



# Service Bulletin

**Date:** October 25, 2004

**Product Line:** ATV

**Bulletin No:** 2005-2-04

**Subject:** Recoil Starter Pulley Cap Screw

**Affected Models / VIN:**

2005 650 V-Twin Models (Limited Number)

■ **NOTE:** A limited number of ATV's (481) are affected by this bulletin. Enclosed with this bulletin is a list of dealerships that have been shipped affected ATV's. Also included on the list are the vehicle identification numbers of the affected ATV's shipped to each dealership. Not all dealerships will be affected by this bulletin. If your dealership number is not included on the enclosed list, your dealership has not been shipped any affected ATV's.

**Condition:** It has been determined that the cap screw securing the recoil starter pulley may not have been properly tightened. If the cap screw loosens, damage to the recoil starter may occur.

**Solution:** See the enclosed list for affected models shipped to your dealership. Remove the cap screws securing the recoil starter; then while holding the starter pulley with a pipe wrench, check the tightness of the starter pulley cap screw. Make sure the cap screw is tightened to 12-14 kg-m (87-101 ft-lb). Install the recoil starter using the existing cap screws. Tighten the cap screws to 0.5-0.7 kg-m (3-5 ft-lb).

■ **NOTE:** Although some cap screws may already be tightened to the proper torque factor, it is necessary to inspect all the listed ATV's to ensure that the proper torque factor has been applied.

**Parts:** Not Applicable (no parts are needed)

**Labor:** A labor allowance of 0.3 hr will be paid per affected ATV.  
Cat Tracker Claim: Enter BA200504 in the Complaint section.  
Manual Claim: Enter 504A in the Complaint section.

■ **NOTE:** Please remember that when submitting a claim, make sure to always enter the current mileage of each affected ATV. In order for Arctic Cat to accurately assess warranty claims, an accurate recording of mileage on ATV's with warranty claims is important.

## ATTENTION

To ensure that the necessary service work is completed in a timely manner and that this issue can be resolved, Arctic Cat is requesting that all service work be completed prior to October 25, 2005. All warranty claims directly related to this issue will not be honored after October 25, 2005.



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