



SERVICE 		3
		X 89.121-26

MODELS: **40, 45**

IGNITION MODULE, FLYWHEEL, CRANKSHAFT

On the models 40 and 45, we will introduce big changes.
See the table below and illustrations on the next page.

40	45	New Ref. No.	Description	Excluded Ref. No.	Remarks
x	x	503 57 38-02	Crankshaft compl.	503 11 21-01	1
			Key	735 88 04-00	1
x		503 59 46-04	Flywheel compl.	506 03 13-09	1
	x	503 59 46-03	Flywheel compl.	506 03 13-09	1
x	x	503 23 01-01	Washer		
x	x	503 22 10-11	Nut	503 22 21-02	
x		503 58 05-01	Ignition module Phelon	506 02 72-01	1
x		501 48 54-03	Spark plug corm. kit Phelon	501 48 54-02	1
x		503 60 62-01	Repair kit ign. lead Phelon	501 53 16-01	1
x		506 01 37-01	Short circuit lead	506 01 37-02	1
x		506 01 06-07	Cylinder compl.	506 01 06-06	2

Remarks:

1 = Replaced parts remain as spare parts

2 = When the Phelon module is introduced, a new cylinder is also introduced. The cooling fins are made somewhat smaller behind the ignition module mounting and compared to the previous cylinder.
The Phelon-module only fits on cylinder Ref. No. 506 01 06-07.

In order to cause minimum problems in our delivery capacity, these changes will be introduced model by model.

We have already introduced these changes on the model 40 from serial number 9101116. The changes introduction on the model 45, will be reported in a separate service bulletin.

The changes include a replacement of the key in the flywheel with a cast-in key.

This means that we are going to have two different ignition systems, which require two different ignition modules and two different flywheels. The flywheels Ref. No. 503 59 46-03 and Ref. No. 503 59 46-04 are identified by the cast-in Ref. No. on the inner side.

Please turn over

