

# **ILLUSTRATED PARTS LIST**

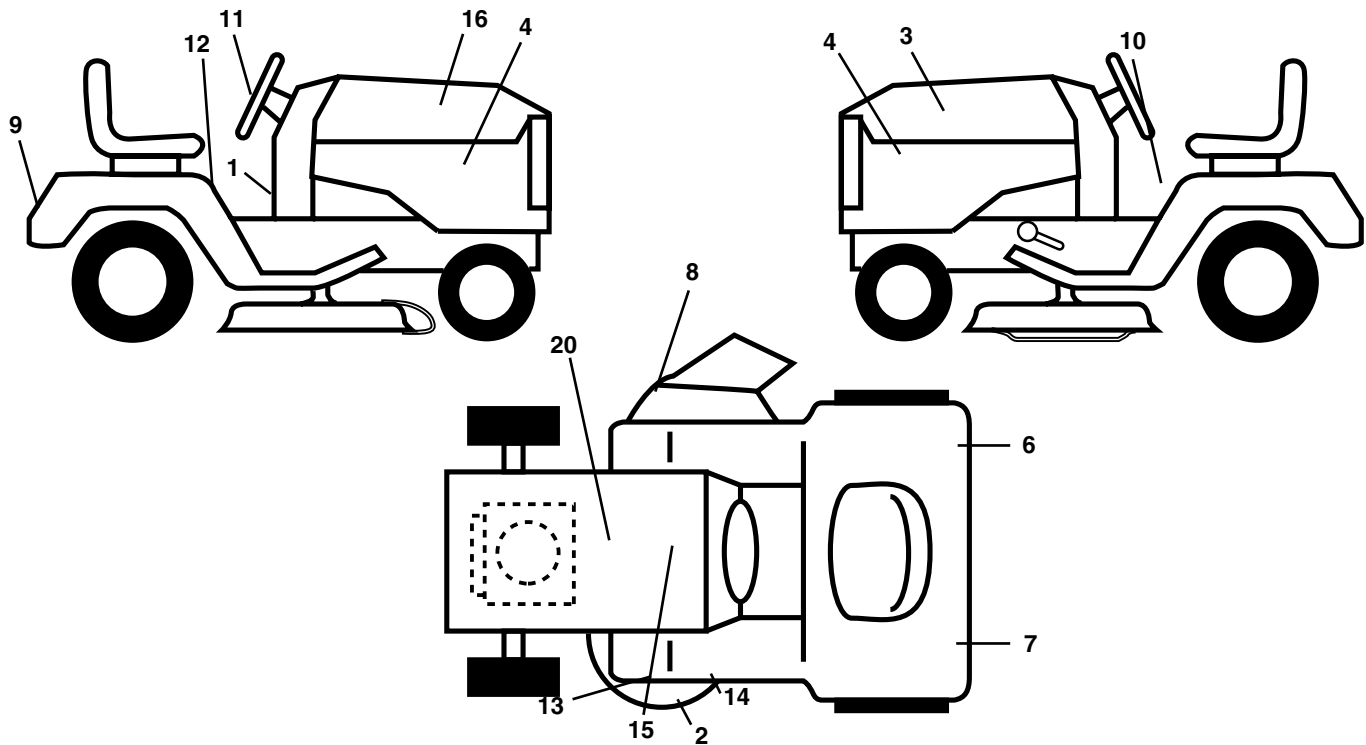
**MODEL NO. 96012002000**

**CUSTOMER CATALOG NO. PK23H48YT**

## REPAIR PARTS

### TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

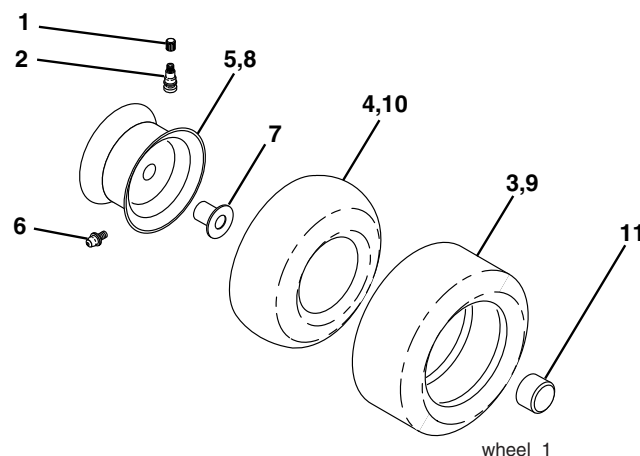
#### DECALS



| KEY NO. | PART NO. | DESCRIPTION             |
|---------|----------|-------------------------|
| 1       | 191076   | Decal Dash              |
| 2       | 178482   | Decal Heavy Duty        |
| 3       | 176273   | Decal Hood LH           |
| 4       | 194615   | Decal Side Panel        |
| 6       | 173587   | Decal Reflector Rh      |
| 7       | 173589   | Decal Reflector Lh      |
| 8       | 170563   | Decal Warning Mower     |
| 9       | 172740   | Decal Fender Logo       |
| 10      | 157140   | Decal Fender Danger E/F |
| 11      | 172743   | Decal Ins Strg Whl      |
| 12      | 193939   | Decal Fender Oper       |

| KEY NO. | PART NO.   | DESCRIPTION            |
|---------|------------|------------------------|
| 13      | 178502     | Decal Deck Caution     |
| 14      | 175291     | Decal V-Belt Schematic |
| 15      | 194611     | Decal Replacement      |
| 16      | 176272     | Decal Hood Rh          |
| 20      | 145005     | Decal Bat Dan/Psn      |
| --      | 166960     | Decal By Pass          |
| --      | 184310X428 | Pad Footrest Lh        |
| --      | 184311X428 | Pad Footrest Rh        |
| --      | 194818     | Manual, Operator's E&F |
| --      | 194819     | Manual, Parts E&F      |

#### WHEELS & TIRES

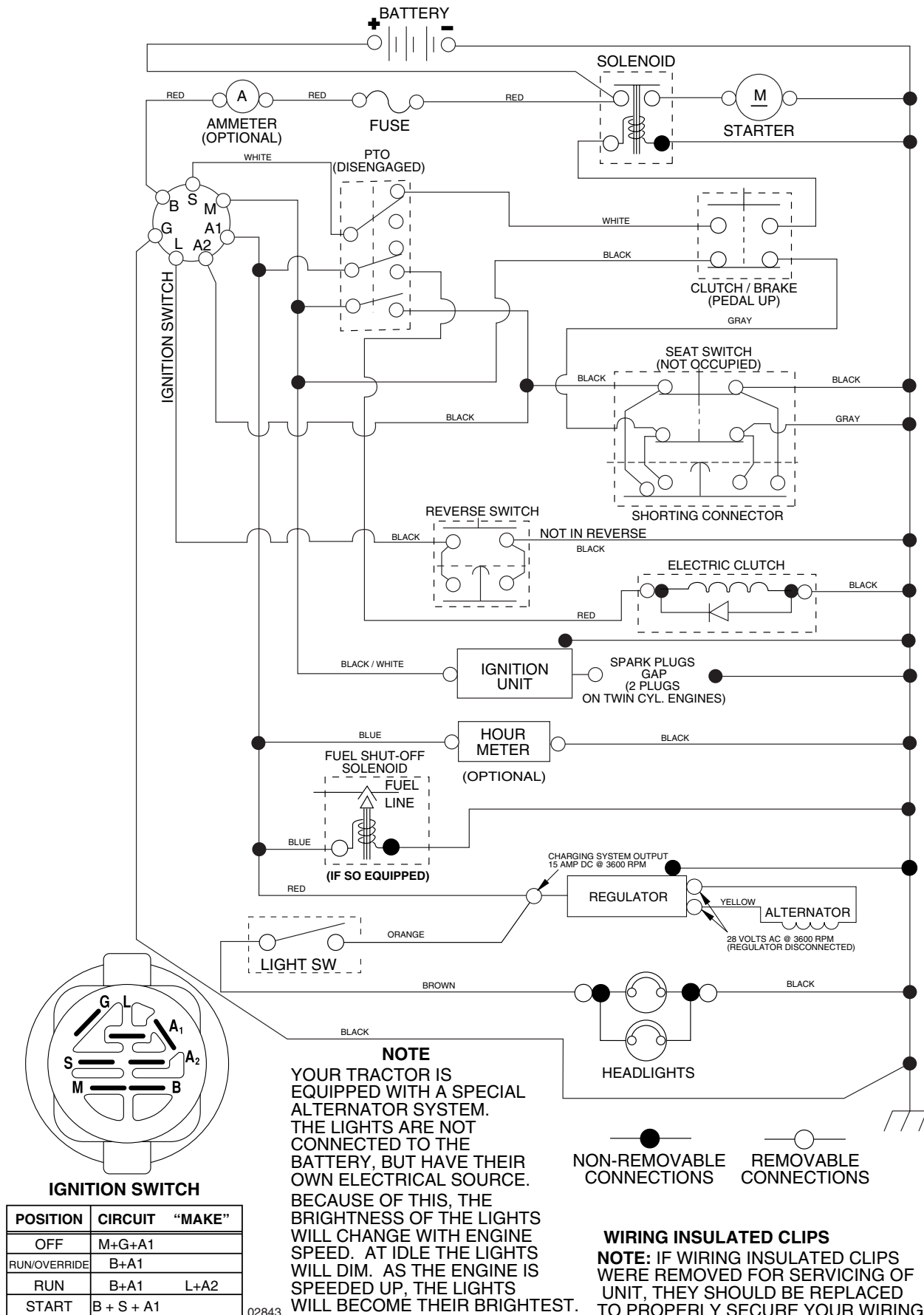


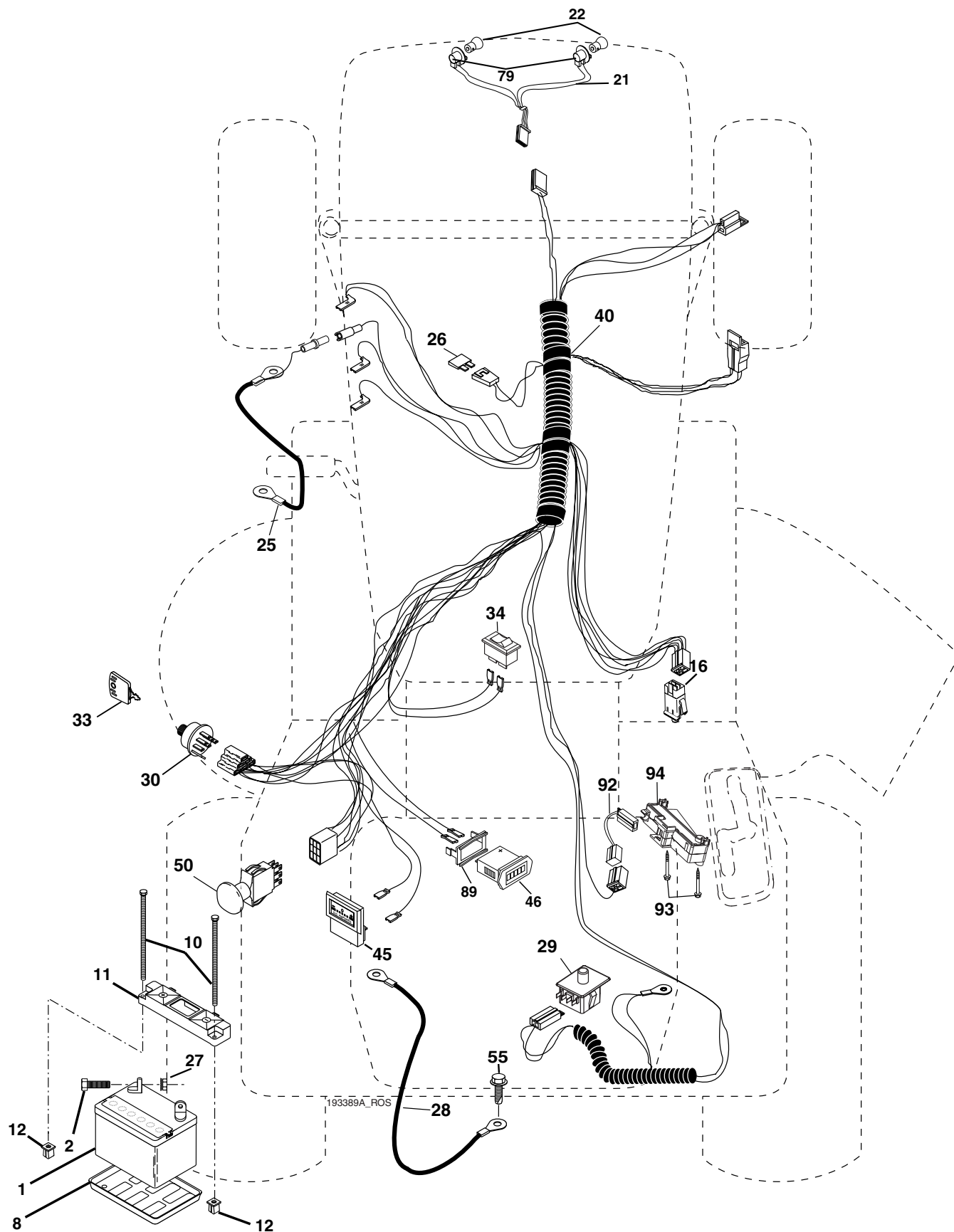
| KEY NO. | PART NO.   | DESCRIPTION                       |
|---------|------------|-----------------------------------|
| 1       | 59192      | Cap Valve Tire                    |
| 2       | 65139      | Stem Valve                        |
| 3       | 106222X    | Tire F T 15 x 6 0 - 6 Service     |
| 4       | 59904      | Tube Front (Service Item Only)    |
| 5       | 106732X421 | Rim Asm 6"front Service           |
| 6       | 278H       | Fitting Grease (Front Wheel Only) |
| 7       | 9040H      | Bearing Flange (Front Wheel Only) |
| 8       | 106108X421 | Rim Asm 8"rear Service            |
| 9       | 138468     | Tire R T 20 x 8-8 C Service       |
| 10      | 7152J      | Tube Rear (Service Item Only)     |
| 11      | 104757X421 | Cap Axle 1 50 x 1 00              |
| --      | 144334     | Sealant, Tire ( 10 oz. Tube)      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

## SCHEMATIC





## REPAIR PARTS

### TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

#### ELECTRICAL

| KEY<br>NO. | PART<br>NO. | DESCRIPTION                    |
|------------|-------------|--------------------------------|
| 1          | 144927      | Battery                        |
| 2          | 74760412    | Bolt Hex Hd 1/4-20 unc x 3/4   |
| 8          | 7603J       | Tray, Battery                  |
| 10         | 145211      | Bolt, BTR FRT 1/4-20 x 7.5     |
| 11         | 150109      | Hold Down Battery, Front       |
| 12         | 145769      | Nut, Push, Nylon               |
| 16         | 176138      | Switch Interlock Push-In       |
| 21         | 175688      | Harness Asm Light W/Bulbs      |
| 22         | 4152J       | Bulb Light                     |
| 25         | 186846      | Cable Battery                  |
| 26         | 175158      | Fuse                           |
| 27         | 73510400    | Nut Keps Hex 1/4-20 unc        |
| 28         | 145491      | Cable Ground                   |
| 29         | 192749      | Switch Seat                    |
| 30         | 193350      | Switch Ign                     |
| 33         | 140401      | Key Ign                        |
| 34         | 110712X     | Switch Light/Reset             |
| 40         | 193389      | Harness Ign.                   |
| 42         | 154336      | Cover Terminal                 |
| 45         | 122822X     | Ammeter Rectangular            |
| 46         | 169635      | Hourmeter Snap-In              |
| 50         | 174653      | Switch, PTO                    |
| 55         | 17490508    | Screw Thdrol 5/16-18 x 1/2     |
| 79         | 175242      | Bulbholder                     |
| 89         | 169639      | Bracket Snap-In Hourmeter      |
| 92         | 193465      | Harness Pigtail Reverse Switch |
| 93         | 192540      | Screw Plastite 10-1/4 x 2.0    |
| 94         | 191834      | Module Reverse Switch          |

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**REPAIR PARTS****TRACTOR - MODEL NUMBER PK23H48YT (96012002000)****CHASSIS AND ENCLOSURES**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | 174619              | Chassis                          |
| 2                  | 176554              | Drawbar                          |
| 3                  | 17060612            | Screw 3/8-16 x 3/4               |
| 9                  | 193636X428          | Dash                             |
| 10                 | 72140608            | Bolt 3/8-16 x 1                  |
| 11                 | 167203              | Panel Dash Lh                    |
| 13                 | 178298              | Panel Dash Rh                    |
| 14                 | 17490608            | Screw Thdrol 3/8-16 x 1/2        |
| 17                 | 175260X428          | Hood                             |
| 20                 | 162026              | Plate Battery                    |
| 26                 | 73800600            | Nut Lock Hex W/Ins 3/8-16 unc    |
| 28                 | 175289X428          | Grille                           |
| 29                 | 179761              | Light Asm. Bar                   |
| 30                 | 192395X428          | Fender                           |
| 31                 | 139976              | Bracket Fender                   |
| 37                 | 17490508            | Screw Thdrol 6/16-18 x 1/2 TYT   |
| 38                 | 175710              | Bracket, Asm. Pivot Mower Rear   |
| 54                 | 192512              | Screw Wshd Hex 10-32 x 5/8       |
| 58                 | 175351              | Duct Hood                        |
| 59                 | 187495              | Bushing Snap                     |
| 60                 | 72140606            | Bolt RdHd Sqnk 3/8-16 unc x 3/4  |
| 64                 | 174997              | Dash Lower                       |
| 74                 | 73680600            | Nut Crownlock 3/8-16 unc         |
| 90                 | 124346X             | Nut Self-Thd Wsh-Hd 1/4 Zinc     |
| 142                | 175702              | Plate Reinforcement STLT         |
| 143                | 186689              | Bracket Swaybar Chassis          |
| 144                | 175582              | Bracket Footrest                 |
| 145                | 156524              | Rod Pivot Chassis/Hood           |
| 154                | 161897              | Bracket Dash Rh                  |
| 155                | 161900              | Bracket Dash Lh                  |
| 158                | 162037              | Bracket Parking Brake            |
| 159                | 191120X428          | Cupholder                        |
| 161                | 164655              | Extrusion Bumper                 |
| 209                | 17000612            | Screw Hexwsh Thdrol 3/8-16 x 3/4 |
| 213                | 169848X428          | Skirt Grille LH                  |
| 214                | 169847X428          | Skirt Grille RH                  |
| 217                | 179132X428          | Console Fuel Window              |
| 278                | 191611              | Screw 10 x 3/4 Single Lead Hex   |

**NOTE:** All component dimensions given in U.S. inches  
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**REPAIR PARTS****TRACTOR - MODEL NUMBER PK23H48YT (96012002000)****DRIVE**

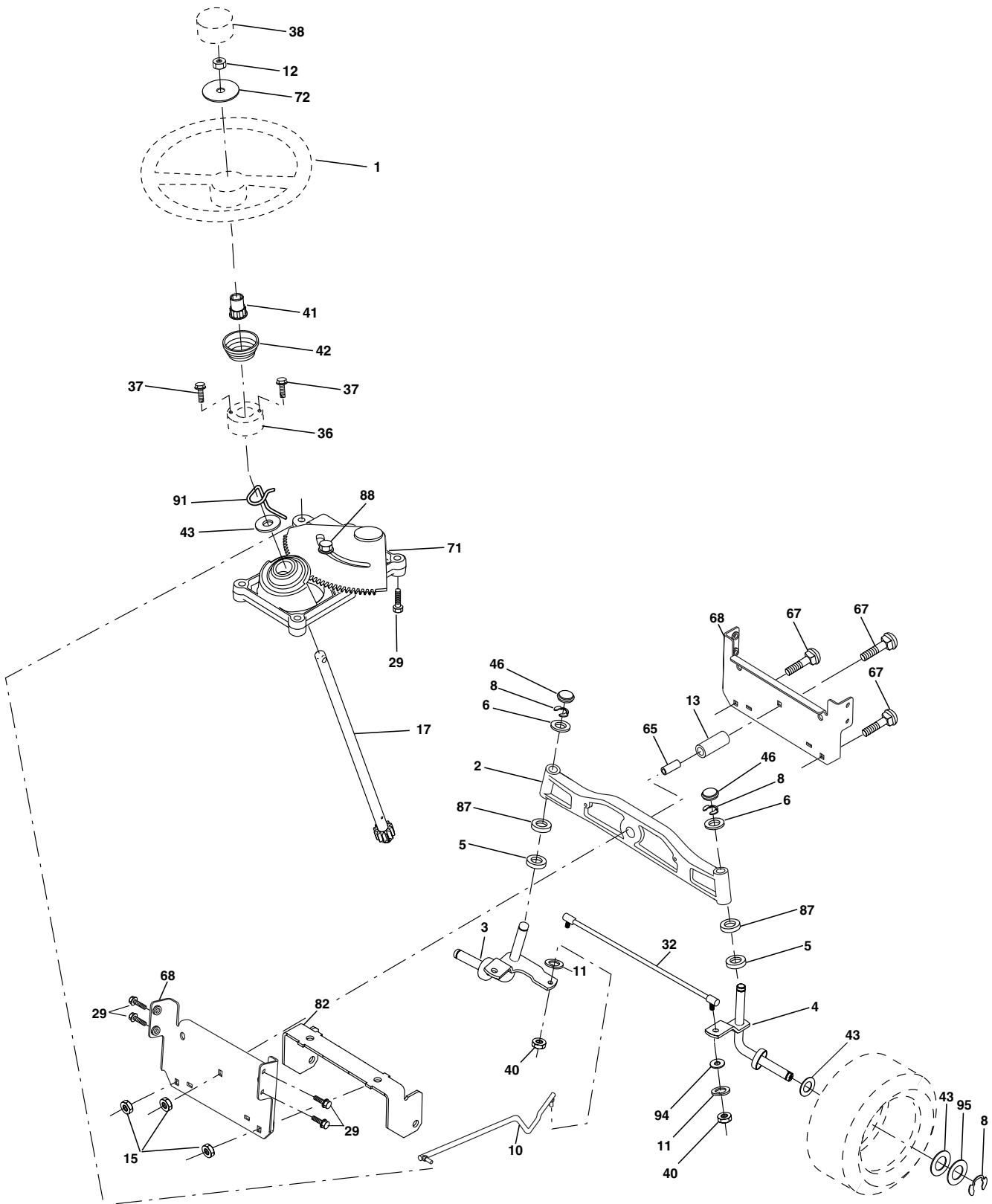
| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                | <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                |
|----------------|-----------------|-----------------------------------|----------------|-----------------|-----------------------------------|
| 1              | -----           | Transaxle (See Breakdown)         | 64             | 173937          | Bolt, Hex                         |
|                |                 | Hydro Gear Model 314-0510         | 65             | 10040700        | Washer Lock Hvy Hlcl Spr. 7/16    |
| 8              | 192502          | Rod Shift                         | 66             | 154778          | Keeper Belt Engine                |
| 9              | 179334          | Clutch Electric                   | 69             | 142432          | Screw                             |
| 10             | 76020416        | Pin Cotter 1/8 x 1 CAD            | 71             | 169183          | Strap Torque Lh Hydro             |
| 14             | 10040400        | Washer Lock Hvy. Helical          | 73             | 169182          | Strap Torque Rh Hydro             |
| 15             | 74490544        | Bolt, Hex FLGHD 5/16-18 Gr. 5     | 74             | 137057          | Spacer, Split                     |
| 16             | 73800500        | Nut Lock Hex W/Ins 5/16-18 unc P  | 75             | 121749X         | Washer 25/32 x 1-1/4 x 16 Ga.     |
| 17             | 126197X         | Washer 1-1/2 OD x 15/32 ID x 2.50 | 76             | 12000001        | E-Ring                            |
| 19             | 73800600        | Nut Lock Hex W/Wsh 3/8-16 unc     | 77             | 123583X         | Key, Square                       |
| 21             | 106279X         | knob 1/2-13                       | 78             | 121748X         | Washer 25/32 x 1-5/8 x 16 Ga.     |
| 22             | 169498          | Rod, Brake Hydro                  | 81             | 165596          | Shaft Asm. Cross                  |
| 23             | 190736          | Bracket Anti-Rotation             | 82             | 165711          | Spring Torsion                    |
| 24             | 73350600        | Nut Hex Jam 3/8-16                | 83             | 19171216        | Washer 17/32 x 3/4 x 16 Ga.       |
| 25             | 106888X         | Spring, Brake Rod                 | 84             | 169594          | Link, Transaxle                   |
| 26             | 19131316        | Washer                            | 89             | 192387X428      | Console, Shift                    |
| 27             | 76020412        | Pin Cotter 1/8 x 3/4 CAD.         | 95             | 170201          | Control Asm Bypass Hydro          |
| 28             | 175765          | Rod, Parking Brake                | 96             | 4497H           | Retainer Spring 1" Zinc/Cad       |
| 29             | 71673           | Cap, Parking Brake                | 112            | 19091210        | Washer 9/32 x 3/4 x 10 Ga.        |
| 30             | 169592          | Bracket, Transaxle                | 120            | 73900600        | Nut Lock Flg 3/8-16 unc           |
| 32             | 74760512        | Bolt Hex Hd 5/16-18 unc x 3/4     | 151            | 19133210        | Washer 13/32 x 2 x 10 Ga.         |
| 34             | 175578          | Shaft, Foot Pedal Nibbed          | 150            | 175456          | Spacer Retainer                   |
| 35             | 120183X         | Bearing, Nylon                    | 156            | 166002          | Washer Srrted 5/16 ID x 1 x .125  |
| 36             | 19211616        | Washer 21/32 x 1 x 16 Ga.         | 158            | 165589          | Bracket Shift Mount               |
| 37             | 1572H           | Pin, Roll 3/16 x 1                | 159            | 183900          | Hub Shift                         |
| 38             | 179114          | Pulley, Idler, Composite          | 161            | 72140406        | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5 |
| 39             | 72110622        | Bolt 3/8-16unc x 2-3/4            | 162            | 73680400        | Nut Crownlock 1/4-20 unc          |
| 41             | 175556          | Keeper, Belt Retainer             | 163            | 74780416        | Bolt Hex Fin 1/4-20 unc x 1 Gr. 5 |
| 47             | 127783          | Pulley, Idler, V-Groove           | 165            | 165623          | Bracket Pivot Lever               |
| 48             | 154407          | Bellcrank Clutch Grnd Drv STL     | 166            | 17490510        | Screw 5/16-18 x 5/8               |
| 49             | 123205X         | Retainer, Belt                    | 168            | 165492          | Bolt Shoulder 5/16-18 x .561      |
| 50             | 72110612        | Bolt Carr Sh 3/8-16 x 1-1/2 Gr.5  | 169            | 165580          | Plate Fastening LT                |
| 51             | 73680600        | Nut Crownlock 3/8-16 unc          | 197            | 169613          | Nyliner Snap-In 5/8" ID           |
| 52             | 73680500        | Nut Crownlock 5/16-18 unc         | 198            | 169593          | Washer Nyl 7/8" ID x .105"        |
| 53             | 105710X         | Link, Clutch                      | 199            | 169612          | Bolt Shoulder 5/16-18 unc         |
| 55             | 105709X         | Spring, Return, Clutch            | 200            | 72140508        | Bolt Rdhd Sqnk 5/16-18 unc x 1    |
| 56             | 17060620        | Screw 3/8-16 x 1.0                | 202            | 72110614        | Bolt 3/8-16 x 1-3/4 Gr. 5         |
| 57             | 140294          | V-Belt, Ground Drive              | 254            | 17000616        | Screw 3/8-16 x 1                  |
| 59             | 169691          | Keeper, Center Span               | 263            | 17000612        | Screw 3/8-16 x .75                |
| 61             | 17120614        | Screw 3/8-16 x 3/4                |                |                 |                                   |
| 62             | 123533X         | Cover, Pedal                      |                |                 |                                   |
| 63             | 174607          | Pulley, Engine                    |                |                 |                                   |

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# REPAIR PARTS

TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

## STEERING ASSEMBLY



steering\_stealth\_prem\_6

## REPAIR PARTS

### TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

#### STEERING ASSEMBLY

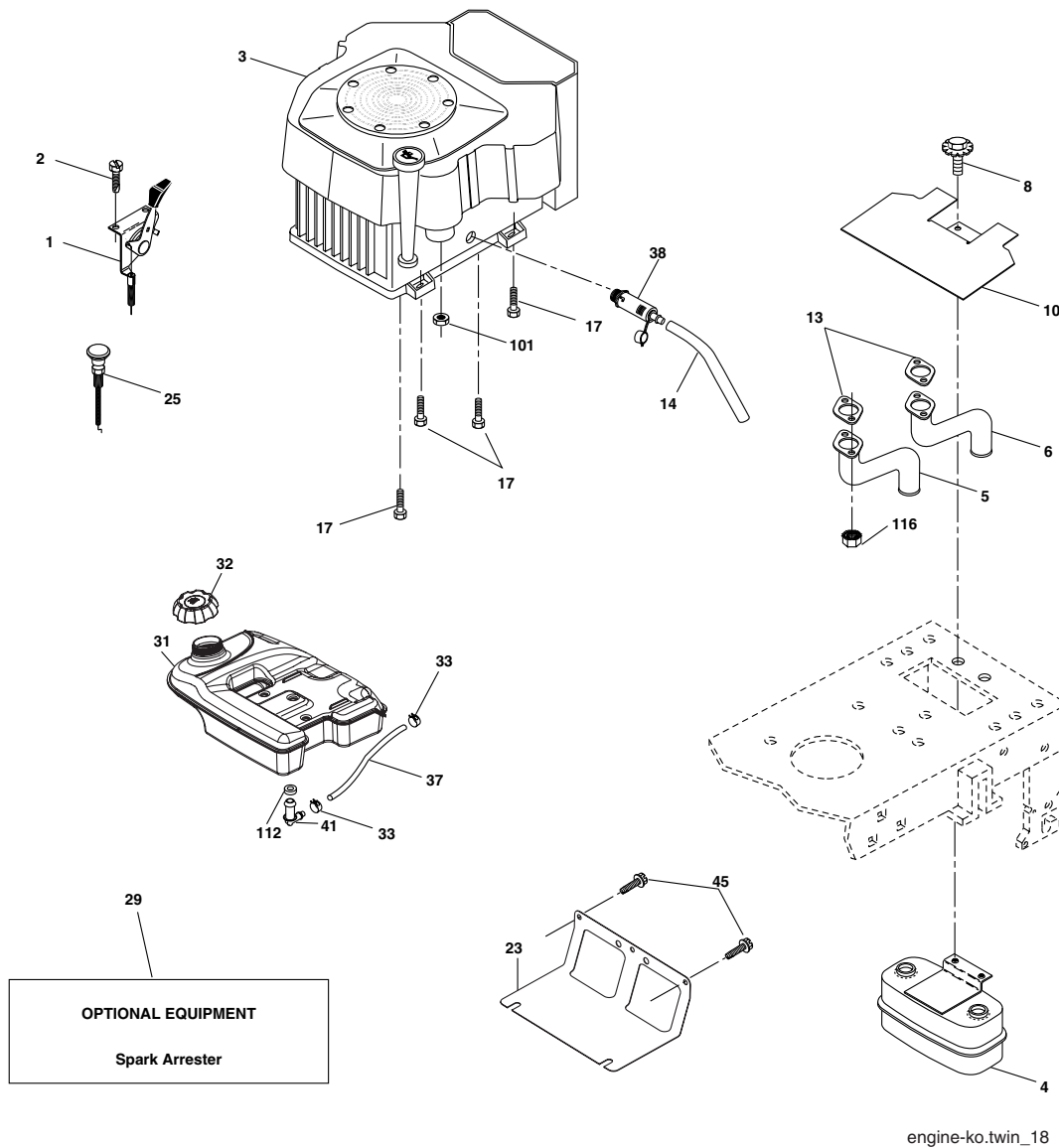
| KEY NO. | PART NO.   | DESCRIPTION                      |
|---------|------------|----------------------------------|
| 1       | 186094X428 | Wheel Steering                   |
| 2       | 184706     | Axle                             |
| 3       | 169840     | Spindle Asm LH                   |
| 4       | 169839     | Spindle Asm RH                   |
| 5       | 6266H      | Bearing Race Thrust Harden       |
| 6       | 121748X    | Washer 25/32 x 1-5/8 x 16 Ga.    |
| 8       | 12000029   | Ring Klip #t5304-75              |
| 10      | 175121     | Link Drag                        |
| 11      | 10040600   | Washer Lock Hvy Hlcl Spr 3/8     |
| 12      | 73940800   | Nut Hex Jam Toplock 1/2-20 unf   |
| 13      | 136518     | Spacer Brg Axle Front            |
| 15      | 145212     | Nut Hex Flange Lock              |
| 17      | 177883     | Shaft Asm Strg                   |
| 29      | 17000612   | Screw 3/8-16 x 3/4               |
| 32      | 180580     | Rod Tie                          |
| 36      | 155105     | Bushing Strg                     |
| 37      | 152927     | Screw TT #32.5 x 5 x 3/8 Flange  |
| 38      | 186095X428 | Cap Wheel Steer                  |
| 40      | 73540600   | Nut Crownlock 3/8-24             |
| 41      | 186737     | Adaptor Wheel Strg               |
| 42      | 163888X428 | Boot Steering                    |
| 43      | 121749X    | Washer 25/32 x 1 1/4 x 16 Ga.    |
| 46      | 121232X    | Cap Spindle Fr Top Blk           |
| 65      | 160367     | Spacer Brace Axle                |
| 67      | 72110618   | Bolt Rdhd Sqn 3/8-16 x 2-1/4     |
| 68      | 169827     | Brace, Axle                      |
| 71      | 175146     | Steering Asm.                    |
| 72      | 19183812   | Washer 9/16 ID x 2-3/8 OD 12 Ga. |
| 82      | 169835     | Bracket Susp Chassis Front       |
| 87      | 173966     | Washer Flat .781 x 1-1/2 x .14   |
| 88      | 175118     | Bolt Shoulder 7/16-20 unc        |
| 91      | 175553     | Clip                             |
| 94      | 19121414   | Rod Tie                          |
| 95      | 188967     | Washer Hardened                  |

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# REPAIR PARTS

## TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

### ENGINE



| KEY NO. | PART NO.   | DESCRIPTION                                                  |
|---------|------------|--------------------------------------------------------------|
| 1       | 175439X428 | Control Throttle                                             |
| 2       | 191611     | Screw 10 x 3/4 Single Lead-Hex                               |
| 3       | -----      | Engine, Kohler Model CV674<br>(Order parts from engine mfg.) |
| 4       | 149723     | Muffler Asm Twin Lo-Tone                                     |
| 5       | 146699     | Pipe Exhaust LH                                              |
| 6       | 146700     | Pipe Exhaust RH                                              |
| 8       | 171877     | Bolt 5/16-18 unc x 3/4 w/Sems                                |
| 10      | 146629     | Shield                                                       |
| 13      | -----      | Muffler Gasket (Order from Engine Mfr.)                      |
| 14      | 148456     | Tube Drain Oil Easy                                          |
| 17      | 17060624   | Screw Thdrol 3/8-16 x 1-1/2                                  |
| 23      | 169837     | Shield Heat                                                  |
| 25      | 187768X428 | Choke Control                                                |
| 29      | 137180     | Kit Spark Arrestor (Flat Scrn)                               |
| 31      | 179022     | Tank Fuel 4.0 Rear                                           |

| KEY NO. | PART NO.   | DESCRIPTION                    |
|---------|------------|--------------------------------|
| 32      | 179124X428 | Cap Asm Fuel                   |
| 33      | 123487X    | Clamp Hose Black               |
| 37      | 8543R      | Line Fuel                      |
| 38      | 181654     | Plug Drain Oil                 |
| 41      | 139277     | Stem Tank Fuel                 |
| 45      | 17000612   | Screw Hexwsh Thdr 3/8-16 x 3/4 |
| 101     | M73030800  | Nut Flange Toplock M8-1.25     |
| 112     | 3645J      | Bushing                        |
| 116     | 184362     | Nut Hex Flange Toplock M8-1.25 |

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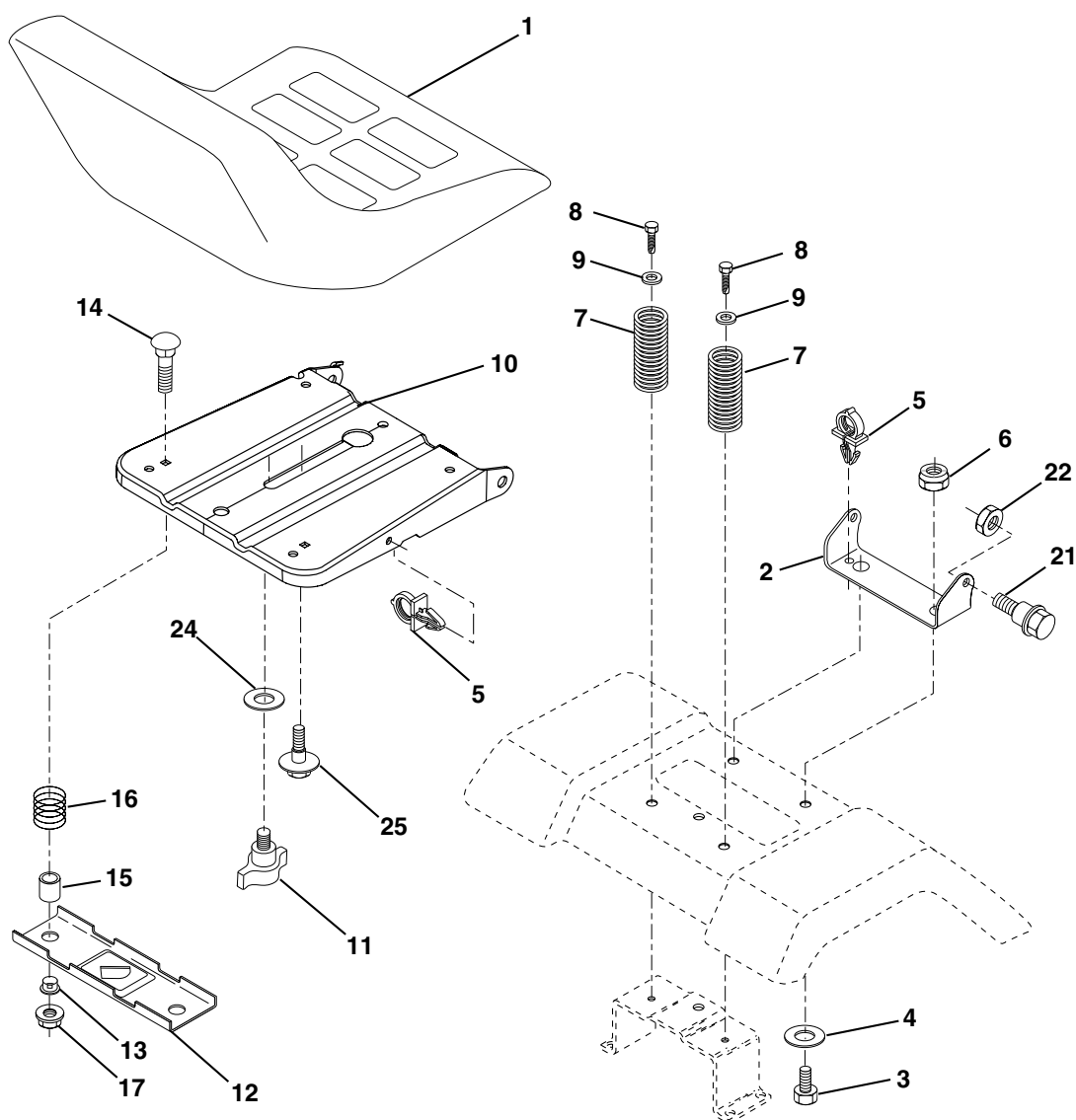
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

|                   |                |
|-------------------|----------------|
| Briggs & Stratton | 1-800-233-3723 |
| Kohler Co.        | 1-800-544-2444 |
| Tecumseh Products | 1-800-558-5402 |
| Honda Engines     | 1-800-426-7701 |
| Kawasaki          | 1-949-460-5688 |

# REPAIR PARTS

TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

## SEAT ASSEMBLY



seat\_lt.knob\_13

| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 1       | 189022   | Seat                           |
| 2       | 140551   | Bracket Pivot Seat 8 720       |
| 3       | 71110616 | Bolt Fin Hex 3/8-16 unc x 1    |
| 4       | 19131610 | Washer Flat 13/32 x 1 x 10 Ga. |
| 5       | 145006   | Clip Push-In                   |
| 6       | 73800600 | Nut Hex w/Ins. 3/8-16 unc      |
| 7       | 124181X  | Spring Seat Cprsn 2 250 Blk Zi |
| 8       | 17000616 | Screw 3/8-16 x 1               |
| 9       | 19131614 | Washer 13/32 x 1 x 14 Ga.      |
| 10      | 182493   | Pan Seat                       |
| 11      | 166369   | Knob Seat Adj. Wingnut         |
| 12      | 174648   | Bracket Mounting Switch        |

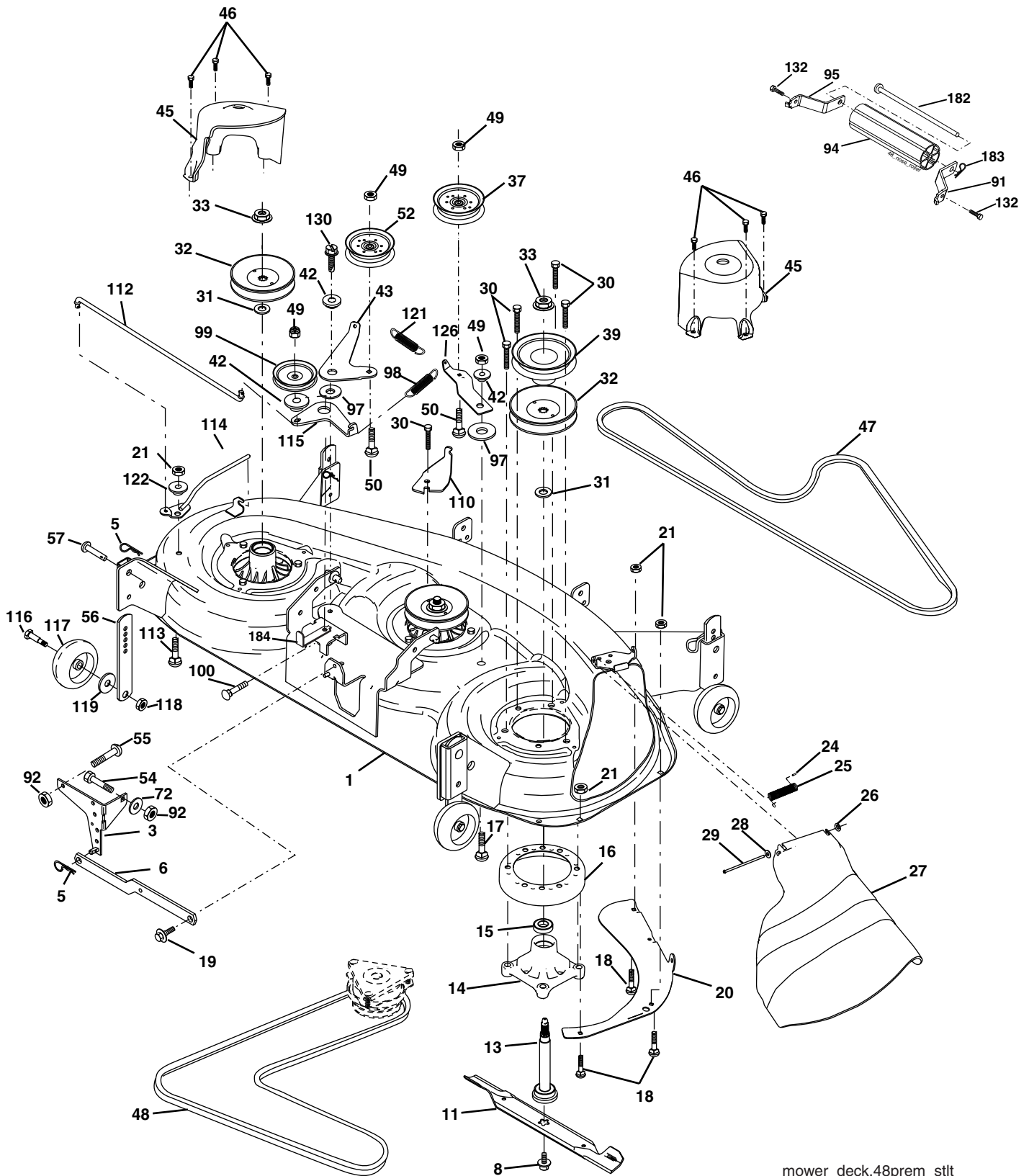
| KEY NO. | PART NO. | DESCRIPTION                     |
|---------|----------|---------------------------------|
| 13      | 121248X  | Bushing Snap Blk Nyl 50 Id      |
| 14      | 72050412 | Bolt Rdhd Sqnk 1/4-20 x 1-1/2   |
| 15      | 121249X  | Spacer Split                    |
| 16      | 123740X  | Spring Cprsn                    |
| 17      | 123976X  | Nut Lock 1/4 Lge Flg Gr. 5 Zinc |
| 21      | 171852   | Bolt Shoulder 5/16-18 unc       |
| 22      | 73800500 | Nut Hex Lock W/Ins 5/16-18      |
| 24      | 19171912 | Washer 17/32 x 1-3/16 x 12 Ga.  |
| 25      | 127018X  | Bolt Shoulder 5/16-18 x 62      |

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TRACTOR - MODEL NUMBER PK23H48YT (96012002000)

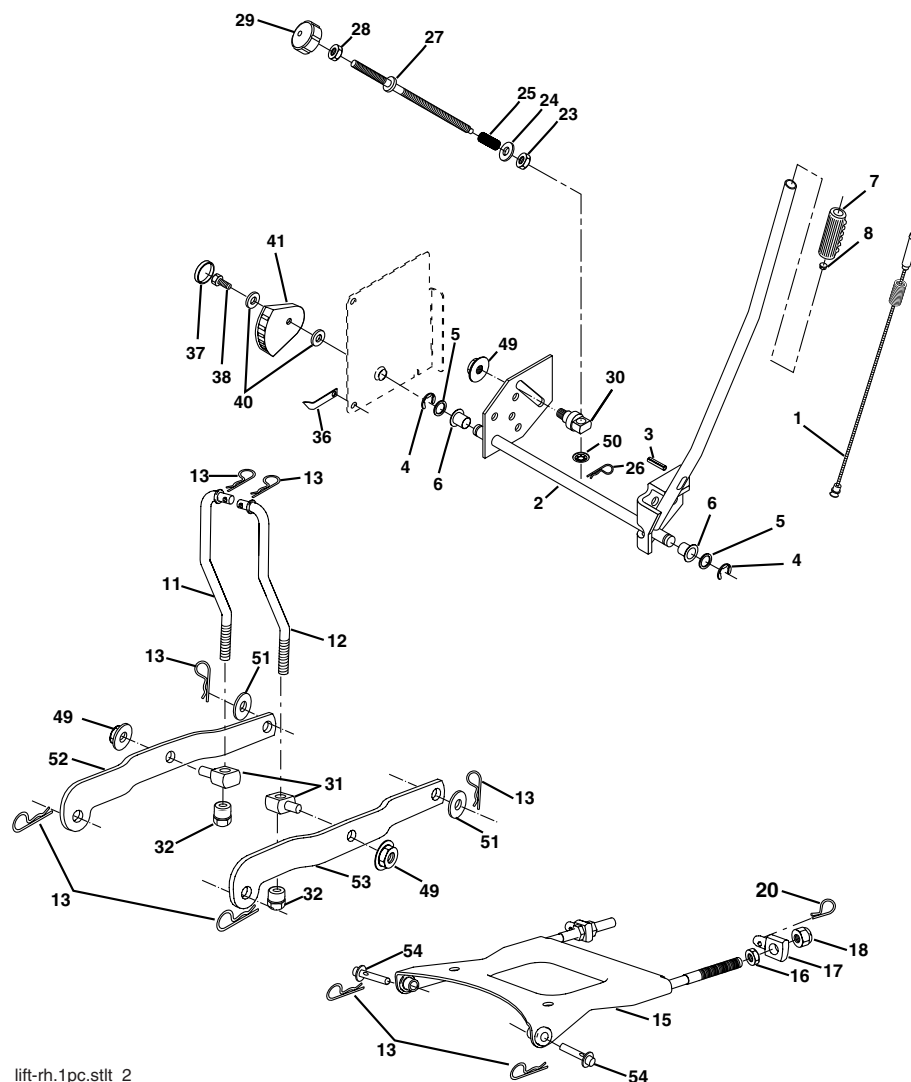
### MOWER DECK



**REPAIR PARTS****TRACTOR - MODEL NUMBER PK23H48YT (96012002000)****MOWER DECK**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                           | <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                                                                                                |
|--------------------|---------------------|--------------------------------------------------------------|--------------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| 1                  | 180358X421          | Deck Weldment Mower 48                                       | 52                 | 175820              | Pulley Idler Flat                                                                                                                 |
| 3                  | 138017              | Bracket Asm., Sway Bar                                       | 54                 | 74780616            | Bolt Fin Hex 3/8-16 x 1                                                                                                           |
| 5                  | 4939M               | Retainer Spring                                              | 55                 | 72140608            | Bolt Carriage Sqkn. 3/8-16 x 1                                                                                                    |
| 6                  | 178024              | Arm, Suspension, Rear Sway Bar<br>Deck                       | 56                 | 155986              | Bar Pnt Adj.                                                                                                                      |
| 8                  | 174365              | Bolt 7/16 Asm. Blade<br>(The following blades are available) | 57                 | 156941              | Pin Head Rivet                                                                                                                    |
| 11                 | 180054              | Blade, 48" Hi-Lift (For bagging and<br>discharging)          | 72                 | 19131312            | Washer 13/32 x 13/16 x 12 Ga.                                                                                                     |
| --                 | 173921              | Blade, 48" Mulching (For mulching<br>mowers only)            | 91                 | 180535              | Bracket, Asm Noseroller, RH                                                                                                       |
| 13                 | 174360              | Shaft Asm. w/Lower Bearing                                   | 92                 | 73800600            | Nut Lock Hex 3/8-16                                                                                                               |
| 14                 | 174358              | Mandrel Asm. Housing                                         | 94                 | 176066              | Noseroller                                                                                                                        |
| 15                 | 110485X             | Bearing, Ball, Mandrel                                       | 95                 | 180534              | Bracket, Asm Noseroller LH                                                                                                        |
| 16                 | 174493              | Stripper Mandrel Deck                                        | 97                 | 178515              | Washer Hardened                                                                                                                   |
| 17                 | 72110610            | Bolt RDHD Sq Neck 3/8-16 x 1.25                              | 98                 | 179479              | Spring Primary Drive                                                                                                              |
| 18                 | 72140505            | Bolt, Carriage 5/16-18 x 5/8                                 | 99                 | 189993              | Pulley Idler"V"                                                                                                                   |
| 19                 | 132827              | Bolt, Hex Hd, Shoulder 5/16-18                               | 100                | 72110616            | Bolt RDHD Sqkn 3/8-16 unc x 2                                                                                                     |
| 20                 | 174378              | Baffle, Vortex Mower                                         | 110                | 175016              | Arm Spring Break                                                                                                                  |
| 21                 | 73680500            | Nut, Crownlock 5/16-18 unc                                   | 112                | 174387              | Link Tension Relief Lever                                                                                                         |
| 24                 | 105304X             | Cap, Sleeve                                                  | 113                | 72110506            | Bolt 5/16-18 x 3/4                                                                                                                |
| 25                 | 178102              | Spring, Torsion                                              | 114                | 174384              | Tension Asm. Relief Lever                                                                                                         |
| 26                 | 110452X             | Nut, Push                                                    | 115                | 174609              | Arm Spring Tension Relief                                                                                                         |
| 27                 | 180655X428          | Deflector Shield                                             | 116                | 193406              | Bolt, Shoulder                                                                                                                    |
| 28                 | 19111016            | Washer 11/32 x 5/8 x 16 Ga.                                  | 117                | 174873              | Gauge Wheel                                                                                                                       |
| 29                 | 131491              | Rod, Hinge                                                   | 118                | 73930600            | Nut, Centerlock 3/8-16 unc                                                                                                        |
| 30                 | 173984              | Screw, Thdroll Washer Head                                   | 119                | 19121414            | Washer 3/8 x 7/8 x 14 Ga.                                                                                                         |
| 31                 | 187690              | Washer, Spacer                                               | 121                | 174371              | Spring Secondary Drive                                                                                                            |
| 32                 | 173436              | Pulley, Mandrel                                              | 122                | 174606              | Bushing Pivot Tension Relief                                                                                                      |
| 33                 | 178342              | Nut, Flg. Top Lock Cntr. 9/16                                | 126                | 174372              | Arm, Idler, Primary Deck                                                                                                          |
| 37                 | 177968              | Pulley, Idler, Flat                                          | 130                | 17000616            | Screw 3/8-16 x 1.0                                                                                                                |
| 39                 | 174375              | Pulley, Idler, Driven                                        | 132                | 17000612            | Screw 3/8-16 x .75                                                                                                                |
| 42                 | 122052X             | Spacer, Retainer                                             | 182                | 179127              | Rod Roller Nose                                                                                                                   |
| 43                 | 174373              | Arm, Idler Secondary                                         | 183                | 163552              | Retainer Spring                                                                                                                   |
| 45                 | 180806              | Cover, Mandrel Deck                                          | 184                | 173979              | Keeper Belt Idler                                                                                                                 |
| 46                 | 137729              | Screw, Thdroll. 1/4-20 x 5/8                                 | --                 | 174356              | Mandrel Asm. Service<br>(Includes Key Nos. 13-15 and 33)                                                                          |
| 47                 | 180808              | V-Belt, Mower, Secondary                                     | --                 | 180939              | Replacement Mower, Complete<br>(Std. Deck - Order separately nose<br>roller components key nos. 91, 94,<br>95, 132, 182, and 183) |
| 48                 | 174368              | V-Belt, Mower, Primary                                       |                    |                     |                                                                                                                                   |
| 49                 | 73900600            | Nut, Lock 3/8-16 unc                                         |                    |                     |                                                                                                                                   |
| 50                 | 72110612            | Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5                             |                    |                     |                                                                                                                                   |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**REPAIR PARTS****TRACTOR - MODEL NUMBER PK23H48YT (96012002000)****MOWER LIFT**

lift-rh.1pc.stlt\_2

| KEY NO. | PART NO. | DESCRIPTION                 |
|---------|----------|-----------------------------|
| 1       | 184432   | Plunger Asm.                |
| 2       | 159476   | Shaft Asm Lift RH w/Inf     |
| 3       | 188822   | Pin Groove                  |
| 4       | 12000002 | E Ring #5133-62             |
| 5       | 19211621 | Washer 21/32 x 1 x 21 Ga.   |
| 6       | 120183X  | Bearing Nylon Blk 629 Id    |
| 7       | 175830   | Grip Handle                 |
| 8       | 124526X  | Button Plunger              |
| 11      | 175370   | Link Lift LH                |
| 12      | 175371   | Link Lift RH                |
| 13      | 4939M    | Retainer Spring             |
| 15      | 175562   | Plate Asm. Suspension Front |
| 16      | 73350800 | Nut Jam Hex 1/2-13 unc      |
| 17      | 175689   | Trunnion Front Susp.        |
| 18      | 73800800 | Nut Lock w/Wsh 1/2-13 unc   |
| 20      | 163552   | Retainer Spring             |
| 23      | 110807X  | Nut Special                 |
| 24      | 19131016 | Washer 13/32 x 5/8 x 16 Ga. |
| 25      | 164024   | Spring                      |

| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 26      | 169484   | Retainer Clip                  |
| 27      | 164543   | Rod Adj Lift                   |
| 28      | 73350600 | Nut Hex Jam 3/8-16 unc         |
| 29      | 138057   | Knob Inf 3/8-16 unc Blk W/sym  |
| 30      | 150233   | Trunnion Infin Height          |
| 31      | 176205   | Trunnion Susp. Arm             |
| 32      | 175994   | Nut Lift Link 7/16-20          |
| 36      | 155097   | Pointer Height Indicator       |
| 37      | 123935X  | Plug Hole Blk 1.485/1.515 Dia. |
| 38      | 17060516 | Screw 5/16-18 x 1              |
| 40      | 19112410 | Washer 11/32 x 1-1/2 10 Ga.    |
| 41      | 155098   | Indicator Height STL           |
| 49      | 145212   | Nut Hex Flange Lock            |
| 50      | 110452X  | Nut PUsH Phos & Oil            |
| 51      | 19171416 | Washer 17/32 x 7/8 x 16 Ga.    |
| 52      | 175378   | Arm Susp. Rear LH              |
| 53      | 175802   | Arm Susp. Rear RH              |
| 54      | 175560   | Pin                            |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm