

# **ILLUSTRATED PARTS LIST**

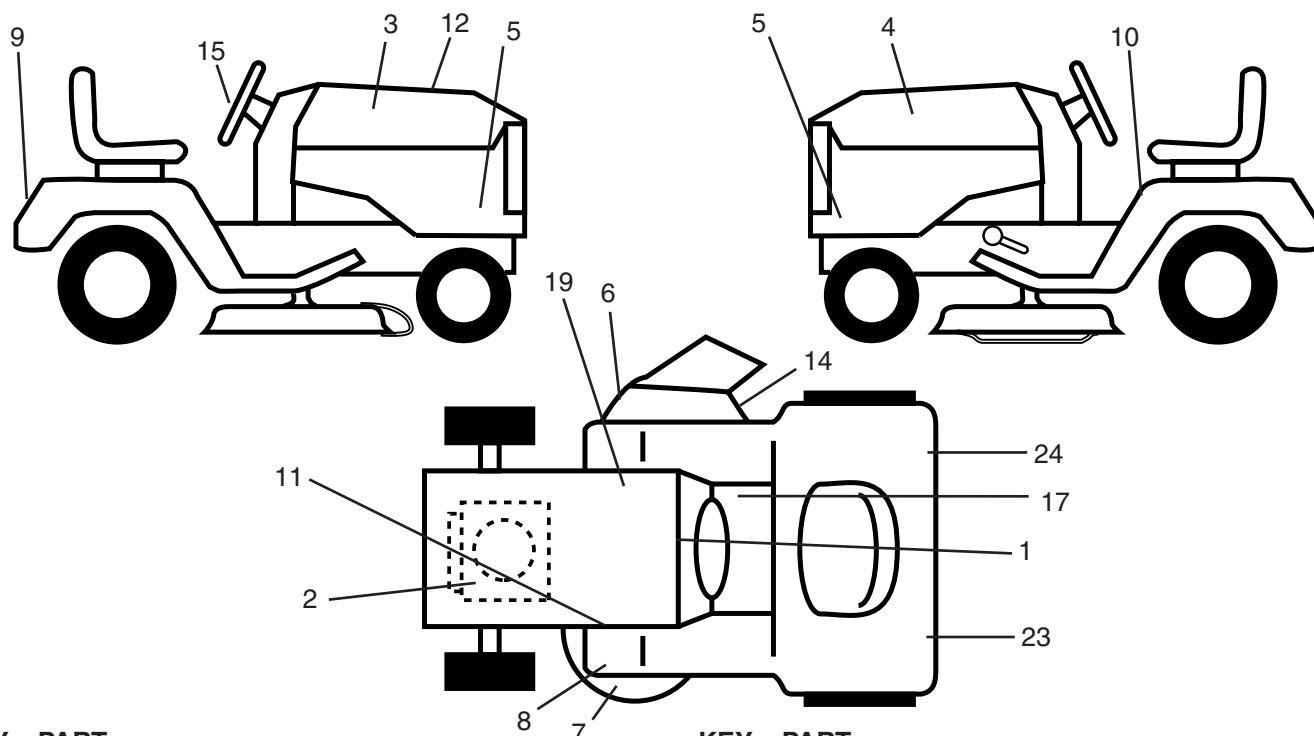
**MODEL NO. 96022000100**

**CUSTOMER CATALOG NO. PKGTH2554**

## REPAIR PARTS

### TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

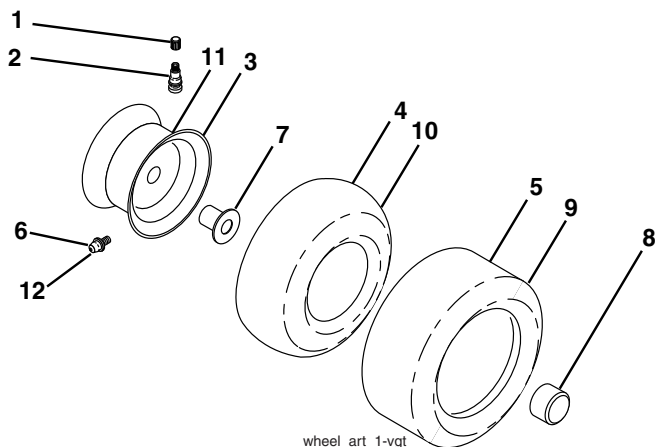
#### DECALS



| KEY NO. | PART NO. | DESCRIPTION         |
|---------|----------|---------------------|
| 1       | 194750   | Decal, Dash         |
| 3       | 176272   | Decal, Hood, RH     |
| 4       | 176273   | Decal, Hood, LH     |
| 5       | 194721   | Decal, Hood Sides   |
| 6       | 170563   | Decal, Warning      |
| 7       | 193063   | Decal, Upstop       |
| 8       | 178502   | Decal, Deck Caution |
| 9       | 172740   | Decal               |
| 10      | 157140   | Decal, Danger       |
| 11      | 181253   | Ft. Rest            |
| 12      | 194712   | Decal, Repl.        |

| KEY NO. | PART NO.   | DESCRIPTION                 |
|---------|------------|-----------------------------|
| 14      | 188298     | Decal, V-Belt Schematic     |
| 15      | 172743     | Decal, Ins. Whl. Strg.      |
| 17      | 140837     | Decal, Saddle Brake Parking |
| 19      | 145005     | Decal, Battery              |
| 23      | 173589     | Reflector, LH               |
| 24      | 173587     | Reflector, RH               |
| --      | 166960     | Decal, Bypass               |
| --      | 179769X428 | Pad Footrest RH             |
| --      | 179768X428 | Pad Footrest LH             |
| --      | 193921     | Manual, Operator's E&F      |
| --      | 193922     | Manual, Parts E&F           |

#### WHEELS & TIRES

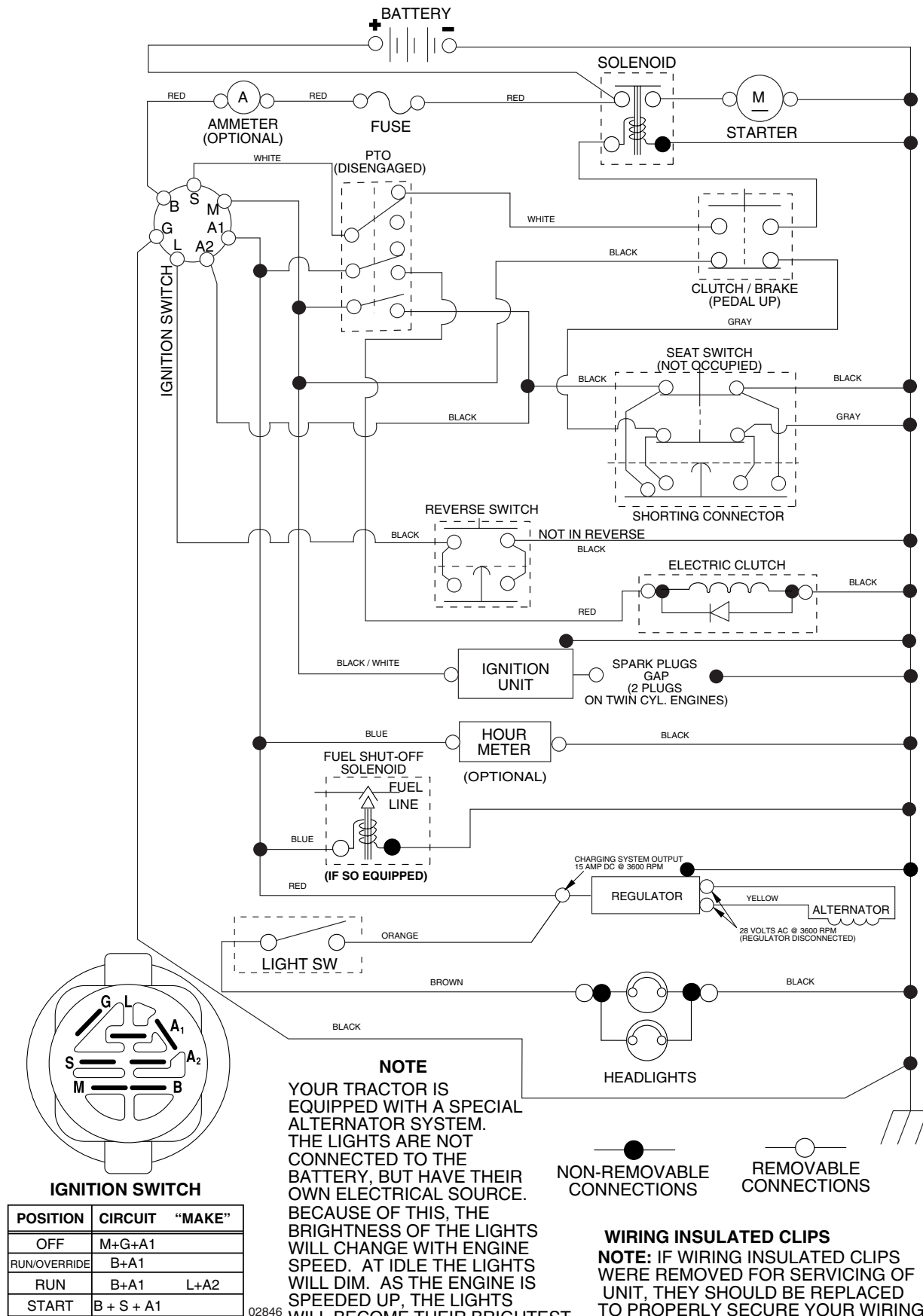


| KEY NO. | PART NO.   | DESCRIPTION                        |
|---------|------------|------------------------------------|
| 1       | 59192      | Cap, Valve, Tire                   |
| 2       | 65139      | Stem, Valve                        |
| 3       | 106228X421 | Rim Assembly, Front                |
| 4       | 8134H      | Tube, Front (Service Item Only)    |
| 5       | 106230X    | Tire, Front                        |
| 6       | 278H       | Fitting, Grease (Front Wheel nly)  |
| 7       | 9040H      | Bearing, Flange (Front Wheel Only) |
| 8       | 104757X421 | Cap, Axle (Front Wheel Only)       |
| 9       | 105588X    | Tire, Rear                         |
| 10      | 7154J      | Tube, Rear (Service Item Only)     |
| 11      | 106277X421 | Rim Assembly, Rear                 |
| 12      | 6856M      | Fitting, Grease                    |
| --      | 144334     | Sealant, Tire (10 oz. Tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

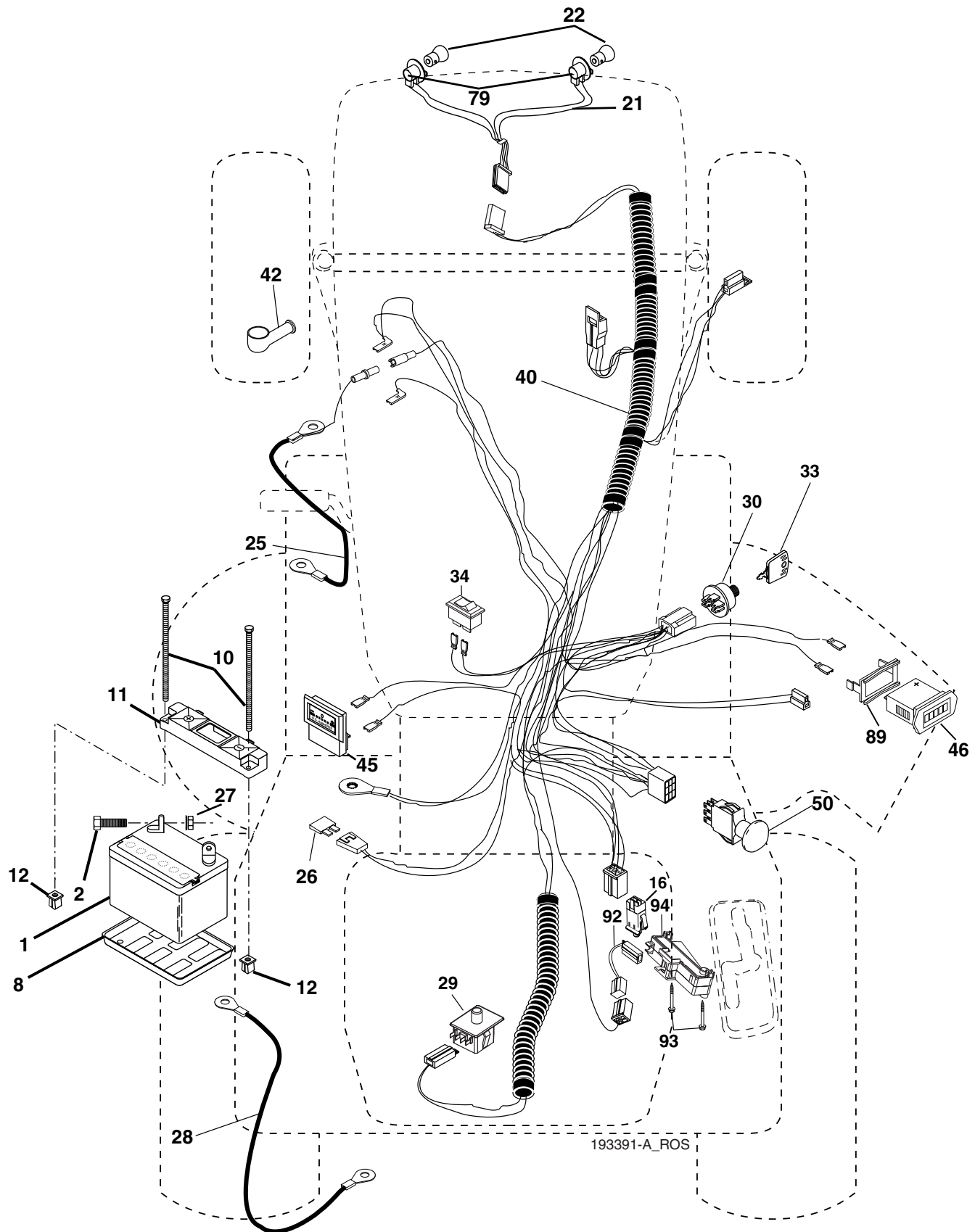
## SCHEMATIC



## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### ELECTRICAL



## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### ELECTRICAL

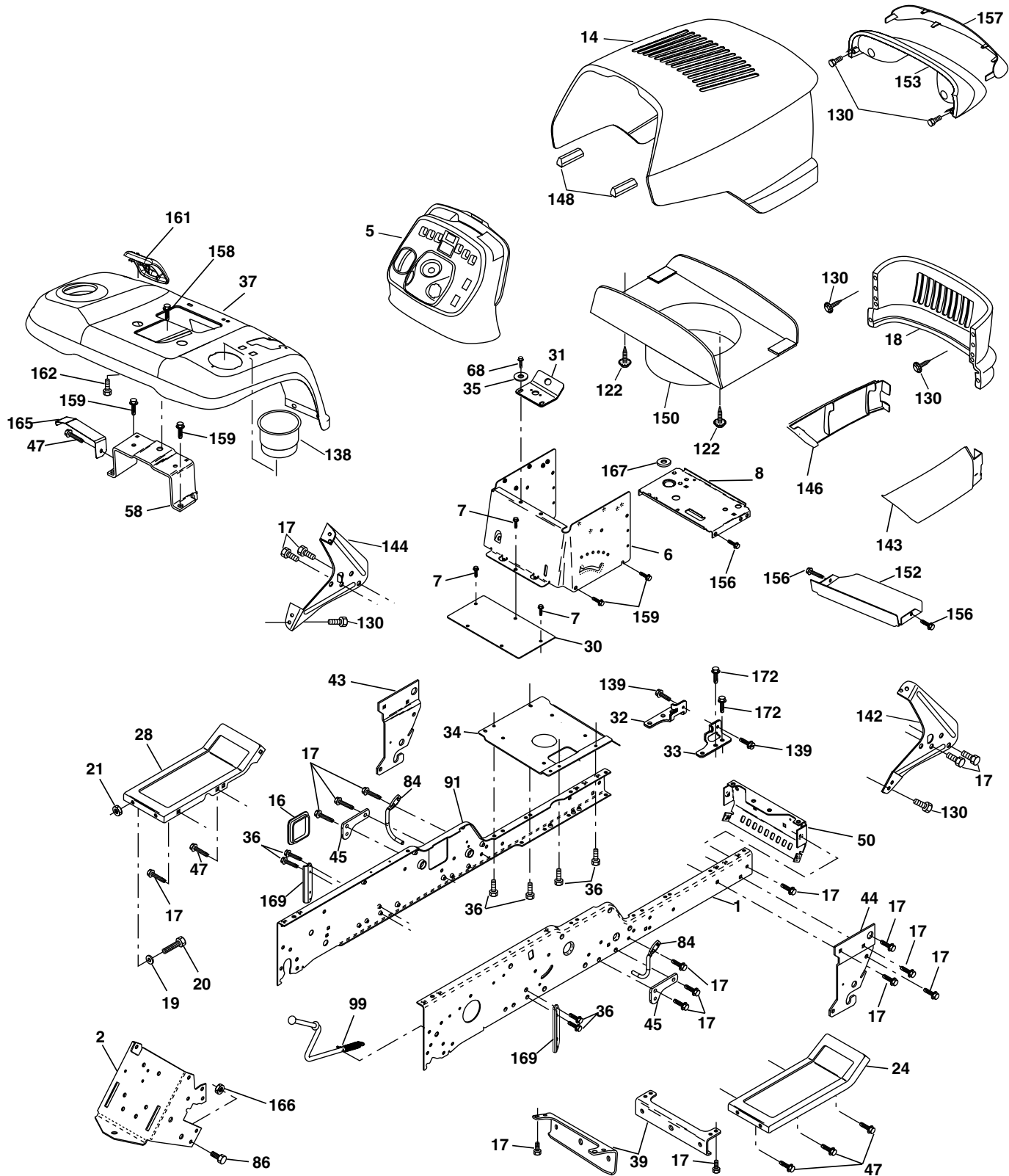
| KEY<br>NO. | PART<br>NO. | DESCRIPTION                    |
|------------|-------------|--------------------------------|
| 1          | 144927      | Battery                        |
| 2          | 74760412    | Bolt Hex Head 1/4-20 x 3/4     |
| 8          | 7603J       | Tray, Battery                  |
| 10         | 145211      | Bolt Btr Frt 1/4-20 x 7.5 zinc |
| 11         | 150109      | Holdown Battery Front Mount    |
| 12         | 145769      | Nut Push Nylon 1/4"            |
| 16         | 176138      | Switch Interlock Push-In       |
| 21         | 175688      | Harness Headlight w/Bulbs      |
| 22         | 4152J       | Bulb Light                     |
| 25         | 185456      | Cable, Battery                 |
| 26         | 108824X     | Fuse                           |
| 27         | 73510400    | Nut Keps Hex 1/4-20 unc        |
| 28         | 170697      | Cable, Ground                  |
| 29         | 192749      | Switch, Seat                   |
| 30         | 193350      | Switch, Ign                    |
| 33         | 140401      | Key                            |
| 34         | 110712X     | Switch Light/Reset             |
| 40         | 193391      | Harness, Ignition              |
| 42         | 154336      | Cover, Terminal                |
| 45         | 122822X     | Ammeter                        |
| 46         | 169635      | Hourmeter Snap-In              |
| 50         | 174653      | Switch, PTO                    |
| 79         | 175242      | Socket, Light Bulb             |
| 89         | 169639      | Bracket Snap-In                |
| 92         | 193465      | Harness Pigtail Reverse Switch |
| 93         | 192540      | Screw Plastite 10-14 x 2.0     |
| 94         | 191834      | Module Reverse ROS             |

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inches 1 inch = 25.4 mm

## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### CHASSIS AND ENCLOSURES



chassis-stealth II\_1-vgt

**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****CHASSIS AND ENCLOSURES**

| KEY NO. | PART NO.   | DESCRIPTION                     |
|---------|------------|---------------------------------|
| 1       | 180375     | Rail, Frame RH                  |
| 2       | 175282     | Drawbar, Gt                     |
| 5       | 193636X428 | Dash                            |
| 6       | 157882     | Dash Asm., Lower                |
| 7       | 17720408   | Screw, Thd Cut 1/4-20 x 1/2     |
| 8       | 184668     | Support, Battery                |
| 14      | 175260X428 | Hood Asm., Pnt                  |
| 16      | 121794X    | Cover, Access                   |
| 17      | 17060612   | Screw, 3/8-16 x 3/4             |
| 18      | 175289X428 | Grille                          |
| 19      | 19131312   | Washer 13/32 x 13/16 x 12 Ga.   |
| 20      | 74780616   | Bolt, Fin Hex 3/8-16 x 1        |
| 21      | 73800600   | Nut, Lock Hex w/Ins. 3/8-16 unc |
| 24      | 179717X428 | Footrest, RH                    |
| 28      | 179716X428 | Footrest, LH                    |
| 30      | 145052     | Saddle, Hydro 1995              |
| 31      | 161419     | Bracket, Supt 1-pc VGT Steering |
| 32      | 161327     | Bracket, Pivot Chassis LH       |
| 33      | 161326     | Bracket, Pivot Chassis RH       |
| 34      | 177018     | Plate Asm. Engine Chassis       |
| 35      | 19111116   | Washer 11/32 x 11/16 x 16 Ga.   |
| 36      | 17060512   | Screw 5/16-18 x 3/4             |
| 37      | 192397X428 | Fender, Pnt.                    |
| 39      | 175278     | Bracket, Axle Front             |
| 43      | 136939     | Bracket, Spnsn Front Lh         |
| 44      | 136940     | Bracket, Spnsn Front Rh         |
| 45      | 187270     | Bracket Arm Susp.               |
| 47      | 17490608   | Screw Thdrol 3/8-16 x 1/2 TYT   |
| 50      | 175476     | Bracket, Chassis Front          |
| 58      | 183569     | Bracket Asm., Fender            |
| 68      | 17490508   | Screw, Thd 5/16-18 x 1/2        |

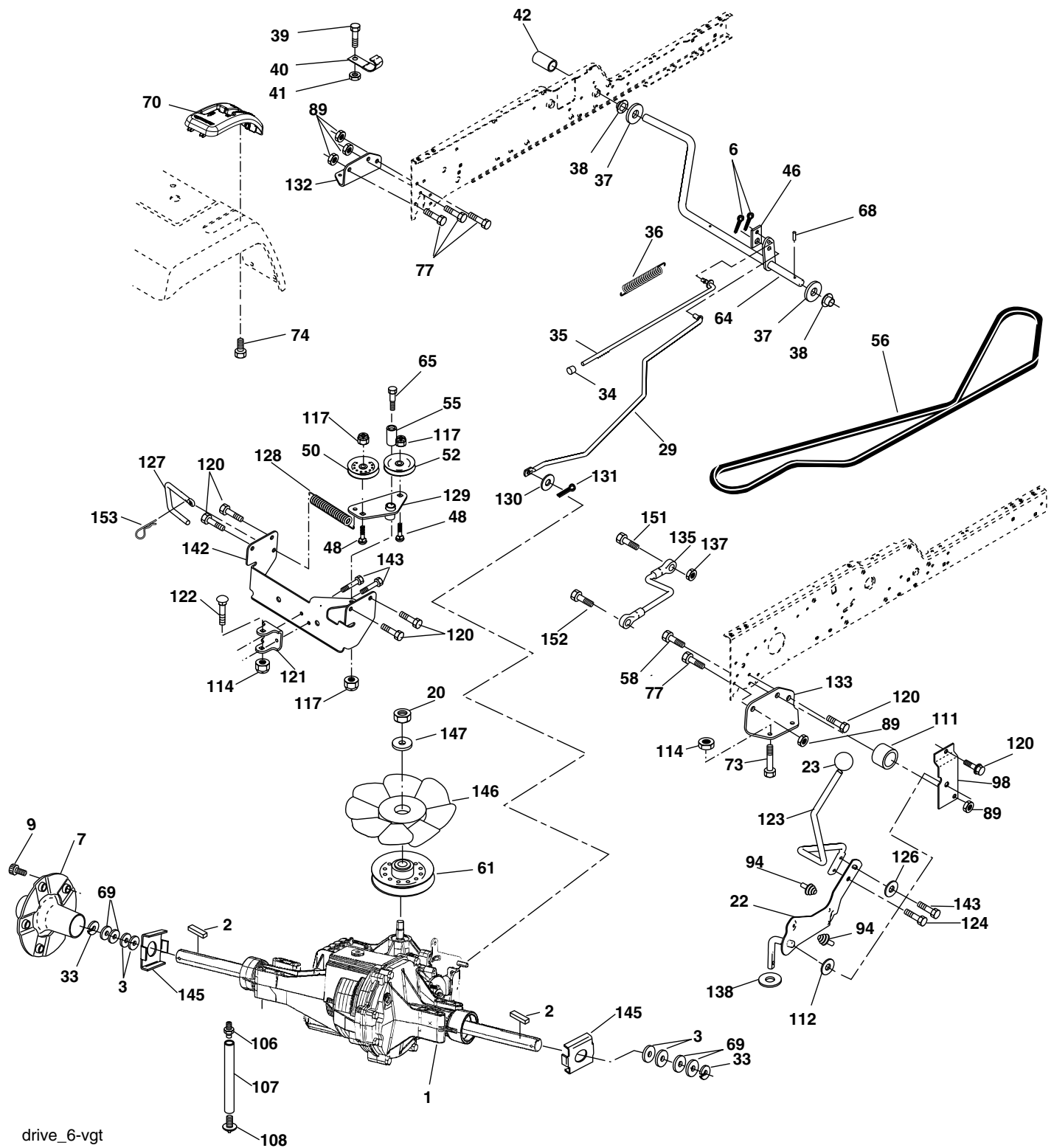
| KEY NO. | PART NO.   | DESCRIPTION                    |
|---------|------------|--------------------------------|
| 84      | 188164     | Upstop                         |
| 86      | 74780716   | Bolt, Fin Hex 7/16-14 unc x 1  |
| 91      | 180374     | Rail, Frame Lh                 |
| 99      | 177143     | Rod By Pass                    |
| 130     | 191611     | Screw 10 x 3/4 Single Lead Hex |
| 122     | 192512     | Screw Hex Wshd 10-32 x 5/8     |
| 138     | 191121X428 | Cupholder YTGT                 |
| 139     | 171873     | Bolt Shoulder 5/16-18 TT       |
| 142     | 161897     | Bracket Dash RH                |
| 143     | 169847X428 | Skirt Grill RH                 |
| 144     | 161900     | Bracket Dash LH                |
| 146     | 169848X428 | Skirt Grill LH                 |
| 148     | 164655     | Extrusion Bumper               |
| 150     | 175352     | Duct Heat Hood                 |
| 152     | 177956     | Shield Browning                |
| 153     | 179761     | Light Box Asm. w/Lens          |
| 156     | 17000512   | Screw 5/16-18 x 3/4            |
| 157     | 161840     | Lens, Bar                      |
| 158     | 17670608   | Screw Thdrol 3/8-16 x 1/2      |
| 159     | 17000612   | Screw 3/8-16 x 3/4             |
| 161     | 179612X428 | Console Fuel Window            |
| 162     | 142432     | Screw 1/4-1/2                  |
| 165     | 183554     | Bracket Support Tank           |
| 166     | 73680700   | Nut, Crownlock 7/16-14 unc     |
| 167     | 184672     | Bushing                        |
| 169     | 188598     | Bracket Chassis Sway           |
| 172     | 17120614   | Screw 3/8-16 x .875            |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### GROUND DRIVE





**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****GROUND DRIVE**

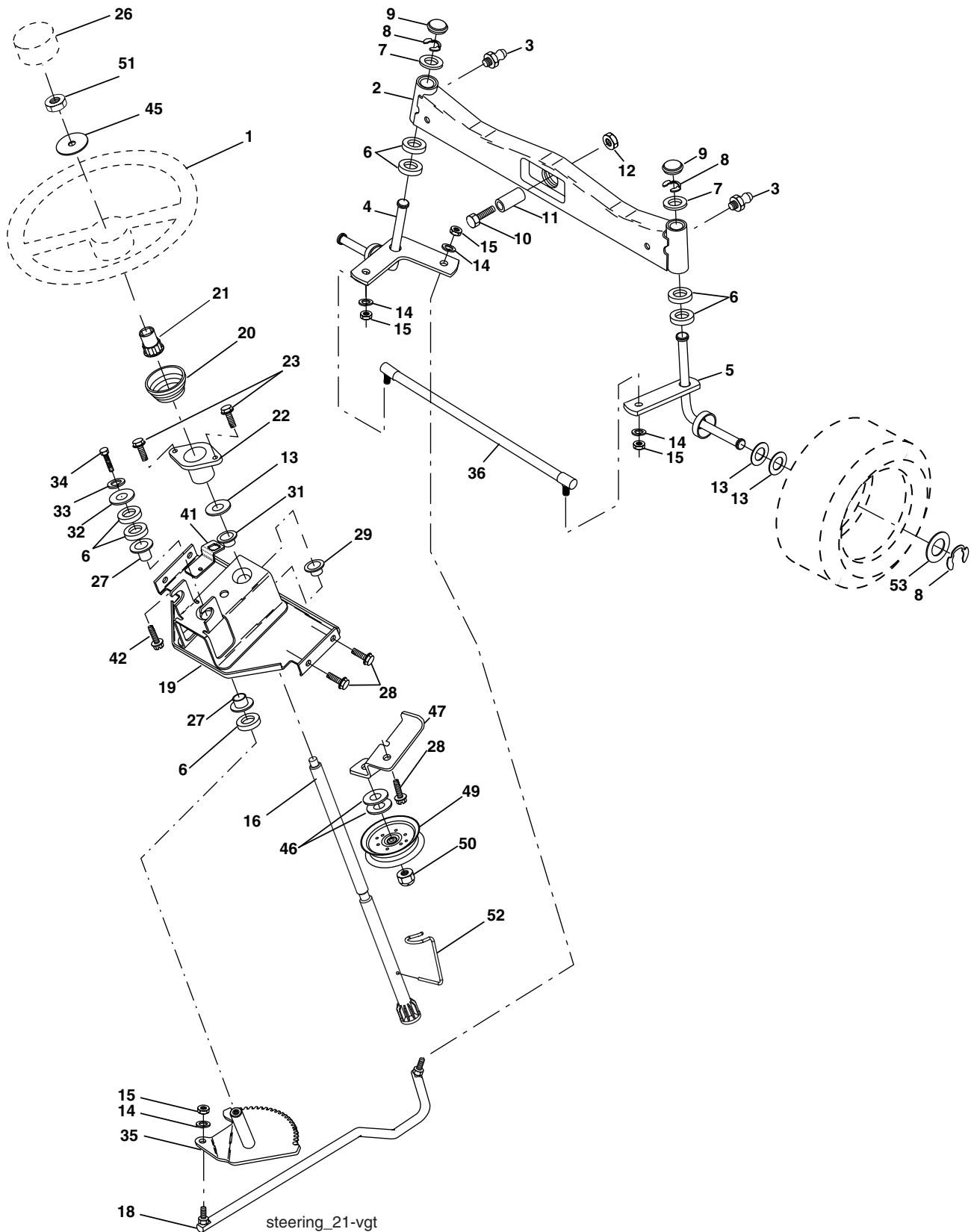
| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                                                              | <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                |
|----------------|-----------------|---------------------------------------------------------------------------------|----------------|-----------------|-----------------------------------|
| 1              | -----           | Transaxle Hydro Gear<br>331-3000 (Order Parts From Trans-<br>axle Manufacturer) | 77             | 74780716        | Bolt Fin Hex 7/16-14 x 1          |
| 2              | 7070E           | Key Sq. 1/4 x 2.5                                                               | 89             | 73680700        | Nut Crownlock 7/16-14 unc         |
| 3              | 7563R           | Washer Thrust                                                                   | 94             | 133835          | Fastener Christmas Tree           |
| 6              | 76020412        | Pin, Cotter                                                                     | 98             | 141004          | Bracket Shift                     |
| 7              | 140507          | Wheel, Hub Assembly                                                             | 106            | 142917          | Cap Asm Vent Hydro Gear           |
| 9              | 140080          | Bolt, Hub                                                                       | 107            | 154739          | Line Fuel Hydro 15" VGT           |
| 20             | 73940800        | Nut                                                                             | 108            | 142918          | O-Ring Asm Hydro Gear             |
| 22             | 180235          | Lever Asm Shift                                                                 | 111            | 156240          | Spacer Shift Lever VGTH           |
| 23             | 140845          | Knob                                                                            | 112            | 178558          | Washer Nylon High Temp            |
| 29             | 176600          | Brake, Rod                                                                      | 114            | 73800500        | Nut Lock Hex W/Ins 5/16-18 unc    |
| 33             | 12000053        | Ring E                                                                          | 117            | 73900600        | Nut, Lock Flg. 3/8-16             |
| 34             | 71673           | Cap, Parking Brake                                                              | 121            | 175611          | Bracket Strap Torque              |
| 35             | 137648          | Rod, Parking Brake                                                              | 122            | 72010520        | Bolt 5/16-18 x 2.50               |
| 36             | 149412          | Spring, Drive Ground                                                            | 123            | 192438          | Rod Shift                         |
| 37             | 121749X         | Washer 25/32 x 1-1/4 x 16 Ga.                                                   | 124            | 165492          | Bolt Shoulder 5/16-18 x .561      |
| 38             | 150035          | Nyliner                                                                         | 126            | 166002          | Washer Srrtd 5/16 ID x 1.0 x .125 |
| 39             | 74321016        | Screw, Fin. #10-24 x 1                                                          | 127            | 177362          | Link Control Clutch               |
| 40             | 178575          | Actuator, Interlock Switch                                                      | 128            | 176624          | Spring Drive GRND                 |
| 41             | 73931000        | Nut Centerlock 10-24 unc                                                        | 129            | 179473          | Bracket Asm Idler Tensioning      |
| 42             | 123533X         | Cover, Pedal                                                                    | 130            | 19131016        | Washer 13/32 x 5/8 x 16 Ga.       |
| 46             | 145170          | Retainer, Spring                                                                | 131            | 76020312        | Pin Cotter 3/32 x 3/4             |
| 48             | 72110614        | Bolt Carr. Shoulder 3/8-16 x 1-3/4<br>Gr. 5                                     | 132            | 175467          | Bracket Mtg Hydro 3500 LH VGT     |
| 50             | 131494          | Pulley, Idler, Flat                                                             | 133            | 175468          | Bracket Mtg Hydro 3500 RH VGT     |
| 52             | 127783          | Pulley, Idler, Grooved                                                          | 135            | 177364          | Link Asm Control Hydro 3500       |
| 55             | 105706X         | Bearing, Idler                                                                  | 137            | 1685H           | Nut Lock 5/16-18 NC Thd.          |
| 56             | 161597          | V-Belt                                                                          | 138            | 1370H           | Washer Thrust 5/8 x 1.10 x 1/32   |
| 58             | 74760724        | Bolt Fin Hex 7/16-14 x 1-1/2                                                    | 142            | 175469          | Strap Torque HG-3500              |
| 61             | 143995          | Pulley, Transaxle                                                               | 143            | 17000512        | Screw 5/16-18 x 3/4               |
| 64             | 176601          | Shaft, Brake Pedal                                                              | 145            | 163168          | Washer Axle Flange HG-3000        |
| 65             | 179613          | Bolt, Shoulder                                                                  | 146            | 140462          | Fan 7" Hydro                      |
| 68             | 5142H           | Pin, Roll                                                                       | 147            | 141322          | Washer                            |
| 69             | 123800X         | Washer                                                                          | 120            | 17000612        | Screw 3/8-16 x .75                |
| 70             | 192390X428      | Console Shift                                                                   | 151            | 74760514        | Bolt Fin Hex 5/16-18 x 7/8        |
| 73             | 74490548        | Bolt Hex Flghd 5/16-18 x 3 Gr. 5                                                | 152            | 178705          | Bolt Hex 5/16-18 x 1              |
| 74             | 142432          | Screw Hex Wsh. Hi-Lo 1/4-1/2                                                    | 153            | 4497H           | Spring Retainer                   |

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1 inch = 25.4 mm

## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### STEERING ASSEMBLY



**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****STEERING ASSEMBLY**

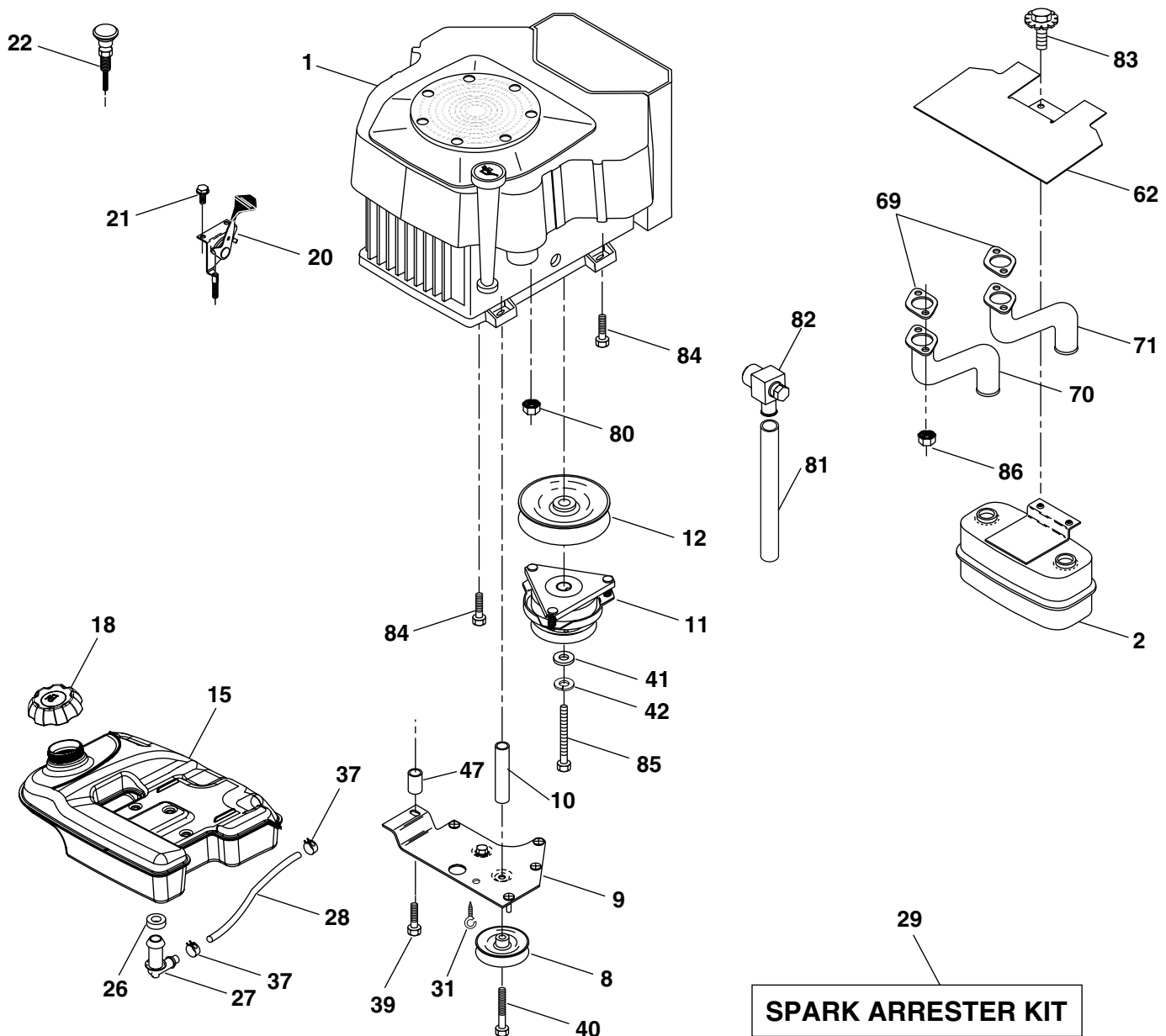
| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>              |
|--------------------|---------------------|---------------------------------|
| 1                  | 186094X428          | Wheel, Steering                 |
| 2                  | 178557              | Axle Asm., Front                |
| 3                  | 183226              | Fitting, Grease                 |
| 4                  | 161849              | Spindle Asm, LH                 |
| 5                  | 161848              | Spindle Asm., RH                |
| 6                  | 6266H               | Bearing, Race Thrust Harden     |
| 7                  | 121748X             | Washer 25/32 x 1-5/8 x 16 Ga.   |
| 8                  | 12000029            | Ring, Klip #T5304-75            |
| 9                  | 184946X505          | Cap, Spindle                    |
| 10                 | 74781044            | Bolt, Fin Hex 5/8-11 x 2-3/4    |
| 11                 | 136518              | Spacer, Brg. Axle Front         |
| 12                 | 73901000            | Nut, Lock Flange 5/8-11 unc     |
| 13                 | 121749X             | Washer 25/32 x 1-1/4 x 16 Ga.   |
| 14                 | 10040600            | Washer, Lock Hvy Hlcl Spr 3/8   |
| 15                 | 73540600            | Nut Crownlock 3/8-24            |
| 16                 | 186814              | Shaft Asm., Steering            |
| 18                 | 187799              | Draglink                        |
| 19                 | 156011              | Support Asm., Steering Vgt      |
| 20                 | 163887X428          | Boot Steering Stealth           |
| 21                 | 186737              | Adapter, Wheel Steering         |
| 22                 | 155105              | Bushing, Strg.                  |
| 23                 | 152927              | Screw                           |
| 26                 | 186095X428          | Insert Cap Strg WH              |
| 27                 | 3366R               | Bearing, Col. Strg.             |
| 28                 | 17000612            | Screw Hexwsh thdr 3/8-16 x 3/4  |
| 29                 | 104239X             | Bearing, Flange                 |
| 31                 | 138136              | Bushing, Nyliner Snap           |
| 32                 | 19111610            | Washer 11/32 x 1 x 10 Ga.       |
| 33                 | 10040500            | Washer, Lock Hvy Hlcl Spr 5/16  |
| 34                 | 74780512            | Bolt, Hex Hd 5/16-18 x 3/4      |
| 35                 | 187039              | Gear, Sector Steering           |
| 36                 | 186799              | Tie Rod                         |
| 41                 | 155246              | Bracket Switch Interlock Vgt 97 |
| 42                 | 17490508            | Screw Thdrol 5/16-18 x 1/2 Tyl  |
| 45                 | 19183812            | Washer 9/16 ID 2 -3/8 OD 12 Ga. |
| 46                 | 19131610            | Washer 13/32 x 1 x 10 Ga.       |
| 47                 | 179471              | Bracket Asm. Idler Stationary   |
| 49                 | 175820              | Pulley Idler Flat               |
| 50                 | 73900600            | Nut Lock Flg. 3/8-16 unc        |
| 51                 | 73940800            | Nut Hex Jam Toplock 1/2-20 unf  |
| 52                 | 175553              | Clip Steering                   |
| 53                 | 188967              | Washer Hardened                 |

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## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### ENGINE



engine-kohler22\_18-vgt

**SPARK ARRESTER KIT**

**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****ENGINE**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                                 |
|--------------------|---------------------|--------------------------------------------------------------------|
| 1                  | -----               | Engine Kohler, Model No. CV730<br>(Order parts from engine manuf.) |
| 2                  | 149723              | Muffler Side                                                       |
| 8                  | 121361X             | Pulley V-Idler                                                     |
| 9                  | 177748              | Keeper Asm. Belt Engine VGT                                        |
| 10                 | 175287              | Bushing                                                            |
| 11                 | 179335              | Clutch Electric                                                    |
| 12                 | 143996              | Pulley Engine VGT Elect Clutch                                     |
| 15                 | 179115              | Tank Fuel Rear 5.0                                                 |
| 18                 | 179124X428          | Cap Asm. Fuel                                                      |
| 20                 | 177328X428          | Control Throttle                                                   |
| 21                 | 191611              | Screw 10 x 3/4 Single Lead Hex                                     |
| 22                 | 187767X428          | Control Choke                                                      |
| 26                 | 3645J               | Bushing                                                            |
| 27                 | 139277              | Stem Tank Fuel                                                     |
| 28                 | 7834R               | Fuel Line                                                          |
| 29                 | 137180              | Spark Arrester Kit                                                 |
| 31                 | 145006              | Clip                                                               |
| 37                 | 123487X             | Clamp Hose                                                         |
| 39                 | 17490636            | Screw TT 3/8-16 x 2-1/4 unc                                        |
| 40                 | 17490664            | Screw TT 3/8-16 x 4 unc                                            |
| 41                 | 126197X             | Washer 1-1/2 OD x 15/32 ID x .250                                  |
| 42                 | 10040700            | Washer Lock 7/16                                                   |
| 47                 | 175288              | Spacer                                                             |
| 62                 | 146629              | Shield Heat Muffler CV-Intek                                       |
| 69                 | -----               | Gasket (Order from Engine Mfr.)                                    |
| 70                 | 175545              | Tube Exhaust LH                                                    |
| 71                 | 175546              | Tube Exhaust RH                                                    |
| 79                 | 183906              | Screw Socket Head 5/16-18 x 1                                      |
| 80                 | M73030800           | Nut Flange M8-1.25                                                 |
| 81                 | 188800              | Tube Drain Oil                                                     |
| 82                 | 188799              | Valve Oil Drain                                                    |
| 83                 | 171877              | Bolt 5/16-18 Unc x 1-3/4 W/Sems                                    |
| 84                 | 17060624            | Screw Thdrol 3/8-16 x 1-1/2                                        |
| 85                 | 179953              | Bolt Hex 7/16-20 x 3.75 Gr. 5                                      |
| 86                 | 184362              | Nut Hex Flange Toplock M8-1.25                                     |

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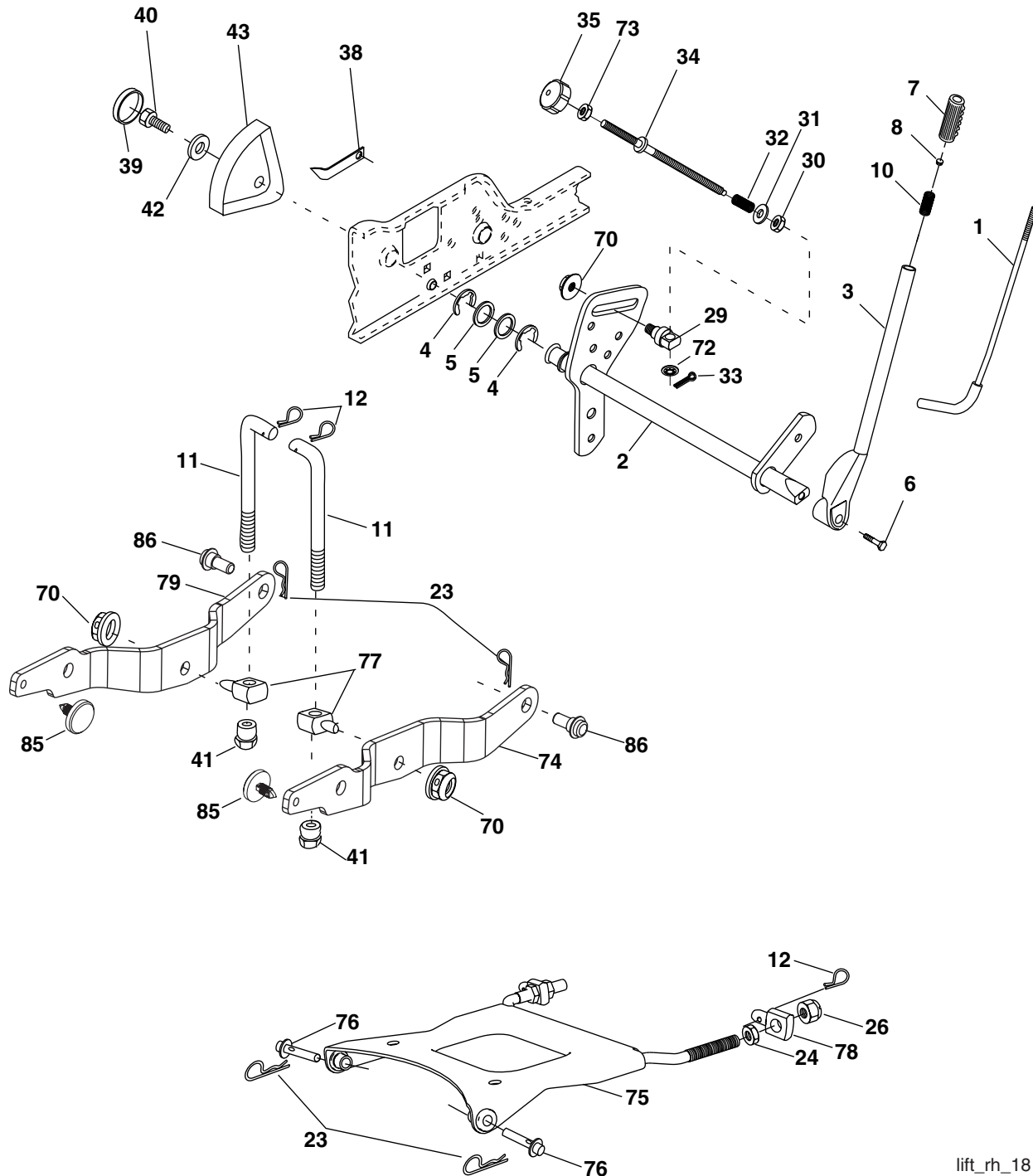
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

|                   |                |
|-------------------|----------------|
| Briggs & Stratton | 1-800-233-3723 |
| Kohler Co.        | 1-800-544-2444 |
| Tecumseh Products | 1-800-558-5402 |
| Honda Engines     | 1-800-426-7701 |
| Kawasaki          | 1-949-460-5688 |

## REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

### LIFT ASSEMBLY

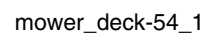


lift\_rh\_18

**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****LIFT ASSEMBLY**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>            |
|--------------------|---------------------|-------------------------------|
| 1                  | 121006X             | Rod Asm., Lever               |
| 2                  | 180045              | Shaft Asm., Lift Vgt          |
| 3                  | 159189              | Lever Asm., Lift Rh           |
| 4                  | 12000022            | E-Ring Truarc #5133-87        |
| 5                  | 19292016            | Washer 29/32 x 1-1/4 x 16 Ga. |
| 6                  | 71110624            | Bolt, Fin Hex 3/8-16 x 1-1/2  |
| 7                  | 175830              | Grip, Handle                  |
| 8                  | 175831X421          | Button Plunger                |
| 10                 | 183894              | Spring 0.62 OD x 2.125        |
| 11                 | 175375              | Link Lift                     |
| 12                 | 163552              | Retainer, Spring              |
| 23                 | 4939M               | Retainer, Spring              |
| 24                 | 73350800            | Nut, Jam Hex 1/2-13 unc       |
| 26                 | 73680800            | Nut, Crownlock 1/2-13 unc     |
| 29                 | 150233              | Trunnion Inf. Height          |
| 30                 | 110807X             | Nut, Special                  |
| 31                 | 19131016            | Washer 13/32 x 5/8 x 16 Ga.   |
| 32                 | 137150              | Spring, Compression Inf Hgt   |
| 33                 | 76020308            | Pin, Cotter 3/32 x 1/2        |
| 34                 | 137167              | Rod, Adj Lift                 |
| 35                 | 138057              | Knob, Inf 3/8-16 unc          |
| 38                 | 155097              | Pointer, Height Indicator     |
| 39                 | 123935X             | Plug, Hole                    |
| 40                 | 17060516            | Screw 5/16-18 x 3/4           |
| 41                 | 175994              | Nut, Lift Link 7/16-20        |
| 42                 | 19112410            | Washer 11/32 x 1-1/2 x 10 Ga. |
| 43                 | 123934X             | Scale, Indicator Height       |
| 70                 | 145212              | Nut, Hexflange Lock           |
| 72                 | 110452X             | Nut, Push Phos & Oil          |
| 73                 | 73350600            | Nut Hex Jam 3/8-16 unc        |
| 74                 | 187277              | Arm Susp. Rear RH             |
| 75                 | 175805              | Plate Asm Susp. Front         |
| 76                 | 175560              | Pin Flange                    |
| 77                 | 176205              | Trunnion Susp. Arm            |
| 78                 | 175689              | Trunnion Susp. Front          |
| 79                 | 187276              | Arm Susp. Rear LH             |
| 85                 | 189013              | Insert Wear                   |
| 86                 | 188528              | Bolt Shoulder                 |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm





**REPAIR PARTS****TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)****MOWER DECK**

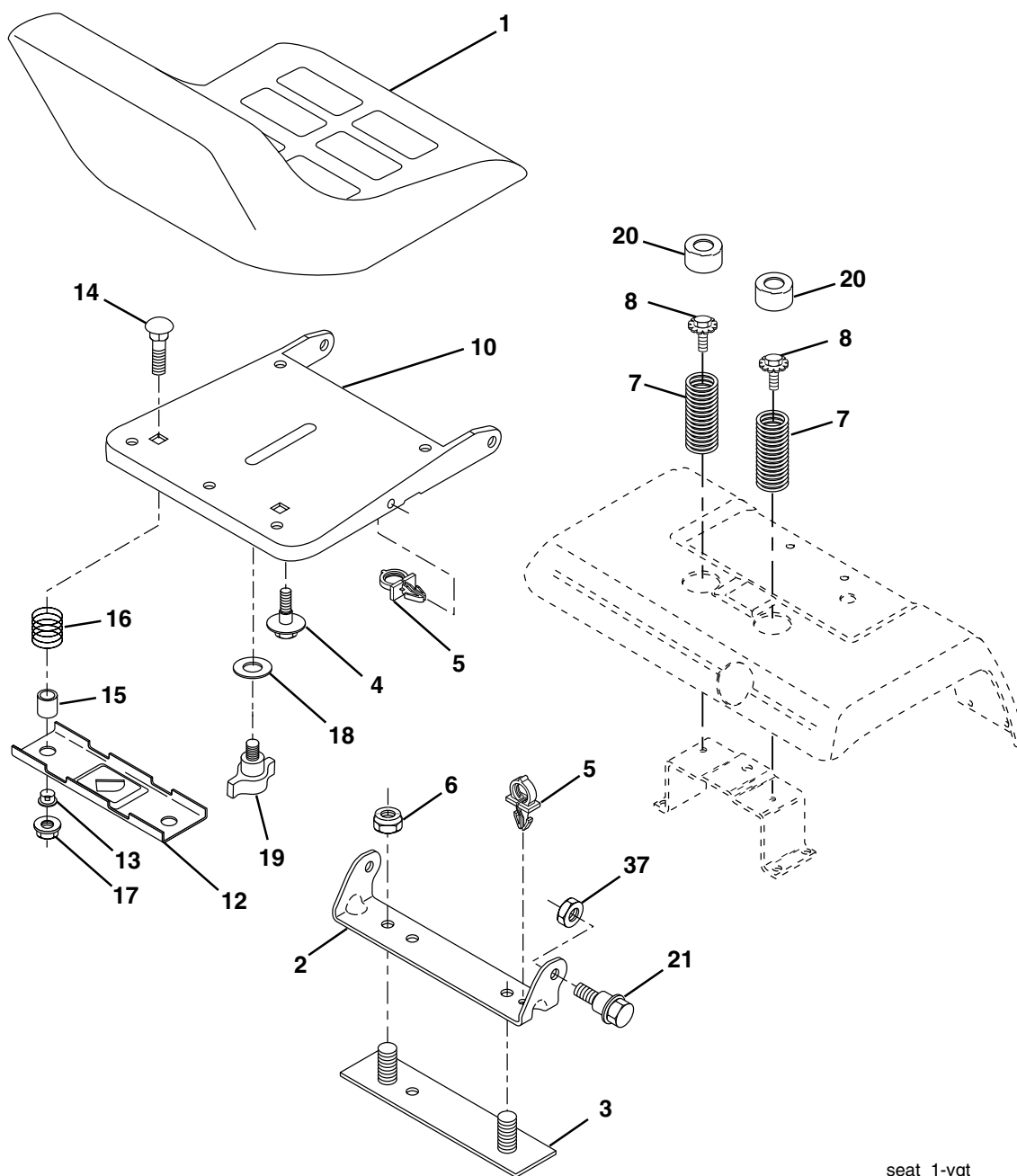
| KEY NO. | PART NO.   | DESCRIPTION                                   | KEY NO. | PART NO. | DESCRIPTION                                                                                                                     |
|---------|------------|-----------------------------------------------|---------|----------|---------------------------------------------------------------------------------------------------------------------------------|
| 1       | 187295X421 | Deck Weldment Mower                           | 52      | 188460   | Pulley Idler Clutching                                                                                                          |
| 5       | 4939M      | Retainer Spring                               | 56      | 155986   | Bar Pnt Adj.                                                                                                                    |
| 6       | 187297     | Cover Mandrel LH                              | 57      | 156941   | Pin Head Rivet                                                                                                                  |
| 7       | 188187     | Cover Mandrel RH                              | 58      | 187342   | Baffle Right                                                                                                                    |
| 8       | 174365     | Bolt 7/16 Asm. Blade                          | 59      | 187344   | Baffle Left                                                                                                                     |
| 11      | 187254     | Blade, Standard<br>(For mulching mowers only) | 60      | 187607   | Baffle Center                                                                                                                   |
| 13      | 187291     | Shaft Asm. w/Lower Bearing                    | 90      | 74760516 | Bolt 5/16-18 x 1                                                                                                                |
| 14      | 187281     | Housing, Mandrel                              | 91      | 180535   | Bracket Asm N Roller RH                                                                                                         |
| 15      | 110485X    | Bearing, Ball, Mandrel                        | 94      | 176066   | Roller Nose 48"                                                                                                                 |
| 17      | 72140505   | Bolt, Carriage 5/16-18 x 5/8                  | 95      | 180534   | Bracket Asm N Roller LH                                                                                                         |
| 21      | 73680500   | Nut, Crownlock 5/16-18 unc                    | 97      | 19133210 | Washer Hardened                                                                                                                 |
| 25      | 178102     | Spring, Torsion                               | 98      | 187282   | Spring Clutch Drive                                                                                                             |
| 26      | 110452X    | Nut, Push                                     | 113     | 72110508 | Bolt Rdhd Sqnk 5/16-18 x 3/4                                                                                                    |
| 27      | 187257X428 | Deflector Shield                              | 114     | 187556   | Rod Tension Relief                                                                                                              |
| 29      | 131491     | Rod, Hinge                                    | 116     | 193406   | Bolt, Shoulder                                                                                                                  |
| 30      | 173984     | Screw, Thdroll Washer Head                    | 117     | 174873   | Gauge Wheel                                                                                                                     |
| 31      | 187690     | Washer, Spacer Mower Vented                   | 118     | 73930600 | Nut, Centerlock 3/8-16 unc                                                                                                      |
| 32      | 173436     | Pulley, Mandrel                               | 119     | 19121414 | Washer 3/8 x 7/8 x 14 Ga.                                                                                                       |
| 33      | 178342     | Nut, Flg. Top Lock Cntr. 9/16                 | 122     | 187557   | Bushing Tension Relief                                                                                                          |
| 34      | 73680600   | Nut                                           | 180     | 73800500 | Nut 5/16-18                                                                                                                     |
| 35      | 188635     | Pin Suspension Rear                           | 182     | 179127   | Rod Roller Nose Narrow                                                                                                          |
| 36      | 19131316   | Washer 13/32 x 13/16 x 16 Ga.                 | 183     | 163552   | Retainer Spring                                                                                                                 |
| 38      | 188657     | Spring Compression                            | - -     | 187292   | Mandrel Asm. Service (Includes<br>Key Nos. 13-15 and 33)                                                                        |
| 39      | 187284     | Pulley, Idler, Stationary                     | - -     | 188271   | Replacement Mower, Complete<br>(Std. Deck-Order separately nose<br>roller components key nos. 90, 91,<br>94, 95, 180, 182, 183) |
| 42      | 122052X    | Spacer, Retainer                              |         |          |                                                                                                                                 |
| 43      | 187278     | Arm, Idler                                    |         |          |                                                                                                                                 |
| 46      | 137729     | Screw, Thdroll. 1/4-20 x 5/8                  |         |          |                                                                                                                                 |
| 47      | 191273     | V-Belt, Mower, Secondary                      |         |          |                                                                                                                                 |
| 49      | 73900600   | Nut, Lock Flg. 3/8-16 unc                     |         |          |                                                                                                                                 |
| 50      | 72110616   | Bolt, Carr. 3/8-16 x 2                        |         |          |                                                                                                                                 |
| 51      | 72110610   | Bolt                                          |         |          |                                                                                                                                 |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NUMBER PKGTH2554 (96022000100)

## SEAT ASSEMBLY



| KEY NO. | PART NO. | DESCRIPTION                   |
|---------|----------|-------------------------------|
| 1       | 189022   | Seat                          |
| 2       | 140551   | Bracket, Pivot Seat           |
| 3       | 140675   | Strap Asm. Fender             |
| 4       | 127018X  | Bolt, Shoulder 5/16-18 x .62  |
| 5       | 145006   | Clip, Push-In Hinged          |
| 6       | 73800600 | Nut, Crownlock 3/8-16         |
| 7       | 124181X  | Spring, Seat Cprsn.           |
| 8       | 171877   | Bolt 5/16-18 unc x 3/4 w/Sems |
| 10      | 182493   | Pan, Seat                     |
| 12      | 174648   | Bracket, Mounting Switch      |
| 13      | 121248X  | Bushing, Snap                 |
| 14      | 72050412 | Bolt, Carriage 1/4-20 x 1-1/2 |

| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 15      | 121249X  | Spacer, Split                  |
| 16      | 123740X  | Spring, Cprsn.                 |
| 17      | 123976X  | Nut, Lock 1/4 Lg. Flg. Gr. 5   |
| 18      | 19171912 | Washer 17/32 x 1-3/16 x 12 Ga. |
| 19      | 166369   | Knob, Seat                     |
| 20      | 124238X  | Cap, Spring Seat Blk           |
| 21      | 171852   | Bolt 5/16-18 unc-2A            |
| 37      | 73800500 | Nut, Crownlock 5/16-18         |

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