



**SERVICE  
BULLETIN  
403  
4 CYCLE**

**ISSUED:** April 1994

**REVISED:** June 1995

**SUBJECT:** VLV50,55 Fuel Starvation

**MODELS OR TYPES AFFECTED:** VLV50, 55 engines with date codes between 2306 and 3213

**SYMPTOMS:** The engine stops after running a short time. The engine will restart after sitting a few seconds.

**CORRECTION:** Kit #730235

- **DO NOT REMOVE THE CARBURETOR**
- Drain the fuel from the tank and carburetor
- Release the carburetor bowl retaining bail and remove the bowl assembly. Release the fuel line clamp and remove the fuel line.
- Install the new bowl assembly (in kit).
- Install in-line fuel filter (in kit) by cutting a section from the middle of the fuel line (approximately 1-1/4"). The arrow on the filter must point towards the carburetor.
- **USE THE FUEL LINE CLAMPS PROVIDED WITH FILTER.**