

## Model 235/232R

### Repair of defect threads for carburettor screws

In those cases where the carburettor screws are damaged, the standard procedure is to exchange the crankcase.

In order to avoid this relatively high cost a standard metric screw and nut can be used, where the nut is placed at the back of the wall at the carburettor connection.

Do as follows:

- 1 Remove the cylinder cover, air filter holder and carburettor.
- 2 Clean the holes for the carburettor screws with a 5,5 mm diameter drill.
- 3 Mount the carburettor with 2 screws M5 x 50, ref. no. 50 32 002-50, with 2 nuts M5, ref. no. 503 22 10-05. See illustration.  
The screws, ref. no. 503 20 02-50, are used for many saw models and it is very likely that you already have them in your stock.

In order to avoid a thread break down in the wall for the carburettor connection, you can lubricate the screws and the holes in the wall with engine oil.

