



Ref #	Part Number	Qty	Description
1	772065		Transaxle Cover (Incl. 2A, 2B & 2C)
2B	780099		Needle Bearing
2C	780100		Needle Bearing
2A	780098		Needle Bearing
2	780097		Needle Bearing
3	770060B		Transaxle Case (Incl. 2, 2A, 2B, 2C & 85B)
4	776209A		Countershaft & Spacer (Incl. 18)
5	776120A		Output Pinion (13 teeth)
6	778103		Output Gear (33 teeth)
10	784195		Shift Fork
12	778093A		Bevel Pinion (13 teeth)
13	778085		Side Gear
14	778086	2500-2523B	Pinion Gear
15	778084	Peerless #1	Ring Gear
18	786094		Spacer (1-1/64" ID x 1-5/8" OD x .864 long)
20	792004		Steel Ball
21	792068		Set Screw, 1/4-20 x 1/2"
22	792003		Shifter Fork Spring
24	780012		Thrust Bearing
25	792067		Screw, 5/16-18 x 1"
26	792062		Snap Ring
26A	792064		Snap Ring
29A	780007		Thrust Washer (4 required)
29	780045		Thrust Washer
31A	780101		Thrust Washer
31	780156		Thrust Washer
39	786026		Dowel Pin
47	774378		Axle (20-1/16" long)
48	774379		Axle (19-5/16" long)
49	778087		Bevel Gear (30 teeth)
50	778088		Spur Gear (16 teeth)
51	778096		Spur Gear (23 teeth)
57	778102		Spur Gear (17 teeth)
58	778097		Cluster Gear (20 & 27 teeth)
67	776119		Brake Shaft
85A	792019		Magnetic Drain Plug
85	792010		Pipe Plug, 3/8" sq. hd.
87	788008		Oil Seal
87A	780034		Oil Seal
89	780103		Ball Bearing
92	780005		Spacer
96	780104		Thrust Bearing
101	774200		Differential Carrier (threaded holes)
102	774199		Differential Carrier
103	792063		Screw, 3/8-16 x 3-5/16"
104	792011		Lockwasher, 3/8"
124	788047		Case-to-Cover Gasket
124A	788050		Gasket (Use as required)
136	XXXXX		Axle Housing (Order from OEM)
138	XXXXX		Axle Housing (Order from OEM)
149	784196A		Shift Rod
152	786054		Body Core
155	792065		Screw, 1/2-13 x 1-1/2" (Use as required)
155	792090		Screw, 1/2-13 x 2-3/4" (Use as required)
155	792092		Screw, 1/2-13 x 2-1/2" (Use as required)
155A	792069		Screw, 1/2-13x1-1/2" socket hd.(Use as req.)

Ref #	Part Number	Qty	Description
156	792066		Lockwasher, 1/2"
157	788049		Oil Seal
163	788048		Square Cut Seal

2500-2523B Page 3 of 5
Peerless #1

VIEW 2 OF 2			
47	48	47J	48J
47A	48A	47K	48K
47B	48B		
47C	48C		
47D	48D		
47E	48E		
47F	48F		
47G	48G		
47H	48H		
47I	48I		

Ref #	Part Number	Qty	Description
39	786026		Dowel Pin
47	774378		Axle (20-1/16" long)
48	774379		Axle (19-5/16" long)

2500-2523B Page 5 of 5
Peerless #2