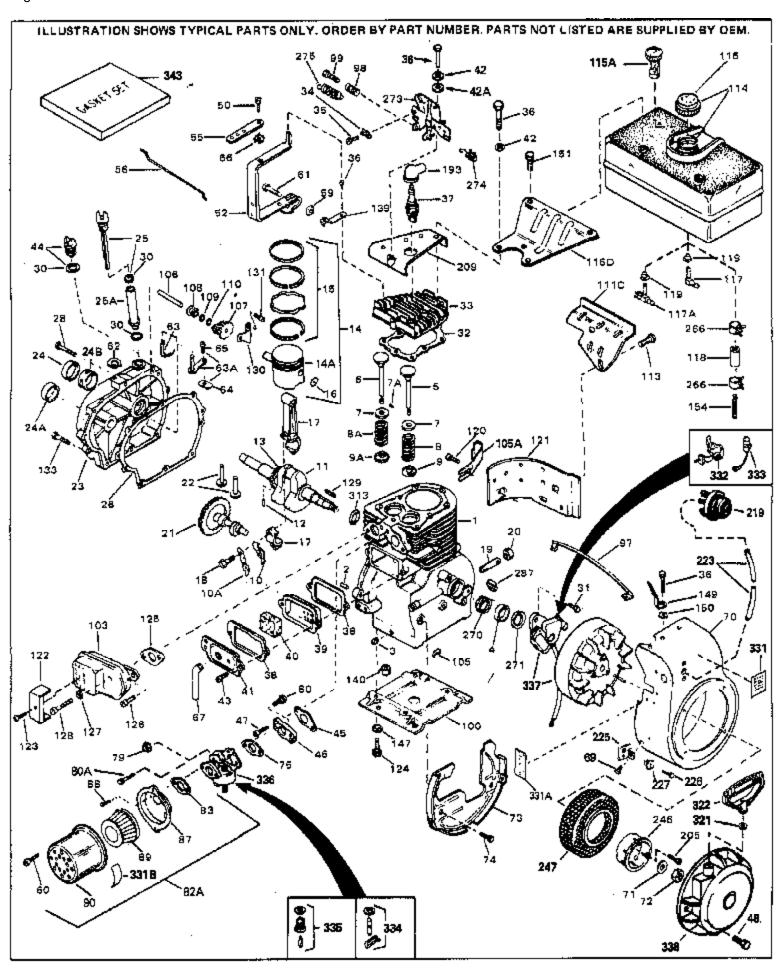
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 H70-130234E Page 1 of 8 Engine Parts List #1



1     32586C     Cylinder (ind. 2, 3, 4, 8, 76) (2, 34 <sup>4</sup> Bore)       2     27652     Phu, Oli drain       3     27642     Plug, Oli drain       4     32630     Seel, Oli       5     327733     Intake Valve (Sk1) (Ind. 9)       6     27878A     Exhaust Valve (Sk1) (Ind. 9)       6     27880A     Exhaust Valve (Sk2) (Ind. 9)       7     27881     Spring, Valve (Sk2) (Ind. 9)       7     27881     Spring, Valve (Sk2) (Ind. 9)       8     27881     Spring, Valve (Sk2) (Ind. 12, 8, 13)       9     325281     Cap, Lower valve spring       10     34242     Dipper, Ol       11     34234     Crankchaft (Ind. 12, 8, 13)       12     27783     Crankchaft (Ind. 12, 8, 13)       13     2284     Geen, Crankchaft (Ind. 12, 8, 13)       14     34517     Piston, Pin & Ring Set (St0) OC)       13     27843     Grankchaft (Ind. 12, 8, 13)       14     34519     Piston, Pin A Ring Set (St0) OC)       15     27858     Piston, Pin A Ring Set (St0) OC)       14	Ref #	Part Number C	Aty Description
2   27642   Phy, Dowel     4   32630   Seal, Oli     5   32733   Intake Valve (Std.) (Ind. 9)     6   32734   Intake Valve (Std.) (Ind. 9)     7   20800   Exhaust Valve (Std.) (Ind. 9)     7   20810   Phy. Out Valve spring     7   20810   Pin. Valve spring     7   20811   Spring, Valve     9   32531   Cap. Upper Valve spring     10   34242   Dipper, Ol     11   34224   Dipper, Ol     11   34224   Dipper, Ol     11   34224   Dipper, Ol     12   27884   Crankshaft (Ind. 12.4.13)     13   228783   Crankshaft (Ind. 12.4.13)     14   34517   Piston, Pin & Ring Set (2007 OS) (Ind. 16)     14   34519   Piston, Pin & Asing Set (2007 OS) (Ind. 16)     14   34519   Piston, Pin & Asing Set (2007 OS) (Ind. 16)     14   34519   Piston, Pin & Asing Set (2007 OS) (Ind. 16)     14   34519   Piston, Pin Assy, (2007 OS) (Ind. 16)     144   325325   Ring Set (2017 OS) (Ind. 1			
3   27642   Plug, Oli drain     4   36300   Seel, Oli     5   32783   Intake Valve (Ski () (nd. 9)     6   72873A   Exhaust Valve (Ski () (nd. 9)     7   27880A   Exhaust Valve (Ski () (nd. 9)     7   27880A   Exhaust Valve (Ski () (nd. 9)     7   27881   Spring, Valve (132' (S) () (nd. 9)     7   27881   Spring, Valve (132' (S) () (nd. 9)     8   27881   Spring, Valve (132' (S) () (nd. 9)     9   32351   Cap, Lover valve spring     10   34242   Dipper, Oli     10   34242   Dipper, Oli     11   34233   Carakshaft (Incl. 12 & 13)     11   34242   Dipper, Oli     12   29783   Carakshaft (Used in early production )     13   27884   Cear, Carakshaft (Used in early production )     14   34518   Piston, Pin & Ring Set (101' O'S)     14   34518   Piston, Pin & Ring Set (102' O'S)     14   34519   Piston, Pin Assy, (Sdd) (2-34'') (No. 16)     14   34518   Piston & Pin Assy, (OtiO' OS)     1			
4   23630   Seid Oil     5   32784   Intake Valve (Std.) (Incl. 9)     6   2787XA   Exhaust Valve (Std.) (Incl. 9)     6   27880A   Exhaust Valve (Std.) (Incl. 9)     7   72882   Cap. Upper valve Spring (Incl. 9)     7   20810   Pin, Valve Spring retainer (Use as re quired)     8   27881   Spring, Valve     9   32581   Cap. Lower valve spring     10   34242   Dipper but 50056C2 screw must be used.)     11   34234   Carakshaft (Gar.) 12.8.13)     12   29783   Carakshaft (Gar.) 12.8.13)     12   29783   Carakshaft (Gar.) 12.8.43)     13   27284   Gear. Carakshaft (Gar.) 12.8.43)     14   34519   Piston, Pin & Ring Sei (2012) C34" Bore)     14   34519   Piston, Pin & Ring Sei (2012) C34" Bore)     14   34519   Piston, Rin Assy, (Std.) (234") (Incl. 16)     14   34519   Piston, Rin Assy, (Std.) (234") (Incl. 16)     14   32528   Piston & Pin Assy, (Std.) (234") (Incl. 16)     14   32528   Piston & Pin Assy, (Std.) (234") (Incl. 16)     14 <th></th> <td></td> <td></td>			
5   32783   Intake Valve (Std) (Ind. 9)     6   27875A   Exhaust Valve (IS2' OS) (Ind. 9)     7   27880A   Exhaust Valve (IS2' OS) (Ind. 9)     7   27881   Cap. Upper valve spring     7A   20810   Pin. Valve (IS2' OS) (Ind. 9)     7A   20810   Pin. Valve (IS2' OS) (Ind. 9)     8   27881   Spring, Valve     8   27881   Spring, Valve     9   32581   Cap. Lower valve spring     10   4222   Dipper, Oil O dipper (This plate may be replaced by 94242 oil dipper tot 80062C screw must be used)     11   34224   Crankshaft (Ind. 12 & 13)     12   29783   Crankshaft (Ind. 12 & 13)     13   27884   Gear, Crankshaft (Ind. 12 & 13)     14   34519   Piston, Pin & Ring Sci (Ol0' OS)     14   34519   Piston, Pin & Ring Sci (Ol0' OS)     14   34519   Piston & Pin Assy, (Ol0' OS) (Ind. 16)     14A   32592B   Piston & Pin Assy, (Ol0' OS) (Ind. 16)     14A   32593E   Piston & Pin Assy, (Ol0' OS) (Ind. 16)     14A   32593E   Piston & Pin Assy, (Ol0' OS) (Ind. 16)			
5     32784     Intake Valve (513, Und. 9)       6     27878A     Exhaust Valve (173, Und. 9)       7     27882     Cap. Upper valve Spring       7     20810     Prin, Valve spring retainer (Use as re quired)       8     27881     Spring, Valve       9     32581     Cap. Upper valve spring       10     34242     Dipper, Coll       10A     32581     Cap. Lower valve spring       10     34242     Dipper, Coll       11     34234     Crankshaft (Gac The print be trank be used),       11     34234     Crankshaft (Gac The Coll (Coll (2-34" Bore)       12     29783     Crankshaft (Gac The Coll (2-34" Bore)       13     32784     Gear, Crankshaft (Gac The Coll (2-34" Bore)       14     34519     Piston, Pin & Ring Set (1010' CS)       14     34519     Piston & Pin Assy, (107) CS) (Incl. 16)       14A     325826     Piston & Pin Assy, (107) CS) (Incl. 16)       14A     325826     Ring Set (101' CS)       15     32586     Ring Set (101' CS)       16     32586     Ring Set (102' CS) <th></th> <th></th> <th></th>			
6     27878A     Exhaust Valve (Kid.) (Incl. 9)       7     27882     Cap. Upper valve spring       7     20810     Pin, Valve spring reteatient (Use as re quired)       8A     27881     Spring, Valve       9     32581     Cap. Lower valve spring       9     32581     Cap. Lower valve spring       9A     32590     Pilete. Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.)       11     34234     Crankshaft (Garch (Early production )       13     27884     Gear, Crankshaft (Mod oil nearly production )       14     34517     Piston, Pin & Ring Set (Std) (2-34* Bore)       14     34519     Piston & Pin Assy, (100* OS)       14.3     32592     Piston & Pin Assy, (100* OS)       14.3     32593     Piston & Pin Assy, (100* OS)       14.3     32593     Piston & Pin Assy, (100* OS)       14.3     32593     Piston & Pin Assy, (100* OS)			
6     27880     Exhaust Value (/132 <sup>2</sup> OS) (fict. 9)       7     27882     Cap, Upper value spring       7A     20810     Pin, Value spring retainer (Use as re quired)       8A     27881     Spring, Value       9     26251     Cap, Lower value spring       9     32531     Cap, Lower value spring       10     34242     Dipper, Oil       11     34230     Pilete, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 650652 carser must be used.)       12     29763     Crankshaft (Incl. 12, 81.3)       13     27884     Gear, Crankshaft (Incl. 12, 304" Bore)       14     34517     Piston, Pin & Ring Set (1010 <sup>-</sup> OS)       14     34518     Piston, Pin & Ring Set (1010 <sup>-</sup> OS)       14     34518     Piston & Pin Assy, (1010 <sup>-</sup> OS) (Incl. 16)       14A     325938     Piston & Pin Assy, (2010 <sup>-</sup> OS) (Incl. 16)       14A     325938     Piston & Pin Assy, (2010 <sup>-</sup> OS) (Incl. 16)       15     32595     Ring Set (102 <sup>-</sup> OS)       14     34517     Ring Set (1010 <sup>-</sup> OS)       14A     325938     Ring Set (1010 <sup>-</sup> OS)			
7   22892   Cap. Upper valve spring retainer (Use as re quired)     84   27891   Spring, Valve     9   32581   Cap. Lover valve spring     10   32581   Cap. Lover valve spring     11   34224   Dipper, Ol     11   34234   Crankshaft (Incl. 12 & 13)     12   29783   Crankshaft (Incl. 12 & 13)     13   27884   Gear, Crankshaft (Usel in early production )     14   34517   Piston, Pin & Ring Set (IO10 * OS)     14   34518   Piston, Pin & Ring Set (IO20 * OS)     14   34519   Piston & Pin Assy. (Stat)(2:34* Dore)     14   32592B   Piston & Pin Assy. (Stat)(2:34* OS)     14   32593B   Piston & Pin Assy. (Stat)(2:34* OS)     14   32593B   Piston & Pin Assy. (Stat)(2:34* Dore)     14   32593B   Piston & Pin Assy. (Stat)(2:34* OS)     14   32593B   Piston & Pin Assy. (Stat)(2:34* OS)     15   32594B <td< th=""><th></th><td></td><td></td></td<>			
7A     20810     Ph, 'taive spring relation' (Use as to quired)       84     27881     Spring, Valve       9     32581     Cap, Lower valve spring       9     32581     Cap, Lower valve spring       10     34242     Dipper, Oil       11     34242     Dipper, Oil       12     29783     Crankshaft (Incl. 12, 813)       12     29783     Crankshaft (Incl. 12, 813)       12     29783     Crankshaft (Incl. 12, 813)       13     27884     Gear, Crankshaft (Incl. 12, 324       14     34517     Piston, Pin & Ring Set (Stul / C34* Bore)       14     34518     Piston, Pin & Ring Set (Stul / C34* Bore)       14     34518     Piston, Pin & Ring Set (Oll / OS)       14     34518     Piston Pin & Ring Set (Oll / OS)       14.3     32592     Piston Pin & Ring Set (Oll / OS)       14.3     32593     Piston Pin Reling Set (Oll / OS)       14.3     32593     Piston Pin retaining       17     32596     Ring Set (Oll / OS)       18     52596     Ring Set (Oll / OS)			
BA     Z7881     Spring, Valve       8     27881     Spring, Valve       9     32281     Cap, Lover valve spring       10     34242     Dipper, Oil       10     34242     Dipper, Oil       10     34242     Dipper, Oil       11     34234     Crankshaft (Ind. 12. & 13)       12     29783     Crankshaft (Ind. 12. & 13)       13     2784     Gear, Crankshaft (Ind. 12. & 13)       14     34517     Piston, Pin & Ring Set (Std.) (2-34* Eone)       14     34517     Piston, Pin & Ring Set (Std.) (2-34* Eone)       14     34519     Piston Pin Assiy, (Std.) (2-34* (Vin Cols)       14     34519     Piston R Pin Assy, (Std.) (2-34*) (Ind. 16)       14A     32593B     Piston R Pin Assy, (Std.) (2-34*) (Ind. 16)       15     32296     Ring Set (O10* Cols)       15     32296     Ring Set (O10* Cols)       16     27888     Ring Set (O10* Cols)       17     32591C     Rod Assy, Connecting (Ind. 10 & 16)       18     820662C     Screw, Connecting (Ind. 10 & 16)			
8   27881   Cap, Lover valve spring     9   32581   Cap, Lover valve spring     10   34242   Dipper, Oil     11   34242   Dipper, Oil     12   29783   Cankshaft (Ind. 12.8.13)     13   27884   Cankshaft (Gat 2.8.13)     14   34515   Cankshaft (Gat 2.8.13)     15   29783   Cankshaft (Gat 2.8.13)     14   34517   Piston, Pin & Ring Set (Gut) (2.544* Bore)     14   34518   Piston, Pin & Ring Set (Gut) (2.544* Bore)     14   34519   Piston & Pin Assy. (Job (Col) (S)     14A   32593B   Piston & Pin Assy. (Job (Col) (S) (Ind. 16)     14A   32593B   Piston & Pin Assy. (JOb (Col) (S) (Ind. 16)     14A   32593B   Piston & Pin Assy. (JOB (Col) (			
9     32581     Cap, Lower valve spring       10     34242     Dipper, Ol       10A     32590     Plate, Lock & Oli dipper (This plate may be replaced by       11     34222     olighter, Olighter, Olighter, This plate may be replaced by       11     34232     clarshaft (Incl. 12. & 13)       12     29783     Crankshaft Gear Pin (Early production )       13     72844     Gear, Crankshaft Gear Pin (Early production )       14     34517     Piston, Pin & Ring Set (Cl10' OS)       14     34518     Piston, Pin & Ring Set (Cl10' OS)       14     34518     Piston, Pin & Ring Set (Cl10' OS)       14     34519     Piston & Pin Assy, (Cl20' OS)       14     34519     Piston & Pin Assy, (Cl20' OS)       14     32592B     Piston & Pin Assy, (Cl20' OS)       15     32597     Ring Set (Cl20' OS)       16     27888     Ring, Piston pin retaining       17     32591C     Rod Assy, Connecting (Incl. 10 & 16)       18     650662C     Screw, Oranecting (Incl. 10 & 16)       19     30668     Nipipie, Oil drain       20 </th <th></th> <td></td> <td></td>			
9A     32581     Cap. Lower value sping       10     34242     Dipper, Oi       10A     32590     Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 550652C screw must be used.)       11     34234     Crankshaft (Ind. 12 & 13)       12     29783     Crankshaft (Gear Fin (Early production )       13     27784     Gear, Crankshaft (Gear Fin (Early production )       14     34517     Piston, Fin & Ring Set (1010' OS)       14     34518     Piston, Fin & Ring Set (010' OS)       14     34518     Piston & Pin Assy. (Std.)(2-344* Bore)       14A     32592B     Piston & Pin Assy. (101' OS) (Incl. 16)       14A     32593B     Piston & Pin Assy. (100' OS) (Incl. 16)       15A     32595     Ring Set (1010' OS)       15     32597     Ring Set (1010' OS)       16     27888     Ring, Piston pin retaining       17     2591C     Rod Assy., Comneding rod (2 each)       19     30469     Cap. Oil drain       23     31303B     Cover, Oyinder (Incl. 24, 106 & 279)       24     313030B     Cover, Oyinder (Incl. 30, 10)			
10     34242     Diper, Cil       10A     32590     Pitet, Lock & Oil dipper Tut 650662C screw must be used.)       11     34234     Crankshaft (Incl. 12 & 13)       12     29783     Crankshaft (Incl. 12 & 13)       13     27884     Gear, Crankshaft (Used in early production )       14     34517     Piston, Pin & Ring Set (Std.) (2:34" Bore)       14     34518     Piston, Pin & Ring Set (J00' OS)       14     34519     Piston, Pin & Ring Set (J00' OS)       14     34519     Piston & Pin & Ring Set (J00' OS)       14     34519     Piston & Pin & Ring Set (J00' OS)       14     32592B     Piston & Pin & Ring Set (J00' OS)       15     32594B     Piston & Pin & Ring Set (J00' OS)       15     32595     Ring Set (J00' OS)       16     32597     Ring Set (J00' OS)       17     32591C     Rod Assy., Connecting (Ind. 10 & 18)       18     50662C     Screw, Connecting (Ind. 10 & 18)       23     3030B     Cap, Oil drain       23     3030B     Cover, Cylinder (Ind. 24, 106 & 279)       24B     31			
10A     32590     Pine, Lock & Oil dipper This plate may be replaced by 34242 oil dipper Studies State       11     34234     Crankshaft (Ind. 12 & 13)       12     29783     Crankshaft (Laser Pin (Early production )       13     27884     Gear, Crankshaft (Used in early production )       14     34517     Pieton, Pin & Ring Set (L010' CS)       14     34519     Piston, Pin & Ring Set (L010' CS)       14A     32592B     Piston & Pin Assy. (Sdi U) (2:34" Bore)       14A     32593B     Piston & Pin Assy. (Sdi U) (2:34" (In cl. 16)       14A     32593B     Piston & Pin Assy. (Sdi U) (2:34" Bore)       15     32595     Ring Set (O10' CS)       14A     32594B     Piston & Pin Assy. (Sdi U) (2:34" Bore)       15     32595     Ring Set (O10' CS)       15     32596     Ring Set (O10' CS)       16     27888     Ring, Piston pin retaining       17     32591C     Rod Assy., Connecting (Ind. 10 & 18)       18     606622     Sorew. Connecting rod (2 each)       19     30968     Nipple, Oil drain       21     2115     Carnshaft (USR)			
34242 oil dipper bui 650662C screw must be used.)     11   34234     12   29783     13   27884     2783   Crankshaft (Incl. 12 & 13)     14   34517     14   34517     14   34513     14   34513     14   34514     14   34513     14   34514     144   32592B     144   32592B     144   32592B     151   32594B     152   Piston & Pin A Sing Set (100" OS)     161   32595     173   32591C     183   25956     193   32595     193   32591C     193   32591C     193   32692     193   30969     293   Cap, Oil drain     293   Cap, Oil drain     293   31030B     203   30969     2115   Carshaft (MCR)     223   31303B     20404   Uffer, Valve     2330303B			
12   29783   Crankshaft Gear Pin (Bed in early production )     13   27884   Gear, Crankshaft (Used in early production )     14   34517   Piston, Pin & Ring Set (Std.) (2-3/4" Bore)     14   34518   Piston, Pin & Ring Set (Std.) (2-3/4" Bore)     14   34519   Piston, Pin & Ring Set (Std.) (2-3/4")(In cl. 16)     14A   32592B   Piston & Pin Assy. (Std.) (2-3/4")(In cl. 16)     14A   32593B   Piston & Pin Assy. (Jol0" OS)     14A   32594B   Piston & Pin Assy. (Jol0" OS)     15   32595   Ring Set (Jol0" OS)     15   32596   Ring Set (Jol0" OS)     16   32597   Ring Set (Jol0" OS)     17   32591C   Rod Assy. Connecting rod (2 each)     19   30968   Nipple, Oli drain     20   30959   Cap. Oli drain     21   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24   24427   Seal. Oli     25   30034   Tube, Oli filer     26   30684   "Grankshaft (Use as required)     24   24247   Seal. Oli     24   24247   Seal. Oli			
12   29783   Crankshaft (Gear Pin (Early production )     13   27884   Gear, Crankshaft (Used in early production )     14   34517   Piston, Pin & Ring Set (Std.) (2-34" Bore)     14   34518   Piston, Pin & Ring Set (O10" OS)     14   34519   Piston, Pin & Ring Set (O10" OS)     14A   32592B   Piston & Pin Assy. (O10" OS)     14A   32593B   Piston & Pin Assy. (O10" OS)     14A   32594B   Piston & Pin Assy. (O10" OS)     15   32595   Ring Set (O10" OS)     15   32596   Ring Set (O10" OS)     15   32597   Ring Set (O20" OS)     16   32597   Ring Set (O20" OS)     17   32591C   Rod Assy., Connecting rod (2 each)     19   30968   Nipple, Oil drain     20   30959   Cap, Oil drain     21   32115   Camshaft (USe as required)     24   24427   Seal, Oil     23   3033B   Cover, Cylinder (Incl. 24, 106 & 279)     24   24427   Seal, Oil     25   3093A   Tube, Oil filer     30   339	11	34234	Crankshaft (Incl. 12 & 13)
13   27884   Gear, Crankshaft, Used in early production). This gear is servicable onlywhen it is pinned to the crankshaft.     14   34517   Piston, Pin & Ring Set (Std.) (2-3/4" Bore)     14   34518   Piston, Pin & Ring Set (O10" OS)     144   32592B   Piston, Pin & Ring Set (J2:3/4")(In cl. 16)     14A   32593B   Piston & Pin Assiy. (Std.) (2-3/4")(In cl. 16)     14A   32594B   Piston & Pin Assiy. (J010" OS) (Incl. 16)     15   32596   Ring Set (Std.) (2-3/4" Bore)     15   32596   Ring Set (J010" OS)     15   32596   Ring Set (J010" OS)     15   32597   Ring Set (J02" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy, Connecting (Ind. 10 & 18)     18   650682C   Screw, Connecting (Ind. 10 & 8.18)     23   31303B   Cover, Cylinder (Ind. 24, 106 & 279)     24   31303B   Cover, Cylinder (Ind. 24, 106 & 279)     24   31303B   Cover, Cylinder (Ind. 24, 106 & 279)     24   31303B   Cover, Cylinder (Ind. 24, 106 & 279)     25   34011A   Dipstick, Oil (Incl. 30)     25	12	29783	
14   34517   Piston, Pin & Ring Set (Std.) (2-3/4" Bore)     14   34518   Piston, Pin & Ring Set (0.00" OS)     14   34519   Piston, Pin & Ring Set (0.00" OS)     14A   32592B   Piston & Pin Assiy. (Std.) (2-3/4")(in cl.16)     14A   32593B   Piston & Pin Assiy. (Std.) (2-3/4")(in cl.16)     14A   32594B   Piston & Pin Assiy. (100" OS) (incl. 16)     15   32595   Ring Set (Std.) (2-3/4" Bore)     15   32596   Ring Set (0.20" OS)     15   32597   Ring Set (0.20" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     19   30968   Nipple, Oil drain     20   30969   Cap. Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   3103B   Cover, Cylinder (Incl. 24, 106 & 279)     248   31546   Bushing, Crankshaft (Use as required)     24   28427   Seil, Oil     25   33038   Tube, Oil filler     26   650489   Screw, 1/4-20 x 5/8"	13	27884	Gear, Crankshaft (Used in early production) This gear is
14   34518   Piston, Pin & Ring Set (.010° CS)     14   34519   Piston, Pin & Ring Set (.020° CS)     14A   32592B   Piston & Pin Assy. (Std.)(2-3/4*)(in cl.16)     14A   32593B   Piston & Pin Assy. (D10° CS) (Incl. 16)     14A   32593B   Piston & Pin Assy. (D10° CS) (Incl. 16)     15   32595   Ring Set (D10° CS)     15   32597   Ring Set (020° CS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   60662C   Screw, Connecting (Incl. 10 & 18)     20   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Ind. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   2427   Seal, Oil     25   3011A   Dipstick, Oil (Incl. 30)     25A   3383A   Tube, Oil filler     26   60684   * Gasket, Oylinder cover     28			servicable onlywhen it is pinned to the crankshaft.
14   34519   Piston, Pin & Ring Set (020° OS)     14A   32592B   Piston & Pin Assy. (Std.)(2:3/4")(In cl. 16)     14A   32533B   Piston & Pin Assy. (O10° OS) (Incl. 16)     14A   32594B   Piston & Pin Assy. (O20° OS) (Incl. 16)     15   32556   Ring Set (O10° OS)     15   32556   Ring Set (O10° OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Cranshaft (Use as required)     242   34011A   Dipetick, Oil (Incl. 30)     25380   "Oil mell   30     3644   "Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O' Ring     31   650489			
14A   32592B   Piston & Pin Ass <sup>7</sup> . (Std.)(2-3/4")(in cl.16)     14A   32593B   Piston & Pin Ass <sup>7</sup> . (O20" OS) (incl. 16)     14A   32594B   Piston & Pin Ass <sup>7</sup> . (O20" OS) (incl. 16)     15   32596   Ring Set (M0" OS)     15   32596   Ring Set (M0" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy. Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30968   Nipple, Oil drain     21   32115   Cambrid (Incl. 24, 106 & 279)     23   3103B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     25   34011A   Dipstick, Oil (Incl. 30)     25A   3383A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   850488   Screw, 1/4-20 x 1-1/4"     30   3390   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder cover     33   ScoleyA   Screw, 5/16-18 x 2-1/2" (Use as required) </th <th>14</th> <td>34518</td> <td>Piston, Pin &amp; Ring Set (.010" OS)</td>	14	34518	Piston, Pin & Ring Set (.010" OS)
14A   32593B   Piston & Pin Ass <sup>'</sup> y. (010 <sup>°</sup> OS) ( <sup>în</sup> cl. 16)     14A   32594B   Piston & Pin Ass <sup>'</sup> y. (020 <sup>°</sup> OS) ( <sup>în</sup> cl. 16)     15   32595   Ring Set (Std) (2.3'4" Bore)     15   32597   Ring Set (010 <sup>°</sup> OS)     16   27888   Ring, Piston pin retaining     17   32597C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting (Incl. 10 & 18)     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   2427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33993A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder ead     33   30338A   Head, Cylinder     33   23654A   Screw, 1/4-20 x 5/8"     32   32	14	34519	Piston, Pin & Ring Set (.020" OS)
14A   32594B   Piston & Pin Ass'y. (202" OS) (Incl. 16)     15   32595   Ring Set (Xd.) (2-3/4" Bore)     15   32597   Ring Set (J01" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting (Incl. 10 & 18)     20   30969   Cap, Oli drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   2427   Seal, Oil     25   30684   * Gasket, Cylinder cover     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 1-1/4"     30   30938A   Head, Cylinder nead     31   650489   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650484   Screw, 1/4-20 x 1-1/4"	14A	32592B	
15   32595   Ring Set (Std.) (2-3/4" Bore)     15   32596   Ring Set (1010" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   3383A   Tube, Oil filer     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 5/8"     31   650489   Screw, 1/4-20 x 5/8"     31   30338A   Head, Cylinder     31   650489   Screw, 5/16-18 x 2-1/2" (Use as required)     32   22631A   * Gasket, Cylinder head     33   30338A   Head, Cylinder			
15   32596   Ring Set (010" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting (od (2 each)     19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     23   3033B   Cover, Cylinder (Incl. 24, 106 & 279)     24   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24   34546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   30684   Tube, Oil filler     26   30684   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650488   Screw, 1/4-20 x 5/8"     32   32631A   "Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required) <th></th> <td></td> <td></td>			
15   32597   Ring Set (.020" OS)     16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 5/8"     31   30338A   Head, Cylinder     31   30338A   Head, Cylinder     31   22631A   * Gasket, Cylinder head     33   30338A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)			• • • • •
16   27888   Ring, Piston pin retaining     17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30368   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 5/8"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   <			
17   32591C   Rod Assy., Connecting (Incl. 10 & 18)     18   650662C   Screw, Connecting rod (2 each)     19   30968   Cap, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16			
18   650662C   Screw, Connecting rod (2 each)     19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     33   30938A   Clip, Conduit (Use as required)     34   27793   Clip, Conduit (Use as required)     35   28422   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650694A   Screw, 5/16-18			0, 1 0
19   30968   Nipple, Oil drain     20   30969   Cap, Oil drain     21   32115   Carnshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O'' Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2'' (Use as required)     36   650697A   Screw, 5/16-18 x 2'' (Use as required)     36   650697A			
20   30969   Cap, Öli drain     21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36			<b>•</b> • • •
21   32115   Camshaft (MCR)     22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)			••
22   34034   Lifter, Valve     23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2" (Use as required)     36   650695A   Screw, 5/16-18 x 2" (Use as required)     37   3826   Resistor Spark Plug (RJ-8C) <th></th> <td></td> <td></td>			
23   31303B   Cover, Cylinder (Incl. 24, 106 & 279)     24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 5/16-18 x 2-1/2" (Use as requi red)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as requi red)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as requi red)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resisto			
24B   31546   Bushing, Crankshaft (Use as required)     24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover <			
24   28427   Seal, Oil     25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
25   34011A   Dipstick, Oil (Incl. 30)     25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/2" (Use as required)     37   3636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
25A   33893A   Tube, Oil filler     26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
26   30684   * Gasket, Cylinder cover     28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
28   650488   Screw, 1/4-20 x 1-1/4"     30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			•
30   33590   "O" Ring     31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2''     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
31   650489   Screw, 1/4-20 x 5/8"     32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
32   32631A   * Gasket, Cylinder head     33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
33   30938A   Head, Cylinder     34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
34   27793   Clip, Conduit (Use as required)     35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
35   28942   Screw, 10-32 x 3/8" (Use as required)     36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
36   650697A   Screw, 5/16-18 x 2-1/2" (Use as required)     36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			• • • • •
36   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     36   650694A   Screw, 5/16-18 x 2" (Use as required)     37   33636   Resistor Spark Plug (RJ-8C)     37   34251   Resistor Spark Plug     38   27896A   * Gasket, Breather cover     39   28423   Body, Breather			
36650694AScrew, 5/16-18 x 2" (Use as required)3733636Resistor Spark Plug (RJ-8C)3734251Resistor Spark Plug3827896A* Gasket, Breather cover3928423Body, Breather			
3733636Resistor Spark Plug (RJ-8C)3734251Resistor Spark Plug3827896A* Gasket, Breather cover3928423Body, Breather			
3734251Resistor Spark Plug3827896A* Gasket, Breather cover3928423Body, Breather			
3827896A* Gasket, Breather cover3928423Body, Breather			• • • •
39 28423 Body, Breather			

		Description
	28424	Element, Breather
41	28425	Cover, Valve spring
42	26073	Washer (Use as required)
42	650691	Washer, Flat (Use as required)
42A	650690	Washer, Belleville (Use as required)
	650128	Screw, 10-24 x 1/2"
	27915A	* Gasket, Intake
	30195A	Flange, Carburetor (Incl. 79 & 80)
	30196	<b>U</b>
		Screw, 5/16-18 x 3/4"
	29716	Screw, 1/4-28 x 7/16"
	650548	Screw, 8-32 x 5/16"
52	32326A	Lever, Governor (New lever does not need 1 of
		51,66,132,164,165,207)
55	30205	Bracket, Adjusting
	30824	Link, Throttle
	29216	Nut, Lock, 10-32
	29826	Screw, 10-32 x 3/4"
	29642	Ring, Retaining
	30699C	Rod Assy., Governor (Incl. 64 & 65)
63	30699B	Governor Rod Ass'y. (This one-piece governor rodis no longer
		used. It is replaced by 30699C ass'y.,Ref. no. 63A)
64	30700	Volvo Covernor
		Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	29918	Lockwasher, #8 E.T.
	35350	Tube, Breather
	29747B	Screw, 5/16-24 x 21/32"
70	32158E	Blower Housing (For elec.star.)(Incl. 134,135)
71	650815	Washer, Belleville
72	8116	Nut, Hex
73	29536	Blower Housing Baffle (without electric starter knock-out)
-		(Use as required)
	050504	
73	35256A	Blower Housing Baffle (with electric starter knock-out) (Use
		as required) (Point Ignition)
7/	650561	Screw, 1/4-20 x 5/8"
	31688A	* Gasket, Carburetor
	29752	Nut & Lockwasher Assy., 1/4-28
	650572	Screw, 1/4-28 x 1-1/8"
82A	730164	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B)
		(Use as required)
07	34240	Ground Wire
	29538	
		Base, Engine mounting
	32401	Muffler
	31845	Shaft, Mechanical governor
	30591	Gear Assy., Governor (Incl. 109)
	30588A	Spool, Governor
109	30590A	Washer, Flat
110	29193	Ring, Retaining
111C	34158	Bracket, Fuel tank
	650561	Screw, 1/4-20 x 5/8"
	34186A	Fuel Tank (Incl. 115 & 266) NOTE: These tanks were built
11-7		with different size fuel inlet openings. Tanks with the 1-3/16"
		I.D. opening use fuel cap 33032 or 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355 or 35650.
		$1^{-1/2}$ 1.2. Opening use luer cap 30300 01 30000.
445	440444D	Fuel Cap (M/bite Diastic)(Std)(As required)

115 410144B

Fuel Cap (White Plastic)(Std)(As required)

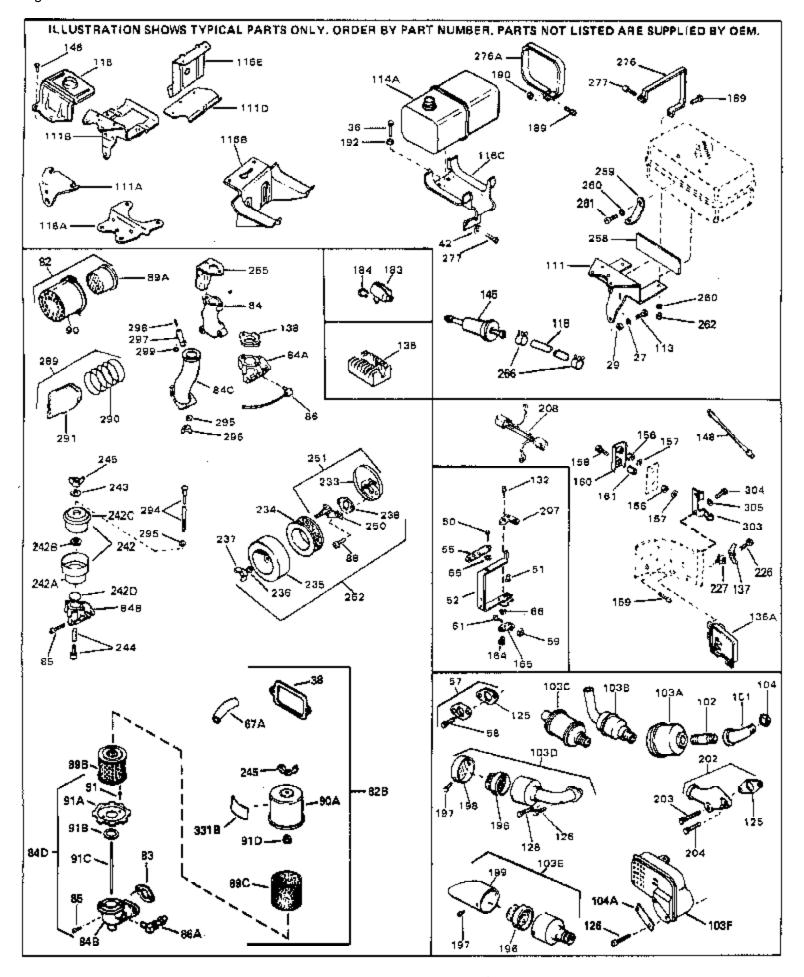
Ref #	Part Number Qty	Description
115	33032	Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)
		(Use as required)
115	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
		required)
115	35355	
	34159	Fuel Cap (Use as required) Plate, Fuel tank mounting
	32961	Valve, Shut-off
	29774	Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705	Fuel Line (Braided 6-1/4 21 cm) (Use as req.)
	30962	Fuel Line (Braided 32") (81 cm) (Use as req.)
	650128	Screw, $10-24 \times 1/2"$ (Use as required)
	30622A	Extension, Blower housing
	650542	Screw, 5/16-18 x 3/4"
	27930A	Gasket, Exhaust
	30196	Screw, 5/16-18 x 3/4"
	26073	Washer (Use as required)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	32589	Key, Flywheel
	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	650493	Screw, 1/4-20 x 1-3/4"
	30747	Clip, Shorting
	650665	Screw, 1/4-15 x 7/8"
	610118	Cover, Spark plug (Use as required)
205	650561	Screw, 1/4-20 x 5/8" (Use as required )
209	30939A	Cover, Cylinder head
223	32180C	Line, Primer
225	34126	Bracket, Grommet mounting
226	650760	Screw, 8-32 x 3/8"
227	28545	Grommet
246	32125	Cup, Starter
247	590417	Screen, Starter cup
	26460	Clamp, Fuel line
	31461	Bushing, Crankshaft (Use as required)
	33876	Gasket, Stator
	610973	Terminal Ass'y. (As req. on late prod uction)
	27275	Clip, Hi-tension wire (Use as require d)
	34246	Clip, Ground wire (Use as required)
	550223	Decal, Name
	34346	Decal, Instruction
	30547A	Contact Assy., Breaker
	30548B	Condenser
	631021	Inlet Needle, Seat & Clip Assy.
336	631920	Carburetor (Incl. 75) (Refer to Division 5, Section A, page 138
		for breakdown)
337	610694A	Magneto (w/ring gear for 110 volt sta rter) NOTE: The
		complete magneto is not available as an assembly. The magneto number is shown for reference purposes only.
		Order component parts individually, as show in parts list.
		(Refer to Division 5, Section B, page 24 for breakdown)
338	590473	Rewind Starter (Refer to Division 5, Section C, page 29 for
		breakdown)
343	33239A	Gasket Set (Incl. items marked*)
5-15		

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 H70-130234E Page 5 of 8 Engine Parts List #2



Ref #	Part Number Qty	Description
31	650489	Screw, 1/4-20 x 5/8"
34	27793	Clip, Conduit (Use as required)
35	28942	Screw, 10-32 x 3/8" (Use as required)
43A	650128	Screw, 10-24 x 1/2"
48	29716	Screw, 1/4-28 x 7/16"
56	30824	Link, Throttle
71	650815	Washer, Belleville
	8116	Nut, Hex
134	33013	Cover, Bubble
	650760	Screw, 8-32 x 3/8"
	30985	Control, Throttle
	610118	Cover, Spark plug (Use as required)
	33108A	Control Bracket (Incl. 224 & 274)
	32410	Knob, Speed control
	35438	Knob, Control
	32180C	Line, Primer
	30826	Spring, Extension
	650257	Screw, 8-32 x 5/16"
	34581	Cover, Carburetor
	32398	Bracket, Choke
	28820	Screw, 10-32 x 1/2"
	650760	Screw, 8-32 x 3/8"
	650765	•
		Screw, 10-32 x 1/2"
	31291	Plug, Cover
	650764	Nut, "U" Type (Use as required)
	610973	Terminal Ass'y. (As req. on late prod uction)
	34127	Guard Starter
	32576	Seal, Snow guard
	34414	Decal, Warning
	34416	Decal, Choke
	550223	Decal, Name
	35344	Decal, Control
	34144	Decal, Primer
338	590473	Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 H70-130234E Page 7 of 8 Engine Parts List #3



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Ref #	Part Number	Qty	Description
27 36 36 38 42 42 50 51	27513 650697A 650695A 650694A 27896A 26073 650691 650548 30319 32326A		Lockwasher, 1/4" (Use as required) Screw, 5/16-18 x 2-1/2" (Use as required) Screw, 5/16-18 x 2-1/4" (Use as required) Screw, 5/16-18 x 2" (Use as required) * Gasket, Breather cover Washer (Use as required) Washer, Flat (Use as required) Screw, 8-32 x 5/16" Rivet, Split (Used in early productio n) Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)
57 58 59 61 66	30205 730130 30196 29216 29826 29918 730561		Bracket, Adjusting Exh.Adap.Kit (Incl. 58 & 125) (Use as req.) Screw, 5/16-18 x 3/4" (Use as require d) Nut, Lock, 10-32 Screw, 10-32 x 3/4" Lockwasher, #8 E.T. Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with an externally vented fully adjustable carburetor)
82	730127		Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B) (Use as required)
84D	34819		Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use in 730561 assembly only) NOTE: 130010 thru 10C & 11 used in early production only.
113 118 118 118 125 126 128 132 148 148 202 203 204 204 226 227	391026 650561 29774 30705 30962 27930A 30196 650694A 650548 34067 34069 31288 650697A 6021A 650760 28545 26460		Opt. Spark Arrest Muffler (Incl. 196,1 97,199) Screw, 1/4-20 x 5/8" Fuel Line (Braided 8-1/4" 21 cm)(Use as req.) Fuel Line (Braided 16") (41 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Gasket, Exhaust Screw, 5/16-18 x 3/4" Screw, 5/16-18 x 2" (Use as required) Screw, 8-32 x 5/16" (Early production ) Wire Assy., Alternator adapter (4-1/4 ") Wire Assy., Alternator adapter (6-3/4 ") Exh. Adaptor Kit (Incl. 125,203,204) (As req.) Screw, 5/16-18 x 2-1/2" (Use as required) Screw, 5/16-18 x 1-1/2" (Use as required) Screw, 8-32 x 3/8" Grommet Clamp, Fuel line