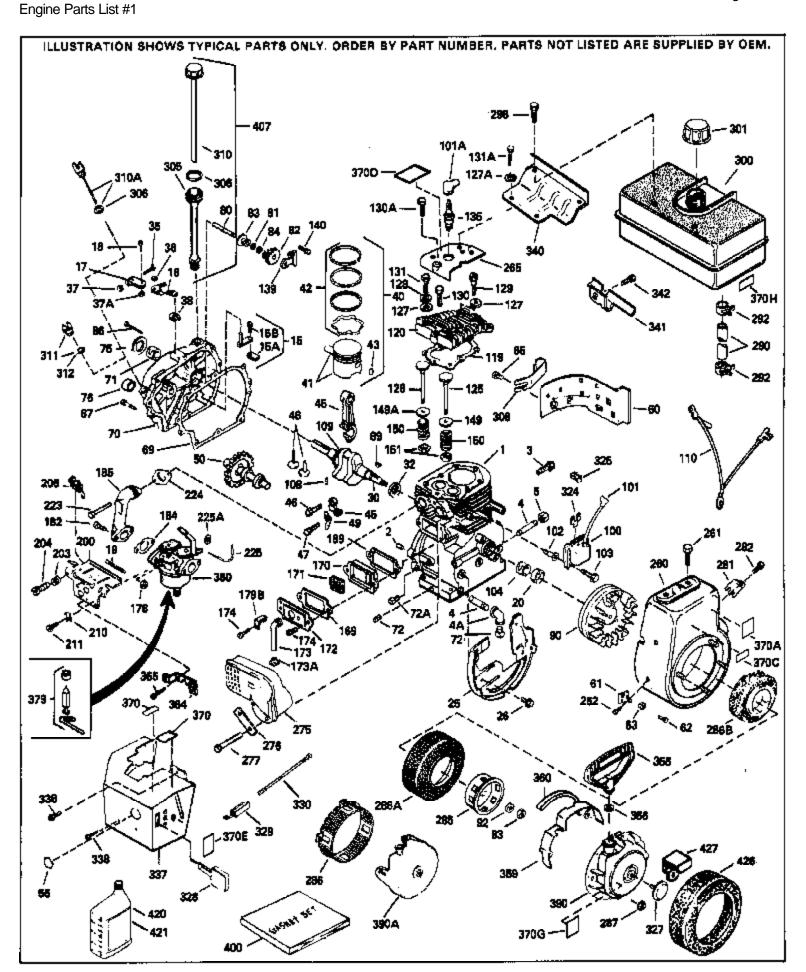
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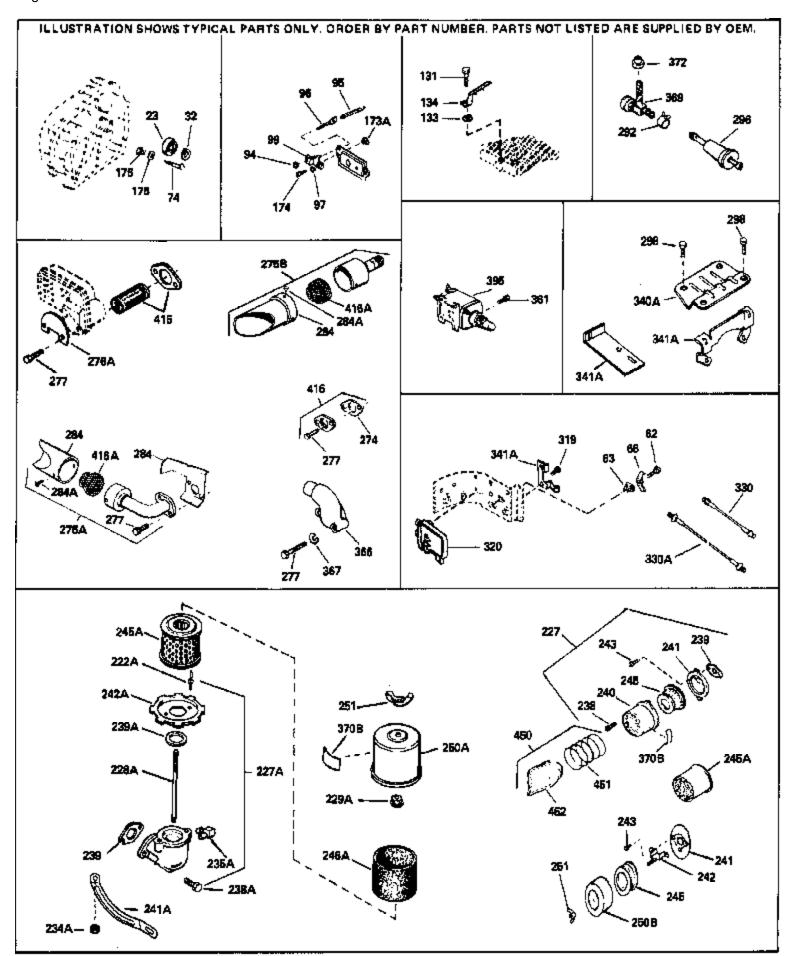
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Dof #	Part Number Qty	Description
	650814	Screw, Torx T-15, 10-24 x 1"
	29783	Pin, Crankshaft gear
	33245	Gear, Crankshaft
110	35234	Ground Wire
119	34041A	* Gasket, Head
120	34030A	Head, Cylinder
	27878A	Exhaust Valve (Std.) (Incl. 151)
	27880A	Exhaust Valve (1/32" OS) (Incl. 151)
	34035	Intake Valve (Std.) (Incl. 151)
	34036	Intake Valve (1/32" OS) (Incl. 151)
	650691	Washer (Use as req., but not w/6021A screw)
127A	26073	Washer, Flat (Use as required)
127A	650570	Washer, Flat (Use as required)
128	650690	Washer, Belleville
	650727	Screw, 5/16-18 x 1-3/4" (Use as requi red)
	6021A	Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
100/1	002171	650691 washer)
		000091 Washer)
130	650694A	Screw, 5/16-18 x 2" (Use as required)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 5/8" (Use as required)
	650713	Screw, 5/16-18 x 5/8" (Use as require d)
	792028	Screw, 5/16-18 x 7/8" (Use as require d)
	33636	Resistor Spark Plug (RJ17LM)
139	33369	Bracket, Governor gear
140	650836	Screw, 10-24 x 1/2"
149A	35862	Seal Assy., Intake valve
	27882	Cap, Upper valve spring
	27881	Spring, Valve
	32581	Cap, Lower valve spring
		•
	27896A	* Gasket, Breather cover
	28423	Body, Breather
	28424	Element, Breather
172	28425	Cover, Valve spring
173	35350	Tube, Breather
174	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
	29752	Nut & Lockwasher, 1/4-28
	30593	
		Clip, Primer line (Use as required)
	30088A	Screw, 1/4-28 x 1"
	33263	* Gasket, Carburetor
	33877	Pipe, Intake
203	31342	Spring, Compression
204	650549	Screw, 5-40 x 7/16"
206	610973	Terminal Assy. (Use as required)
	650378	Screw, Torx T-30, 5/16-18 x 1-1/8 "
	27915A	* Gasket, Intake pipe
	35447A 650799	Blower Housing (For electric starter)
	650788	Screw, 5/16-18 x 3/4" (Use as require d)
	29747B	Screw, 5/16-24 x 21/32"
	33272B	Cover, Cylinder head
275C	35824	Muffler (Optional quiet muffler)
	35056	Muffler
	31588	Plate, Muffler locking
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	651002	Screw, 5/16-18 x 4-3/16"
281	33013	Cover, Starter bubble
		4

282 285 286A 287 290 290 290 292 298 300	650760 32125 35194 29752 29774 30705 30962 26460 650665 34156A	Qty	Description Screw, 8-32 x 3/8" Cup, Starter Screen, Starter Nut & Lockwasher, 1/4-28 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
305 306 310 325 325 336 337 338 340 341 342 355 356 359 360 364 365 370J	35355 33893A 33590 34011A 29443 34246 650765 35057A 28942 34154 34155 650561 590574 650168 34141 32576 33377 650767 34870 631021 632334A		Fuel Cap (Red plastic) (1-1/2" I.D.) Tube, Oil fill "O" Ring Dipstick (Incl. 306) Clip, Fuel line (Use as required) Clip, Ground wire (Use as required) Screw, 10-32 x 1/2" Cover, Carburetor Screw, 10-32 x 3/8" Plate, Fuel tank mounting Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Handle, Mitten grip Washer, Flat Guard, Starter Seal, Snow guard Bracket, Carburetor cover mounting Screw, 8-32 x 27/64" Decal, Instruction Can be used on HM80 with diecast starter. Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page 188 for breakdown or Fiche18A-1, Grid F-5)
390	590593		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
	33279G 35570		Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)

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Def #	Deat Morelle on	Ot . Description
420 421	Part Number 730225 730226 730572	Qty Description SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
	650868	HM80 with die cast starter) Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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		Qty	
	650760		Screw, 8-32 x 3/8"
	28545		Grommet, Plastic
74	31855		Retainer, Bearing
97			Lockwasher, Heavy split, #10 (Buy loc ally)
131	650802		Screw, 1/4-20 x 5/8" (Use as required)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8" (Use as required)
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
	730127		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
	100121		(Use as required)
227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
			as required)
228A	650824		Stud, 1/4-20 x 7.33 (Use as required)
	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
			elbow)
	34700		Element, Air cleaner
274	35865		Gasket, Exhaust (Use as required)
275B	391026		Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
			can be used on any model.)
275C	35824		Muffler (Optional quiet muffler)
277	651002		Screw, 5/16-18 x 4-3/16"
277A	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460		Clamp, Fuel line (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
369	35857		Valve, Fuel shut-off
	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34387		Decal, Instruction Can be used on HM80 with stamped steel
0.02			recoil starter.
395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
			motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel. Refer to service number
			stamped on end cap of motor, or on decal for identification.
			Ref
408	35570		Screen Seal (Can be used on HM80 with stamped steel
.00			recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
			starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
-			used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)
∆ 13	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
410	300007		stamped steel recoil starter)
415	730130		Exh.Adapter Kit (Incl.274,277)(Use as req.)
	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
720	100012		HM80 with die cast starter)
			,
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
			Mechanics Handbook for installation instructions).

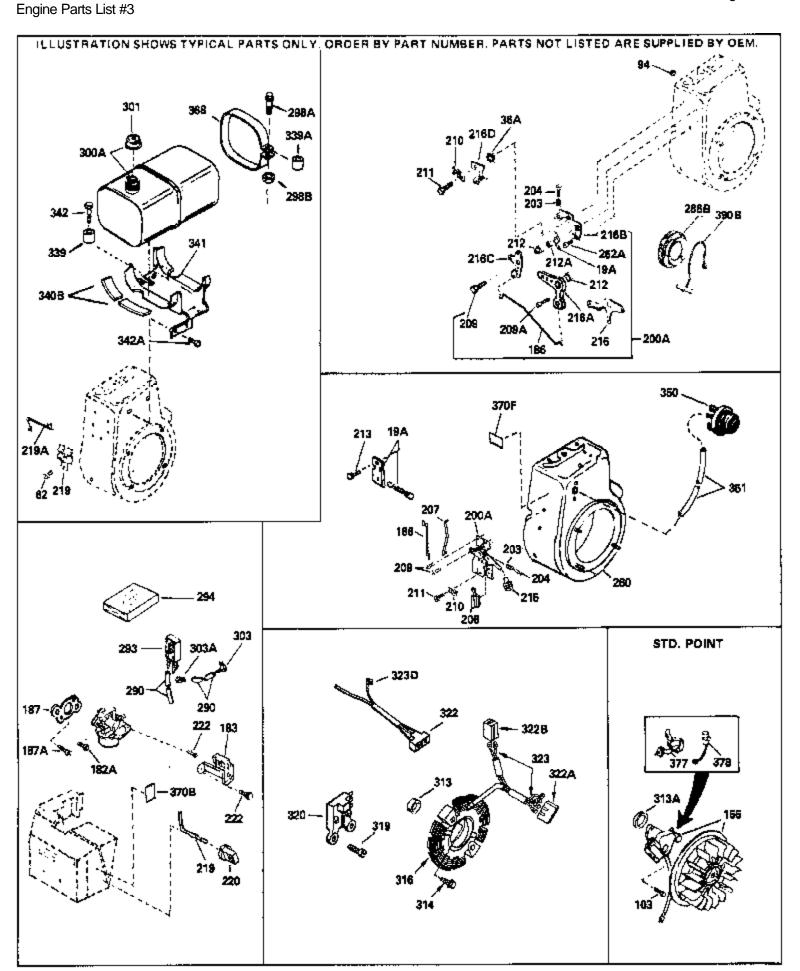
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Ref #	Part Number	Qty [Description
	611077	- /	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	á	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	á	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	5	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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Ref #	Part Number	Qty	Description
62	650760		Screw, 8-32 x 3/8"
103	650814		Screw, Torx T-15, 10-24 x 1"
183	34587		Bracket, Choke
186	34667		Link, Governor
200A	34677		Control Bracket (Incl.19,19A,203,204, 206,209)
203	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy. (Use as required)
	33878		Link, Governor-to-throttle
	650821		Screw, 10-32 x 1/2"
	32410		Knob, Control
	34586		Rod, Choke
	35438		Knob, Control
	28820		Screw, 10-32 x 1/2"
	35447A		Blower Housing (For electric starter)
	35824		Muffler (Optional quiet muffler)
	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
			I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
001	0.12.10		(1-3/16" I.D)
301	35355		Fuel Cap (Red plastic) (1-1/2" I.D.)
339	35038		Spacer, Tank
341	34155		Bracket, Fuel tank mounting
342	650561		Screw, 1/4-20 x 5/8"
350	570682		Primer Assy.
351	32180C		Primer Line
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34387		Decal, Instruction Can be used on HM80 with stamped steel
0.02	0.00 .		recoil starter.
400	0.555		
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
100	00000		starter)
			•
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)
/11	35568		Debris Screen (Can be used on HM80 with stamped steel
411	33300		·
			recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
			stamped steel recoil starter)
405	700570		·
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
			HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
120			Mechanics Handbook for installation instructions).
			,
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics
			Handbook for installation instructions).

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Ref #	Part Number	Qty	Description
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).