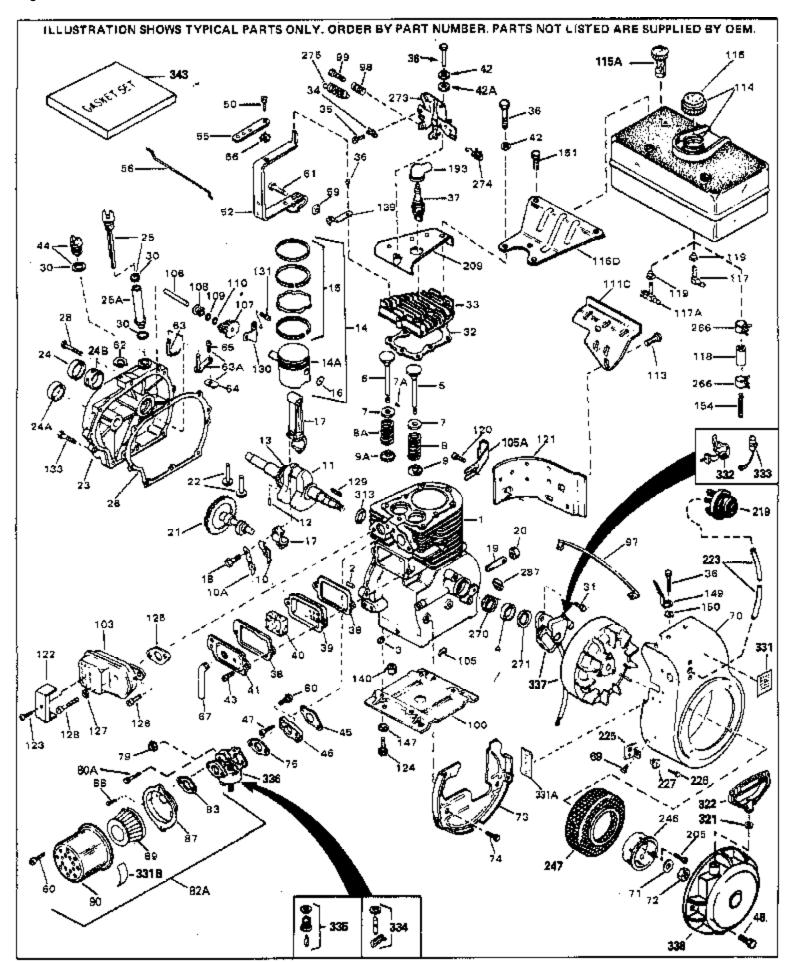
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Ref #	Part Number	Qty	Description
	32586C		Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore)
	27652		Pin, Dowel
	27642		Plug, Oil drain
	32630		Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
	32784 27878A		Intake Valve (1/32" OS) (Incl. 9) Exhaust Valve (Std.) (Incl. 9)
	27880A		Exhaust Valve (3td.) (Incl. 9) Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	20810		Pin, Valve spring retainer (Use as re quired)
	27881		Spring, Valve
8	27881		Spring, Valve
9A	32581		Cap, Lower valve spring
	32581		Cap, Lower valve spring
10A	32590		Plate, Lock & Oil dipper (This plate may be replaced by
			34242 oil dipper but 650662C screw must be used.)
	34242		Dipper, Oil
	32587		Crankshaft (Incl. 12 & 13)
	29783		Crankshaft Gear Pin (Early production)
13	27884		Gear, Crankshaft (Used in early production) This gear is
			servicable onlywhen it is pinned to the crankshaft.
	32592B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32593B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32594B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34517		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34518		Piston, Pin & Ring Set (.010" OS)
	34519 32595		Piston, Pin & Ring Set (.020" OS) Ring Set (Std.) (2-3/4" Bore)
	32596		Ring Set (3td.) (2-3/4 Bore)
	32597		Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	32591C		Rod Assy., Connecting (Incl. 10 & 18)
18	650662C		Screw, Connecting rod (2 each)
	32115		Camshaft (MCR)
	34034		Lifter, Valve
	31303B		Cover, Cylinder (Incl. 24, 106 & 279)
	31546		Bushing, Crankshaft (Use as required)
	28427 31297		Seal, Oil Directick, Oil (Incl. 20)
	30684		Dipstick, Oil (Incl. 30) * Gasket, Cylinder cover
	650488		Screw, 1/4-20 x 1-1/4"
	29673		* Gasket, Oil filler
	650516		Screw, 1/4-20 x 1-1/8"
	32631A		* Gasket, Cylinder head
	30938A		Head, Cylinder
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A 33636		Screw, 5/16-18 x 2" (Use as required) Resistor Spark Plug (R L8C)
	34251		Resistor Spark Plug (RJ-8C) Resistor Spark Plug
	27896A		* Gasket, Breather cover
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	650690		Washer, Belleville (Use as required)
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Washer, Belleville (Use as required)

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115 33032 Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
			Fuel Cap (White Plastic)(Std)(As requ ired)
(Use as required)	115	33032	
			(Use as required)

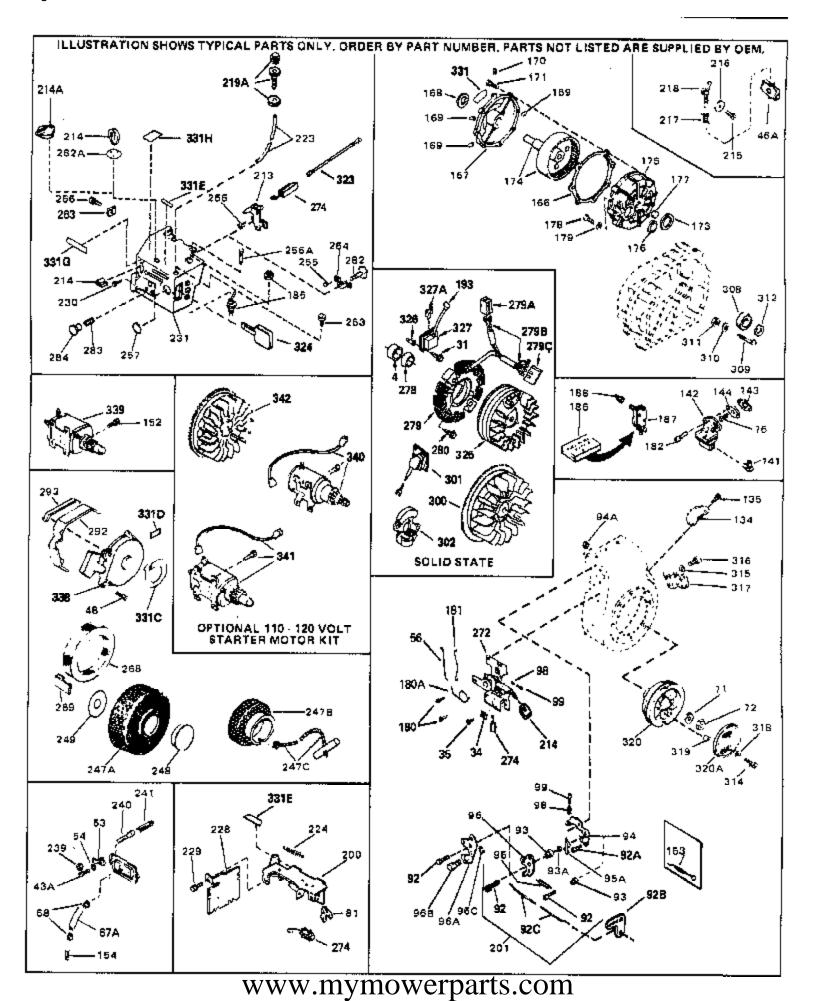
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Ref #	Part Number	Otv	Description
	34210	- Sty	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
1.0	0.2.10		required)
115	35355		Fuel Cap (Use as required)
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
	650128		Screw, 10-24 x 1/2" (Use as required)
	30622A		Extension, Blower housing
122	30022A		Deflector, Exhaust (Supplied by OEM)
	650542		Screw, 5/16-18 x 3/4"
	27930A		Gasket, Exhaust
	30196		Screw, 5/16-18 x 3/4"
	26073		Washer (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	32589		Key, Flywheel
	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	650493		Screw, 1/4-20 x 1-3/4"
	30747		Clip, Shorting
	610118		Cover, Spark plug (Use as required)
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30939A		Cover, Cylinder head
	35009		Screen, Starter cup
	26460		Clamp, Fuel line
	31461		Bushing, Crankshaft (Use as required)
	33876		Gasket, Stator
	610973		Terminal Ass'y. (As req. on late prod uction)
	34043		Spring, Control lever
	27275		Clip, Hi-tension wire (Use as require d)
	34246		Clip, Ground wire (Use as required)
331A	34346		Decal, Instruction
331	550223		Decal, Name
332	30547A		Contact Assy., Breaker
333	30548B		Condenser
334	631021		Inlet Needle, Seat & Clip Assy.
336	631453		Carburetor (Incl. 75) (Refer to Division 5, Section A, page 100
			for breakdown)
337	610976		Magneto (w/ring gear) (12 Volt) (7 Am p) NOTE: The
			complete magneto is not available as an assembly. The
			magneto number is shown for reference purposes only.
			Order component parts individually, as show in parts list.
			(Refer to Division 5, Section B, page 36 for breakdown)
3/13	33239A		Gasket Set (Incl. items marked*)
343	00 <u>2</u> 00/1		Cacher Cer (IIIol. Reillo Haired)

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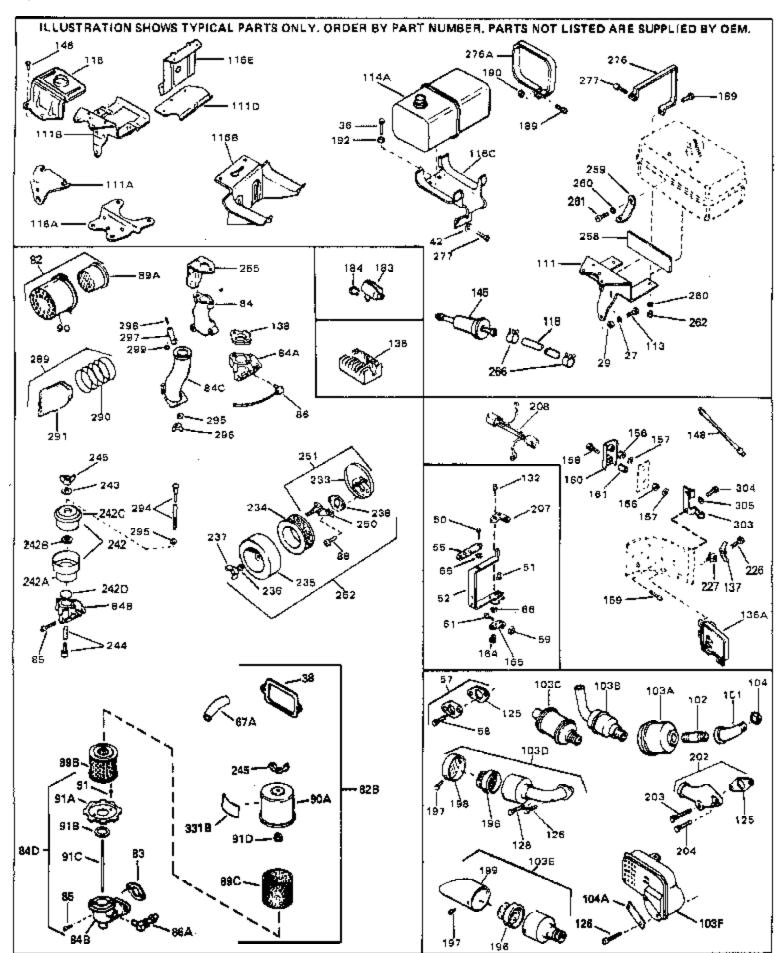


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Ref #	Part Number	Otv	Description
	650516	Qty	Screw, 1/4-20 x 1-1/8"
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650128		Screw, 10-24 x 1/2"
	34662		Link, Throttle
	650815		Washer, Belleville
	8116		Nut, Hex
	31342		Spring, Compression
	29500		Screw, 8-32 x 3/4"
99	650549		Screw, 5-40 x 7/16"
152	30063		Screw, 1/4-20 x 1/2"
180	650821		Screw, 10-32 x 1/2"
180A	34663		Spring, Speed control
181	34661		Link, Governor
193	610118		Cover, Spark plug (Use as required)
247A	33819		Screen & Cup Assy.
248	33817		Plug, Screen
249	650793		Washer, Flat
	650764		Nut, "U" Type (Use as required)
	34664		Control Bracket (Incl. 98, 99, 180A & 274)
	610973		Terminal Ass'y. (As req. on late prod uction)
	550223		Decal, Name
339	35765A		Electric Starter Motor (12 Volt) NOTE: The 29965, 32468,
			32468B, 33606, 35765 and 35765A startermotors are used
			interchangeably on these models. Refer to service number
			stamped on end cap of motor, or on decal, for identification.
			Refer to Division 5, Section D for breakdown.
340	33328D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
			motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel (see#342). Refer to service
			number stamped on end cap of motor, or on decal, for
			identifica
240	20044		The shoot Discussion that he almost incides an airce series
342	30811A		Flywheel (Ring gear flywheel requiredon engines using
			110-120 volt starter kits listed above)
342	611042		Flywheel (Used on Type letters H and above) (Std. Point
			ignition) (Ring gear flywheel required on engines using
			110-120 volt starter kits listed above)
2/12	611085		Flywheel (Minimum ring gear flywheel required on engines
J 1 2	011000		using 110-120 volt starter kits listed above) (Use withSolid
			State ignition)
			Clato ignition)

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		ty Description
	27513	Lockwasher, 1/4" (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A	Screw, 5/16-18 x 2" (Use as required)
38	27896A	* Gasket, Breather cover
42	26073	Washer (Use as required)
42	650691	Washer, Flat (Use as required)
50	650548	Screw, 8-32 x 5/16"
51	30319	Rivet, Split (Used in early productio n)
52	33454	Lever Assy., Governor
57	730130	Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
58	30196	Screw, 5/16-18 x 3/4" (Use as require d)
59	29216	Nut, Lock, 10-32
61	29826	Screw, 10-32 x 3/4"
66	29918	Lockwasher, #8 E.T.
82	730127	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 &
		331B) (Use as required)
82B	730561	Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91,
020	730301	91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with
		an externally vented fully adjustable carburetor)
83	27272A	* Gasket, Air cleaner
84D	34819	Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use
		in 730561 assembly only)
88	28820	Screw, 10-32 x 1/2"
	31715	Body, Air cleaner
	391026	Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	30063	Screw, 1/4-20 x 1/2"
	29774	Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705	Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962	Fuel Line (Braided 32") (81 cm) (Use as req.)
	27930A	Gasket, Exhaust
	30196	Screw, 5/16-18 x 3/4"
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650548	Screw, 8-32 x 5/16" (Early production)
	610938	Regulator, Rectifier (7Amp)
	34067	Wire Assy., Alternator adapter (4-1/4 ")
	34069	Wire Assy., Alternator adapter (6-3/4 ")
	34070	Wire Assy., Alternator adapter (24-1/4")
	31288	Exh. Adaptor Kit (Incl.125,203,204) (As req.)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	6021A	Screw, 5/16-18 x 1-1/2" (Use as required)
	26460	Clamp, Fuel line
	32765	Clamp, Blower housing extension
	28820	Screw, 10-32 x 1/2"
304	20020	JUICW, IU-JZ X I/Z