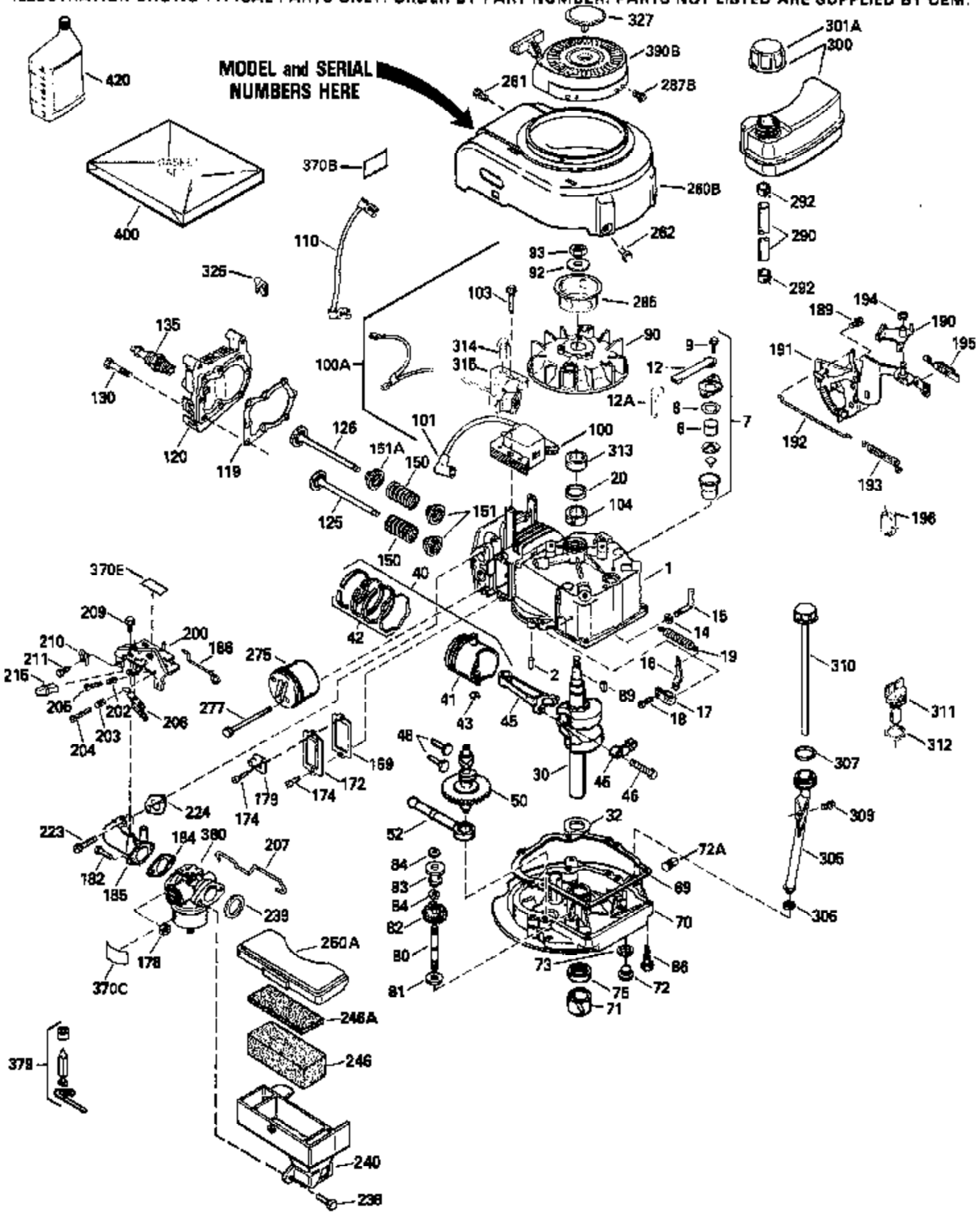


ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

MODEL and SERIAL
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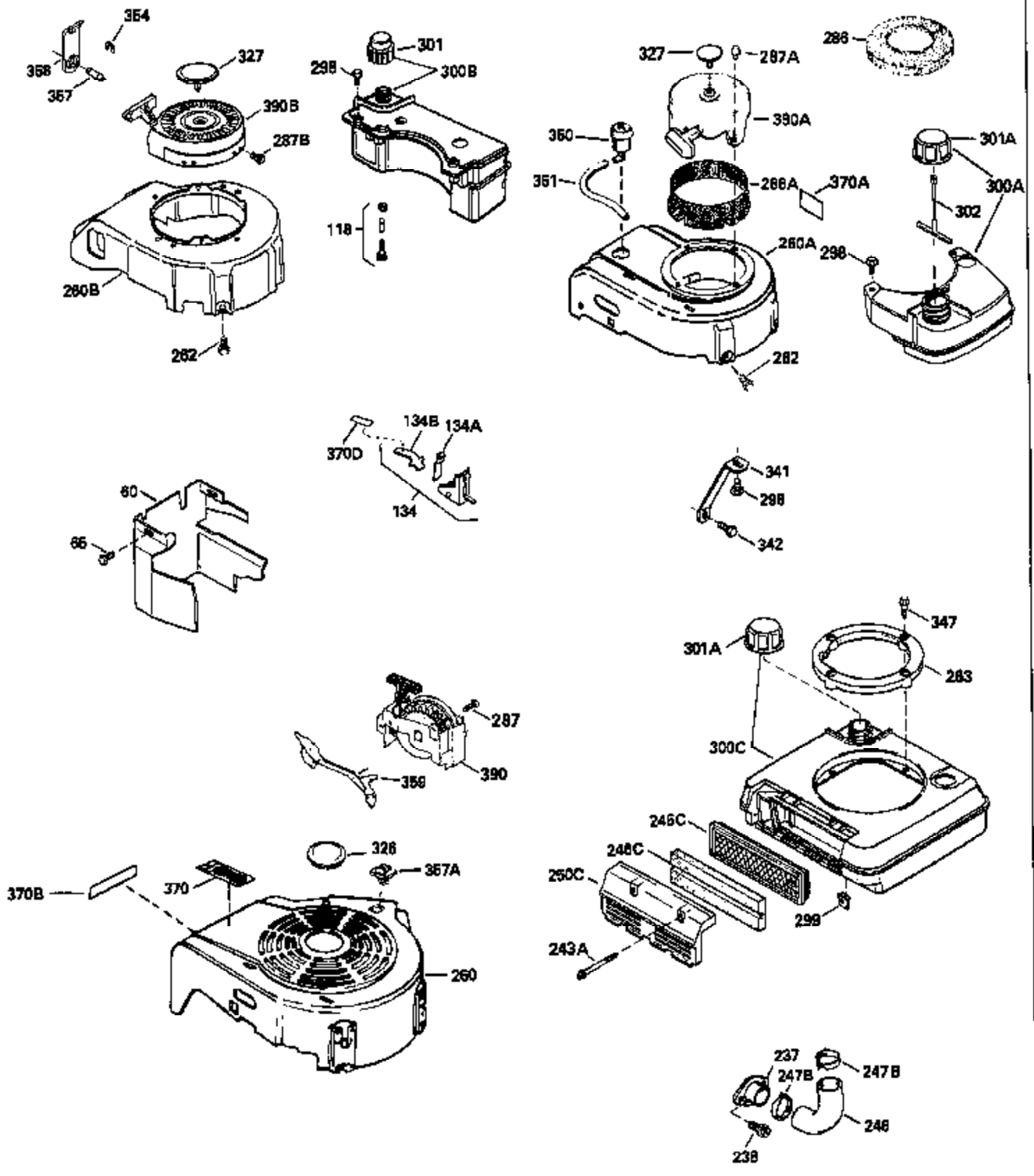


Engine Parts List #1

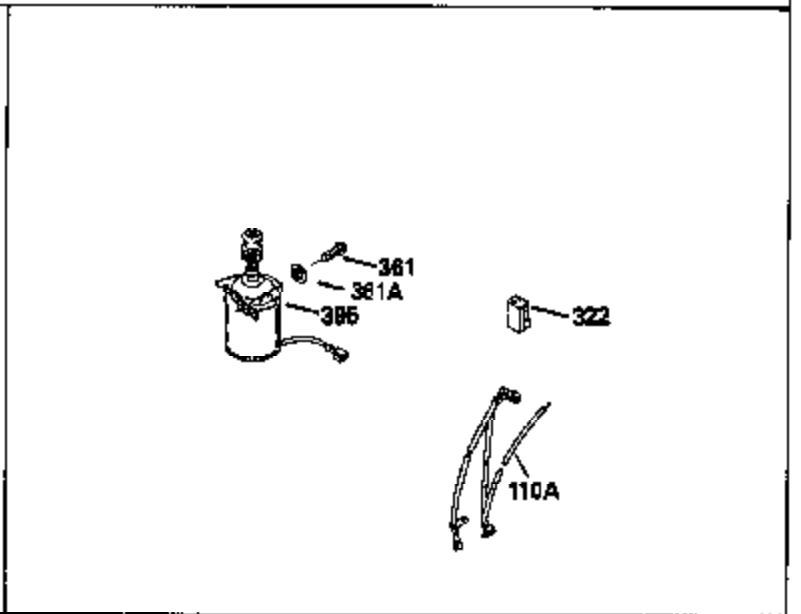
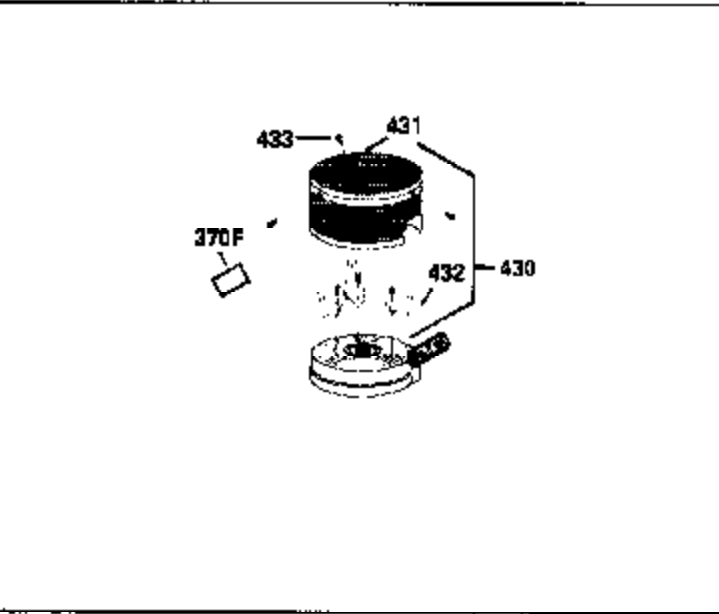
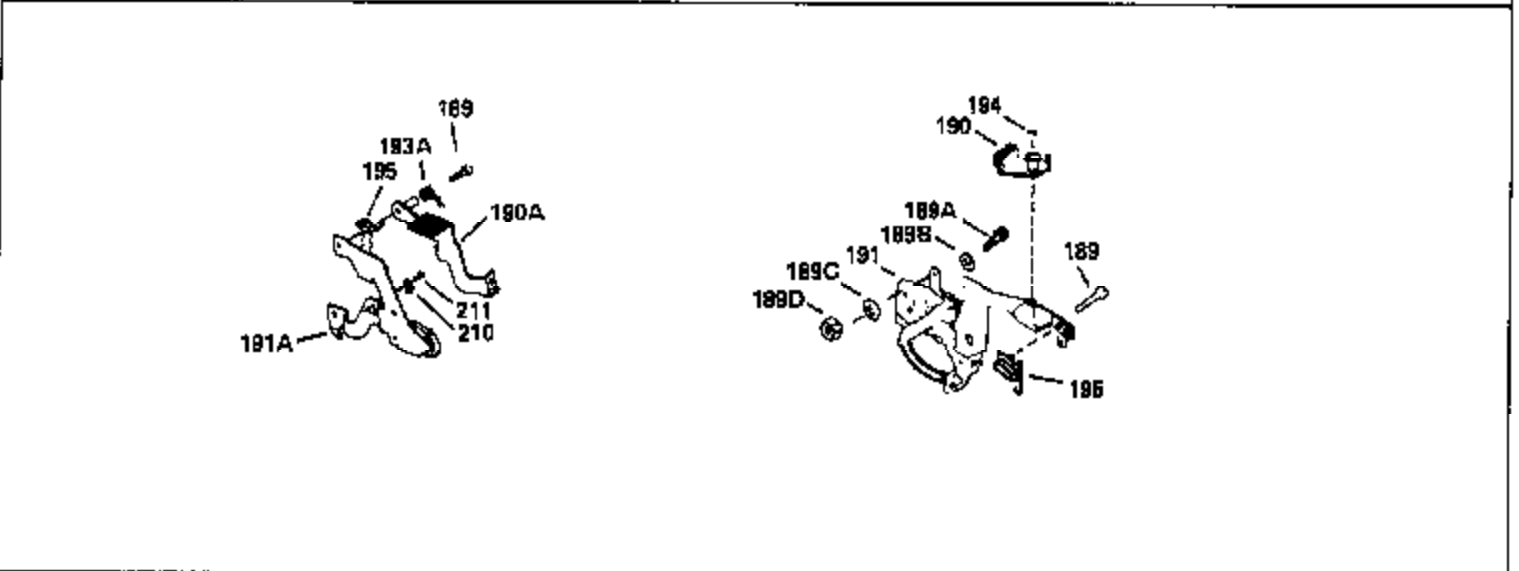
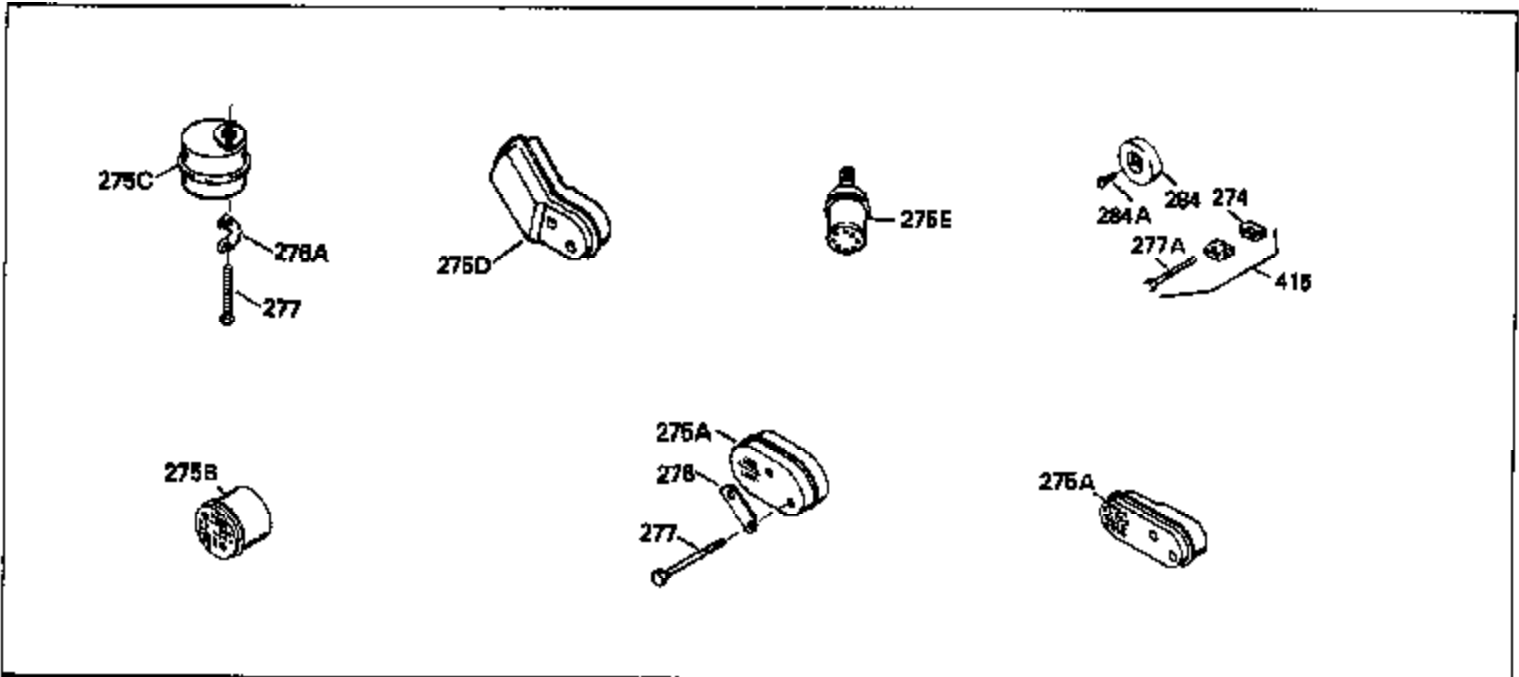
Ref #	Part Number	Qty	Description
1	36479	1	Cylinder (Incl. 2 & 20)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	34214A	1	Breather Ass'y. (Incl. 6, 8, 9 & 12)
8	33735	1	* Breather Gasket
9	30200	2	Screw, 10-24 x 9/16"
12B	34695	1	Breather Tube Elbow
12A	33886	1	Breather Tube
14	28277	1	Washer
15	31513	1	Governor Rod (Incl. 14)
16	31383A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	31361	1	Extension Spring
20	32600	1	Oil Seal
30	34451	1	Crankshaft
40	35544A	1	Piston, Pin & Ring Set (Std.)
40	35545A	1	Piston, Pin & Ring Set (.010" OS)
40	35546	1	Piston, Pin & Ring Set (.020" OS)
41	35541	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	35542	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	35543	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	35547A	1	Ring Set (Std.)
42	35548A	1	Ring Set (.010" OS)
42	35549	1	Ring Set (.020" OS)
43	20381	2	Piston Pin Retaining Ring
45	30963B	1	Connecting Rod Ass'y (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	35990	1	Camshaft (BCR)
52	29914	1	Oil Pump Ass'y.
69	35261	1	* Mounting Flange Gasket
70	33521E	1	Mounting Flange (Incl. 72 thru 83, 31 1 & 312)
72	36083	1	Oil Drain Plug
75	26208	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	5	Screw, 1/4-20 x 1-1/4"
89	611004	1	Flywheel Key
90	611112	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110	36230	1	Ground Wire (8.940")
119	36440	1	* Cylinder Head Gasket
120	36476	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	35991	2	Valve Spring
151	31673	2	Valve Spring Cap

Ref #	Part Number	Qty	Description
169	27234A	1	* Valve Cover Gasket
172	32755	1	Valve Cover
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
200	35727	1	Control Bracket
202	36482	1	Compression Spring
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
205	650777	1	Screw, 6-32 x 21/32
206	610973	1	Terminal
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	34690A	1	* Intake Pipe Gasket
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
285	35000	1	Starter Cup
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	34369B	1	Fuel Tank (Incl. 292 & 301)
305	35647	1	Oil Fill Tube
306	34265	1	* Fill Tube Gasket
307	35499	1	"O" Ring
309	650562	1	Screw, 10-32 x 1/2"
310	35648	1	Dipstick
313	34080	1	Spacer
325A	34246	1	Wire Clip
325	29443	1	Wire Clip
327	35392	1	Starter Plug
380	632046A	1	Carburetor (Incl. 184)
400	36480	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s: 26756 (1), 27234A (1), 33735 (1), 34265 (1), 34338 (1), 34690A (1), 35261 (1), 36440 (1).

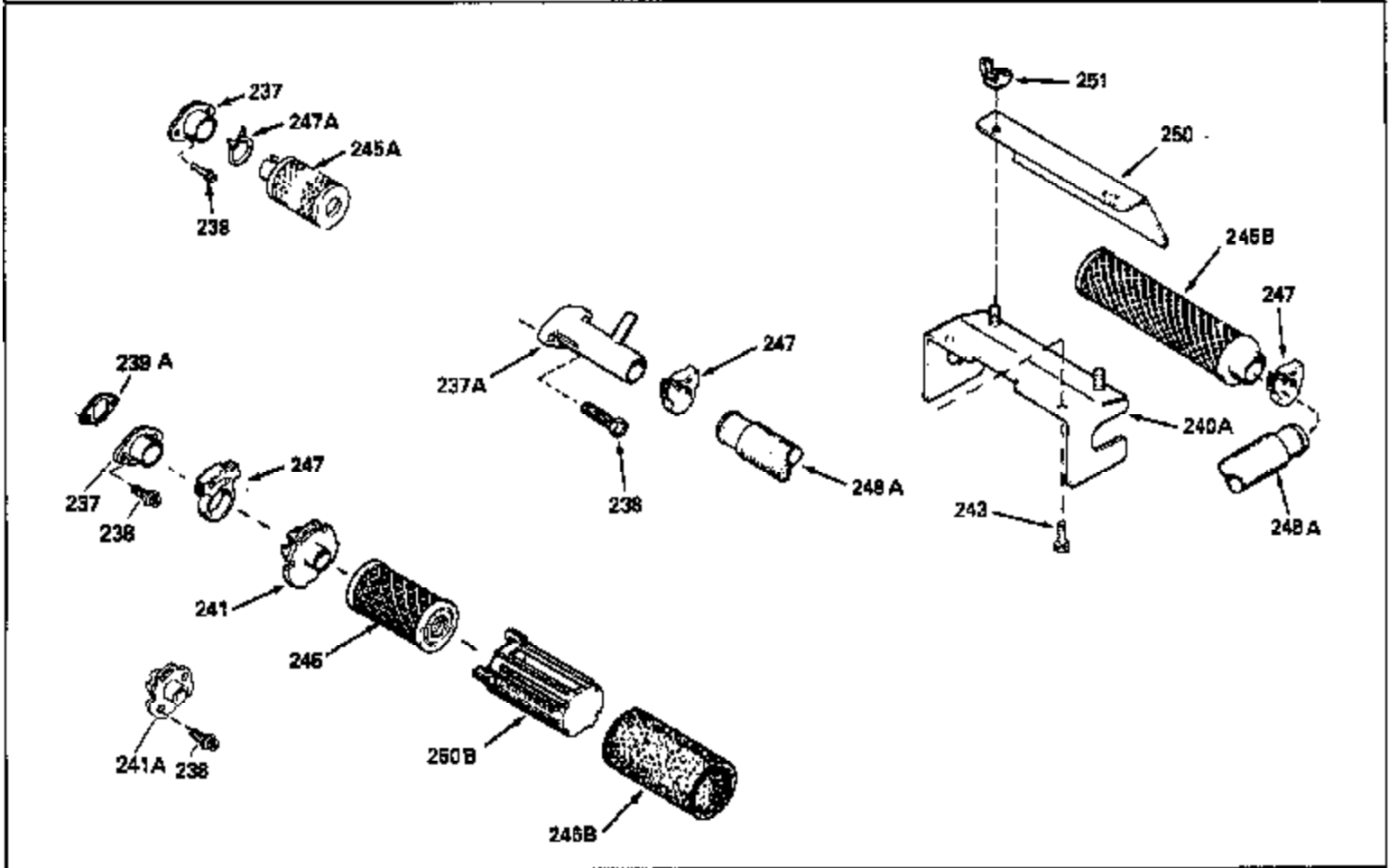
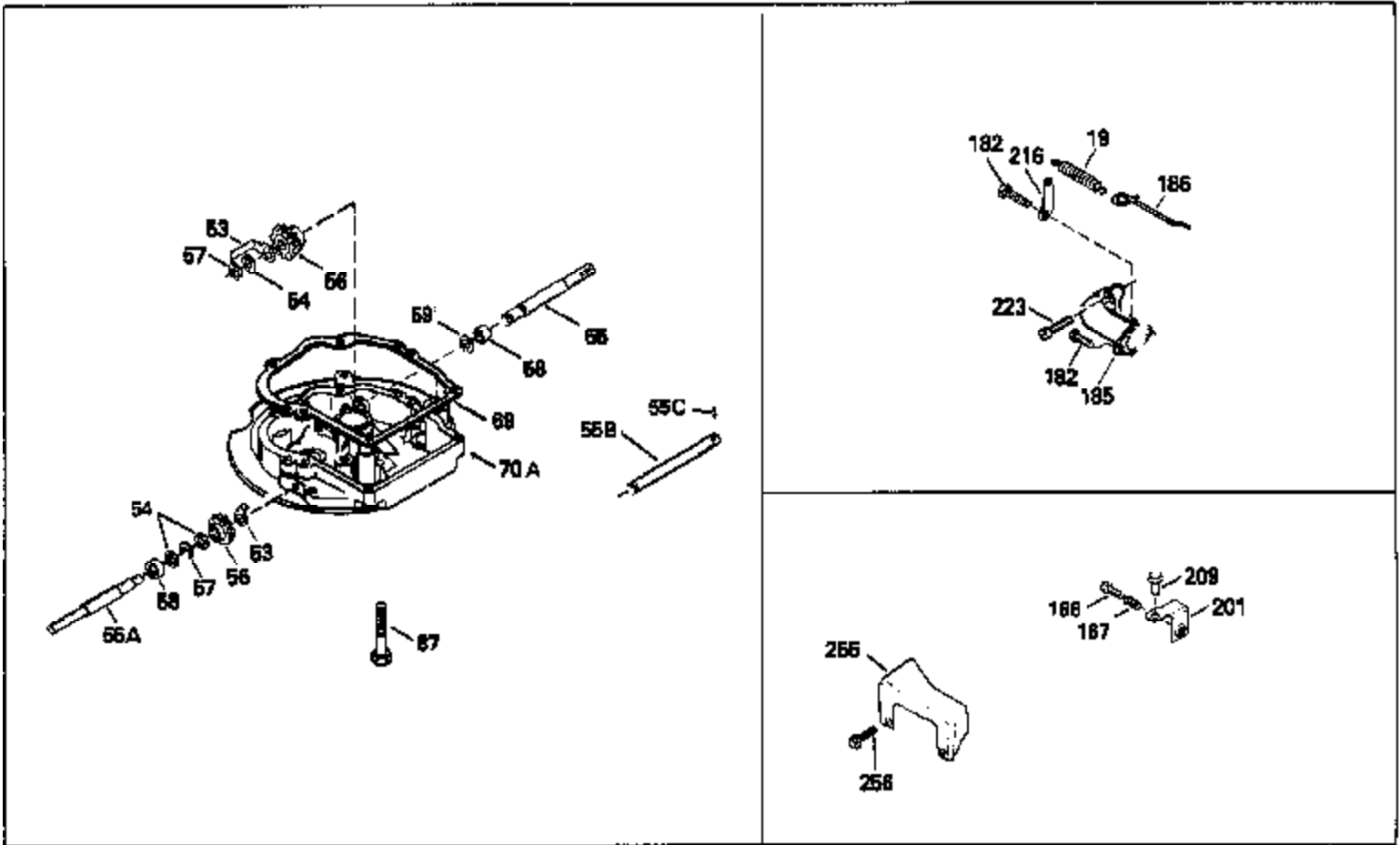
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Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
238	650932	2	Screw, 10-32 x 49/64"
260	36420A	1	Blower Housing
262	650831	2	Screw, 1/4-20 x 1/2"
287	650926	2	Screw, 8-32 x 21/64"
298	28763	3	Screw, 10-32 x 35/64"
301	35355	1	Fuel Cap
325A	34246	1	Wire Clip
327	35392	1	Starter Plug
370A	36261	1	Lubrication Decal
390	590688	1	Rewind Starter (NOTE: This engine could have been built with 590686 starter. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.)



Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
110A	34084	1	Ground Wire (10.345")
325A	34246	1	Wire Clip



Ref #	Part Number	Qty	Description
12B	34695	1	Breather Tube Elbow
19	31361	1	Extension Spring
53	31745	1	Tang Washer
54	31787	1	Washer
55	31748	1	P.T.O. Shaft
56	31746	1	L.H. Worm Gear
57	31749	1	Retaining Ring
58	31744	1	Oil Seal
59	31747	1	Washer
69	35261	1	* Mounting Flange Gasket
87	650492	1	Screw, 1/4-20 x 2-1/4"
182	6201	2	Screw, 1/4-28 x 7/8"
185	31384A	1	Intake Pipe (Incl. 224)
186	34337	1	Governor Link
209	30200	2	Screw, 10-24 x 9/16"
223	650451	2	Screw, 1/4-20 x 1"
238	650932	2	Screw, 10-32 x 49/64"
241	35797	1	Air Cleaner Collar
245	35066	1	Air Cleaner Filter
250	35065	1	Air Cleaner Cover
255	35177	1	Steed Control Cover
256	650807	2	Screw, 10-32 x 27/64"
325A	34246	1	Wire Clip