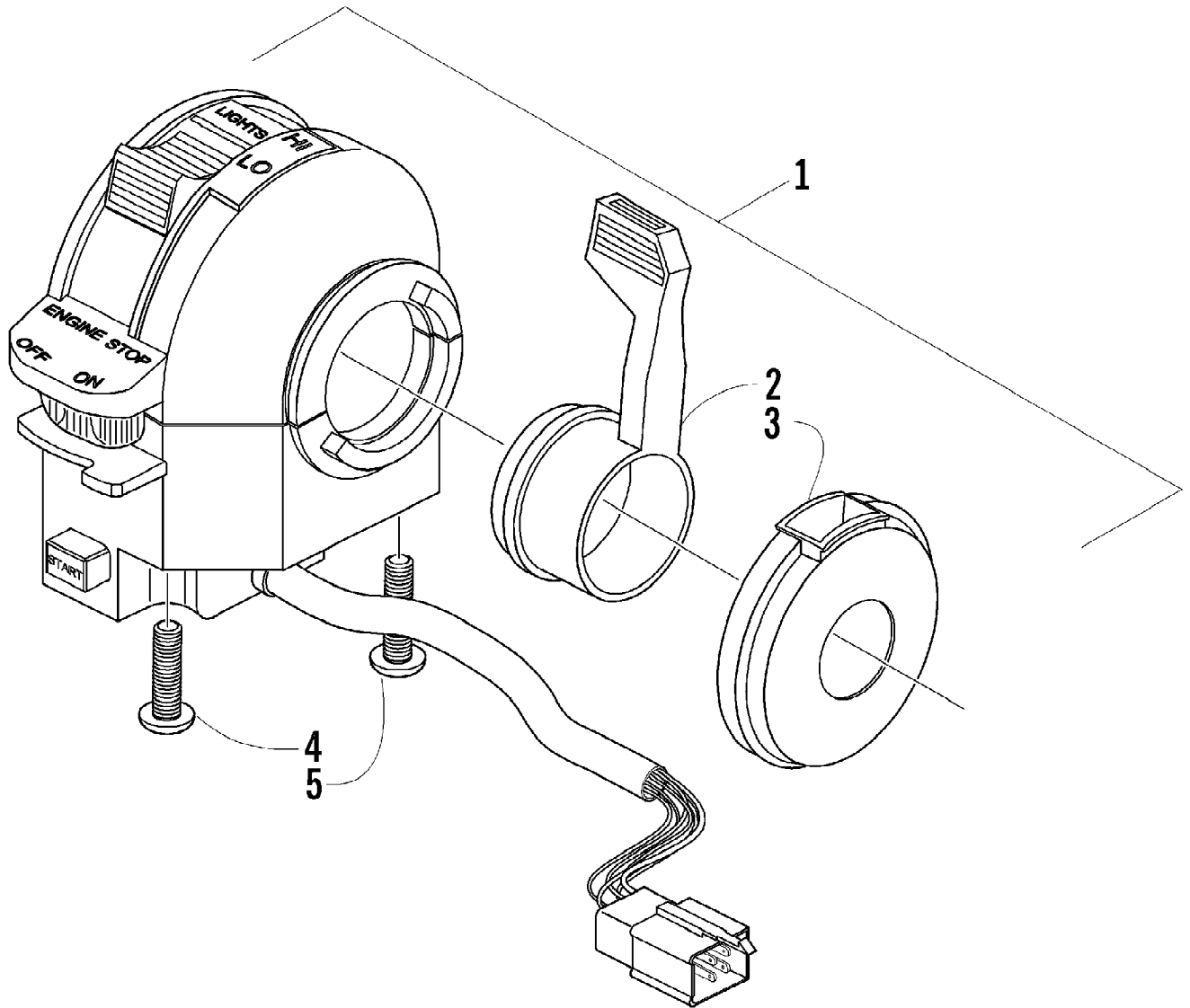


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 CLUTCH ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3446-001	1	S	Housing, Starter Clutch
2	3446-003	1		Clutch, Primary Drive One Way
3	3446-290	1		Shoe, Starter Clutch
4	3423-501	1		Nut, Starter Clutch Shoe
5	3423-209	1		Washer, Primary Driven
6	3423-515	1		Washer, Primary Driven
7	3423-516	1		Washer
8	3446-291	1		Gear, Primary Driven - Assembly
9	3446-004	1		Hub, Clutch Sleeve
10	3423-330	4		Screw, Cap - Clutch Spring
11	3423-517	4		Spring, Clutch
12	3446-006	6		Plate, Clutch Drive
13	3446-007	5		Plate, Clutch Driven
14	3446-008	1		Disc, Clutch Pressure
15	3446-009	1		Plate, Clutch Release
16	3423-080	1		Nut, Clutch Sleeve Hub
17	3423-032	1		Washer, Sleeve Hub
18	3446-292	1		Arm, Clutch Release
19	3423-361	1		Bolt, Clutch Release (No. 1)
20	3423-083	1		Bolt, Clutch Release (No. 2)
21	3446-293	1		Guide, Release Roller
22	3446-294	1		Roller, Clutch Release - Assembly
23	3423-125	1	S	Bolt, Clutch Release Arm
24	3008-014	1		Nut, Clutch Release (No. 2)
25	3423-359	1		Nut, Clutch Release (No. 1)
26	3423-027	1		Washer, Clutch Release (No. 2)
27	3402-186	1	/P	Bearing
28	3423-360	1		Washer, Clutch Release (No. 1)

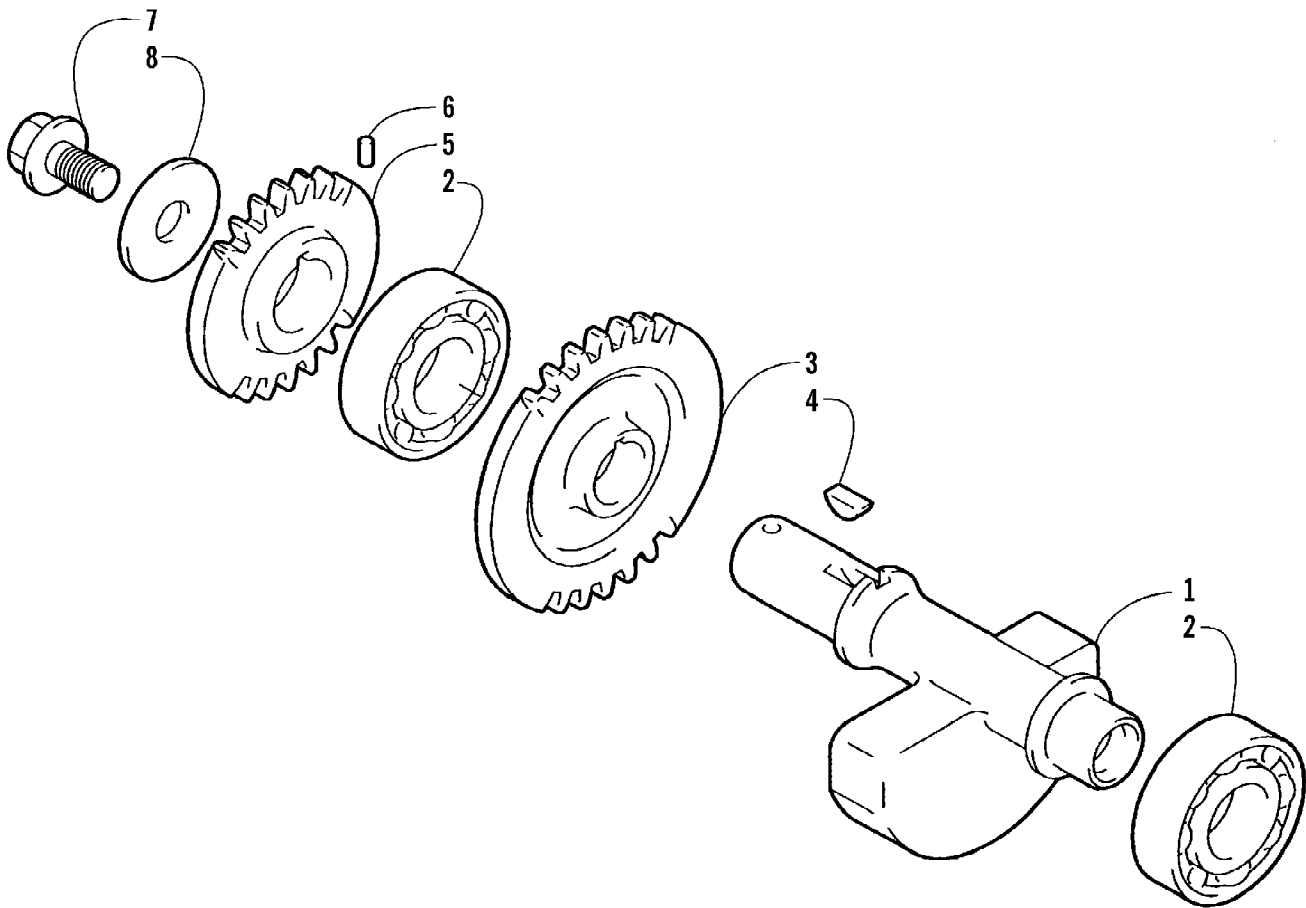
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP30)
CONTROL SWITCH HOUSING ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CONTROL SWITCH HOUSING ASSEMBLY Page 16 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3509-001	1	S	Switch, Control - Assembly (inc. 2-5)
2	3409-009	1		Lever, Choke
3	3409-010	1		Cover, Choke Lever
4	3423-196	1		Screw, Cap
5	3423-197	1		Screw, Cap

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 17 of 91
CRANK BALANCER ASSEMBLY

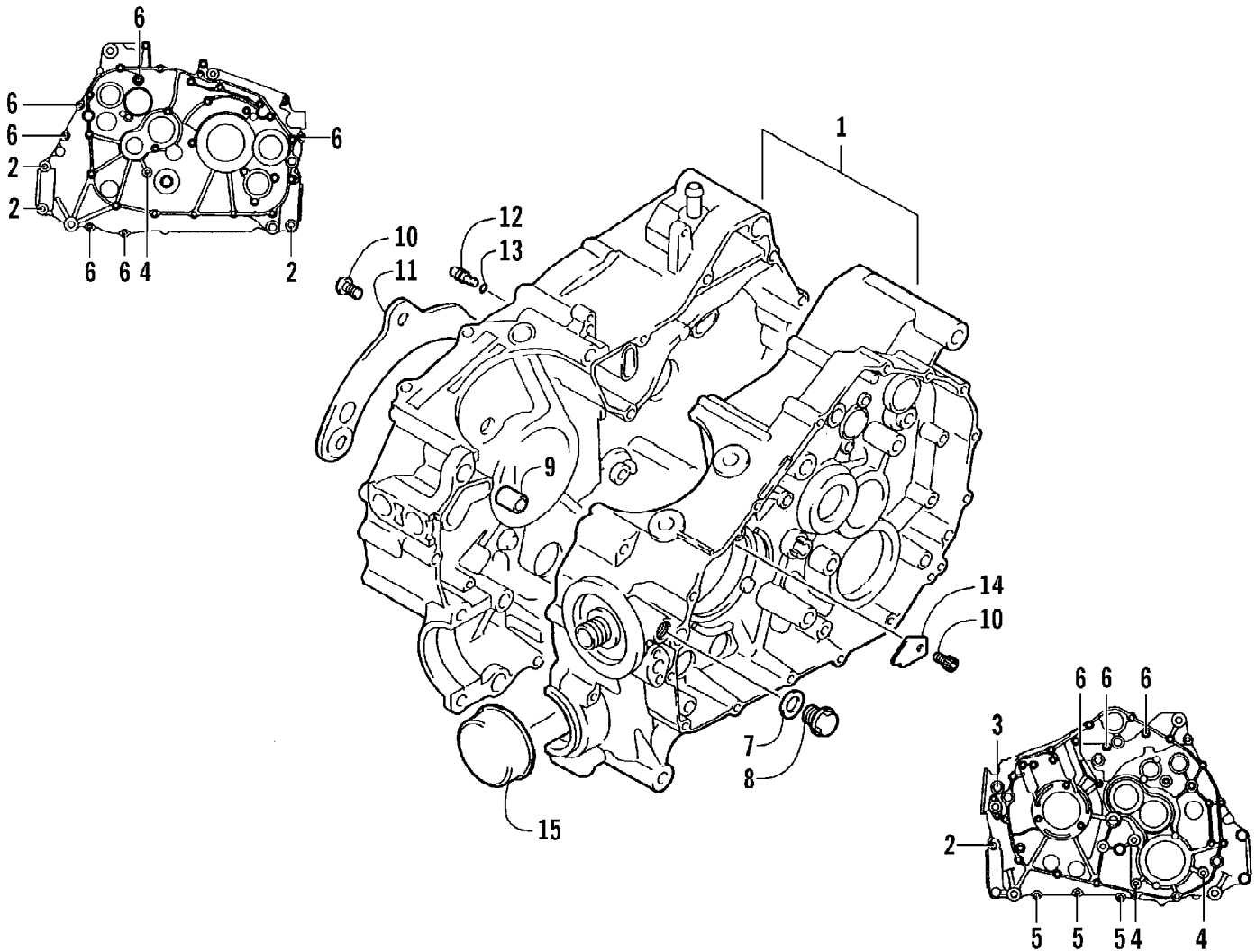


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
CRANK BALANCER ASSEMBLY

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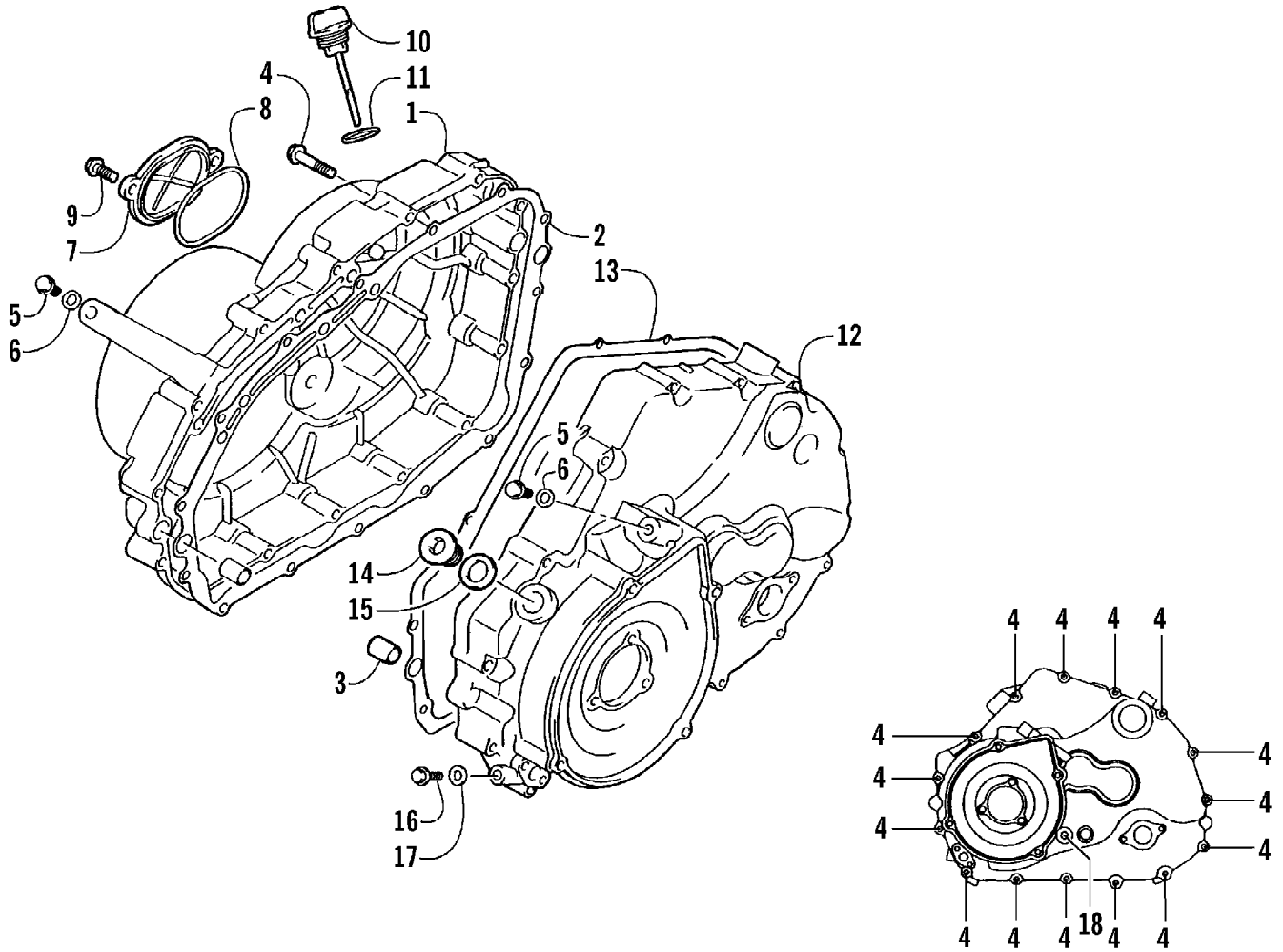
Ref #	Part Number	Qty	S/P/F	Description
1	3402-605	1		Balancer, Crank
2	3402-553	2	/P	Bearing
3	3402-772	1		Gear, Driven - No. 1
4	3004-540	1	/P	Key
5	3402-617	1		Gear, Oil Pump Drive
6	3423-110	1		Pin, Drive Gear
7	3423-400	1		Bolt, Drive Gear
8	3423-401	1		Washer, Drive Gear

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
CRANKCASE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CRANKCASE ASSEMBLY Page 20 of 91

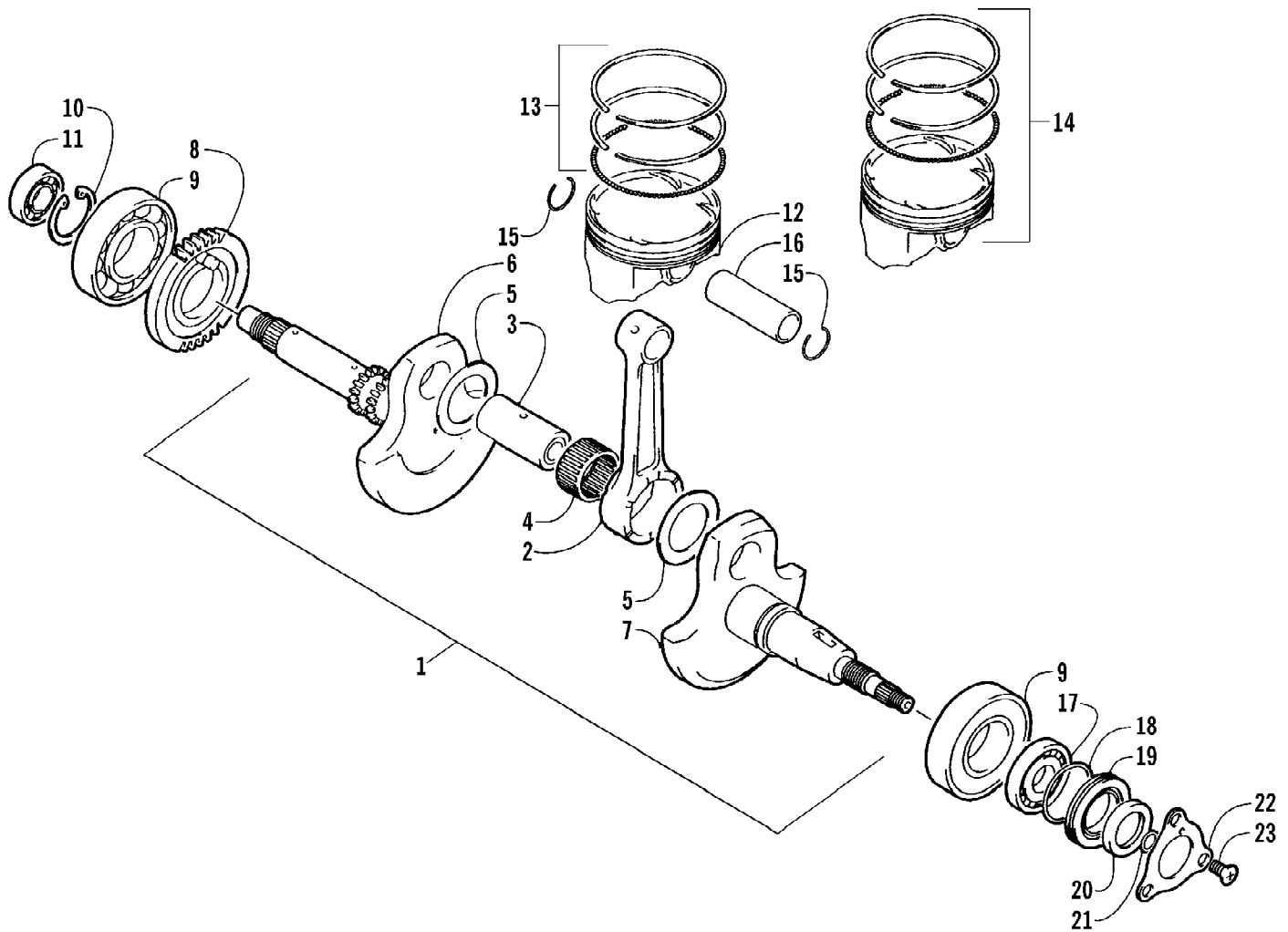
Ref #	Part Number	Qty	S/P/F	Description
1	3402-763	1		Crankcase Assembly (inc. 2-9)
2	3004-880	4		Bolt
3	3005-332	1		Bolt
4	3005-410	3		Bolt
5	3423-097	3		Bolt
6	3423-091	8	S	Bolt
7	3402-012	1		Gasket, Oil Pressure Plug
8	3402-214	1		Plug, Oil Pressure
9	3423-088	2		Pin, Dowel
10	3004-552	4	S	Screw, Oil Guide Plate - Right
11	3402-764	1		Plate, Oil Guide - Right
12	3402-691	1		Jet, Oil Gallery
13	3423-051	1		O-Ring, Oil Gallery Jet
14	3402-582	1		Plate, Oil Guide - Left
15	3423-208	1		Plug, Crankcase



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CRANKCASE COVER ASSEMBLY Page 22 of 91

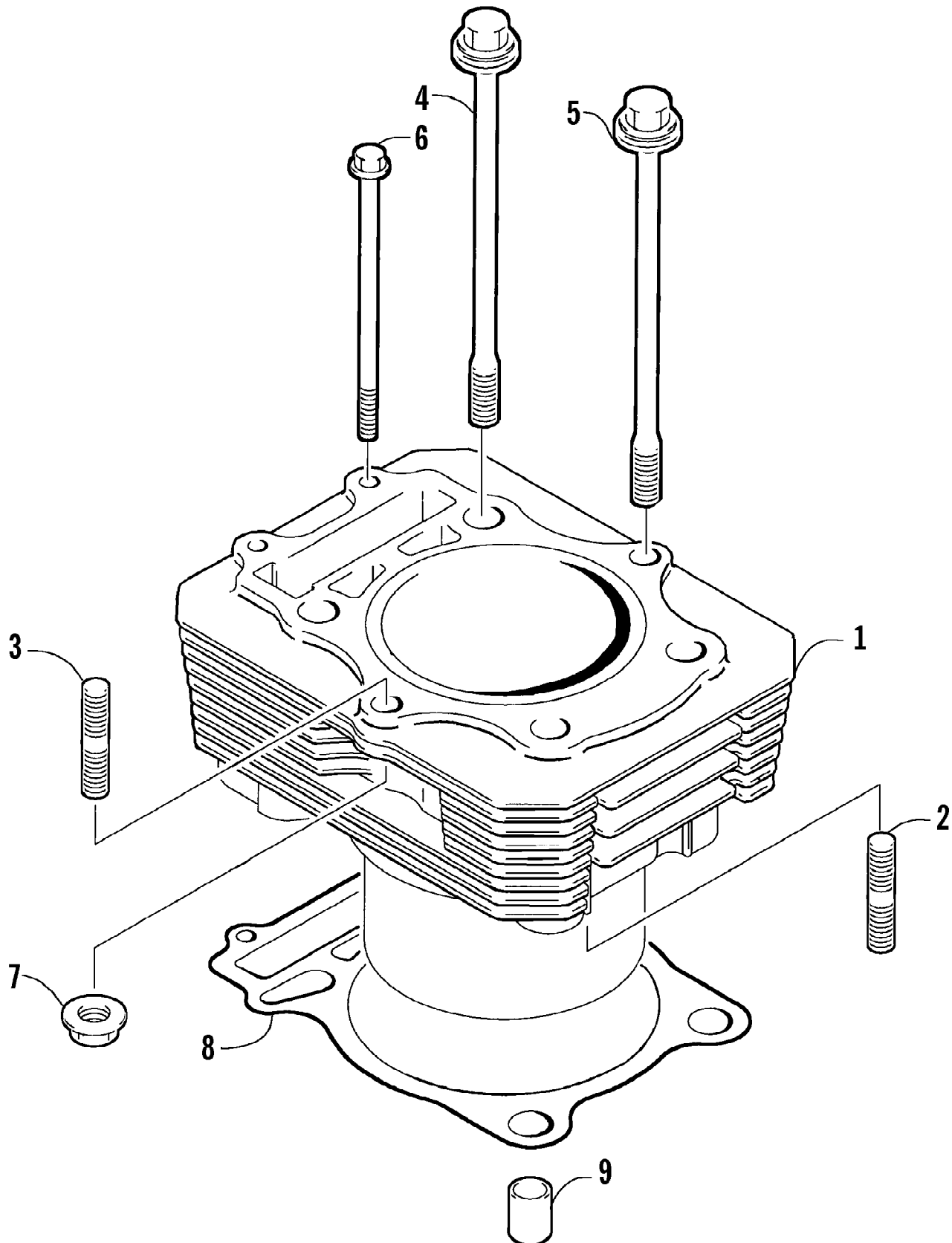
Ref #	Part Number	Qty	S/P/F	Description
1	3402-765	1		Cover, Clutch
2	3402-766	1		Gasket
3	3423-088	4		Pin, Dowel
4	3423-098	30	S	Bolt
5	3004-338	2	S/P	Plug, Oil Gallery
6	3003-290	2	/P	Gasket
7	3402-100	1		Cap, Inspection
8	3402-101	1		O-Ring, Inspection Cap
9	3004-341	2	S/P	Bolt, Inspection Cap
10	3402-593	1		Stick, Oil Level
11	3423-055	1		O-Ring, Oil Level Stick
12	3402-767	1		Cover, Magneto
13	3402-768	1		Gasket, Magneto Cover
14	3423-180	1	S	Plug
15	3402-013	1	/P	Gasket
16	3004-705	1	S	Plug, Drain
17	3402-444	1		Gasket, Drain Plug
18	3423-430	1		Bolt

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
CRANKSHAFT ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CRANKSHAFT ASSEMBLY Page 24 of 91

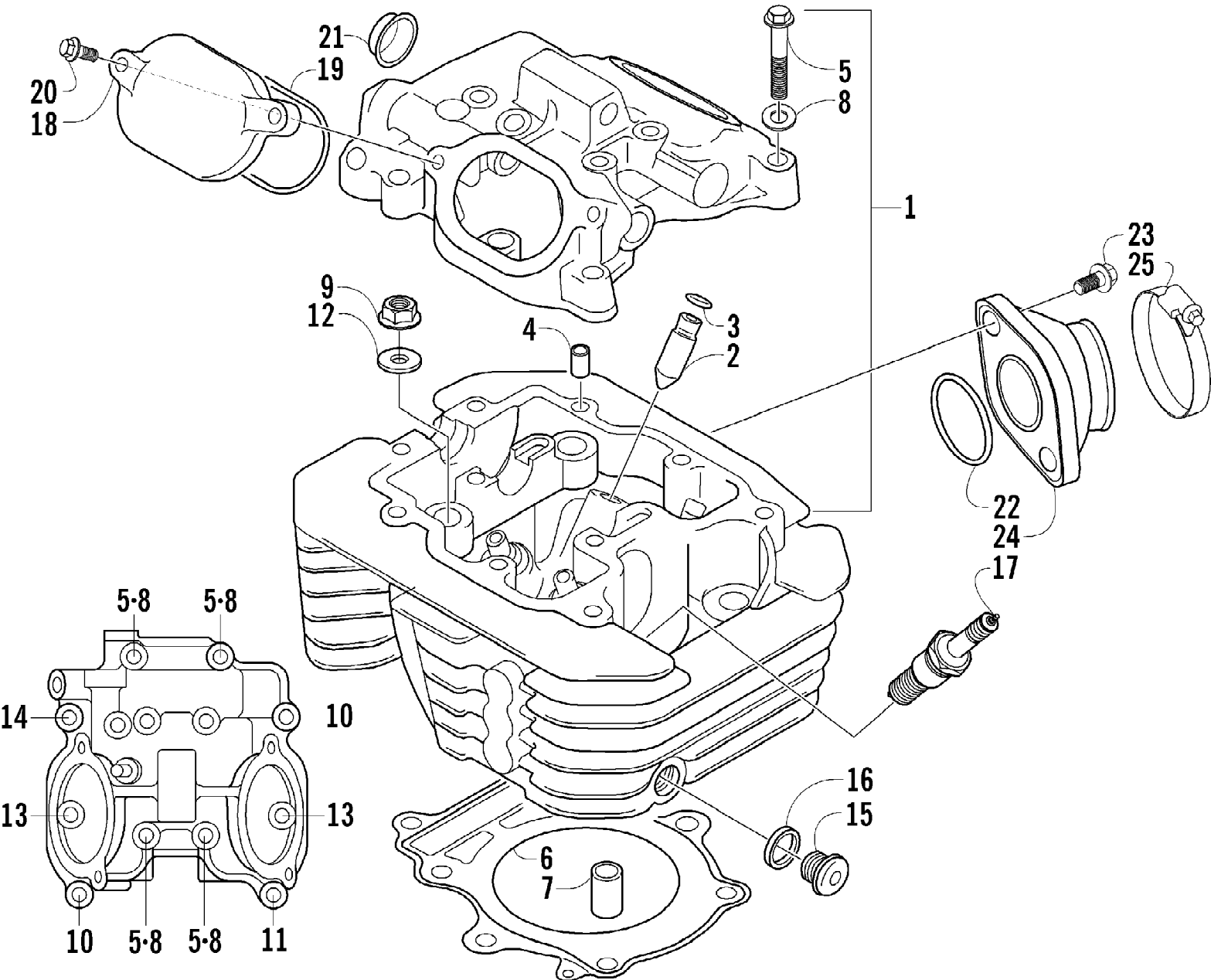
Ref #	Part Number	Qty	S/P/F	Description
1	3402-716	1	S	Crankshaft Assembly (inc. 2-7)
2	3402-597	1		Rod, Connecting
3	3402-769	1		Pin, Crank
4	3402-571	1		Bearing
5	3423-440	2		Washer
6	3402-718	1	S	Crankshaft - Right
7	3402-770	1	S	Crankshaft - Left
8	3402-698	1	/P	Gear, Crank Balancer Drive
9	3402-180	2	S	Bearing - Middle
10	3402-771	1		Circlip
11	3402-216	1		Bearing - Right
12	3402-594	1		Piston
13	3402-595	1		Ring, Piston - Set
14	3436-015	1	F	Piston Set (Oversized 0.50 mm)
15	3003-439	2	/P	Circlip
16	3402-596	1		Pin, Piston
17	3402-051	1		Bearing
18	3423-063	1		O-Ring
19	3402-119	1	S	Spacer
20	3402-070	1		Seal, Oil
21	3423-053	1	/P	O-Ring
22	3402-188	1	/P	Retainer, Crankshaft Oil Seal - Left
23	3423-018	3		Screw, Retainer



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CYLINDER ASSEMBLY Page 26 of 91

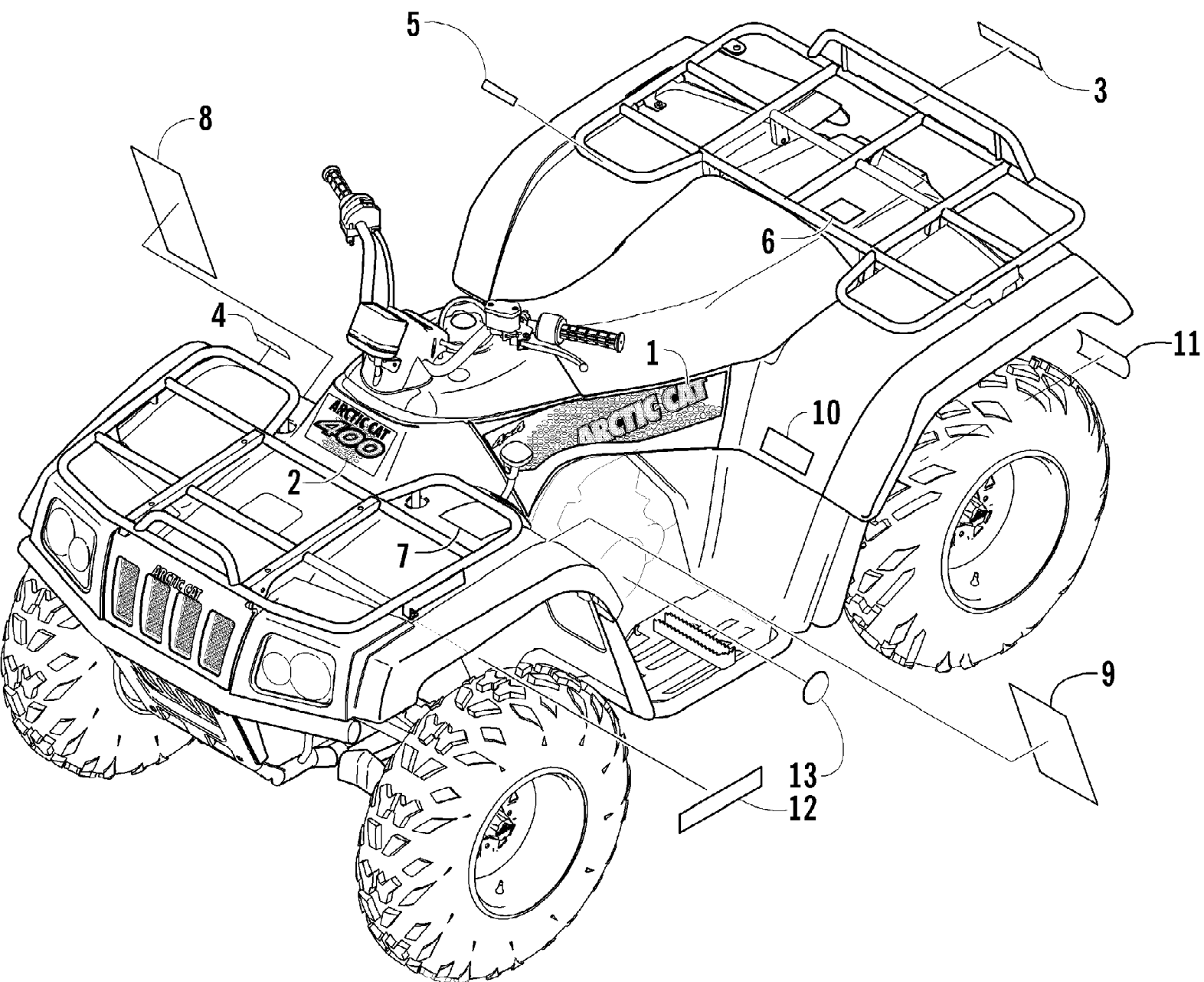
Ref #	Part Number	Qty	S/P/F	Description
1	3402-578	1	S	Cylinder
2	3423-384	2	S	Bolt, Stud
3	3004-778	2	S	Bolt, Stud
4	3423-431	2		Bolt
5	3423-432	2		Bolt
6	3423-427	2		Bolt
7	3004-488	2	S/P	Nut
8	3402-579	1		Gasket, Cylinder
9	3423-088	2		Pin, Dowel

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
CYLINDER HEAD ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 CYLINDER HEAD ASSEMBLY Page 28 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3402-576	1	S	Head, Cylinder - Assembly (inc. 2-5)
2	3402-099	2		Guide, Valve
3	3423-068	4		Ring, Valve Guide
4	3423-043	2	/P	Pin, Dowel
5	3423-006	4		Bolt
6	3402-577	1		Gasket, Cylinder Head
7	3423-449	2		Pin, Dowel
8	3003-290	4	/P	Gasket
9	3004-326	2	S/P	Nut, Cylinder Head
10	3423-007	2	S	Bolt, Head Cover
11	3423-429	1		Bolt, Head Cover
12	3423-439	4	S	Washer, Cylinder Head Nut
13	3004-376	2	S/P	Bolt, Head Cover
14	3008-376	1	S	Bolt, Head Cover
15	3423-453	1		Plug, Oil Gallery
16	3402-011	1		Gasket, Oil Gallery Plug
17	0217-708	1		Spark Plug (NGK CR7E)
18	3402-100	2		Cap, Inspection
19	3402-101	2		O-Ring
20	3004-341	4	S/P	Bolt, Inspection Cap
21	3402-035	1		Plug, Head
22	3423-353	1	/P	O-Ring
23	8476-620	2		Screw, Machine
24	0570-076	1		Manifold, Intake
25	0423-317	1	/P	Clamp
	3402-048	1		Plug, Frost

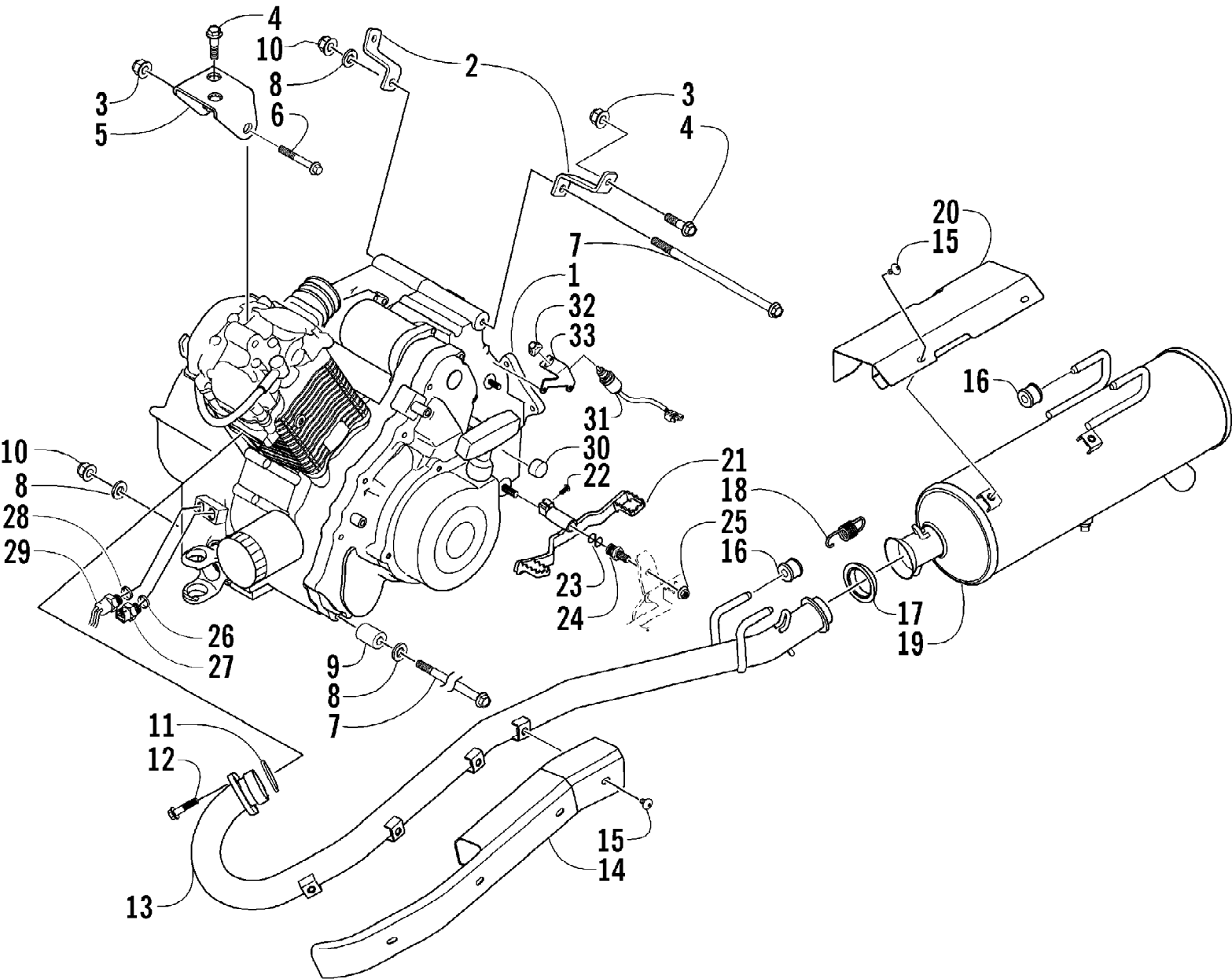


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUSA)
 DECALS

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Ref #	Part Number	Qty	S/P/F	Description
1	0411-736	1		Decal, Side - Right
1	0411-737	1		Decal, Side - Left
2	0411-621	1		Decal, Front
3	0411-645	1		Decal, "Arctic Cat"
4	0411-576	1		Decal, Warning - Front Rack Load
5	0411-648	1		Decal, Warning - Rear Rack Load
6	0411-435	1		Decal, Passenger
7	0411-401	1		Decal, Warning - Age
8	0411-008	1	/P	Decal, Warning - Reverse/Pre-Ride
9	0411-218	1		Decal, Warning - General
10	0411-430	1		Decal, Warning - Tire Pressure
11	0411-267	1		Decal, Warning - Towing
12	0411-612	1		Decal, CA Emissions
13	0411-003	1		Decal, Shift Pattern

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP30) 31 of 91
ENGINE AND EXHAUST

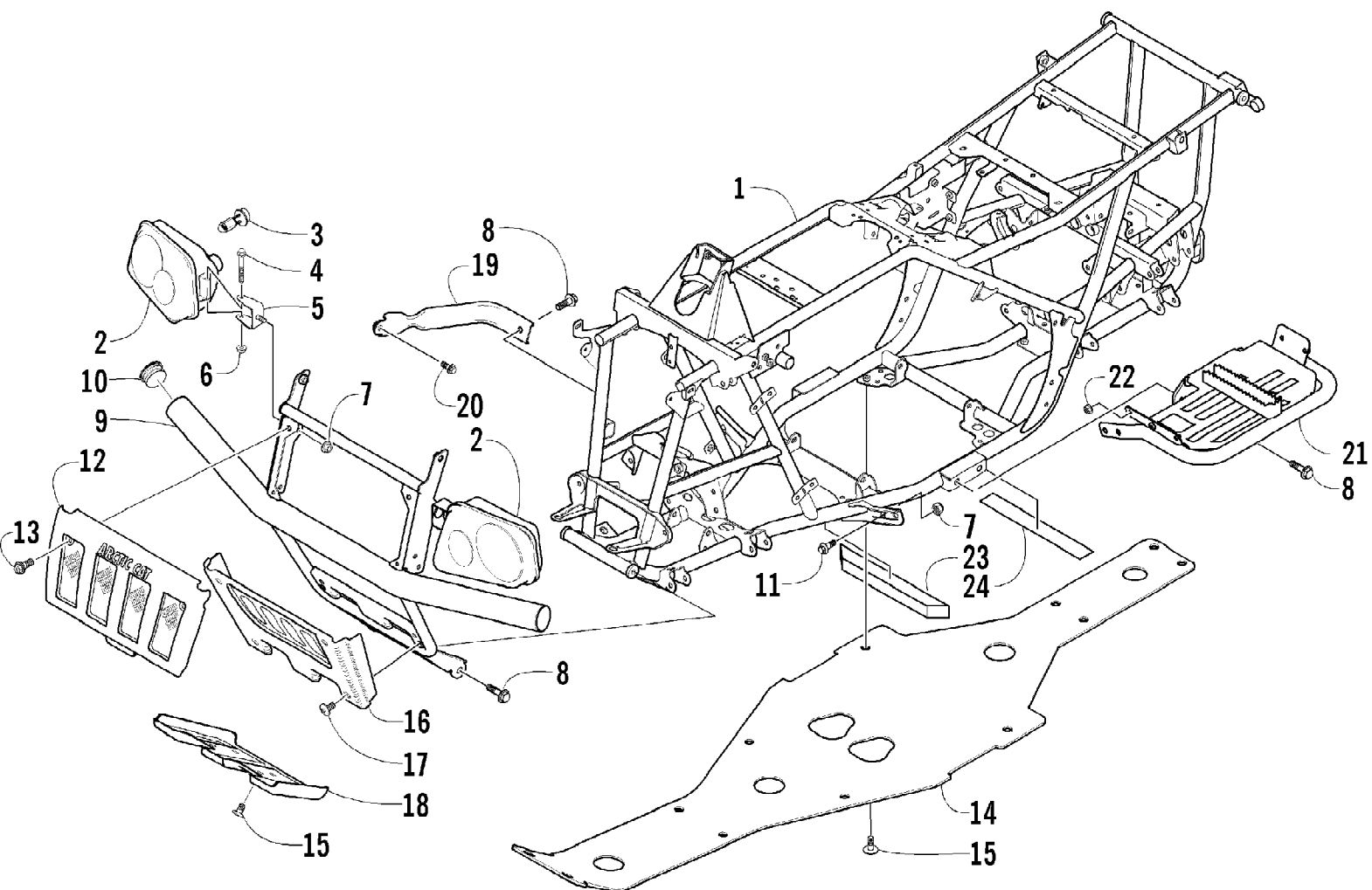


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
ENGINE AND EXHAUST

Page 32 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	0462-026	1	/P	Engine
2	1506-201	1		Bracket, Engine - Right
2	1506-202	1		Bracket, Engine - Left
3	8424-802	3		Nut
4	8408-816	4		Screw, Cap
5	0506-892	1	/P	Bracket, Engine - Upper
6	8408-860	1		Screw, Cap
7	0423-405	3		Screw, Cap
8	0423-426	3		Washer
9	0423-042	2	S	Spacer
10	8428-002	3		Nut, Lock
11	0412-007	1	/P	Seal, Exhaust
12	8408-820	4	/P	Screw, Cap
13	0512-137	1	S	Pipe, Exhaust
14	0412-220	1		Cover, Exhaust
15	8477-610	8		Screw, Machine
16	0412-215	4	S	Bushing, Exhaust
17	0612-188	1	/P	Gasket, Exhaust
18	0612-668	2	/P	Spring, Exhaust
19	0512-139	1		Muffler
20	0412-218	1		Cover, Muffler
21	0502-354	1		Lever, Shift
22	8476-620	1		Screw, Machine
23	1602-213	2	/P	O-Ring
24	0402-994	1		Pin, Shift Lever
25	8422-002	1		Nut, Lock
26	3402-556	1	/P	Gasket
27	3530-037	1	/P	Switch, Oil Light
28	3402-013	1	/P	Gasket
29	3430-033	1		Switch, Cooling Fan
30	0402-160	1		Cap, Speedometer Drive
31	0409-008	1		Switch, Reverse
32	0402-991	1		Retainer, Reverse Switch
33	1506-371	1		Bracket, Mounting - Reverse Switch

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
FRAME AND RELATED PARTS

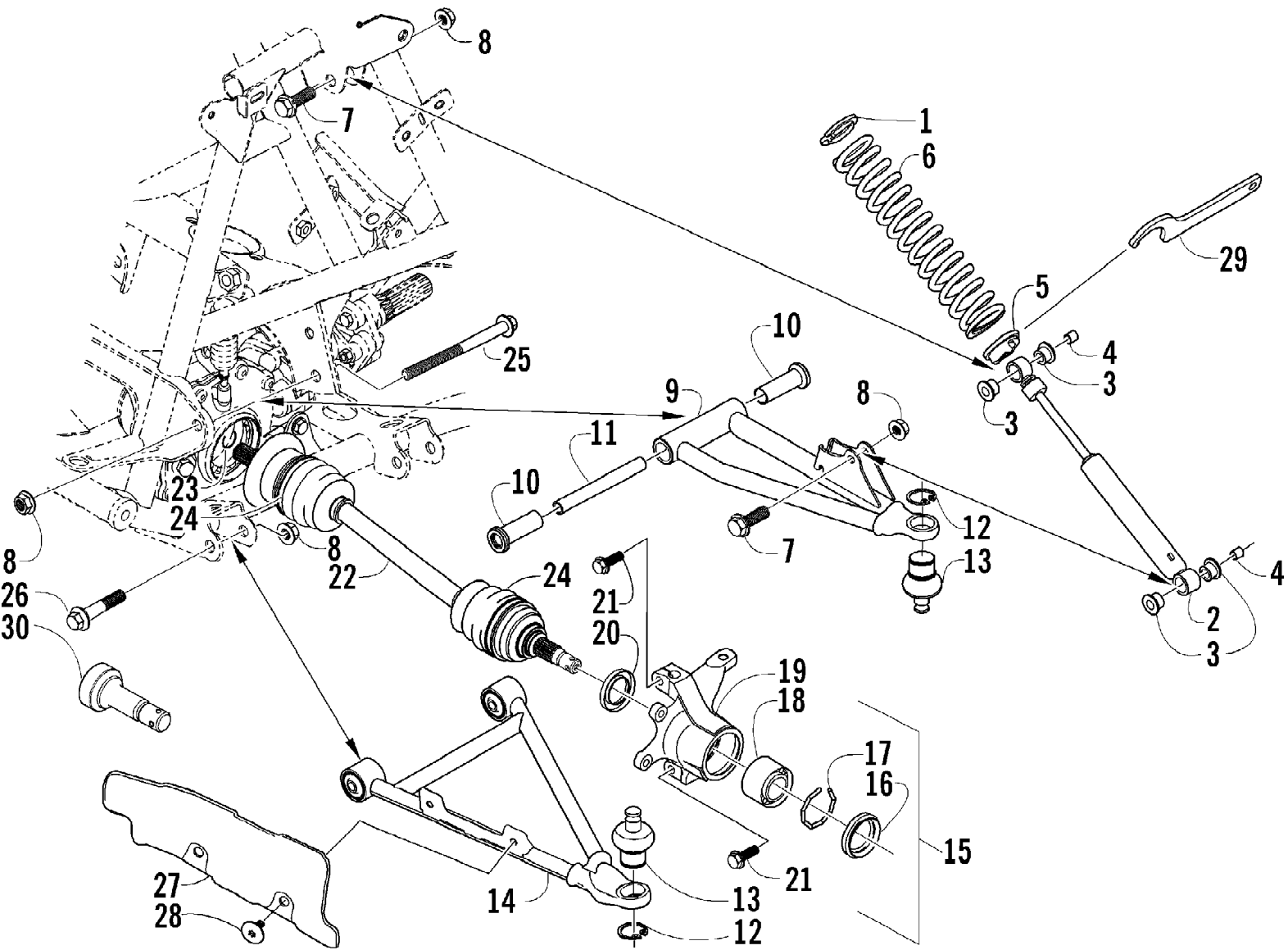


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 FRAME AND RELATED PARTS

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Ref #	Part Number	Qty	S/P/F	Description
1	1506-113	1		Frame, Main
1	1506-282	1	S	Frame, Main (VIN Ending in 225000 and Up)
2	0409-032	1		Headlight Assembly - Right (inc. 3-6)
2	0409-031	1		Headlight Assembly - Left (inc. 3-6)
3	0409-045	2		Bulb, Headlight
4	8410-860	2		Screw, Cap
5	0406-945	2		Bracket, Headlight Mounting
6	0423-375	2		Nut, Lock
7	8424-802	6		Nut
8	8409-020	8	/P	Screw, Cap
9	0506-859	1	/P	Bumper
10	0	2	F	Cap, Bumper
11	8408-816	4		Screw, Cap
12	0406-832	1		Grille, Upper
13	0423-361	2		Screw, Machine
14	1406-030	1		Panel, Belly
15	0423-101	AR		Screw, Shoulder
16	1406-420	1	/P	Grille, Bumper - Lower
17	0423-362	4		Screw, Machine
18	0406-834	1		Plate, Skid
19	0506-653	2	S	Channel, Bumper Mounting
20	8408-812	2		Screw, Cap
21	0506-534	1		Footrest - Right
21	0506-827	1		Footrest - Left
22	8424-602	2	/P	Nut
23	1506-067	1		Pad, Foam
24	0406-289	1		Pad, Foam

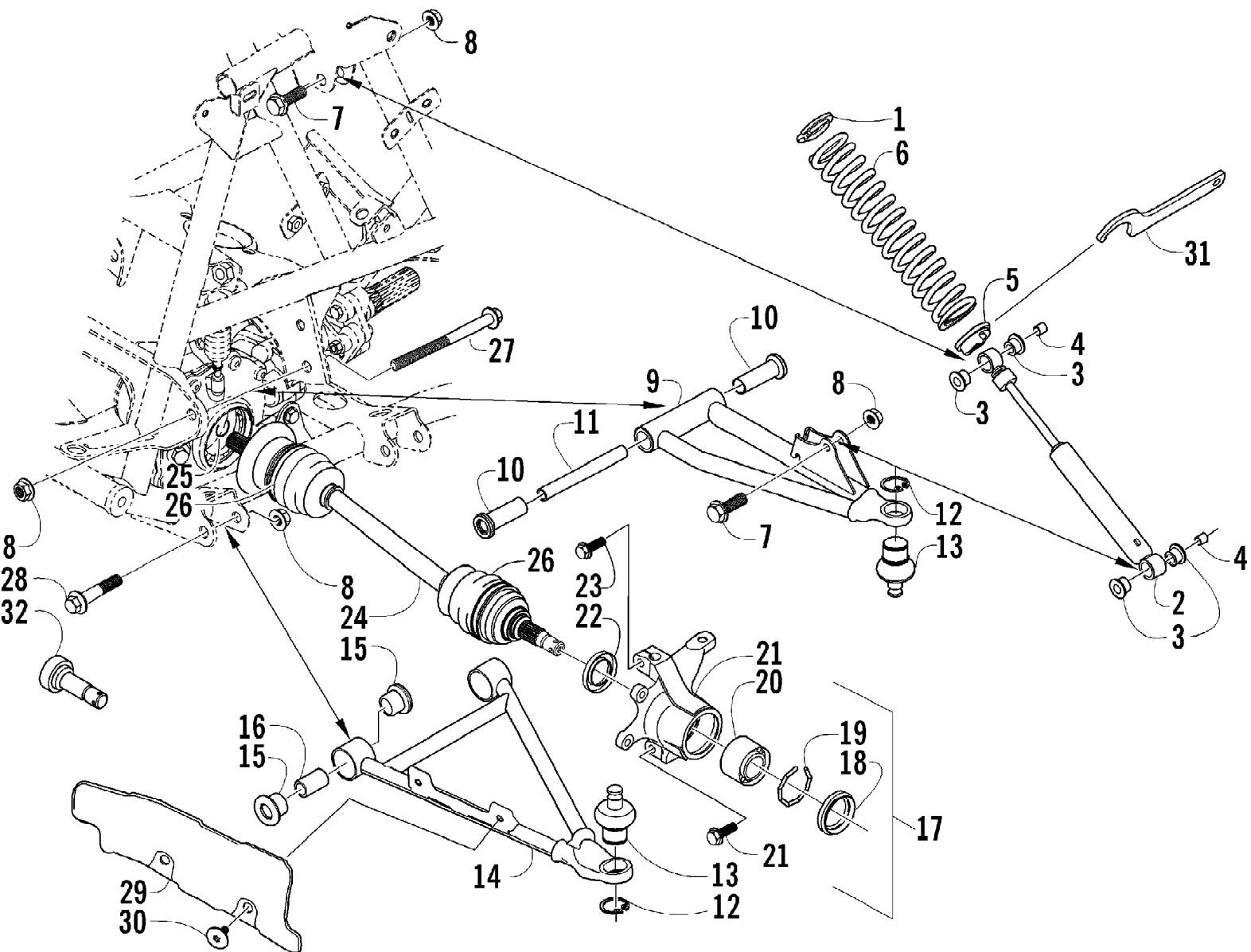
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP30)
FRONT SUSPENSION ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36) 36 of 91
 FRONT SUSPENSION ASSEMBLY

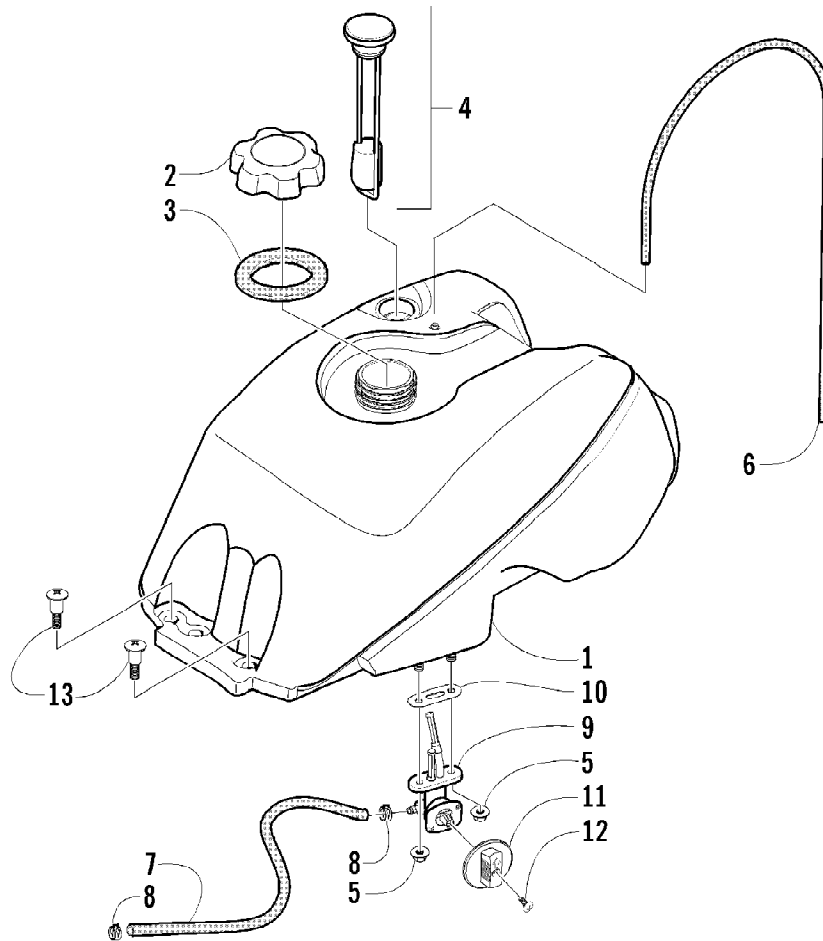
Ref #	Part Number	Qty	S/P/F	Description
1	1603-889	2	/P	Retainer, Spring
2	0403-110	2	/P	Shock Absorber - Front (inc. 3-4)
3	0604-310	8		Bushing, Shock Absorber
4	0403-028	4		Sleeve, Shock
5	0403-102	2		Cam, Spring Adjuster
6	0503-234	2		Spring, Shock Absorber
7	8409-040	4		Screw, Cap
8	8428-002	10		Nut, Lock
9	0503-196	1	S	A-Arm, Upper Right - Assembly (inc. 10-13)
9	0503-197	1		A-Arm, Upper Left - Assembly (inc. 10-13)
10	0403-081	4	S	Bushing
11	0403-080	2		Collar
12	0423-009	4	/P	Clip, Ball Joint
13	0405-115	4	/P	Ball Joint - Front
14	0503-243	1		A-Arm, Lower Right (inc. 12-13)
14	0503-244	1		A-Arm, Lower Left (inc. 12-13)
15	0505-026	1	S/P	Knuckle - Assembly - Right (inc. 16-20)
15	0505-027	1	S/P	Knuckle - Assembly - Left (inc. 16-20)
16	0402-089	2		Seal, Wheel Bearing - Front
17	0423-034	2		Clip, Bearing
18	0402-275	2	/P	Bearing, Wheel Hub - Front
19	0505-062	1	S	Knuckle, Steering - Right
19	0505-063	1	S	Knuckle, Steering - Left
20	0402-069	2		Seal, Wheel Bearing - Rear
21	8409-030	4		Screw, Cap
22	0	1	F	N/A
23	0	1	F	N/A
24	0	1	F	N/A
25	0423-334	2		Screw, Cap
26	8409-060	4		Screw, Cap
27	0	1	F	N/A
27	0	1	F	N/A
28	0	1	F	N/A
29	0441-587	1		Wrench, Spanner
30	1402-006	2		Axle, Stub

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
FRONT SUSPENSION ASSEMBLY (VIN Ending in 225000 and Up)



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36) 38 of 91
 FRONT SUSPENSION ASSEMBLY (VIN Ending in 225000 and Up)

Ref #	Part Number	Qty	S/P/F	Description
1	1603-889	2	/P	Retainer, Spring
2	0403-127	2		Shock Absorber - Front (inc. 3-4)
3	0604-310	8		Bushing, Shock Absorber
4	0403-028	4		Sleeve, Shock
5	0403-102	2		Cam, Spring Adjuster
6	0503-233	2		Spring, Shock Absorber
7	8409-040	4		Screw, Cap
8	8428-002	10		Nut, Lock
9	0503-196	1	S	A-Arm, Upper Right - Assembly (inc. 10-13)
9	0503-197	1		A-Arm, Upper Left - Assembly (inc. 10-13)
10	0403-081	4	S	Bushing
11	0403-080	2		Collar
12	0423-009	4	/P	Clip, Ball Joint
13	0405-115	4	/P	Ball Joint - Front
14	0503-252	1		A-Arm, Lower Right (inc. 12-13 and 15-16)
14	0503-253	1		A-Arm, Lower Left (inc. 12-13 and 15-16)
15	0403-115	8	S	Bushing
16	0403-114	4	S	Collar
17	0505-026	1	S/P	Knuckle - Assembly - Right (inc. 18-22)
17	0505-027	1	S/P	Knuckle - Assembly - Left (inc. 18-22)
18	0402-089	2		Seal, Wheel Bearing - Front
19	0423-034	2		Clip, Bearing
20	0402-275	2	/P	Bearing, Wheel Hub - Front
21	0505-062	1	S	Knuckle, Steering - Right
21	0505-063	1	S	Knuckle, Steering - Left
22	0402-069	2		Seal, Wheel Bearing - Rear
23	8409-030	4		Screw, Cap
24	0	1	F	N/A
25	0	1	F	N/A
26	0	1	F	N/A
27	0423-334	2		Screw, Cap
28	8409-075	4		Screw, Cap
29	0	1	F	N/A
29	0	1	F	N/A
30	0	1	F	N/A
31	0441-587	1		Wrench, Spanner
32	1402-006	2		Axle, Stub

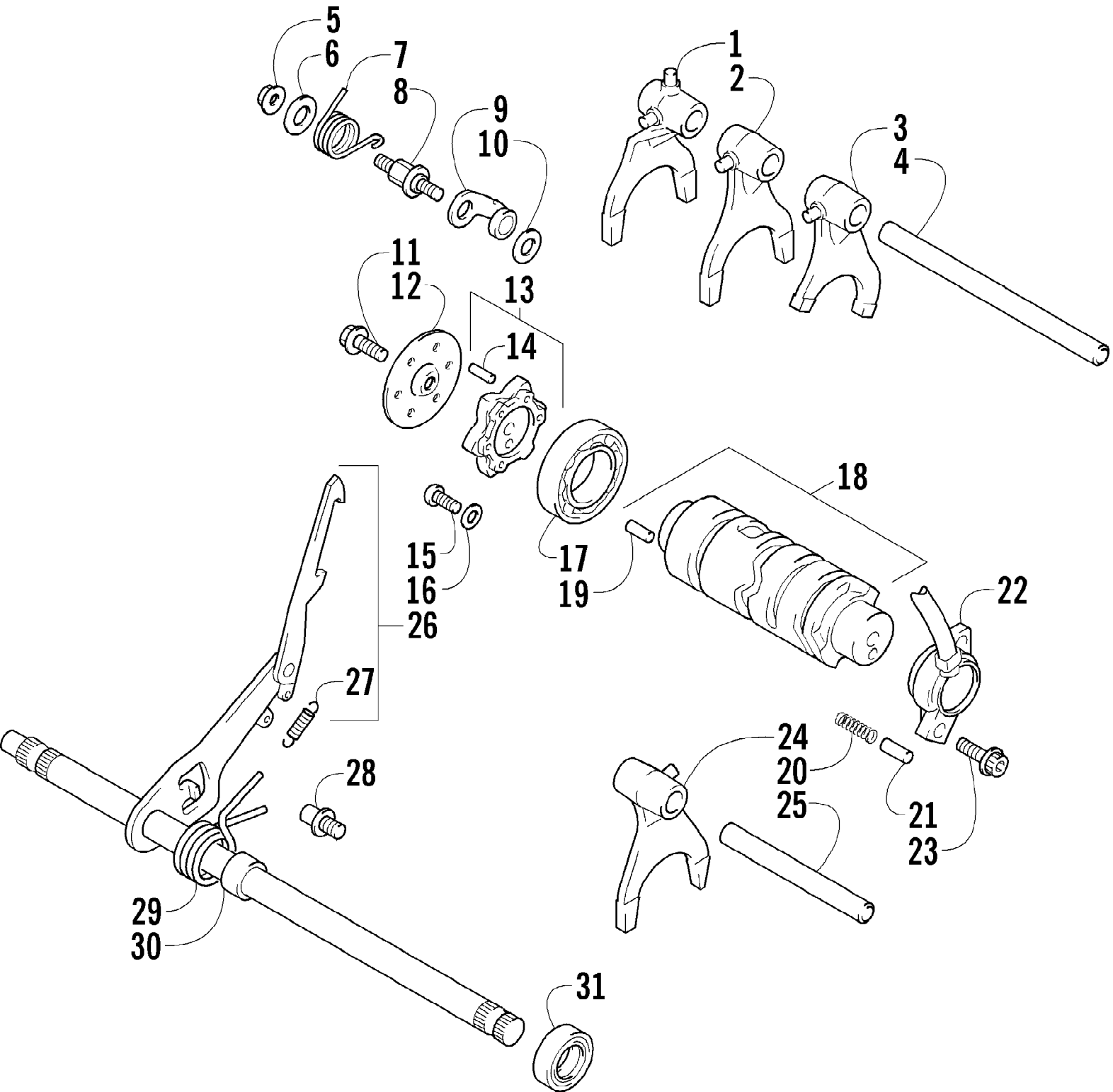


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 GAS TANK ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0570-066	1	/P	Tank, Gas - Assembly (inc. 2-10)
2	0470-438	1	/P	Cap, Gas Tank (inc. 3)
3	0109-733	1	/P	Gasket, Tank Cap
4	0570-086	1	/P	Gauge, Fuel w/Gasket (Press-Fit)
5	0423-398	2		Nut, Lock
6	0470-416	1	/P	Hose, Vent
7	0610-007	AR	/P	Hose, Gasline - 25 ft
8	0423-152	2		Clamp, Hose
9	0470-445	1	/P	Valve, Fuel Shut-Off (inc. 10)
10	0470-364	1		Gasket, Fuel Shut-Off Valve
11	0470-408	1		Knob, Fuel Shut-Off Valve
12	0423-146	1		Screw, Machine
13	0423-130	2		Screw, Shoulder

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 41 of 91
GEAR SHIFTING ASSEMBLY

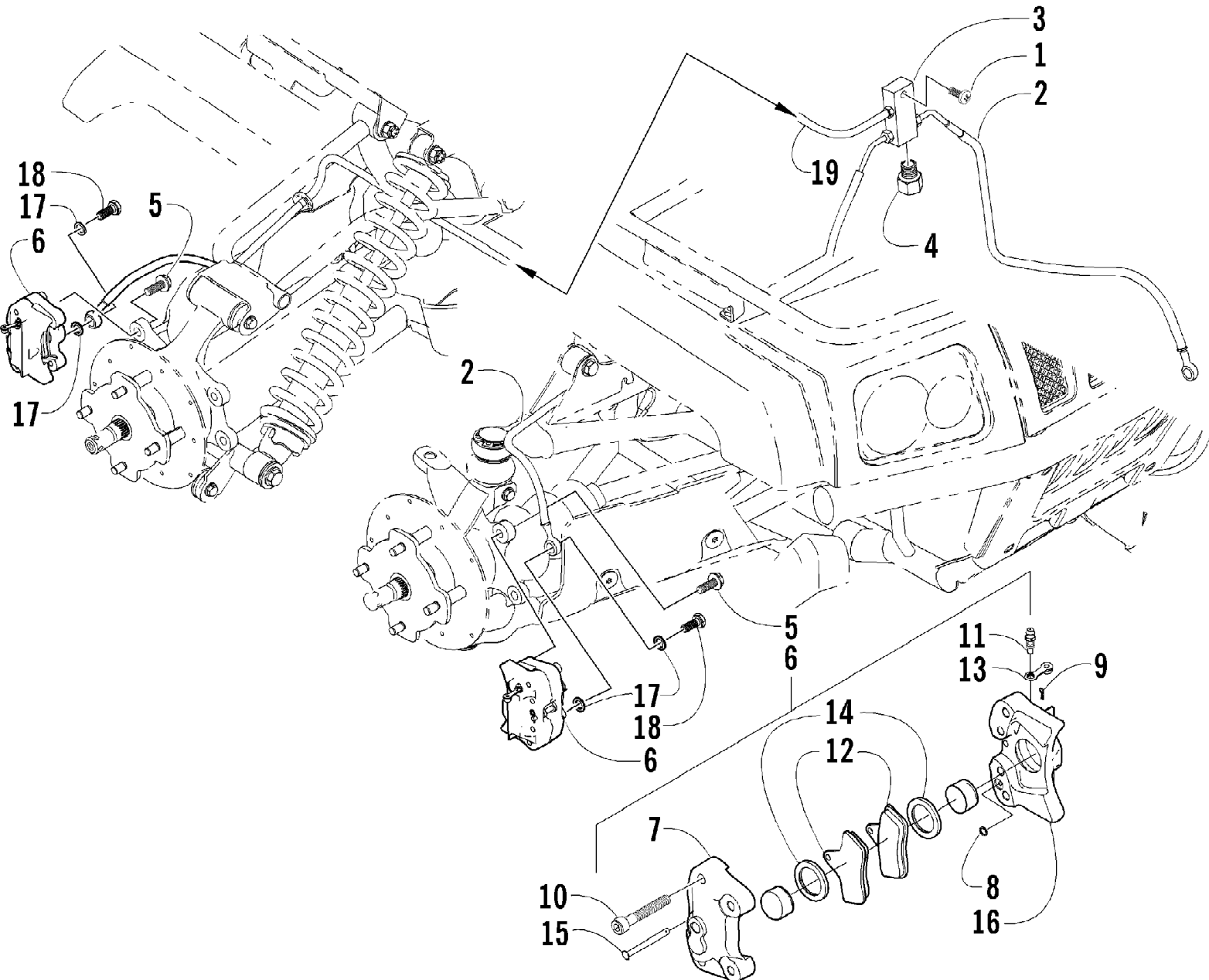


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 GEAR SHIFTING ASSEMBLY

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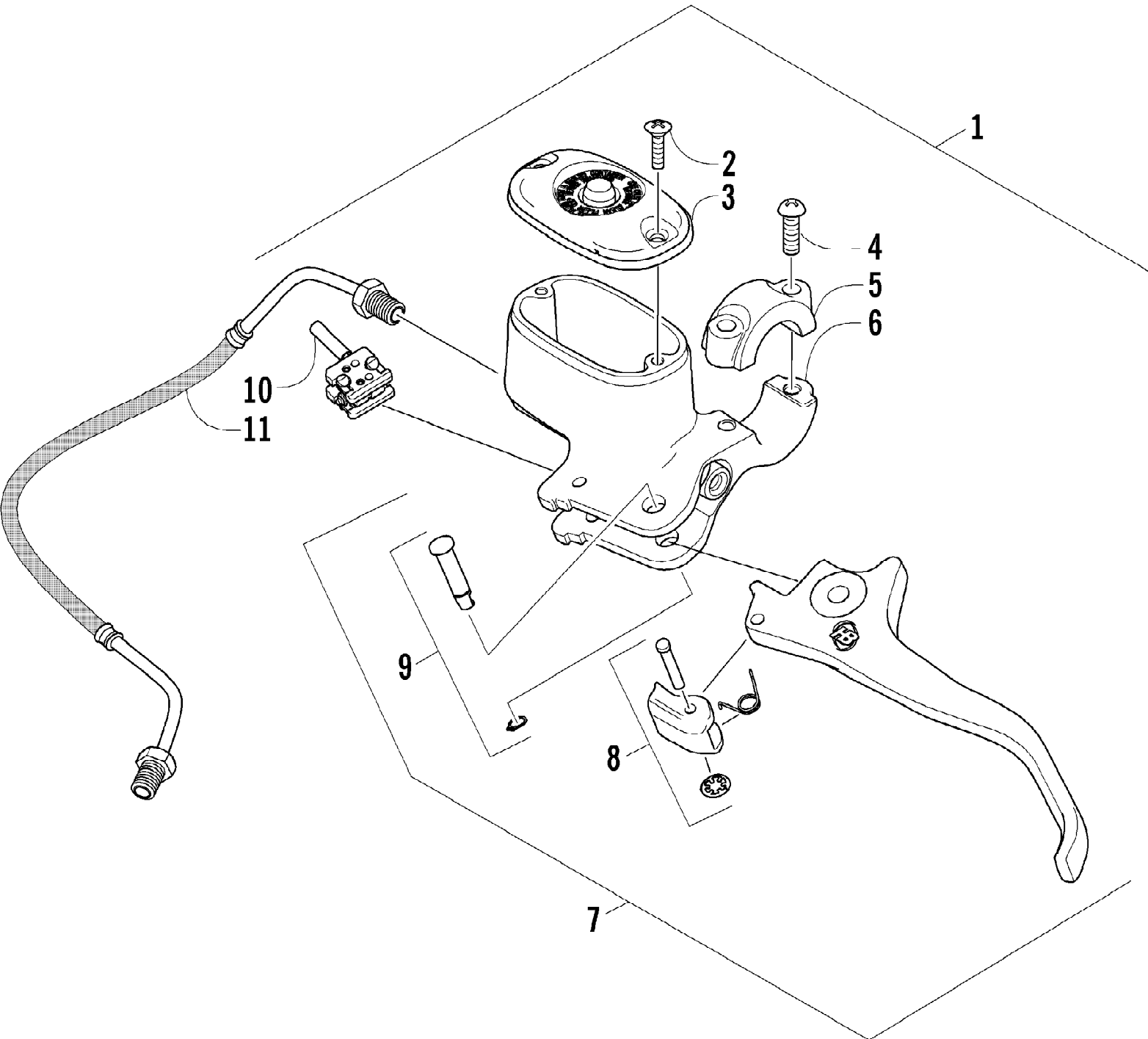
Ref #	Part Number	Qty	S/P/F	Description
1	3446-306	1		Fork, Gear Shift - Reverse
2	3446-155	1		Fork, Gear Shift - No. 1
3	3446-156	1		Fork, Gear Shift - No. 2
4	3402-643	1		Shaft, Gear Shift Fork - No. 2
5	3004-488	1	S/P	Nut
6	3423-142	1		Washer
7	3423-521	1	S	Spring, Gear Shift Cam Stopper
8	3446-048	1		Support, Gear Shift Cam Stopper
9	3402-746	1		Stopper, Gear Shift Cam
10	3423-141	1		Washer
11	3423-125	1	S	Bolt
12	3446-309	1	/P	Guide, Gear Shift
13	3446-049	1		Plate, Gear Shift Cam (inc. 14)
14	3423-045	5		Pin
15	3423-370	2		Screw
16	3423-135	2		Retainer
17	3402-051	1		Bearing, Gear Shift Cam
18	3446-308	1		Cam, Gear Shift (inc. 19)
19	3423-114	1	/P	Pin
20	3402-087	2		Spring
21	3423-044	2		Contact
22	3446-313	1		Base, Neutral Switch
23	3423-418	2		Bolt
24	3446-157	1		Fork, Gear Shift - No. 3
25	3446-307	1		Shaft, Gear Shift Fork - No. 1
26	3446-310	1		Shaft, Gear Shift (inc. 27)
27	3402-093	1		Spring
28	3446-056	1		Stopper, Gear Shift Shaft
29	3402-094	1		Spring, Return
30	3446-054	1		Spacer, Gear Shift Shaft
31	3402-068	1	/P	Seal, Oil

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 43 of 91
HYDRAULIC BRAKE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 44 of 91
 HYDRAULIC BRAKE ASSEMBLY

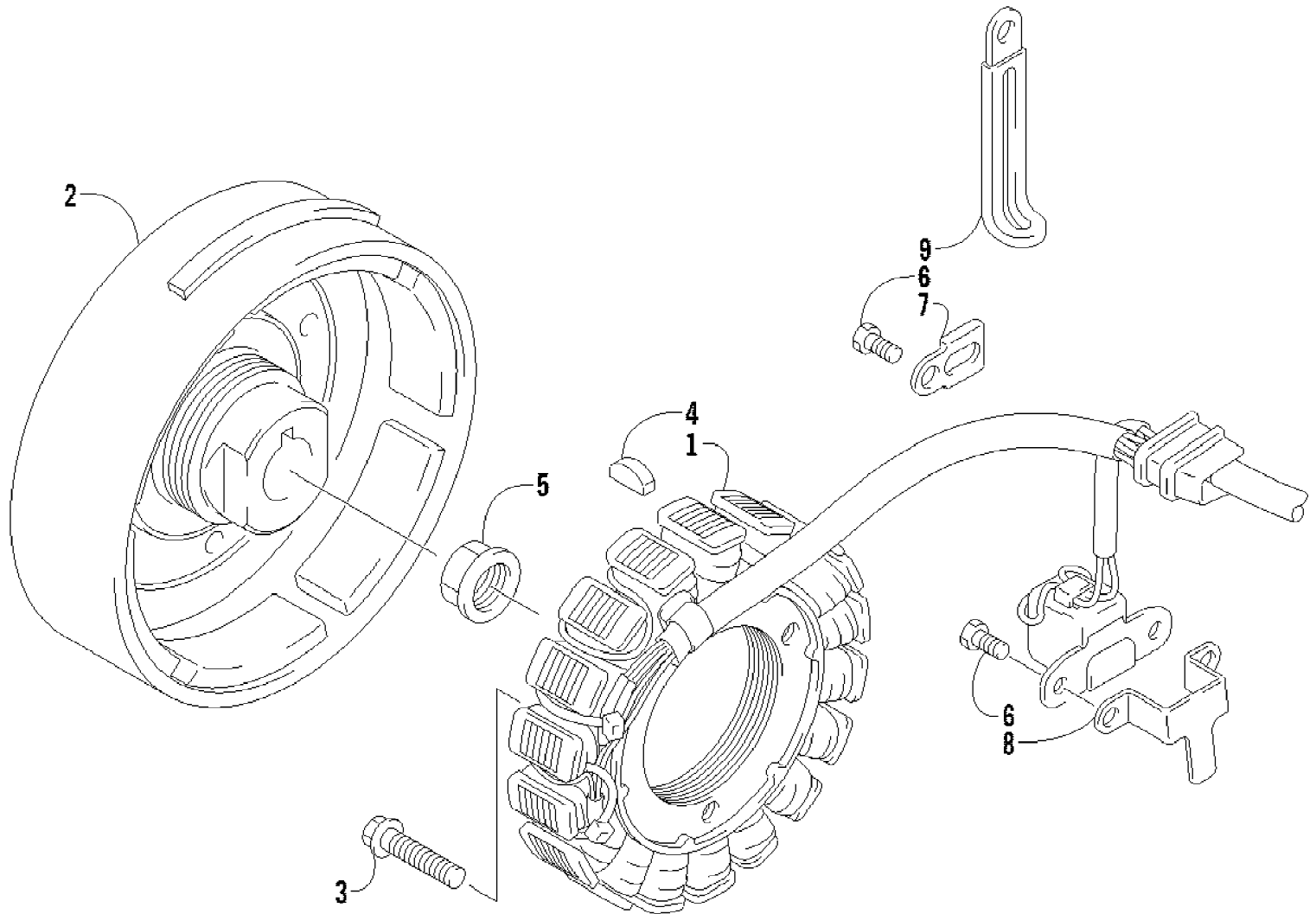
Ref #	Part Number	Qty	S/P/F	Description
1	8476-625	1		Screw, Cap
2	0402-961	2		Hose, Brake - Front
3	1402-086	1		Block, Junction
4	1402-031	1		Plug
5	8408-825	6		Screw, Cap
6	0502-335	1	S	Caliper, Brake - Right Front (inc. 7-16)
6	0502-336	2	S	Caliper, Brake - Left Front and Right Rear (inc. 7-16)
7	0	3	F	Housing, Caliper
8	0402-490	3		O-Ring
9	0402-496	3	S	Clip, Hairpin
10	0402-492	12		Screw, Cap
11	0402-491	3	S	Valve, Bleed
12	0402-882	6	/P	Pad, Brake
13	0402-493	3		Cap, Bleed Valve
14	0402-980	6		O-Ring, Brake Caliper
15	0402-495	3		Pin, Brake Caliper
16	0	3	F	Housing, Caliper
17	0423-178	6		Washer, Crush
18	0423-413	3		Bolt, Banjo Fitting
19	1402-204	1		Hose, Brake - Rear



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 46 of 91
 HYDRAULIC HAND BRAKE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0502-561	1	S	Brake Assembly (inc. 2-10)
2	0502-566	1		Screw, Reservoir Cover - Kit
3	0502-565	1		Cover, Reservoir - Kit
4	0502-568	1		Screw, Master Cylinder Clamp - Kit
5	0502-567	1		Clamp, Master Cylinder - Kit
6	0502-516	1		Master Cylinder Assembly - Kit
7	0502-562	1	S	Lever Assembly - Kit (inc. 8-9)
8	0502-563	1	S	Lock, Brake Lever - Kit
9	0502-580	1		Lever Pin - Kit
10	0502-564	1	/P	Switch, Brake - Kit
11	0402-962	1		Brakeline, Hydraulic

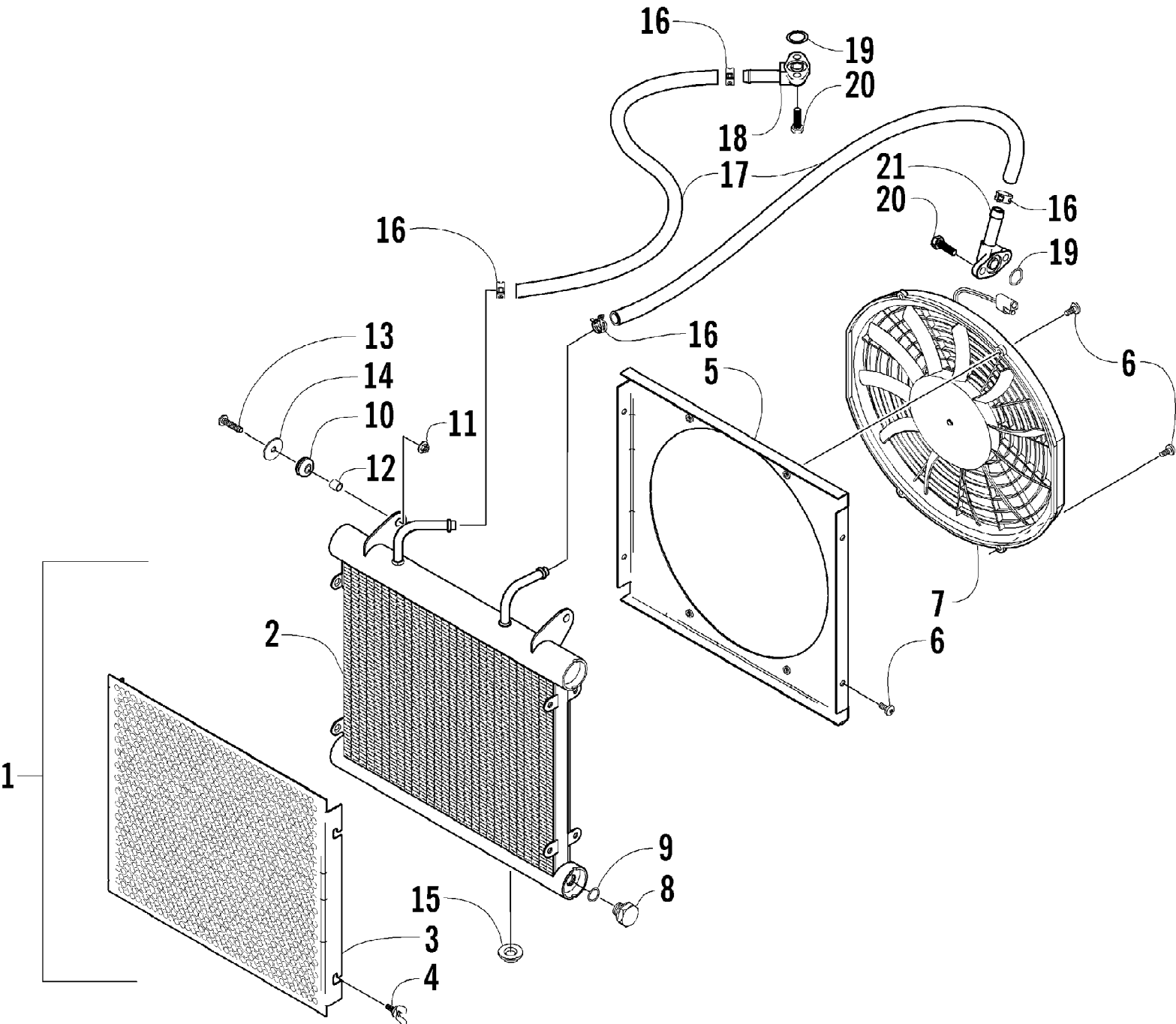
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
MAGNETO ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36) Page 48 of 91
MAGNETO ASSEMBLY

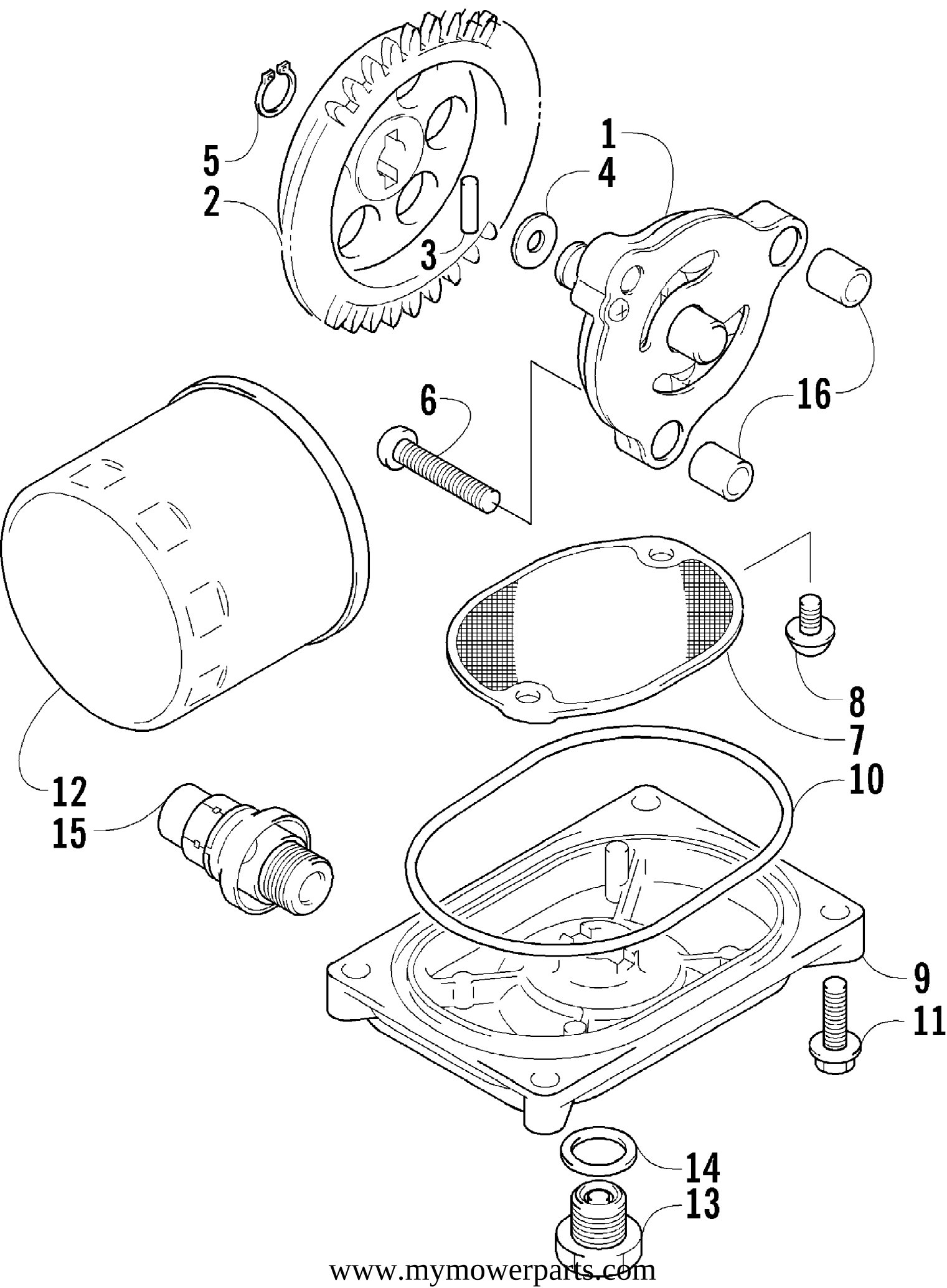
Ref #	Part Number	Qty	S/P/F	Description
1	3430-053	1		Stator Assembly
2	3430-054	1	S	Rotor/Flywheel
3	3004-756	3	S	Bolt
4	0691-785	1		Key
5	3423-086	1		Nut
6	3423-005	3	/P	Bolt
7	3430-005	1		Clamp
8	3430-006	1		Clamp
9	3002-964	1	/P	Clamp, Wire

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
OIL COOLER ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 OIL COOLER ASSEMBLY Page 50 of 91

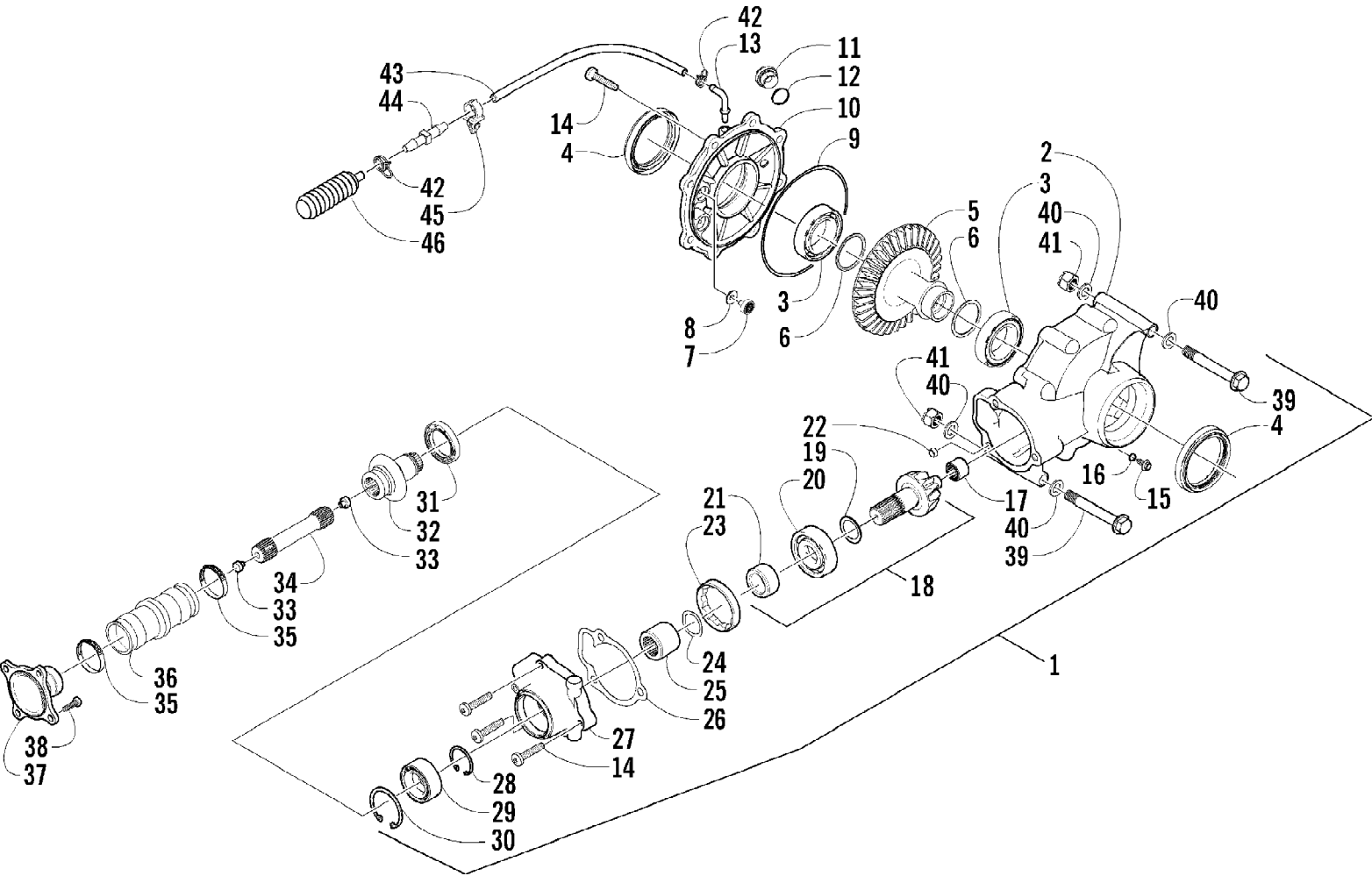
Ref #	Part Number	Qty	S/P/F	Description
1	0413-052	1		Cooler, Oil - Assembly (inc. 2-9)
2	0413-053	1		Cooler, Oil
3	0413-007	1		Screen, Oil Cooler
4	0413-009	1		Screw, Thumb
5	0413-064	1		Shroud, Fan
6	8475-512	8		Screw, Machine
7	0413-044	1	S	Fan, Cooling
8	0413-058	1		Plug, Drain
9	0413-059	1		O-Ring
10	0423-030	2		Grommet
11	0623-038	2		Nut w/Washer
12	0423-036	2		Collar
13	8476-625	2		Screw, Machine
14	0623-184	2		Washer
15	0423-028	2		Bushing, Stem
16	0423-098	4	/P	Clamp, Hose
17	0410-044	2		Hose, Oil
18	0410-013	1		Fitting, Oil
19	0423-089	2		O-Ring
20	8471-616	4		Screw, Machine
21	0410-012	1		Fitting, Oil - Angled



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 OIL FILTER/PUMP ASSEMBLY Page 52 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3402-619	1		Pump, Oil
2	3402-618	1		Gear, Driven
3	3423-046	1		Pin
4	3423-443	1		Washer
5	3423-184	1	S	Circlip
6	3423-113	3	S/P	Screw
7	3402-156	1		Strainer, Oil
8	0693-389	2	S	Screw
9	3402-157	1		Cap, Oil Strainer
10	3423-077	1		O-Ring
11	3004-756	4	S	Screw, Cap
12	0436-146	1	S	Filter, Oil
13	3403-021	1	/P	Plug, Drain
14	3402-012	1		Gasket, Drain Plug
15	3402-773	1		Valve, Assembly - Oil Relief
16	3005-206	2	/P	Pin, Oil Pump

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A20041SH2AUP3G)
REAR DRIVE GEARCASE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 REAR DRIVE GEARCASE ASSEMBLY

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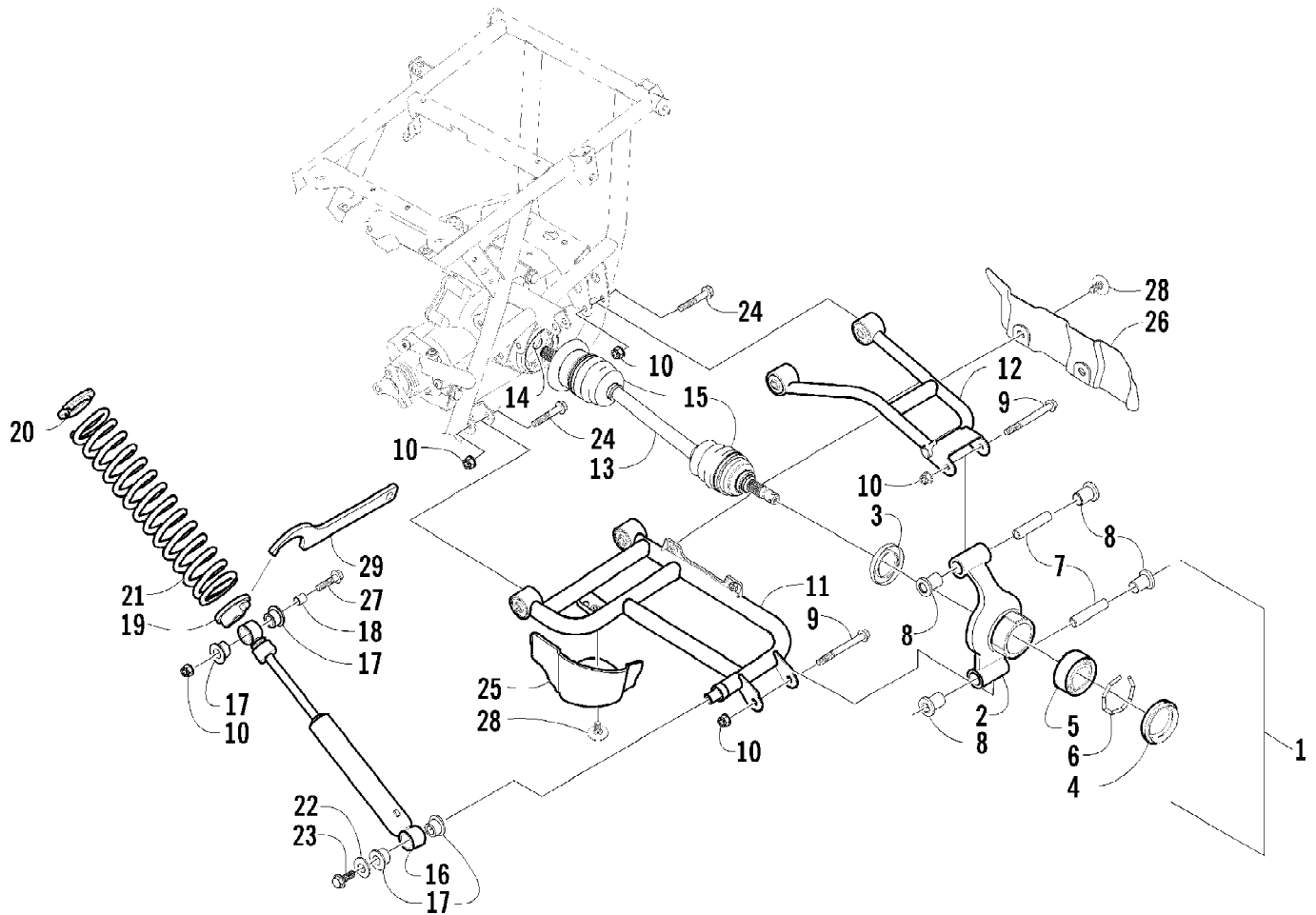
Ref #	Part Number	Qty	S/P/F	Description
1	0502-453	1		Gearcase, Rear Drive - Assembly (inc. 2-32)
2	0502-352	1		Housing, Gearcase
3	0402-393	2		Bearing
4	0402-394	2	S	Seal
5	0402-965	1		Gear, Ring - 36T
6	0402-405	AR		Shim
6	0402-406	AR		Shim
6	0402-407	AR		Shim
6	0402-408	AR		Shim
6	0402-409	AR		Shim
7	0402-326	1		Button, Thrust
8	0402-429	AR		Shim
8	0402-430	AR		Shim
8	0402-431	AR		Shim
8	0402-432	AR		Shim
8	0402-433	AR		Shim
9	0423-149	1		O-Ring
10	0502-346	1		Cover, Gearcase
11	0402-333	1	/P	Plug, Fill (inc. 12)
12	0423-154	1		O-Ring
13	1402-102	1		Fitting
14	0423-118	11		Screw, Self-Tapping
15	0402-450	1	S	Plug, Magnetic (inc. 16)
16	0423-153	1		O-Ring
17	0402-328	1		Bearing
18	0502-123	1		Gear, Pinion - Assembly - 10T (inc. 19-21)
19	0402-424	AR		Shim
19	0402-425	AR		Shim
19	0402-426	AR		Shim
19	0402-427	AR		Shim
19	0402-428	AR		Shim
20	0402-327	1		Bearing
21	0402-336	1		Collar, Retaining
22	0402-411	1		Pin, Dowel
23	0402-331	1		Collar, Lock
24	0402-982	1		Washer, Wave
25	0402-981	1		Collar, Shaft
26	0402-947	1		Gasket, Flange
27	0502-380	1		Housing, Pinion
28	0423-417	1		Ring, Retaining
29	1402-043	1		Bearing
30	0423-423	1		Ring, Retaining
31	1402-011	1		Seal
32	0502-407	1	S	Shaft, Input
33	0673-618	2	/P	Bumper, Propeller Shaft
34	0402-963	1		Shaft, Propeller
35	0423-393	2		Clamp
36	0402-954	1		Boot
37	0402-950	1		Flange, Output
38	8408-820	4	/P	Screw, Cap
39	0423-404	2		Screw, Cap
40	0423-426	4		Washer
41	8428-002	2		Nut, Lock

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 REAR DRIVE GEARCASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
42	0423-315	3		Clamp, Hose
43	0410-049	AR		Hose, Vent
44	0470-462	1		Fitting, Vent
45	0623-101	1		Clip, Retaining
46	0402-147	1	S	Bladder, Gearcase

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
REAR SUSPENSION ASSEMBLY

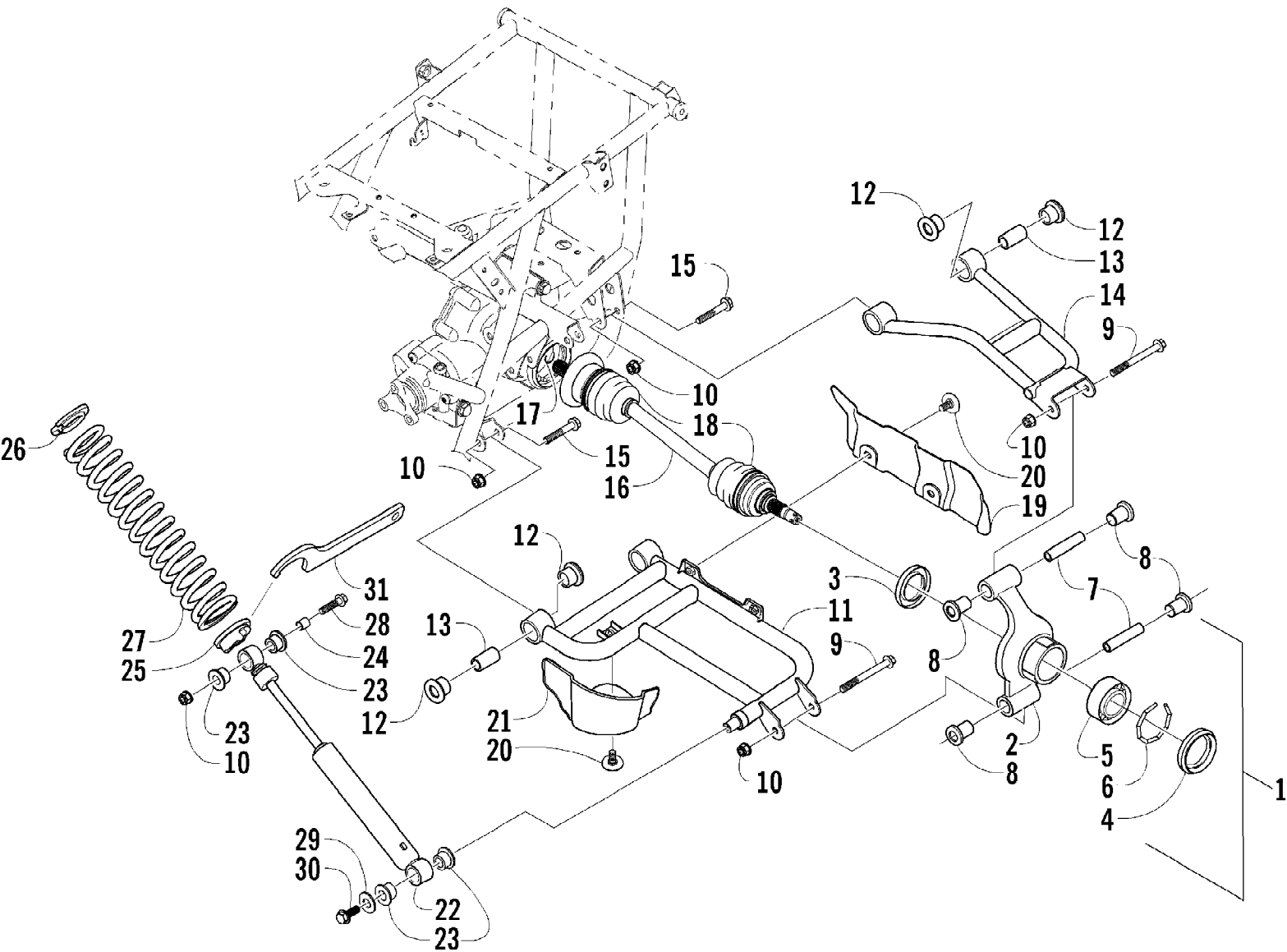


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 REAR SUSPENSION ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0504-302	1	S	Knuckle, Right Rear - Assembly (inc. 2-6)
1	0504-227	1	S	Knuckle, Left Rear - Assembly (inc. 2-6)
2	0504-297	1	S	Knuckle - Right
2	0504-225	1	S	Knuckle - Left
3	0402-069	2		Seal, Wheel Bearing - Rear
4	0402-089	2		Seal, Wheel Bearing - Front
5	0402-275	2	/P	Bearing, Wheel
6	0423-034	2		Clip, Bearing
7	0403-038	4	S/P	Collar, Suspension Bushing
8	0403-032	8	S	Bushing, Suspension
9	8409-000	4		Screw, Cap
10	8428-002	14		Nut, Lock
11	0504-228	1		A-Arm, Rear - Lower Right
11	0504-229	1		A-Arm, Rear - Lower Left
12	0504-306	1		Arm, Rear - Upper Right
12	0504-233	1		Arm, Rear - Upper Left
13	0502-544	2	S	Axle, Drive (inc. 14-15)
14	0441-400	2	S	Clip, Retaining
15	0436-276	2	S	Repair Kit, Boot - Rear Axle
16	0404-045	2		Shock Absorber - Rear (inc. 17-18)
17	0604-310	8		Bushing, Shock Absorber
18	0403-028	2		Sleeve, Shock Absorber
19	0404-057	2		Cam, Spring Adjuster
20	1603-889	2	/P	Retainer, Spring
21	0504-303	2		Spring, Suspension
22	0423-087	2		Washer
23	8408-820	2	/P	Screw, Cap
24	8409-060	8		Screw, Cap
25	1406-071	1		Guard, Boot - Right
25	1406-072	1		Guard, Boot - Left
26	1406-068	1		Guard, Boot - Right
26	1406-069	1		Guard, Boot - Left
27	8409-040	2		Screw, Cap
28	0423-101	6		Screw, Body
29	0441-587	1		Wrench, Spanner

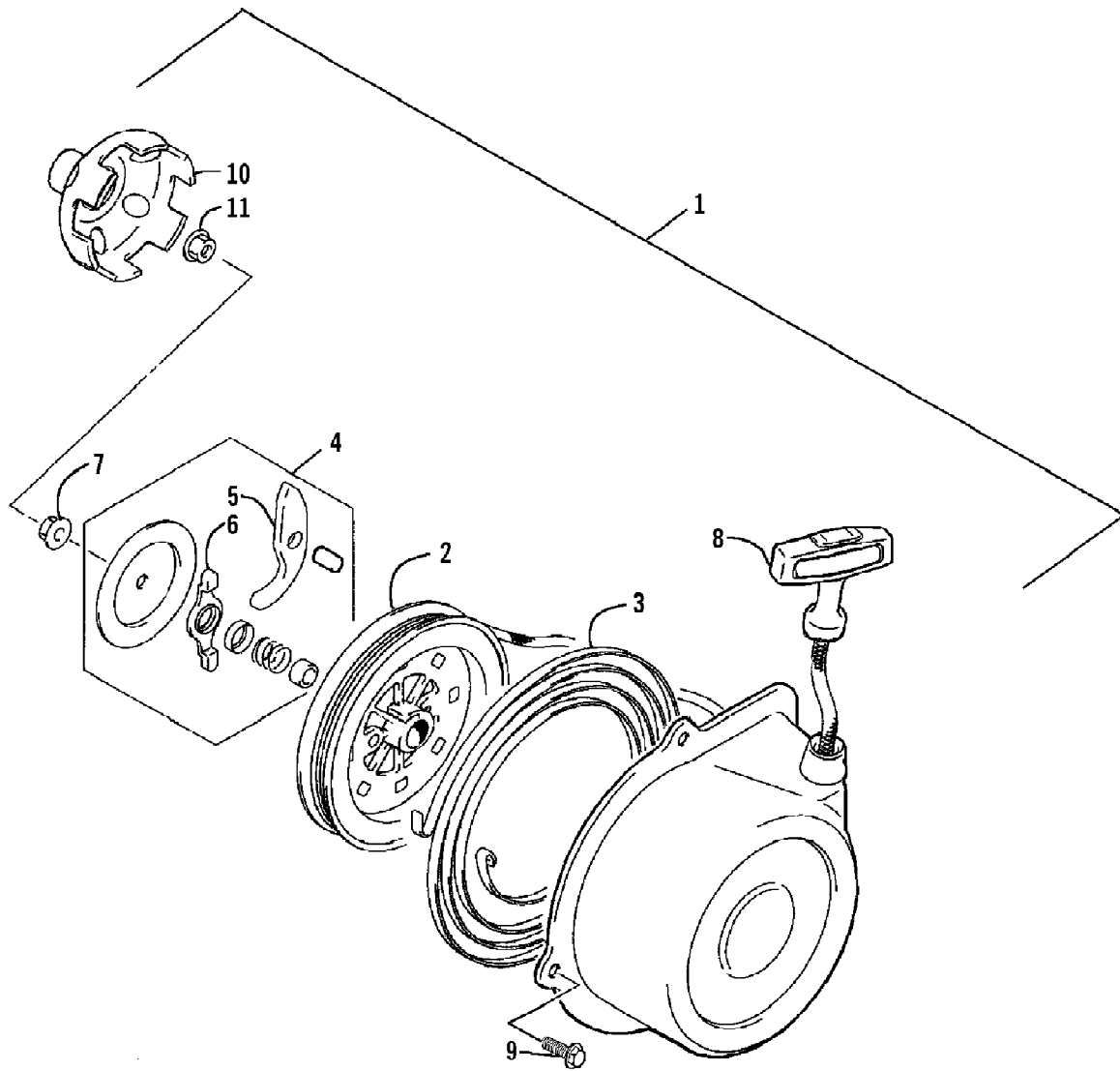
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 58 of 91
REAR SUSPENSION ASSEMBLY (VIN Ending in 225000 and Up)



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 59 of 91
 REAR SUSPENSION ASSEMBLY (VIN Ending in 225000 and Up)

Ref #	Part Number	Qty	S/P/F	Description
1	0504-302	1	S	Knuckle, Right Rear - Assembly (inc. 2-6)
1	0504-227	1	S	Knuckle, Left Rear - Assembly (inc. 2-6)
2	0504-297	1	S	Knuckle - Right
2	0504-225	1	S	Knuckle - Left
3	0402-069	2		Seal, Wheel Bearing - Rear
4	0402-089	2		Seal, Wheel Bearing - Front
5	0402-275	2	/P	Bearing, Wheel
6	0423-034	2		Clip, Bearing
7	0403-038	4	S/P	Collar, Suspension Bushing
8	0403-032	8	S	Bushing, Suspension
9	8409-000	4		Screw, Cap
10	8428-002	14		Nut, Lock
11	0504-320	1	S	A-Arm, Rear - Lower Right (inc. 12-13)
11	0504-321	1	S	A-Arm, Rear - Lower Left (inc. 12-13)
12	0403-115	16	S	Bushing
13	0403-114	8	S	Collar
14	0504-318	1		A-Arm, Rear - Upper Right (inc. 12-13)
14	0504-319	1		A-Arm, Rear - Upper Left (inc. 12-13)
15	8409-075	8		Screw, Cap
16	0502-544	2	S	Axle, Drive (inc. 17-18)
17	0441-400	2	S	Clip, Retaining
18	0436-276	2	S	Repair Kit, Boot - Rear Axle
19	1406-068	1		Guard, Boot - Right
19	1406-069	1		Guard, Boot - Left
20	0423-101	6		Screw, Body
21	1406-071	1		Guard, Boot - Right
21	1406-072	1		Guard, Boot - Left
22	0404-072	2		Shock Absorber - Rear (inc. 23-24)
23	0604-310	8		Bushing, Shock Absorber
24	0403-028	2		Sleeve, Shock Absorber
25	0404-057	2		Cam, Spring Adjuster
26	1603-889	2	/P	Retainer, Spring
27	0404-074	2		Spring, Suspension
28	8409-040	2		Screw, Cap
29	0423-087	2		Washer
30	8408-820	2	/P	Screw, Cap
31	0441-587	1		Wrench, Spanner

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 60 of 91
RECOIL STARTER ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 RECOIL STARTER ASSEMBLY Page 61 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3445-003	1		Starter, Recoil - Assembly (inc. 2-8)
2	3445-004	1		Reel
3	3445-007	1		Spring, Sprial
4	3445-016	1		Ratchet - Assembly (inc. 5-6)
5	3445-005	1		Ratchet
6	3445-006	1		Guide, Ratchet
7	3004-488	1	S/P	Nut
8	3445-011	1		Rope Assembly
9	3423-428	4		Screw, Cap
10	3445-029	1	/P	Cup, Starter
11	3004-491	1	S/P	Nut

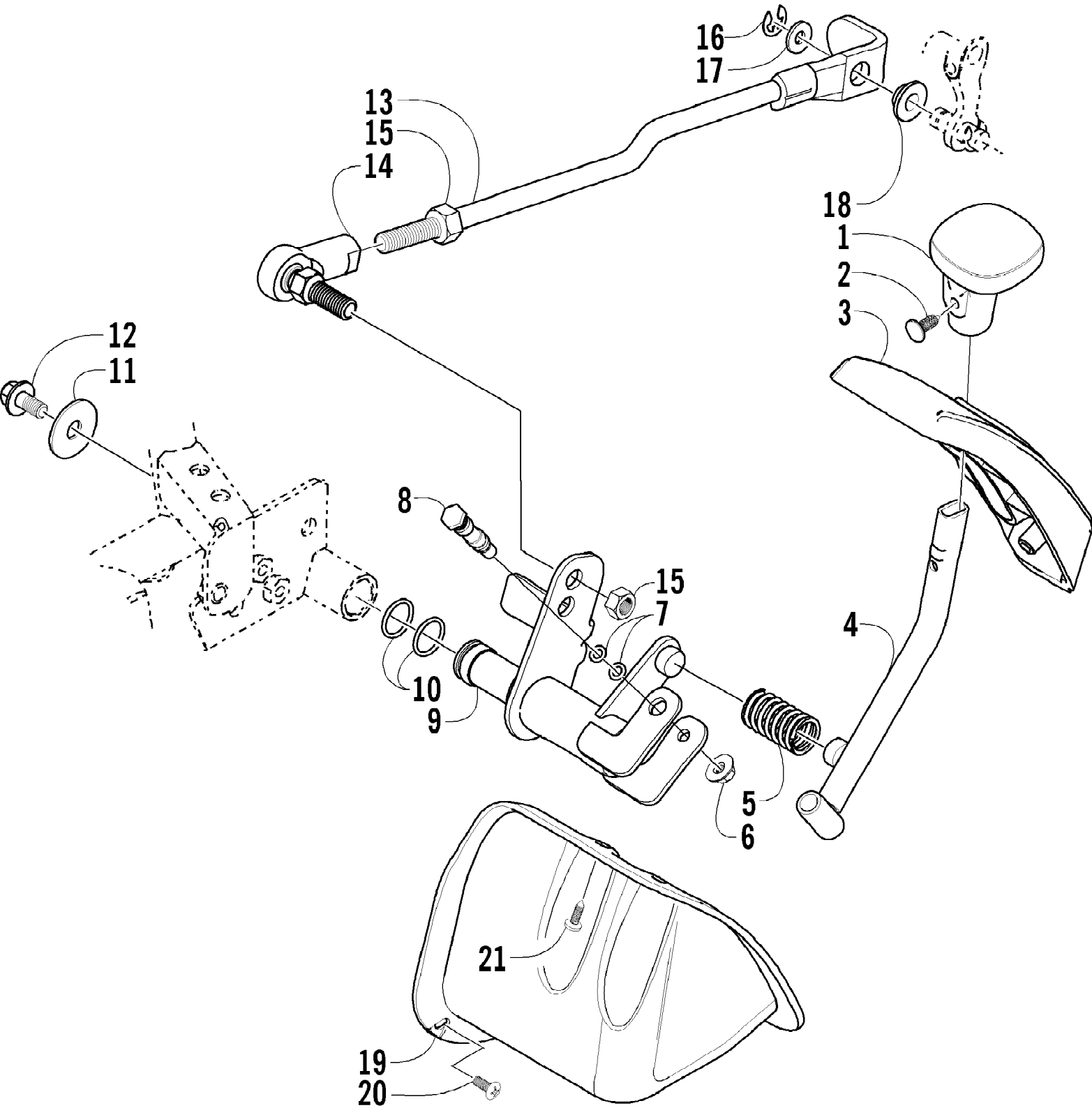
No
Diagram
Available

Parts List
Only

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 RELATED ITEMS Page 63 of 91

Ref #	Part Number	Qty	S/P/F	Description
	0436-340	1	S	Bag, Fender - Black
	0436-337	1		Bag, Rack, Front - Black
	0436-336	1		Bag, Rack, Rear - Black
	0436-330	1		Bumper (Rear)
	0436-454	1		Cargo Box
	0436-381	1		Cover, Black and Green
	0436-339	1		Cover, Timber Camo
	0436-005	1	S	Engine Oil - 10W40
	0436-003	1	S	Engine Oil - 5W30
	0436-007	1	S	Gear Lube (Diff) - 80W90
	0436-200	1		Gun Scabbard Mount
	0436-505	1		Hand Guards - Black
	0436-352	1		Hand/Thumb Warmers
	2256-944	1		Illustrated Parts Manual
	2256-937	1		Manuel d'utilisation (F)
	2256-934	1		Operator's Manual (E)
	0436-351	1		Rack Basket (Front)
	0436-350	1		Rack Basket (Rear)
	0436-349	1		Rack Extension, 4 in. (Front)
	0436-225	1		Rack Extension, 4 in. (Rear)
	0436-226	1		Rack Extension, 8 in. (Rear)
	0436-228	1		Snowplow Blade, 50 in. -
	0436-287	1		Snowplow Blade, 50 in. -
	0436-296	1		Snowplow Blade, 60 in. -
	1402-028	1		Tire, Titan AT589 (25x8-12, Mud & Snow)
	0402-563	1		Tire, Titan AT589 (25x10-12, Mud & Snow)
	0436-297	1		Tool Holder - Double
	0436-263	1	/P	Tool Holder - Single
	0436-329	1	S	Winch, 2500 lb
	0436-361	1		Winch Mounting Kit
	0436-301	1		Windshield, Clear w/Black Accent

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
REVERSE SHIFT LEVER ASSEMBLY

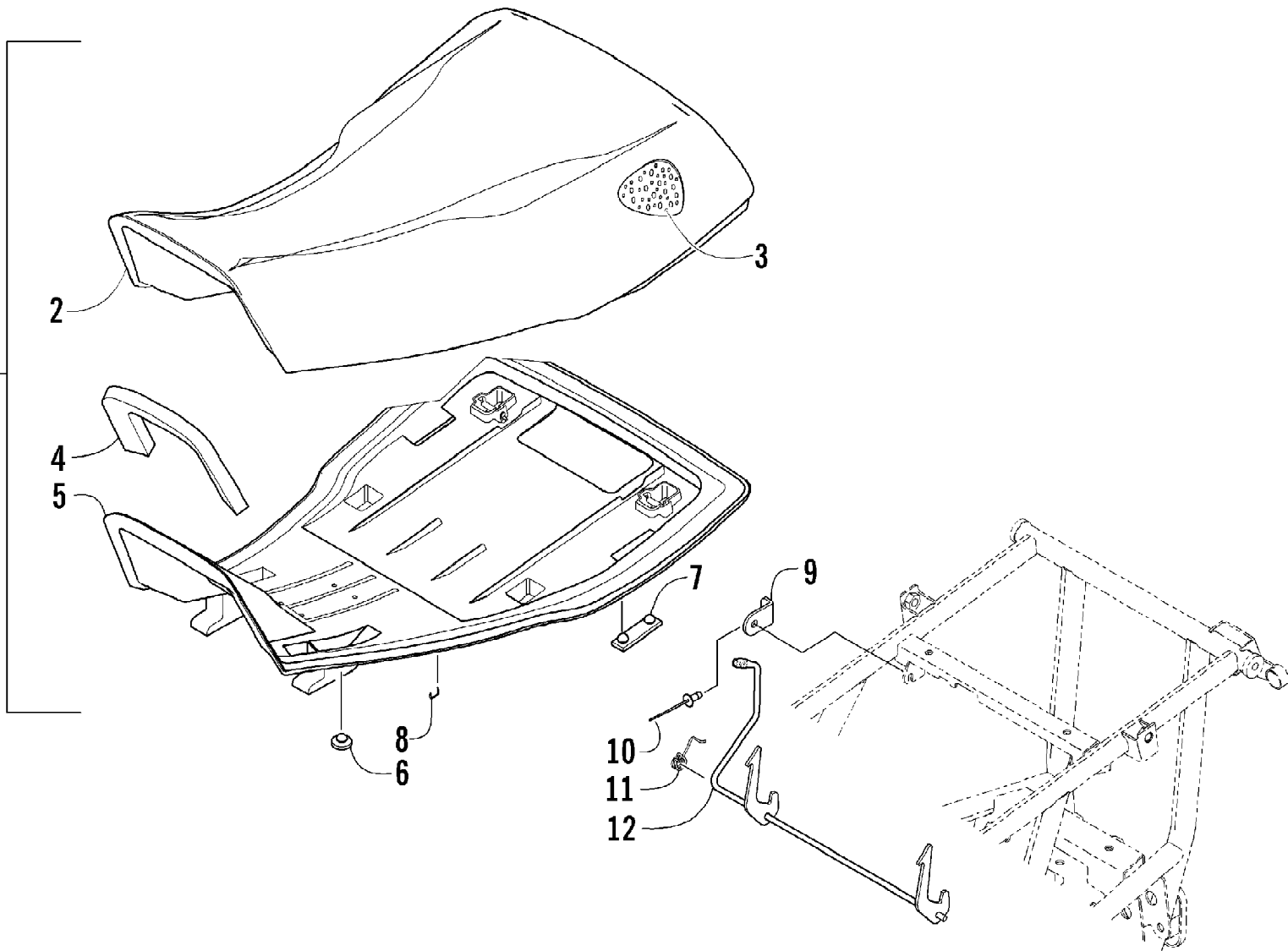


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 REVERSE SHIFT LEVER ASSEMBLY Page 65 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	0402-843	1	/P	Handle, Reverse Shift Lever
2	0423-345	1		Clip, Push
3	0402-983	1		Plate, Shift
4	0502-417	1		Lever, Shift
5	0502-410	1	S	Spring
6	8424-602	1	/P	Nut
7	0423-182	2	/P	O-Ring
8	0402-675	1		Axle, Pivot
9	0502-419	1		Axle, Reverse Shift Lever
10	0423-299	2	/P	O-Ring
11	0423-087	1		Washer
12	8408-812	1		Screw, Cap
13	0502-589	1		Linkage, Shift
14	0402-844	1		End, Rod
15	0623-294	2		Nut
16	0423-169	1	/P	E-Ring
17	3423-204	1	/P	Washer
18	0423-091	1		Bushing
19	0406-943	1		Shield, Linkage
20	0423-371	3		Screw, Machine
21	0623-309	1		Screw, Self-Tapping

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
SEAT ASSEMBLY

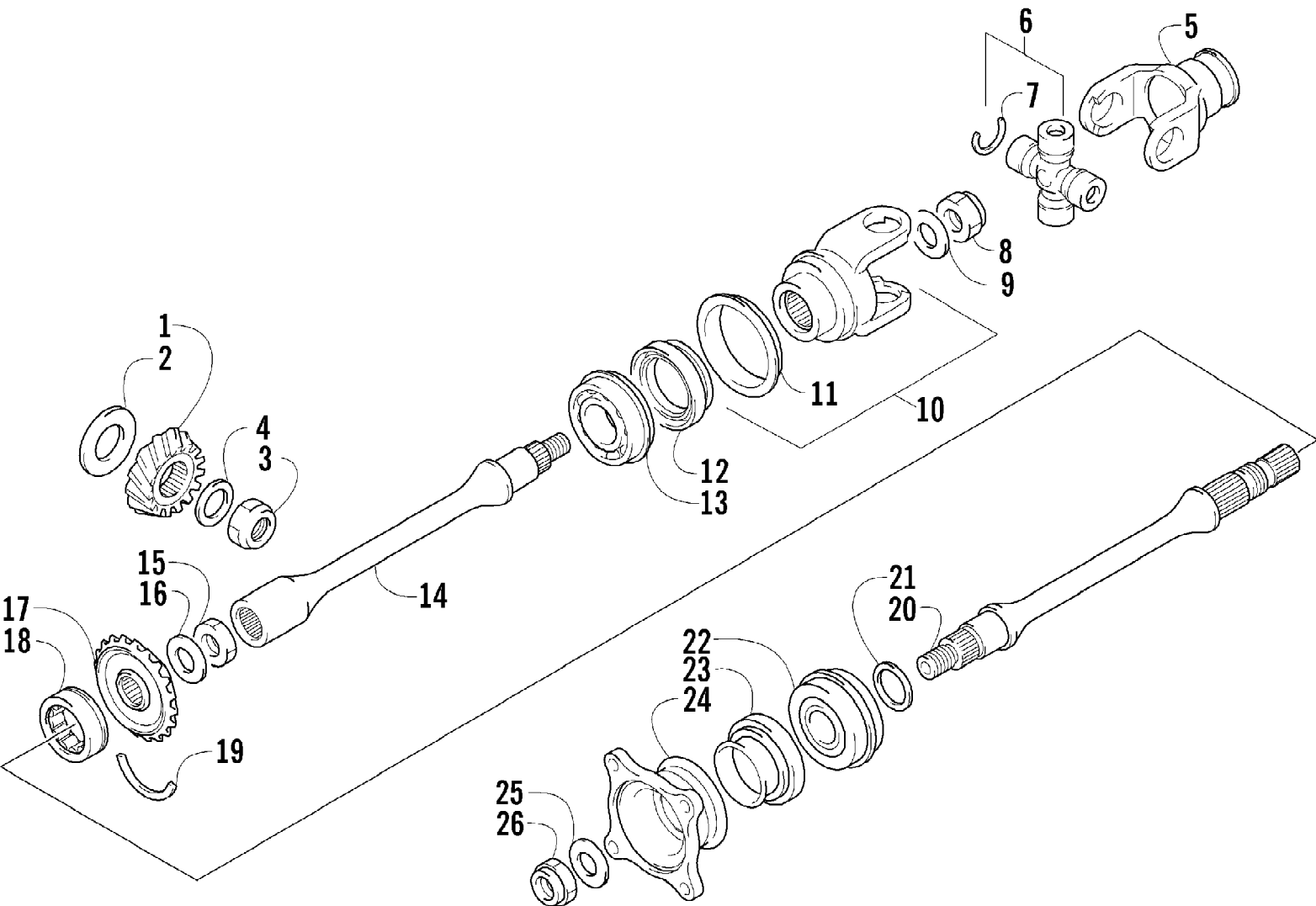
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2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 SEAT ASSEMBLY Page 67 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	0506-558	1		Seat Assembly (inc. 2-8)
2	0506-556	1		Cover, Seat
3	0506-555	1		Foam, Seat
4	1406-060	1		Foam, Sound
5	0406-878	1		Base, Seat Assembly (inc. 6-7)
6	0406-877	2	/P	Bumper, Seat - Front
7	0406-879	2		Bumper, Seat - Rear
8	0624-528	AR	/P	Staple
9	1406-087	1		Plate, Retainer
10	8060-284	1		Rivet
11	1406-371	1		Spring, Seat Latch
12	1506-217	1		Latch, Seat

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
SECONDARY DRIVE ASSEMBLY



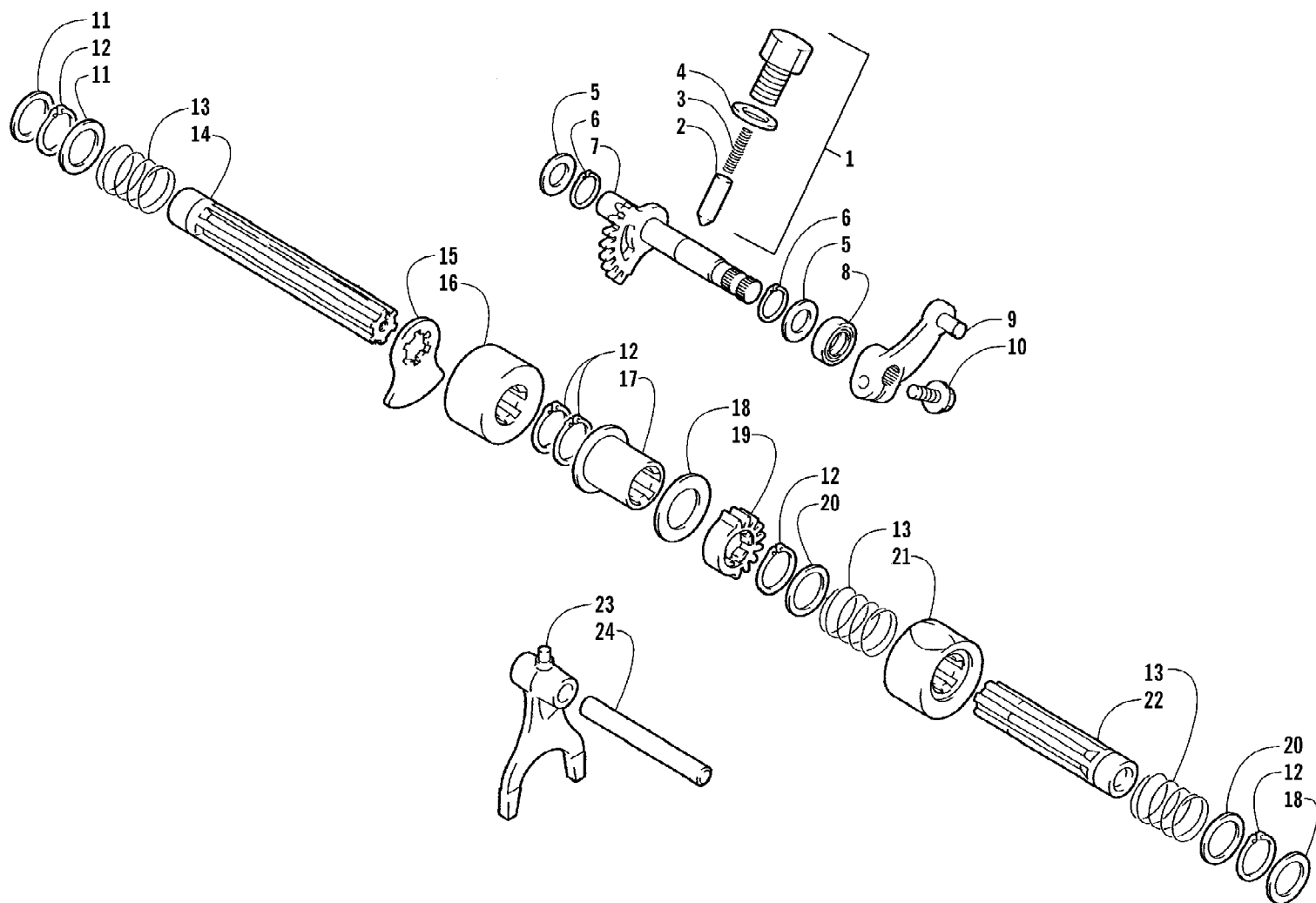
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 SECONDARY DRIVE ASSEMBLY

Page 69 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3446-274	1	/P	Gear, Secondary Drive
2	3446-035	1		Shim, Secondary Drive Gear - Set
3	3423-023	1		Nut
4	3005-372	1		Washer
5	0	1	F	Yoke, Propeller Shaft
6	0	1	F	Joint, Universal - Set (inc. 7)
7	0	4	F	Circlip
8	0	1	F	Nut, Yoke - Front
9	0	1	F	Washer, Yoke - Front
10	0	1	F	Yoke, Drive Output - Front (inc. 11)
11	3402-743	1		Plate, Drive Output Yoke
12	0	1	F	Seal, Oil - Front Secondary Driven Shaft
13	0	1	F	Bearing, Front Secondary Driven Shaft
14	0	1	F	Shaft, Secondary Driven - Front
15	3423-136	1		Nut, Secondary Driven Gear
16	3423-520	1		Washer, Secondary Driven Gear
17	3446-222	1	/P	Gear, Secondary Driven
18	3402-515	1	/P	Bearing, Driven Gear
19	3423-072	1		C-Ring, Driven Bearing
20	3446-305	1		Shaft, Secondary Driven - Rear
21	3402-017	AR		Shim, 25 x 34 x 0.60 mm
21	3402-018	AR		Shim, 25 x 34 x 0.65 mm
21	3402-019	AR		Shim, 25 x 34 x 0.70 mm
21	3402-020	AR		Shim, 25 x 34 x 0.75 mm
21	3402-021	AR	S	Shim, 25 x 34 x 0.80 mm
21	3402-022	AR		Shim, 25 x 34 x 0.85 mm
21	3402-023	AR		Shim, 25 x 34 x 0.90 mm
21	3402-024	AR		Shim, 25 x 34 x 0.95 mm
21	3402-025	AR	S	Shim, 25 x 34 x 1.00 mm
21	3402-028	AR		Shim, 25 x 34 x 1.05 mm
21	3402-029	AR		Shim, 25 x 34 x 1.10 mm
21	3402-030	AR		Shim, 25 x 34 x 1.15 mm
21	3402-031	AR		Shim, 25 x 34 x 1.20 mm
22	3402-067	1	S	Bearing, Rear Secondary Driven Shaft
23	3402-072	1		Seal, Oil - Rear Secondary Driven Shaft
24	3402-514	1	/P	Flange, Output Joint - Rear
25	3423-028	1		Washer, Rear Output Flange
26	3423-025	1		Nut, Rear Output Joint

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
SECONDARY SHIFTING ASSEMBLY

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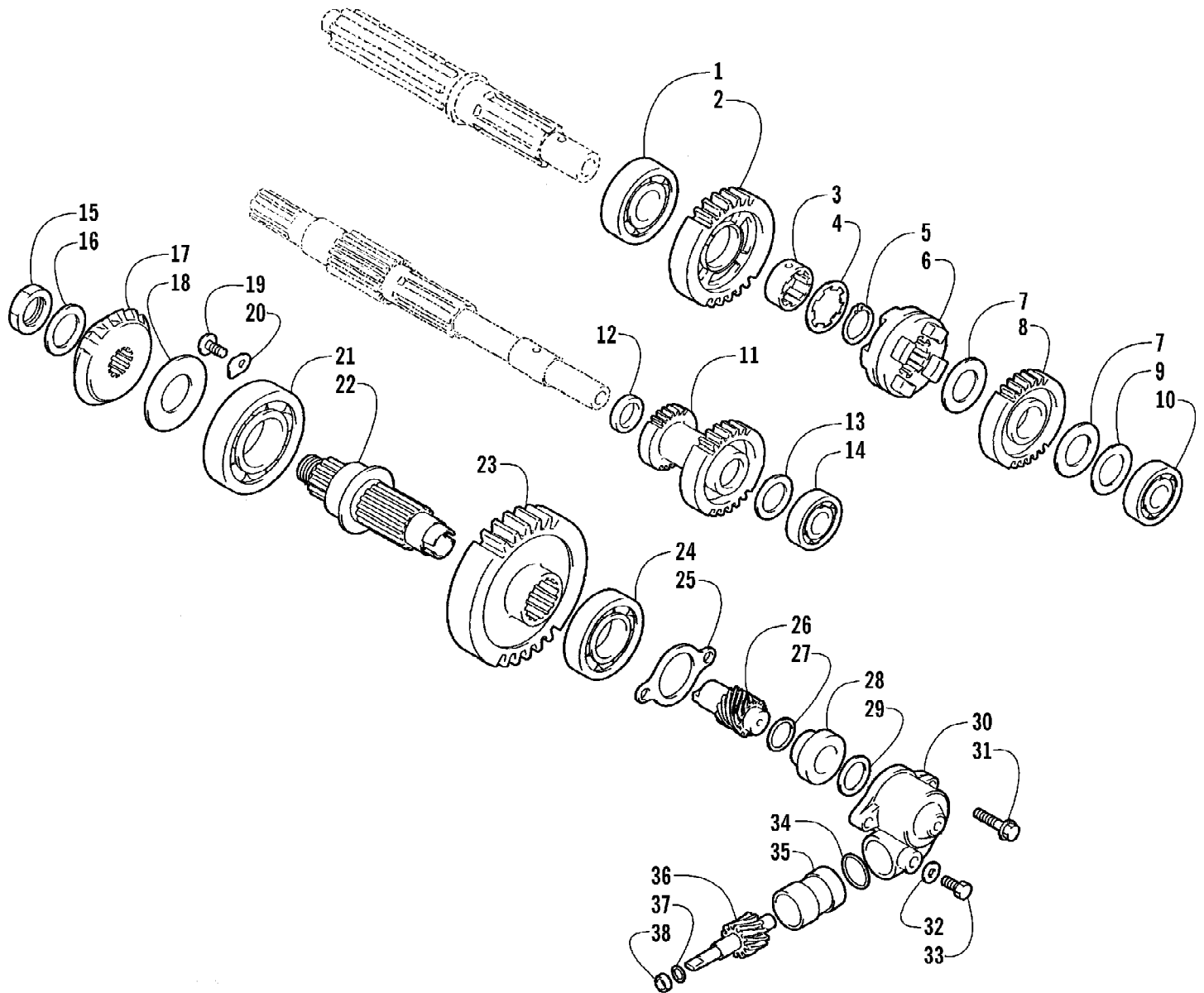


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 SECONDARY SHIFTING ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3446-314	1		Stopper, Gear Shift Cam (inc. 2-3)
2	3446-315	1		Stopper
3	3423-524	1		Spring
4	3402-012	1		Gasket
5	1691-043	2		Washer
6	3423-358	2	S	Circlip
7	3446-322	1		Shaft, Gear Shift
8	3402-076	1		Seal, Oil
9	3402-434	1	/P	Arm, Gear Shift
10	3004-341	1	S/P	Bolt, Gear Shift Arm
11	3423-527	2	/P	Washer
12	3423-190	5	S	Circlip
13	3423-526	3	/P	Spring
14	3446-325	1		Camshaft, Reverse
15	3446-324	1		Plate, Cam Lock
16	3446-323	1		Cam, Reverse
17	3446-321	1		Joint, Camshaft
18	3402-381	2	/P	Washer
19	3446-316	1		Gear, Camshaft
20	3423-533	2		Washer
21	3423-525	1		Cam
22	3446-320	1		Camshaft
23	3446-318	1		Fork, Gear Shift
24	3446-317	1		Shaft, Gear Shift Fork

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
SECONDARY TRANSMISSION ASSEMBLY

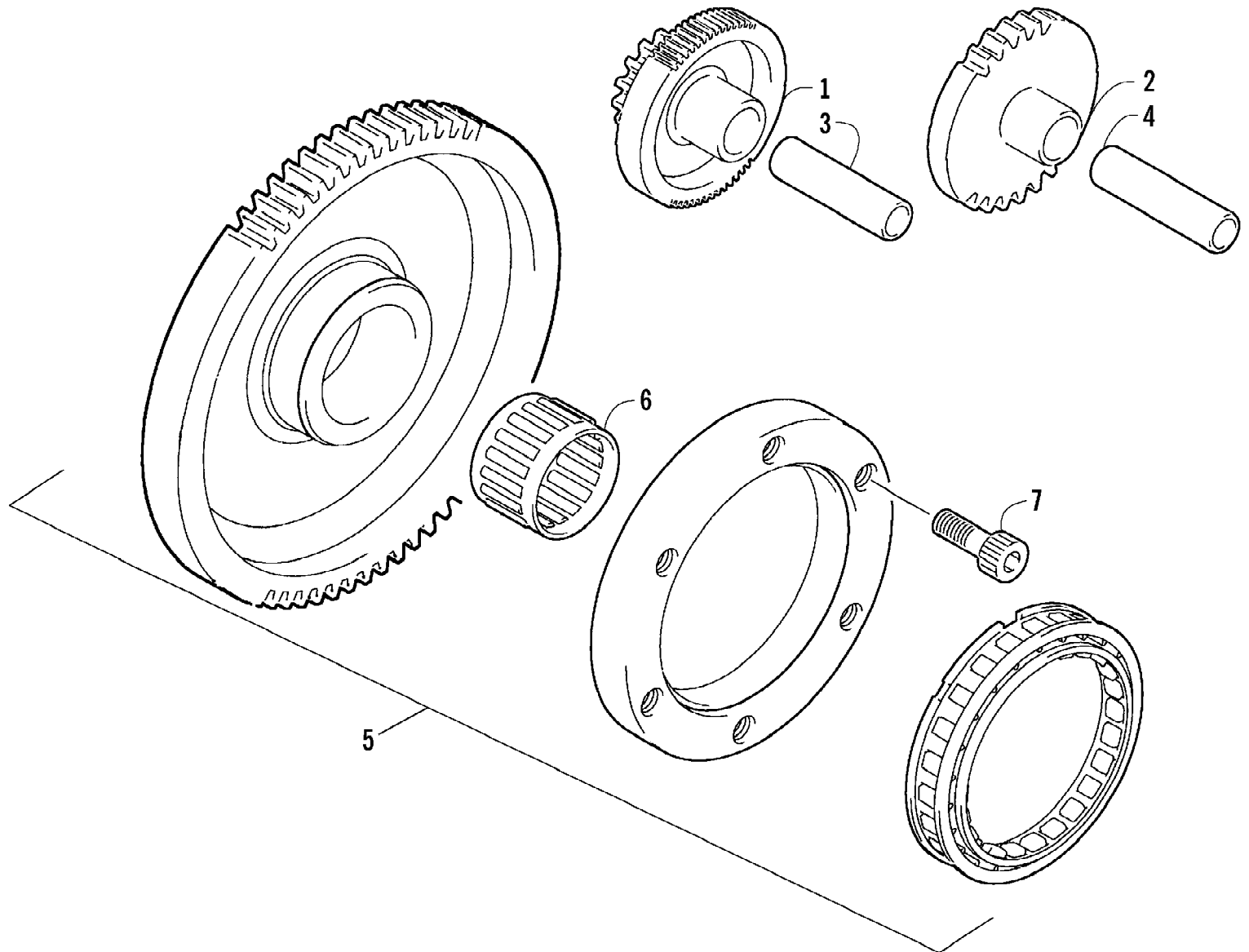


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 SECONDARY TRANSMISSION ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3402-776	1		Bearing
2	3446-300	1		Gear, Drive - No. 1
3	3446-301	1		Bushing, Drive Gear No. 1
4	3423-036	1		Washer
5	3423-066	1	/P	Circlip
6	3446-249	1		Dog, Sliding
7	3423-126	2	/P	Washer
8	3446-302	1		Gear, Drive - No. 2
9	3423-519	1		Spacer, Drive Gear
10	3402-047	1	S	Bearing, Driveshaft
11	3446-299	1		Gear, Idle
12	3402-205	1		Spacer, Idle Gear
13	3423-319	1		Washer
14	3402-217	1		Bearing
15	3423-023	1		Nut, Secondary Drive Gear
16	3005-372	1		Washer, Secondary Drive Gear
17	3446-274	1	/P	Gear, Secondary Drive
18	3446-035	1		Shim, Secondary Drive Gear - Set
19	3423-370	2		Screw
20	3446-031	2	/P	Retainer, Output Shaft
21	3402-180	1	S	Bearing
22	3446-303	1		Shaft, Output
23	3446-304	1		Gear, Driven
24	3402-045	1	/P	Bearing
25	3446-244	1	/P	Gasket, Speedometer Housing
26	3446-060	1		Gear, Speedometer Drive
27	3423-145	1		Washer
28	3446-114	1	/P	Spacer, Speedometer Drive Gear
29	3423-146	1		Washer
30	3446-057	1		Housing, Speedometer
31	3423-346	2	S	Bolt
32	3402-009	1	/P	Washer
33	3423-143	1	S	Bolt
34	3423-056	1		O-Ring
35	3446-058	1		Sleeve
36	3446-061	1		Gear, Speedometer Driven
37	3423-144	1		Washer
38	3402-077	1		Seal, Speedometer Driven Gear

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
STARTER CLUTCH ASSEMBLY

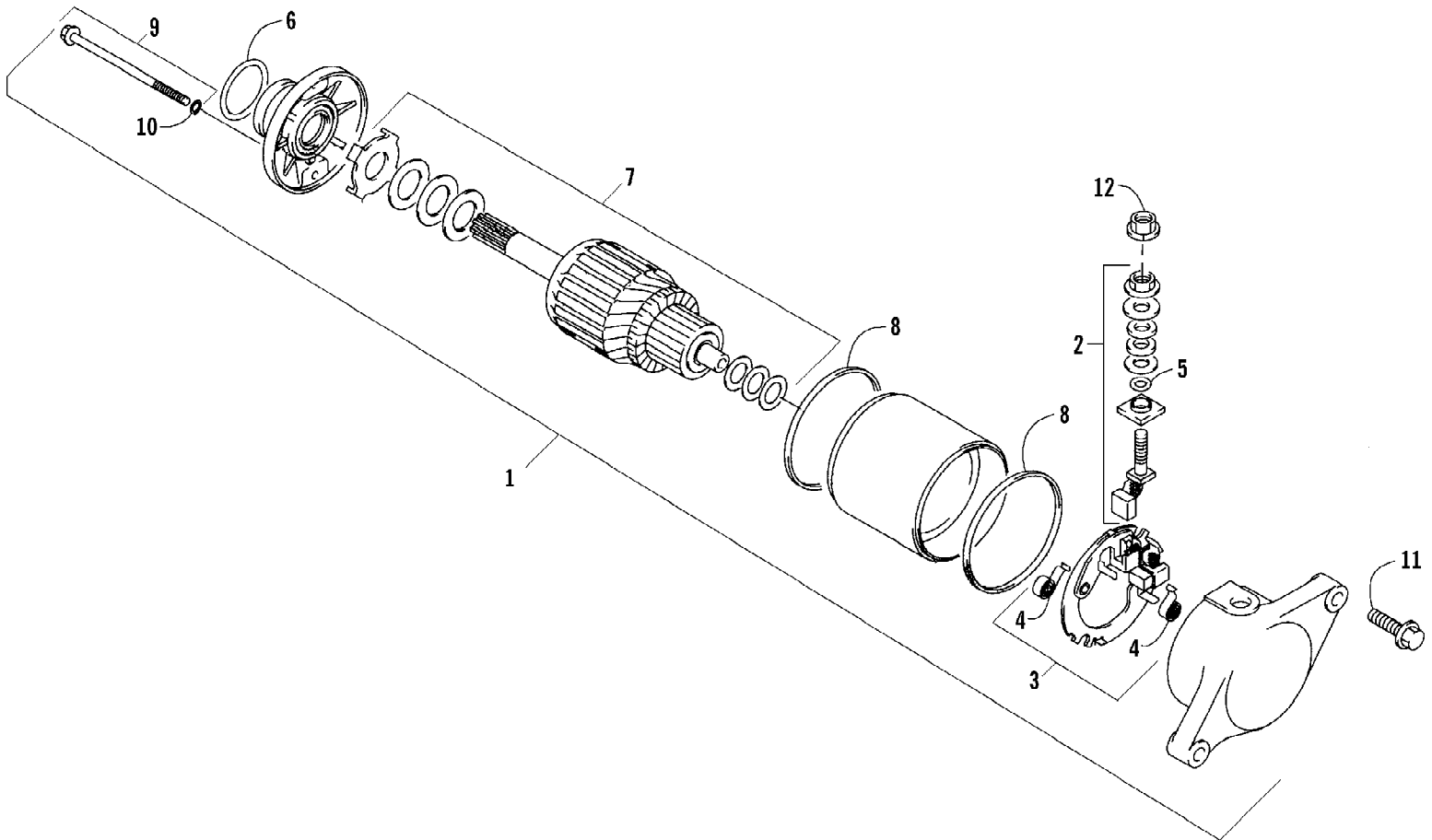


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 STARTER CLUTCH ASSEMBLY Page 75 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3402-603	1		Gear, Starter Idler - No. 1
2	3402-124	1		Gear, Starter Idler - No. 2
3	3423-331	1		Pin, Starter Idler Gear No. 1
4	3423-397	1		Pin, Starter Idler Gear No. 2
5	3402-690	1	S	Clutch, Starter - Set (inc. 6)
6	3402-674	1		Bearing
7	3423-102	6	S	Bolt

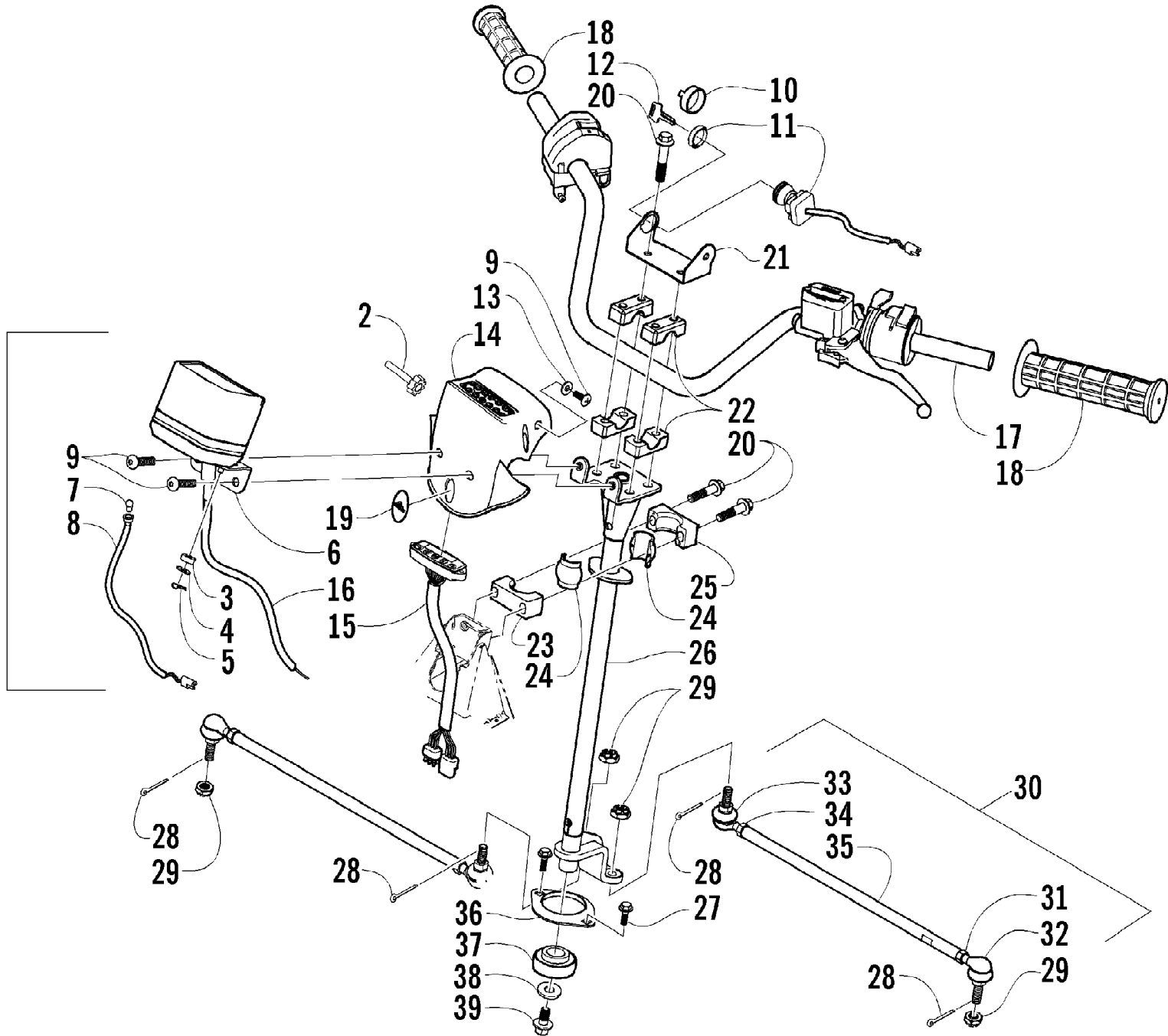
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
STARTER MOTOR ASSEMBLY

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2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 STARTER MOTOR ASSEMBLY Page 77 of 91

Ref #	Part Number	Qty	S/P/F	Description
1	3545-016	1		Motor, Starter Assembly (inc. 2-10)
2	3402-671	1		Terminal Set, Brush
3	3402-672	1		Holder Set, Brush
4	3008-551	4		Spring, Brush
5	3008-164	1		O-Ring
6	3423-272	1		O-Ring
7	3008-099	1		Washer Set
8	3423-497	2		O-Ring
9	3423-498	2		Through-Bolt (inc. 10)
10	3423-496	2		O-Ring
11	3004-756	2	S	Bolt
12	3423-195	1	/P	Nut

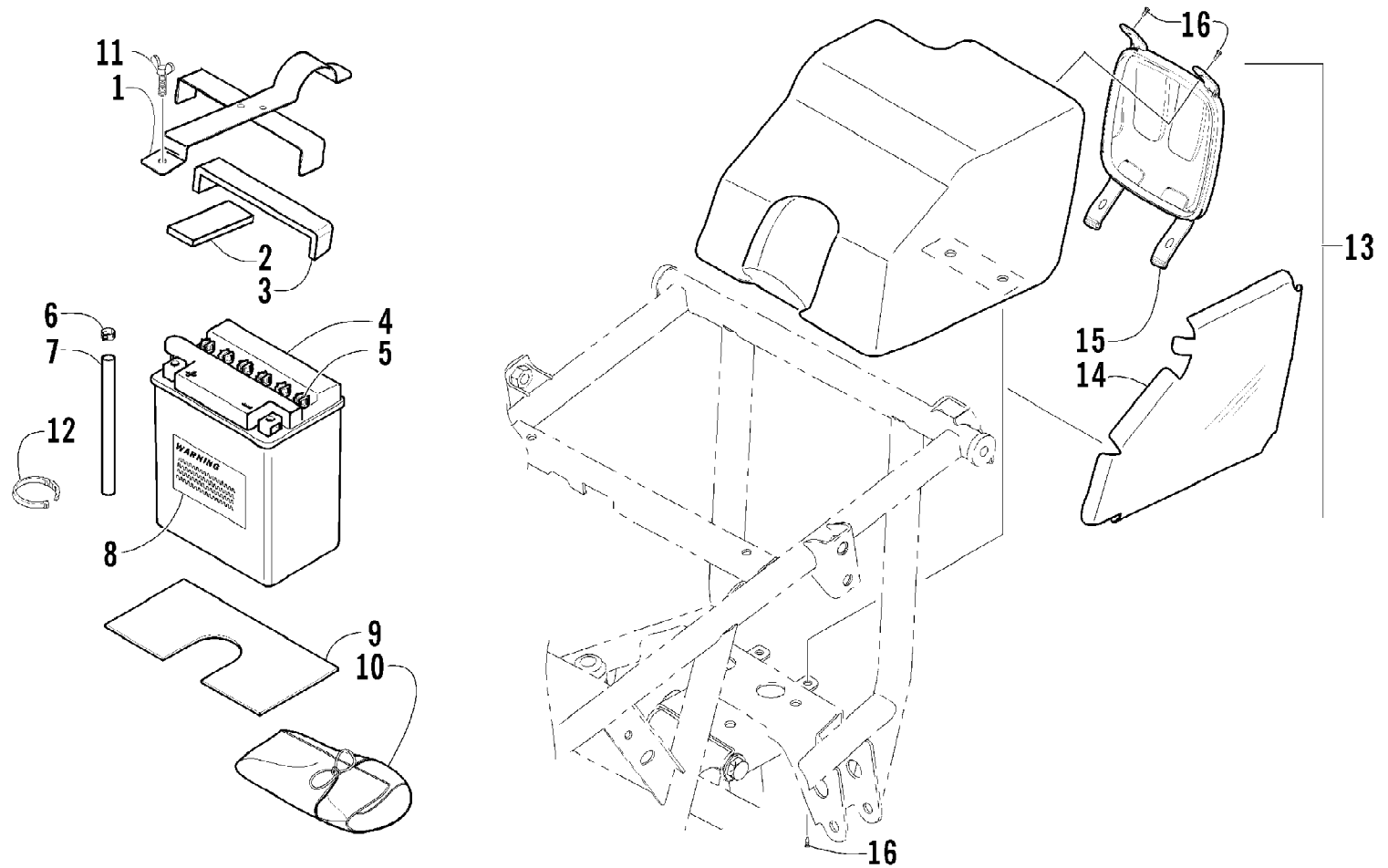


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 STEERING ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	0	1	F	Speedometer (inc. 2-8)
2	0	1	F	Knob, Speedometer Trip
3	0	2	F	Mount, Rubber
4	0	2	F	Washer
5	0	2	F	Pin, Retainer
6	0	1	F	Bracket, Speedometer
7	0	1	F	Bulb, Speedometer
8	0	1	F	Harness, Speedometer
9	8477-616	3		Screw, Machine
10	0409-013	1		Cover, Key
11	3430-040	1		Switch, Ignition - Assembly (inc. 12)
12	3409-007	1	/P	Key, Ignition - Blank (C Series)
12	3409-011	1		Key, Ignition - Blank (D Series)
12	3409-012	1		Key, Ignition - Blank (E Series)
12	3409-013	1		Key, Ignition - Blank (F Series)
13	0423-052	1		Collar, Body
14	0405-063	1		Instrument Pod
15	0420-035	1	/P	Panel, LED
16	0	1	F	Cable, Speedometer
17	0505-410	1		Tube, Handlebar
18	0405-106	2		Grip, Handlebar
19	0405-042	1		Plug, Instrument Pod
20	8408-860	6		Screw, Cap
21	0506-348	1	/P	Bracket, Key Switch
22	0405-035	4		Cap, Steering Adjuster
23	0605-171	1		Housing, Bearing - Lower
24	0405-020	2		Bearing, Steering Post
25	0605-147	1	S	Housing, Bearing - Upper
26	0505-431	1	/P	Post, Steering
27	8408-816	2		Screw, Cap
28	0623-175	4		Pin, Cotter
29	0423-157	4		Nut, Lock
30	0505-408	2	S	Tie Rod, Assembly (inc. 31-35)
31	8420-002	2	/P	Nut - Right
32	0405-082	2	S	Ball Joint, Tie Rod - Right
33	0405-083	2	S	Ball Joint, Tie Rod - Left
34	0423-013	2		Nut - Left
35	0405-107	2	S	Tie Rod
36	0602-233	1		Flange, Bearing
37	0405-052	1		Bearing w/Inverted Oil Seal
38	0423-073	1		Washer
39	8409-020	1	/P	Screw, Cap

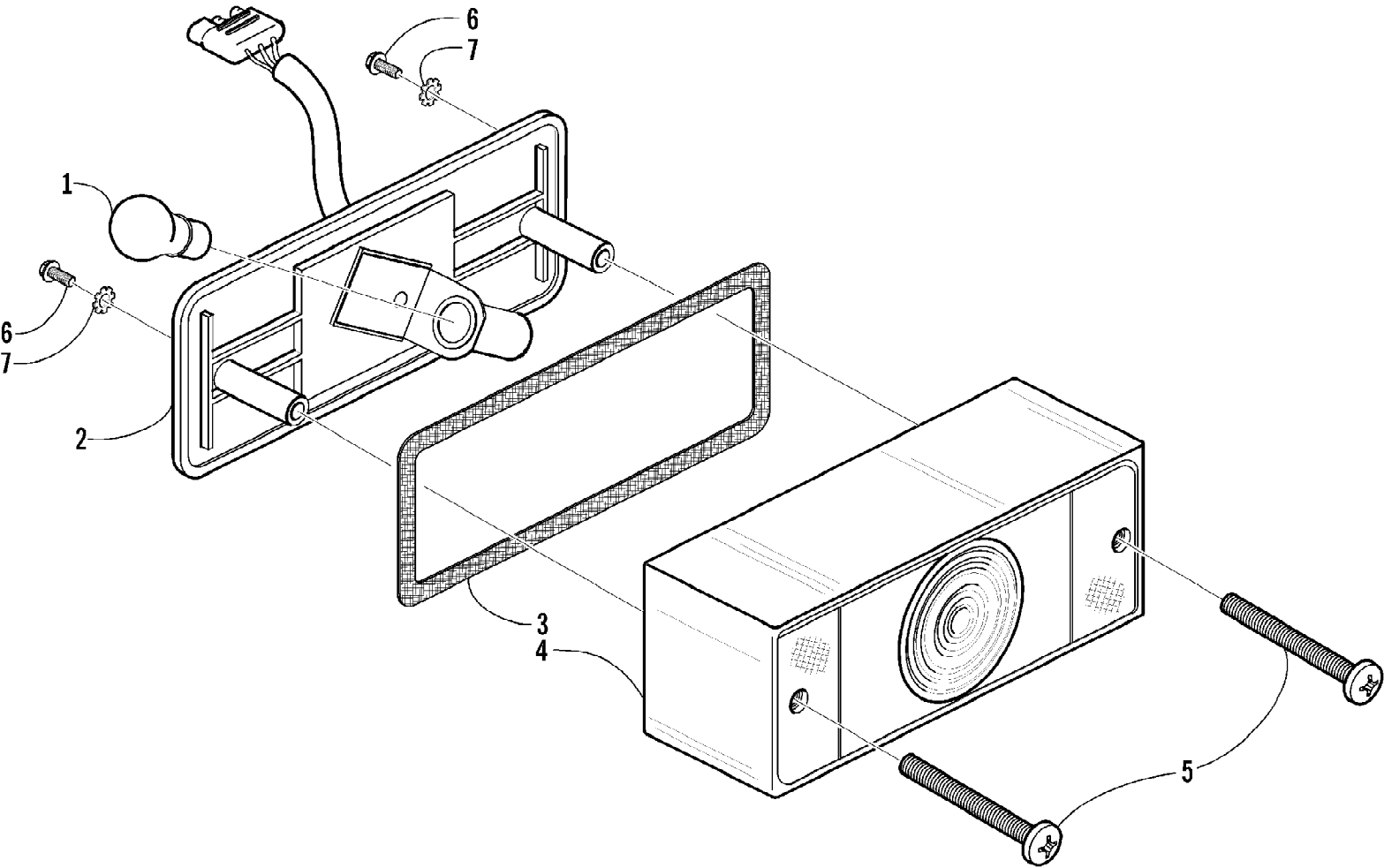
2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 80 of 91
STORAGE BOX AND BATTERY ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 81 of 91
 STORAGE BOX AND BATTERY ASSEMBLY

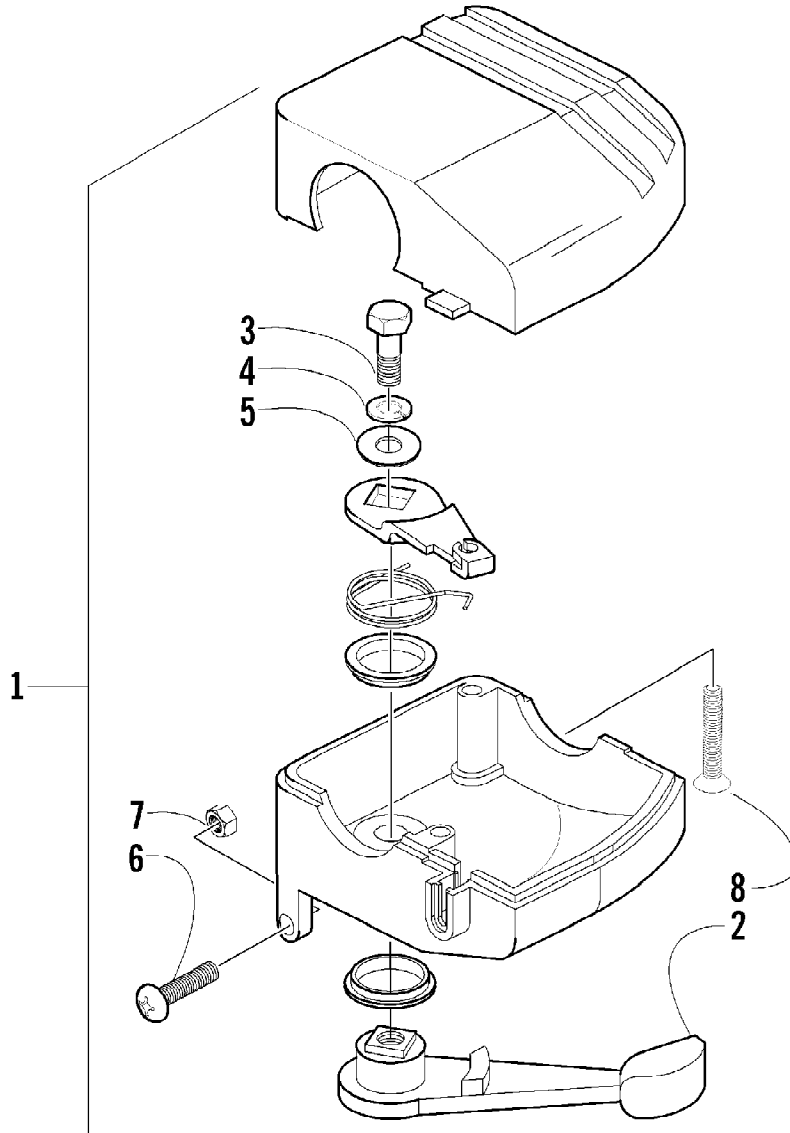
Ref #	Part Number	Qty	S/P/F	Description
1	0506-178	1		Strap, Battery w/Pads (inc. 2-3)
2	0406-288	1		Pad, Battery - Upper Front
3	0406-289	1		Pad, Battery - Upper Rear
4	0745-045	1	/P	Battery Assembly (inc. 5-8)
5	0645-045	6		Cap, Battery
6	0645-152	1		Clamp, Hose
7	0645-263	1	/P	Hose, Vent
8	0645-151	1		Label, Warning - Battery
9	0406-227	1		Pad, Battery - Lower
10	0444-122	1	S/P	Kit, Tool
11	0423-456	1	/P	Screw, Thumb
12	0123-903	2		Cable Tie - 11.5 in.
13	0506-797	1		Storage Box - Assembly (inc. 14)
14	1406-140	1		Shield, Heat
15	1406-078	1		Cover, Storage Box
16	0623-797	4		Screw, Self-Tapping

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 82 of 91
TAILLIGHT ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP36)
 TAILLIGHT ASSEMBLY Page 83 of 91

Ref #	Part Number	Qty	S/P/F	Description
	0409-002	1		Complete Taillight Assembly
1	0109-460	1	/P	Bulb, Stop/Taillight
2	0409-058	1		Taillight w/Socket Assembly
3	0409-012	1		Gasket, Taillight Lens
4	0409-007	1		Lens, Taillight
5	0409-010	2		Screw, Machine
6	0623-301	2	/P	Screw, Self-Tapping
7	8053-212	2	/P	Washer, Lock - External Tooth

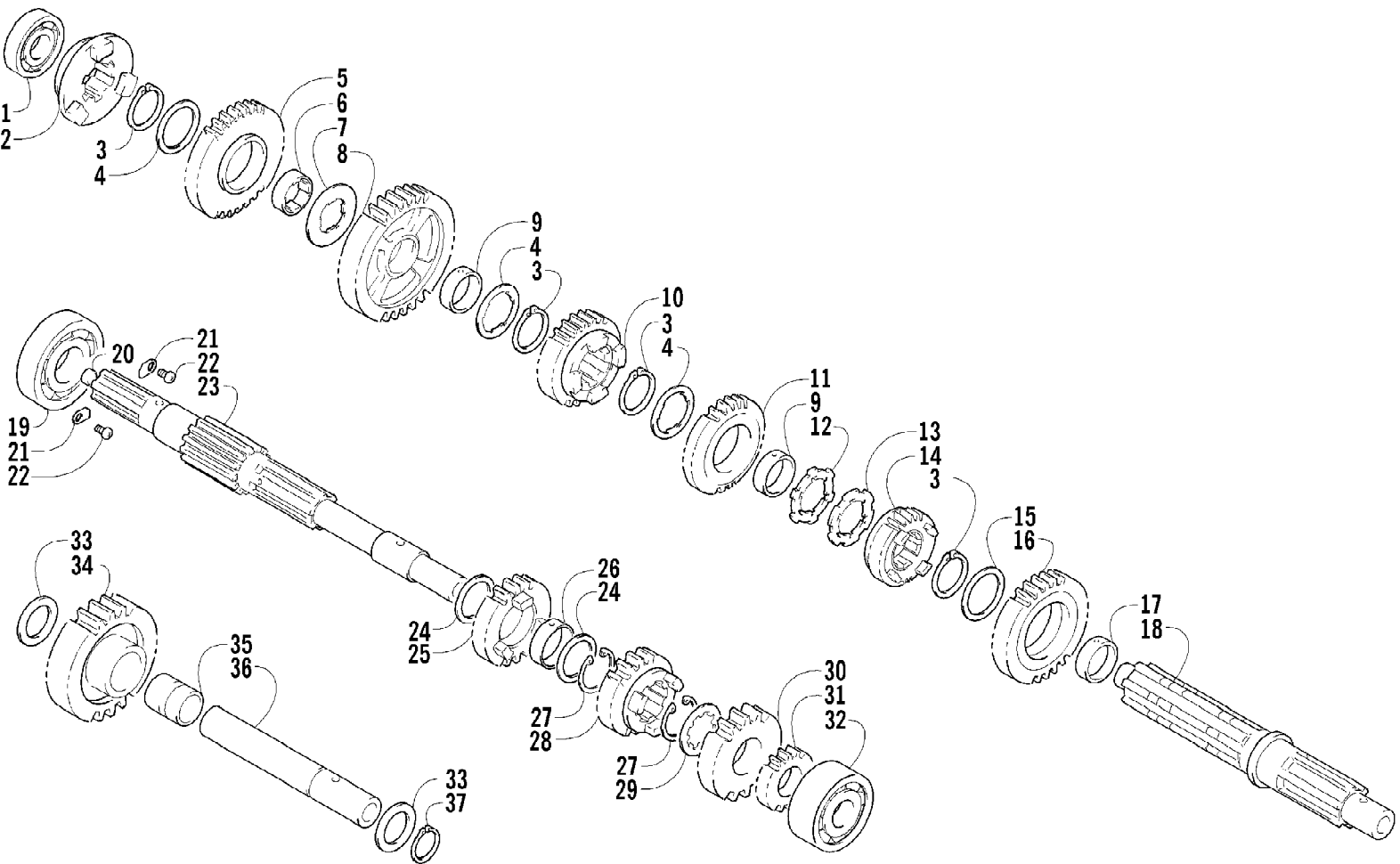


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
 THROTTLE CASE ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3509-003	1	/P	Case, Throttle - Assembly (inc. 2-8)
2	3409-001	1		Lever
3	3004-533	1	S/P	Screw, Cap
4	3004-447	1	/P	Washer, Lock
5	3003-030	1	/P	Washer
6	3423-014	1		Screw
7	3423-327	1		Nut
8	3423-199	2		Screw

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
TRANSMISSION ASSEMBLY

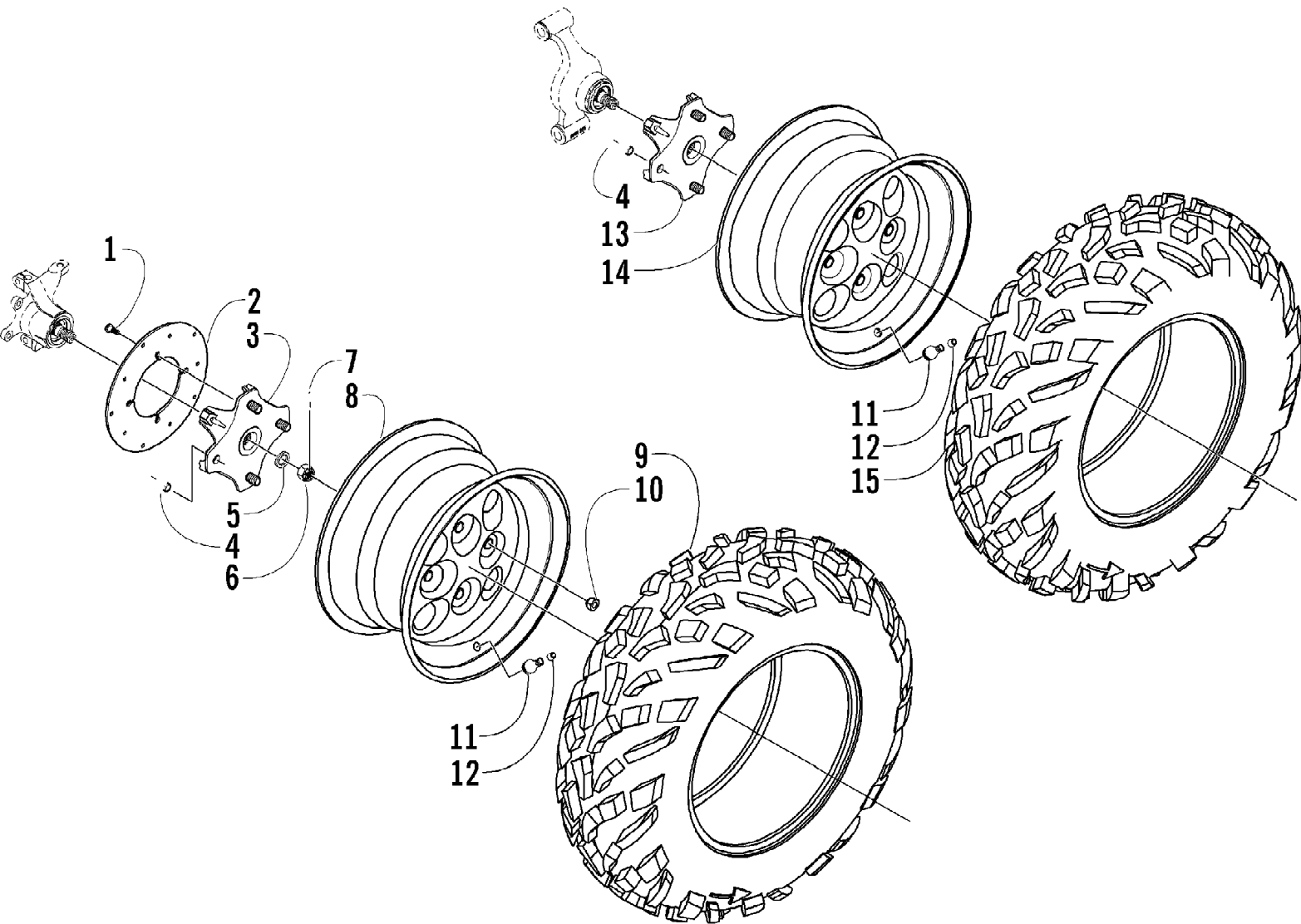


2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G)
TRANSMISSION ASSEMBLY

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Ref #	Part Number	Qty	S/P/F	Description
1	3402-218	1		Bearing
2	3446-297	1		Dog, Reverse
3	3423-066	4	/P	Circlip
4	3423-036	3		Washer, Lock
5	3446-296	1		Gear, Reverse Driven
6	3446-145	1		Bushing
7	3423-263	1		Washer
8	3446-141	1		Gear, 1st Driven
9	3446-273	2	/P	Bushing
10	3446-146	1		Gear, 4th Driven
11	3446-143	1		Gear, 3rd Driven
12	3423-266	1		Washer, Lock
13	3423-262	1		Washer, Lock
14	3446-147	1		Gear, 5th Driven
15	3423-317	1		Washer
16	3446-142	1		Gear, 2nd Driven
17	3402-230	1		Bushing
18	3402-775	1		Driveshaft
19	0691-374	1		Bearing
20	3402-033	1		Plug, Countershaft
21	3446-031	2	/P	Retainer, Bearing
22	3423-370	2		Screw
23	3446-295	1	S	Countershaft
24	3402-210	2		Washer
25	3446-139	1		Gear, 4th Drive
26	3402-229	1		Bushing
27	3423-279	2		Circlip
28	3446-138	1		Gear, 3rd Drive
29	3423-261	1	S	Washer
30	3446-140	1		Gear, 5th Drive
31	3446-137	1		Gear, 2nd Drive
32	3402-224	1		Bearing
33	3402-209	2		Washer
34	3446-149	1		Gear, Reverse Idle
35	3402-228	1		Bushing
36	3446-298	1		Shaft, Reverse Idle
37	3423-518	1		Circlip

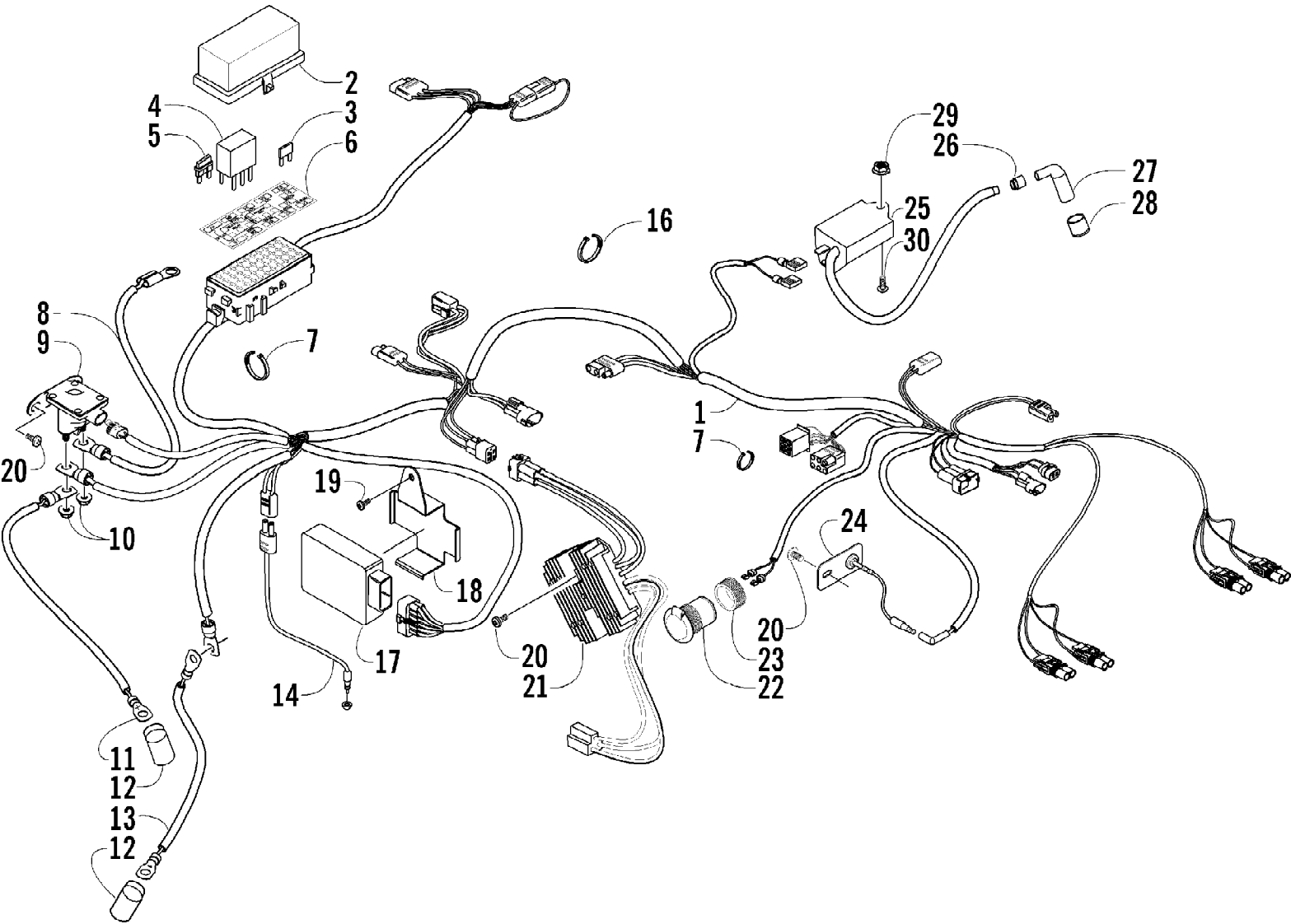
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WHEEL AND TIRE ASSEMBLY



2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP3G) 89 of 91
 WHEEL AND TIRE ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0423-029	12		Screw, Machine
2	0402-874	3	S	Disc, Brake
3	0502-421	2	/P	Hub, Wheel - Front (inc. 4)
4	0402-974	16	/P	Stud, Wheel Hub
5	0402-181	4		Seal, Hub
6	0423-394	4		Nut, Castle
7	0423-407	4		Pin, Cotter
8	1402-127	2		Wheel - Front
9	1402-100	2		Tire - Front
10	0423-408	16	/P	Nut, Lug
11	0402-064	4		Stem, Valve (inc. 12)
12	0402-140	4		Cap, Valve Stem
13	0502-423	1	/P	Hub, Wheel - Rear - Left (inc. 4)
13	0502-421	1	/P	Hub, Wheel - Rear - Right (inc. 4)
14	1402-115	2		Wheel - Rear
15	1402-101	2		Tire - Rear

2004 ATV 400 MANUAL TRANSMISSION 2X4 FIS CAT GREEN (A2004ISH2AUP30)
WIRING HARNESS ASSEMBLY



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 WIRING HARNESS ASSEMBLY

Ref #	Part Number	Qty	S/P/F	Description
1	0486-122	1		Harness, Main (inc. 2-6 and two No. 7)
2	0530-008	1		Cover, Fuse Block
3	0430-034	2		Diode
4	0430-033	2	F	Relay
5	0430-032	5		Fuse - 10 Amp
5	0430-031	3		Fuse - 15 Amp
5	0430-030	2		Fuse - 30 Amp
6	0411-585	1		Decal, Fuse Block
7	0123-788	AR	/P	Cable Tie - 7.5 in.
8	0445-032	1		Cable, Solenoid/Starter
9	0645-414	1		Solenoid
10	0623-038	2		Nut w/Washer
11	0445-038	1	S	Cable, Battery/Solenoid
12	0645-019	2		Boot, Terminal
13	0445-037	1		Cable, Battery/Ground
14	0409-009	1		Switch, Brake - Assembly
15	0402-991	1		Retainer, Switch
16	0123-903	AR		Cable Tie - 11.5 in.
17	3402-785	1		CDI Unit
18	0506-985	1	/P	Bracket, CDI
19	8476-616	1		Screw, Machine
20	8476-625	5		Screw, Machine
21	3402-682	1		Regulator, Voltage
22	0	1	F	Receptacle, 12V (inc. 23)
23	0	1	F	Nut, Retainer
24	0509-011	1	S	Diode Assembly
25	3430-055	1		Coil, Ignition - Assembly
26	3430-009	1	/P	Seal, High Tension Wire
27	3430-007	1	/P	Cap, Spark Plug
28	3430-008	1	/P	Seal, Spark Plug
29	8424-602	2	/P	Nut
30	8476-620	1		Screw, Machine