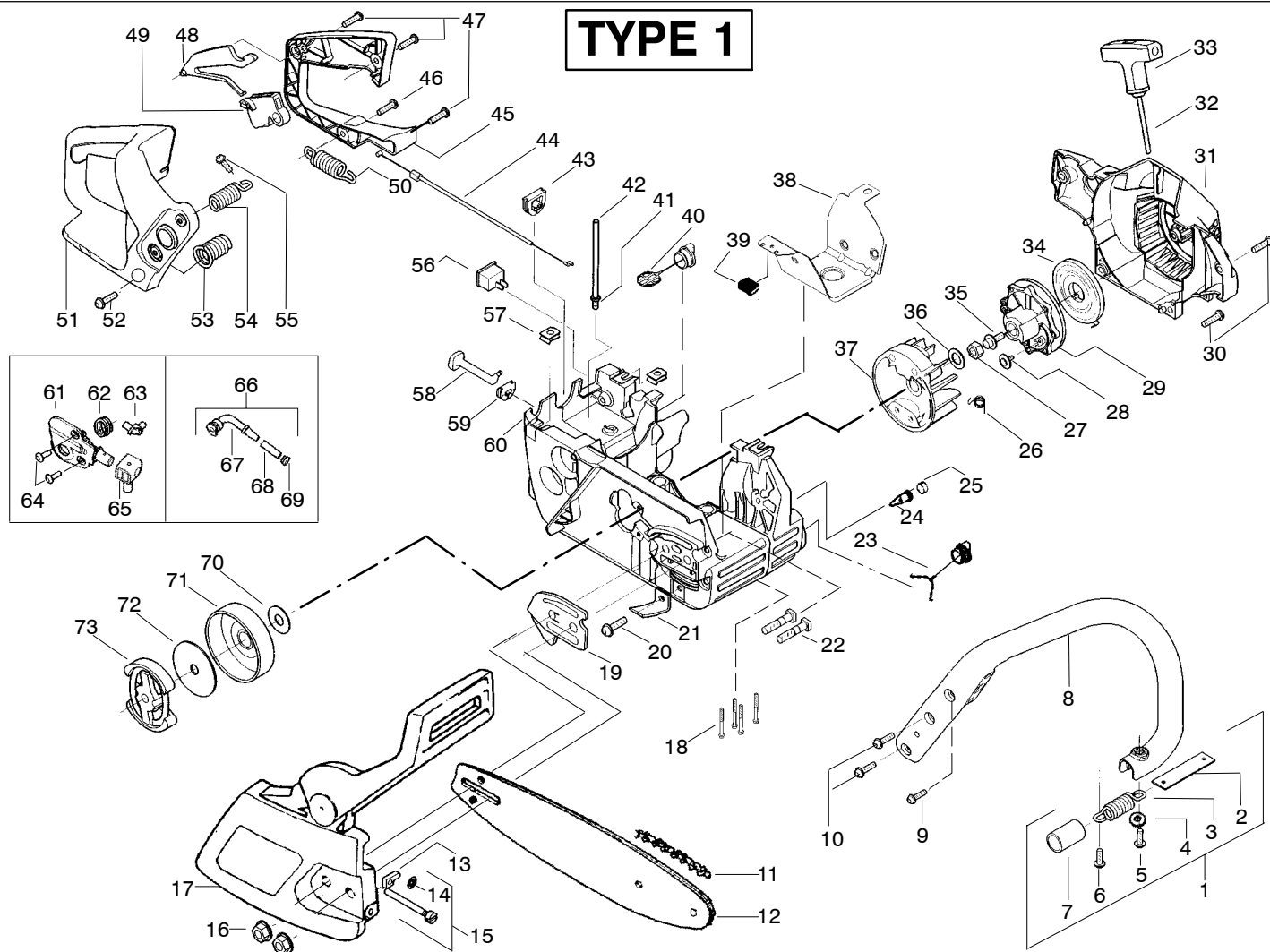


PARTS LIST NO. <b>530086181</b>		<b>POULAN® PARTS LIST</b>	CHAIN SAW MODEL(s) <b>2550 LE</b>
DATE <b>8/30/04</b>	Replaces 530086181 - 01/08/04		<b>Note:</b> Illustration may differ from actual model due to design changes

**TYPE 1**



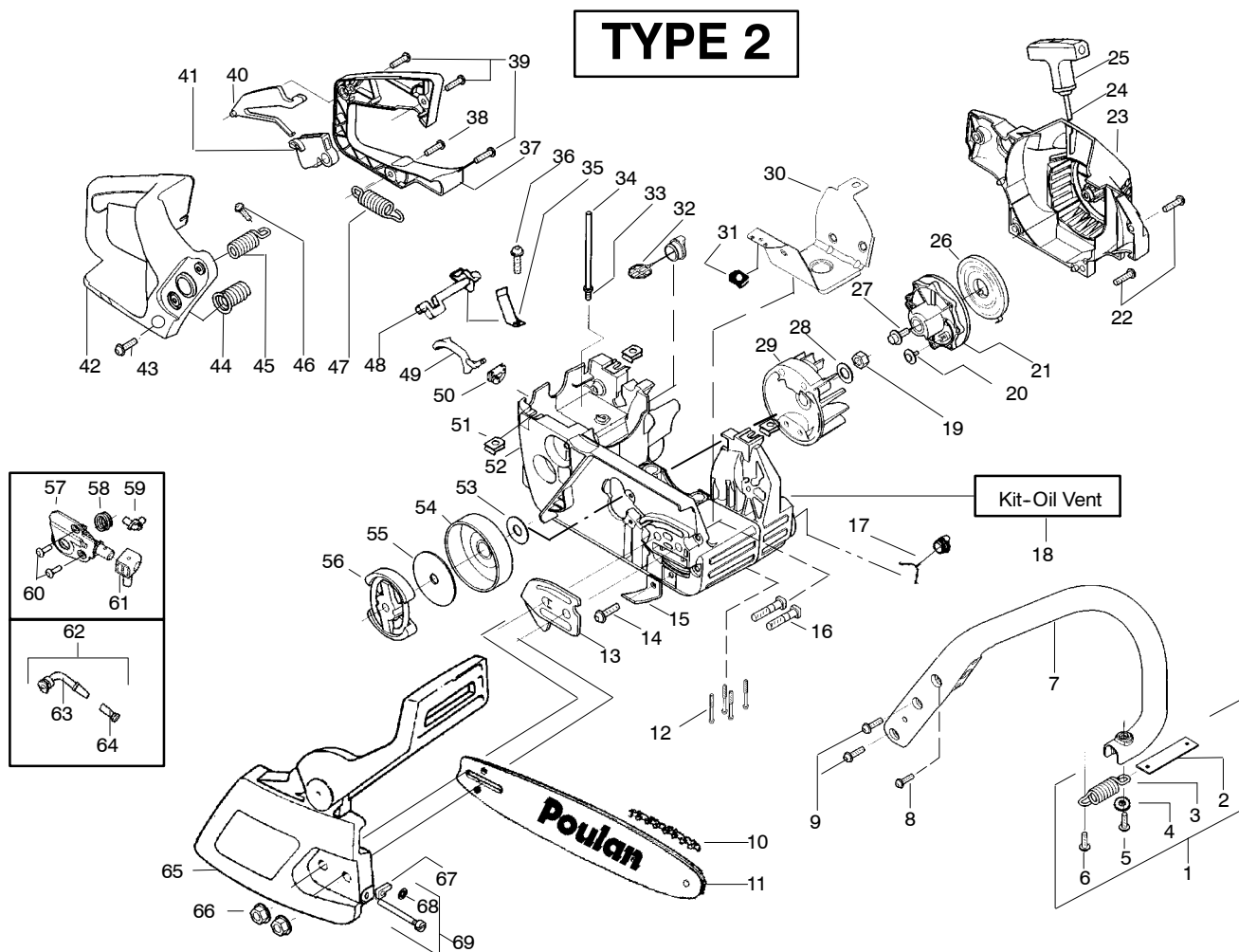
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy. - Isolator	29.	530037817	Starter Pulley	55.	530015875	Screw
2.	530047608	Limiter Strap	30.	530015892	Screw	56.	530069572	Kit - Switch
3.	530042082	Spring - Isolator	31.	530049334	Fan Housing	57.	530015922	Nut - "U" - Type
4.	530015123	Washer	32.	530069232	Kit - Rope	58.	530047605	Knob - Choke
5.	530016018	Screw	33.	530037485	Starter Handle	59.	530049005	Grommet - Knob
6.	530015843	Screw	34.	530027531	Recoil Spring	60.	530047618	Chassis Ass'y. (Incl. 22 - 25, 40 & from page 2, 3, 6)
7.	530036142	Sleeve - AV Spring	35.	530015920	Screw	61.	530071259	Kit - Oil Pump
8.	530047583	Front Handle	36.	530015127	Washer - Flywheel	62.	530037820	Gear - Worm Spring
9.	530015940	Screw	37.	530039209	Flywheel Ass'y.	63.	530049477	Elbow - Oil Pickup
10.	530015814	Screw	38.	530055183	Shield - Heat	64.	530016064	Screw
11.	952051338	Chain - 18"	39.	530055322	Clip - "U"	65.	530019206	Seal Block
12.	952044418	Bar - 18"	40.	530047192	Fuel Cap Ass'y.	66.	530047663	Oil Pick-up Ass'y (Incl. 67 - 69)
13.	530015826	Pin - Bar Adjust	41.	530023877	Fitting - fuel line	67.	530038373	Pick-up Oiler
14.	530038593	Retainer - Bar Adjust	42.	530069216	Kit - Fuel line (large)	68.	530037821	Oil Filter
15.	530069611	Kit - Bar Adjust (Incl. 13 & 14)	43.	530047631	Grommet - Cable	69.	530030189	Plug - Oil Filter
16.	530015917	Nut - Bar Mounting	44.	530047602	Cable - Throttle	70.	530015907	Washer - Thrust
17.	530054735	Kit - Chain Brake	45.	530047581	Cover - Rear Handle	71.	530047061	Assy. - Clutch Drum w/bearing
18.	530016132	Screw	46.	530015886	Screw	72.	530015611	Washer - Clutch
19.	530038238	Plate - Bar Mounting	47.	530015906	Screw	73.	530014949	Assy. Clutch
20.	530015814	Screw	48.	530036098	Throttle Lockout			
21.	530029850	Chain Catcher	49.	530036097	Trigger - Throttle			
22.	530016133	Bolt - Bar	50.	530042082	Spring - Isolator			
23.	530010846	Oil Cap Ass'y.	51.	530047582	Handle - Rear			
24.	530026119	Check Valve	52.	530015814	Screw			
25.	530038264	Plug - Bronze Vent	53.	530053274	Assy. Isolator - lower			
26.	530023817	Spring - Starter Dog	54.	530071385	Isolator Kit (Upper)			
27.	530016134	Nut - Flywheel						
28.	530016080	Screw						

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PARTS LIST NO. <b>530086181</b>		<b>POULAN® PARTS LIST</b>	CHAIN SAW MODEL(s) <b>2550 LE</b>
DATE <b>8/30/04</b>	Replaces 530086181 - 01/08/04		<b>Note:</b> Illustration may differ from actual model due to design changes



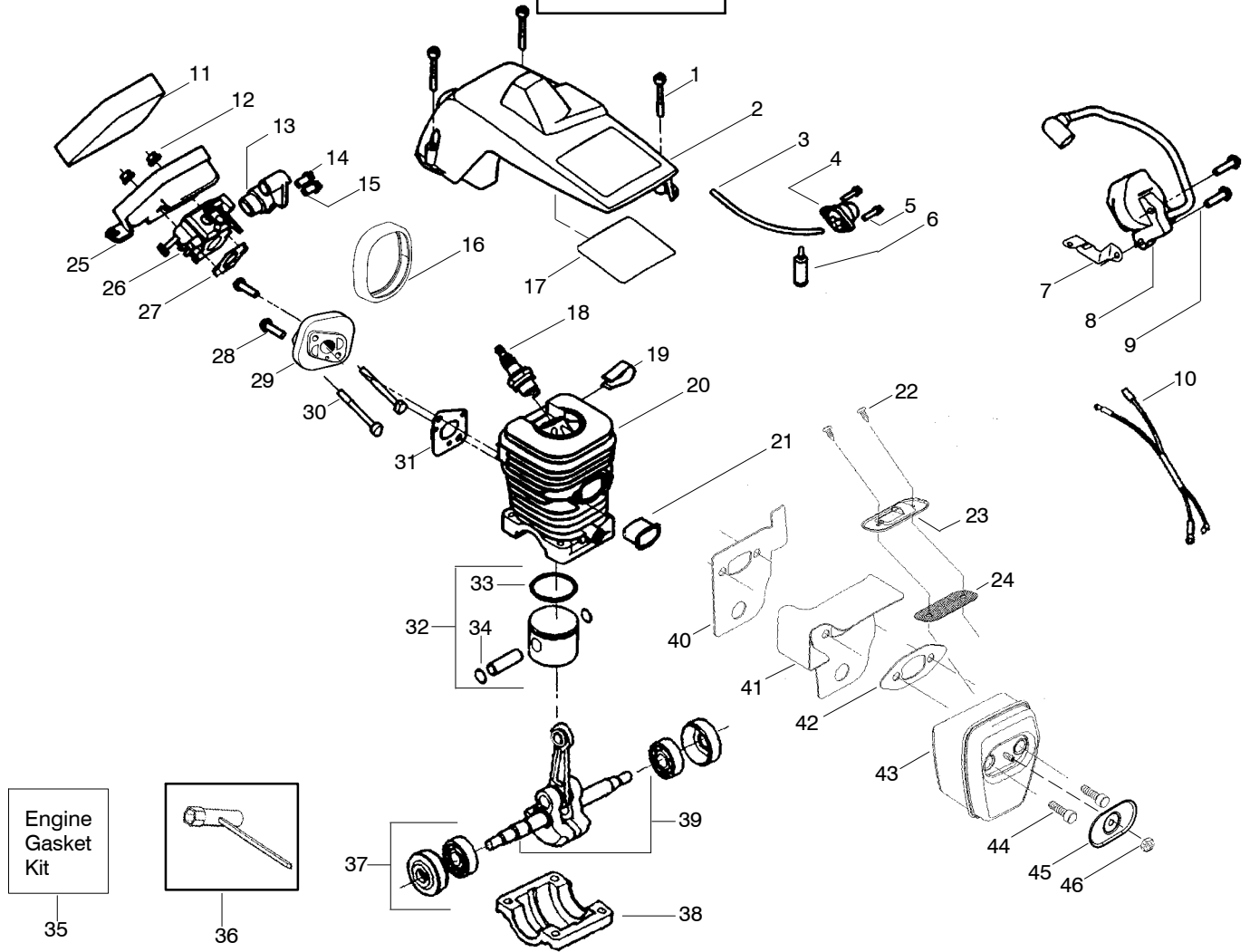
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530059667	Assy.-Isolator	28.	530015127	Washer-Flywheel	55.	530015611	Washer-Clutch
2.	530047608	Limiter Strap	29.	530039187	Assy-Flywheel	56.	530014949	Assy. Clutch
3.	530059668	Spring-Isolator	30.	530055183	Shield - Heat	57.	530071259	Kit - Oil Pump (incl. 58,59,61)
4.	530015158	Washer	31.	530055322	Clip - "U"	58.	530037820	Gear-Worm Spring
5.	530016018	Screw	32.	530047192	Assy-Fuel Cap	59.	530049477	Elbow-Oil Pickup
6.	530015843	Screw	33.	530023877	Fitting-fuel line	60.	530016064	Screw
7.	530047583	Front Handle	34.	530069216	Kit-Fuel line (large)	61.	530019206	Seal Block
8.	530015940	Screw	35.	530016149	Spring-Switch	62.	530047663	Assy-Oil Pick-up (Incl. 63,64)
9.	530015814	Screw	36.	530015775	Screw	63.	530038373	Pick-up Oiler
10.	952051338	Chain - 18"	37.	530047581	Cover-Rear Handle	64.	530056533	Filter-Oil
11.	952044418	Bar - 18"	38.	530015886	Screw	65.	530054735	Assy.-Chain Brake
12.	530016132	Screw	39.	530015906	Screw	66.	530015917	Nut-Bar Mounting
13.	530038238	Plate-Bar Mount.	40.	530036098	Throttle Lockout	67.	530015826	Pin-Bar Adjust
14.	530015814	Screw	41.	530036097	Trigger-Throttle	68.	530038593	Retainer
15.	530029850	Chain Catcher	42.	530047582	Handle - Rear	69.	530069611	Kit-Bar Adjusting (incl. # 67,68)
16.	530016133	Bolt-Bar	43.	★★★★★	Screw			
17.	530057236	Assy-Oil Cap	44.	★★★★★	Assy Isolator-lower			
18.	530071666	Kit-Oil Vent	45.	530071958-01	Kit-Isolator (Upper)			
19.	530016134	Nut-Flywheel	46.	530015875	Screw			
20.	530016080	Nut-Flywheel	47.	530059668	Spring-Isolator			
21.	530037817	Starter Pulley	48.	530057473	Lever-Switch			
22.	530015892	Screw	49.	530057474	Lever-Choke			
23.	530049334	Housing-Fan	50.	530049005	Grommet-Knob			
24.	530069232	Kit - Rope	51.	530015922	Nut-"U"-Type			
25.	530056402	Handle-Starter	52.	530071840	Kit-Chassis Assy. fuel lines and caps )			
26.	530027531	Spring-Recoil	53.	530015907	Washer-Thrust			
27.	530015920	Screw	54.	530047061	Assy.-Clutch Drum w/bearing			

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PARTS LIST NO. <b>530086181</b>		<b>POULAN® PARTS LIST</b>	CHAIN SAW MODEL(s) <b>2550 LE</b>
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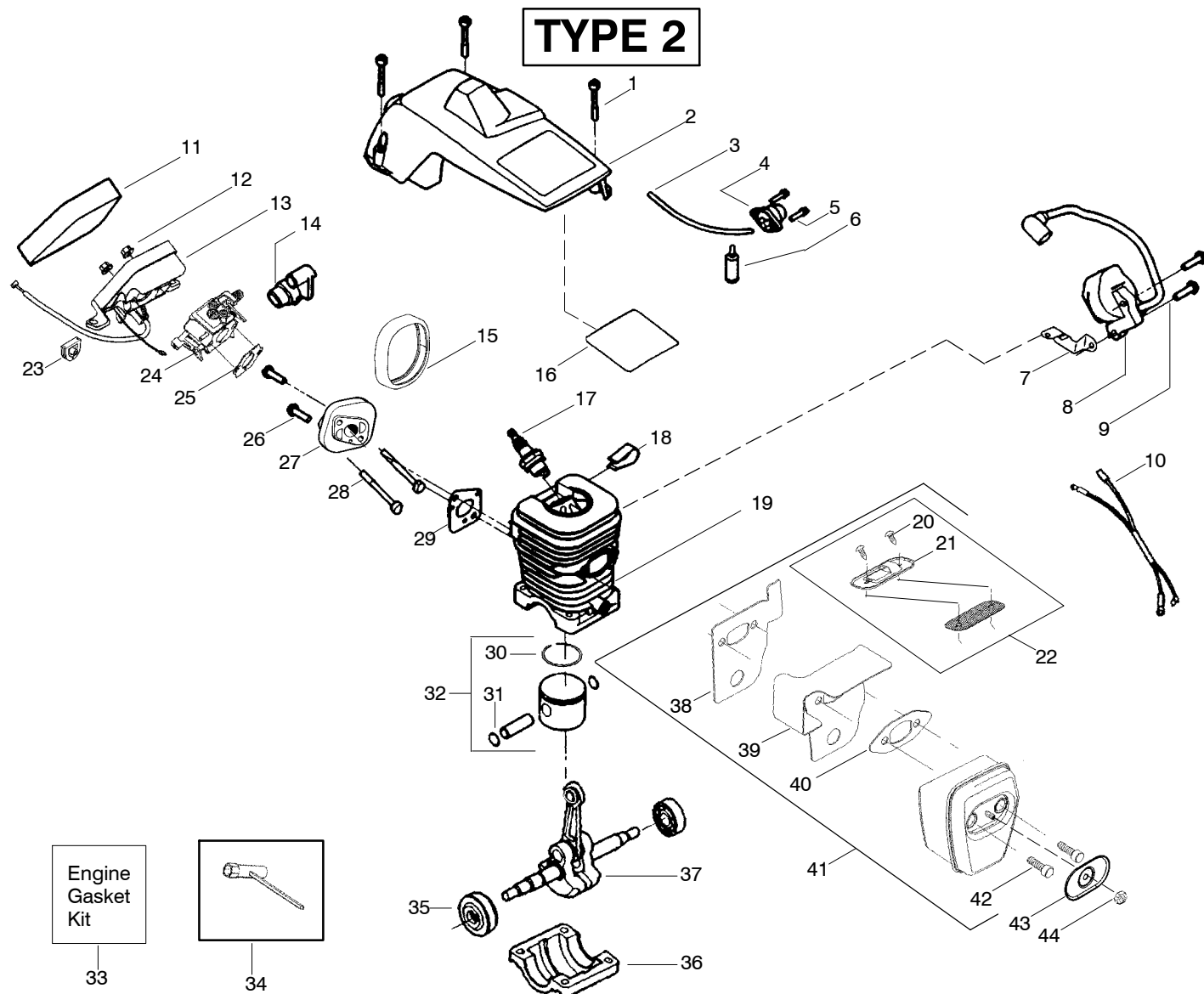
**TYPE 1**



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	19.	530016136	Clip - High Tension Lead	35.	530069608	Kit - Engine Gasket (Incl. 27, 31 & 42)
2.	530055638	Assy - Cylinder Shield (includes # 17)	20.	530071412	Kit - Cylinder	36.	530031163	Bar Wrench
3.	530069247	Kit - Fuel Line (Small)	21.	530037652	Insulator - Heat	37.	530056363	Assy - Seal & Bearing
4.	530047213	Assy - Air Purge	22.	530016351	Screw - Outlet cover	38.	530037935	Cap - Crankcase
5.	530015780	Screw	23.	530054883	Cover - Outlet	39.	530047062	Assy - Crankshaft
6.	530095646	Assy - Fuel Pick-up	24.	530071413	Kit - Spark Arrestor (Incl. 22,23)	40.	530054885	Backplate
7.	530047442	Strap - Ground	25.	530047604	Air Filter Housing	41.	530054880	Guide - Outlet
8.	530039198	Ignition Module	26.	530071409	Kit - Carburetor (WT599) (Incl. 14 & 15)	42.	530069608	Gasket - Muffler
9.	530015814	Screw	27.	530069608	Gasket - Carb.	43.	530054886	Assy - Muffler (Incl. 22 - 24)
10.	530049117	Assy - Wire Harness	28.	530015810	Screw	44.	530016338	Bolt - Muffler
11.	530037793	Foam - Air Filter	29.	530049700	Carb. Adapter	45.	530055586	Cover - Bolt
12.	530016101	Nut	30.	530016187	Screw	46.	530016359	Nut - Brass
13.	530049244	Grommet - Carb Adjust	31.	530069608	Gasket - Carb Adaptor			Not Shown
14.	530038479	Limit Cap - High	32.	530071408	Kit - Piston (Incl. 33 & 34)	530086531		Operator Manual
15.	530038478	Limit Cap - Low	33.	530038729	Ring - Piston	530038257		Decal - Warn. Instr.
16.	530054144	Seal - Carb Adapter	34.	530015697	Retainer - Piston Pin			
17.	530055698	Reflector - Heat						
18.	952030150	Spark Plug (RCJ - 7Y)						

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<b>PARTS LIST NO.</b> 530086181		<b>POULAN® PARTS LIST</b>	<b>CHAIN SAW MODEL(s)</b> 2550 LE
<b>DATE</b> 8/30/04	<b>Replaces</b> 530086181 - 01/08/04	<b>Note:</b> Illustration may differ from actual model due to design changes	<b>PAGE NO.</b> 4



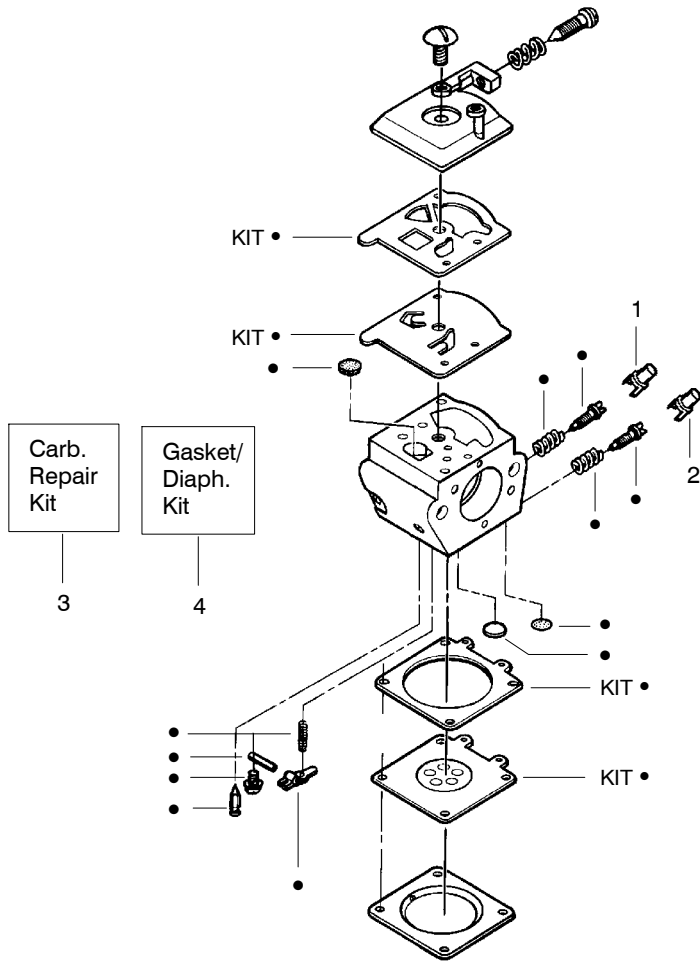
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	19.	530012550	Cylinder	34.	530031163	Bar Wrench
2.	530055638	Assy – Cylinder Shield (includes # 16)	20.	530016351	Screw – Outlet cover	35.	530056363	Assy – Seal & Bearing
3.	530069247	Kit – Fuel Line (Small)	21.	530054883	Cover – Outlet	36.	530037935	Cap – Crankcase
4.	530071835	Kit – Purge Bulb (incl. #5)	22.	530071413	Kit – Spark Arrestor (Incl. 20,21)	37.	530047062	Assy – Crankshaft
5.	530015780	Screw	23.	530047631	Grommet – Throttle Cable	38.	530054885	Backplate
6.	530095646	Assy – Fuel Pick-up	24.	---		39.	530054880	Guide – Outlet
7.	530047442	Strap – Ground		530071820	Zama (W – 20)	40.	530069608	Gasket – Muffler (kit)
8.	530039198	Ignition Module		530071821	Walbro (WT – 662)	41.	530054886	Assy – Muffler (Incl. 38 – 40,42)
9.	530015814	Screw	25.	530069608	Gasket – Carb. (kit)	42.	530016338	Bolt – Muffler
10.	530057475	Assy – Wire Harness	26.	530016386	Screw	43.	530055586	Cover – Bolt
11.	530037793	Foam – Air Filter	27.	530049700	Carb. Adapter	44.	530016359	Nut – Brass
12.	530016101	Nut	28.	530016187	Screw			Not Shown
13.	530057702	Assy – Air Box	29.	530069608	Gasket – Adaptor (kit)			
14.	530035526	Grommet – Carb Adjust	30.	530038729	Ring – Piston			
15.	530054144	Seal – Carb Adapter	31.	530015697	Retainer – Piston Pin			
16.	530055698	Reflector – Heat	32.	530071408	Kit – Piston (Incl. 30 & 31)			
17.	952030150	Spark Plug (RCJ – 7Y)	33.	530069608	Kit – Engine Gasket (Incl. 25, 29 & 40)			
18.	530016136	Clip – High Tension Lead					530164596	Manual
							530057757	Decal – Warning

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**Carburetor Assembly - 530071409-WT599**

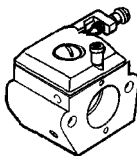


Ref.	Part No.	Description
1.	530038479	Limiter Cap - High
2.	530038478	Limiter Cap - Low
3.	530069826	Carburetor Repair Kit (● Indicates Contents)
4.	530069844	Gasket/Diaphragm Kit (KIT=Indicates Contents)

**Kit - Carburetor Assembly No. 530071621 - Walbro WT-625**

**Kit - Carburetor Assembly No. 530071820 - ZAMA W-20**

**Kit - Carburetor Assembly No. 530071821 - Walbro WT-662**



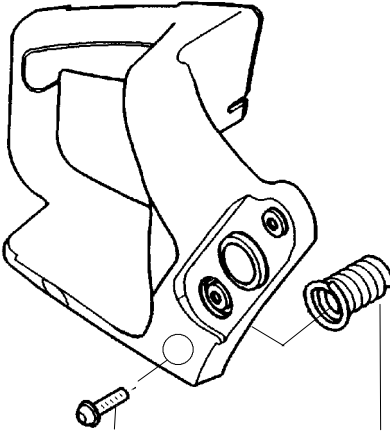
Note: No Repair kits are available for these carburetors

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★★★★★ **Service Reference** ★★★★★

Note: Due to product improvements, your unit may have been built with or without the spring and screw shown below. If your unit does not have this spring and screw, no action is required. If your unit does have the spring and screw, please order the part numbers listed below.



530015814  
Screw

530053274  
Assy-Isolator Spring