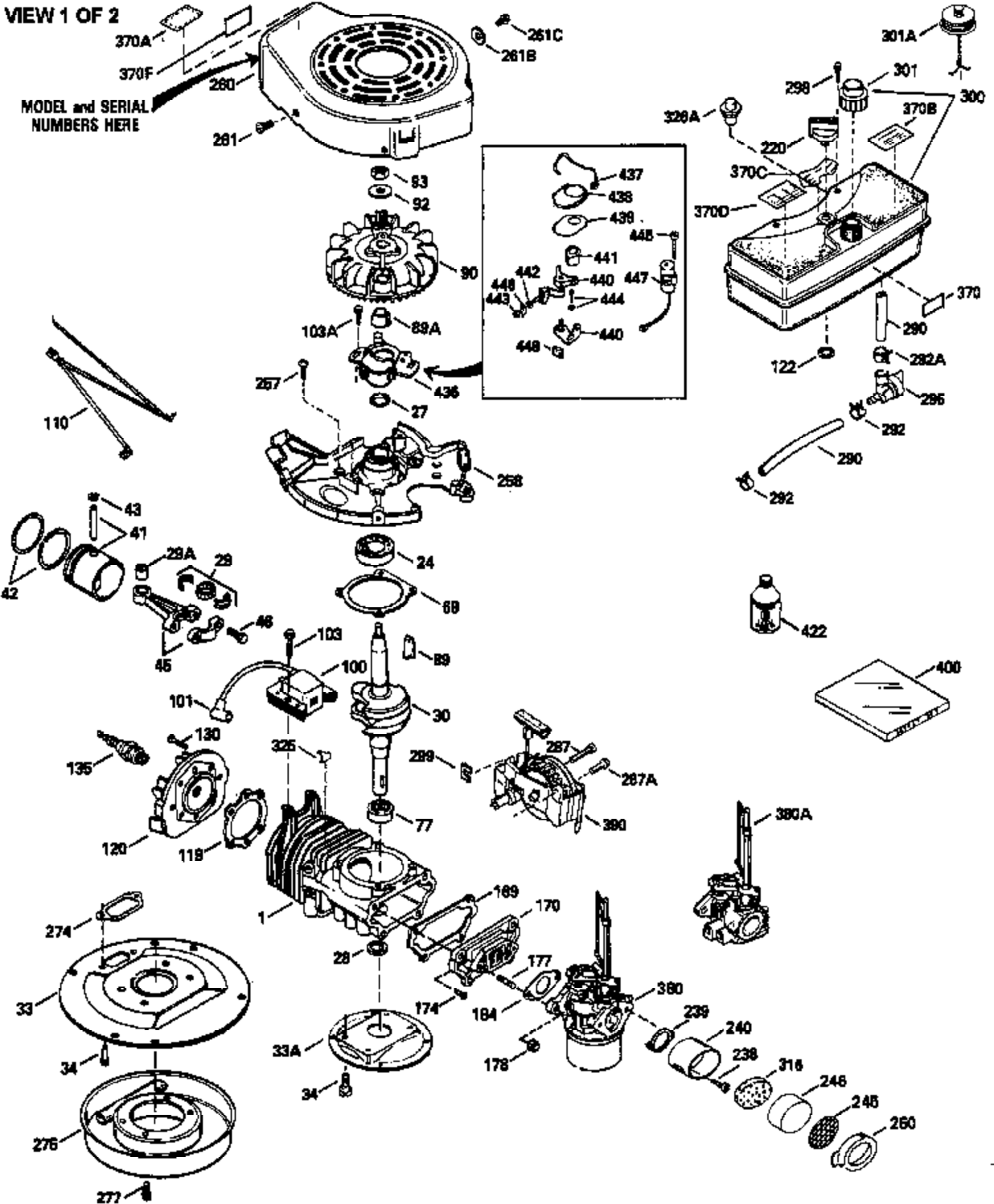


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VIEW 1 OF 2

MODEL and SERIAL  
NUMBERS HERE

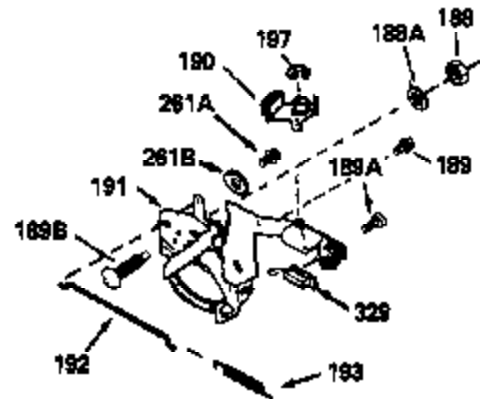
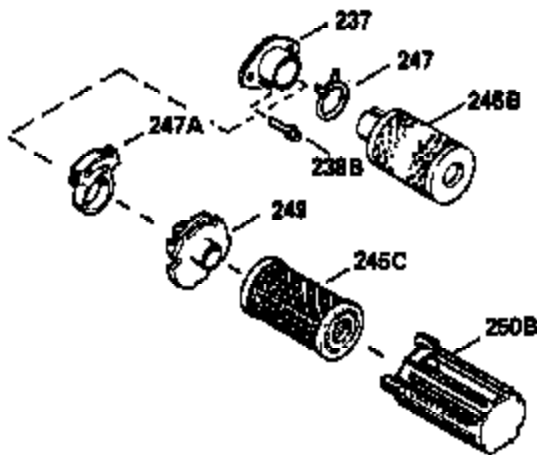
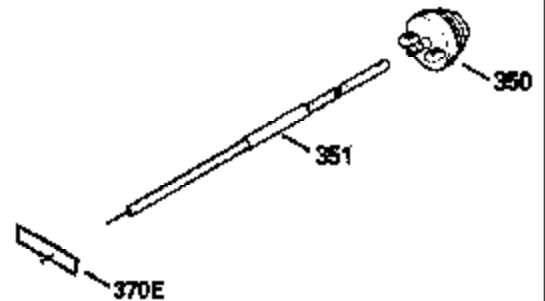
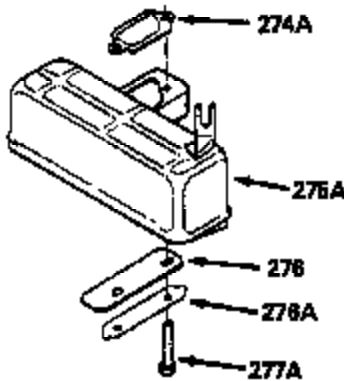
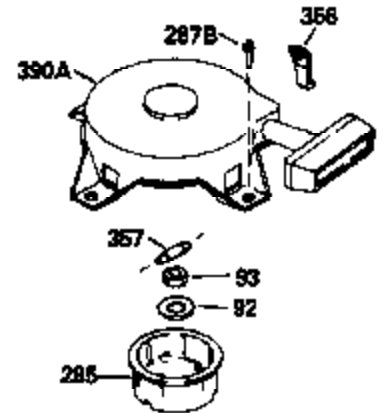
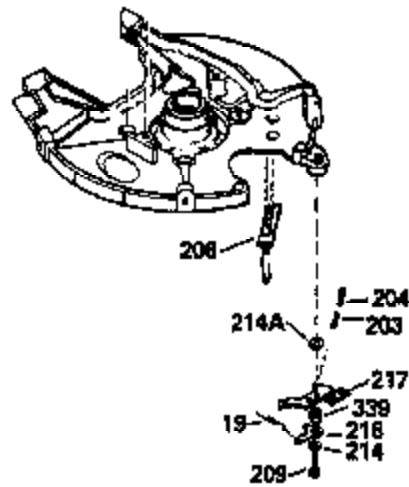
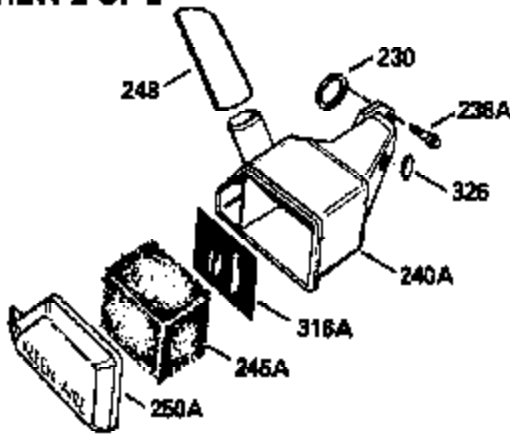


Ref #	Part Number	Qty	Description
	1		Cylinder (Order s/b if replacement is req.)
24	530110		Ball Bearing
27	510319		Oil Seal
28	28427		Oil Seal
29A	530104A		Cartridge Bearing
29	530151		Needle Bearing & Liner Set (30 Needle s)
30	290576		Crankshaft & Rod Ass'y. (Incl. 45)
33	330175		Adapter Plate (8" B.C.)
34	650797		Screw, 5/16-18 x 1/2"
41	310272A		Piston & Pin Ass'y. (.010" OS)
41	310283A		Piston & Pin Ass'y. (Std.)(Incl. 43)
42	310190		Ring Set (Std.)
42	310273		Ring Set (.010" OS)
43	310167		Piston Pin Retaining Ring
45	310263		Connecting Rod Ass'y. (Incl. 29, 29A & 46)
46	650633		Connecting Rod Bolt
69	510292A		* Cylinder Cover Gasket
77	780097		Cartridge Bearing
89A	611032		Adapter Sleeve
90	611046A		Flywheel
92	650815		Belleville Washer
93	650390		Flywheel Nut
100	34443A		Solid State Ignition (Incl. 101)
100	730207		Magneto to Solid State Conversion Kit (Includes solid state module, solid state flywheel key, and instructions.)(Use as required on external ignition engines only.)
101	610118		Spark Plug Cover
103	650814		Screw, Torx T-15, 10-24 x 1"
110	611099		Ground Wire
119	510274A		* Cylinder Head Gasket
120	250240B		Cylinder Head
122	570641		Retaining Ring
130	650477		Screw, Torx T-30, 1/4-20 x 3/4"
135	33636		Resistor Spark Plug
169	510323A		* Cover Plate Gasket
170	470152A		Reed & Cover Plate (Incl. 178)
174	650579		Screw, Torx T-25, 10-24 x 1/2"
178	650456		Nut, 1/4-20
184	510110A		* Carburetor Gasket
220	570640		Control Knob
238	650431		Screw, Torx T-25, 10-32 x 5/8"
239	510206A		Air Cleaner Gasket
240	450232		Air Cleaner Body
245	450205		Air Cleaner Element
246	450215		Air Cleaner Filter
250	450216		Air Cleaner Cover
257	650561		Screw, 1/4-20 x 5/8"
258	350408		Blower Housing Base (Incl. 27)
260	350403		Blower Housing
261	650958		Screw, 1/4-20 x 7/16"
261B	650854		Washer
274	510314		Exhaust Gasket
275	390297		Muffler
277	650911		Screw, Torx T-30, 1/4-20 x 5/8"
287	30646		Screw, 1/4-20 x 1-3/8"
287A	650561		Screw, 1/4-20 x 5/8"
290	29774		Fuel Line

Ref #	Part Number	Qty	Description
292	26460		Fuel Line Clamp
298	650803		Screw, 10-32 x 7/8"
300	410241		Fuel Tank (Incl. 301)
301	410238		Fuel Cap
316	450233		Mesh Screen
370B	550213		Warning Decal
370C	550214		Choke Fast-Stop Decal
370D	550212		Fuel Mix Decal
380	632132A		Carburetor (Incl. 184) (Refer to 632335 carburetor except use 632188 float bowl nut, Division 5, Section A, page A1-42 or Fiche 23B, Grid F-13 for breakdown)
390	590552		Side Mount Rewind Starter (Refer to Division 5, Section C, page 32 or Fiche 23B, Grid G-13for breakdown)
400	510295A		* Gasket Set (Incl. items marked *)
422	730227A		2-Cycle Oil (8 oz.)

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Ref #	Part Number	Qty	Description
92	650815		Belleville Washer
93	650390		Flywheel Nut
189A	650911		Screw, Torx T-30, 1/4-20 x 5/8" (As r eq.)
261B	650854		Washer