



Corrected

MODELS **244 RX, 36 R**

TUBE

Our field and laboratory tests have told us, that an extruded tube in aluminium has a longer lifetime than a drawn aluminium tube. Therefore, we have decided to introduce this in our production.

Because of the changed inner diameter in the tube, the sleeve must be exchanged, when assembling the new tube.

<u>New Ref. No.</u>	<u>Denomination</u>	<u>Excluded Ref. No.</u>
502 04 15-05	Tube compl.	502 04 15-03
502 04 51-02	Sleeve compl.	502 04 51-01
502 03 91-02	Bevel gear compl. (with a new sleeve)	502 03 91-01
	O-ring	740 44 05-00

In order to further explain and reduce the risk of mistakes and confusions, please read the following information:

1. When mounting the new tube 502 04 15-05 (without an external turning) the new sleeve compl. 502 04 51-02 must be mounted in the bevel gear.
2. When mounting the previous tube 50 20 415-03 (with an external turning), the previous sleeve compl. 50 20 451-01 must be mounted in the bevel gear.
3. Note, that the new tube only can be mounted together with the new sleeve. This is valid in all cases, except when using the new bevel gear compl. 502 03 91-02.
4. The new bevel gear compl. is changing its reference number due to the new sleeve.
5. When mounting, the tube should be turned with the clamp sleeve against the clutch cover.

The above changes are introduced from serial number	244 RX	6153687
	36 R	6150631