



SERVICE 		2
		X 86.100-26

MODEL 40

CHANGED THREAD SIZE FOR CYLINDER SCREWS

The thread sizes for cylinder screws are changed from M5 to M6.

<u>New Ref. No.</u>	<u>Denomination</u>	<u>Excluded Ref. No.</u>	<u>Remark</u>
506 01 06-04	Cylinder	506 01 06-12	
503 20 01-01	Screw	725 53 42-55	remains as a spare part
-	Washer	503 23 00-11	remains as a spare part
506 01 03-02	Crankcase with hole ø 6.3 mm		Ref. No. unchanged
506 05 65-01	Shaft seat with hole ø 6.3 mm		Ref. No. unchanged

NOTE!

When assembling cylinder 506 01 06-04 (thread M6) together with previous crankcase and shaft seat with hole size ø 5.3 mm, you must drill the holes to ø 6.3 mm.

When assembling cylinder 506 01 06-02 (thread M5) together with crankcase and shaft seat with hole size ø 6.3 mm, use screw 725 53 42-55 and washer 503 23 00-11.

The change is introduced in production from serial number 5472987.