



MODELS 61/66/266/268/181/281

THREAD REPAIR IN PLASTIC TANK

In order to avoid changing the plastic fuel tank, if the threads for the front handle screws are destroyed, the following steps can be taken:

Models 61/66/266/268

Start with drilling the holes in the front handle to \varnothing 6.5 mm (1/4"). If necessary, drill the holes in the tank to \varnothing 5 mm (3/16").

Then mount the front handle with the following screws (from the models 181/281):

Standard handle	4 pcs.	503 21 14-09 (B 14 X 21)
Wrap-around handle	2 pcs.	503 21 14-09
	2 pcs.	503 21 14-03 (B 14X 35)

Models 181/281

New repair kit 503 53 95-01

Drill the holes in the tank to \varnothing 7.0 mm (9/32") and mount the enclosed thread insert. Then mount the front handle with the screws and washers which are enclosed in the kit.

NOTE! There are two longer screws in the kit. These are only intended for the previous design of wrap-around handle with spacer (501 80 77-01).

Kit 503 53 95-01 consists of:

4 pcs.	screw	725 53 31-55 (M5 X 20)
2 pcs.	screw	725 53 35-55 (M5 X 30)
4 pcs.	washer	734 11 46-01 (5.3 X 1.0 X 10.0)
4 pcs.	thread insert	50 32 738-01
1 pc	Instruction	106 74 32-96

Please turn over

