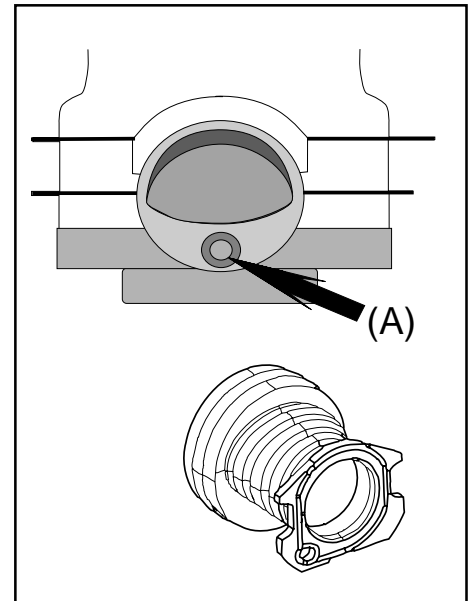


IMPORTANT INFORMATION

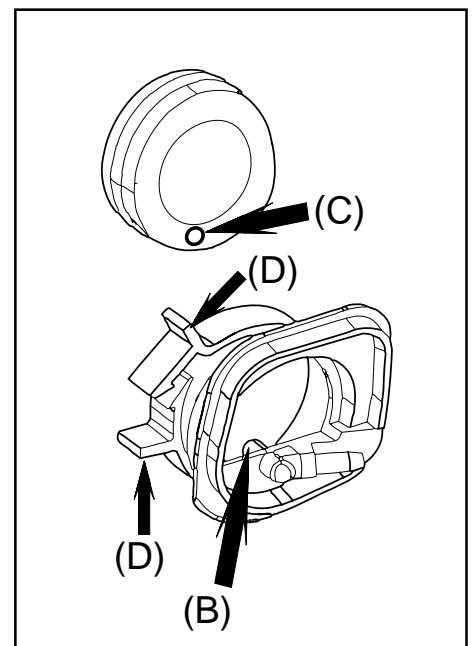
SB, 350, Intake system assembly, 1998-03

Cylinder- Intake boot



1. **First** mount the intake boot, 503 86 63-01, on the cylinder and check that the impulse tube fits properly into the channel (A) in the cylinder.



2. Then mount the lockring/partition, 503 86 62-01, on the intake boot and check that the impulse nipple (B), fits properly into the impulse channel in the boot (C). Fit the lockring/partition and secure the snap-in closure (D), using a pair of pliers.





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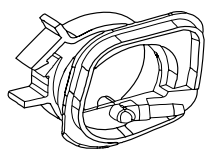
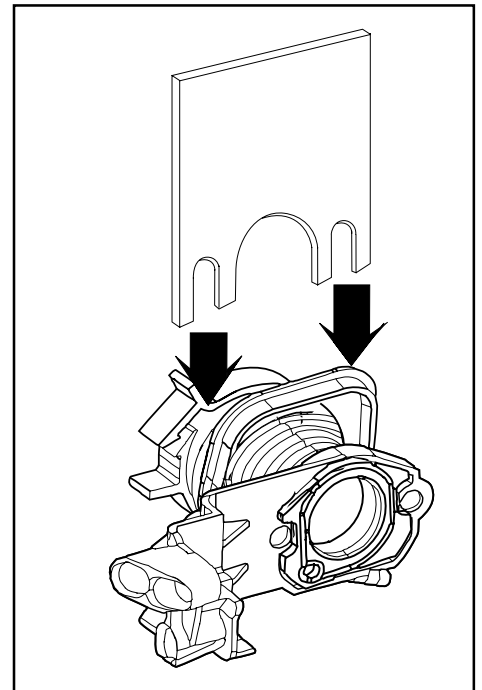
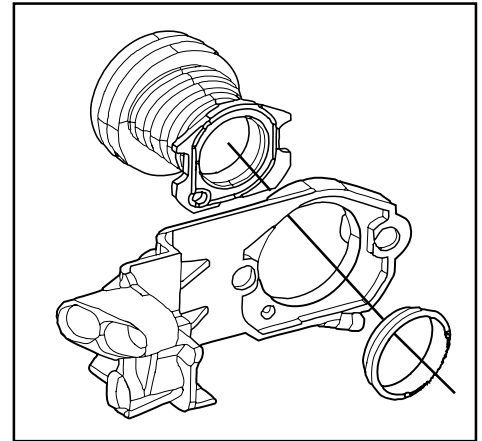
English 2 (2)

Intake boot- Carburettor

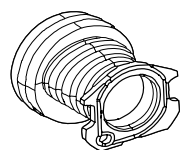
In order to ensure that the intake boot seats properly in the carburettor flange and to prevent air-leaks between them, you must use assembly tool 502 54 17-01.

When installing the carburettor, proceed as follows:

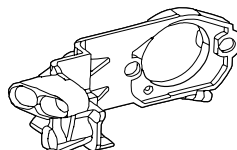
1. Remove the throttle push rod and the grommet from the crankcase.
2. Place the intake boot, 503 86 63-01, in the recess in the carburettor flange, 503 86 64-01, making certain that the boot is properly seated all the way round the recess, especially around the impulse hole.
Then insert the support ring, 503 86 65-01, into the intake boot.
3. Place the assembly tool between the carburettor flange and the lockring/partition. This will prevent the intake boot from creeping out of its recess in the carburettor flange and avoid an air-leak between the carburettor and the intake boot.
4. Fit the carburettor and intake hook, which must be suspended from the rubber mountings. Then screw the carburettor bolts straight in from the rear without lifting up the carburettor assembly. It is important to hold the carburettor flange securely in place while screwing in the bolts, to prevent it twisting and causing the intake boot to shift position in the flange recess.
5. Remove the assembly tool and refit the grommet and pushrod, then reconnect the wires.



503 86 62-01



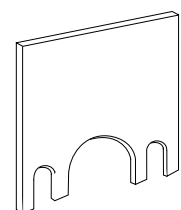
503 86 63-01



503 86 64-01



503 86 65-01



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