





SERVICE 		6
		X 88.110-26

MODELS 40, 45

STARTER HOUSING

According to SB 88.129-26, crankcases are changed from serial number 8310101 (40) and 8180710 (45).

The oil filler hole is moved forward and therefore a new starter housing is introduced, at the same time: Ref. No. 503 10 59-04 replaces Ref. No. 503 10 59-01.

The new starter housing does not fit on the old crankcase. It is, however, prepared for easy modification and removing of some material.

This material looks like a "halfmoon" in the illustration framed by the arrows 1, 2 and 3. First remove the attachment of the "halfmoon" in the housing at the arrow 1 resp. 2. Then the material is removed along the groove illustrated at the arrow 3. Use a knife or a screw driver for this operation. If there are some rough edges, smoothen these off.

A hole must be drilled in order to screw the starter housing in the old crankcase. Use a drill \varnothing 5,5 mm. (7/32").

