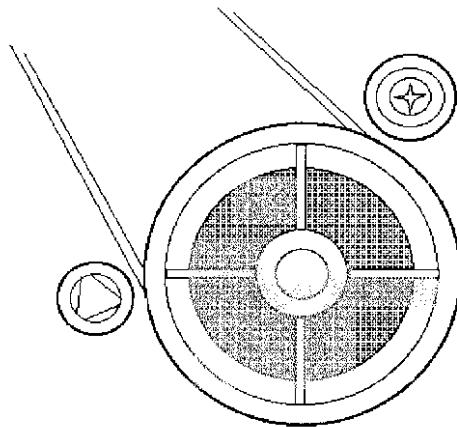


## Model Royal 43 S/SE

### Pulley ref. no. 513 78 91-00 for the clutch

Lawn mowers manufactured during 930101-940311 may have a pulley for the clutch which wears against the belt guide. (See at the left of the illustration below).

This makes the lawn mower hard to pull backwards with the wheel drive disengaged.



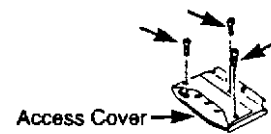
### Remedy

Change the pulley to a new smaller pulley (054 mm).

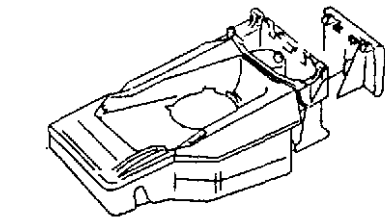
Ref. no. 513 78 91-00 remains unchanged.

See the enclosed assembly instruction!

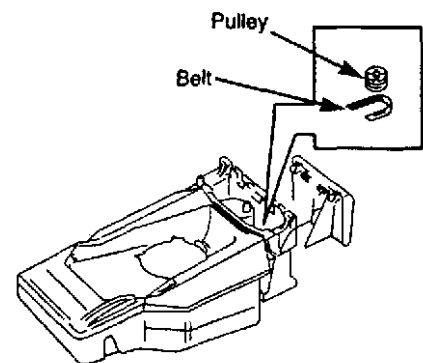
REMOVE THE 3 SCREWS FROM THE ACCESS COVER AND MOVE THE COVER TO ONE SIDE.



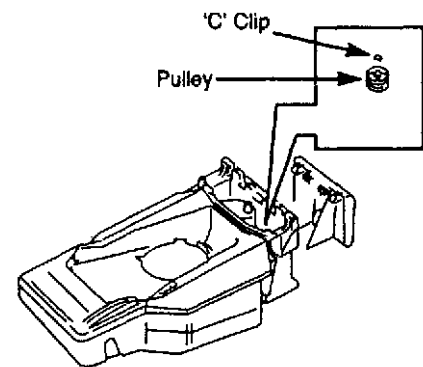
REMOVE THE BELT FROM THE PULLEY



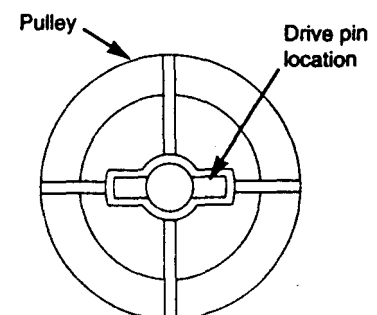
REMOVE THE 'C' CLIP AND THE PULLEY FROM THE GEARBOX SHAFT.



REMOVE THE 'C' CLIP AND THE PULLEY FROM THE GEARBOX SHAFT.



FIT REPLACEMENT PULLEY, ENSURING THAT THE DRIVE PIN IS CORRECTLY LOCATED.  
RE-ASSEMBLE PARTS IN REVERSE ORDER.



NOTE: WHEN RE-ASSEMBLED, CHECK FOR CORRECT OPERATION OF THE CLUTCH/DRIVE ASSEMBLY.