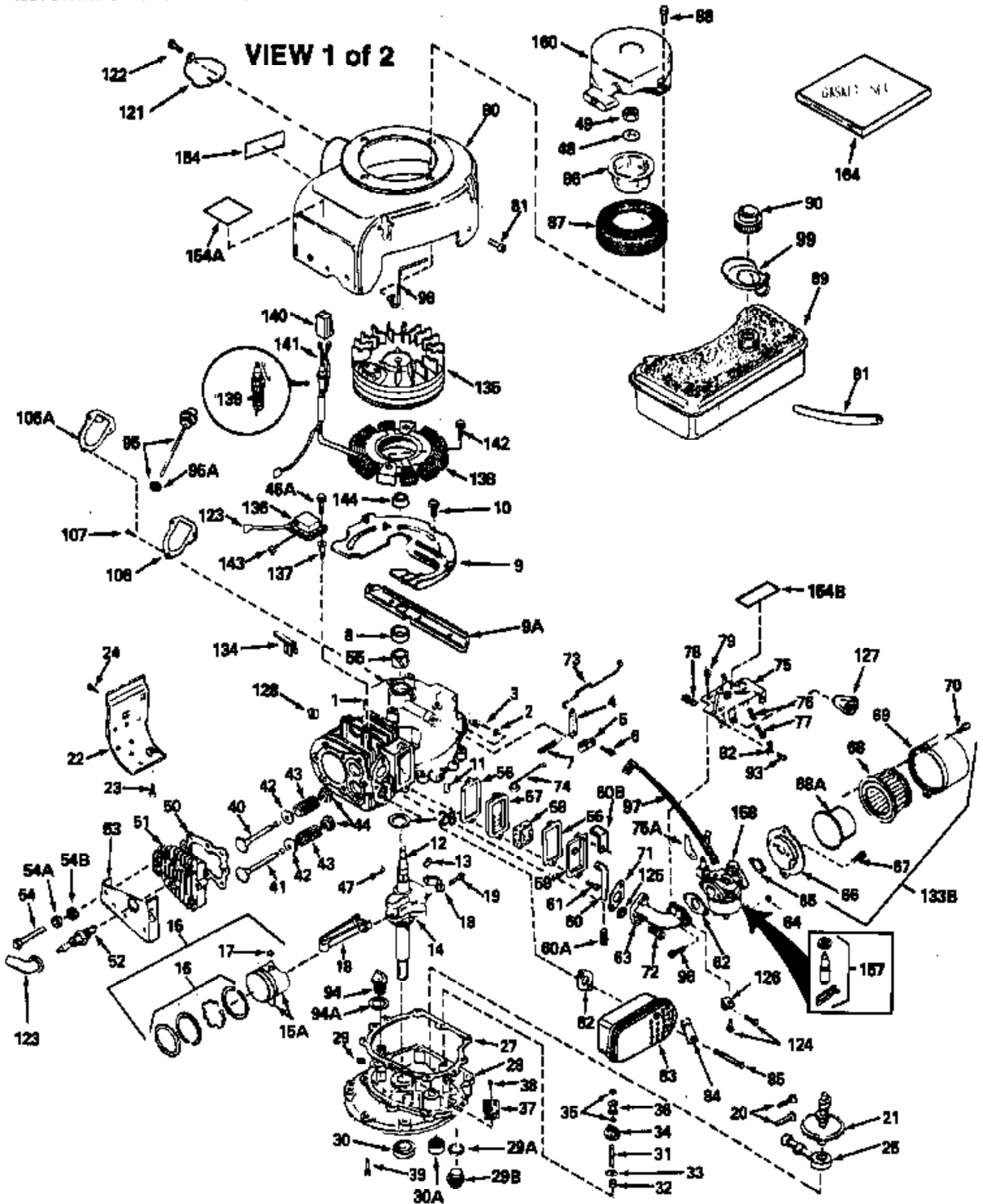


ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.



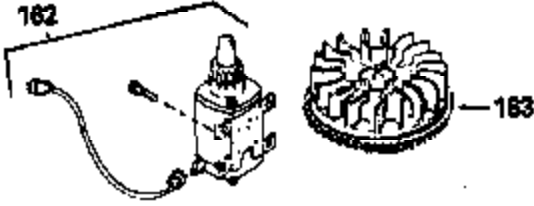
Engine Parts List #1

Ref #	Part Number	Qty	Description
1	34913A		Cylinder (Incl. 8, 11, 94 & 94A) (2-5/8")
2	28277		Washer, Flat
3	30669		Rod, Governor
4	31357		Lever, Governor
5	31335		Clamp, Governor lever
6	650548		Screw, 8-32 x 5/16"
7	31361		Spring, Governor
8	32630		Seal, Oil
9	29536		Baffle, Blower housing (Use as required)
9	35256A		Blo.Hsg.Baffle (W/E.S.knock-out)(As required)
10	650561		Screw, 1/4-20 x 5/8"
11	27652		Pin, Dowel
12	34878		Crankshaft (Incl. 13 & 14)
13	29783		Pin, Crankshaft gear
14	27884		Gear, Crankshaft
15A	33312B		Piston & Pin Ass'y. (Incl.17)(2-5/8") (Std.)
15A	33313B		Piston & Pin Ass'y. (Incl. 17) (.010" OS)
15A	33314B		Piston & Pin Ass'y. (Incl. 17) (.020" OS)
15	34531		Piston, Pin & Ring Set (2-5/8") (Std.)
15	34532		Piston, Pin & Ring Set (.010" OS)
15	34533		Piston, Pin & Ring Set (.020" OS)
16	34854		Ring Set (2-5/8") (Std.)
16	34855		Ring Set (.010" OS)
16	34856		Ring Set (.020" OS)
17	27888		Ring, Piston pin retaining
18	31380C		Rod Assy., Connecting (Incl. 19)
19	650662C		Bolt, Connecting rod (Incl. 2 pieces)
20	34034		Lifter, Valve
21	32114		Camshaft (MCR)
22	30622A		Extension, Blower housing
23	650128		Screw, 10-24 x 1/2"
24	30688		Screw, 1/4-20 x 1/2"
25	31356		Pump Assy., Oil
27	30684		* Gasket, Cylinder cover
28	31471C		Flange Ass'y. (Incl. 29,30,31,33,182 & 183)
29	27642		Plug, Pipe (sq.hd, 1/4-28)
29	28582		Plug, Drain (countersunk headless, 1/4-28)
30	27897		Seal, Oil
31	30668		Shaft, Mech. Governor
32	31707A		Governor Spacer Assy. (Incl. 33)
33	30590A		Washer, Flat (2 required)
34	30591		Gear Assy., Governor
35	29193		Ring, Retaining
36	30588A		Spool, Governor
37	31355		Screen, Oil filter (Use as required)
38	29117		Screw, 8-32 x 5/16" (Use as required)
39	650488		Screw, 1/4-20 x 1-1/4"
40	32783		Intake Valve (Std.) (Incl. 44)
40	32784		Intake Valve (1/32" OS) (Incl. 44)
41	27878A		Exhaust Valve (Std.) (Incl. 44)
41	27880A		Exhaust Valve (1/32" OS) (Incl. 44)
42	27882		Cap, Upper valve spring
43	27881		Spring, Valve
44	32581		Cap, Lower valve spring
47	32589		Key, Flywheel
48	650815		Washer, Belleville
49	8116		Nut, Washer, 1/2-20
50	28938B		* Gasket, Head

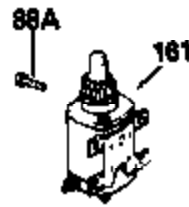
Ref #	Part Number	Qty	Description
	51 30938A		Head, Cylinder (Incl. 54)
	52 33636		Resistor Spark Plug (RJ-8)
	52 34251		Resistor Spark Plug (RJ-17LM)
	53 30939A		Cover Assy., Cylinder head
	54 650694A		Screw, 5/16-18 x 2" (Use as required)
	54 650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	54A 26073		Washer, Flat (Use as required)
	54A 650690		Washer, Belleville (Use as required)
	54B 650691		Washer, Flat (Use as required)
	56 27896		* Gasket, Breather cover
	57 28423		Body, Breather
	58 28424		Element, Breather
	59 28425		Cover, Valve spring box
	60 27627		Tube, Breather
	61 650128		Screw, 10-24 x 1/2"
	62 26756		* Gasket, Carburetor
	63 32632		Pipe, Intake
	65 27272		* Gasket, Air cleaner
	66 31691		Bracket, Air cleaner
	67 28820		Screw, 10-32 x 1/2"
	68 30727		Element, Air cleaner
	69 31715		Body, Air cleaner
	70 650152		Screw, 8-32 x 3/8"
	71 27915		* Gasket, Intake to cylinder
	72 650378		Screw, 5/16-18 x 1-1/8"
	73 31823		Link, Throttle
	74 32582		Link, Governor spring
	75 32264A		Control Assy., Speed (Incl. 76, 77 & 78)
	76 31342		Spring, Compression
	77 650549		Screw, 5-40 x 7/16"
	78 610973		Terminal Ass'y. (Use as required)
	79 30200		Screw, 10-24 x 9/16"
	80 32629B		Blower Housing (Incl. 121 & 122)(Elec. Str.)
	81 29747B		Screw, 5/16-24 x 21/32"
	82 27930		* Gasket, Exhaust
	83 28269		Muffler
	84 31588		Plate, Muffler locking
	85 650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	85 30196		Screw, 5/16-18 x 3/4" (Use as required)
	85 650696		Screw, 5/16-18 x 2-3/4" (Use as required)
	86 32125		Cup, Starter
	87 35009		Screen, Starter
	88 29716		Screw, 1/4-28 x 7/16"
	90 33032		Fuel Cap (Use as required)
	90 34210		Fuel Cap (Use as required)
	91 29774		Fuel Line (8-1/4") (Use as required)
	91 30962		Fuel Line (32") (Use as required)
	94A 29673		* Gasket, Oil fill
	94 27625		Plug, Oil fill (Incl. 94A)
	95 34165		Dipstick (Incl. 95A)
	95A 29673		* Gasket, Oil fill
	96 6201		Screw, 1/4-28 x 7/8" (Use as required)
	96 650372		Screw, 1/4-20 x 13/16" (Use as required)
	97 34235		Ground Wire
	98 33549		Clamp, Tank hold down
	115 33323		Screen, Muffler (Use as required)
	123 27276		Cover, Spark plug (Use as required)
	123 610118		Cover, Spark plug (Use as required)

Ref #	Part Number	Qty	Description
	127 32410		Knob, Speed control
	133B 730127		A/C Assy. (Incl.65,66,67,68A,69,70,13 4)
	154 34346		Decal, Instruction
	154B 31495		Decal, Speed control
	154A 550223		Decal, Name
	157 631021		Inlet Needle, Seat & Clip Assy.
	158 632233		Carburetor (Incl. 62) (Refer to Division 5, Section A, page 182 for breakdown)
	160 590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
	164 33234A		* Gasket Set (Incl. items marked *)

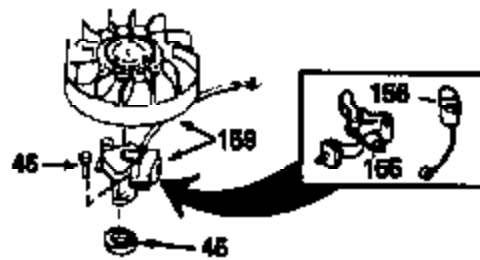
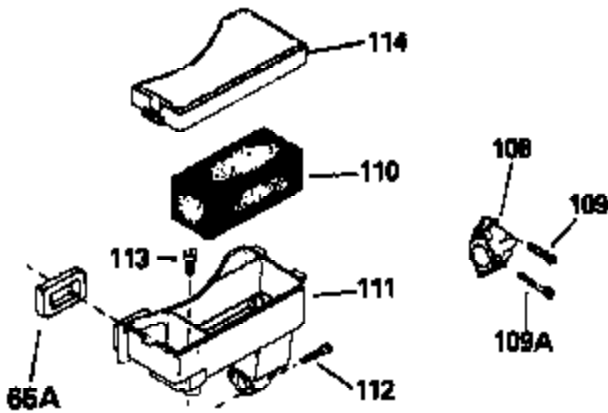
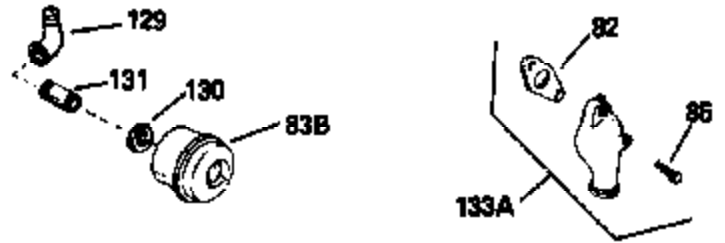
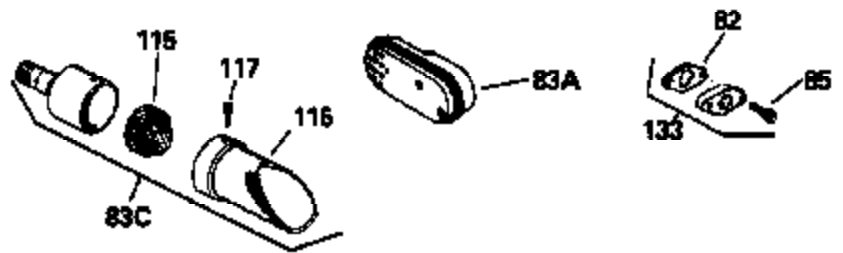
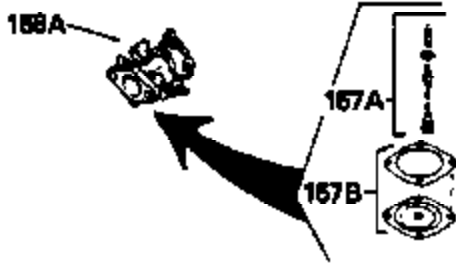
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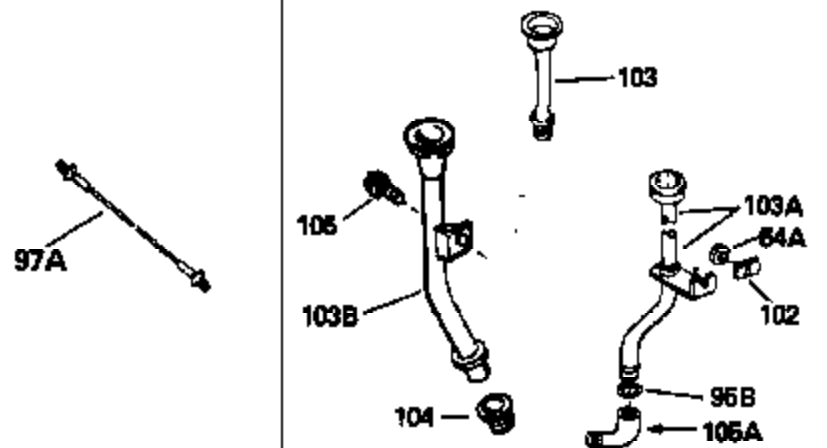
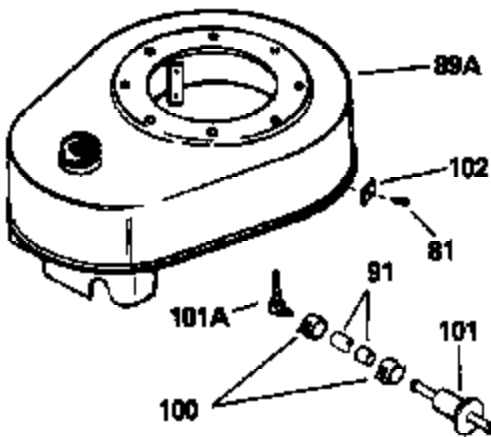
OPTIONAL 110 - 120 VOLT
STARTER MOTOR KIT



VIEW 2 of 2



STD. POINT



Ref #	Part Number	Qty	Description
45	33876		Gasket, Stator
46	650489		Screw, 1/4-20 x 5/8"
54A	26073		Washer, Flat (Use as required)
54A	650690		Washer, Belleville (Use as required)
81	29747B		Screw, 5/16-24 x 21/32"
82	27930		* Gasket, Exhaust
83C	391026		Muffler (Incl. 115, 116 & 117) (This spark arrestor muffler can be used on any model)
85	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
85	30196		Screw, 5/16-18 x 3/4" (Use as required)
85	650696		Screw, 5/16-18 x 2-3/4" (Use as required)
91	29774		Fuel Line (8-1/4") (Use as required)
91	30962		Fuel Line (32") (Use as required)
100	26460		Clamp, Fuel line (Use as required)
115	33323		Screen, Muffler (Use as required)
116	33700		Cover & tube, Muffler (Use as required)
117	650578		Screw, 8-18 x 3/8" (Use as required)
133	730130		Muffler Adap. Kit (Incl. 82 & 85)(As req.)
133A	31288		Muffler Adapter Kit (Incl. 82 & 85)(As req.)
155	30547A		Contact Assy., Breaker
156	30548B		Condenser
159	611038		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually as shown in parts list. (Refer to Division 5, Section B, page 39 for breakdown)
162	33329D		Starter Motor Kit (110-120 volt) (Refer to service number stamped on end cap of motor, or on decal, for identification. For breakdown see Division 5, Section D, Page 16.)
163	611042		Flywheel (Ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Use on Std. point ignitions)
163	611085		Flywheel (Ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Use on solid state ignitions)