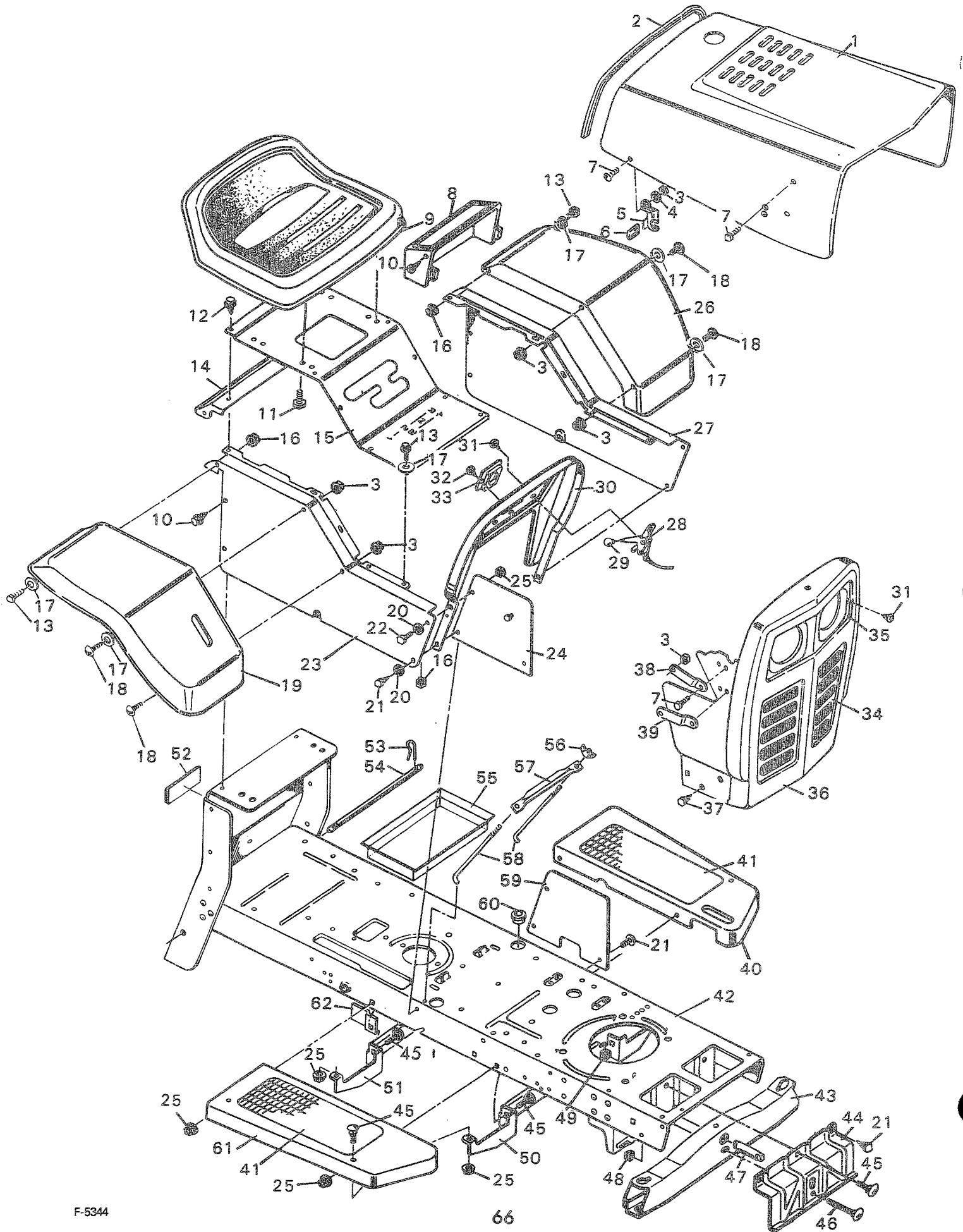


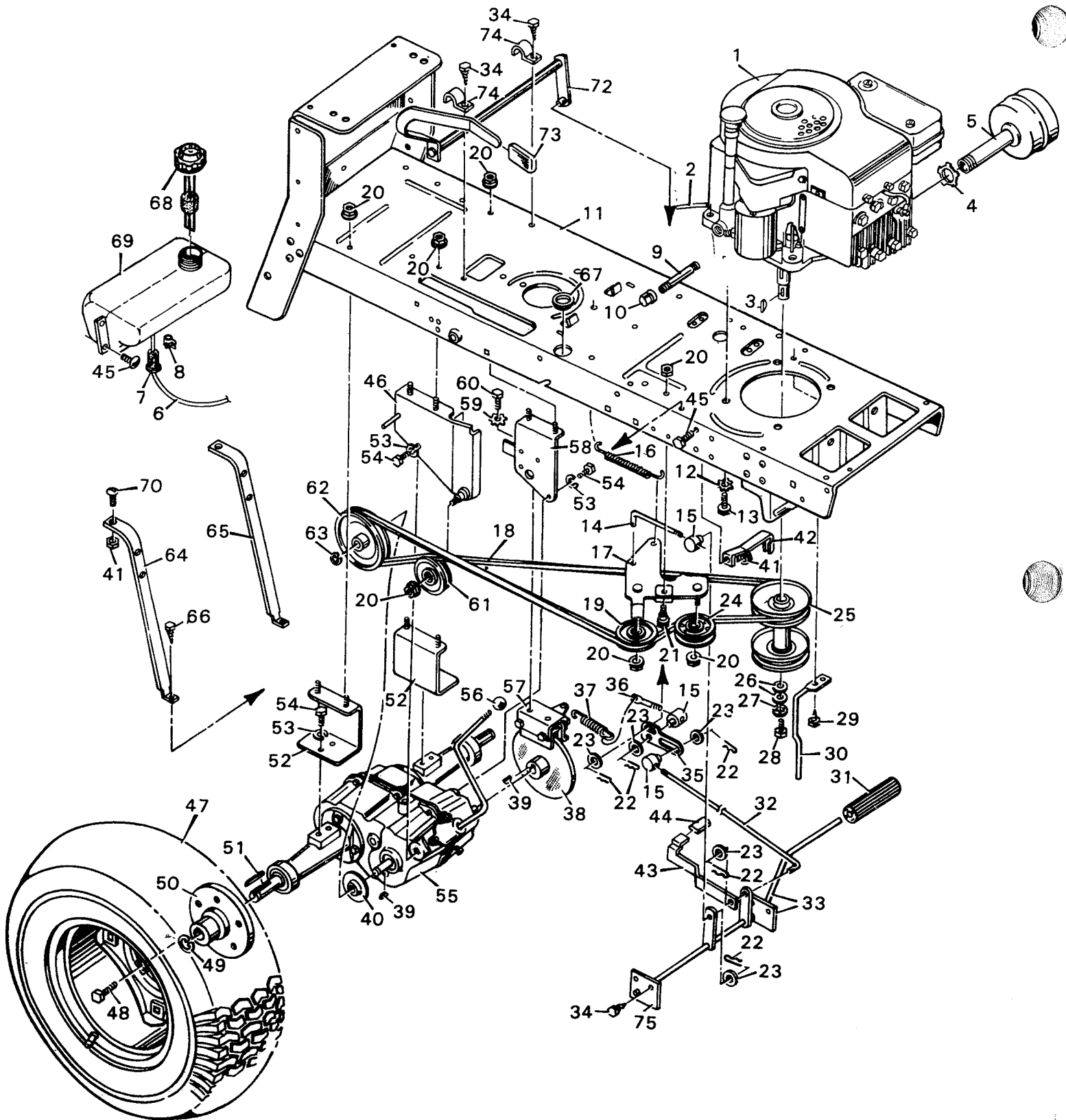


MODEL NO. 81-40690**BODY PARTS ASSEMBLY**

Key No.	Part No.	Description	Key No.	Part No.	Description
1	24084	Hood Assembly	32	26X186	Screw # 10X ½"
2	21765	Edge Trim	33	21707	Bearing - Steering Post
3	15X81	Hex Nut # 10-24	34	23302C	Grille Insert
4	17X17Z	Flat Washer I.D. .219	35	23303C	Headlight Retainer
5	21798Z	Hood Latch - R.H.	36	23307	Grille Assembly
----	21799Z	Hood Latch - L.H.	37	26X202	Hex Washer Screw 3/8"X5/8"
6	21434	Grip-Hood Latch	38	23046	Pivot Bar
7	4X21	Machine Screw # 10-24X5/8"	39	23088	Pivot Bar Assembly
8	407310	Battery Cover	40	23823	Running Board L.H.
9	23884	Seat	41	21710	Running Board Mat
10	26X214	Screw	42	402038	Frame Channel
11	1X84	Hex Bolt 5/16"-18X1"	43	21441	Front Axle Assembly
12	26X213	Screw	44	23829	Front Axle Hanger
13	1X38	Hex Bolt ¼"-2x5/8"	45	2X53	Carriage Bolt 5/16"-18X ¾
14	23026	Rear Insert	46	2X60	Carriage Bolt 3/8"-16X3"
15	23397	Top Panel	47	21469	Pivot Pin
16	15X66	Keps Nut ¼"-20	48	15X84	Flange Locknut 3/8"-16
17	17X37Z	Washer	49	15X88	Flange Locknut 5/16"-18
18	4X67Z	Machine Screw # 10-24X ¾"	50	24105	Running Board Support
19	24199	Fender R.H.	51	24253	Running Board Support & Assy
20	17X47Z	Washer	52	23069	Reflector
21	26X197	Screw 5/16"X ¾"	53	31X1	Hair Pin
22	1X45	Hex Bolt 5/16"-18X5/8"	54	23054	Drawbar
23	23398	Side Panel R.H.	55	24157	Battery Tray
24	24344	Side Plate - RH.	56	14X81	Wing Nut
25	15X79Z	Flange Nut	57	21761Z	Battery Clamp
26	23006	Fender - L.H.	58	21762Z	Battery Clamp Rod
27	23399	Side Panel - L.H.	59	23293	Side Plate L.H.
28	24011PA	Throttle Control	60	21268	Grommet
29	20399	Knob - Throttle Control	61	23822	Running Board R.H.
30	23970	Control Panel	62	24321	Wiring Shield
31	26X159	Screw # 8X3/8"	63	2X64	Carriage Bolt
				F-5281	Owners Manual
				24151	Parts Bag Assembly

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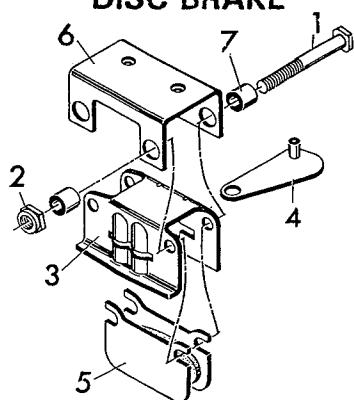
DRIVE ASSEMBLY



MODEL NO. 81-40690**DRIVE ASSEMBLY**

Key No.	Part No.	Description	Key No.	Part No.	Description
1	----	Engine 11 hp.†	40	23041Z	Extruded Washer
2	23715	Fuel Line 7.25"	41	15X66	Keps Nut ¼"-20
3	20062	Woodruff Key # 6	42	23826Z	Belt Guide
4	21616	Locknut	43	24245Z	Parking Brake Arm
5	23343	Muffler	44	24235	Grip - Parking Brake
7	24159	Filter	45	26X214	Screw
8	23713	Hose Clamp	46	24244	Idle Bracket Assembly
9	24066	Oil Drain Extension	47	23320	Tire & Wheel Assembly
10	21651	Oil Drain Cap		407228	Tire Only
11	402038	Frame Channel Assembly	*	407226	Wheel Only
12	19X8	Lockwasher I.D. .375	*	24373	Valve Stem and Cap
13	20103	Engine Mount Bolt	48	1X80	Hex Bolt 7/16"-20X1
14	21918	Clutch Rod	49	11X6	Retaining Ring-Type E
15	21920	Adjusting Nut	50	23020	Wheel Hub
16	23874	Drive Idler Spring	51	24039	¼" Square Key
17	24250	Idler Bracket	52	23005	Rear Transaxle Bracket
18	37X26	Drive Belt	53	18X31	Lockwasher
19	20613	Clutch Idler Pulley	54	1X85	Hex Bolt 3/8"-16X ¾"
20	15X84	Flange Locknut .375-16	55	23990	Transaxle Peerless Model No. 2348
21	9X12	Shoulder Bolt	56	20844	Shift Lever Knob
22	20692	Hair Pin	57	23019	Disc Brake Unit* *
23	17X53Z	Washer	58	23023	Front Tranaxle Bracket-L.H.
24	21409	Idler Pulley	59	19X6	External Lockwasher I.D. 312
25	23725Z	Stack Pulley	60	1X63	Hex Bolt
26	10851Z	Washer	61	23238	Backside Idler
27	19X39	Internal Lockwasher	62	23052	Pulley
28	1X20	Hex Bolt 3/8"-24X1"	63	11X5	Retaining Ring ¾" Shaft
29	26X49	Hex Screw	64	24334	Gas Tank Support-R.H.
30	23789Z	Belt Guide	65	24335	Gas Tank Support-L.H.
31	21544	Clutch and Brake Pedal	66	26X197	Hex Head Screw
32	23728	Brake Rod	67	21268	Grommet
33	24251	Clutch & Brake Lever Assem	68	24064	Gas Cap
34	26X49	Screw	69	23300	Gas Tank
35	23727	Link Plate	70	2X67	Carriage Bolt
36	23735Z	Adjusting Rod	72	23732	Handle Assembly
37	23778	Brake Spring	73	21249	Handle Grip
38	23013	Brake Disc & Hub Assembly	74	23734	Clamp
39	20697	Woodruff Key # 9	75	23358	Support Bracket

** 23019

DISC BRAKE

Key No.	Part No.	Description
1	402001	Bolt-Hex Head
2	402002	Locknut
3	402003	Bracket
4	402004	Lever Assembly
5	402008	Stator Assembly
6	402006	Bracket Assembly
7	402007	Spacer
1-7	23019	Caliper Brake Assembly

* Not Illustrated in Manual.

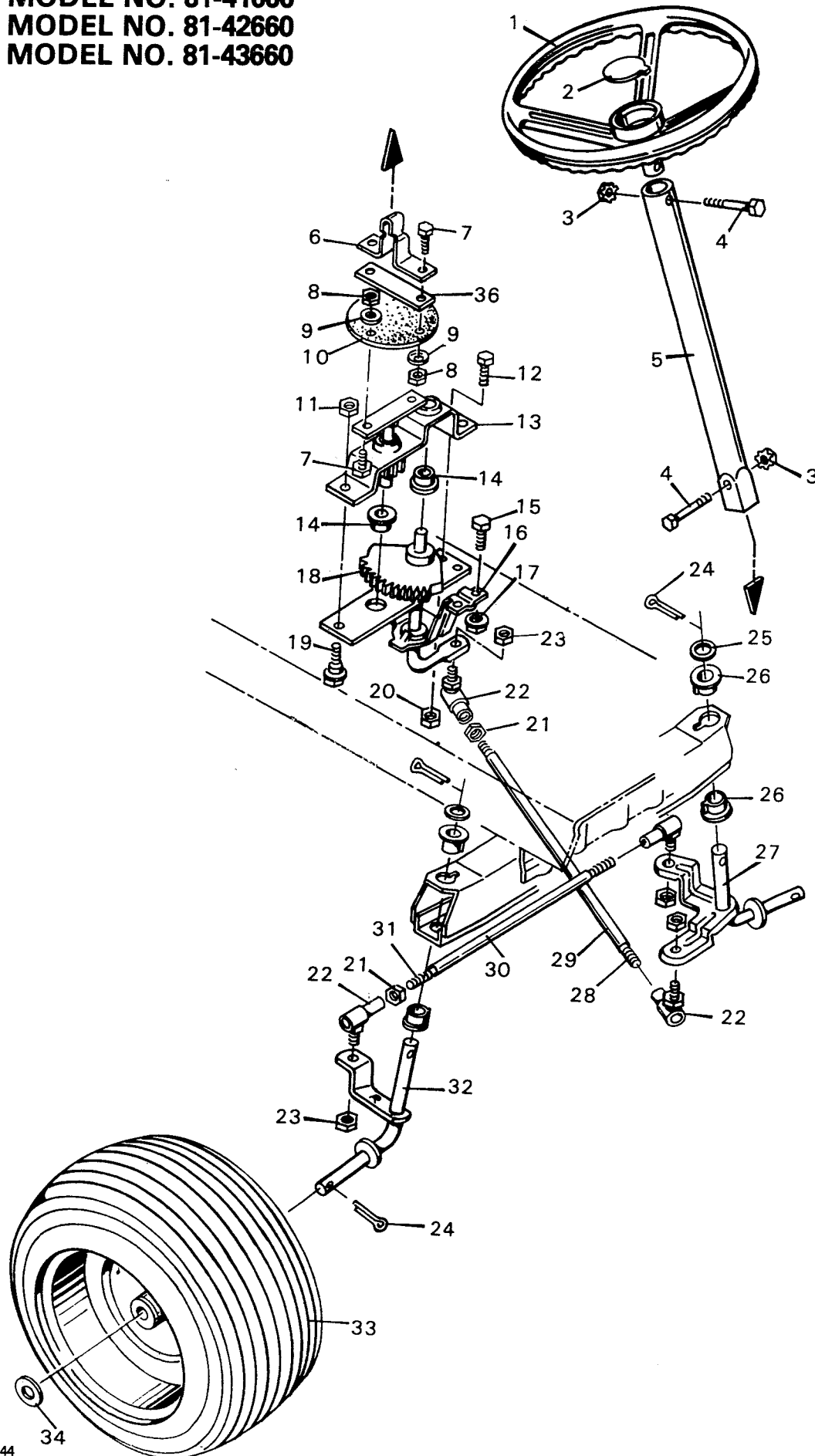
†NOTE: Your Engine Model, Type and Code Number is stamped on Blower Housing. Replacement parts may be obtained from your nearest Briggs & Stratton Service Center.

NOTE: Transaxle parts available through Tecumseh Dealers Only.

Complete Transaxle, page 106, 107.

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MODEL NO. 81-42660
MODEL NO. 81-43660

STEERING ASSEMBLY

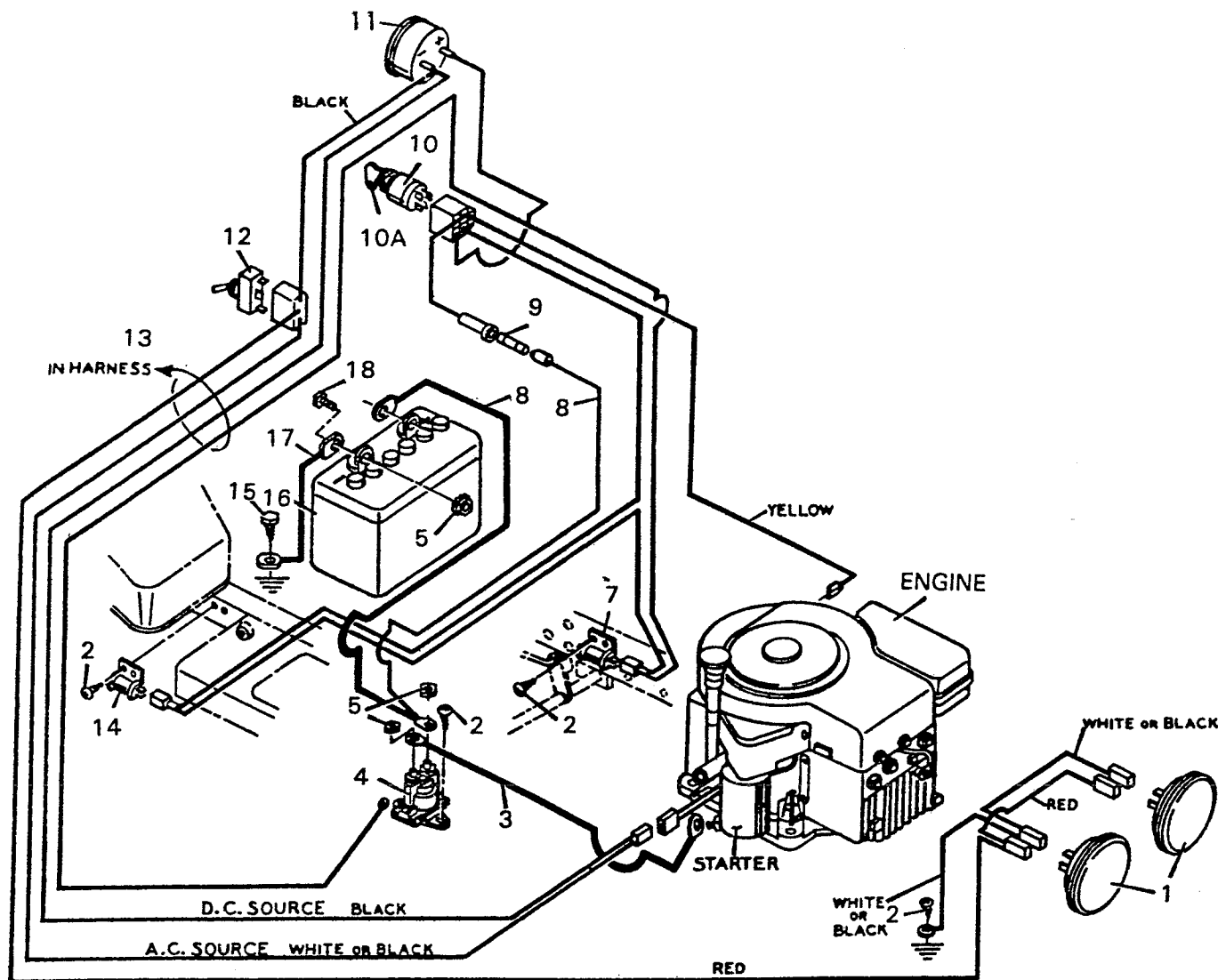


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STEERING ASSEMBLY

Key No.	Part No.	Description
1	21688	Steering Wheel
2	21303	Steering Wheel Cap
3	15X76	Locknut 5/16"-18
4	1X75	Bolt 5/16"-18X1 3/4"
5	21486C	Steering Post
6	21489	Steering Coupling-Upper
7	1X95	Hex Bolt 1/4"-10X7/8"
8	15X67	Locknut 1/4"-20
9	23039	Cup Washer
10	21532	Steering Disc
11	15X84	Locknut 3/8"-16
12	1X45	Hex Bolt 5/16"-18X5/8"
13	21492	Steering Gear Bracket Assembly
14	20587	Bearing
15	1X45	Hex Bolt 5/16"-18X5/8"
16	21693	Steering Bracket
17	15X79	Locknut 5/16"-18
18	21692	Steering Gear Assembly
19	9X12	Shoulder Bolt
20	15X88	Locknut 5/16"-18
21	15X61	Hex Nut 3/8"-24
22	21031	Ball Joint
23	15X87	Locknut 3/8"-24
24	30X49	Cotter Pin 3/32"X1 1/2"
25	17X83Z	Washer
26	23820	Spindle Bearing
27	23149	Spindle Assembly L.H.
28	21482	Drag Link Rod
29	156X1	Sleeve
30	156X2	Sleeve
31	21475	Tie Rod
32	23148	Spindle Assembly R.H.
33	23400	Tire & Wheel Assembly
	407225	Wheel Only
	403058	Tire Only
	24373	Valve Stem & Cap*
	403056	Front Wheel Bearing*
34	17X83Z	Washer
35	400239	Grease Fitting
36	21490	Coupling Plate

* Not illustrated in Manual.

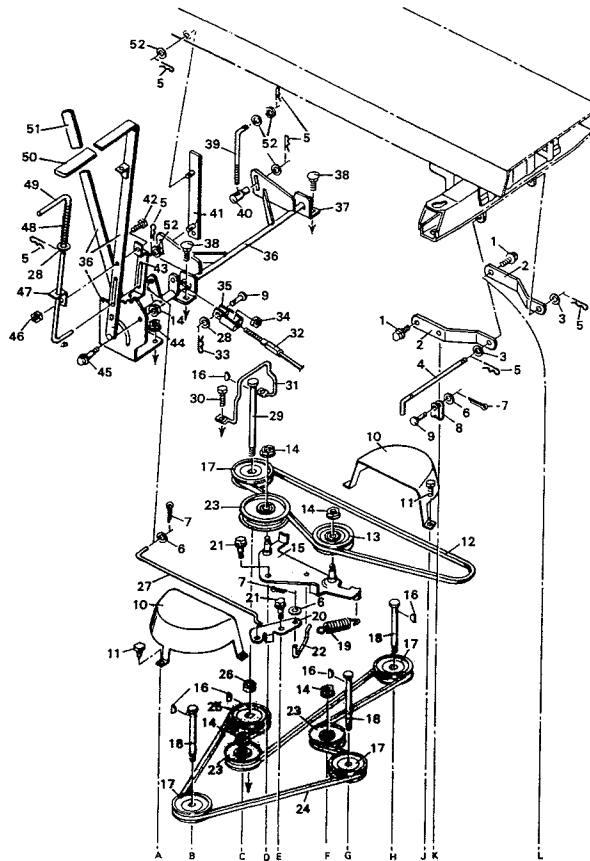
MODEL NO. 81-40690**WIRING DIAGRAM**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	23757	Sealed Beam Lamp	11	21057PA	Ammeter Assembly
2	26X185	Screw	12	21686PA	Light Switch
3	24X12	Battery Cable - Red	13	24303	Wiring Harness
4	24285	Solenoid	14	23029	Limit (Dummy) Switch
5	15X66	Keps Nut 1/4"-20	15	26X49	Screw
7	24273	Limit Switch	16	90154	Battery
8	24X14	Battery Wire w/Fuse Wire	*	90171	Electrolyte (Battery Acid)
9	23752	Fuse - Slow Blowing	17	24X6	Battery Cable - Black
10	21064PA	Switch & Key	18	1X38	Hex Bolt 1/4"-20X5/8"
10A	20729	Key Only	*	21980	Wire Clamp
			*	F-5281	Owner's Manual

* Not Illustrated

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MODEL NO. 81-43660

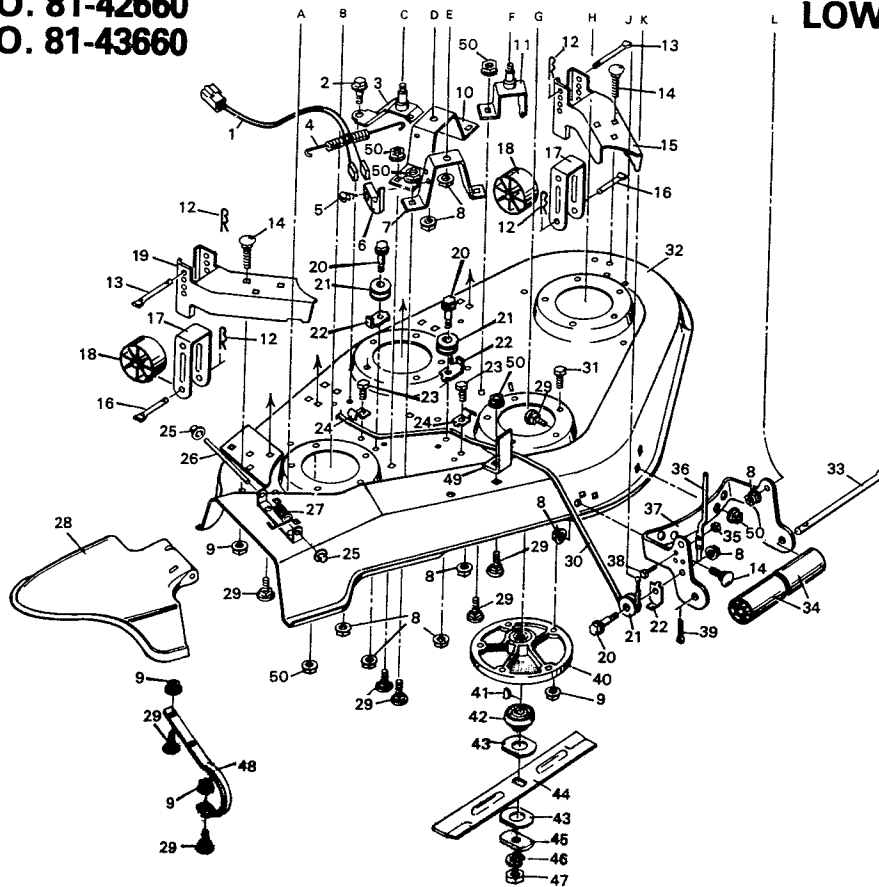
42" BLADE HOUSING TOP HALF



Key No.	Part No.	Description	Key No.	Part No.	Description
1	9X14Z	Shoulder Bolt	26	23213Z	Spacer
2	23185	Support Arm	27	23232Z	Link Rod
3	17X57Z	Washer I.D. 15X32"	28	17X53Z	Washer I.D. 13/32"
4	21912Z	Pull Pin	29	23180	Jackshaft
5	20692	Hair Pin	30	1X84	Hex Bolt 5/16"-18X1"
6	17X47Z	Washer I.D. 11/32"	31	23751Z	Belt Guide
7	30X20	Cotter Pin	32	24072	Lifter Cable
8	24073Z	Clevis	33	20692	Hair Pin
9	29X93	Clevis Pin	34	15X2	Hex Nut 5/16"-18
10	23231	Pulley Cover	35	21915Z	Adjusting Clevis
11	26X195	Screw 1/4"X 1/2" Type AB	36	24260	Lifter Assembly
12	37X21	Blade Drive Belt	37	23184	Lifter Support
13	23211	Idler Pulley	38	2X53	Carriage Bolt 5/16-18X 3/4
14	15X84	Flange Locknut 3/8"-16	39	23824Z	Adjusting Rod
15	23179Z	Blade Drive Idler	40	21920	Adjusting Nut
16	20062	Woodruff Key	41	23204Z	R.H. Hanger Bracket
17	20615	Pulley-Jackshaft	42	1X95	Hex Bolt 1/4"-20X7/8"
18	20616	Jackshaft-Short	43	23192Z	Guide Bracket
19	24074	Spring-Blade Drive	44	15X88	Flange Nut 5/16"-18
20	23226Z	Engagement Link	45	9X13	Shoulder Bolt 3/8"-16
21	9X12	Shoulder Bolt 3/8"-16X7/8"	46	15X66	Keps Nut 1/4"-20
22	23228Z	Engagement Link Rod	47	23193Z	Guide Bracket
23	23238	Backside Idler Pulley	48	23221	Lifter Spring
24	37X22	Cross Drive Belt	49	23194Z	Lifter Latch
25	23739	Jackshaft Pulley	50	23222	Lifter Grip
			51	21249	Engagement Lever Grip
			52	17X124	Washer

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MODEL NO. 81-43660

42" BLADE HOUSING LOWER HALF



Key No.	Part No.	Description	Key No.	Part No.	Description
1	23983	Jumper Wire	29	2X53	Carriage Bolt 5/16-18X 3/4"
2	9X15Z	Shoulder Bolt 3/8"-16X7/8"	30	24072	Lifter Cable
3	23178Z	Cross Drive Idler Assembly	31	1X84Z	Hex Bolt 5/16"-18X 3/4"
4	23750	Spring-Cross Drive	32	404058	Blade Housing Assembly
5	26X211	Screw # 8X1" Type AB	33	23186Z	Roller Axle
6	24527	Limit Switch	34	23203	Roller
7	23241	Engagement Link Support	35	X89Z	Flange Locknut 1/4"-20
8	15X84	Flange Locknut 3/8"-16	36	23790Z	Belt Guide-11hp.
9	15X88	Flange Locknut 3/8"-16	*	24071Z	Belt Guide-16hp.
10	23240	Idler Support	37	24009	Roller Support
11	23177	Fixed Idler Assembly	38	1X95	Hex Bolt 1/4"-20X7/8"
12	20692	Cotter Hair Pin	39	30X49	Cotter Pin
13	23259Z	Gauge Wheel Axle-Long	40	20551	Jackshaft Housing
14	2X58	Carriage Bolt 5/16"-18X2 1/2"	41	20062	Woodruff Key
15	23279	L.H. Gauge Wheel Bracket	42	20617	Blade Adapter
16	23258Z	Gauge Wheel Axle-Short	43	21673Z	Washer
17	23260Z	Gauge Wheel Retainer	44	24338	Blade
18	23257	Gauge Wheel	45	20663Z	Blade Washer
19	23278	R.H. Gauge Wheel Bracket	46	18X27	Lockwasher
20	9X13	Shoulder Bolt	47	15X72	Hex Nut 1/4"-20
21	23187	Nylon Pulley	48	24070	Skid
22	23191Z	Cable Guide	49	24104	Stop Clip
23	26X195	Screw 1/4"X 1/2" Type AB	*	21980	Wire Clamp
24	21953Z	Cable Guide	50	15X79	Flange Nut
25	28X23	Push-On-Cap		23242	Parts Bag Assembly 81-42000
26	23173Z	Deflector Rod		F-5540	Owners Manual 81-42000
27	21189	Torsion Spring		403134	Complete Blade Housing Assembly
28	23224	Chute Deflector			