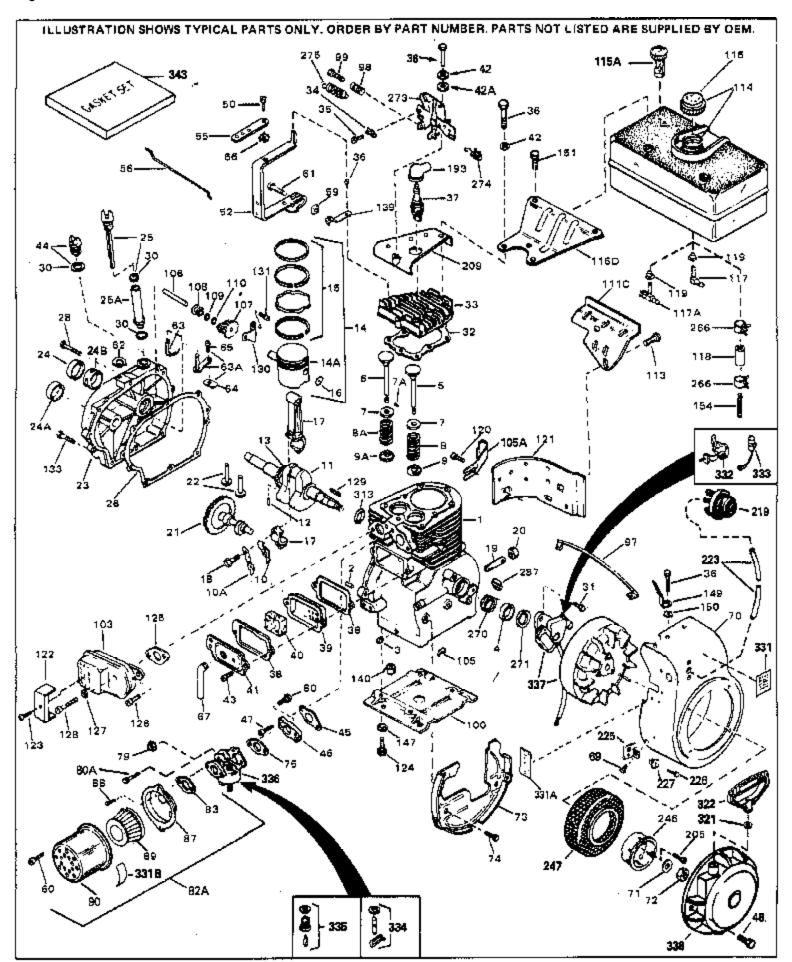
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Engine Parts List #1



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Ref #	Part Number Qty	Description
1	32586C	Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore)
2	27652	Pin, Dowel
3	27642	Plug, Oil drain
4	32630	Seal, Oil
5	32783	Intake Valve (Std.) (Incl. 9)
5	32784	Intake Valve (1/32" OS) (Incl. 9)
6	27878A	Exhaust Valve (Std.) (Incl. 9)
6	27880A	Exhaust Valve (1/32" OS) (Incl. 9)
7A	20810	Pin, Valve spring retainer (Use as re quired)
7	27882	Cap, Upper valve spring
	27881	Spring, Valve
8A	27881	Spring, Valve
9A	32581	Cap, Lower valve spring
9	32581	Cap, Lower valve spring
	34242	Dipper, Oil
10A	32590	Plate, Lock & Oil dipper (This plate may be replaced by
		34242 oil dipper but 650662C screw must be used.)
	32670	Crankshaft (Incl. 12 & 13)
	29783	Crankshaft Gear Pin (Early production)
13	27884	Gear, Crankshaft (Used in early production) This gear is
		servicable onlywhen it is pinned to the crankshaft.
14A	32592B	Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
14A	32593B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32594B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34517	Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34518	Piston, Pin & Ring Set (.010" OS)
	34519	Piston, Pin & Ring Set (.020" OS)
	32595	Ring Set (Std.) (2-3/4" Bore)
	32596	Ring Set (.010" OS)
	32597	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 10 & 18)
	650662C	Screw, Connecting rod (2 each)
	32115	Camshaft (MCR)
	34034 34303B	Lifter, Valve
	31303B	Cover, Cylinder (Incl. 24, 106 & 279)
	28427 31546	Seal, Oil Rushing, Crankshaft (Use as required)
	33893A	Bushing, Crankshaft (Use as required) Tube, Oil filler
	34011A	Dipstick, Oil (Incl. 30)
	30684	* Gasket, Cylinder cover
	650488	Screw, 1/4-20 x 1-1/4"
	33590	"O" Ring
	650489	Screw, 1/4-20 x 5/8"
	32631A	* Gasket, Cylinder head
	30938A	Head, Cylinder
	27793	Clip, Conduit (Use as required)
	28942	Screw, 10-32 x 3/8" (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	33636	Resistor Spark Plug (RJ-8C)
	34251	Resistor Spark Plug
38	27896A	* Gasket, Breather cover
39	28423	Body, Breather
40	28424	Element, Breather
41	28425	Cover, Valye spring

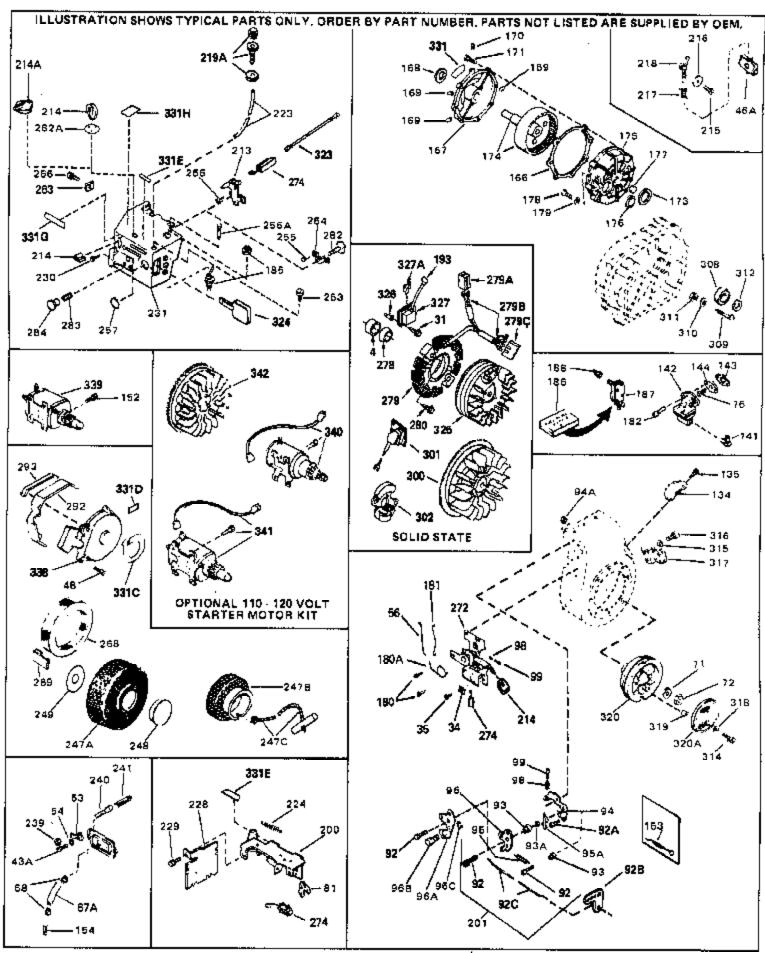
D-4#	Dord M. maken	. Description
	Part Number Qt	
	26073	Washer (Use as required)
	650691	Washer, Flat (Use as required)
	650690	Washer, Belleville (Use as required)
	650128	Screw, 10-24 x 1/2"
45	27915A	* Gasket, Intake
46	34712	Flange Carburetor
47	30196	Screw, 5/16-18 x 3/4"
	29716	Screw, 1/4-28 x 7/16"
	650548	Screw, 8-32 x 5/16"
	32326A	Lever, Governor (New lever does not need 1 of
52	0202011	51,66,132,164,165,207)
	30205	Bracket, Adjusting
56	32327	Link, Throttle
59	29216	Nut, Lock, 10-32
60	650152	Screw, 8-32 x 3/8"
61	29826	Screw, 10-32 x 3/4"
	29642	Ring, Retaining
	30699C	Rod Assy., Governor (Incl. 64 & 65)
	30699B	Governor Rod Ass'y. (This one-piece governor rodis no longer
33	000002	used. It is replaced by 30699C ass'y.,Ref. no. 63A)
64	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	29918	Lockwasher, #8 E.T.
	35350	Tube, Breather
	29747B	Screw, 5/16-24 x 21/32"
	32158E	Blower Housing (For elec.star.)(Incl. 134,135)
	650815	Washer, Belleville
	8116	Nut, Hex
73	29536	Blower Housing Baffle (without electric starter knock-out) (Use as required)
73	35256A	Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)
74	650561	Screw, 1/4-20 x 5/8"
	31688A	* Gasket, Carburetor
	650517	
		Screw, 1/4-20 x 27/32" Air Cleanar Acaby (Incl. 60, 93, 97, 98, 90, 004, 8, 334P)
02A	730164	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)
83	27272A	* Gasket, Air cleaner
	31691	Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in
0.		early production only.
88	28820	Screw, 10-32 x 1/2"
	30727	Element, Air cleaner
	31715	Body, Air cleaner
	29538	Base, Engine mounting
	31845	
		Shaft, Mechanical governor
	30591	Gear Assy., Governor (Incl. 109)
	30588A	Spool, Governor
	30590A	Washer, Flat
	29193	Ring, Retaining
	34158	Bracket, Fuel tank
113	650561	Screw, 1/4-20 x 5/8"

Ref #	Part Number	Qty	Description
	34186A		Fuel Tank (Incl. 115 & 266) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355 or 35650.
	410144B 33032		Fuel Cap (White Plastic)(Std)(As requ ired) Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile) (Use as required)
115	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
115	35355		Fuel Cap (Use as required)
	34159		Plate, Fuel tank mounting
	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
	650128		Screw, 10-24 x 1/2" (Use as required)
121	30622A		Extension, Blower housing
124	650542		Screw, 5/16-18 x 3/4"
127	26073		Washer (Use as required)
128	650694A		Screw, 5/16-18 x 2" (Use as required)
129	32589		Key, Flywheel
	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	650493		Screw, 1/4-20 x 1-3/4"
	30747		Clip, Shorting
	650890		Lockwasher
	650665		Screw, 1/4-15 x 7/8"
	610118		Cover, Spark plug (Use as required)
	27276		Cover, Spark plug
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30939A 32125		Cover, Cylinder head Cup, Starter
	590417		Screen, Starter cup
	26460		Clamp, Fuel line
	31461		Bushing, Crankshaft (Use as required)
	33876		Gasket, Stator
	610973		Terminal Ass'y. (As req. on late prod uction)
	27275		Clip, Hi-tension wire (Use as require d)
287	34246		Clip, Ground wire (Use as required)
331A	34346		Decal, Instruction
332	30547A		Contact Assy., Breaker
	30548B		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
336	631453		Carburetor (Incl. 75) (Refer to Division 5, Section A, page 100 for breakdown)
337	610689A		Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)
338	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
343	33239A		Gasket Set (Incl. items marked*)

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Engine Parts List #2



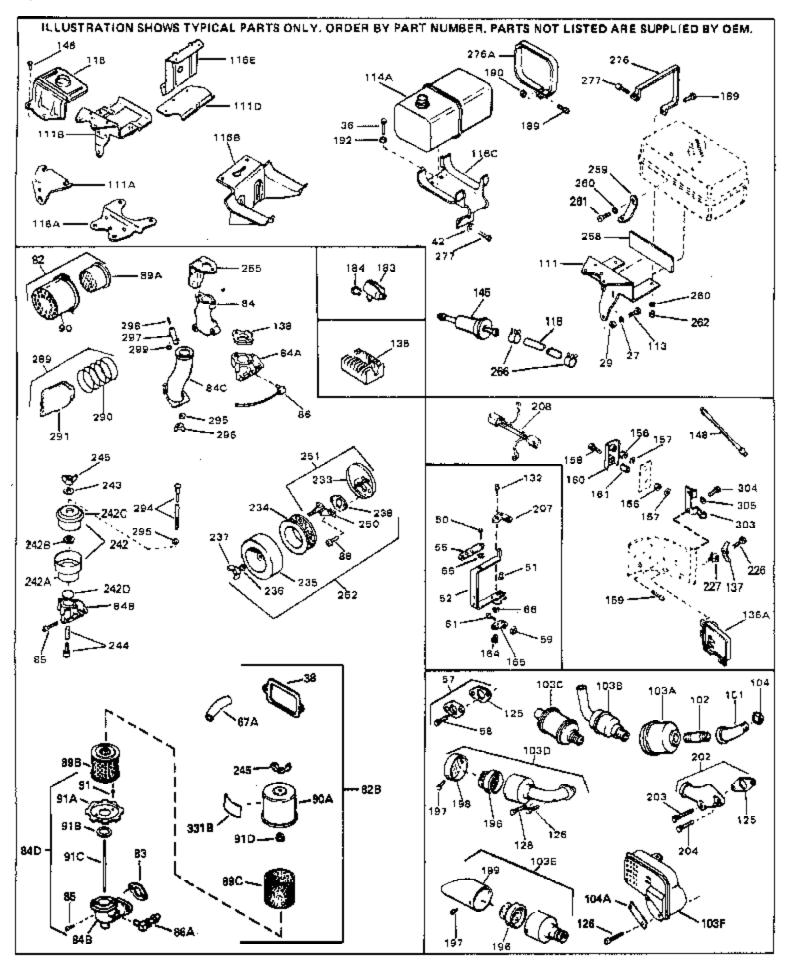
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Ref #	Part Number C	ty Description
31	650489	Screw, 1/4-20 x 5/8"
34	27793	Clip, Conduit (Use as required)
35	28942	Screw, 10-32 x 3/8" (Use as required)
43A	650128	Screw, 10-24 x 1/2"
48	29716	Screw, 1/4-28 x 7/16"
56	32327	Link, Throttle
71	650815	Washer, Belleville
72	8116	Nut, Hex
193	610118	Cover, Spark plug (Use as required)
193	27276	Cover, Spark plug
239	33450	Nut, Lock
240	30845A	Bolt, Governor adjusting
241	30886A	Spring, Governor bolt
	650764	Nut, "U" Type (Use as required)
274	610973	Terminal Ass'y. (As req. on late prod uction)
338	590420	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)

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Engine Parts List #3



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Lockwasher, 1/4" (Use as required)	Ref #	Part Number	Qty Description
Screw, 5/16-18 x 2-1/4" (Use as required)			Lockwasher, 1/4" (Use as required)
36 650694A 38 27896A 32 7896A 32 7896A 42 26073 43 260691 44 650691 45 650691 56 650548 51 30319 52 32326A 55 30205 56 30205 57 730130 58 30196 59 29216 51 29826 51 29826 51 29826 52 29216 53 20356 54 26 29918 55 30196 56 29918 57 730130 58 2789, 8/3-8/4" (Use as require d) 59 29216 50 29216 51 29826 52 27805 53 30196 53 2789, 5/16-18 x 3/4" (Use as require d) 59 29216 50 29216 51 29826 52 29216 53 20356 54 28826 55 30196 56 29918 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29018 50 29019	36	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
36 650694A 38 27896A 38 27896A 42 26073 42 650691 42 650691 43 650691 55 650548 55 30319 56 30205 57 730130 58 30196 59 29216 51 29826 52 29216 53 29216 54 29826 55 30561 58 25 25 25 25 25 25 25 25 25 25 25 25 25	36	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
* Gasket, Breather cover 42 26073 Washer (Use as required) 42 660691 Washer, Flat (Use as required) 50 650548 Screw, 8-32 x 5/16" 51 30319 Rivet, Split (Used in early production) 52 32326A Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 55 30205 Bracket, Adjusting 57 730130 Exh.Adap.Kit (Incl. 58 & 125) (Use as req.) 58 30196 Screw, 5/16-18 x 3/4" (Use as require d) 59 29216 Nut, Lock, 10-32 61 29826 Screw, 10-32 x 3/4" 66 29918 Lockwasher, #8 E.T. 82B 730561 Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with an externally vented fully adjustable carburetor) 82 730127 Air Cleaner Assiy. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B) (Use as required) 83 27272A * Gasket, Air cleaner 84D 34819 Air cleaner 84D 34819 Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use in 730561 assembly only) 85 28820 Screw, 10-32 x 1/2" 90 31715 Body, Air cleaner 101 32394 Muffler Elbow 102 32454 Muffler Nipple 103E 391026 Opt. Spark Arrest Muffler (Incl.196,1 97,199) 104 28443 Conduit Nut 105 23661 Screw, 1/4-20 x 5/8" 108 29774 Fuel Line (Braided 6-1/4" 21 cm) (Use as req.) 109 Line (Braided 6-1/4" 21 cm) (Use as req.) 109 Line (Braided 6-1/4" 21 cm) (Use as req.) 109 Line (Braided 6-1/4" 21 cm) (Use as req.)	36	650694A	
42 26073 42 650691 Washer, Flat (Use as required) Washer, Flat (Use as required) Screw, 8-32 x 5/16" Rivet, Split (Used in early production) Ever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 52 32326A Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207) 53 30205 Bracket, Adjusting Exh.Adap.Kit (Incl. 58 & 125) (Use as req.) Exh.Adap.Kit (Incl. 61 & 8 & 125) (Use as req.) Exh.Adap.Kit (Incl. 61 & 8 & 125) (Use as req.) Exh.Adap.Kit (Incl. 68 & 125) (Use as req.) Exh.Adap.Kit (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B) (Use an required) Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B) (Use as required) Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use in 730561 assembly only) 82 2820 Excrew, 10-32 x 1/2" 93 31715 Body, Air cleaner Horder Elbow Muffler Elbow Muffler Nipple Opt. Spark Arrest Muffler (Incl.196,1 97,199) Exh.Adap.Kit (Incl. 61 & 126			
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82B 730561 Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91, 91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with an externally vented fully adjustable carburetor) 82 730127 Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B) (Use as required) 83 27272A 84D 34819 * Gasket, Air cleaner 84D 34819 Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use in 730561 assembly only) 85 28820 Screw, 10-32 x 1/2" 90 31715 Body, Air cleaner 101 32394 Muffler Elbow 102 32454 Muffler Nipple 103E 391026 Opt. Spark Arrest Muffler (Incl.196,1 97,199) 104 28443 Conduit Nut 104 32862 Conduit Nut 105 32774 Fuel Line (Braided 8-1/4" 21 cm) (Use as req.) Fuel Line (Braided 16") (41 cm) (Use as req.)			
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TIX 30962 Fuel Line (Braided 32") (81 cm) (Use as red.)			
128 650694A Screw, 5/16-18 x 2" (Use as required)			
132 650548 Screw, 8-32 x 5/16" (Early production)			
148 34067 Wire Assy., Alternator adapter (4-1/4 ")			
148 34069 Wire Assy., Alternator adapter (6-3/4 ")			
202 31288 Exh. Adaptor Kit (Incl.125,203,204) (As req.)			
203 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red)			
204 6021A Screw, 5/16-18 x 1-1/2" (Use as requi red)			Screw, 5/16-18 x 1-1/2" (Use as requi red)
266 26460 Clamp, Fuel line	266	26460	Clamp, Fuel line