





<b>SERVICE</b> 		<b>1</b>
		<b>B9900012</b>

English 1 (1)

## SB, 351, 346XP, Crankcase, 1999-03

At the start of production of the 346XP/XPG the crankcase was modified and adapted to accommodate a new wear guard and hand guard. This will mean the following changes when servicing the above models in future.

When replacing the crankcase always check the modification code on the clutch side of the crankcase!

Machines with modification code **P** should be fitted with wear guard 503 99 42-01 and kick-back guard 503 85 08-01

From modification code **Q** onwards machines must always be fitted with wear guard 537 02 99-01. Also check that hand guard 503 85 08-02 is fitted!

Refer also to the service bulletin for kickback guards, section 9, B9900011.

New ref. no.	Description	Excl ref. no.	Remarks
537 02 99-01	Wear guard	503 99 42-01	*

\*still available as spare part

Introduced from serial number: 351 9070001