

## Model 254XP, 257, 262XP

### Chain brake

A new brake with an increased service life and shorter braking times replaces previous designs. The brakes have the following advantages:

- Magnesium clutch cover
- 360° enclosed brake band
- Robust brake springs
- Guided up in the crankcase using a pin

New Ref. No.	Description	Excl. Ref. No.	Remark
503 74 70-71	Chain brake cmpl. 254	501 87 40-06	*
503 74 70-72**	Chain brake cmpl. 257, 262	501 87 40-05	*
503 72 74-01	Hand guard kpl 257, 262	503 57 32-01	
501 87 53-03	Knee joint 254, 257, 262	501 87 53-01	*
503 52 08-01	Shaft	501 76 81-01	*
503 70 49-01	Brake spring	501 87 54-01	*
503 70 44-01	Brake band	501 87 43-01 254	*
-	Brake band	503 51 21-01 257, 262	*
503 70 43-01	Top clutch cover	501 87 42-02	*
503 70 45-01	Saw dust guard	501 87 50-01	*
503 85 14-01	Protective cover	-	
503 72 31-01	Bushing	-	
501 51 72-01	Chain guide plate	-	

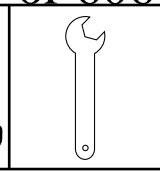
\* remains as a spare part for previous designs.

\*\* On brake 503 74 70-72 the chain guide plate will be fitted. Brake 503 74 70-71 is supplied with assembled chain guide plate.

Introduced from serial number:	254G	610 0001
	254	613 0001
	257	613 0251
	262	609 0401
	262G	611 0401

NOTE! Brakes of this design can only be fitted on crankcases with a recess for guide pins. Crankcases with the recess were introduced into assembly according to the serial numbers below. Bushing 503 72 31-01 must be fitted for the brake to function properly.

Introduced from serial number:	262	414 0342
	257	415 0001
	254	415 0001



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G-Chain saws

On saws with heated handles the cover plate 503 85 14-01 must be fitted. The cover prevents sparks forming between the handle's loop terminal and the metal clutch cover.

