

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

**VIEW 1 OF 2**



## Engine Parts List #1

Ref #	Part Number	Qty	Description
	1 250288		Cylinder (Incl. 67A, 75, 105, 106 & 1 38)
	16 490306		Governor Lever
	16A 490304		Governor Lever
	19 490308		Extension Spring
	19A 490307		Throttle Link Spring
	20 510340		Oil Seal
	21 570673		Ball Bearing
	22 510338		Slide Ring
	23 530158		Ball Bearing
	24 530161		Ball Bearing
	27 530159		Bearing Retainer
	29 530160		Bearing Strip (31 needles) (.435" lon g)
	30 290560A		Crankshaft (Incl. 29)
	33 330179		Adapter Plate
	34 792067		Screw, 5/16-18 x 1"
	35 29826		Screw, 10-32 x 3/4"
	35A 650506		Screw, 4-40 x 3/16"
	37 29216		Lock Nut, 10-32
	39 310279B		Piston & Rod Ass'y. (Incl. 29 & 42)
	42 310239		Ring Set
	67A 430234		Fuel Filter (Screen) (Optional)
	67 430233		Fuel Filter (Screen w/brass collar)
	75 510339		Oil Seal (P.T.O. end)
	75A 510337		Oil Seal
	80 490305		Governor Shaft
	89 611107		Flywheel Key
	90 611109		Flywheel (Counterbalance)
	92 650815		Belleville Washer
	93 650816		Flywheel Nut
	100 34443A		Solid State Ignition
	101 610118		Spark Plug Cover
	103 650814		Screw, Torx T-15, 10-24 x 1"
	105 650892		Screw, 5/16-18 x 2-3/16"
	106 650891		Screw, 5/16-18 x 1-5/8"
	110 611125		Ground Wire
	135 611049		Spark Plug (RCJ8Y)
	138 570683		Port Cover
	164 510341		"O" Ring
	165 510342		"O" Ring
	182 792067		Screw, 5/16-18 x 1"
	184A 27110		Washer
	185 570674		Intake Pipe & Reed Ass'y. (Incl. 164 & 165)
	186 490309		Governor Link
	190 570676		Brake Lever
	191A 570678A		Brake Control Lever
	191 570679		S.E. Brake Bracket
	192 490312		Brake Control Link
	193 490311		Brake Spring
	195 610973		Terminal
	197 650896		Screw, 1/4-20 x 13/16"
	197A 650897		Screw, 1/4-20 x 13/32"
	198 490310		Brake Control Lever Spring
	200 570675A		Control Bracket (Incl.202,203,204,205 ,206)
	202 32924		Compression Spring
	203 31342		Compression Spring
	204 650549		Screw, 5-40 x 7/16"
	205 650606		Screw, 10-32 x 1-1/8"
	206 610973		Terminal

Ref #	Part Number	Qty	Description
209	590568		Screw, 10-24 x 3/4"
210	27793		Conduit Clip
211	650837		Screw, 10-32 x 1/4"
226	730575A		Air Cleaner Kit (Incl. 227, 229, 238, 239, 245, 245A, 250, 251 & 370B)
227	450249A		Air Cleaner Elbow Ass'y. (Incl. 228, 232, 238, 239A, 241, 344 & 344A)
228	650901		Stud, 1/4-20 x 4.89 (threaded both ends)
229	650825		Nut & Lock Washer, 1/4-20
232			Pop Rivet (Can be purchased locally)
239A	34698A		Air Cleaner Gasket
239	27272A		Air Cleaner Gasket
241	34699		Air Cleaner Bracket
245	34782		Air Cleaner Filter (Incl. 229)
245A	34783		Air Cleaner Filter
250	34781		Air Cleaner Cover
251	650513		Wing Nut, 1/4-20
260	350430		Blower Housing
261	650894		Screw, 5/16-18 x 5/8"
274	510343A		Exhaust Gasket
277	650893		Screw, 5/16-18 x 3-13/64"
283	390315		E.G.R. Tube
285	34449		Starter Cup
287	650926		Screw, 8-32 x 21/64"
290	29774		Fuel Line
292	26460		Fuel Line Clamp
298	650895		Screw, 10-32 x 5/8"
300	410258		Fuel Tank
301	410259A		Fuel Cap
325	29443		Wire Clip
327	35392		Starter Plug
370D	34144		Primer Decal
370	550230A		Fuel Mix Decal
370C	550234		Bowl Nut Decal
370B	34704		Instruction Decal
380	632434		Carburetor (Incl. 164) (Refer to Division 5, Section A, page A6-2 or Fiche 25, Grid F-1 for breakdown)
390	590635		Rewind Starter (Refer to Division 5, Section C, page 34 or Fiche 25, Grid G-1 for breakdown)
399	510334		Gasket Eliminator (Loctite 515)
420	730227A		2-Cycle Oil (8 oz.)

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### VIEW 2 OF 2



Ref #	Part Number	Qty	Description
67A	430234		Fuel Filter (Screen) (Optional)
200	570675A		Control Bracket (Incl.202,203,204,205 ,206)
202	32924		Compression Spring
205	650606		Screw, 10-32 x 1-1/8"
209	590568		Screw, 10-24 x 3/4"
238A	650940		Screw, 10-32 x 3/4"
245A	34783		Air Cleaner Filter
245	34782		Air Cleaner Filter (Incl. 229)
275A	390316		Muffler (Discharge toward spark plugend) (w/glass fiber packing)
287	650926		Screw, 8-32 x 21/64"
290	29774		Fuel Line
292	26460		Fuel Line Clamp
296	34279B		Fuel Filter
390	590635		Rewind Starter (Refer to Division 5, Section C, page 34 or Fiche 25, Grid G-1 for breakdown)
416	390309		Spark Arrestor Kit (Can be used on an y model)