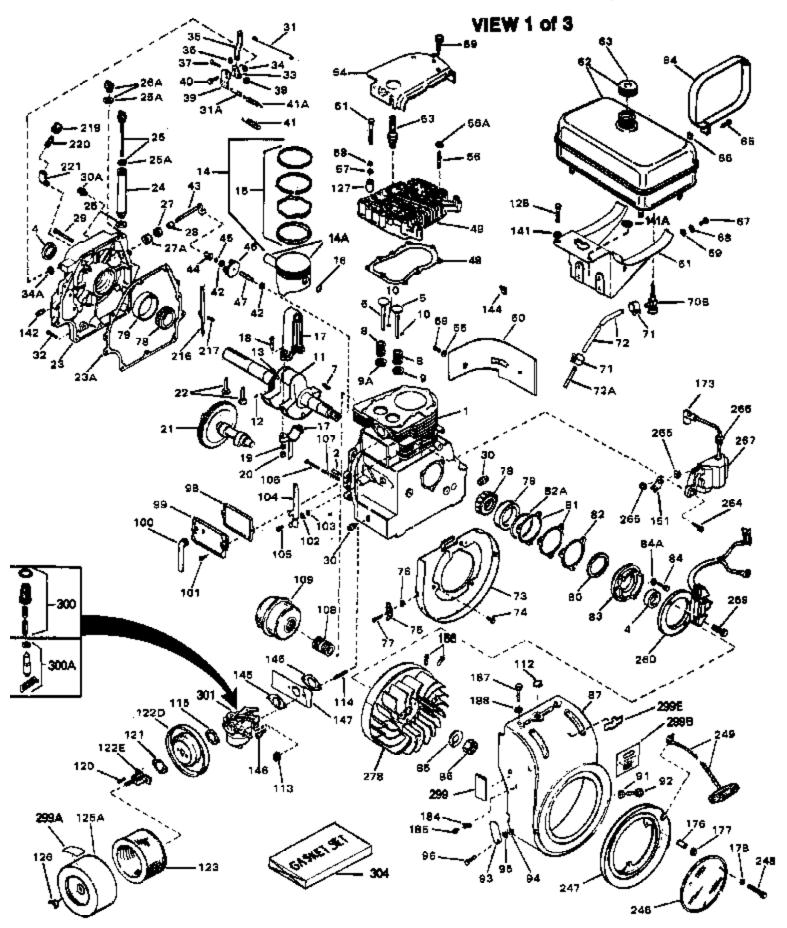
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HH80-110046D Page 1 of 9 Engine Parts List #1

ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



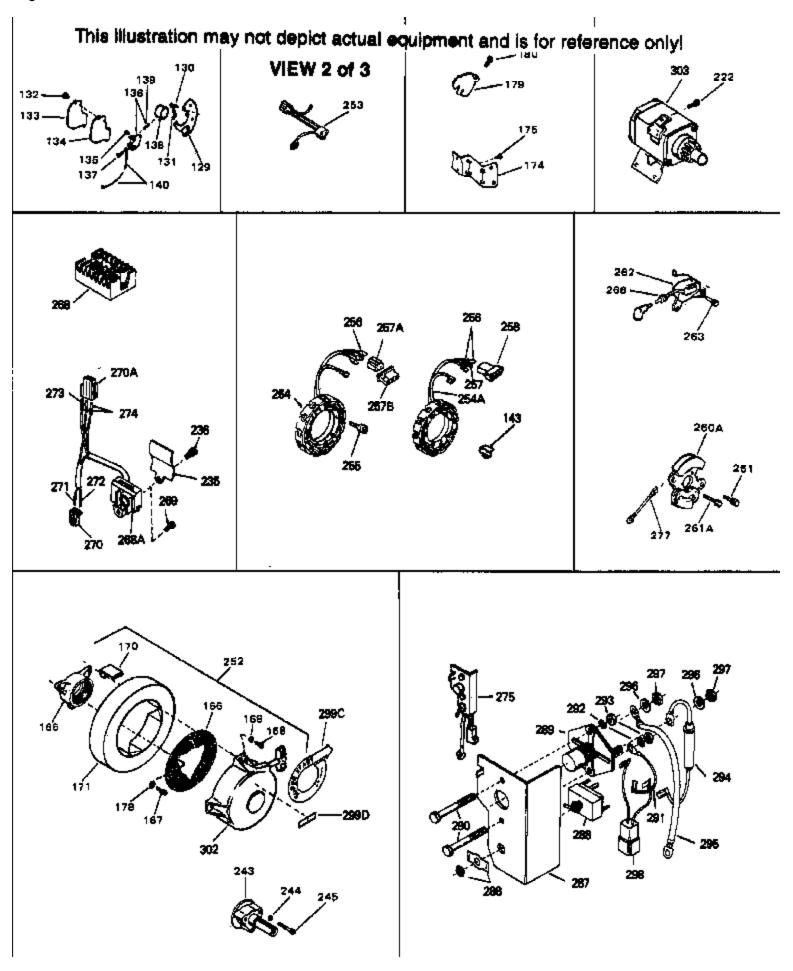
1 3039 Cylinder (Int2,24,307,119) (3-5/16 ") 2 27552 Ph. Dowel 3 31940 Intake Valve (Std.) 5 31940 Intake Valve (Std.) 6 31942 Extnaust Valve (Std.) 6 31942 Extnaust Valve (Std.) 7 665592 Kay, Flywkiel 8 31944 Spring, Valve 9 31945 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (Std.) 10 20610 Pin, Valve (Std.) 11 311931 Gear, Canskraft gear 12 31945 Cap, Lower valve spring (Std.) 13 31931 Gear, Canskraft gear 13 31931 Gear, Canskraft gear 14 34500 Piston, Fin & Ring Set (DV CS) 14 34501 Piston, Fin A Ring Set (DV CS) 14 34502 Piston, Fin A Ring Set (DV CS) 14 34500 Piston, Fin A Ring Set (DV CS) 14 34500 Piston, Fin A Ring Set (DV CS)	Ref #	Part Number	Qtv	Description
2 27652 Pin, Dovel 4 31550 Seal, Oil 5 31940 Intake Valve (Std.) 6 31942 Exhaust Valve (Std.) 6 31943 Exhaust Valve (Std.) 7 650592 Key, Flywheel 8 31944 Spring, Valve 9 31945 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 10 20810 Pin, Valve String retainer 11 22118B Cranschaft (Incl. 12, 13, 17, 78 & 79) 12 279783 Pin, Carakshaft gear 13 31931 Gear, Cranschaft (Incl. 12, 13, 17, 78 & 79) 14 34500 Piston, Pin & King Set (202 OS) 14 34501 Piston, Pin & King Set (202 OS) 14 34502 Piston & Pin Assing Set (202 OS) 14 34503 Piston & Pin Assing Set (204 OS) 14 34500 Piston & Pin Assing Set (204 OS) 14 34501 Piston & Pin Assing Set (204 OS) 14 34502 Piston & Pin Assing Set (204 OS) 14 34523 </td <th></th> <td></td> <td></td> <td></td>				
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5 31941 Intake Valve (Std.) 6 31942 Exhaust Valve (Ir.02" OS) (Incl. 9) 7 650592 Key, Flywheel 8 31944 Spring, Valve 9 31946 Cap, Lower valve spring (Ir.22" OS) 9 31946 Cap, Lower valve spring (Rotator) 9 31946 Cap, Lower valve spring (Rotator) 11 20110 Canishaft (Incl. 12, 13, 17, 78 & 79.) 12 29703 Pin, Charkshaft (Rotator) 13 31331 Gear, Crankshaft (Incl. 12, 13, 17, 78 & 79.) 14 34508 Piston, Fin & Ring Set (Cator OS) 14 34509 Piston, Fin & Ring Set (Cator OS) 14 34509 Piston, Fin & Ring Set (Cator OS) 14 34509 Piston & Pin & Ring Set (Cator OS) 14 34501 Piston & Pin Assy, (Std: Clocal OS) 14 34523 Piston & Pin Assy, (Std: Clocal OS) 14 34520 Piston & Pin Assy, (Std: Clocal OS) 144 32001C Piston & Pin Assy, (Std: Clocal OS) 144 32002B Piston & Pin Assy, (Std: Clocal OS) 144				
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14 34509 Piston, Pin & Ring Set (101° OS) 14 34850 Piston, Pin & Ring Set (0.30° OS) 14 34823 Piston, Pin & Ring Set (0.40° OS) 14 34233 Piston, Pin Assy, (0.40° OS) (Incl. 16) 14 3220B Piston & Pin Assy, (0.20° OS) (Incl. 16) 14A 32002B Piston & Pin Assy, (0.20° OS) (Incl. 16) 14A 32002B Piston & Pin Assy, (0.20° OS) (Incl. 16) 14A 32002B Piston & Pin Assy, (0.20° OS) (Incl. 16) 14A 32002B Piston & Pin Assy, (0.20° OS) (Incl. 16) 15 32004 Ring Set (0.10° OS) 15 32005 Ring Set (0.30° OS) (Incl. 16) 15 32006 Ring Set (0.30° OS) 15 32020 Ring Set (0.30° OS) 15 32224 Ring Set (0.30° OS) 16 31919 Ring, Piston pin retaining 17 34383 Connecting Rod Assy (O10° US) (Incl. 18, 19, 20) 17 34384 Connecting Rod Assy (O10° US) (Incl. 18, 19, 20) 17 34384 Connecting Rod Assy (O10° US) (Incl. 18, 19, 20) 18 2077 Bolt, Connecting Rod Ass				
14 34810 Piston, Pin & Ring Set (0.20° CS) 14 34823 Piston, Pin & Ring Set (0.30° CS) 14 34220 Piston & Pin Assy. (040° CS) (Incl. 16) 14A 32002B Piston & Pin Assy. (CM0° CS) (Incl. 16) 14A 32002B Piston & Pin Assy. (CM0° CS) (Incl. 16) 14A 32003B Piston & Pin Assy. (CM0° CS) (Incl. 16) 14A 32004 Ring Set (0.20° CS) (Incl. 16) 14A 32005 Ring Set (0.20° CS) 15 32004 Ring Set (0.20° CS) 15 32005 Ring Set (0.20° CS) 15 32006 Ring Set (0.20° CS) 15 32624 Ring Set (0.20° CS) 15 32624 Ring Set (0.20° CS) 16 31919 Ring, Piston pin retaining 17 3093A Connecting Rod Assy.(Stat)(Incl.18, 19.20) 18 32077 Bolt, Connecting Rod 19 26073 Washer, Connecting rod 21 3195A Connecting Rod 22 3195A Connecting rod 23 22865 Cyinder Cover 24				
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14 34623 Piston, Pin & Ring, Set (.040° OS) 14 32620B Piston & Pin Assy. (.040° OS) (incl. 16) 14A 32001C Piston & Pin Assy. (.010° OS) (incl. 16) 14A 32002B Piston & Pin Assy. (.020° OS) (incl. 16) 14A 32003B Piston & Pin Assy. (.020° OS) (incl. 16) 14A 32004 Ring Set (.010° OS) 15 32005 Ring Set (.010° OS) 15 32006 Ring Set (.020° OS) 15 32623 Ring Set (.030° OS) 15 32624 Ring Set (.030° OS) 15 32624 Ring Set (.040° OS) 15 32624 Ring Set (.040° OS) 16 31919 Relnging Set, Piston 17 34383 Connecting Rod Assy.(.010° US) (incl. 18, 19, 20) 17 34384 Connecting Rod Assy.(.010° US) (incl. 18, 19, 20) 18 32077 Bolt, Connecting Rod Assy.(.010° US) (incl. 18, 19, 20) 19 22073 Washer, Connecting rod 20 22224 Nut Assy., Lock 21 32150 Camshaft (MCR) 22 31936A * Gasket,				
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14A 32001C Piston & Pin Ass'y. (StdJ)(Incl.16)(357/6") 14A 32003B Piston & Pin Ass'y. (J010" OS) (Incl. 16) 14A 32013B Piston & Pin Ass'y. (J010" OS) (Incl. 16) 14A 32014 Ring Set (StdJ) (3-57/16" Bore) 15 32006 Ring Set (J010" OS) 15 32006 Ring Set (J010" OS) 15 32623 Ring Set (J020" OS) 15 32624 Ring Set (J020" OS) 16 31919 Ring Net (J040" OS) 17 33093A Connecting Rod Assy.(J020" US)(Incl.18, 19, 20) 17 34383 Connecting Rod Assy.(J010" US)(Incl.18, 19, 20) 17 34384 Connecting Rod Assy.(J010" US)(Incl.18, 19, 20) 18 32077 Bolt, Connecting Rod Assy.(J020" US)(Incl.18, 19, 20) 19 26073 Washer, Connecting rod 19 26073 Washer, Connecting rod 23 31956A "Gasket, Oli fill 24 31985 Oli Fill Tube 25 32685 Oyinder Cover (Incl.4,25,26A,28,30,3 4 & 43) 24 31985 Oli Fill Tube 25 3268				
14A 32002B Piston & Pin Assy. (010" OS) (Ind. 16) 14A 32003B Piston & Pin Assy. (030" OS) (Ind. 16) 15 32004 Ring Set (010" OS) 15 32005 Ring Set (010" OS) 15 32006 Ring Set (010" OS) 15 32006 Ring Set (010" OS) 15 32023 Ring Set (040" OS) 15 32623 Ring Set (040" OS) 15 32624 Ring Set (040" OS) 15 32624 Ring Set (040" OS) 16 31919 Ring, Piston pin retaining 17 3303A Connecting Rod Assy.(101" US)(Incl. 18, 19, 20) 17 34383 Connecting Rod Assy.(101" US)(Incl. 18, 19, 20) 17 34383 Connecting Rod Assy.(101" US)(Incl. 18, 19, 20) 18 32077 Bolt, Connecting Rod Assy.(101" US)(Incl. 18, 19, 20) 19 26073 Washer, Connecting Rod 20 28264 Nut Assy. Lock 21 32150 Carnshaft (MCR) 22 31939 Lifter, Valve 23 32685 Cylinder cover (Incl. 4,25,26A,28,30,3 4 & 43)				
14A 3203B Piston & Pin Assy, (.020" OS) (Incl. 16) 14A 32619B Piston & Pin Assy, (.030" OS) (Incl. 16) 15 32004 Ring Set (Std.) (3-5/16" Bore) 15 32006 Ring Set (.010" OS) 15 32006 Ring Set (.030" OS) 15 32623 Ring Set (.030" OS) 15 32624 Ring Set (.030" OS) 15 32624 Ring Set (.010" OS) 16 31919 Ring Set (.010" OS) 17 3303A Connecting Rod Assy.(Std.)(Incl. 18, 19.20) 17 34384 Connecting Rod Assy.(.020" US)(Incl. 1 8, 19.20) 18 32077 Boit, Connecting rod Assy.(.020" US)(Incl. 1 8, 19.20) 19 26073 Washer, Connecting rod 19 2865 Cylinder cover 13 31956A * Gasket, Cull fill 23 32685 Cylinder cover 23 32685 Cylinder cover (Incl.4,25,26A,28,30,3.4 & 43) 24 31986 Oil Fill Tube 25 2673 * Gasket, Oil fill 26 3070 Dipstick (Incl. 25A)				
14A 32619B Piston & Pin Sasý. (0.30" OS) (incl. 16) 15 32004 Ring Set (0.10" OS) 15 32006 Ring Set (0.20" OS) 15 32023 Ring Set (0.20" OS) 15 32624 Ring Set (0.30" OS) 15 32624 Ring Set (0.40" OS) 15 32264 Ring Set (0.40" OS) 16 31919 Re-Ringing Set, Piston 16 31919 Ring, Piston pin retaining 17 33093A Connecting Rod Assy.(Std.)(Incl.18, 19.8.20) 17 34383 Connecting Rod Assy.(O10" US)(Incl.1 8, 19.20) 18 32077 Bolt, Connecting Rod Assy.(O10" US)(Incl.1 8, 19.20) 18 32077 Bolt, Connecting rod 20 28264 Nut Assy., Lock 21 32150 Camshaft (MCR) 22 31939 Lifter, Valve 23 31956A * Gasket, Oi fill 24 31985 Oil Fill Tube 25 29673 * Gasket, Oi fill 26 3070 Dipstick (Incl. 25A) 28 2426 Spacer, Governor rod<				
15 32004 Ring Set (J.3) (3-5/16" Bore) 15 32005 Ring Set (J.010" OS) 15 320206 Ring Set (J.020" OS) 15 32623 Ring Set (J.030" OS) 15 32624 Ring Set (J.040" OS) 15 32221 Re-Ringing Set, Piston 16 31919 Ring, Piston pin retaining 17 34383 Connecting Rod Assy. (J.010" US)(Incl.1 8, 19, 20) 17 34383 Connecting Rod Assy. (J.020" US)(Incl.1 8, 19, 20) 18 32077 Bolt, Connecting Rod Assy. (J.020" US)(Incl.1 8, 19, 20) 18 32077 Bolt, Connecting rod 19 26073 Washer, Connecting rod 20 28264 Nut Assy., Lock 21 32150 Camshaft (MCR) 22 31939 Lifter, Valve 23 31956A * Gasket, Oil fill 24 31985 Oil fill Tube 25A 29673 * Gasket, Oil fill 263 3070 Dipstick (Incl. 25A) 28 32426 Spacer, Governor rod 28 32426 Spacer,				
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37 650544 Screw, 10-24 x 7/8"				
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	Part Number	<u></u>	Description
	Part Number 7975	Qty	Description Nut, 10-24
	31965		Plate, Governor spring
	30312		Screw, 10-32 x 1/2"
	31967		Spring, Governor
	30590A		Washer, Flat
	32425		Rod Assy., Governor
	31948		Spool, Governor
	29193		Ring, Retaining
	31947		Gear Assy., Governor
47	31930		Shaft, Mechanical Governor
48	32000A		* Gasket, Cylinder head
49	33034		Head, Cylinder
51	650694A		Screw, 5/16-18 x 2" (Use as required)
51	650711		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650628A		Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650692		Screw, 5/16-18 x 1-3/4" (Use as required)
	650603		Screw, 5/16-18 x 5/8" (Use as require d)
	33636		Resistor Spark Plug (RJ-8C)
	34251		Resistor Spark Plug (RJ-17LM)
	33035		Cover, Cylinder head
	28537		Washer, Plain
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	8274		Washer, Lock (Use as required)
	650128 31976		Screw, 10-24 x 1/2" Extension, Blower housing
	31978		Bracket, Fuel tank
	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
00	3-210		required)
04	04070		
	31979		Strap, Fuel tank
	650451		Screw, 1/4-20 x 1"
	650456		Nut, Flange whiz-lock, 1/4-20
	650517 650561		Screw, 1/4-20 x 27/32" (Use as required)
	30063		Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 1/2" (Use as required)
	792028		Screw, $5/16-18 \times 7/8$ " (Use as required)
	8345		Washer, Flat
	8303		Lockwasher
	29683		Strainer & Shut-off, Fuel
	26460		Clamp, Fuel line (Use as required)
	29774		Fuel Line (Braided) (8.25") (Use as required)
	30705		Fuel Line (Braided) (16") (Use as req uired)
	30962		Fuel Line (Braided) (32") (Use as req uired)
	30965		Fuel Line (Braided) (48") (Use as req uired)
	31975		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	33356		Terminal
	28545		Grommet, Plastic
	650760		Screw, 8-32 x 3/8"
	31932		Bearing, Tapered roller
	31928		Cup, Bearing

Ref #	Part Number (Qty Description
80	32031	Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971	* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
82	31972	* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 32677	"O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84 85 86 87 91 92 93 94 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115 120 121	650679 650668 650594 33037 8274 650595 32039 650890 26073 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 34238 33038 29752 650587 27272 650399 30767	Lockwasher, 5/16" (Use as required) Screw, 10-32 x 1" Washer, Lock Nut, Flywheel, 3/4-16 Blower Housing Washer, Lock Screw, 5/16-24 x 3/8" Switch, Stop Washer, Shakeproof Washer, Shakeproof Washer, Flat Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Muffler Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner
	32377 32380	Bracket, Air cleaner Bracket, Air cleaner
	www.mymo	werparts.com

		Description
	31925	Element, Air cleaner
125A	31926	Cover, Air cleaner
126	650513	Nut, Wing
	650713	Screw, 5/16-18 x 5/8" (Use as require d)
128	650429	Screw, 5/16-18 x 3/4" (Use as require d)
128	792028	Screw, 5/16-18 x 7/8" (Use as require d)
	26073	Washer, Flat (Use as required)
141A	8274	Lockwasher, Split (Use as required)
145	31960	* Gasket, Carburetor
147	32478	Baffle, Air
	730201	Trigger Pin Kit (Use as required)
	610118	Cover, Spark plug (Use as required)
	31992	Spacer, Screen
	8345	Washer, 1/4 plain (Use as required)
	27070	Washer, Lock 1/4 E.T. (Use as require d)
	650675	Washer, Flat 1/4 (Use as required)
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	650713	Screw, 5/16-18 x 5/8"
	26073	Washer, Flat
	33776	Screen, Starter pulley
	31980	Pulley, Starter
	650680	Screw, 1/4-20 x 1-1/2"
	32046	Rope Assy., Starter (Use as required)
	610750	Grommet, Lead wire
	610758	Flywheel
	34346	Decal, Instruction
	31752	Decal, Air cleaner
	550223	Decal, Name
	32676	Decal, Solid State
	32255A	Valve, Seat, Spring & Gasket Assy.
301	631328A	Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A	* Gasket Set (Incl. items marked *)

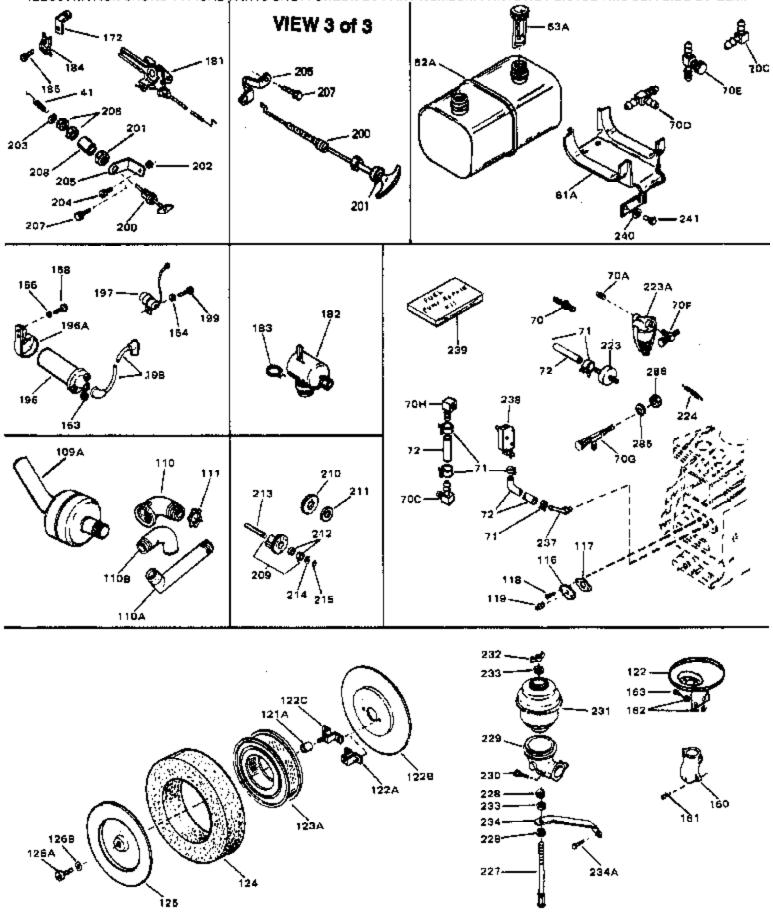
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HH80-110046D Page 6 of 9 Engine Parts List #2



Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
260A	610759		Solid State Magneto
261	650489		Screw, 1/4-20 x 5/8"
261A	650669		Screw, 5/16-18 x 1-1/4"
262	610760		Solid State Transformer Ass'y.(Incl.1 73,266)
	650561		Screw, 1/4-20 x 5/8"
	610750		Grommet, Lead wire
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
277	30831		Ground Wire (Incl. 75)

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ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY DEM.



Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
62A	31977		Fuel Tank (Incl. 63)
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"