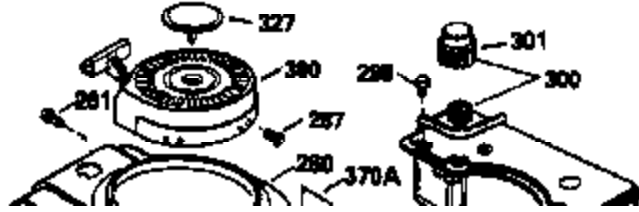


**VIEW 1 OF 3**



Ref #	Part Number	Qty	Description
1	33968B		Cylinder (Incl. 2 & 20) (2-13/16")
2	26727		Pin, Dowel
6	33734		Element, Breather
7	34214A		Breather Ass'y. (Incl. 6, 8, 9, 12 , & 12A)
8	33735		* Gasket, Breather
9	30200		Screw, 10-24 x 9/16"
12	33886		Tube, Breather
14	28277		Washer, Flat
15	30589		Rod, Governor (Incl. 14)
16	31383A		Lever, Governor
17	31335		Clamp, Governor lever
18	650548		Screw, 8-32 x 5/16"
19	31361		Spring, Extension
20	32600		Seal, Oil
30	34570A		Crankshaft
32	32323		Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .010" thrust washer if excess end play is measured.
40	34535		Piston, Pin & Ring Set (Std.) (2-13/16")
40	34536		Piston, Pin & Ring Set (.010" OS)
40	34537		Piston, Pin & Ring Set (.020" OS)
41	33562B		Piston & Pin Ass'y.(Incl. 43)(Std.)(2 -13/16")
41	33563B		Piston & Pin Ass'y. (Incl. 43) (.010" OS)
41	33564B		Piston & Pin Ass'y. (Incl. 43) (.020" OS)
42	33567		Ring Set (Std.) (2-13/16" Bore)
42	33568		Ring Set (.010" OS)
42	33569		Ring Set (.020" OS)
43	20381		Ring, Piston pin retaining
45	32875		Rod Assy., Connecting (Incl. 46)
46	32610A		Bolt, Connecting rod
48	27241		Lifter, Valve
50	33553		Camshaft (MCR)
52	29914		Oil Pump Assy.
69	35261		* Gasket, Mounting flange
70	34311C		Flange Ass'y. (Incl. 72, 72A, 73, 75 & 80)
72	30572		Plug, Oil drain (Incl. 73)
73	28833		* Drain Plug Gasket (Not req. W/plastic plug)
75	27897		Seal, Oil
80	30574		Shaft, Governor
81	30590A		Washer, Flat
82	30591		Gear Assy., Governor (Incl. 81)
83	30588A		Spool, Governor
84	29193		Ring, Retaining
86	650488		Screw, 1/4-20 x 1-1/4"
89	611004		Flywheel Key
90	611044		Flywheel
92	650815		Washer, Belleville
93	650816		Nut, Flywheel
100	34443A		Solid State Ignition
100	730207		Magneto-to-Solid State Conv. Kit (Includes solid state module, solid state flywheel key, and instructions.) (Use as required on external ignition engines only.)
101	610118		Cover, Spark plug (Use as required)
103	650814		Screw, Torx T-15, 10-24 x 1"
110	34961		Ground Wire
118	730194		Rope Guide Kit (Use as required)

Ref #	Part Number	Qty	Description
	119 33554A		* Gasket, Head
	120 34342		Head, Cylinder
	125 29314B		Intake Valve (Std.) (Incl. 151) (Conventional Ports)
	125 29315C		Intake Valve (1/32" OS) (Incl. 151) (Conventional Ports)
	125 29313C		Exhaust Valve (Std.) (Incl. 151) (Inverted Ports)
	126 29313C		Exhaust Valve (Std.) (Incl. 151) (Conventional Ports)
	126 29315C		Exhaust Valve (1/32" OS) (Incl. 151) (Conventional Ports)
	126 34776		Exhaust Valve (Std.) (Incl. 151) (Conventional Ports)
	126 32644A		Intake Valve (Incl. 151) (Inverted Ports)
	130 6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
	130 650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	135 35395		Resistor Spark Plug (RJ19LM)
	150 31672		Spring, Valve
	151 31673		Cap, Lower valve spring
	169 27234A		Gasket, Valve spring box cover
	172 32755		Cover, Valve spring box
	174 650128		Screw, 10-24 x 1/2"
	178 29752		Nut & Lockwasher, 1/4-28
	182 6201		Screw, 1/4-28 x 7/8"
	184 26756		* Gasket, Carburetor
	186 34337		Link, Governor spring
	190 35831		Lever, Brake
4	191 35015B	2	3 Bracket Assy., S.EEy327Tc8 Tw 9 Tc 2.6508 1/32" OS (Incl. 230
4			3 2

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Ref #	Part Number	Qty	Description
19	31361		Spring, Extension
32	32323		Washer, Thrust NOTE: This thrust washer maynot be required if a new crankshafthas been installed. Check the proper Mechanic's Handbook for acceptable end play. Use this .010" thrust washer if excess end play is measured.
69	35261		* Gasket, Mounting flange
118	730194		Rope Guide Kit (Use as required)
182	6201		Screw, 1/4-28 x 7/8"
185	31384A		Pipe, Intake (Incl. 224)
186	34337		Link, Governor spring
196	35035		Switch Assy.
206	610973		Terminal (Use as required)
209	30200		Screw, 10-24 x 9/16"
223	650451		Screw, 1/4-20 x 1"
238	650806		Screw, 10-32 x 5/8"
239	34338		* Gasket, Air cleaner
240	34858		Body, Air cleaner
246E	35435		Filter, Pre-air (Use as required)
246	34340		Element, Air cleaner
250	34341A		Cover, Air cleaner
274	26754A		* Gasket, Exhaust (Use as required)
275A	35603		Muffler (Incl. 277)
277	650795		Screw, 1/4-20 x 2-1/4" (Use as requir ed)
277	650774		Screw, 1/4-20 x 2-3/8" (Use as requir ed)
277	792005		Screw, 1/4-20 x 2-1/2" (Use as requir ed)
277A	30063		Screw, Torx T-30, 1/4-20 x 1/2" (Use as req.)
286	34999		Screen, Starter cup
322	35013		Connector Body
330	34978		Wire & terminal Assy.
361	650831		Screw, 1/4-20 x 15/32"
370H	34387		Decal, Instruction (Optional)
370J	34870		Decal, Instruction (Optional)
395	34934		Electric Starter Motor (12 Volt) (Refer to Division 5, Section D page 18 or Fiche 8A, Grid G-11 for breakdown)
410	730574		Debris Screen Kit(Incl.370H,411-413)( Opt.)
411	35596		Screen, Debris (Optional)
412	35597		Bracket, Debris screen (Optional)
413	650910		Screw, 8-32 x 1/4 (Optional)
415	730162		Muffler Adapter Kit(Incl.274,277)(Use as req)
425	730571		Starter Muff Kit (Incl.370J,426,427)( Opt.)
426	32203		Starter Air Cleaner (Optional)
427	32204		Starter Air Cleaner Bracket (Optional )
436	611006		Stator Plate Ass'y.(Incl.377,378,437, 442-448)
437	30551		Spring, Breaker box cover
438	610947		Cover, Dust
439	610955		Gasket, Stator cover
440	30992		Cam, Breaker
442	610385		Washer
443	610408		Nut, 8-32
444	29181		Breaker Fastening Screw & Washer
445	610593		Condenser Fastening Screw
446	33356		Terminal, Ground