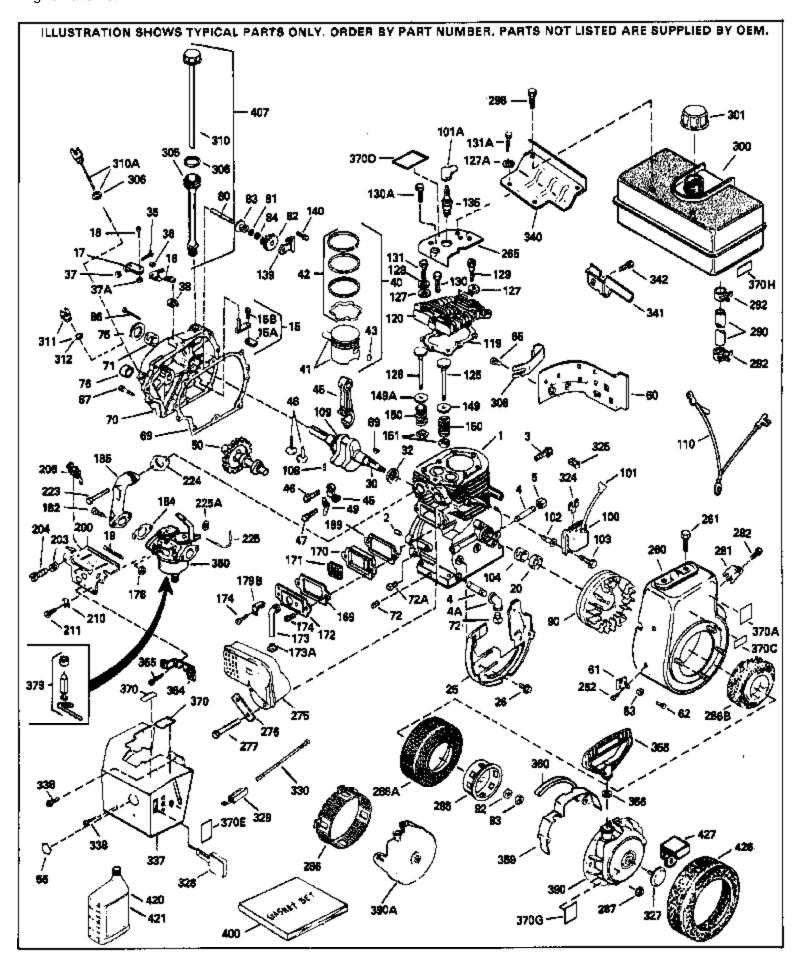
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155048H Page 1 of 11 Engine Parts List #1



Ref #	Part Number	Qty	Description
1	35385		Cylinder (Incl. 2,20,72,72A) (3-1/8" Bore)
2	27652		Pin, Dowel
15B	650494		Screw, 6-40 x 5/16"
15	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	30700		Yoke, Governor
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	34663		Spring, Speed control
	35319		Seal, Oil
	35326		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	35420A		Crankshaft
	33628		Washer, Thrust
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, # 8 E.T.
	30322		Locknut, Hex "Keps", 8-32
	29216		Nut & Lockwasher, 10-32 "Keps"
	29642		Ring, Retaining
	35373A		Rod Assy., Connecting (Incl. 49)
	650908		Bolt, Connecting rod
	650882		Bolt, Connecting rod
	34034		Lifter, Valve
	35374		Dipper, Oil
	35375		Camshaft (MCR)
	33273A		Extension, Blower housing
	650128		Screw, 10-24 x 1/2"
	35262		* Gasket, Cylinder cover
	33626B		Cyl. Cover (Incl.71,74,75,80,175,176, 311,312)
	27642		Plug, Oil drain
	33625		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
	35378		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16"
	650832		Screw, 1/4-20 x 1-11/16"
	32589		Key, Flywheel
	611090		Flywheel
	650880		Washer, Belleville
93	650881		Nut, Hex (5/8-18) (Add-on alternator)
	35135		Lamination Assy., Solid State
101	610118		Cover, Spark plug (Use as required)
102	650872		Stud, Lamination mounting
	650814		Screw, Torx T-15, 10-24 x 1"
110	35187		Ground Wire
119	34041A		* Gasket, Head
120	34030A		Head, Cylinder
125	27878A		Exhaust Valve (Std.) (Incl. 151)
	27880A		Exhaust Valve (1/32" OS) (Ind. 151)
	34035		Intake Valve (Std.) (Incl. 151)
	34036		Intake Valve (1/32" OS) (Incl. 151)
	26073		Washer, Flat (Use as required)
	650570		Washer, Flat (Use as required)
	650691		Washer (Use as req., but not w/6021A screw)
	650690		Washer, Belleville
129	650727		Screw, 5/16-18 x 1-3/4" (Use as required)
	www mvm	$\cap \mathbf{W}$	

		Qty	Description
	650694A		Screw, 5/16-18 x 2" (Use as required)
130A	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with
			650691 washer)
131A	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	792028		Screw, 5/16-18 x 7/8" (Use as require d)
	650802		Screw, 1/4-20 x 5/8" (Use as required)
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8" (Use as required)
	33636		Resistor Spark Plug (RJ17LM)
	33369		Bracket, Governor gear
140	650836		Screw, 10-24 x 1/2"
149	27882		Cap, Upper valve spring
149A	35862		Seal Assy., Intake valve
150	27881		Spring, Valve
151	32581		Cap, Lower valve spring
169	27896A		* Gasket, Breather cover
170	28423		Body, Breather
171	28424		Element, Breather
172	28425		Cover, Valve spring
173	35350		Tube, Breather
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
	29752		Nut & Lockwasher, 1/4-28
	30593		Clip, Primer line (Use as required)
	30088A		Screw, 1/4-28 x 1"
	33263		* Gasket, Carburetor
	34707		Pipe, Intake
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy. (Use as required)
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	650378		Screw, Torx T-30, 5/16-18 x 1-1/8 "
	27915A		* Gasket, Intake pipe
	33375D		Blower Housing (For electric starter)
	650788		Screw, 5/16-18 x 3/4" (Use as require d)
	29747B		Screw, 5/16-24 x 21/32"
	33272B		Cover, Cylinder head
	35824 650696		Muffler (Optional quiet muffler)
	33013		Screw, 5/16-18x2-3/4" (Used with 276A) Cover, Starter bubble
	650760		Screw, 8-32 x 3/8"
	32125		Cup, Starter
	35194		Screen, Starter
	29752		Nut & Lockwasher, 1/4-28
	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
	26460		Clamp, Fuel line (Use as required)
	650665		Screw, 1/4-15 x 7/8"
	34186A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
500	0.1100/1		builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
001	4404445		

301 410144B

Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)

301 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" LD) 301 3555 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" LD) 306 32973 * Casket, Oli fill 310A 35941 Dipstick (Incl. 306) 325 2445 Cip, Cround wire (Use as required) 341 34154 Plate, Fuel tank mounting 341 34154 Plate, Fuel tank mounting 370A 34686 Decal, Name 370A 34686 Decal, Name 370A 34686 Decal, Name 370A 344870 Decal, Instruction 380 532351 Cathuretor (Incl. 184) (Refer to Division 5, Section A, page 380 532351 Cathuretor (Incl. 184) (Refer to Division 5, Section A, page 403 35570 Casket E (Incl. items marked*) 300 53279G Gasket E (Incl. items marked*) 408 35569 Spacer (Can be used on HM80 with stamped steel recoil statter) 411 35568 Debris Screen Kit (Incl. 360, 370B, 387, 411 & 413) (Can be used on HM80 with stamped steel recoil statter) 420 730225 SAE 50/40, 4-Cycle Engine Oli (Quant		Part Number C 33032	Description Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
30629673* Gasker, Offil310A35841Dipsitic (Ind. 306)32534246Clip, Fuel line (Use as required)34034154Pitatis, Fuel tank mounting34134155Bracket, Fuel tank mounting342600661Screw, 1/4-20 x 58*370A34686Decal, Instruction Can be used on HM80 with diseast starter.3703446Decal, Instruction Can be used on HM80 with diseast starter.3703436Decal, Instruction380632351Carburetor (Incl. 184) (Refer to Division 5, Section A, page 188 for breakdown or Fiche 18A-1, Grid G-5)380632351Carburetor (Incl. 184) (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)40033279GGasket Set (Incl. items marked*)40935659Spacer (Can be used on HM80 with stamped steel recoil starter)40935669Spacer (Can be used on HM80 with stamped steel recoil starter)410730573Debris Screen Kit (Incl. 300, 370B, 387, 411 & 413) (Can be used on HM80 with stamped steel recoil starter)41135668Debris Screen Kit (Incl. 300, 420, 426 & 4.27)425730572SAE 30, 4-Cycle Engine Oil (Quart)421730225SAE 30, 4-Cycle Engine Oil (Quart)421730225SAE 50V30, 4-Cycle Engine Oil (Quart)425730672Starter)429650868Screw, 8-18 x 1-18' (3 Required) (Refer to Mechanics Handbook for installation instructions).431590609Centering tube (Use with engines equiped) with die cast aluminum star	301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
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40835570Screen Seal (Can be used on HM80 with stamped steel recoil starter)40935569Spacer (Can be used on HM80 with stamped steel recoil starter)410730573Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)41135568Debris Screen (Can be used on HM80 with stamped steel recoil starter)413650907Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)420730225SAE 30, 4-Cycle Engine Oil (Quart) 425425730572Satter Muff Kit (Incl. 370J, 426 & 4 27) Starter Muff Kit (Incl. 370J, 426 & 4 27)429650868Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).430611077Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).431590609Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).432611078A-C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).432611079D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).	390	590479	
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 Handbook for installation instructions). 431 590609 431 590610 431 590610 432 611078 432 611079 Handbook for installation instructions) Handbook for installation instructions) Handbook for installation instructions) Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions). A.C. Lighting Connector (Use as required) (Refer to Mechanics). D.C. Charging Connector (Use as required) (Refer to Mechanics). 	429	650868	
aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)431 590610Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).432 611078A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).432 611079D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).	430	611077	
 Handbook for installation instructions). 432 611078 432 611079 A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions). D.C. Charging Connector (Use as required) (Refer to D.C. Charging Connector (Use as required) (Refe	431	590609	aluminum starter)(Use as required) (Refer to Mechanics
432 611079D.C. Charging Connector (Use as required) (Refer to	431	590610	•
	432	611078	
	432	611079	

Ref # Part Number	Qty Description
433 590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155048H Page 6 of 11 Engine Parts List #2

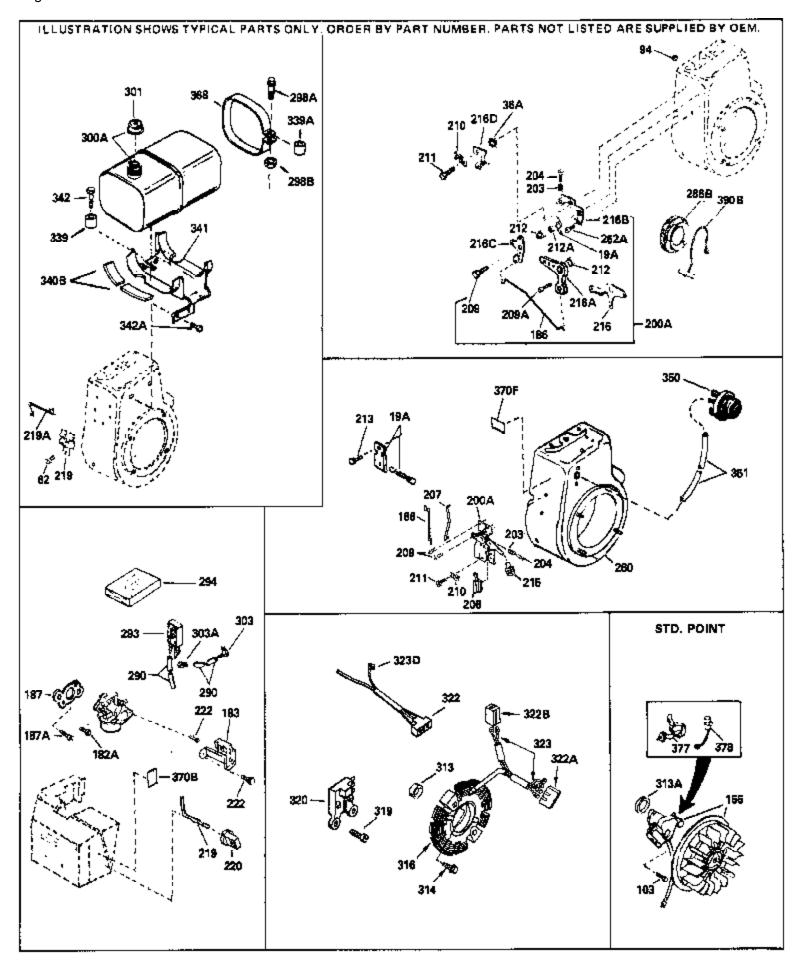
ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY P	A DT ALLMADED BADTE MOT LIGTED ADE CUROLIEN DV OFM
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174 97 174 97 2758 415 2758 416 277 416	395 36 340A 341A 341A
284 418A 284 277 284A 277 275A 277 275A 277 367 367	319 341A 53 66 53 53 53 53 53 53 53 53 53 53
245A 222A 242A 239A 239A 228A 228A 227A 229A 229A	- 250A 370B 245A
239 239 236A 236A 236A 238A 238A 238A	462 261 250 B 250 B

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Rof #	Part Number	Otv	Description
	33627	Qly	Bearing, Ball
	33628		Washer, Thrust
	31855		Retainer, Bearing
97	51055		
	650903		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802		Screw, 1/4-20 x 5/8" (Use as required)
	650737		Screw, 1/4-20 x 1/2" (Use as required)
	650738		Screw, 1/4-20 x 5/8" (Use as required)
	650128		Screw, 10-24 x 1/2"
	650597		Screw, 10-24 x 5/8"
175	650778		Lockwasher
176	650580		Nut, Lock, 10-24
227	730127		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
			(Use as required)
007	700404		
227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
			as required)
228A	650824		Stud, 1/4-20 x 7.33 (Use as required)
	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
220/1	000001		elbow)
			elbow)
239	27272A		* Gasket, Air cleaner
239	27272A		* Gasket, Air cleaner
	33266		Bracket, Air cleaner
	33267		Bracket, Air cleaner
	28820		Screw, 10-32 x 1/2"
	33268		
			Element, Air cleaner
	34700		Element, Air cleaner
	33269A		Cover, Air cleaner
	650513		Nut, Wing, 1/2-20
	35865		Gasket, Exhaust (Use as required)
275B	391026		Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
			can be used on any model.)
2750	35824		Muffler (Optional quiet muffler)
			Muffler (Optional quiet muffler)
	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	26460		Clamp, Fuel line (Use as required)
	650665		Screw, 1/4-15 x 7/8"
341A			Bracket, Tank (Order from OEM)
369	35857		Valve, Fuel shut-off
370B	34387		Decal, Instruction Can be used on HM80 with stamped steel
			recoil starter.
070	0.4830		Deed Instruction Con he used on LIN(00 with discost starter
	34870		Decal, Instruction Can be used on HM80 with diecast starter.
395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
			motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel. Refer to service number
			stamped on end cap of motor, or on decal for identification.
			Ref
400	25570		Person Sool (Con be used on LIMO) with stormed start
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
-00			starter)
			Startory
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)
	25500		· /
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)

Ref #	Part Number	Qty	Description
413	650907	F	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730130		Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572		Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609		Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610		Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078		A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155048H Page 9 of 11 Engine Parts List #3



		y Description
	650814	Screw, Torx T-15, 10-24 x 1"
186	34661	Link, Governor
200A	34664	Control Bracket (Incl.19,203,204,206, 209)
203	31342	Spring, Compression
204	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	33878	Link, Governor-to-throttle
	650821	Screw, 10-32 x 1/2"
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	33375D	Blower Housing (For electric starter)
	35824	Muffler (Optional quiet muffler)
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	
		Fuel Line (Braided 32")(81 cm)(Use as req.)
	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
		I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
		(1-3/16" I.D)
	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	35038	Spacer, Tank
	34155	Bracket, Fuel tank mounting
342	650561	Screw, 1/4-20 x 5/8"
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
270	34870	Decel Instruction Can be used on UMPO with discost starter
		Decal, Instruction Can be used on HM80 with diecast starter.
400	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
440	200570	
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
105	720572	Starter Muff Kit (Ind. 270 426 8 4 27) (Can be used an
420	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on
		HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).
100	044077	,
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics
		Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast
		aluminum starter)(Use as required) (Refer to Mechanics
		Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics
		Handbook for installation instructions).
400	611079	A C Lighting Connector (Lies as required) (Defer to
432	611078	A.C. Lighting Connector (Use as required) (Refer to
		Mechanics Handbook for installation instructions).

Ref # Part Num	ber Qty	Description
432 611079		D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590611		Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433 590636		Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).