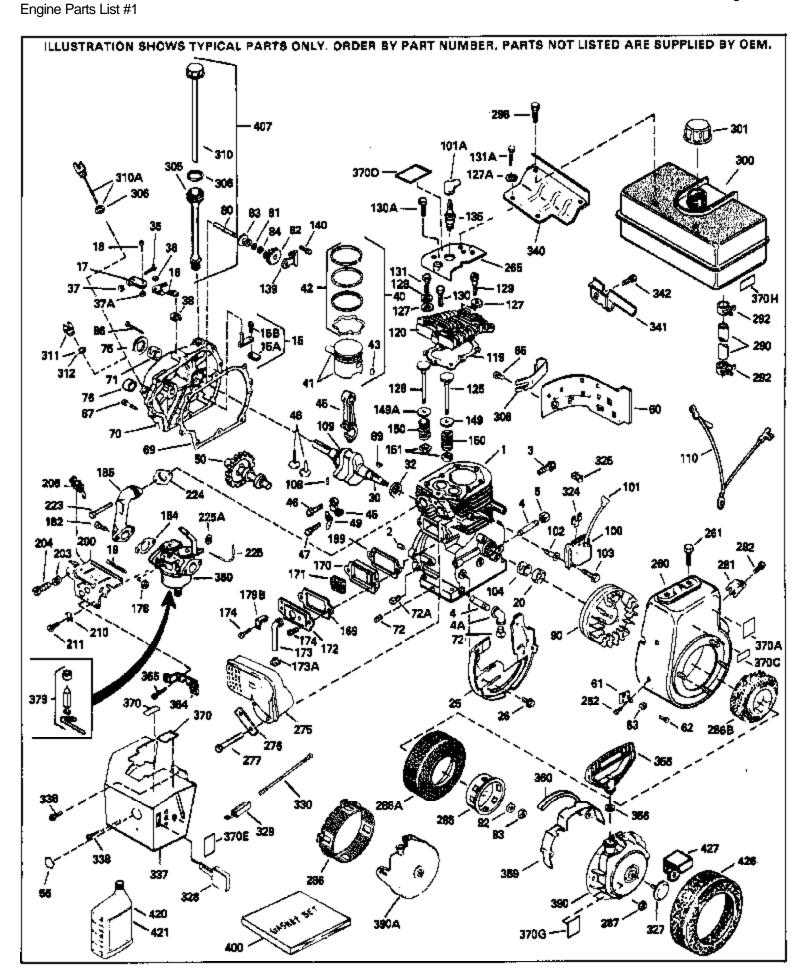
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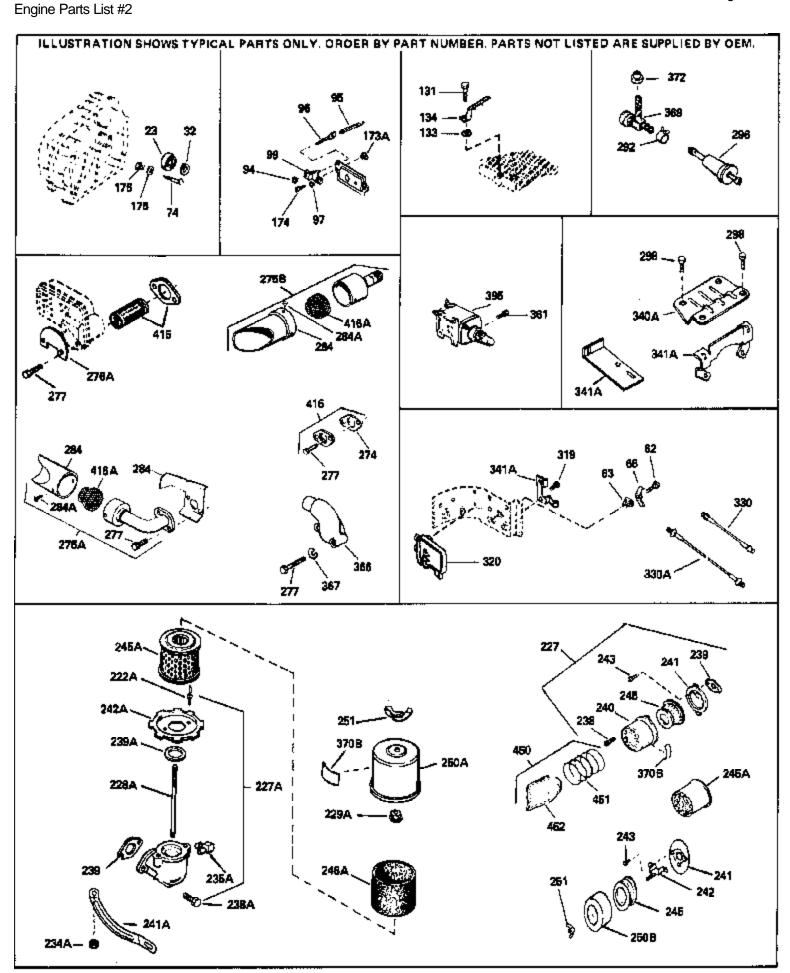
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				Cover, Spark plug (Use as required)
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Ref #	Part Number Qty	Description
108	29783	Pin, Crankshaft gear
	33245	Gear, Crankshaft
	34240	Ground Wire
	34041A	* Gasket, Head
	34030A	·
	27878A	Head, Cylinder
		Exhaust Valve (Std.) (Incl. 151)
	27880A	Exhaust Valve (1/32" OS) (Incl. 151)
	34035	Intake Valve (Std.) (Incl. 151)
	34036	Intake Valve (1/32" OS) (Incl. 151)
	26073	Washer, Flat (Use as required)
	650570	Washer, Flat (Use as required)
127	650691	Washer (Use as req., but not w/6021A screw)
128	650690	Washer, Belleville
129	650727	Screw, 5/16-18 x 1-3/4" (Use as requi red)
130A	6021A	Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
		650691 washer)
130	650694A	Screw, 5/16-18 x 2" (Use as required)
	650713	Screw, 5/16-18 x 5/8" (Use as require d)
	792028	Screw, 5/16-18 x 7/8" (Use as require d)
	650802	Screw, 1/4-20 x 5/8" (Use as required)
	650737	Screw, 1/4-20 x 1/2" (Use as required)
	650738	Screw, 1/4-20 x 1/2 (Ose as required)
	33636	, , ,
		Resistor Spark Plug (RJ17LM)
	33369	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	27882	Cap, Upper valve spring
	27882	Cap, Upper valve spring
	27881	Spring, Valve
	32581	Cap, Lower valve spring
	27896A	* Gasket, Breather cover
	28423	Body, Breather
	28424	Element, Breather
172	28425	Cover, Valve spring
173	35350	Tube, Breather
174	650128	Screw, 10-24 x 1/2"
174	650597	Screw, 10-24 x 5/8"
178	29752	Nut & Lockwasher, 1/4-28
179B	30593	Clip, Primer line (Use as required)
	30088A	Screw, 1/4-28 x 1"
	33263	* Gasket, Carburetor
	33877	Pipe, Intake
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	650378	
		Screw, Torx T-30, 5/16-18 x 1-1/8 "
	27915A	* Gasket, Intake pipe
	34145	Blower Housing (For electric starter)
	650788	Screw, 5/16-18 x 3/4" (Use as require d)
	29747B	Screw, 5/16-24 x 21/32"
	33272B	Cover, Cylinder head
	35824	Muffler (Optional quiet muffler)
	33280A	Muffler
276	31588	Plate, Muffler locking
277	650729	Screw, 5/16-18 x 3-3/16"
277A	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
		4

281 282 286B 287 290 290 290 292 298 300	33013 650760 33662 29752 29774 30705 30962 26460 650665 34156A	Qty	Cover, Starter bubble Screw, 8-32 x 3/8" Hub & Screen Assy., Starter Nut & Lockwasher, 1/4-28 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
305 306 310 325 325 336 337 338 340 341 342 359 360 364 365 370D 370D 370C 370J	35355 33893A 33590 34011A 29443 34246 650765 34666 28942 34154 34155 650561 34141 32576 33377 650767 34414 34589 34416 34870 34417 631021 632111		Fuel Cap (Red plastic) (1-1/2" I.D.) Tube, Oil fill "O" Ring Dipstick (Incl. 306) Clip, Fuel line (Use as required) Clip, Ground wire (Use as required) Screw, 10-32 x 1/2" Cover, Carburetor Screw, 10-32 x 3/8" Plate, Fuel tank mounting Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Guard, Starter Seal, Snow guard Bracket, Carburetor cover mounting Screw, 8-32 x 27/64" Decal, Warning Decal, Choke Decal, Instruction Decal, Instruction Can be used on HM80 with diecast starter. Decal, Primer Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page 170 for breakdown or Fiche18A-1, Grid F-1)
390	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
	33279G 35570		Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155204G Page 5 of 11 Engine Parts List #1

Ref #	Part Number	Qty Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572	SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

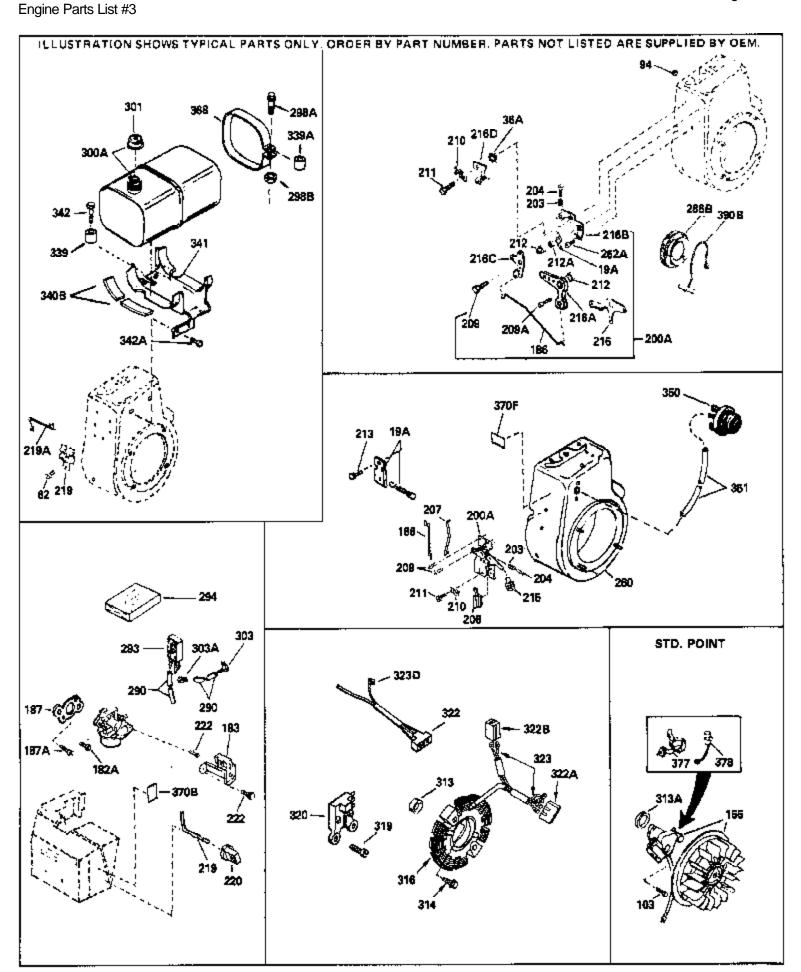


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Ref #	Part Number	Qty	Description
	650760	щy	Screw, 8-32 x 3/8"
	28545		Grommet, Plastic
	31855		Retainer, Bearing
97	31600		Lockwasher, Heavy split, #10 (Buy loc ally)
	650000		
	650802		Screw, 1/4-20 x 5/8" (Use as required)
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8" (Use as required)
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
227	730127		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370) (Use as required)
227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use as required)
228A	650824		Stud, 1/4-20 x 7.33 (Use as required)
	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru elbow)
245A	34700		Element, Air cleaner
	35865		Gasket, Exhaust (Use as required)
	391026		Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
2.05	001020		can be used on any model.)
275C	35824		Muffler (Optional quiet muffler)
277	650729		Screw, 5/16-18 x 3-3/16"
277A	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460		Clamp, Fuel line (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
370B	34387		Decal, Instruction Can be used on HM80 with stamped steel
			recoil starter.
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
			motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel. Refer to service number
			stamped on end cap of motor, or on decal for identification.
			Ref
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
415	730130		Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
			HM80 with die cast starter)
400	050000		•
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
			Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics
.50			Handbook for installation instructions).
			A second

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155204G Page 8 of 11 Engine Parts List #2

Ref #	Part Number Qtv	Description
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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62 103	Part Number 650760 650489 610848	Qty	Description Screw, 8-32 x 3/8" Screw, 1/4-20 x 5/8" Magneto (w/ring gear for 110 volt sta rter) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G
186 200A 203 204 206 207 209 210 211 219 220 222 260 275C 277A 286B 290 290 290	34587 34667 34664 31342 650549 610973 33878 650821 27793 28942 34586 35438 28820 34145 35824 650696 33662 29774 30705 30962 410144B 33032		Bracket, Choke Link, Governor Control Bracket (Incl.19,203,204,206, 209) Spring, Compression Screw, 5-40 x 7/16" Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Clip, Conduit Screw, 10-32 x 3/8" Rod, Choke Knob, Control Screw, 10-32 x 1/2" Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy., Starter Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342 350 351	35355 33876 35038 34155 650561 570629A 32180C 34387		Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Primer Assy. Primer Line Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
377 378	34870 30547A 30548B 35570		Decal, Instruction Can be used on HM80 with diecast starter. Contact Assy., Breaker Condenser Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)

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Engine Parts List #3

Ref #	Part Number	Qty Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).