

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| 1 | 34328B | | Cylinder (Incl. 2, 20 & 149)(3-1/8" B ore) |
| 2 | 27652 | | Pin, Dowel |
| 14 | 28277 | | Washer, Flat |
| 15 | 33577 | | Rod, Governor |
| 16 | 32651 | | Lever, Governor |
| 17 | 31335 | | Clamp, Governor lever |
| 18 | 650548 | | Screw, 8-32 x 5/16" |
| 19 | 31361 | | Spring, Governor |
| 20 | 32630 | | Seal, Oil |
| 25 | 35256A | | Baffle, Blower housing |
| 26 | 650561 | | Screw, 1/4-20 x 5/8" |
| 30 | 34471A | | Crankshaft (Incl. 108 & 109) |
| 32 | 35653 | | Washer (1-3/8" I.D. 1-3/4" O.D. .015" thick) |
| 40 | 34552 | | Piston, Pin & Ring Set (Std.) (3-1/8" Bore) |
| 40 | 34553 | | Piston, Pin & Ring Set (.010" OS) |
| 40 | 34554 | | Piston, Pin & Ring Set (.020" OS) |
| 41 | 34329A | | Piston & Pin Ass'y. (Std.)(Incl. 43)(3-1/8") |
| 41 | 34330A | | Piston & Pin Ass'y. (.010" OS) (Incl. 43) |
| 41 | 34331A | | Piston & Pin Ass'y. (.020" OS) (Incl. 43) |
| 42 | 34332 | | Ring Set (Std.) (3-1/8" Bore) |
| 42 | 34333 | | Ring Set (.010" OS) |
| 42 | 34334 | | Ring Set (.020" OS) |
| 43 | 27888 | | Ring, Piston Pin retaining |
| 45 | 32591C | | Rod Assy., Connecting (Incl. 47) |
| 47 | 650662C | | Bolt, Connecting rod (2 pieces) |
| 48 | 34034 | | Lifter, Valve |
| 50 | 34040 | | Camshaft (MCR) |
| 52 | 31356 | | Pump Assy., Oil |
| 60 | 33273A | | Extension, Blower housing |
| 64 | 30063 | | Screw, Torx T-30, 1/4-20 x 1/2" |
| 65 | 650128 | | Screw, 10-24 x 1/2" |
| 69 | 35262 | | * Gasket, Mounting flange |
| 70 | 33580 | | Flange Ass'y. (Incl. 72, 75, 80 & 81) |
| 72 | 31927 | | Plug, Pipe |
| 75 | 31950 | | Seal, Oil |
| 80 | 30668 | | Shaft, Mechanical governor |
| 81 | 30590A | | Washer, Flat |
| 82 | 30591 | | Gear Assy., Governor (Incl. 81) |
| 83 | 30588A | | Spool, Governor |
| 84 | 29193 | | Ring, Retaining |
| 86 | 650833 | | Screw, 1/4-20 x 1-3/16" |
| 88 | 31707A | | Governor Spacer Assy. (Incl. 81) |
| 89 | 32589 | | Key, Flywheel |
| 92 | 650793 | | Washer, Flat |
| 92 | 650815 | | Washer, Belleville |
| 93 | 8116 | | Nut, Hex, 1/2-20 |
| 101 | 610118 | | Cover, Spark plug (Use as required) |
| 103 | 650516 | | Screw, 1/4-20 x 1-1/8" |
| 108 | 29783 | | Pin, Crankshaft |
| 109 | 33245 | | Gear, Crankshaft |
| 119 | 34041A | | * Gasket, Cylinder head |
| 120 | 34030 | | Head, Cylinder |
| 123 | 33261 | | Bracket, Intake pipe |
| 124 | 650738 | | Screw, 1/4-20 x 5/8" |
| 125 | 27878A | | Exhaust Valve (Std.) (Incl. 151) |
| 125 | 27880A | | Exhaust Valve (1/32" OS) (Incl. 151) |
| 126 | 34035 | | Intake Valve (Std.) (Incl. 151) |
| 126 | 34036 | | Intake Valve (1/32" OS) (Incl. 151) |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 127 | 650691 | | Washer, Flat (Do not use with 6021A s crew) |
| 128 | 650690 | | Washer, Belleville |
| 130 | 650694A | | Screw, 5/16-18 x 2" |
| 131 | 6021A | | Screw, 5/16-18 x 1-1/2" (Do not use w /650691) |
| 131 | 650788 | | Screw, 5/16-18 x 3/4" |
| 135 | 33636 | | Resistor Spark Plug |
| 149A | 35862 | | Seal Assy., Intake valve |
| 149 | 27882 | | Valve Spring Cap |
| 150 | 27881 | | Spring, Valve |
| 151 | 32581 | | Valve Spring Keeper |
| 169 | 27896A | | * Gasket, Breather |
| 170 | 28423 | | Body Assy., Breather |
| 171 | 28424 | | Element, Breather |
| 172 | 28425 | | Cover, Breather |
| 173 | 35350 | | Tube, Breather |
| 174 | 650128 | | Screw, 10-24 x 1/2" |
| 178 | 29752 | | Nut & Lockwasher, 1/4-28 |
| 182 | 30088A | | Screw, 1/4-28 x 1" |
| 184 | 33263 | | * Gasket, Carburetor |
| 185 | 34926 | | Pipe, Intake |
| 186 | 33860 | | Link, Governor-to-throttle |
| 200 | 33865B | | Control Bracket (Incl. 202, 205 & 206) |
| 202 | 31342 | | Spring, Compression |
| 205 | 650549 | | Screw, 5-40 x 7/16" |
| 206 | 610973 | | Terminal Assy. (Use as required) |
| 207 | 33151 | | Link, Governor spring |
| 209 | 30200 | | Screw, 10-24 x 9/16" |
| 210 | 27793 | | Clip, Conduit |
| 211 | 28942 | | Screw, 10-32 x 3/8" |
| 223 | 650378 | | Screw, Torx T-30, 5/16-18 x 1-1/8" |
| 224 | 27915A | | * Gasket, Intake pipe |
| 239A | 34912 | | * Gasket, Air cleaner-to-housing |
| 239 | 33629 | | * Gasket, Air cleaner |
| 243 | 650834 | | Screw, 10-32 x 1-17/32" |
| 246A | 34910 | | Element, Air cleaner |
| 250A | 34911 | | Cover, Air cleaner |
| 252A | 650784 | | Screw, 10-24 x 11/16" |
| 253 | 650651 | | Screw, 1/4-20 x 5/8" |
| 260 | 34094A | | Blower Housing (For electric starter) NOTE: Replacement hardware may differ when servicing starter assy. or blower housing. Refer to Service Bulletin 508. |
| 261 | 650788 | | Screw, 5/16-18 x 3/4" |
| 262 | 29747B | | Screw, 5/16-24 x 21/32" |
| 264A | 650738 | | Screw, 1/4-20 x 5/8" |
| 264 | 650802 | | Screw, 1/4-20 x 5/8" |
| 265 | 33272A | | Cover, Cylinder head |
| 275 | 33280A | | Muffler |
| 276 | 31588 | | Plate, Muffler locking |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use As Req.) |
| 277 | 651002 | | Screw, 5/16-18 x 4-3/16" (Use As Req.) |
| 277 | 30196 | | Screw, 5/16-18 x 3/4" (Use As Req.) |
| 290 | 30705 | | Fuel Line (Braided 16") (40cm) |
| 290 | 29774 | | Fuel Line (Braided 8-1/4") (21cm)(As req.) |
| 292A | 35864 | | Clamp, fuel filter to fuel line |
| 292 | 26460 | | Clamp, Fuel line |
| 298 | 28763 | | Screw, 10-32 x 35/64" |
| 301 | 33032 | | Fuel Cap (Use as required in early pr od.) |

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 301 | 34210 | | Fuel Cap (Use as required in early pr od.) |
| 307 | 29673 | | * Gasket, Oil fill |
| 310 | 34245 | | Dipstick, Oil (Incl. 307) |
| 327 | 33817 | | Plug, Screen |
| 379 | 610767A | | Condenser |
| 379 | 631021 | | Inlet Needle, Seat & Clip Assy. |
| 380 | 632222 | | Carburetor (Incl. 184) (Refer to Division 5, Section A, page 182 for breakdown or Fiche10A, Grid E-11) |
| 381 | 29117 | | Screw, 8-32 x 5/16 (Not used on late prod.) |
| 382 | 33581 | | Screen, Oil filter (Not used in late prod.) |
| 400 | 33279G | | * Gasket Set (Incl. items marked *) |

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| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| 16 | 32651 | | Lever, Governor |
| 19 | 31361 | | Spring, Governor |
| 64 | 30063 | | Screw, Torx T-30, 1/4-20 x 1/2" |
| 70 | 33580 | | Flange Ass'y. (Incl. 72, 75, 80 & 81) |
| 72 | 31927 | | Plug, Pipe |
| 92 | 650793 | | Washer, Flat |
| 92 | 650815 | | Washer, Belleville |
| 103 | 650516 | | Screw, 1/4-20 x 1-1/8" |
| 186 | 33860 | | Link, Governor-to-throttle |
| 202 | 31342 | | Spring, Compression |
| 205 | 650549 | | Screw, 5-40 x 7/16" |
| 210 | 27793 | | Clip, Conduit |
| 211 | 28942 | | Screw, 10-32 x 3/8" |
| 240 | 34909 | | Body, Air cleaner |
| 243 | 650834 | | Screw, 10-32 x 1-17/32" |
| 274 | 27930 | | * Exhaust Gasket (use as required) |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use As Req.) |
| 277 | 651002 | | Screw, 5/16-18 x 4-3/16" (Use As Req.) |
| 277 | 30196 | | Screw, 5/16-18 x 3/4" (Use As Req.) |
| 286 | 33816 | | Hub & Screen Assy., Starter |
| 313 | 33876 | | Gasket, Stator |
| 319 | 650874 | | Screw, 10-32 x 15/32" |
| 320 | 610938 | | Regulator, Rectifier (7 amp) |
| 327 | 33817 | | Plug, Screen |
| 341A | 32765 | | Clamp, Blower housing extension |
| 361 | 30063 | | Screw, Torx T-30, 1/4-20 x 1/2" |
| 375 | 610979 | | Magneto (w/ring gear) (12 volt, 7 amp) NOTE: The following complete magnetos are not available as an assembly. The magneto numbers are shown for reference purposes only. Order component parts individually, as shown in parts breakdown. (Refer to Division 5 Section B, page 36 for breakdown or Fi |
| 377 | 30547A | | Contact Assy., Breaker |
| 395 | 33605 | | Electric Starter Motor (12 Volt) NOTE: Engine requires a ring gear flywheel (611091 minimum) and the cylinder must have drilled and tapped starter mounting bosses to add the electric starter. (Refer to Division 5, Section D, page 20 for breakdown or Fiche 10A, Grid G-11) |
| 415 | 730130 | | Exh.Adapter Kit (Incl. 274 & 277)(As req.) |

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**OPTIONAL SPARK
ARRESTOR**



**VIEW 3 of 3
MUFFLER (QUIET)
(OPTIONAL)**



**DEBRIS SCREEN KIT
(OPTIONAL)**



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| 275 | 33280A | | Muffler |
| 275C | 35824 | | Muffler (Quiet) (Optional) |
| 277 | 650729 | | Screw, 5/16-18 x 3-3/16" (Use As Req.) |
| 277 | 651002 | | Screw, 5/16-18 x 4-3/16" (Use As Req.) |
| 277 | 30196 | | Screw, 5/16-18 x 3/4" (Use As Req.) |
| 327 | 33817 | | Plug, Screen |
| 370C | 34870 | | Decal, Instruction (Optional) |
| 370D | 34387 | | Decal, Instruction (Optional) |
| 408 | 35570 | | Screen Seal (Optional) |
| 409 | 35569 | | Spacer (Optional) |
| 410 | 730573 | | Opt.Screen Kit(Incl.370D,408,409,411, 413) |
| 411 | 35568 | | Debris Screen (Optional) |
| 413 | 650907 | | Screw, 5/16-18 x 1-5/8" (Optional) |
| 416 | 34479 | | Spark Arrestor Kit (Optional) |
| 425 | 730572 | | Starter Muff Kit(Incl.370C,426,427)(O pt.) |
| 426 | 34687 | | Starter Air Cleaner (Optional) |
| 427 | 34869 | | Starter Air Cleaner Bracket (Optional) |