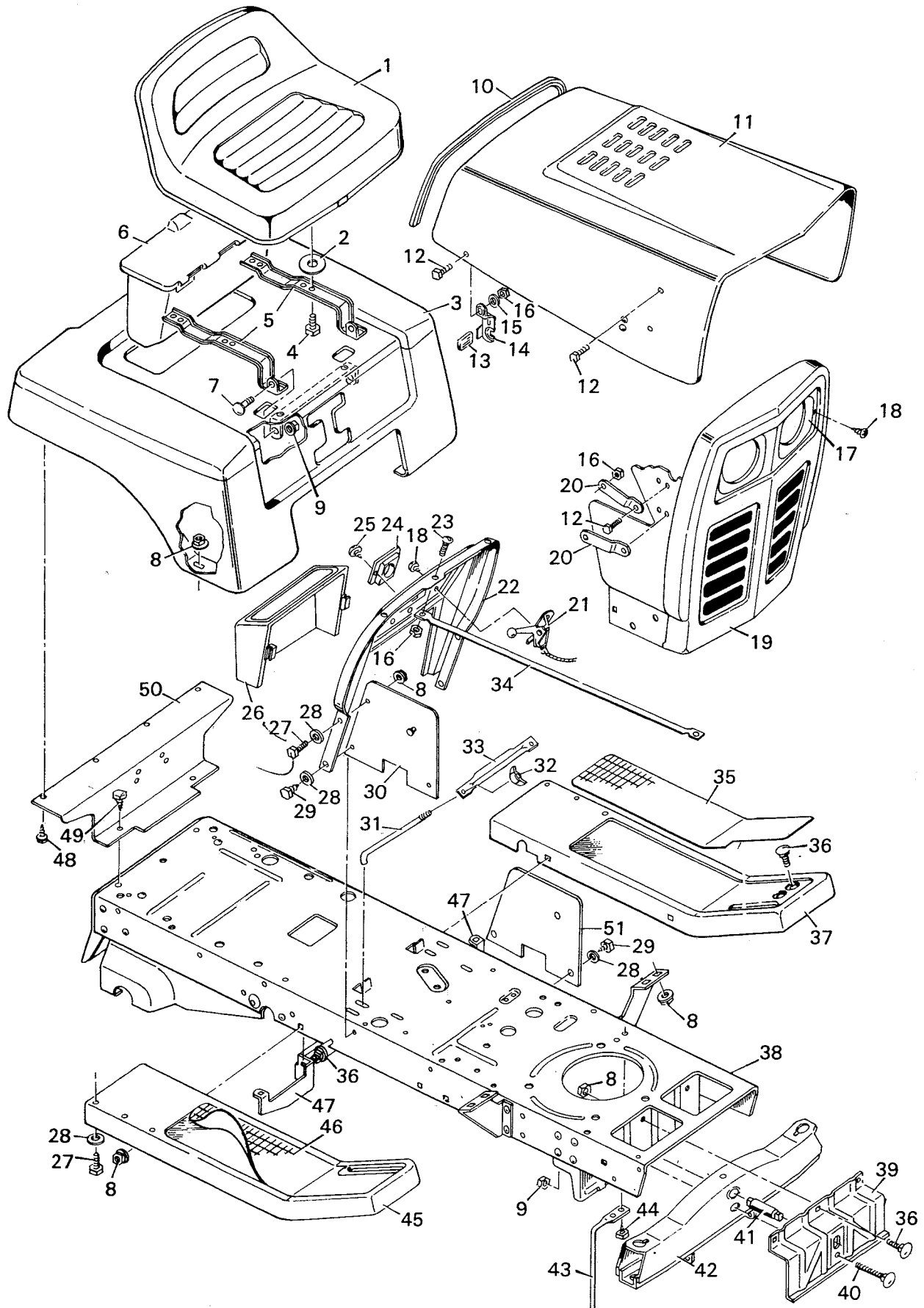


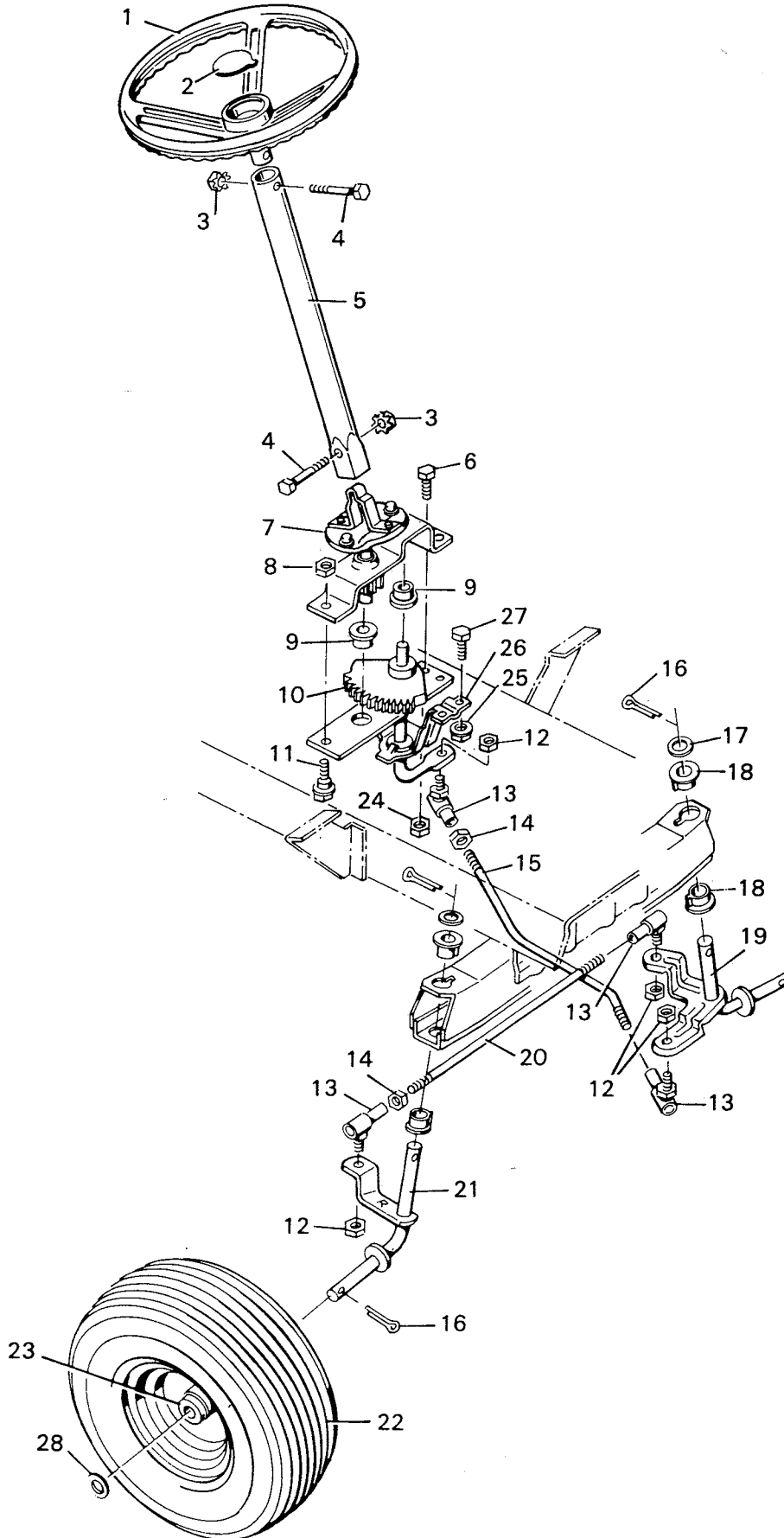
**MODEL 8-3697  
BODY SECTION**



**MODEL 8-3697**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	21970	Seat	27	1X45Z	Bolt 5/16-18X5/8"
2	20094Z	Washer	28	17X47Z	Washer I.D. 11/32"
3	23338	Rear Shroud Assembly	29	26X197	Screw
4	1X84Z	Bolt 5/16"-18X1	30	23292	Side Plate - R.H.
5	23110Z	Seat Hinge	31	21762Z	Battery Clamp Rod
6	21404	Tool Box	32	14X79	Wing Nut
7	20662Z	Shoulder Screw	33	21761Z	Battery Clamp
8	15X79Z	Hex Locknut 5/16"-18	34	21784	Grill Brace
9	15X84Z	Flange Locknut 3/8"-16	35	21569	Rubber Mat - L.H.
10	21765	Edge Trim	36	2X53	Carriage Bolt 5/16-18X5/8
11	23305	Hood Assembly	37	21933	Running Board L.H.
12	4X24	Screw 1/4"-20X1/2"	38	403034	Frame Assembly
13	21434	Grip	39	21534	Front Axle Hanger
14	403040	Hood Latch - R.H.	40	2X60	Carriage Bolt 3/8"-16X3
----	403041	Hood Latch - L.H.	41	21469	Pivot Pin
15	17X17Z	Washer I.D. 13/64"	42	21441	Front Axle Assembly
16	15X81	Hex Nut #10-24	43	23146Z	Belt Guide
17	23302C	Grill Insert	44	26X49	Screw
18	26X159	Screw #8X3/8"	45	21932	Running Board - R.H.
19	23307	Grill Assembly	46	21568	Rubber Mat - R.H.
20	23046	Pivot Bar	47	21536	Running Board Support R.H.
21	23332PA	Remote Control	----	21537	Running Board Support L.H.
22	23294	Control Panel	48	26X185	Screw
23	4X21	Screw#10-24X5/8"	49	26X174	Screw
24	21707	Steering Post Bearing	50	21411	Rear Shroud Support
25	26X186	Screw	51	23293	Side Plate - L.H.
26	23330	Battery Cover			

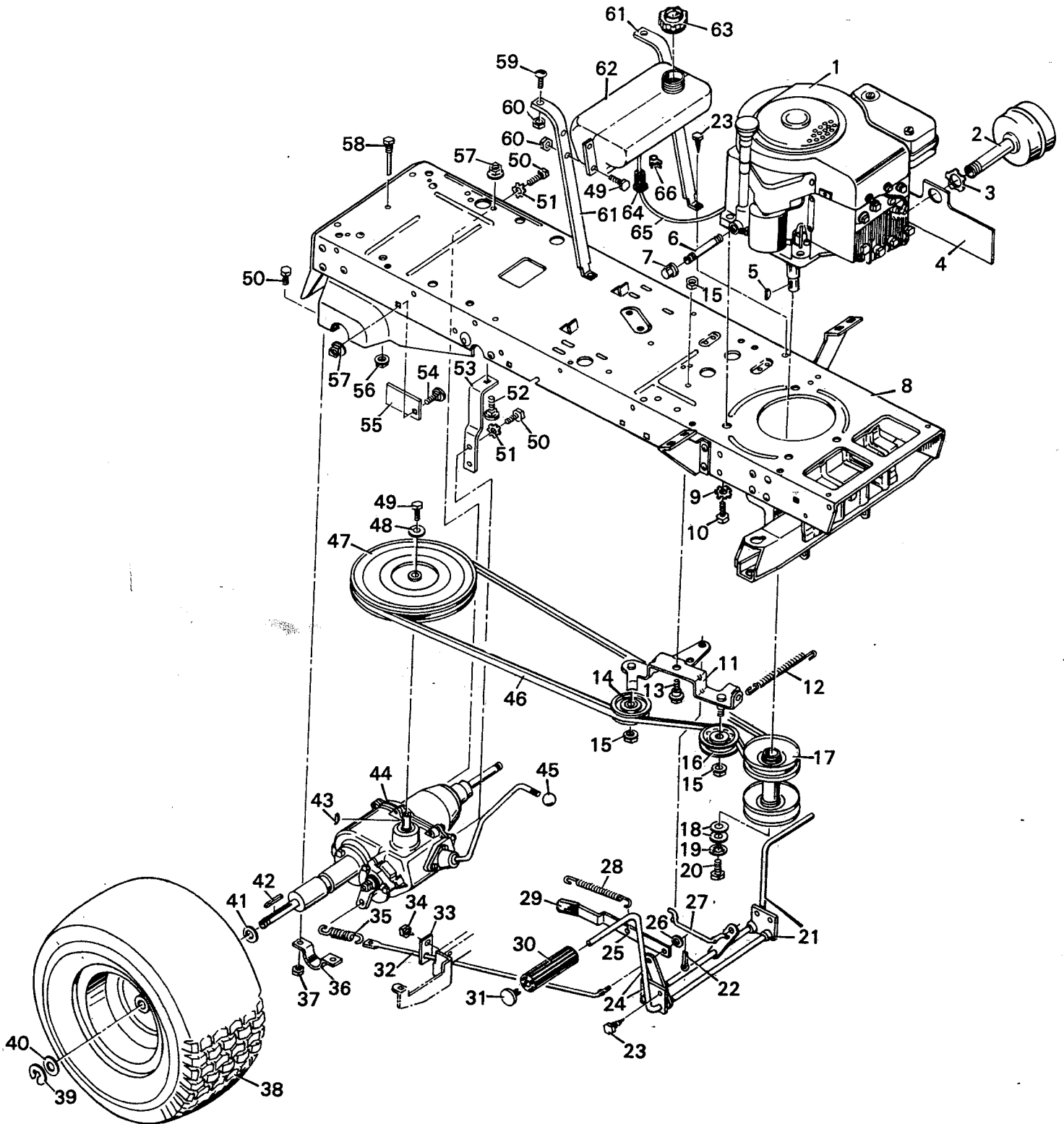
**MODEL 8-3697  
STEERING SECTION**



**MODEL 8-3697**

KEY NO.	PART NO.	DESCRIPTION
1	21688	Steering Wheel
2	21303	Steering Wheel Cap
3	15X76	Keps Nut 5/16"-18
4	1X75	Bolt 5/16"-18X1¼"
5	21486C	Steering Post
6	1X45Z	Screw 5/16"-18X7/8"
7	21493	Steering Gear & Coupling Ass'y.
8	15X84Z	Locknut ¾"-16
9	20587	Bearing
10	21692	Steering Arm Gear & Brkt. Ass'y.
11	21426	Shoulder Bolt
12	15X87Z	Locknut ¾"-24
13	21031	Ball Joint
14	15X61Z	Hex Nut ¾"-24
15	21482	Drag Link Rod
16	30X49	Cotter Pin 1¼"
17	17X83Z	Washer
18	21401	Spindle Bearings
19	21476	Spindle Ass'y. L.H.
20	21475	Tie Rod Ass'y.
21	21479	Spindle Ass'y. R.H.
22	21527	Front Wheel & Tire
	403000	Rim Only
	403001	Tire Only
	400162	Valve Stem & Cap
23	403010	Front Wheel Bearing
24	15X43Z	Locknut 5/16"-18
25	15X79	Flange Nuts 5/16-18
26	21693	Steering Bracket
27	1X45Z	Bolt 5/16-18X5/8"
28	17X115	Washer
	21662	Hub Cap
	23273	Parts Bag Assy.

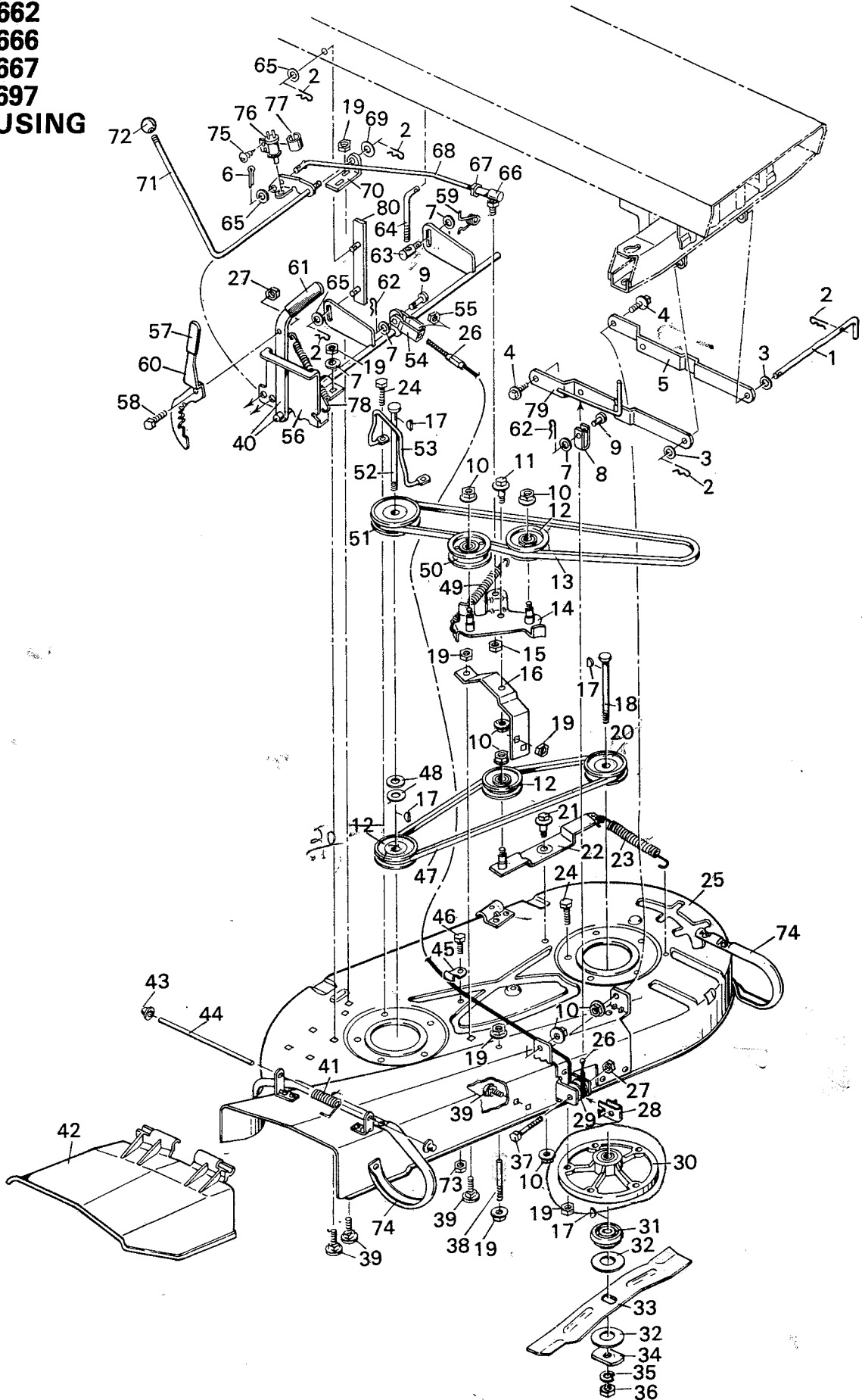
**MODEL 8-3697  
DRIVE SECTION**



**MODEL 8-3697**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	----	Engine	36	21473	Transaxle Clamp
2	23343	Muffler	37	15X88Z	Flange Locknut .31-18
3	21616	Pipe Lock Nut	38	21526	Wheel & Tire 18X9.50X8
4	21664Z	Heat Shield	----	4030C4	Wheel Only
5	20062	Woodruff Key #6	----	403005	Tire
6	21652	Oil Drain Extension	----	400162	Valve Stem & Cap
7	21651	Oil Drain Cap	39	11X3	E-Ring
8	403034	Frame Assembly	40	17X115	Washer
9	19X8	Shakeproof Washer	41	21521	Transaxle Washer
10	20103	Engine Bolt	42	21553	Square Key
11	21428	Idler Bracket & Stud Ass'y.	43	21539	Woodruff Key #61
12	23724	Drive Idler Spring	44	----	Transaxle - 3-Speed <i>668A.?</i>
13	21426	Shoulder Bolt	45	20844	Shift Knob
14	20613	Clutch Idler Pulley	46	21615	Drive Belt 1/2-95"
15	15X84Z	Flange Locknut 3/8-16	47	21447	Input Pulley
16	21409	Clutch Idler Pulley	48	18X30	Spring Lockwasher
17	21415Z	Stack Pulley Ass'y.	49	1X38	Bolt 1/4"-20X5/8"
18	10851Z	Washer	50	1X84Z	Bolt
19	19X39	Shakeproof Washer	51	18X15	Lockwasher
20	1X20	Bolt	52	2X57	Carriage Bolt
21	21976	Clutch & Lever Assembly	53	21440Z	Transaxle Support Bracket
22	30X20	Cotter Pin	54	2X56	Carriage Bolt
23	26X174	Screw	55	21683	Belt Guide
24	21946	Brake Lever Assembly	56	15X79	Flange Nut
25	21484Z	Parking Brake Arm	57	15X68	Flange Nut
26	17X47Z	Washer	58	20619	Guide Screw
27	21681	Clutch Link Rod	59	4X24	Screw
28	20682	Parking Brake Spring	60	15X66	Keps Nut 1/4"-20
29	21434	Grip	61	23310	Gas Tank Support
30	21544	Clutch & Brake Pedal	62	23300	Gas Tank
31	21535	Push On Cap	63	23711	Gas Cap
32	21472Z	Brake Rod	64	23712	Filter
33	21678Z	Brake Rod Support	65	23716	Fuel Line
34	26X185	Screw	66	23713	Hose Clamp
35	21675	Tension Spring		21662	Hub Cap

**MODEL 8-3643  
MODEL 8-3662  
MODEL 8-3666  
MODEL 8-3667  
MODEL 8-3697  
BLADE HOUSING**



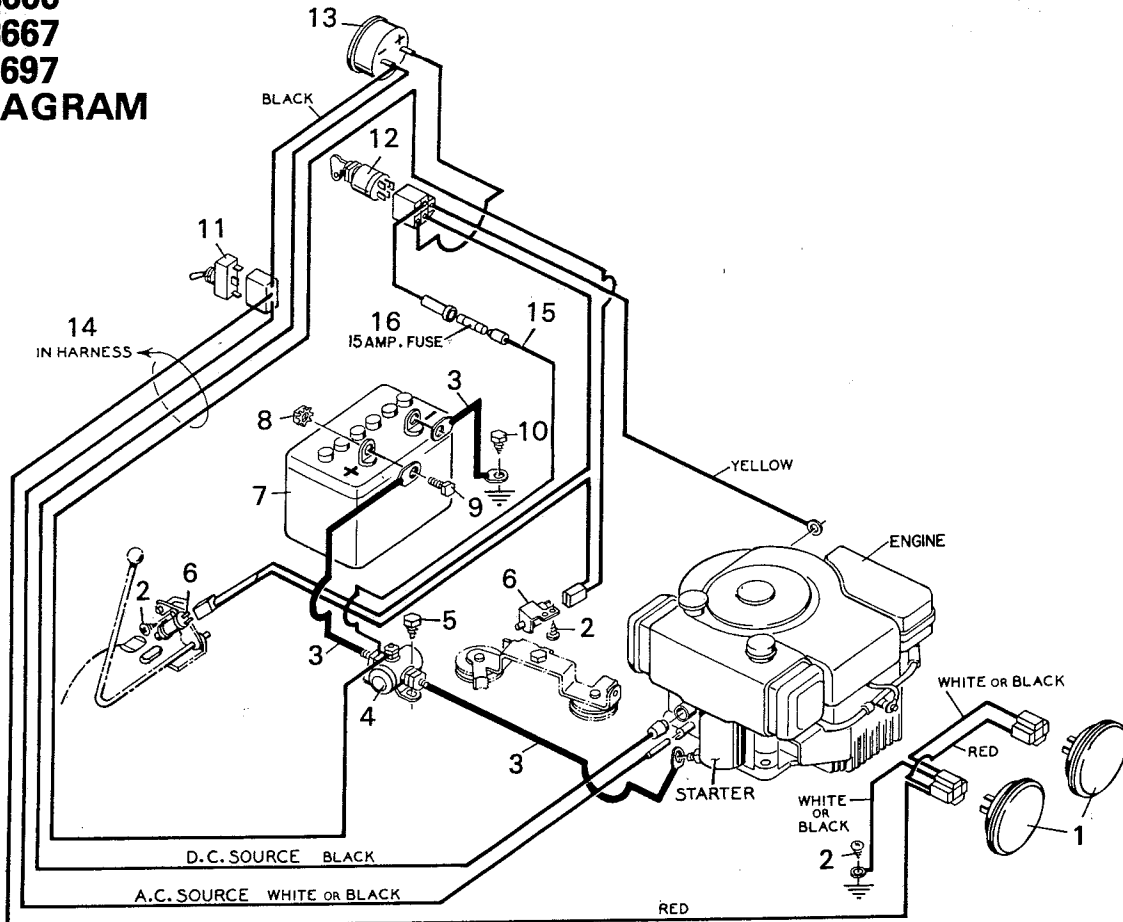
**36" BLADE HOUSING**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	21912Z	Pull Pin	41	21189	Torsion Spring
2	20692	Cotter Hair Pin	42	21154	Chute Deflector
3	17X57Z	Washer	43	28X23	Push-On-Cap
4	20661Z	Shoulder Bolt	44	21198Z	Deflector-Rod
5	21911	Support Arm L.H.	45	21953Z	Cable Guide
6	30X20	Cotter Pins	46	1X38	Bolt 1/4"-20X5/8"
7	17X47Z	Washer	47	20557	Cross Drive Belt 1/2"X46"
8	21914Z	Clevis	48	17X87Z	Washers
9	29X93	Clevis Pin	49	23126	Idler Spring
10	15X84Z	Flange Locknut 3/8"-16	50	21409	Idler Pulley
11	21426	Shoulder Bolt 3/8"-16X7/8"	51	21096	Jackshaft Pulley
12	<del>20613</del>	Idler Pulley → 21022 20013	52	21024	Jackshaft - Long
13	21649	Blade Drive Belt 1/2"X55" 37X12	53	21504Z	Belt Guide
14	21503	Blade Drive Idler Ass'y.	54	21915Z	Adjusting Clevis
15	15X77	Locknut 3/8"-24	55	15X2	Hex Nut 5/16"-18
16	21496	Idler Support Bracket	56	21500	Lifter Bracket
17	20062	Woodruff Key #6	57	20476	Lifter Latch Grip
18	20616	Jackshaft - Short	58	6X46	Shoulder Screw
19	15X88Z	Flange Locknut 5/16"-18	59	23139Z	Torsion Spring
20	21022	Jackshaft Pulley	60	21591Z	Lifter Latch
21	20662Z	Shoulder Bolt	61	21249	Lifter Grip
22	21139Z	Twin Blade Idler Bracket Ass'y.	62	20101	Cotter Hair Pin
23	20682	Cross Drive Idler Spring	63	21920	Adjusting Nut
24	1X84Z	Bolt 5/16"-18X1"	64	23704Z	Adjusting Rod
25	21907	Blade Housing	65	17X53Z	Washer
26	21913	Lifter Cable	66	21031	Ball Joint
27	15X67	Hex Nut 1/4"-20	67	15X61Z	Hex Nut 3/8"-24
28	21917Z	Cable Guide	68	21517	Link Rod
29	21916	Nylon Pulley	69	17X67Z	Washer
30	20551	Jackshaft Housing Assembly	70	20934	Scissors Bracket R.H.
31	20617	Blade Adapter	71	21515C	Blade Drive Lever Ass'y.
32	21673Z	Washer	72	20739	Lever Knob
33	20930	Blade	73	15X66	Hex Nut 1/4"-20
34	20663Z	Blade Washer	74	404015	Skid Set
35	18X27	Lockwasher	75	26X159	Screw #8X3/8"
36	15X72	Hex Nut 1/2"-20	76	21549	Safety Switch
37	1X90	Bolt 1/4"-20X1-3/4"	77	21670	Safety Switch Protector
38	23169	Belt Guide	78	20682	Lifter Latch Spring
39	2X53	Carriage Bolt	79	23256	Support Arm Assembly R. H.
40	21906	Lifter Assembly	80	23705Z	Hanger Bracket Assembly
				404036	Complete Blade Housing Assy.

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403131



**MODEL 8-3666  
MODEL 8-3667  
MODEL 8-3697  
WIRING DIAGRAM**



**PARTS LIST**

KEY NO.	PART NO.	DESCRIPTION
1	20837	Seal Light Beam
2	26X186	Screw
3	21263	Battery Cable
4	21261	Solenoid
5	26X159	Screw #8X $\frac{3}{8}$ "
6	21549	Safety Switch
7	21075	Battery
	21079	Electrolyte
8	15X66	Keps Nut $\frac{1}{4}$ "-20
9	1X38	Bolt $\frac{1}{4}$ "-20X $\frac{5}{8}$ "
10	26X174	Screw
11	21686PA	Light Switch
12	21064PA	Switch & Key
13	21057PA	Ammeter Assembly
14	23336	Wiring Harness
15	23834	Fuse Wire
16	23752	Fuse
	20729	Key Only