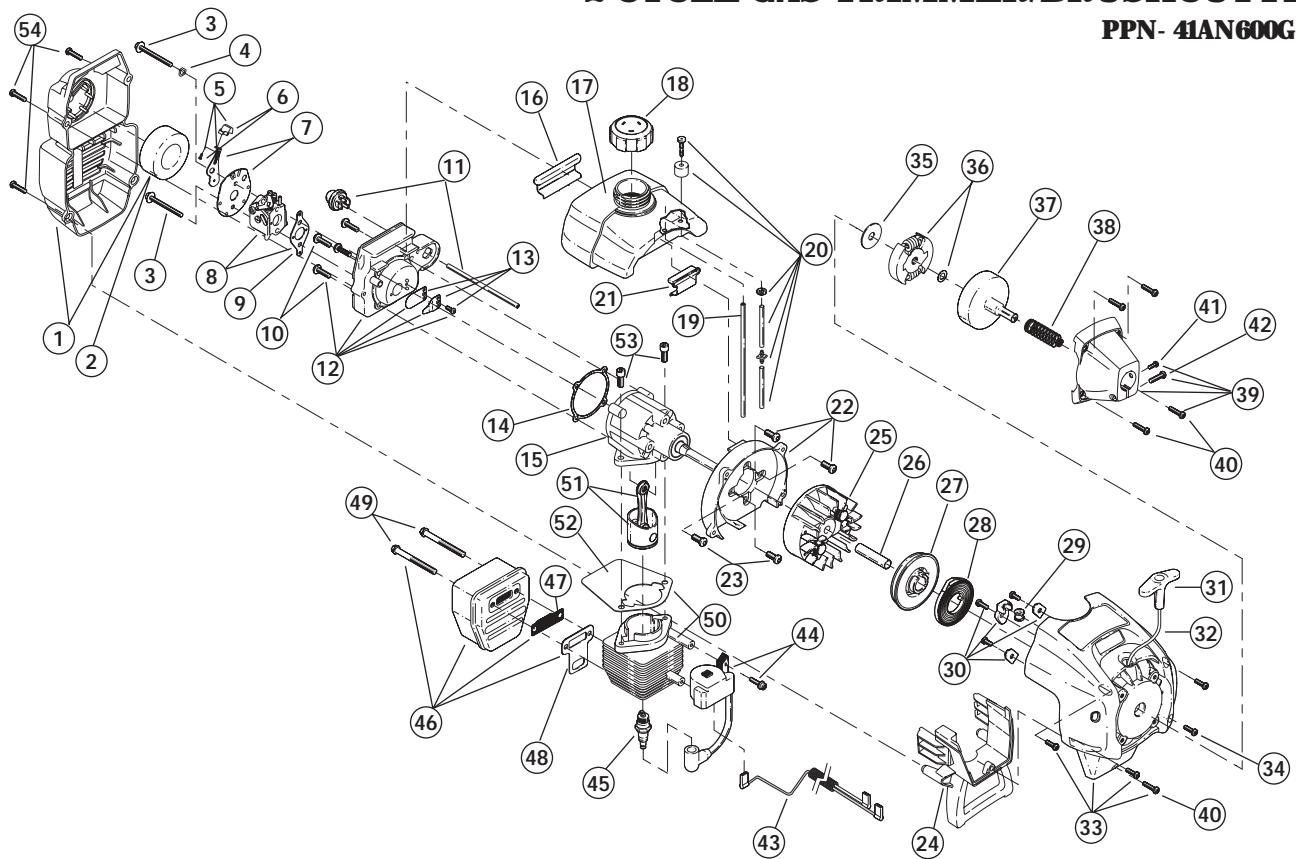


# ENGINE PARTS - MODEL 600r

## 2-CYCLE GAS TRIMMER/BUSHCUTTER

PPN- 41AN600G034

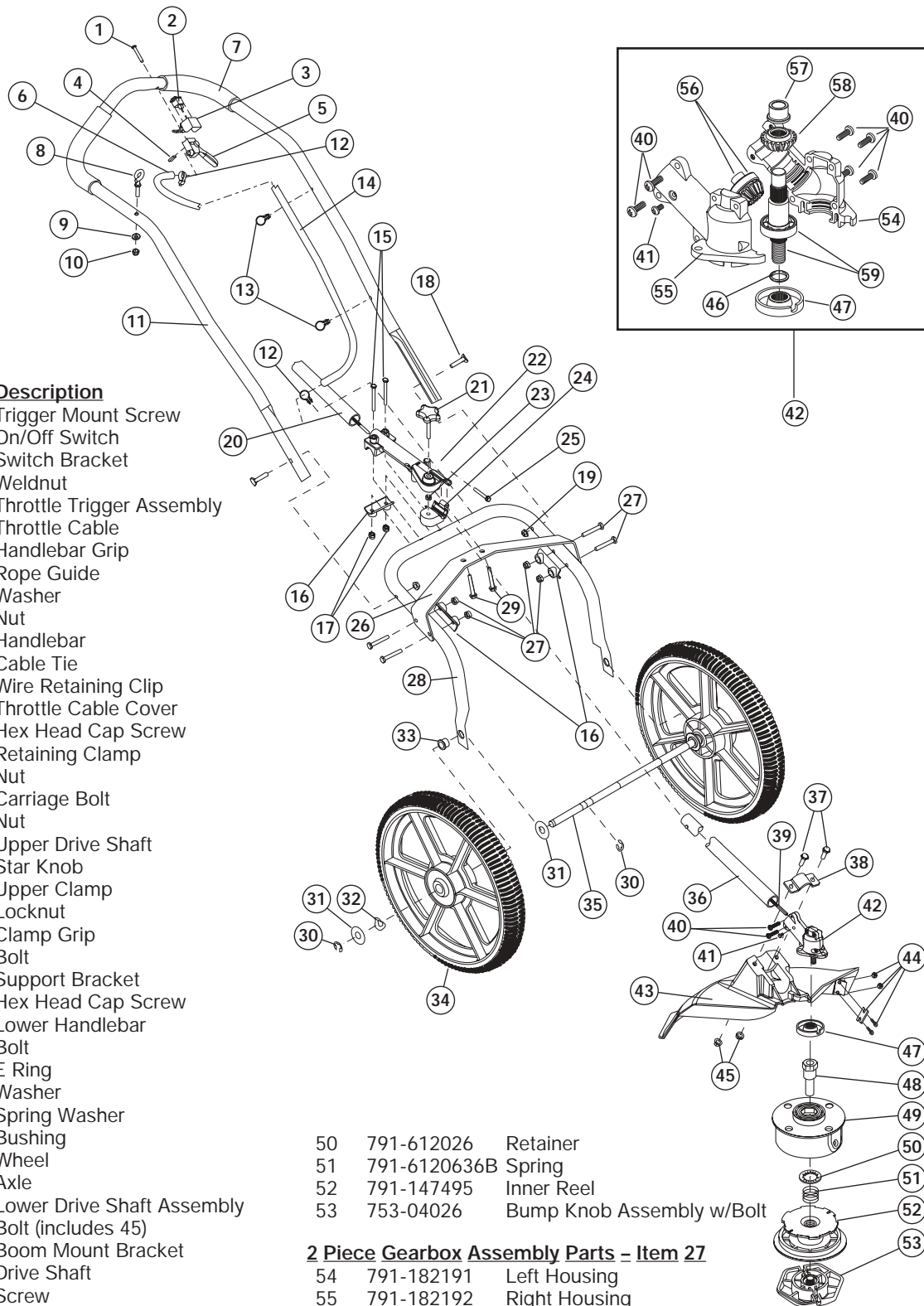


Item	Part No.	Description	Item	Part No.	Description
1	791-182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 54)	33	791-181443	Starter Housing Assembly (includes 27-32, 34 & 40)
2	791-180350	Air Cleaner Filter	34	791-181862	Housing Screw
3	791-180351	Carburetor Mounting Screw Assembly	35	791-182368	Clutch Washer
4	791-180226	Wavey Washer	36	791-181445	Clutch Rotor Assembly
5	791-182061	Choke Lever Assembly (includes 6)	37	791-153592	Clutch Drum Assembly
6	791-182070	Choke Knob and Screw	38	791-612468	Spring
7	791-182060	Choke Lever and Plate (includes 5 & 6)	39	753-04235	Clutch Cover Assembly (includes 40-42)
8	753-04106	Carburetor Assembly (includes 9 & 20)	40	791-181345	Cover Screw
9	791-610675	Carburetor Gasket	41	791-182519	Anti-Rotation Screw
10	791-181860	Carb Mount Screw	42	791-181345	Clamping Screw
11	791-181558	Primer and Hose Assembly	43	753-04179	Wire Leads and Sleeve
12	753-1196	Carb Mount Assembly (includes 10,13 & 14)	44	753-1205	Module Assembly
13	791-684451	Reed Assembly	45	791-610311B	Spark Plug
14	753-1208	Crankcase Gasket	46	791-182174	Muffler Assembly (includes 47-49)
15	753-04129	Crank Case Service Assembly (includes 10)	47	791-182747	Spark Arrestor Screen
16	791-612134	Rear Mounting Pad	48	753-04159	Exhaust Gasket
17	791-181438	Fuel Tank Assembly (includes 18-20)	49	791-147575	Muffler Mounting Bolt
18	791-182438	Fuel Cap Assembly	50	753-1206	Cylinder Assembly (includes 52)
19	791-181168	Fuel Return Line	51	753-1207	Piston and Rod Assembly
20	791-682039	Fuel Line Assembly	52	753-1197	Cylinder Gasket
21	791-145308	Front Mounting Pad	53	791-182723	Cylinder Bolt
22	791-153520	Shroud Assembly	54	791-181345	Screw
23	791-181861	Shroud Screw	*	753-04134	Engine Gasket Kit
24	791-182064	Shroud Extension and Stand	*	791-180602	O.E.M. Carburetor Repair Kit (Walbro)
25	791-181867	Flywheel Assembly	*	791-682052	Gasket Diaphragm Repair Kit (Walbro)
26	791-181065	Spacer	*	753-1209	Piston Ring
27	791-181597	Recoil Pulley Assembly	*	753-1210	Short Block Assembly (includes 10, 15, 23, 45, 49-53)
28	791-613102	Recoil Spring	*	791-181501	Starter Housing Screw Set
29	791-611061	Rope Guide	*	791-181599	Clutch Springs (Qty. 2)
30	791-181441	Pulley Retainer Assembly	*		Items Not Shown
31	791-181079	Pull Handle			
32	753-04177	Rope			

# BOOM AND TRIMMER PARTS - MODEL 600r

## 2-CYCLE GAS TRIMMER/BUSHCUTTER

PPN- 41AN600G034



Item	Part No.	Description
1	753-04185	Trigger Mount Screw
2	791-182405	On/Off Switch
3	791-182672	Switch Bracket
4	753-04186	Weldnut
5	753-04187	Throttle Trigger Assembly
6	753-04188	Throttle Cable
7	753-04189	Handlebar Grip
8	753-04190	Rope Guide
9	791-182678	Washer
10	791-180050	Nut
11	753-04191	Handlebar
12	791-147346	Cable Tie
13	753-04192	Wire Retaining Clip
14	753-04193	Throttle Cable Cover
15	753-04194	Hex Head Cap Screw
16	753-04195	Retaining Clamp
17	791-180050	Nut
18	753-04196	Carriage Bolt
19	791-182652	Nut
20	753-04197	Upper Drive Shaft
21	753-04198	Star Knob
22	753-04199	Upper Clamp
23	753-04200	Locknut
24	753-04201	Clamp Grip
25	753-04202	Bolt
26	753-04203	Support Bracket
27	753-04204	Hex Head Cap Screw
28	753-04205	Lower Handlebar
29	753-04206	Bolt
30	753-04207	E Ring
31	753-04208	Washer
32	753-04209	Spring Washer
33	753-04210	Bushing
34	753-04211	Wheel
35	753-04212	Axle
36	753-04213	Lower Drive Shaft Assembly
37	791-182200	Bolt (includes 45)
38	753-04214	Boom Mount Bracket
39	791-613300	Drive Shaft
40	791-182195	Screw
41	791-182519	Anti-Rotation Screw
42	791-182193	2 Piece Gearbox Assembly (includes 40, 41 & 46)
43	753-04215	Guard
44	791-682061	Cutoff Blade Assembly
45	791-182652	Locknut
46	753-1159	O-Ring
47	791-182196	Spacer
48	791-612483	Spool Shaft
49	791-683301	Outer Spool & Eyelet Assembly

50	791-612026	Retainer
51	791-6120636B	Spring
52	791-147495	Inner Reel
53	753-04026	Bump Knob Assembly w/Bolt

### 2 Piece Gearbox Assembly Parts - Item 27

54	791-182191	Left Housing
55	791-182192	Right Housing
56	791-182194	Pinion Gear Assembly
57	791-182199	Output Shaft Bushing
58	791-182198	Output Shaft Gear
59	791-182197	Output Shaft Assembly (includes 57-58)

### Optional Accessories

*	753-04216	Replacement Line Membrane .105"
*	753-1160	Reel & Line Assembly
*	753-04217	Bump Head Assembly (includes 48-53)