

## MODELS 2100 XP/298 XP

### CYLINDER – PISTON

For cylinder compl. No. 501 67 85-71 (with cast iron piston ring) and for piston compl. No. 501 61 48-02/03 (with cast iron piston ring), new casting tools have been introduced.

This leads to the following changes:

- The position of the piston ring pins has been moved from the exhaust side to the intake side.
- The piston is reinforced underneath the piston rings.

### Spare parts

<u>New Ref. No.</u>	<u>Description</u>	<u>Excluded Ref. No.</u>
503 45 78-71	Cylinder compl.	501 67 85-71
503 45 79-02	Piston compl.	501 61 48-02
503 45 79-03	Piston compl.	501 61 48-03

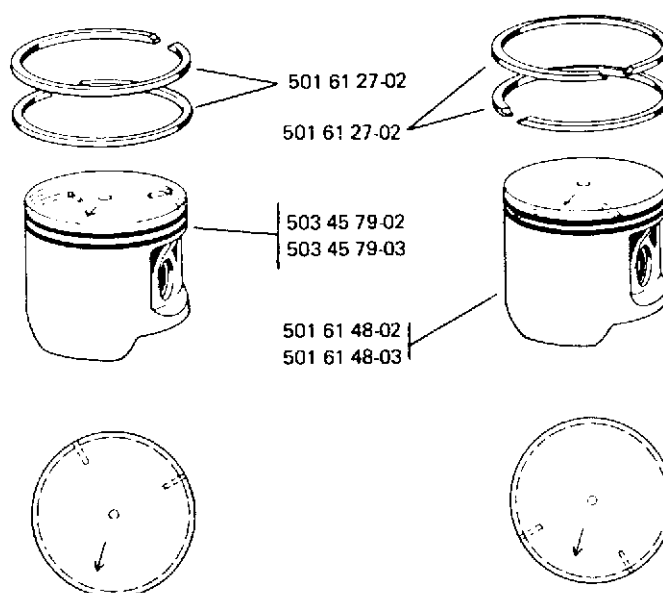
### Piston rings

No change, No. 501 61 27-02 remains. All spare parts are fully interchangeable.

**NOTE!** Always assemble the piston with the “arrow” towards the exhaust port.

Cylinder – Piston of this design was introduced in production from serial number:

2100 XP	6261450
298 XP	6420525



**NOTE!** Cylinder 501 69 85-71 and piston 501 69 83-03 (with piston rings made of steel) are not effected of this bulletin.