For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983

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Engine Parts List #1

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY OEM. 407 305 292 173A 379 330 370E 329 338 337 400

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Pof #	Part Number Oty	Description
	Part Number Qty	
	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652	Pin, Dowel
	30700	Yoke, Governor (Iral, 45A, 8, 45B)
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	650494	Screw, 6-40 x 5/16"
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34663	Spring, Speed control
	32630	Seal, Oil
25	35256A	Baffle, Blower housing
26	650561	Screw, 1/4-20 x 5/8"
30	33720B	Crankshaft (Incl. 108 & 109)
32	33628	Washer, Thrust
35	29826	Screw, 10-32 x 3/4"
36	29918	Lockwasher, #8 E.T.
37	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	
		Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33626B	Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	27642	Plug, Oil drain
	33625	Seal, Oil
80	31845	Shaft, Mechanical governor
81	30590A	Washer, Flat
82	30591	Gear Assy., Governor (Incl. 81)
83	30588A	Spool, Governor
84	29193	Ring, Retaining
86	650833	Screw, 1/4-20 x 1-3/16"
87	650832	Screw, 1/4-20 x 1-11/16"
	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
	27276	Cover, Spark plug
	650489	Screw, 1/4-20 x 5/8"
	29783	Pin, Crankshaft gear
	33245	Gear, Crankshaft
	34041A	* Gasket, Head
	34030A	
		Head, Cylinder Exhaust Volve (Std.) (Incl. 151)
125	27878A	Exhaust Valve (Std.) (Incl. 151)

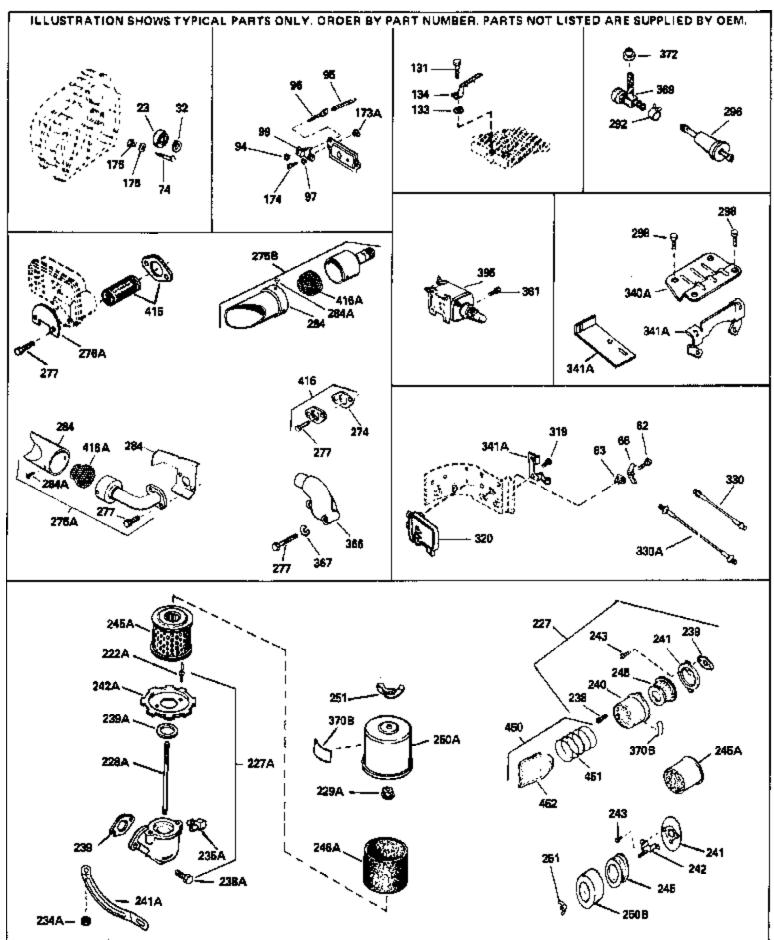
 $www.mymowerparts.com \\ \begin{tabular}{l}{\bf Exhaust \ Valve \ (Std.) \ (Incl. \ 151)}\\ \end{tabular}$

Ref # Part Number City Description Exhaust Valve (1/32" OS) (Incl. 151) 126 27880A Exhaust Valve (1/32" OS) (Incl. 151) 126 34036 Intake Valve (1/32" OS) (Incl. 151) 127 650691 Washer (Use as req., but not w6021A screw) Washer, Flat (Use as req., but not w6021A screw) Washer, Flat (Use as req., but not w6021A screw) Washer, Flat (Use as required) 128 650690 Washer, Flat (Use as required) Washer, Flat (Use (Use (Use (Use (Use (Use (Use (Use			
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127A 65073 128 650800 129 650727 130A 6021A 131A 650713 131A 790028 131 650733 131A 790028 131 6507302 131 650737 131 650737 131 650737 131 650738 131 650738 132 650739 133 650802 134 650739 135 650803 135 33508 136 33508 137 33509 138 33099 139 33099 140 650836 150 27881 150 27881 150 27881 151 32831 162 27896A 170 28423 171 28424 172 28425 170 28423 171 28424 172 28425 170 28423 171 28424 172 28425 173 35350 174 650128 175 30593 174 650128 175 30593 176 30593 177 476 650128 178 29752 179 30593 180 30398 180 3039	126	34036	Intake Valve (1/32" OS) (Incl. 151)
127A 650570 128 650570 129 650570 129 650570 129 650570 129 650570 129 6505727 130A 6021A 120 650694 130A 6021A 130A 6021A 130A 6021A 130A 6021A 130A 650694A 131A 650713 131A 750208 131 650737 131A 750208 131 650737 131 650737 131 650737 131 650737 131 650737 131 650738 133 33369 133 33369 140 650836 139 33369 140 650836 150 27881 150 27881 151 32881 151 32881 153 32881 153 32881 154 27822 159 32423 177 28424 177 28424 177 28424 177 28424 177 28425 178 30590 179 30593 174 650128 174 650597 178 30593 179 30593 188 34707 179 2148 32782 204 51975 205 3376D 206 3376D 207 5188 207 51975 207 51975 207 51974 207 51975 207 51974 207 51975 207 51975 207 51974 207 51975 207 519	127	650691	Washer (Use as req., but not w/6021A screw)
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129 650727			
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131 650802			
131 650737	131A	792028	Screw, 5/16-18 x 7/8" (Use as require d)
131 650738	131	650802	Screw, 1/4-20 x 5/8" (Use as required)
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140 650636 Screw, 10-24 x 1/2"	139	33369	
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171 28424 Element, Breather Cover, Valve spring 173 35350 Tube, Breather Cover, Valve spring 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 "Gasket, Carburetor Pipe, Intake Sdos49 Screw, 5-40 x 7/16" 203 31342 Spring, Compression Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) Screw, 5-40 x 7/16" 224 27915A Gasket, Intake pipe Blower Housing (For electric starter) 224 27915A Screw, 5-40 x 7/16" Screw, 5-40 x 7/16" Screw, 5-40 x 7/16" Screw, 5-40 x 7/16" Screw, 5-10 x 14 x 3/4" (Use as required) Screw, 5/16-18 x 3/4" (Use as required) Screw, 5			·
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184 33263 * Gasket, Carburetor 185 34707 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A * Gasket, Intake pipe 260 33375D Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-124 x 21/32" 263 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 275 33280A Muffler 276 31588 Plate, Muffler locking 277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A) 277 650729 Screw, 5/16-18x2-3/4" (Used with 276A) 281 33013 Cover, Starter bubble 286 Screw, 8-32 x 3/8" 286 3286 Hub & Screen Assy. 290			
185 34707 Pipe, Intake 203 31342 Spring, Compression Screw, 5-40 x 7/16" 206 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A Screw, Torx T-30, 5/16-18 x 1-1/8 " Gasket, Intake pipe Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" (Use as require d) Screw, 5/16-18 x 3-3/16" Screw, 8-32 x 3/8" Screw,			
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290 30962 Fuel Line (Braided 32")(81 cm)(Use as req.) 292 26460 Clamp, Fuel line (Use as required)			
292 26460 Clamp, Fuel line (Use as required)			
290 000000 SGEW, 1/4-10 X 1/0			
	290		OGGW, 1/4-13 X 1/0

		Qty	Description
300	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
306 310 325 325 340 341 342 370J 370A 370	35355 29673 31297 29443 34246 34154 34155 650561 34870 34686 34346 631021 632351		Fuel Cap (Red plastic) (1-1/2" I.D.) * Gasket, Oil fill Dipstick (Incl. 306) Clip, Fuel line (Use as required) Clip, Ground wire (Use as required) Plate, Fuel tank mounting Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Decal, Instruction Can be used on HM80 with diecast starter. Decal, Name Decal, Instruction Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page 188 for breakdown or Fiche18A-1, Grid F-5)
	33279G 35570		Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572		SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).

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Ref # Part Number 432 611079	Qty Description D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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Ref #	Part Number	Otv	Description
	33627	Qty	Bearing, Ball
	33628		Washer, Thrust
	31855		Retainer, Bearing
97			Lockwasher, Heavy split, #10 (Buy loc ally)
131	650802		Screw, 1/4-20 x 5/8" (Use as required)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8" (Use as required)
	650890		Washer, Lock, 5/16"
	30747		Clip, Spark plug shorting
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
			·
	650778		Lockwasher Net Lockwasher
	650580		Nut, Lock, 10-24
227	730127		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
			(Use as required)
227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use as required)
			as required)
228A	650824		Stud, 1/4-20 x 7.33 (Use as required)
228A	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
			elbow)
220	272724		,
	27272A		* Gasket, Air cleaner
	27272A		* Gasket, Air cleaner
	33266		Bracket, Air cleaner
	33267		Bracket, Air cleaner
243	28820		Screw, 10-32 x 1/2"
245A	34700		Element, Air cleaner
245	33268		Element, Air cleaner
250B	33269A		Cover, Air cleaner
	650513		Nut, Wing, 1/2-20
	35865		Gasket, Exhaust (Use as required)
	35824		Muffler (Optional quiet muffler)
	391026		Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
2/30	391020		can be used on any model.)
			can be used on any model.)
277A	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	650729		Screw, 5/16-18 x 3-3/16"
	26460		Clamp, Fuel line (Use as required)
	650665		Screw, 1/4-15 x 7/8"
	34870		Decal, Instruction Can be used on HM80 with diecast starter.
3/05	34387		Decal, Instruction Can be used on HM80 with stamped steel
			recoil starter.
395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
	33333		motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel. Refer to service number
			stamped on end cap of motor, or on decal for identification.
			Ref
4 ∩8	35570		Screen Seal (Can be used on HM80 with stamped steel
-100	555. 5		recoil starter)
			,
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
			starter)
440	700570		,
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)

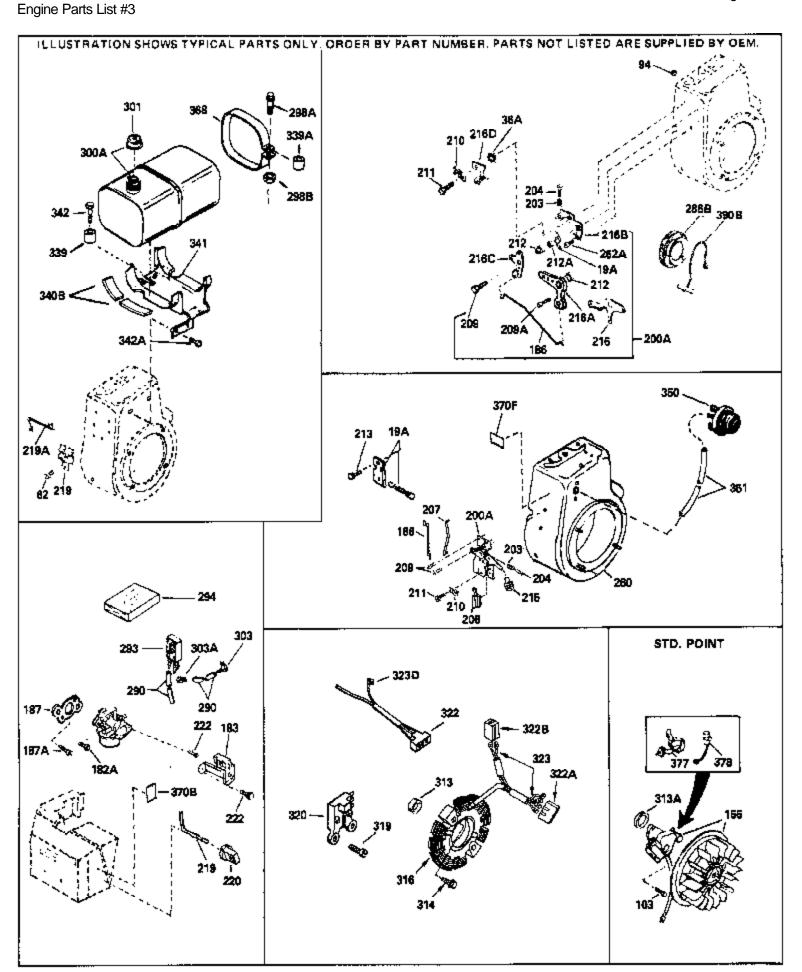
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155210F Engine Parts List #2

Ref #	Part Number	Qty Description
	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730130 730572	Exh.Adapter Kit (Incl.274,277)(Use as req.) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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		Qty Description
	650489 610842	Screw, 1/4-20 x 5/8" Magneto (Incl. 377 & 378) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G-1)
200A 203 204 206 207 209 215 260 275C 277A 286B 290 290 290	34661 34677 31342 650549 610973 33878 650821 32410 33375D 35824 650696 33286 29774 30705 30962 410144B	Link, Governor Control Bracket (Incl.19,19A,203,204, 206,209) Spring, Compression Screw, 5-40 x 7/16" Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Knob, Control Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy. Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342	35355 33876 35038 34155 650561 34387	Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
370F 377 378 390B	34870 33962 30547A 30548B 590343 35570	Decal, Instruction Can be used on HM80 with diecast starter. Decal, Control Contact Assy., Breaker Condenser Rope & Handle, Starter Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, $5/16-18 \times 1-5/8$ " (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155210F Page 11 of 11 Engine Parts List #3

Ref #	Part Number Qty	Description
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).