

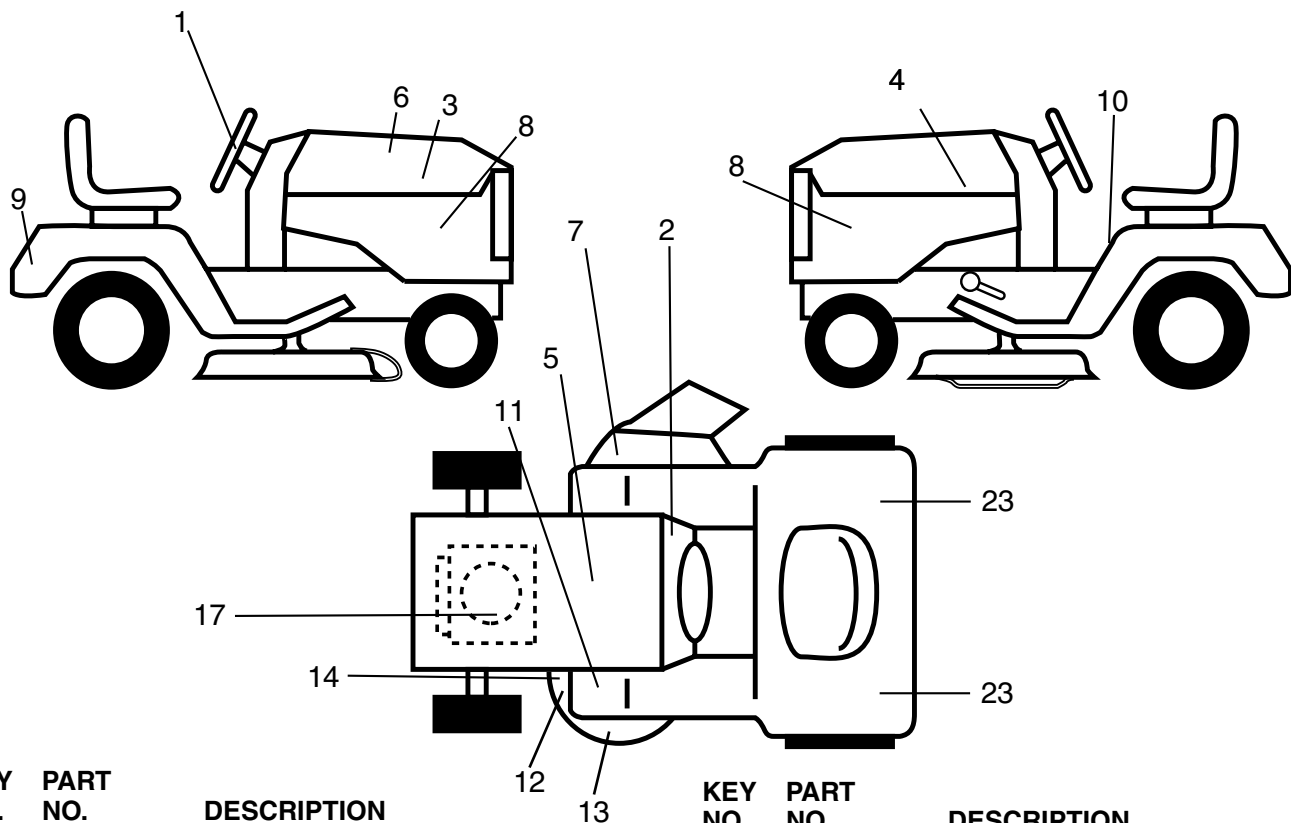
ILLUSTRATED PARTS LIST

MFG ID NO. 96022000200

CUSTOMER CATALOG NO. PBGT2254

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

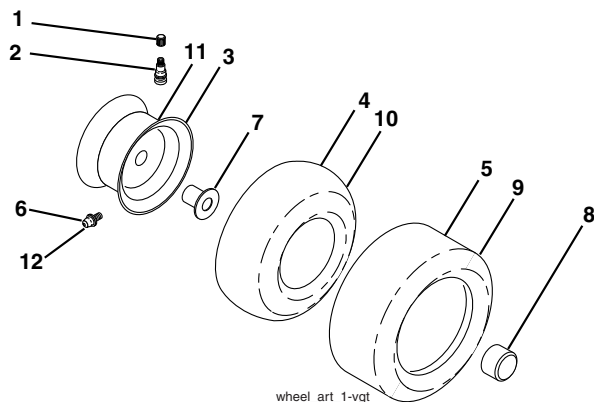
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	172743	Decal Steering Wheel
2	195449	Decal, Dash
3	176272	Decal, Hood, RH
4	176273	Decal, Hood, LH
5	145005	Decal, Battery DNGR/PSN
6	194714	Decal, RPL
7	170563	Decal, Deck Warning
8	194650	Decal, SD, PNL
9	172740	Decal, Fender
10	157140	Decal, Fender Danger
11	140837	Decal, Clutch/Brake
12	193063	Mwr Dck upstop

KEY NO.	PART NO.	DESCRIPTION
13	178502	Decal, Deck
14	188298	Decal, V-Belt Schematic
17	191651	Decal, Engine
23	106202X	Reflector, Taillight
--	181251	Decal, Footrest
--	179768X428	Pad, Footrest LH
--	179769X428	Pad, Footrest RH
--	166960	Decal, By-Pass
--	194604	Manual, Operator (English/French)

WHEELS & TIRES

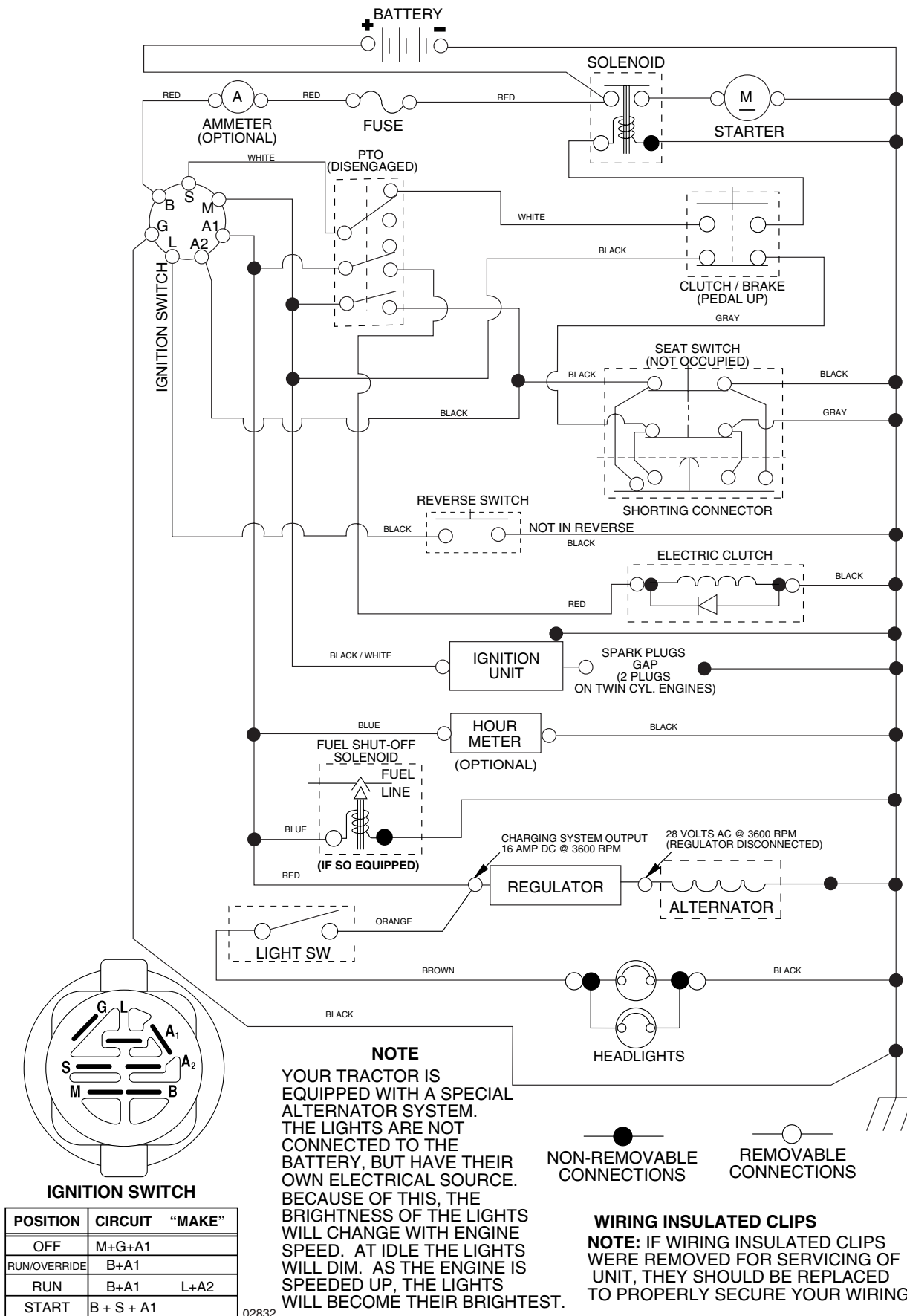


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106228X421	Rim Assembly, Front
4	8134H	Tube, Front (Service Item Only)
5	106230X	Tire, Front
6	278H	Fitting, Grease (Front Wheel)
7	9040H	Bearing, Flange (Front Wheel Only)
8	104757X421	Cap, Axle (Front Wheel Only)
9	105588X	Tire, Rear
10	7154J	Tube, Rear (Service Item Only)
11	106277X421	Rim Assembly, Rear
12	6856M	Fitting, Grease
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

SCHEMATIC



TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

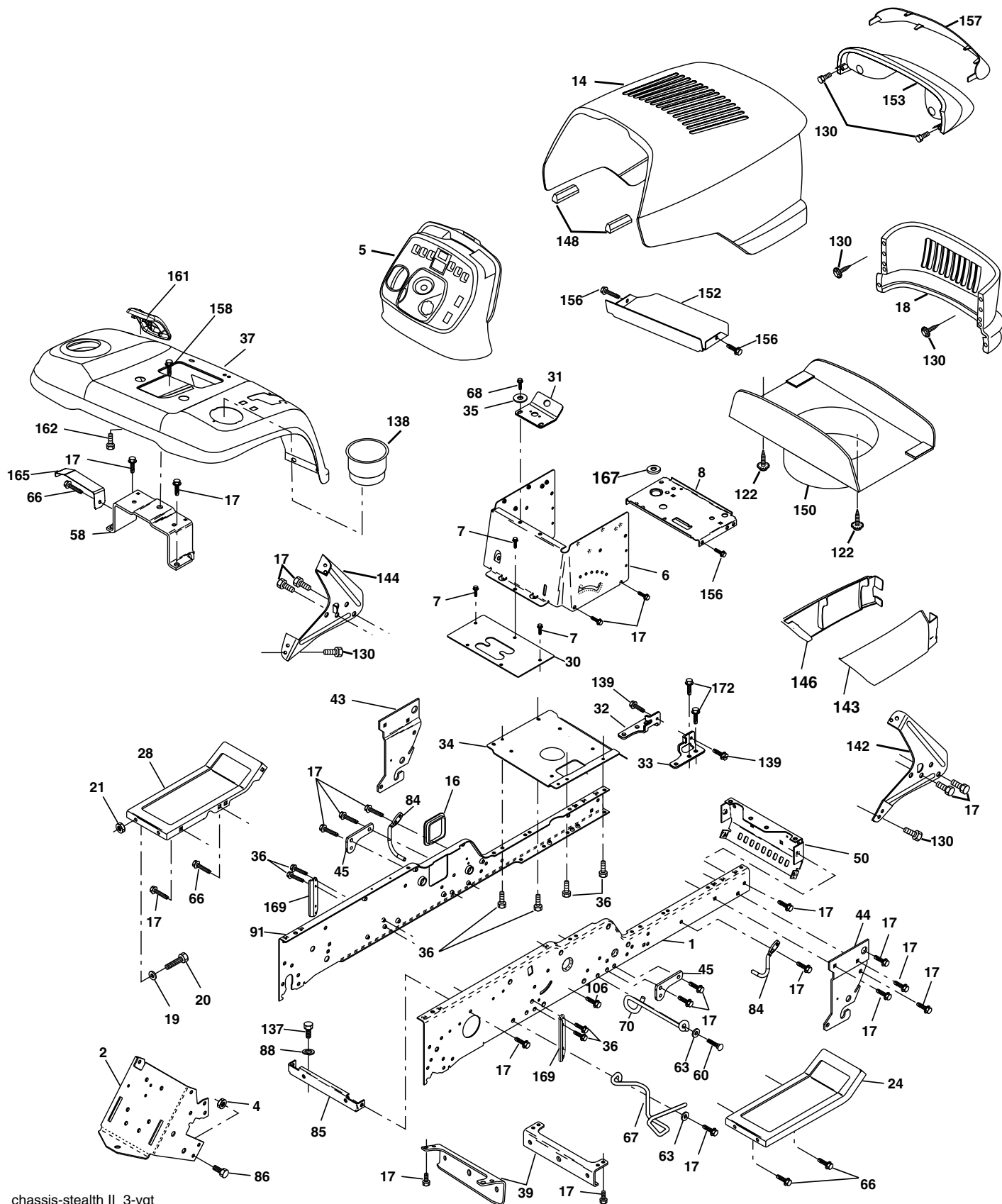
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	144927	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt 1/4-20 x 7.5 Zinc
11	150109	Hold down Battery Dash Mount
12	145769	Nut Push Nylon 1/4"
16	176138	Switch Interlock
21	175688	Harness Socket Light W/4152J
22	4152J	Bulb Light
24	185464	Cable Battery
25	146149	Cable Battery
26	108824X	Fuse
27	73510400	Nut Keps Hex 1/4-20 Unc
28	170697	Cable, Ground
29	192749	Switch, Seat
30	193350	Switch, Ign
33	140401	Key, Ignition
34	110712X	Switch Light/Reset
40	193394	Harness Ign.
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	178861	Solenoid
45	122822X	Ammeter
50	174653	Switch, PTO
79	175242	Socket Asm. Bulb
95	193666	Bracket ROS
96	104445X	Switch Intek
97	152927	Screw #10-32 5 3/8

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inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

CHASSIS



chassis-stealth II_3-vgt

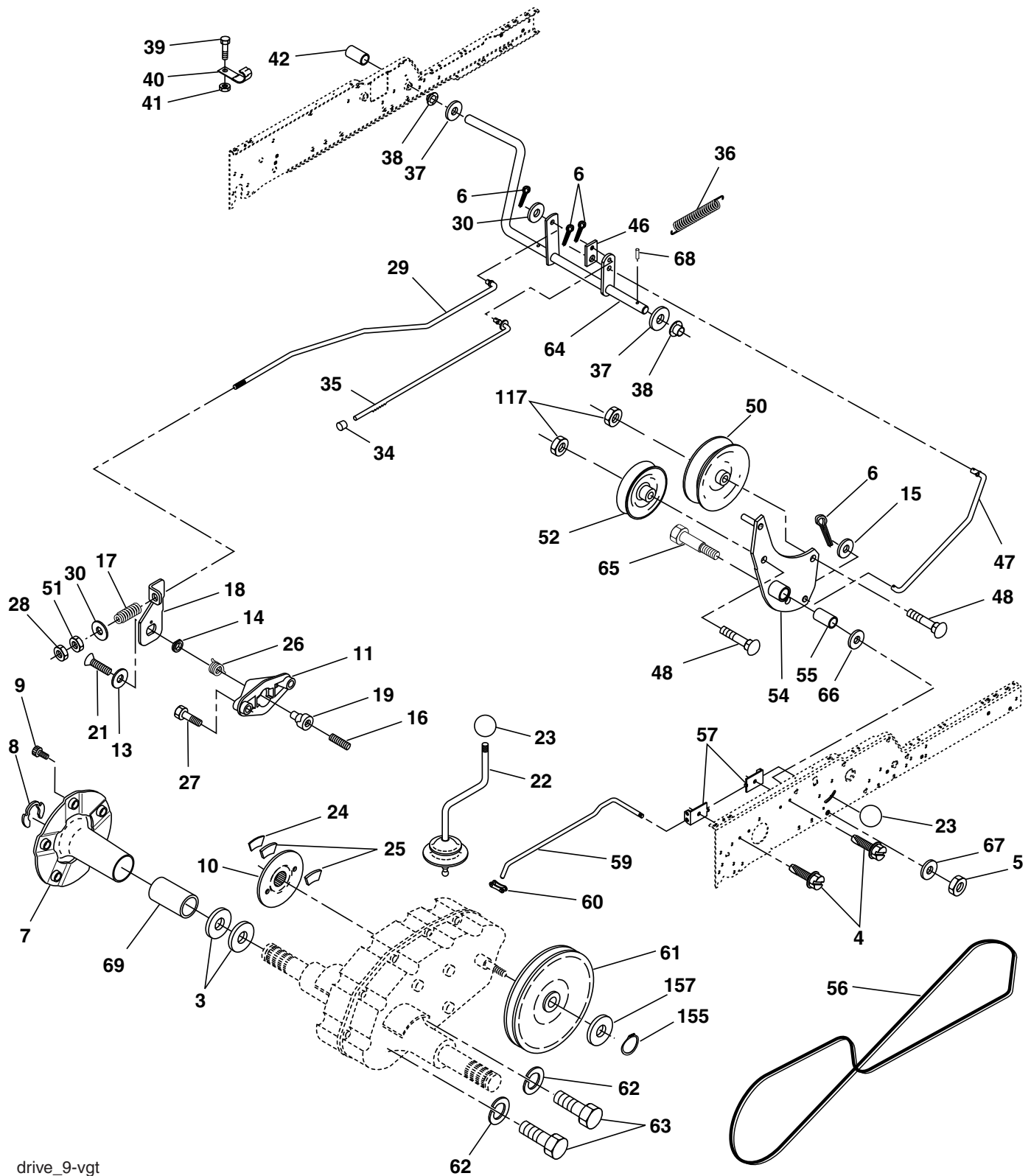
TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**CHASSIS**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	180375	Rail, Frame RH	68	17490508	Screw Thdrol. 5/16-18 x 1/2
2	175282	Drawbar, Gt	70	188578	Guide, Belt
4	73680700	Nut, Crownlock Hex 7/16-14 unc	84	188164	Up Stop
5	193636X428	Dash	85	193923	Bracket, Support Transaxle
6	157882	Dash, Lower Vgt One Piece	86	74780716	Bolt Fin Hex 7/16-14 unc x 1
7	17720408	Screw, Thd Cut 1/4-20 x 1/2	88	10040700	Washer, Lock Hvy Hlcl Spr 7/16
8	184668	Support, Battery	91	180374	Rail, Frame Lh
14	175260X615	Hood Asm	106	17580520	Screw Thdrol 5/16-18 x 1.25
16	121794X	Cover, Access	122	192512	Screw Wshd Hex 10-32 x 5/8
17	17000612	Screw 3/8-16 x 3/4 Zc	130	191611	Screw 10 x 3/4 Single Lead-Hex
18	175289X428	Grille	137	74780716	Bolt Fin Hex 7/16-14 x1 Gr. 5
19	19131312	Washer 13/32 x 13/16 x 12 Ga.	138	191121X428	Cupholder YTGt
20	74780616	Bolt Fin Hex 3/8-16 x 1 Gr. 5	139	171873	Bolt Shoulder 5/16-18 TT
21	73800600	Nut Lock 3/8-16 unc	142	161897	Bracket Dash Rh
24	179717X428	Footrest, RH	143	169847X428	Skirt Grille RH
28	179716X428	Footrest, LH	144	161900	Bracket Dash Lh
30	145051X014	Saddle, Silksr Vgt	146	169848X428	Skirt Grille LH
31	161419	Bracket Support 1-pc	148	164655	Extrusion Bumper
32	161327	Bracket, Pivot Chassis Lh	150	175352	Duct Heat Hood
33	161326	Bracket, Pivot Chassis Rh	152	177956	Shield Browning
34	177018	Plate Asm Engine Chassis	153	179761	Light Box Asm w/Lens
35	19111116	Washer 11/32 x11/16 x 16 Ga.	156	17000512	Screw 5/16-18 x 3/4. Blk
36	17060512	Screw 5/16-18 x 3/4	157	161840	Lens Bar
37	179772X428	Fender	158	17670608	Screw Thdrol. 3/8-16 x 1/2
39	175278	Bracket, Axle Front	161	179612X428	Console Fuel Window
43	136939	Bracket, Spnsn Front Lh	162	142432	Screw Hex Wsh Hi-Lo 1/4-1/2
44	136940	Bracket, Spnsn Front Rh	165	183554	Bracket Support Tank
45	187270	Bracket Chassis	167	184672	Bushing Snap
50	175476	Bracket, Chassis Front	169	188598	Bracket Chassis Sway
58	183569	Bracket Fender	172	17120614	Screw 3/8-16 x .875
60	17060620	Screw 3/8-16 x 1-1/4			
63	19131614	Washer 13/32 x 1 x 14 Ga.			
66	17490608	Screw 3/8-16 x 1/2			
67	156973	Guide, Belt Gear Drive			

NOTE: All component dimensions given in U.S.
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TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

DRIVE



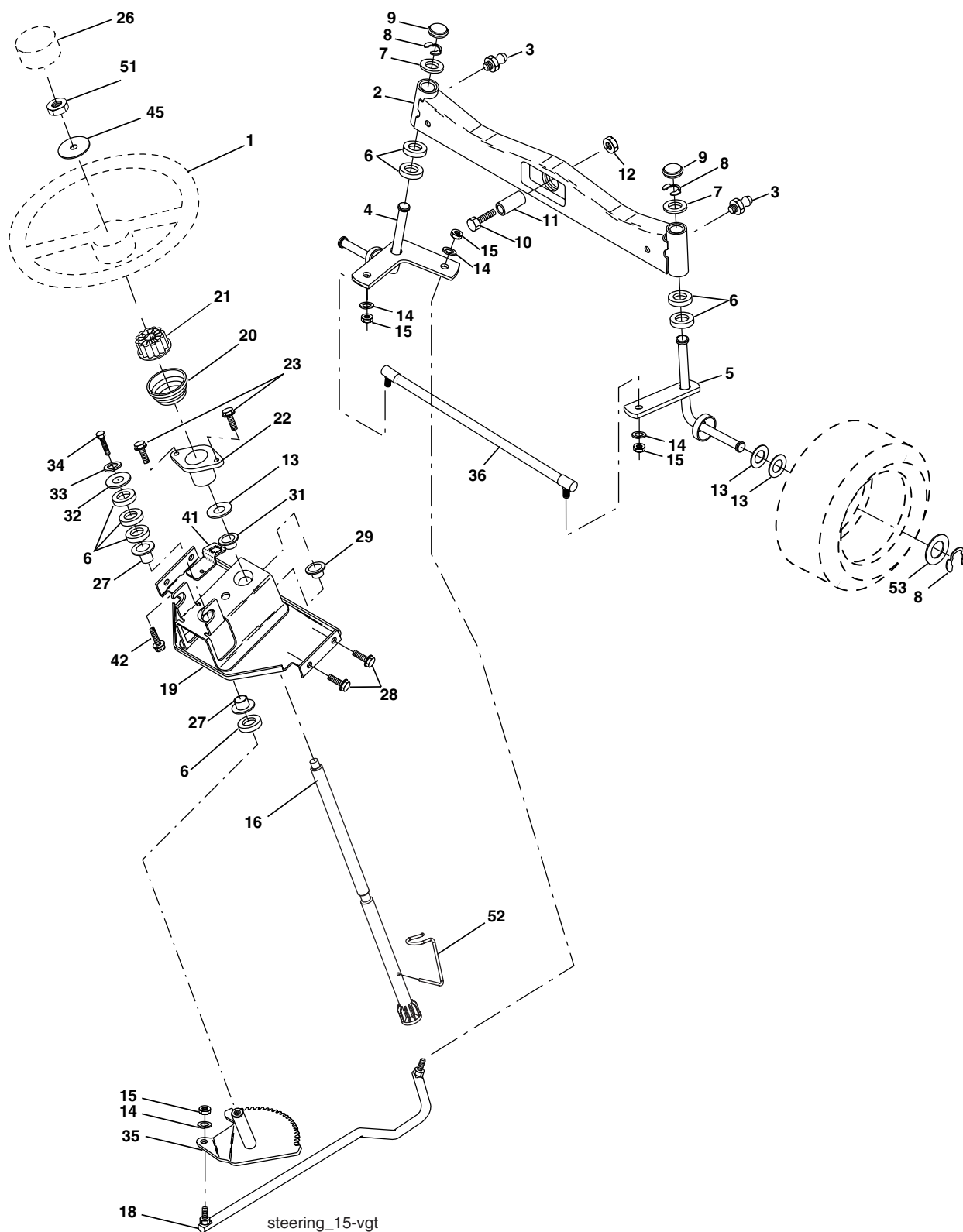
drive_9-vgt

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
3	7563R	Washer, Thrust, Axle	40	178575	Actuator, Interlock Switch
4	17490508	Screw Thdrol 5/16-18 x 3/4	41	73931000	Nut, Centerlock #10-24
5	73680600	Nut, Crownlock 3/8-16	42	123533X	Cover, Pedal
6	76020412	Pin, Cotter	46	145170	Retainer, Spring
7	149176	Wheel, Hub Assembly	47	138228	Clutch Rod
8	12000034	Klip, Ring	48	72110612	Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5
9	140080	Bolt, Hub	50	131494	Pulley, Idler, Flat
10	142509	Disc, Brake	51	73800600	Nut, Crownlock 3/8-16 unc
11	136927	Yoke, Brake Disc	52	139123	Pulley, Idler, Grooved
13	139419	Washer, Special	54	161590	Clutch, Arm Assembly
14	138901	Bushing	55	105706X	Bearing, Idler
15	19131316	Washer 13/32x13/16 x 16 Ga.	56	137153	V-Belt
16	143012	Set, Screw 1/4-28 x 3/4	57	141756	Bracket, Shift Rod, Hi-Lo
17	126909X	Spring	59	122253X	Shift Rod, Hi-Lo
18	137104	Lever, Brake	60	122268X	Spring Clip, Connecting Link
19	136926	Cam, Brake Disc	61	184787	Pulley, Transaxle
21	23260412	Screw, Flat Head 1/4-28 x 3/4	62	10040700	Washer, Lock 7/16
22	194121	Gearshift, Lever Assembly	63	74780720	Bolt, Fin Hex 7/16-14 x 1-1/4
23	106932X	Knob	64	154752	Shaft, Clutch/Brake Pedal
24	136925	Support, Puck Brake	65	179613	Bolt, Shoulder
25	136923	Puck, Brake Top	66	140296	Washer, Hardened
26	137552	Spring, Return	67	19131312	Washer, Flat
27	193135	Screw, Hexwsh Thd. 5/16-18 x 1-3/4	68	5142H	Pin, Roll
28	73350600	Nut, Hex Jam 3/8-16	69	136327	Hub, Cover
29	137213	Brake, Rod	117	73900600	Nut, Lock Flg. 3/8-16 unc
30	19131616	Washer 13/32 x 1 x 16 Ga.	155	12000028	Ring Retainer
34	71673	Cap, Plunger	157	1370H	Washer Thrust 5/8 x 1.10 x 1/32
35	137648	Rod, Parking Brake			
36	149412	Spring, Drive Ground			
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.			
38	150035	Nyliner			
39	74321016	Screw, Fin. #10-24 x 1			

NOTE: All component dimensions given in U.S.
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TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)
STEERING ASSEMBLY



TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**STEERING ASSEMBLY**

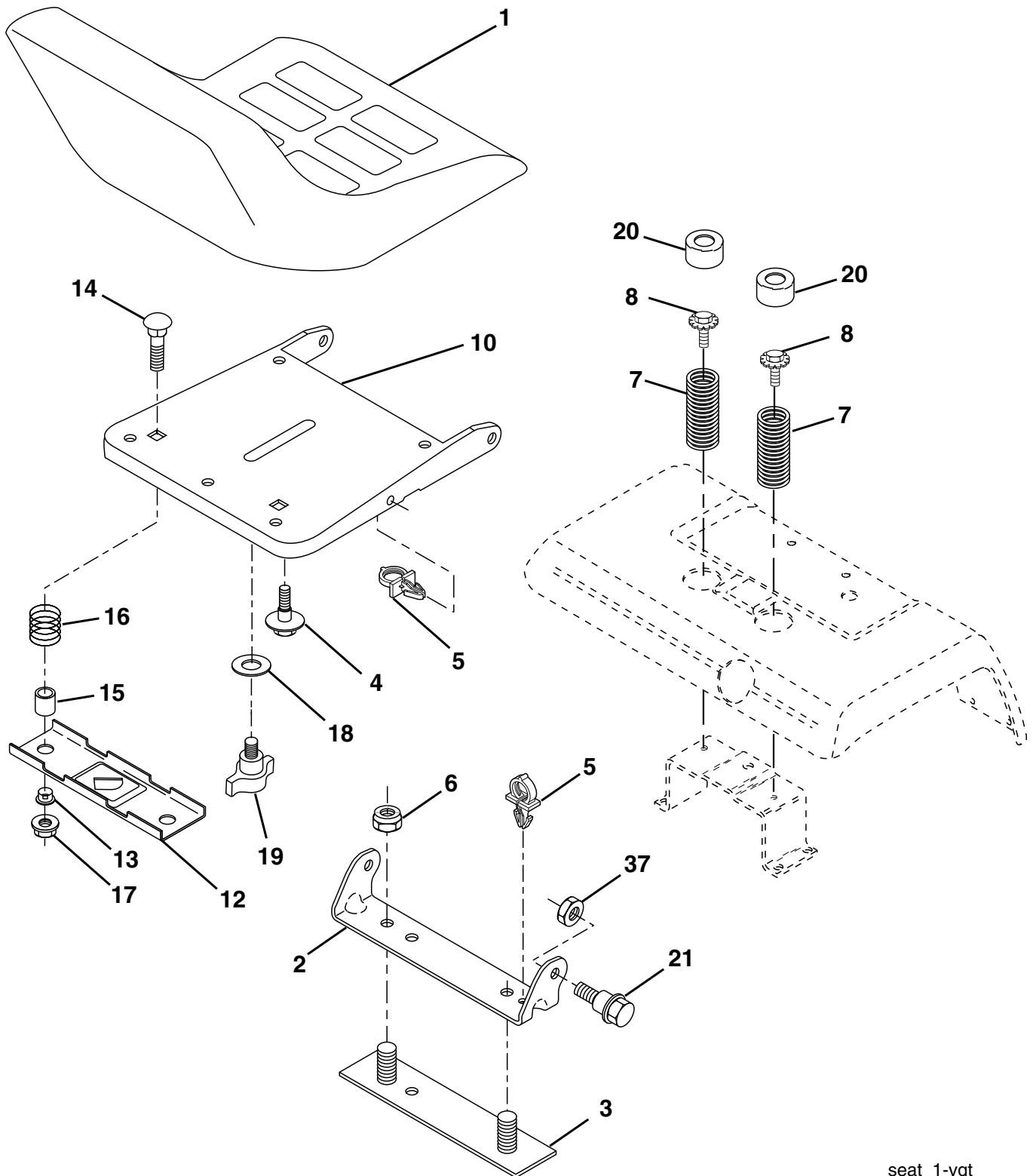
KEY NO.	PART NO.	DESCRIPTION
1	186094X428	Wheel, Steering
2	178557	Axle Asm., Front
3	183226	Fitting, Grease
4	161849	Spindle Asm, LH
5	161848	Spindle Asm., RH
6	6266H	Bearing, Race Thrust Harden
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring Klip #T5304-75
9	121232X	Cap, Spindle
10	74781044	Bolt, Fin Hex 5/8-11 x 2-3/4
11	136518	Spacer Bearing Axle Front
12	73901000	Nut, Lock Flange 5/8-11 Unc
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut, Crownlock 3/8-24
16	191049	Shaft Asm., Steering
18	187799	Draglink, Ball Joint Solid Vgt
19	156011	Support Asm., Steering Vgt
20	163887X428	Boot, Steering
21	186737	Adapter, Wheel Steering
22	155105	Bushing, Strg. Blk
23	152927	Screw

KEY NO.	PART NO.	DESCRIPTION
26	186095X428	Cap, Wheel Steering
27	3366R	Bearing, Col. Strg.
28	17000612	Screw 3/8-16 x 3/4
29	104239X	Bearing, Flange
31	138136	Bushing, Nyliner Snap
32	19111610	Washer 11/32 x 1 x 10 Ga.
33	10040500	Washer, Lock Hvy Hlcl Spr 5/16
34	74780512	Bolt, Fin Hex Hd 5/16-18 x 3/4
35	187039	Gear, Sector Steering
36	186799	Tie Rod
41	155246	Bracket Switch Interlock VGT 97
42	17490508	Screw Thdrol 5/16-18 x 1/2 Tyl
45	19183812	Washer 9/16 ID x 2-3/8 OD 12 G zin
51	73940800	Nut Hex Jam Toplock 1/2-20 unf
52	175553	Clip Steering
53	188967	Washer Hardened

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

SEAT ASSEMBLY



seat_1-vgt

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

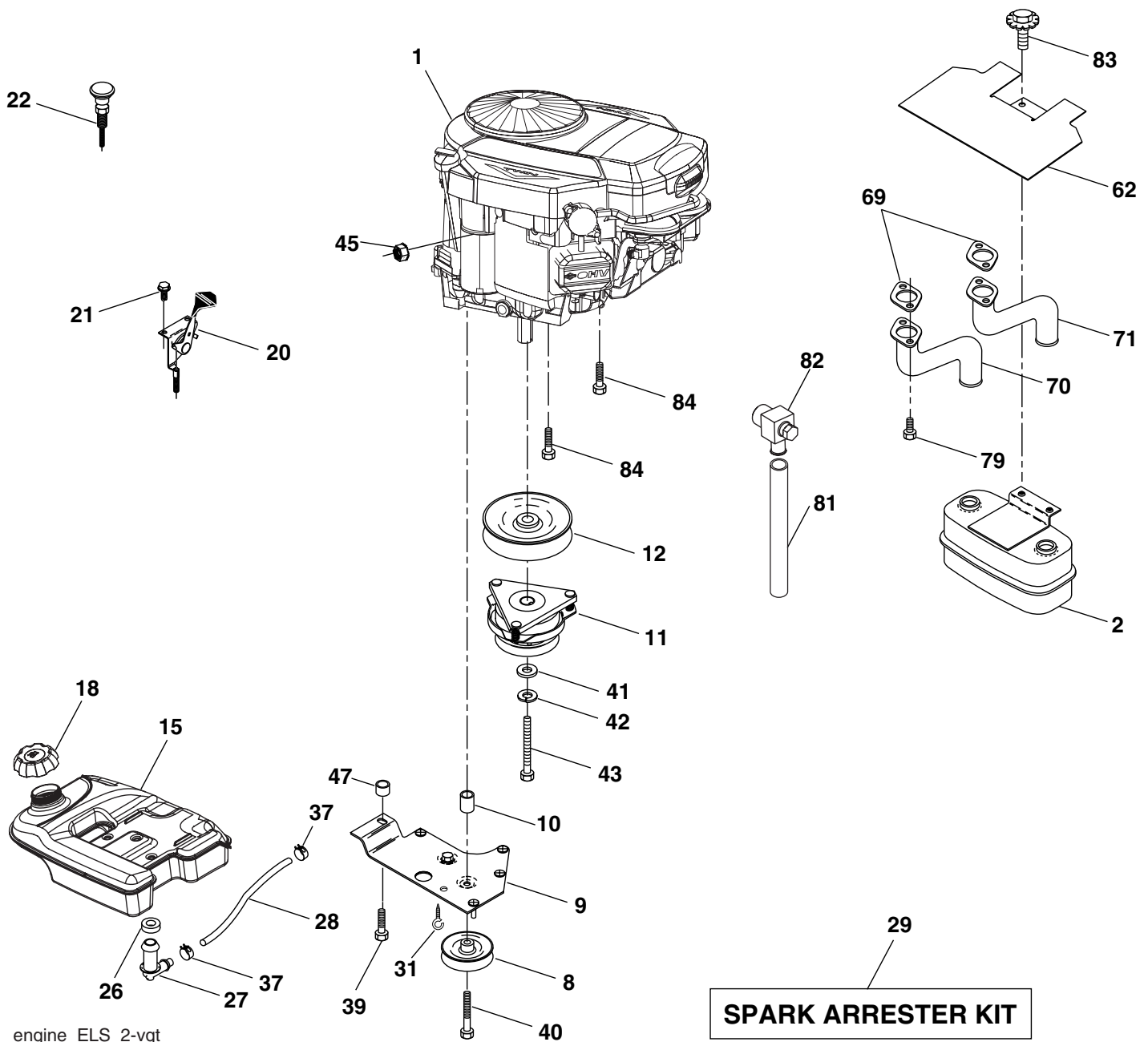
SEAT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	188720	Seat
2	140551	Bracket Pivot Fender
3	140675	Strap, Fender Assy.
4	127018X	Bolt Shoulder 5/16-18 x .62
5	145006	Clip, Push In, Hinged
6	73800600	Nut, lock 3/8-16 Unc
7	124181X	Spring, Seat Cprsn
8	171877	Bolt 5/16-18 Unc x 3/4 w/Sems
10	182493	Pan, Seat
12	174648	Bracket, Mounting Switch
13	121248X	Bushing, Snap
14	72050412	Bolt, Carriage 1/4-20 x 1-1/2
15	134300	Spacer, Split
16	121250X	Spring, Cprsn
17	123976X	Nut, Lock 1/4 Lge Flg Gr. 5
18	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
19	166369	Knob, Seat
20	124238X	Cap, Spring Seat
21	171852	Bolt, Shoulder 5/16-18
37	73800500	Nut, Crownlock 5/16-18 Unc

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1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

ENGINE



engine_ELS_2-vgt

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**ENGINE**

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine Briggs, Model No. 40H777 (Order parts from engine manuf.)
2	149723	Muffler Side
8	121361X	Pulley V-Idler
9	177748	Keeper Asm. Belt Engine VGT
10	175287	Bushing
11	179335	Clutch
12	143996	Pulley Engine VGT Elect Clutch
15	179115	Tank Fuel Rear 5.0
18	179124X428	Cap Asm. Fuel
20	175437X428	Control Throttle
21	191611	Screw 10 x 3/4 Single Hex
22	187767X428	Control Choke
26	3645J	Bushing
27	139277	Stem Tank Fuel
28	188669	Fuel Line
29	137180	Spark Arrester Kit
31	145006	Clip Push-In Hinged
37	123487X	Clamp Hose
39	17490636	Screw TT 3/8-16 x 2-1/4 Unc
40	17490664	Screw TT 3/8-16 x 4 Unc
41	126197X	Washer 1-1/2 OD x 15/32 ID x .250
42	10040700	Washer Lock 7/16

KEY NO.	PART NO.	DESCRIPTION
45	73510400	Nut Keps Hex 1/4-20
47	175288	Spacer
62	146629	Shield Heat Muffler CV-Intek
69	165391	Gasket
70	176069	Tube Exhaust LH
71	176070	Tube Exhaust RH
79	183906	Screw Socket Head 5/16-18 x 1
81	188800	Tube Drain Oil
82	188799	Valve Oil Drain
83	171877	Bolt 5/16-18 Unc x 1-3/4 W/Sems
84	17060624	Screw Thdrol 3/8-16 x 1-1/2
85	179953	Bolt Hex 7/16-20 x 3.75 Gr. 5

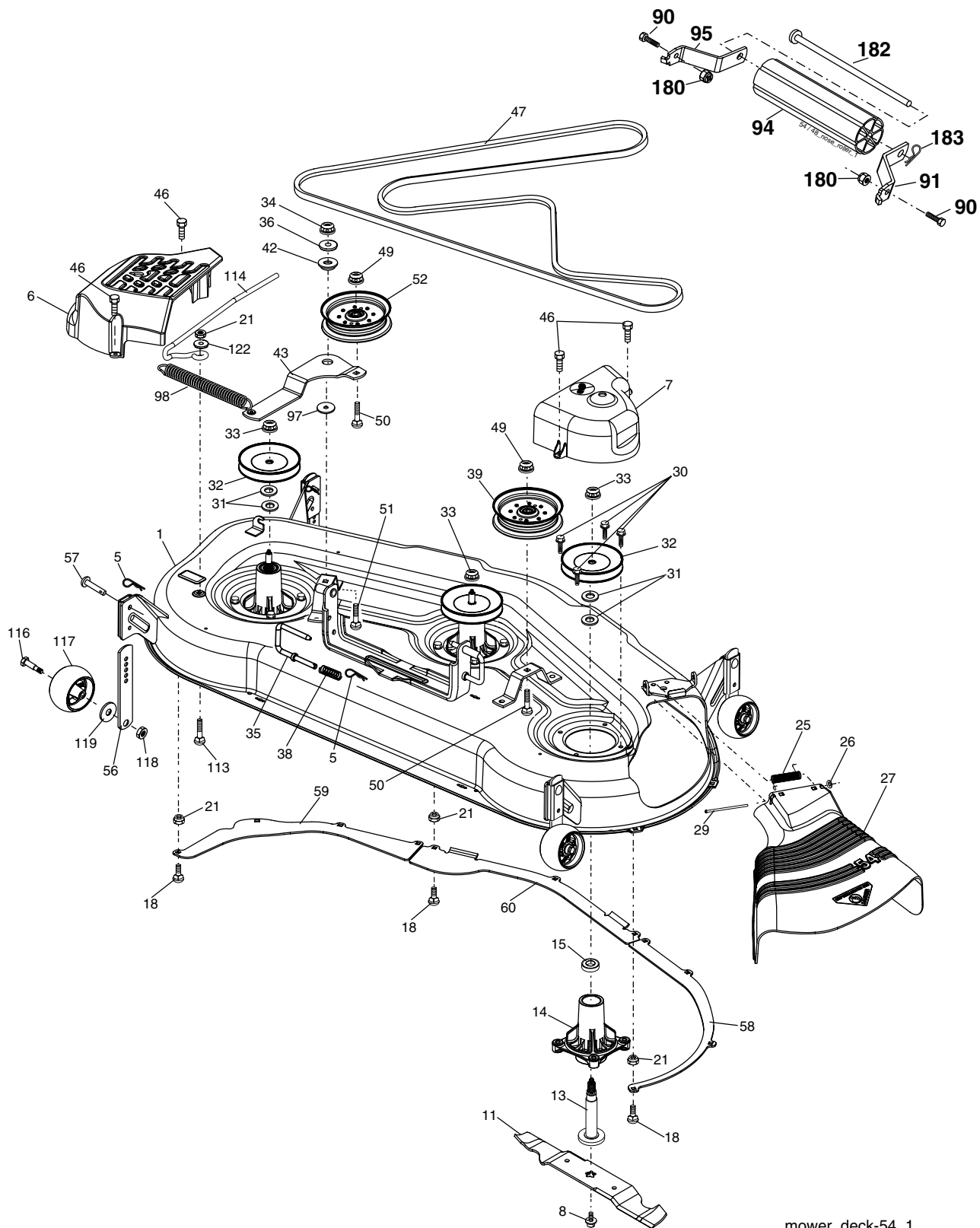
NOTE: All component dimensions given in U.S. inches
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For engine service and replacement parts, call the tollfree
number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-800-460-5688

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

MOWER DECK



mower_deck-54_1

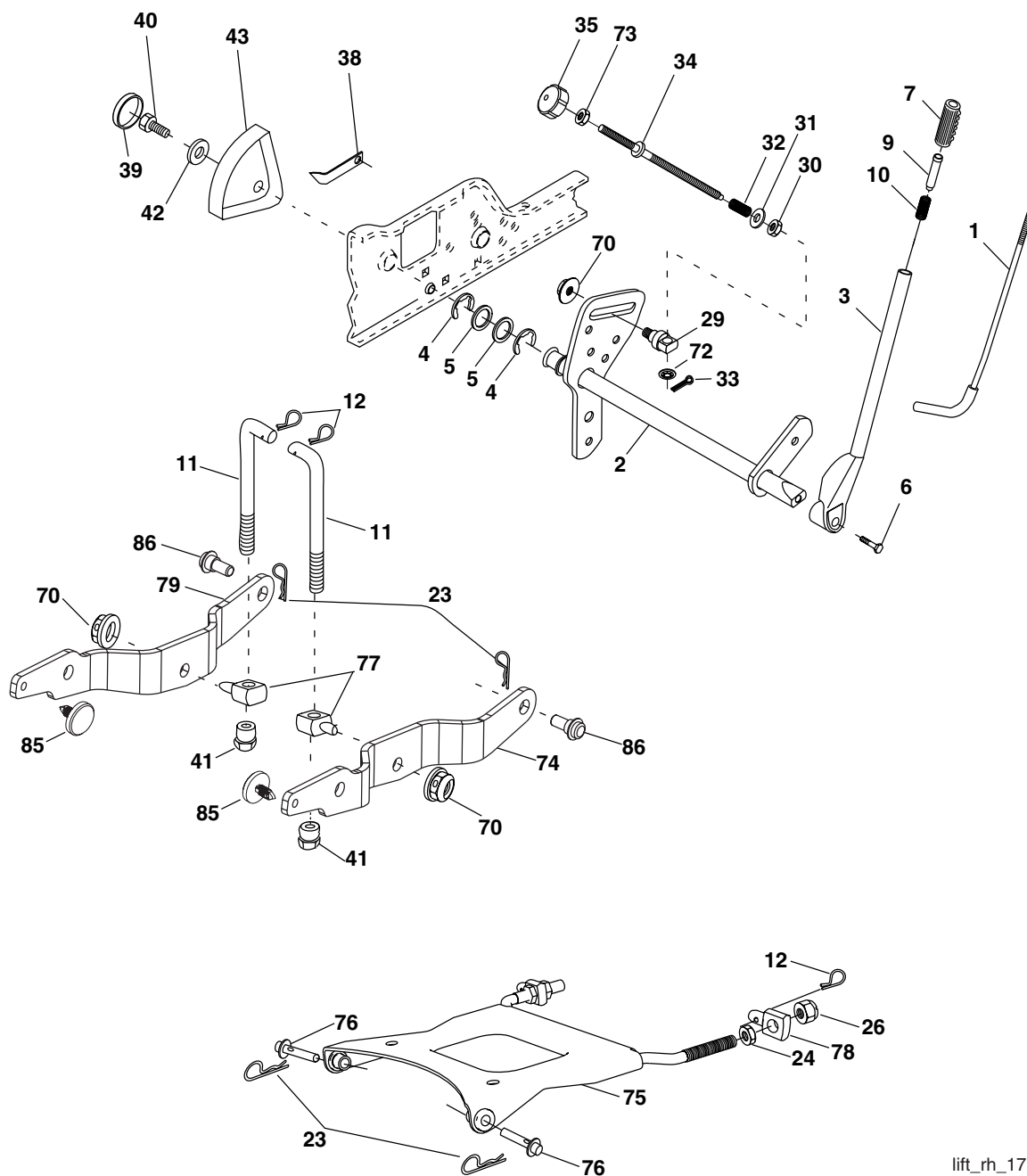
TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**MOWER DECK**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	187295	Deck Weldment Mower	50	72110616	Bolt, Carr. 3/8-16 x 2
5	4939M	Retainer Spring	51	72110610	Bolt
6	187297	Cover Mandrel LH	52	188460	Pulley Idler Clutching
7	188187	Cover Mandrel RH	56	155986	Bar Pnt Adj.
8	174365	Bolt 7/16 Asm. Blade	57	156941	Pin Head Rivet
11	187254	Blade, Standard (For mulching mowers only)	58	187342	Baffle Right
13	187291	Shaft Asm. w/Lower Bearing	59	187344	Baffle Left
14	187281	Housing, Mandrel	60	187607	Baffle Center
15	110485X	Bearing, Ball, Mandrel	90	74760516	Bolt Hex HD 5/16-18 UNC x 1
17	72140505	Bolt, Carriage 5/16-18 x 5/8	91	180535	Bracket Nose Roller RH
21	73680500	Nut, Crownlock 5/16-18 unc	94	176066	Roller Nose
25	178102	Spring, Torsion	95	180534	Bracket Noseroller LH
26	110452X	Nut, Push	97	19133210	Washer 13/32 x 2 x 10 Ga.
27	187257X428	Deflector Shield	98	187282	Spring Clutch Drive
29	131491	Rod, Hinge	113	72110508	Bolt Rdhd Sqnk 5/16-18 x 3/4
30	173984	Screw, Thdroll Washer Head	114	187556	Rod Tension Relief
31	187690	Washer, Spacer Mower Vented	116	193406	Bolt, Shoulder
32	173436	Pulley, Mandrel	117	174873	Gauge Wheel
33	178342	Nut, Flg. Top Lock Cntr. 9/16	118	73930600	Nut, Centerlock 3/8-16 unc
34	73680600	Nut	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
35	188635	Pin Suspension Rear	122	187557	Bushing Tension Relief
36	19131316	Washer 13/32 x 13/16 x 16 Ga.	180	73800500	Nut Lock HX w/Ins 5/16-18 UNC
38	188657	Spring Compression	182	179127	Rod Roller Nose
39	187284	Pulley, Idler, Stationary	183	163552	Retainer Spring
42	122052X	Spacer, Retainer	- -	187292	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
43	187278	Arm, Idler	- -	188271	Replacement Mower, Complete
46	137729	Screw, Thdroll. 1/4-20 x 5/8			
47	191273	V-Belt, Mower			
49	73900600	Nut, Lock Flg. 3/8-16 unc			

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TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

MOWER LIFT



lift_rh_17

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**MOWER LIFT**

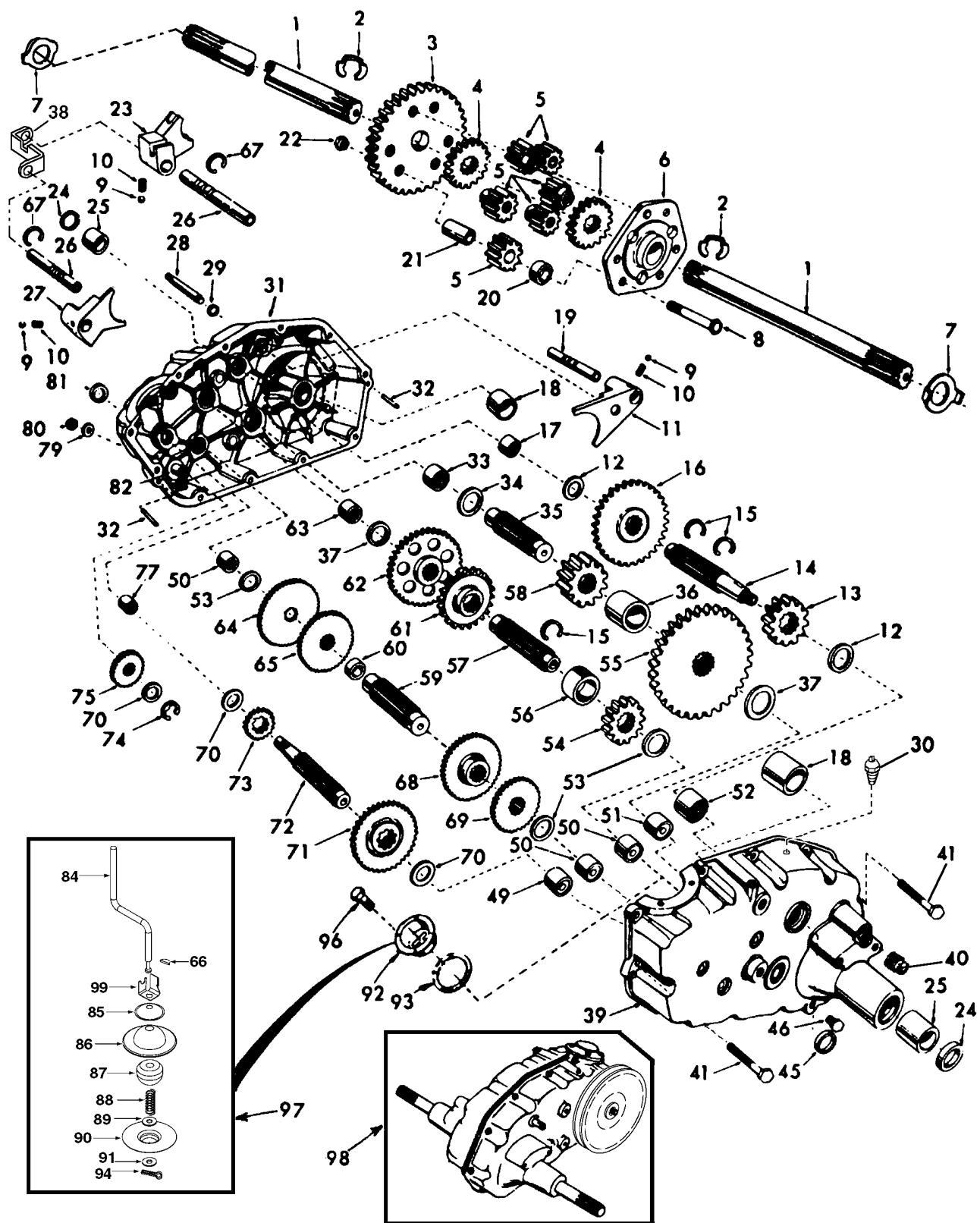
KEY NO.	PART NO.	DESCRIPTION
1	121006X	Rod Asm., Lever
2	180045	Shaft Asm., Lift Vgt
3	159189	Lever Asm., Lift Rh
4	12000022	E-Ring Truarc #5133-87
5	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
6	71110624	Bolt, Fin Hex 3/8-16 unc x 1-1/2
7	175830	Grip, Handle Fluted
8	175831X421	Button, Plunger
10	183894	Spring 0.62 OD x 2.125
11	175375	Link Lift
12	163552	Retainer Spring
23	4939M	Retainer, Spring
24	73350800	Nut, Jam Hex 1/2-13 unc
26	73800800	Nut, Lock 1/2-13 unc
29	150233	Trunnion, Infin Height
30	110807X	Nut, Special
31	19131016	Washer 13/32 x 5/8 x 16 Ga.
32	137150	Spring, Compression Inf Hgt
33	76020308	Pin Cotter 3/32 x 1/2
34	137167	Rod, Adj Lift

KEY NO.	PART NO.	DESCRIPTION
35	138057	Knob, Inf 3/8-16 unc
38	155097	Pointer, Height Indicator
39	123935X	Plug, Hole
40	17060516	Screw 5/16-18 x 1
41	175994	Nut, 7/16-20
42	19112410	Washer 11/32 x 1-1/2 x 10 Ga.
43	123934X	Scale, Indicator Height
70	145212	Nut Hex Flange Lock
72	110452X	Nut Push Phos & Oil
73	73350600	Nut Hex Jam 3/8-16 unc
74	187277	Arm Susp. RH
75	175805	Plate Asm Susp. Front
76	175560	Pin Flange
77	176205	Trunnion Susp. Arm
78	175689	Trunnion Susp. Front
79	187276	Arm Susp. LH
85	189013	Insert Wear
86	188528	Bolt Shoulder

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)

TRANSAXLE



TRACTOR - - MODEL NUMBER PBGT2254 (96022000200)**TRANSAXLE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	4197R	Axle Shaft	52	8119M	Needle Bearing
2	12000034	Retaining Ring	53	4220R	Thrust Bearing Race
3	4199R	Final Drive Gear	54	4209R	3rd Reduction Pinion, Low
4	4216R	Differential Gear	55	4213R	4th Reduction Gear
5	4215R	Differential Pinion	56	4442R	3rd Reduction Pinion Spacer
6	4217R	Differential Carrier	57	4195R	2nd Reduction Gear Shaft
7	174728	Axle Thrust Washer	58	4214R	Final Drive Pinion
8	74020652	Bolt, Hex Head 3/8-24 x 3-1/4 (1" Thread Length)	59	4194R	1st Reduction Gear Shaft
9	7392M	Steel Ball	60	7528R	1st Reduction Shaft Spacer
10	137261	Spring Shift Fork Detent	61	4208R	3rd Reduction Pinion High
11	4985R	Shift Fork, High-Low Range	62	4207R	2nd Reduction Gear
12	6266H	Thrust Bearing Race	63	7398H	Needle Bearing
13	4212R	4th Reduction Pinion	64	4203R	Low Speed Gear and 2nd Reduction Pinion Cluster
14	137125	Shaft, Brake	65	4204R	Reverse Gear
15	6276H	Snap Ring, Crescent Type	66	2898J	Key, Hi-Pro 1/8 x 17/32
16	633A63	High-Low Range Gears	67	12000033	Klip Ring
17	8118M	Needle Bearing	68	4205R	Intermediate Speed Gear
18	8740H1	Sintered Iron Bearing	69	4206R	High Speed Gear
19	122238X	Shift Fork Shaft, High-Low Range	70	1370H	Thrust Bearing Race
20	4218R	Differential Pinion Spacer	71	633A69	Intermediate and High Speed Cluster Pinions
21	6252H1	Differential Pinion Bushing	72	139120	Input Shaft
22	7810H	Gripco Centerlock Nut 3/8-24	73	4201R	Low Speed Pinion
23	6262H	Shift Fork, R.H.	74	12000008	E-Ring
24	7393R	Oil Seal	75	1153R	Reverse Idler Gear
25	992R1	Sintered Iron Bearing	77	6803J	Needle Bearing
26	139111	Shift Fork Shaft	79	1167R	Sealing Washer
27	4986R	Shift Fork, L.H.	80	73360700	Nut, Hex, Jam 7/16-20
28	122254X	Shift Shaft, High-Low Range	81	6270H	Oil Seal
29	6269H	Oil Seal	82	136984	Reverse Idler Shaft
30	5855H	Pressure Relief Valve	84	5384J	Gearshift Lever, Bent
31	174731	Gearcase, Reverse Idler Shaft and Bearings, R.H. (Includes Key No.'s 17, 18, 25, 33, 50, 63, 77 and 82)	85	2978J	Gearshift Cap
32	6277H	Dowel Pin	86	633A85	Gearshift Ball Cover and Pin
33	4225R	Needle Bearing	87	8739H1	Shift Lever Guide Ball, Keyed
34	7396H	Thrust Bearing Race	88	4924H	Spring
35	4198R	4th Reduction Gear Shaft	89	19151516	Washer 15/32 x 15/16 x 16 Ga.
36	4200R	4th Reduction Gear Spacer	90	110542X	Shift Mechanism Seal
37	7395H	Thrust Bearing Race	91	19181511	Washer 9/16 x 15/16 x 12 Ga.
38	160789	Gate, Lower, Shift	92	75J	Gearshift Gate and Reinforcement
39	174729	Gearcase and Bearings, L.H. (Includes Key umbers 18, 25, 49, 50 (2), 51 and 52)	93	6274H	Shift Ball Cover Gasket
40	13320400	Pipe Plug 1/2-14 N.P.T.	94	76020412	Cotter Pin 1/8 x 3/4
41	17580520	Bolt, Hex 5/16-18 UNC x 1-1/4	96	194036	Bolt Hex 5/16-18 x 1 Epoxy
45	6271H	Oil Seal	97	194121	Lever Assembly ROS Gearshift
46	13060200	Pipe Plug 1/4-18 N.P.T.	98	184956	Transaxle, 6 Speed, Complete Assembly
49	4895H	Needle Bearing	99	193833	Actuator, Shift Lever
50	4222R	Needle Bearing			
51	1529R	Needle Bearing			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

SERVICE NOTES
