For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983

HM80-155251F

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Engine Parts List #1

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY OEM. 407 305 292 173A 379 330 370E 329 338 337 400

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Ref #	Part Number Qty	Description
	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652	Pin, Dowel
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	30700	,
		Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34663	Spring, Speed control
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
30	33720B	Crankshaft (Incl. 108 & 109)
32	33628	Washer, Thrust
35	29826	Screw, 10-32 x 3/4"
36	29918	Lockwasher, #8 E.T.
37	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	
		Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
50	34143	Camshaft (MCR)
60	33273A	Extension, Blower housing
65	650128	Screw, 10-24 x 1/2"
69	35262	* Gasket, Cylinder cover
70	33626B	Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	27642	Plug, Oil drain
	33625	Seal, Oil
	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-1/16"
		·
	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
	650489	Screw, 1/4-20 x 5/8"
	29783	Pin, Crankshaft gear
	33245	Gear, Crankshaft
	35182	Ground Wire
	34041A	* Gasket, Head
	34030A	Head, Cylinder
125	27878A	Exhaust Valve (Std.) (Incl. 151)

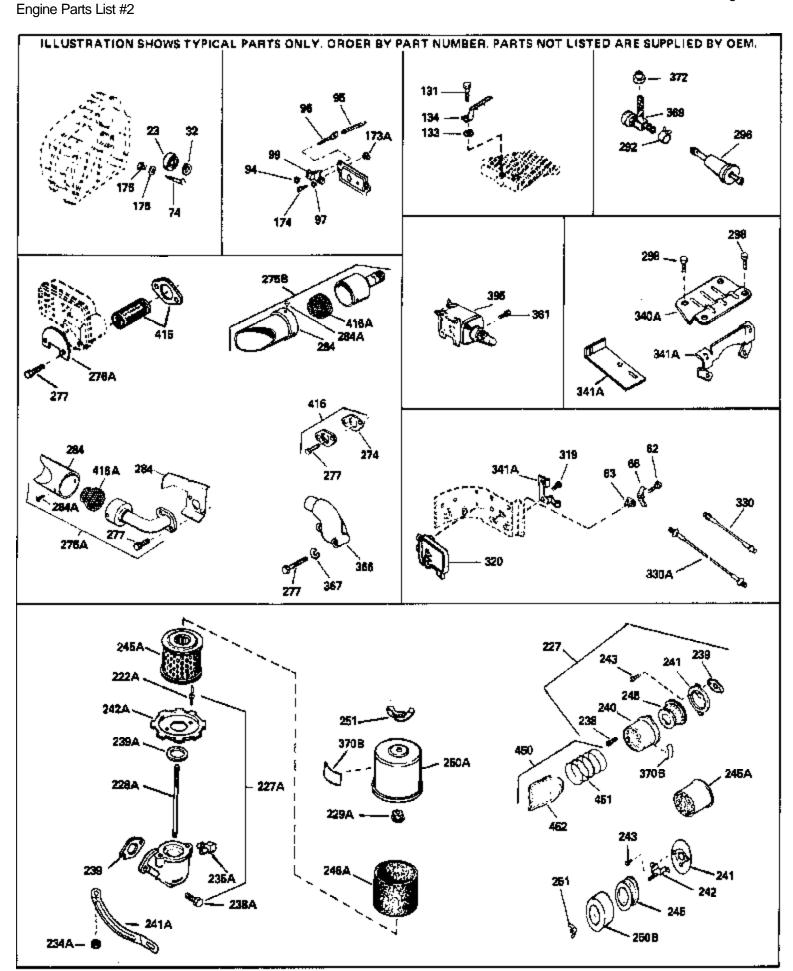
 $www.mymowerparts.com \\ \begin{tabular}{l}{\bf Exhaust \ Valve \ (Std.) \ (Incl. \ 151)}\\ \end{tabular}$ 

	y Description
125 27880A	Exhaust Valve (1/32" OS) (Incl. 151)
126 34035	Intake Valve (Std.) (Incl. 151)
126 34036	Intake Valve (1/32" OS) (Incl. 151)
127A 26073	Washer, Flat (Use as required)
127A 650570	Washer, Flat (Use as required)
127 650691	Washer (Use as req., but not w/6021A screw)
128 650690	Washer, Belleville
129 650727	Screw, 5/16-18 x 1-3/4" (Use as requi red)
130A 6021A	Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
	650691 washer)
400, 0500044	,
130 650694A	Screw, 5/16-18 x 2" (Use as required)
131A 650713	Screw, 5/16-18 x 5/8" (Use as require d)
131A 792028	Screw, 5/16-18 x 7/8" (Use as require d)
131 650802	Screw, 1/4-20 x 5/8" (Use as required )
131 650737	Screw, 1/4-20 x 1/2" (Use as required)
131 650738	Screw, 1/4-20 x 5/8" (Use as required )
135 33636	Resistor Spark Plug (RJ17LM)
139 33369	Bracket, Governor gear
140 650836	Screw, 10-24 x 1/2"
149A 35862	Seal Assy., Intake valve
149 27882	Cap, Upper valve spring
150 27881	Spring, Valve
151 32581	Cap, Lower valve spring
169 27896A	* Gasket, Breather cover
170 28423	·
	Body, Breather
171 28424	Element, Breather
172 28425	Cover, Valve spring
173 35350	Tube, Breather
174 650128	Screw, 10-24 x 1/2"
174 650597	Screw, 10-24 x 5/8"
178 29752	Nut & Lockwasher, 1/4-28
179B 30593	Clip, Primer line (Use as required)
182 30088A	Screw, 1/4-28 x 1"
184 33263	* Gasket, Carburetor
185 34707	Pipe, Intake
203 31342	Spring, Compression
204 650549	Screw, 5-40 x 7/16"
206 610973	Terminal Assy. (Use as required)
223 650378	Screw, Torx T-30, 5/16-18 x 1-1/8 "
224 27915A	* Gasket, Intake pipe
260 33375D	Blower Housing (For electric starter)
261 650788	Screw, 5/16-18 x 3/4" (Use as require d)
262 29747B	Screw, 5/16-24 x 21/32"
265 33272B	Cover, Cylinder head
275 34185A	Muffler (Spark Arresting)
275C 35824	Muffler (Optional quiet muffler)
276 31588	Plate, Muffler locking
277A 650696	Screw, 5/16-18x2-3/4" (Used with 276A)
277 650729	Screw, 5/16-18 x 3-3/16"
281 33013	Cover, Starter bubble
282 650760	Screw, 8-32 x 3/8"
286B 33662	Hub & Screen Assy., Starter
287 29752	Nut & Lockwasher, 1/4-28
290 29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
290 30705	Fuel Line (Braided 6-1/4-)(21-611)(A3-164.)
290 30703	Fuel Line (Braided 10 )(41 cm)(Use as req.)
290 30962 292 26460	
232 20 <del>1</del> 00	Clamp, Fuel line (Use as required)

Ref #	Part Number	Otv.	Description
298	650665 34156A	<u> Qty</u>	Screw, 1/4-15 x 7/8" Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
306 310 325 325 340 341 342 370J 370A 370	35355 29673 31297 29443 34246 34154 34155 650561 34870 34686 34346 631021 632351		Fuel Cap (Red plastic) (1-1/2" I.D.)  * Gasket, Oil fill  Dipstick (Incl. 306)  Clip, Fuel line (Use as required)  Clip, Ground wire (Use as required)  Plate, Fuel tank mounting  Bracket, Fuel tank mounting  Screw, 1/4-20 x 5/8"  Decal, Instruction Can be used on HM80 with diecast starter.  Decal, Name  Decal, Instruction  Inlet Needle, Seat & Clip Assy.  Carburetor (Incl. 184) (Refer to Division 5, Section A, page 188 for breakdown or Fiche18A-1, Grid F-5)
390	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
	33279G 35570		Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572		SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).

# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155251F Engine Parts List #1

	Part Number	Qty	Description
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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23 33627 23 23628 32 33628 4	Ref #	Part Number	Qty	Description
32 38628	23			
Retainer, Bearing   Screw, 14-20 x 58" (Use as required )   131 6507802   Screw, 14-20 x 12" (Use as required )   131 650737   Screw, 14-20 x 12" (Use as required )   131 650737   Screw, 14-20 x 12" (Use as required )   131 650738   Screw, 14-20 x 12" (Use as required )   131 650738   Screw, 14-20 x 12" (Use as required )   132 6505978   Screw, 10-24 x 15"   Scr				——————————————————————————————————————
97				·
131 650802   Screw, 14-20 x 12" (Use as required )		31000		•
131 660737   Screw, 1/4-20 x 1/2" (Use as required )   131 660738   Screw, 1/4-20 x 5/8" (Use as required )   134 660738   Screw, 1/2-24 x 1/2"   142 0x 5/8"   175 660787   Screw, 1/2-24 x 1/2"   175 660787   Screw, 1/2-24 x 1/2"   176 660580   Nut, Lock, 1/0-24   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)   (Use as required)   127 730127   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)   (Use as required)   128 660824   Stud, 1/4-20 x 7.33 (Use as required)   128 660824   Stud, 1/4-20 x 7.33 (Use as required)   128 660824   Stud, 1/4-20 x 7.33 (Use as required)   128 660824   Stud, 1/4-20 x 8.1 (Use as required)		050000		
131 650738   Screw, 14-20 x 5/8" (Use as required )   174 650128   Screw, 10-24 x 1/2"   174 650128   Screw, 10-24 x 5/8"   Lockwasher   175 650778   Lockwasher   176 650580   Nut, Lock, 10-24   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)   Use as required)   175 650580   Nut, Lock, 10-24   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)   176 650580   Air Cleaner Assy. (Incl. 238, 239, 240, 241, 243 & 245) (Use as required)   176 650580   Stud. 1/4-20 x 7.33 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650580   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (Use as required)   176 650680   Stud. 1/4-20 x 8.1 (U				
174   650128   Screw, 10-24 x 1/2"     175   650587   Lockwasher     176   650580   Lockwasher     176   650580   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)     177   730164   Air Cleaner Assy. (Incl.238,239,240,241,243,245 & 370)     177   227   730164   Air Cleaner Assy. (Incl.238,239,240,241,243,8.245) (Use as required)     177   228   650824   Stud, 1/4-20 x 8.1 (Use as required)     178   288   650851   Stud, 1/4-20 x 8.1 (Use as required)     178   239   27272A   Gasket, Air cleaner     179   239   27272A   Gasket, Air cleaner     170   239   27272A   Gasket, Air cleaner     170   241   33266   Bracket, Air cleaner     170   242   33267   Bracket, Air cleaner     170   243   28820   Screw, 10-32 x 1/2"     245   33700   Element, Air cleaner     245   33268   Element, Air cleaner     246   33268   Element, Air cleaner     247   33268   Element, Air cleaner     248   2508   33269A   Cover, Air cleaner     249   251   650513   Nut, Wing, 1/2-20     270   33845   Muffler (Optional quiet muffler)     270   50729   Screw, 5/16-18 x 3-3/16"     271   500696   Screw, 5/16-18 x 3-3/16"     272   26460   Clamp, Fuel line (Use as required)     273   34870   Decal, Instruction Can be used on HIM80 with diecast starter, or stamps of the special point of the speci				
174 650597   Screw, 10-24 x 5/8"   175 650778   Lockwasher   176 650590   Nut, Lock, 10-24   Air Cleaner Assy. (Incl. 238, 239, 240, 241, 243, 245 & 370) (Use as required)				
176 650780	174	650128		Screw, 10-24 x 1/2"
176 650580 176 227 730127 176 227 730127 176 227 730127 176 227 730127 176 227 730127 277 730164 277 730164 277 730164 277 730164 277 730164 277 730164 277 730164 278 730164 278 730164 278 730164 278 730164 278 730164 288 650824 288 650824 288 650824 288 650824 288 650824 288 650824 288 650824 288 650824 288 650824 299 27272A 299 27272A 290 27272 290 27272 290 27272 290 27272 290 27272 290 27272 290 27272 290 290 290 290 290 290 290 290 290 290	174	650597		Screw, 10-24 x 5/8"
Air Cleaner Assy. (Incl. 238, 239, 240, 241, 243, 245 & 370) (Use as required)	175	650778		Lockwasher
Air Cleaner Assy. (Incl. 238, 239, 240, 241, 243, 245 & 370) (Use as required)	176	650580		Nut. Lock. 10-24
(Use as required)  Air Cleaner Assy: (Incl. 238, 239, 240, 241, 243 & 245) (Use as required)  228A 650824  228A 650824  Stud, 1/4-20 x 7.33 (Use as required)  Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru elbow)  239 27272A  * Gasket, Air cleaner  * Sazew, 10-32 x 1.2°  245A 34700  245 33268  250B 33269A  251 650513  Sazew, 10-32 x 1.2°  Element, Air cleaner  251 650513  Nut, Wing, 1/2-20  Gasket, Exhaust (Use as required)  Muffler (Optional quiet muffler)  Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler can be used on any model.)  277 650729  277A 650696  Screw, 5/16-18 x 3-3/16°  Screw, 5/16-18 x 3-3/16°  3700 34870  Decal, Instruction Can be used on HM80 with diecast starter.  Decal, Instruction Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel				·
Air Cleaner Assy. (Incl. 238, 239, 240, 241, 243 & 245) (Use as required)		. 66.2.		
as required)  228A 650824  228A 650851  Stud, 1/4-20 x 7.33 (Use as required)  Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru elbow)  239 27272A  3 Gasket, Air cleaner  329 27272A  4 Gasket, Air cleaner  241 33266  Bracket, Air cleaner  242 33267  Bracket, Air cleaner  243 28820  Screw, 10-32 x 1/2²  2445 34700  Element, Air cleaner  245 33268  Element, Air cleaner  2508 33269A  Cover, Air cleaner  251 650513  Nut, Wing, 1/2-20  274 35865  Gasket, Exhaust (Use as required)  Muffler (Incl. 244, 284 A& 416A) (This spark arresting muffler can be used on any model.)  277 650729  277 650729  Screw, 5/16-18 x 3-3/16²  277 650696  Screw, 5/16-18 x 3-3/16²  278 34387  Decal, instruction Can be used on HM80 with diecast starter.  Decal, instruction Can be used on HM80 with stamped steel recoil starter)  408 35570  Screen Sal (Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)				(ese as required)
228A 650824 228A 650851  228A 650851  238 2T272A  239 2T272A  241 33266  242 33267  243 28820  2445 34700  245 33288  2508 3259A  251 650513  251 650513  251 650513  257 650729  257 650729  257 650729  257 650729  257 650666  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 6507	227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
228A 650824 228A 650851  228A 650851  238 2T272A  239 2T272A  241 33266  242 33267  243 28820  2445 34700  245 33288  2508 3259A  251 650513  251 650513  251 650513  257 650729  257 650729  257 650729  257 650729  257 650666  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 650665  257 650729  257 6507				as required)
228A 650851  Stud, 1/4-20 x 8.1 (Üse as required) (Used with drilled thru elbow)  239 27272A  * Gasket, Air cleaner * Gasket, Air cleaner * Gasket, Air cleaner * Bracket, Air cleaner * 243 28820  Screw, 10-32 x 1/2"  245A 34700  Element, Air cleaner * 245 32568  Element, Air cleaner * 256 650513  Nut, Wing, 1/2-20  Gasket, Exhaust (Use as required) * Muffler (Optional quiet muffler) * Muffler (Inc). 284, 284A & 416A) (This spark arresting muffler * can be used on any model.)  277 650729  Screw, 5/16-18 x 3-3/16"  277A 650696  Screw, 5/16-18 x 3-3/16"  Screw, 5/16-18 x 3-3/16"  Screw, 1/4-15 x 7/8"  Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter)  408 35570  Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel	2024	050004		• ,
elbow)  239 27272A  239 27272A  230 27272A  241 33266  242 33267  243 28820  250 2500 232 x 1/2*  2453 34700  246 33268  250 33269A  250 2500 33269A  251 650513  274 35865  275 35824  276 35824  277 650729  277 650729  277 650729  277 65066  280 250686  290 26460  298 650665  370 343870  292 26460  298 650665  370 343870  299 200 200 200 200 200 200 200 200 200				
* Gasket, Air cleaner * Gasket, Air cleaner * Gasket, Air cleaner * Gasket, Air cleaner * Bracket, Air cleaner * Screw, 10-32 x 1/2" * Element, Air cleaner * 243 28820 * Screw, 10-32 x 1/2" * Element, Air cleaner * 245 33268 * Element, Air cleaner * 251 650513 * Nut, Wing, 1/2-20 * Gasket, Exhaust (Use as required) * Muffler (Optional quiet muffler) * Muffler (Incl. 284, 2844 & 416A) (This spark arresting muffler * can be used on any model.) * 277 650729 * Screw, 5/16-18 x 3-3/16" * 277 650696 * Screw, 5/16-18 x 3-3/16" * 278 650665 * Screw, 5/16-18 x 2-3/4" (Used with 276A) * 292 26460 * Clamp, Fuel line (Use as required) * 288 650665 * Screw, 1/4-15 x 7/8" * Decai, Instruction Can be used on HM80 with cliecast starter. * Decai, Instruction Can be used on HM80 with stamped steel recoil starter. * Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and lapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref * Screen Seal (Can be used on HM80 with stamped steel recoil starter) * Spacer (Can be used on HM80 with stamped steel recoil starter) * Spacer (Can be used on HM80 with stamped steel recoil starter) * Debris Screen Kit (Incl. 360, 370B, 387, 411 8413) (Can be used on HM80 with stamped steel recoil starter) * Debris Screen (Can be used on HM80 with stamped steel recoil starter) * Debris Screen (Can be used on HM80 with stamped steel	228A	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
239 2727A 241 33266 242 33267 Bracket, Air cleaner Says 2820 Screw, 10-32 x 1/2" Element, Air cleaner Lement, Air Cleaner				elbow)
239 2727A 241 33266 242 33267 Bracket, Air cleaner Says 2820 Screw, 10-32 x 1/2" Element, Air cleaner Lement, Air Cleaner	റാവ	27272∆		* Casket Air cleaner
241 33266 242 33267 243 28820 245A 34700 245 33268 25B 33269A 25B 33269A 25B 3269A 25B 33269A 25B 33269A 25B 33269A 26B 275C 35824 275C 35824 275C 35824 275C 35824 275C 35824 277 650729 277 650729 277 650729 277 650696 292 26460 298 650655 370J 34870 298 650655 370J 34870 395 33329D  Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570  296 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)				·
242 33267 243 28820 Screw, 10·32 x 1/2" 245A 34700 Element, Air cleaner 245 33268 Element, Air cleaner Cover, Air cleaner 251 650513 Nut, Wing, 1/2-20 274 38865 Gasket, Exhaust (Use as required) Muffler (Optional quiet muffler) Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler can be used on any model.)  277 650729 277A 650729 277A 650696 Screw, 5/16-18 x 3-3/16" 277 650666 Screw, 5/16-18 x 3-3/16" Screw, 5/16-18 x 3-3/16" Screw, 1/4-15 x 7/8" 370J 34870 Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter.  395 33329D Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter) Debris Screen (Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter) Debris Screen (Can be used on HM80 with stamped steel				·
243 28820 245A 34700 245 33268 250B 33269A 251 650513 274 35865 250 Gasket, Exhaust (Use as required) 275C 35824 275B 391026 277 650729 277A 650696 277A 650696 292 26460 298 650665 370J 34870 299 650665 370J 34870 393329D  Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped steel recoil starter)  408 35570  Screen, Safer (Can be used on HM80 with stamped steel recoil starter)  410 730573  Screen, Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Ind. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)				·
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245 33268 250B 33269A 251 650513 274 35865 275 35824 275C 35824 2775 391026  277 650729 277A 650696 298 650665 370U 34870 370U 34870 370B 34387  395 33329D  298 35570  298 35569  298 35569  Element, Air cleaner Cover, Air cleaner Nut, Wing, 1/2-20 Gasket, Exhaust (Use as required) Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler can be used on any model.)  277 650729 277A 650696 277B 277B 277B 277B 277B 277B 277B 277B				·
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Gasket, Exhaust (Use as required) Muffler (Optional quiet muffler) Muffler (Incl. 284, 2844 & 416A) (This spark arresting muffler can be used on any model.)  277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" Screw, 5/16-18x2-3/4" (Used with 276A) 292 26460 Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" 370J 34870 Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter.  395 33329D Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)	250B	33269A		Cover, Air cleaner
Gasket, Exhaust (Use as required) Muffler (Optional quiet muffler) Muffler (Incl. 284, 2844 & 416A) (This spark arresting muffler can be used on any model.)  277 650729 Screw, 5/16-18 x 3-3/16" 277A 650696 Screw, 5/16-18 x 3-3/16" Screw, 5/16-18x2-3/4" (Used with 276A) 292 26460 Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" 370J 34870 Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter.  395 33329D Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)	251	650513		Nut. Wing. 1/2-20
Muffler (Optional quiet muffler) Muffler (Incl. 284, 2844 & 416A) (This spark arresting muffler can be used on any model.)  277 650729 277A 650696 277A 650696 Screw, 5/16-18 x 3-3/16" Screw, 5/16-18 x2-3/4" (Used with 276A) 292 26460 298 650665 370J 34870 370J 34870 Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter.  395 33329D Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting basses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)				
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can be used on any model.)  277 650729  Screw, 5/16-18 x 3-3/16"  277 650696  277 650696  Screw, 5/16-18x2-3/4" (Used with 276A)  292 26460  298 650665  Screw, 1/4-15 x 7/8"  370 34870  Decal, Instruction Can be used on HM80 with diecast starter.  Decal, Instruction Can be used on HM80 with stamped steel recoil starter.  395 33329D  Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570  Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel recoil starter)				
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motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter)  410 730573 Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  411 35568 Debris Screen (Can be used on HM80 with stamped steel	395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref  408 35570 Screen Seal (Can be used on HM80 with stamped steel recoil starter)  409 35569 Spacer (Can be used on HM80 with stamped steel recoil starter)  410 730573 Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  411 35568 Debris Screen (Can be used on HM80 with stamped steel				
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recoil starter)  409 35569  Spacer (Can be used on HM80 with stamped steel recoil starter)  410 730573  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  411 35568  Debris Screen (Can be used on HM80 with stamped steel	408	35570		Screen Seal (Can be used on HM80 with stamped steel
Spacer (Can be used on HM80 with stamped steel recoil starter)  410 730573  Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  411 35568  Debris Screen (Can be used on HM80 with stamped steel				•
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Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)  Debris Screen (Can be used on HM80 with stamped steel	409	35569		·
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used on HM80 with stamped steel recoil starter)  411 35568  Debris Screen (Can be used on HM80 with stamped steel	<i>/</i> 110	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411, 8,413) (Con. bo.
411 35568 Debris Screen (Can be used on HM80 with stamped steel	410	130313		
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1	411	35568		Debris Screen (Can be used on HM80 with stamped steel

# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155251F Engine Parts List #2

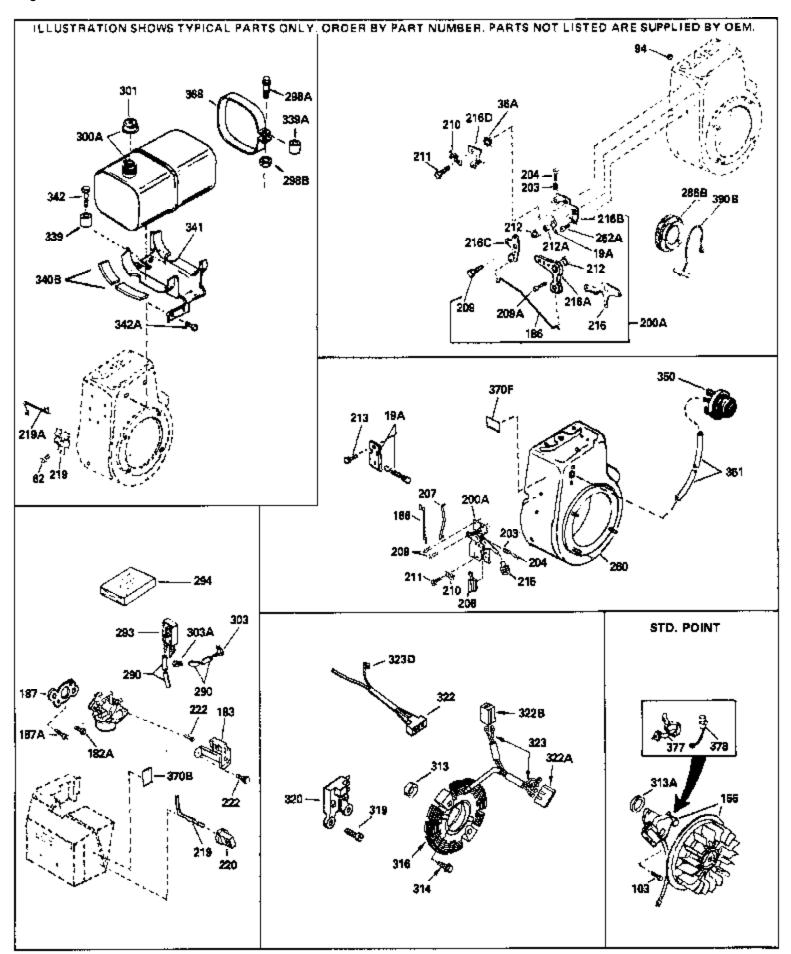
Ref #	Part Number Q	ty Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730130 730572	Exh.Adapter Kit (Incl.274,277)(Use as req.) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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HM80-155251F

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Engine Parts List #3



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# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155251F Engine Parts List #3

		y Description
	650489 610842	Screw, 1/4-20 x 5/8"  Magneto (Incl. 377 & 378) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G-1)
200A 203 204 206 207 209 215 260 275C 277A 286B 290 290 290	34661 34677 31342 650549 610973 33878 650821 32410 33375D 35824 650696 33662 29774 30705 30962 410144B 33032	Link, Governor Control Bracket (Incl.19,19A,203,204, 206,209) Spring, Compression Screw, 5-40 x 7/16" Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Knob, Control Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy., Starter Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342	35355 33876 35038 34155 650561 34387	Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
370F 377 378	34870 35344 30547A 30548B 35570	Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Contact Assy., Breaker Condenser Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).

### For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 Page 11 of 11

HM80-155251F Engine Parts List #3

Ref # Part Number Qty Description 430 611077 Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions). 431 590609 Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions) 431 590610 Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions). 432 611078 A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions). 432 611079 D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions). Alternator Shaft (4.00") (Use with engines equipped with cast 433 590611 aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions). 433 590636 Alternator Shaft (Use with engines equipped with stamped

steel starter)(Use as required) (Refer to Mechanics

Handbook for installation instructions).