

For Husqvarna Parts Call 606-678-9623 or 606-561-4983

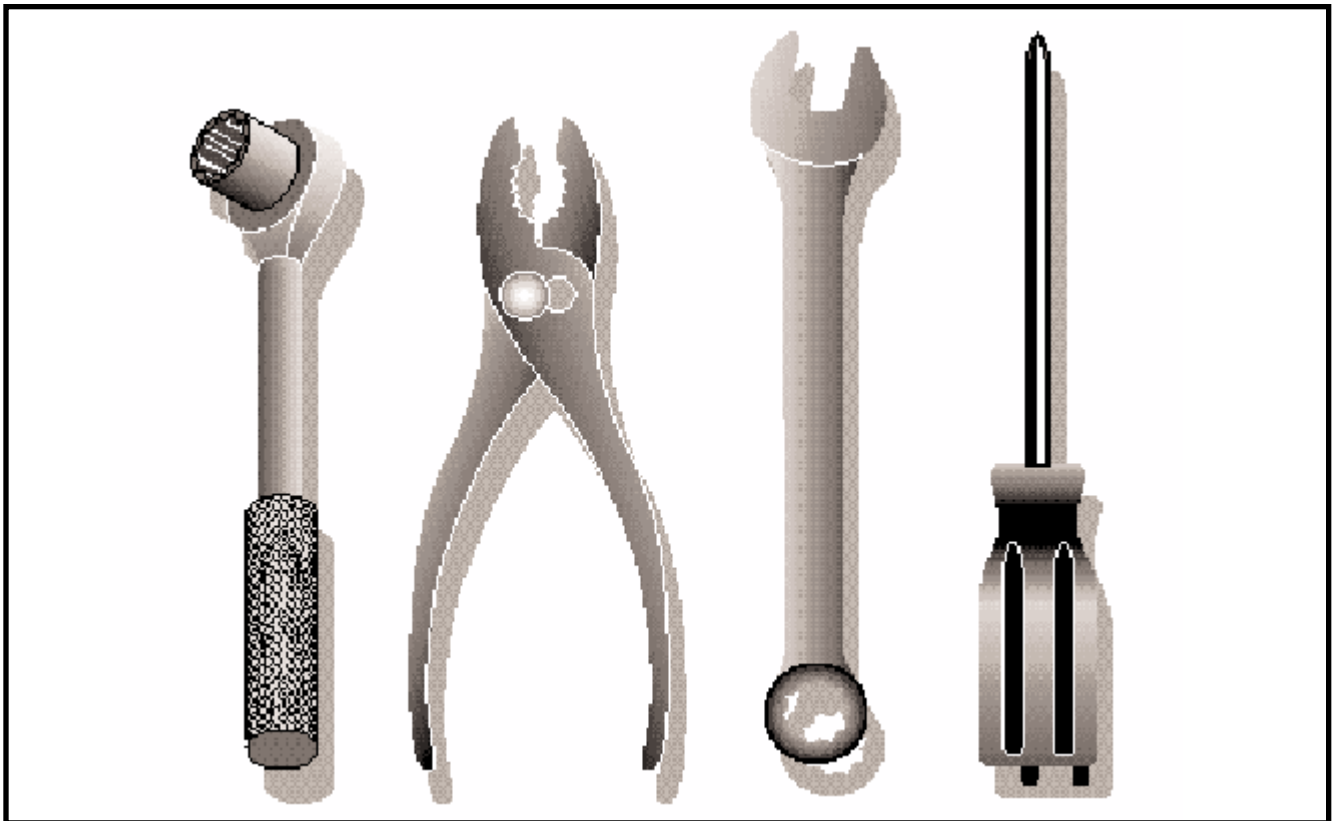


Illustrated Parts
List

1995-02
I9502018

LR 120

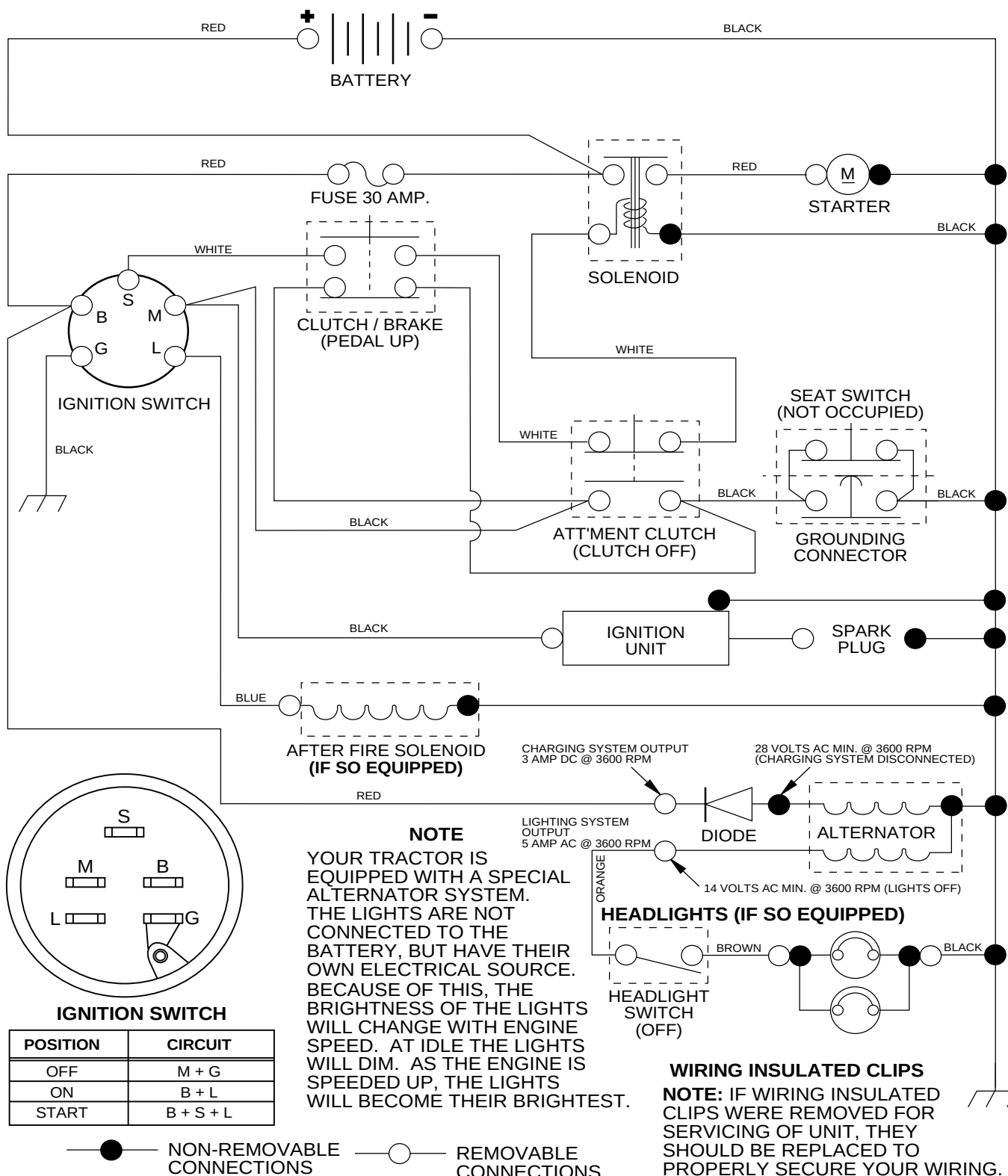
954001242B



Repair Parts Manual

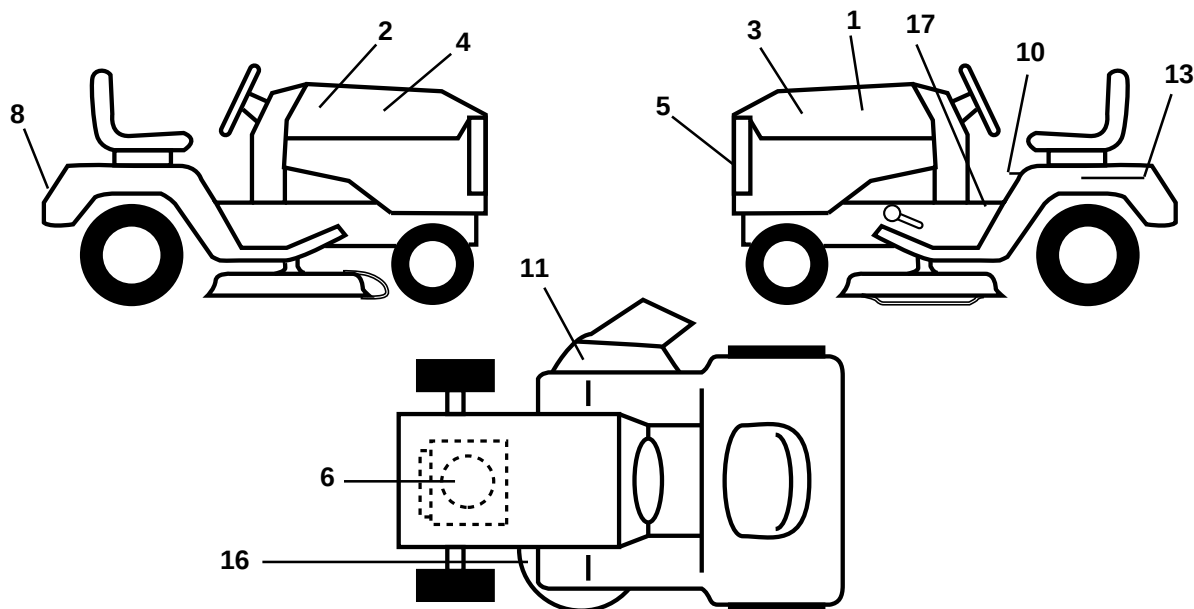
Ride Mower

SCHEMATIC



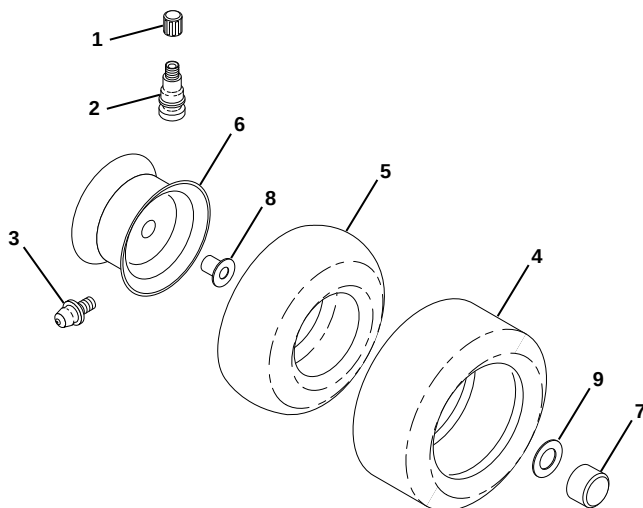
TRACTOR - - MODEL NO. LR120 (954001242B)

DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532140206	Decal, Hood, L. H., Husqv.	13	532145005	Decal, Caution, Battery
2	532140205	Decal, Hood, R. H., Husqv.	16	532136830	Decal, V-Belt Sch.
3	532144098	Decal, Hood, L. H., LR120	17	532138269	Decal, Inst. Oper.
4	532144097	Decal, Hood, R. H., LR120	--	532138311	Decal, Handle Lift (Lift Handle)
5	532140213	Decal, Logo, Grill	--	532149034	Manual, Owner's (English)
6	532120601	Decal, Engine	--	532149035	Manual, Owner's (French)
8	532131582	Decal, Logo, Fender	Available accessories not included with your tractor:		
10	532133795	Decal Caution Fender	--	MK360	Mulch Kit
11	532137259	Decal, Warning, Cut Finger, (Multi-Lang)	--	C36	Grass Catcher

WHEELS & TIRES

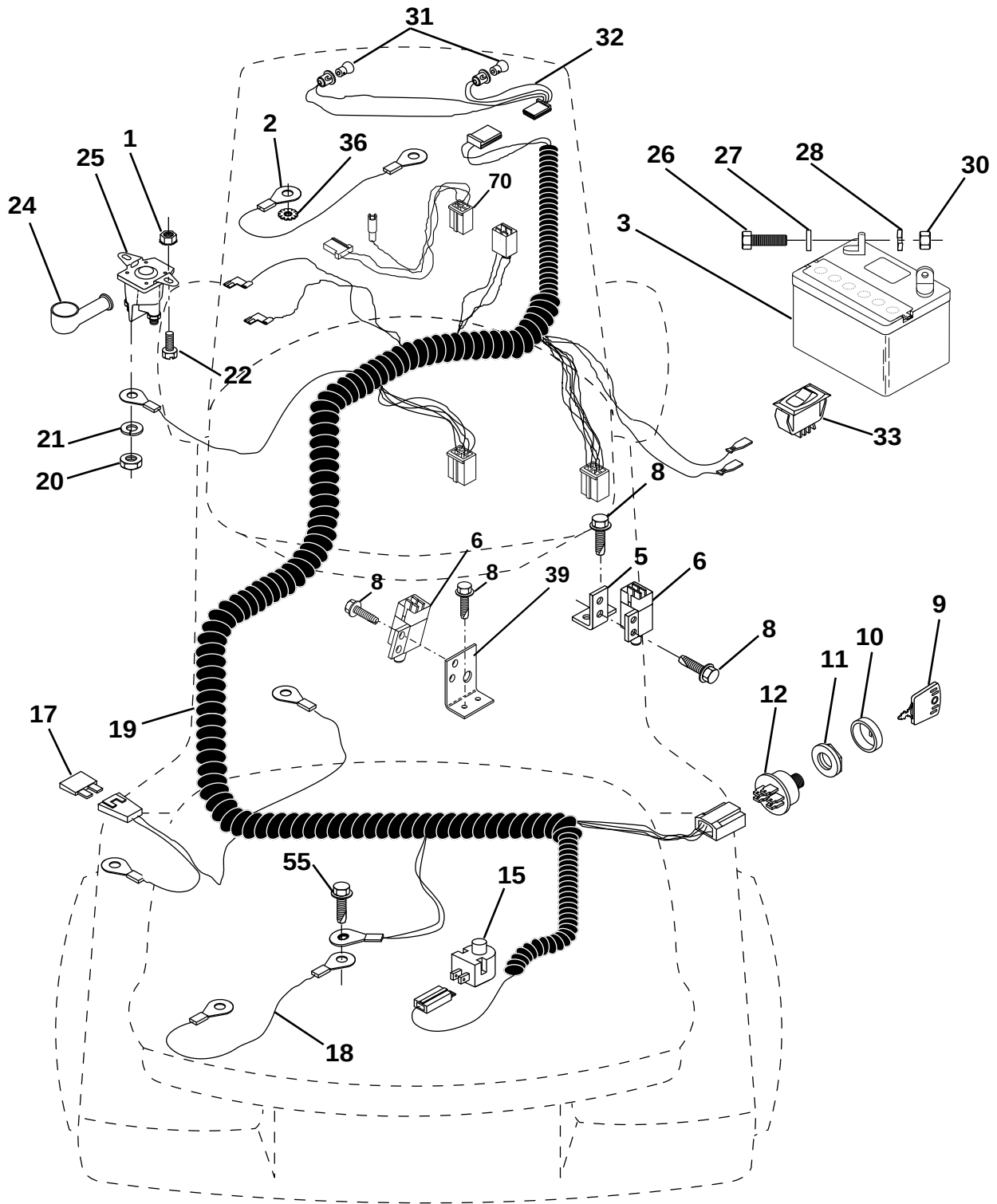


KEY NO.	PART NO.	DESCRIPTION
1	532059192	Cap, Valve
2	532065139	Stem, Valve
3	532124957	Fitting, Grease (Front Wheels Only)
4	532123410	Tire, Front
4	532123411	Tire, Rear
5	532059904	Tube, Front (Optional Service Items Only)
5	532008134	Tube, Rear (Optional Service Items Only)
6	532140298	Rim, Front
6	532140453	Rim, Rear
7	532104757	Cap Axle
8	532124959	Bearing Flange
9	532121748	Washer 25/32 x 1-5/8 x 16 Ga.
--	532144334	Sealant, Tire (10 oz. Tube)

REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

ELECTRICAL



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REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

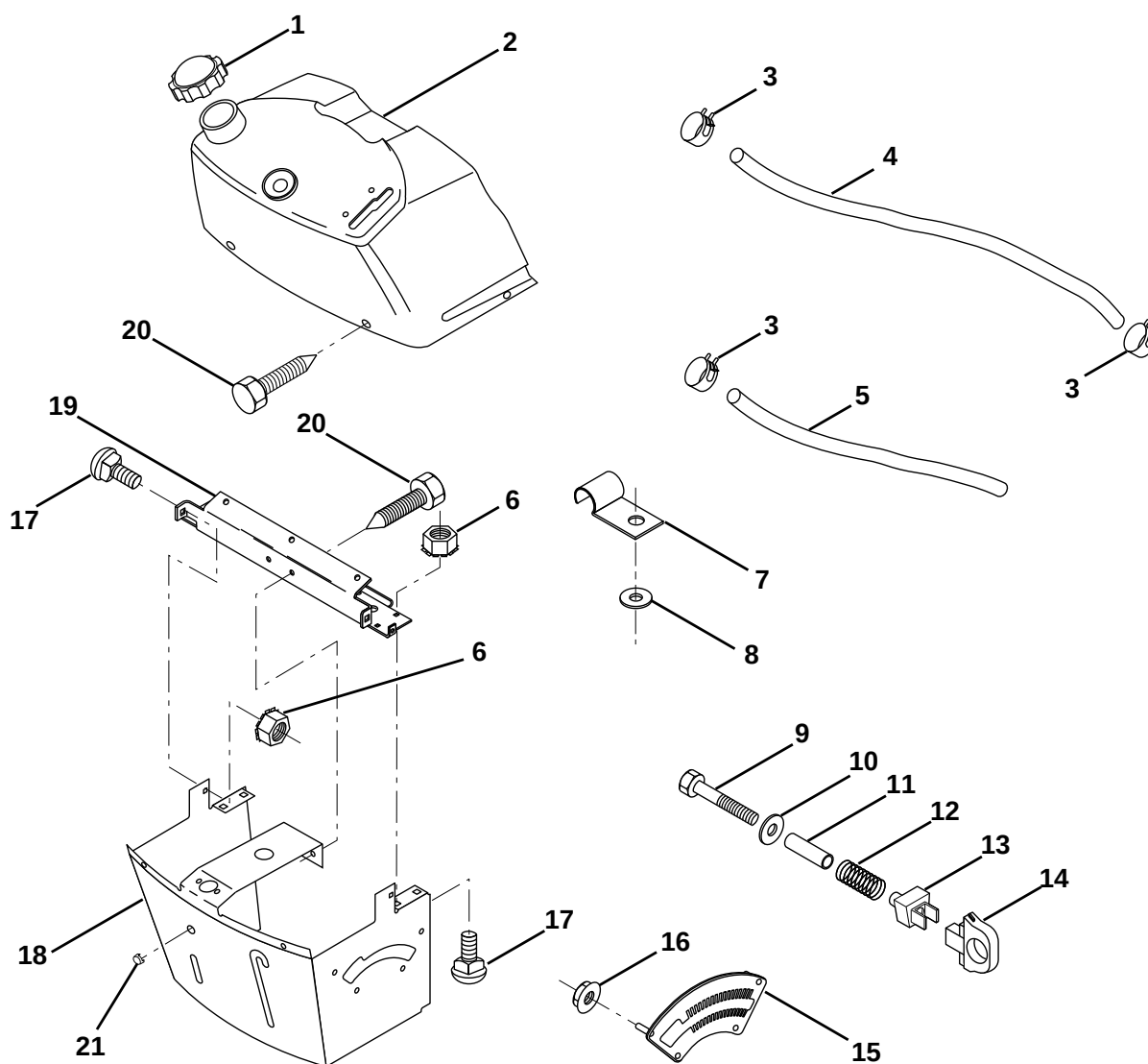
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	873640400	Nut, Hex Keps 1/4-20
2	532108423	Assembly, Cable
3	532144924	Battery
5	532108236	Bracket, Switch
6	532109553	Switch, Interlock (4-terminal)
8	817021008	Screw, Hex Hd. Tap #10-24 x 1/2
9	532140402	Key, Steel Delta
10	532141226	Cover, Key Ignition
11	532140400	Nut, Ignition
12	532144921	Switch, Ignition
15	532121305	Switch, Plunger
17	532108824	Fuse
18	532128353	Assembly, Cable
19	532146064	Harness, Ignition
20	873350400	Nut, Hex Jam 1/4-20
21	810090400	Washer, Lock 1/4
22	871110408	Bolt, Fin. Hex 1/4-20 UNC x 1/2 Gr. 5
24	532131563	Cover, Terminal
25	532145673	Solenoid
26	874760412	Bolt, Hex Hd. 1/4-20 UNC x 3/4
27	819091016	Washer 9/32 x 5/8 x 16
28	810040400	Washer, Lock 1/4
30	873220400	Nut, Fin. Hex 1/4-20 UNC
31	532004152	Bulb Light
32	532142881	Harness Headlight
33	532110712	Switch Light
36	811150400	Washer Lock Inter. Tooth 1/4
39	532141735	Bracket Switch Clutch
55	817490508	Screw Thdrol 5/16-18 x 1/2
70	532140413	Harness Engine

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

DASH

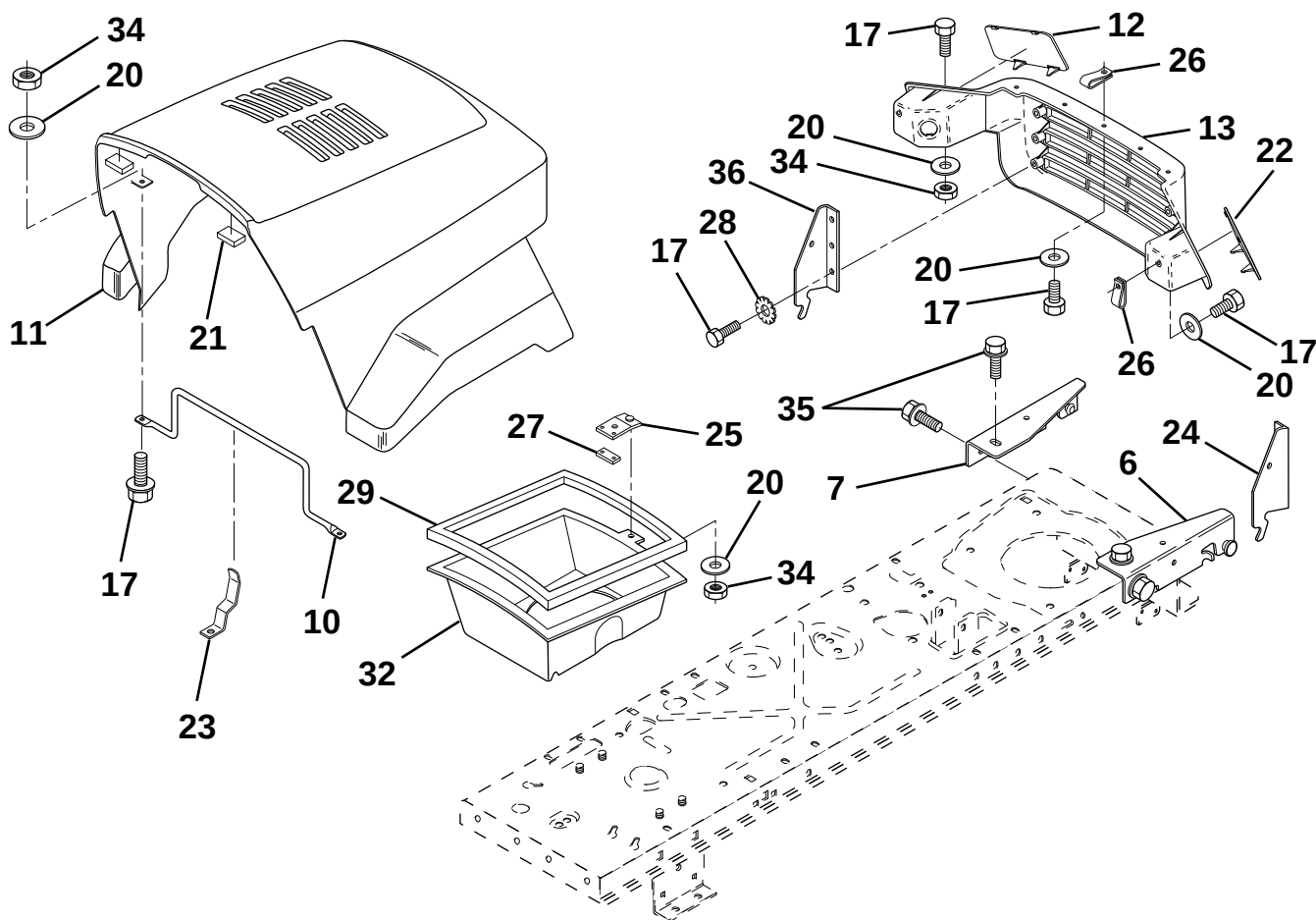


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532142187	Cap, Fuel	12	532003720	Spring
2	532138395	Assembly, Dash & Fuel Tank	13	532126450	Clip, Height Adjustment
3	532123487	Clamp, Hose	14	532126115	Knob, Height Stop
4	532008544	Line, Fuel	15	532122023	Adjustment, Quadrant Height
5	532008548	Line, Fuel	16	532124346	Nut, Self-Threading 3/16-18
6	873640400	Nut, Hex, Keps 1/4-20	17	872110404	Bolt, Carriage 1/4-20 x 1/2 Gr. 5
7	532124996	Clip, Fuel Line	18	532130745	Support Assembly, Dash
8	819091216	Washer 9/32 x 3/4 x 16 Ga.	19	532134744	Brace, Cross
9	874760428	Bolt, Hex, Fin 1/4-20 x 1-3/4	20	817060408	Screw, Self-Tapping 1/4-20 x 1/2
10	819091413	Washer 11/32 x 11/16 x 16 Ga.	21	532134014	Plug Dome Black
11	532121249	Spacer, Split			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

HOOD



KEY NO.	PART NO.	DESCRIPTION
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6	532140051	Bracket Asm. Pivot Hood RH
7	532140050	Bracket Asm. Pivot Hood LH
10	532130850	Brace Hood
11	532140142	Hood
12	532130986	Lens LH
13	532130984	Grille
17	874780410	Bolt Fin Hex 1/4-20 x 5/8
20	819091016	Washer, Flat 1/4
21	532126938	Bumper Hood
22	532130985	Lens RH
23	532139969	Latch Hood

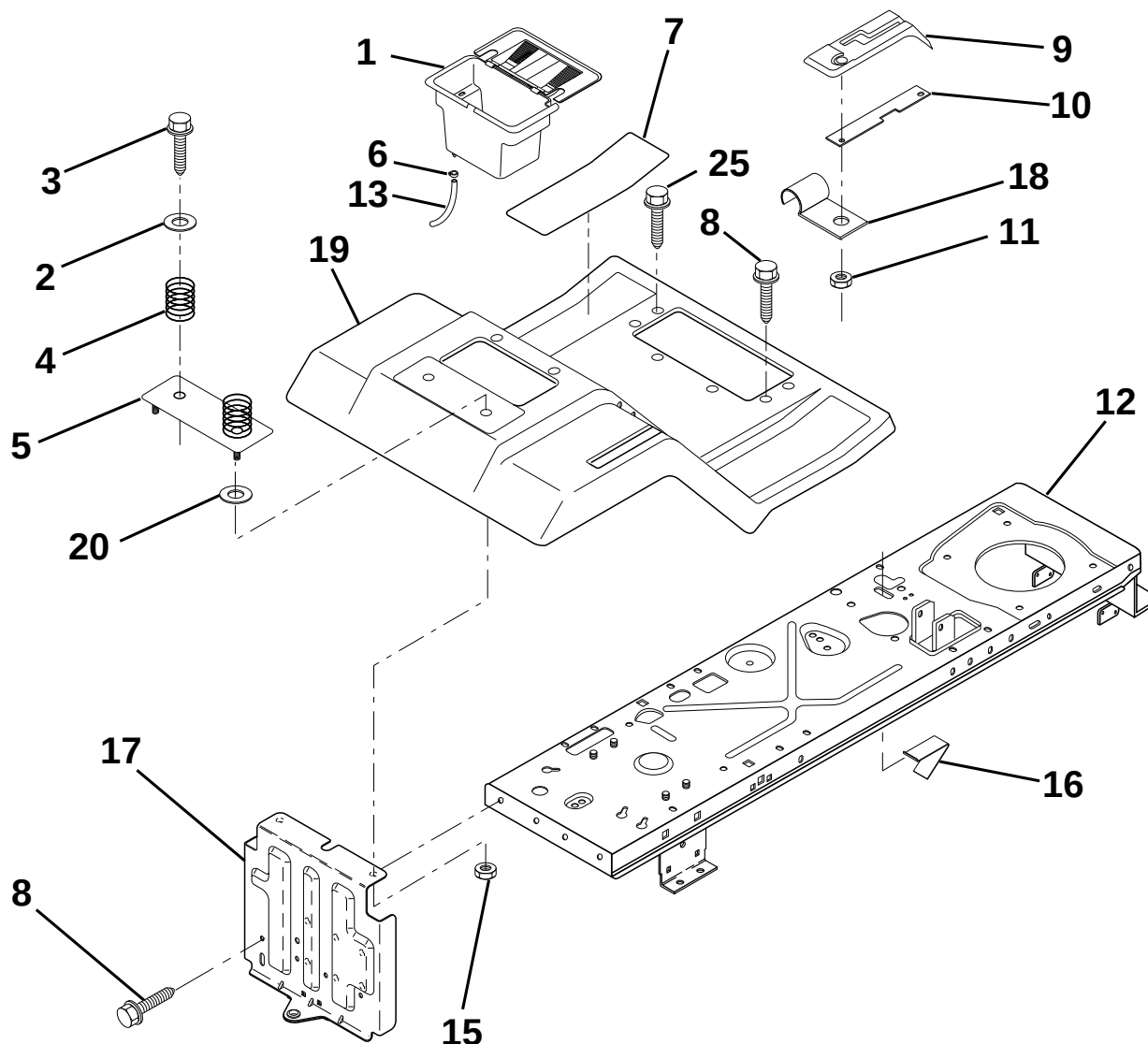
KEY NO.	PART NO.	DESCRIPTION
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24	532142873	Bracket Pivot Hood RH
25	532131037	Clip Asm. Duct Air
26	532052921	Clip Tinnerman
27	532131028	Clip Tinnerman
28	811050400	Washer Lock Ext. Tooth
29	532120537	Strip Foam
32	532123840	Duct Air Hood
34	873680400	Nut Crownlock 1/4-20 Unc
35	817490512	Screw Thdrol 5/16-28 x 3/4
36	532128445	Bracket Pivot Hood LH

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

FENDER/CHASSIS

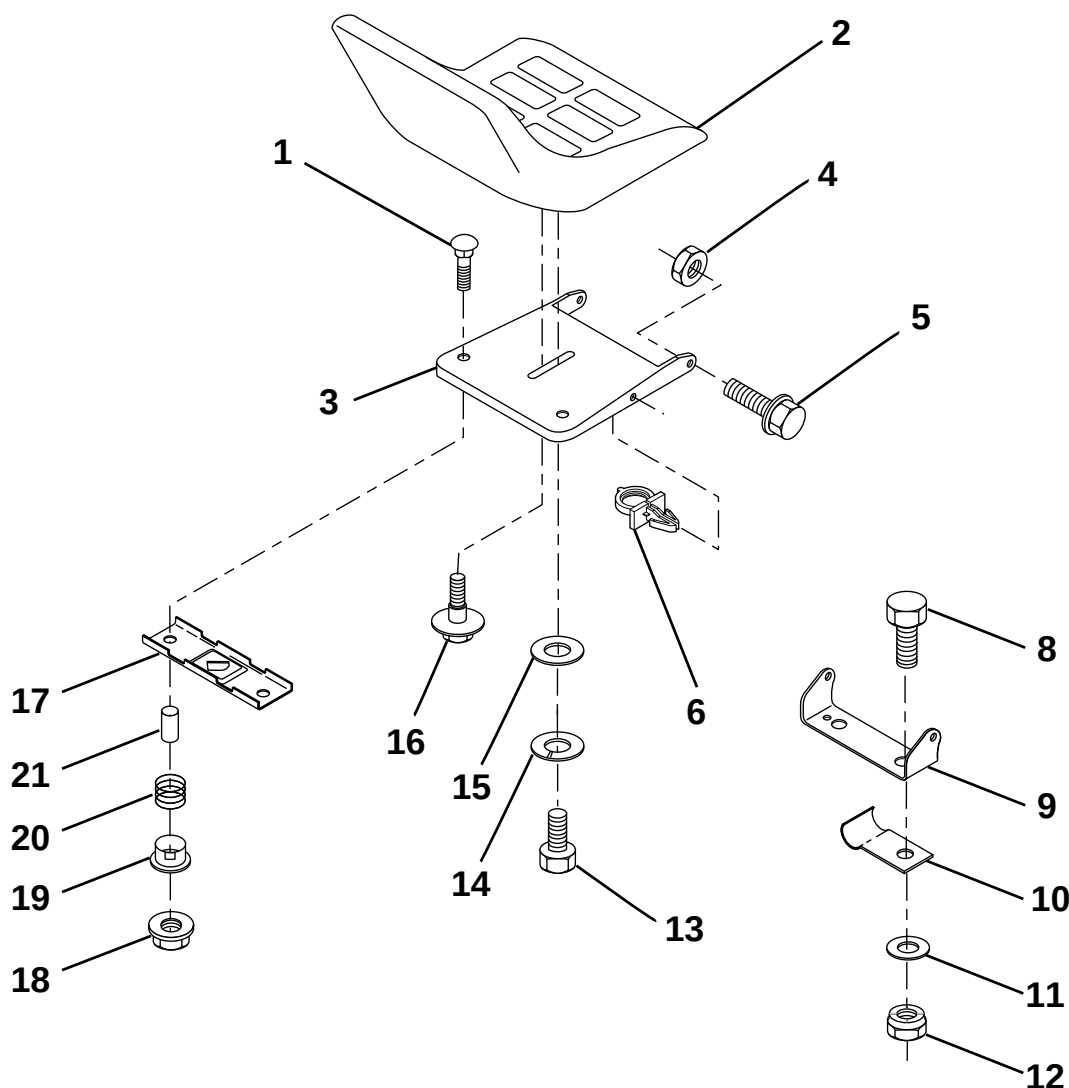


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532144940	Case, Battery	11	532124346	Nut, Self-Threading, Wsher Hd 3/16
2	819132012	Washer 13/32 x 1-1/4 x 12 Ga.	12	532145190	Assembly, Frame
3	817490612	Screw, Hex Wsh. Thrdrol 3/8-16 x 3/4	13	532109238	Tube, Battery Drain
4	532124181	Spring, Compression, Seat	15	873640400	Nut, Keps 1/4-20 UNC
5	532125142	Plate, Asm. Battery	16	532141736	Switch Actuator
6	532109596	Clamp, Hose	17	532140782	Drawbar
7	532124144	Pad, Footrest	18	532126470	Clip, Insulated
8	817490512	Screw Thdrol 5/16-18 x 3/4	19	532141393	Fender/Footrest
9	532126994	Console, Shift Control	20	819091413	Washer 9/32 x 7/8 x 13 Ga.
10	532139783	Bar, Shift Lock	25	817190516	Scr-Hx Wsh Thd Rol 5/16-18 x 1

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

SEAT

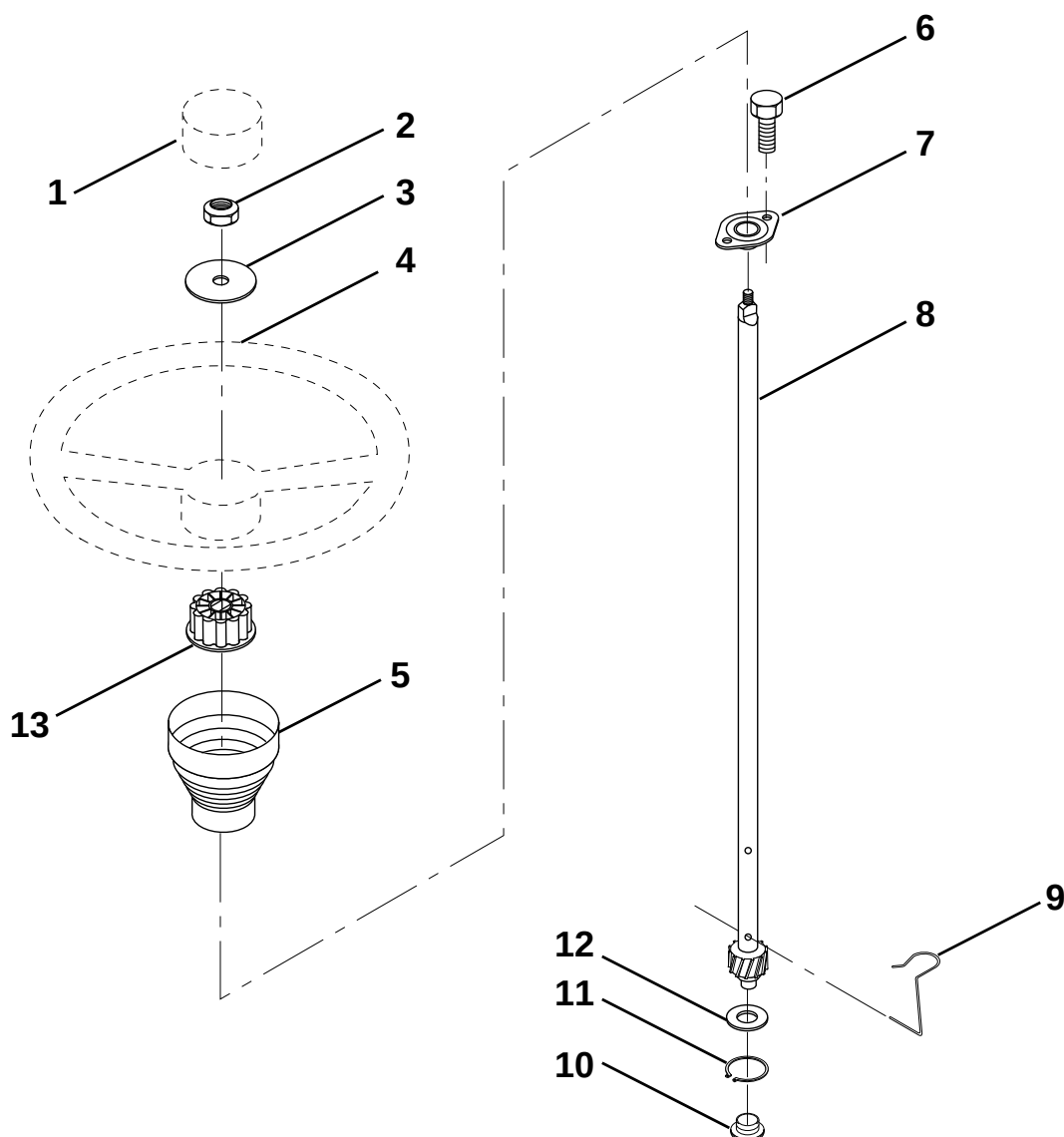


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	872050411	Bolt, Carriage 1/4-20 x 1-3/8	12	873800600	Nut, Crownlock 3/8-16 UNC
2	532130875	Seat	13	874780814	Bolt Hex 1/2-13 x 7/8
3	532140552	Pan, Seat	14	810040800	Washer Lock Hvy. Hlcl Spring 1/2
4	873800500	Nut, Crownlock 5/16-18	15	819171912	Washer, 17/32 x 1-3/16 x 12 Ga.
5	532139888	Bolt, Shoulder 5/16-18 UNC	16	532127018	Bolt, Shoulder
6	532145006	Clip, Push-In Hinged	17	532121246	Bracket, Switch, Mounting
8	874760616	Bolt, Fin Hex 3/8-16 UNC x 3/4	18	532123976	Nut, Hex Large Flange Lock
9	532140551	Bracket, Pivot Seat	19	532121248	Bushing, Snap
10	532126471	Clip, Insulated	20	532121250	Spring, Compression
11	819133210	Washer 12/32 x 2 x 10 Ga.	21	532134300	Spacer, Split 28 Id. x .88 Lg.

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

STEERING WHEEL



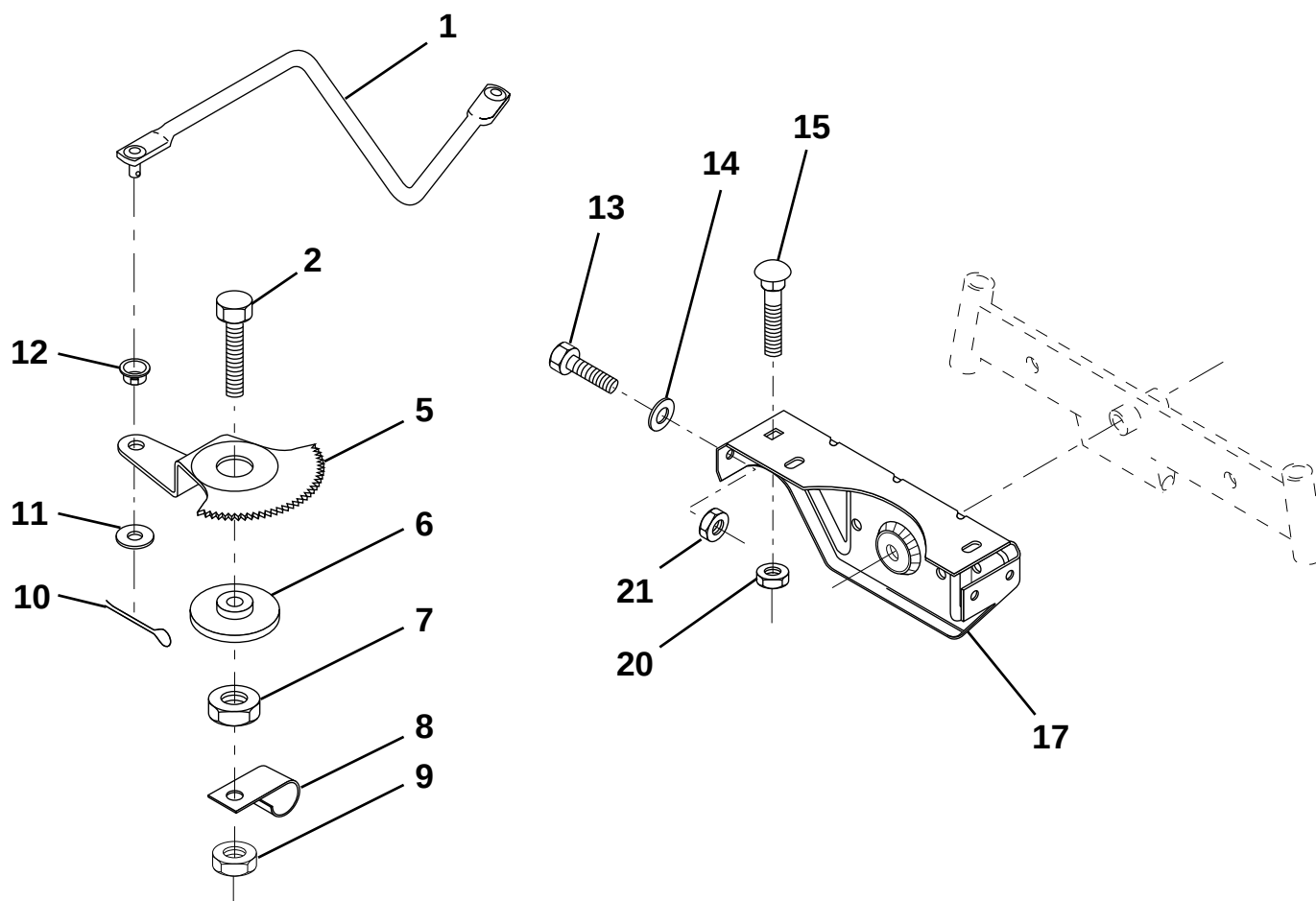
KEY NO.	PART NO.	DESCRIPTION
1	532124416	Insert, Wheel, Steering
2	532124701	Nut, Lock 3/8-24 UNF
3	819133808	Washer 12/32 x 2-3/8 x 8 Ga.
4	532124415	Wheel, Steering
5	532127396	Sleeve, Steering
6	817431008	Screw, Hex #10-16 x 1/2 TY-B
7	532102803	Bushing, Steering

KEY NO.	PART NO.	DESCRIPTION
8	532123651	Shaft, Steering
9	532124210	Clip, Steering
10	532123438	Bushing, Lower, Steering
11	812000045	Ring, Retaining
12	819211616	Washer 21/32 x 1 x 16 Ga.
13	532104820	Adaptor, Wheel, Steering

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

SECTOR GEAR / AXLE SUPPORT

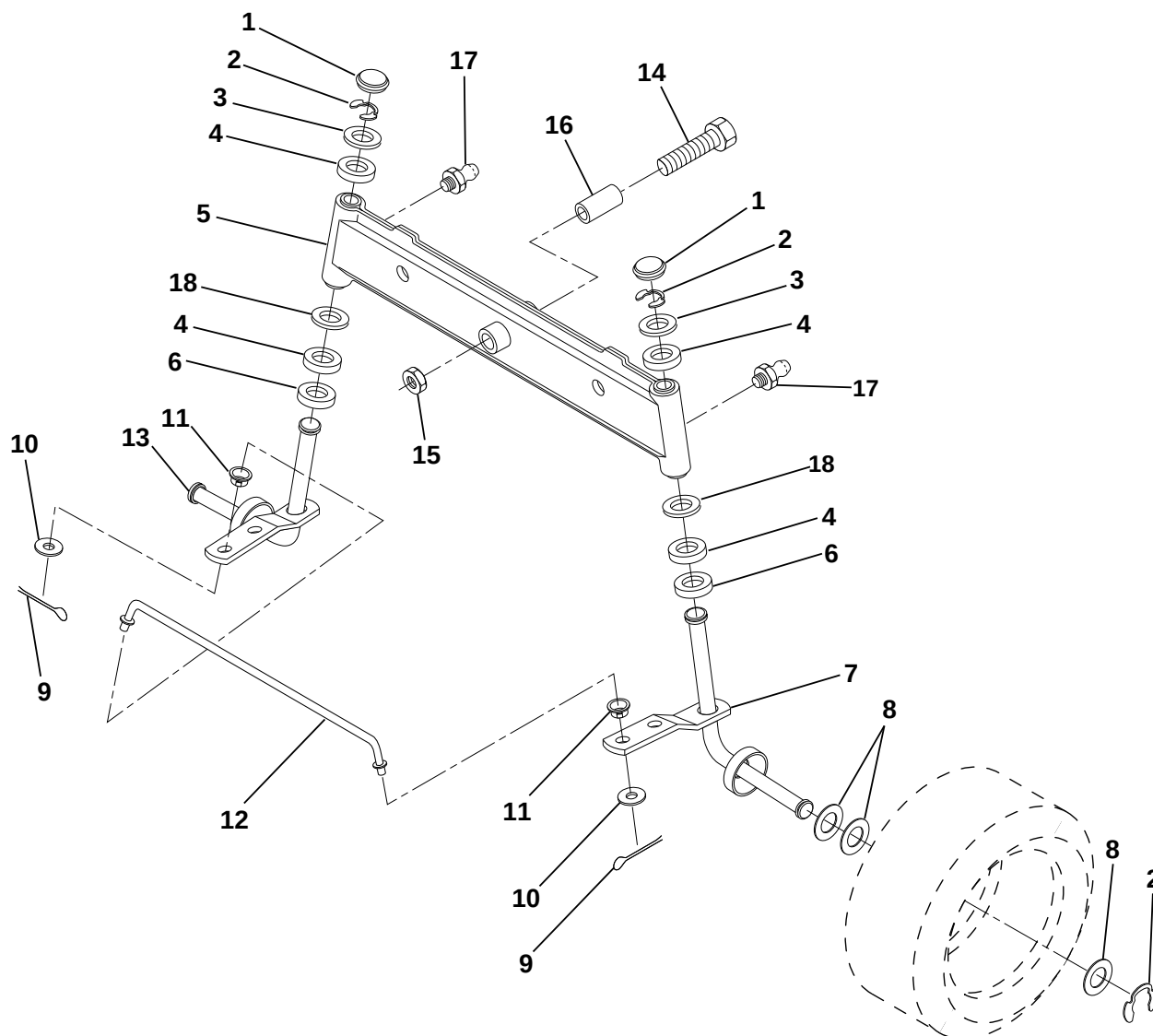


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532132566	Link, Drag	11	819131316	Washer, 13/32 x 13/16 x 16 Ga.
2	874780828	Bolt, Fin Hex 1/2-13 x 1-3/4	12	532126847	Bushing
5	532121926	Gear, Sector	13	874760512	Bolt, Hex Hd. 5/16-18 UNC x 3/4
6	532121927	Bushing	14	819111416	Washer 11/32 x 7/8 x 16 Ga.
7	873030800	Nut, Heavy Hex Top Lock 1/2-13 UNC	15	872110606	Bolt, Carriage 3/8-16 UNC x 3/4
8	532126472	Clip, Insulated	17	532137096	Support, Front Axle
9	873680800	Nut, Crownlock 3/8-16	20	873680600	Nut, Crownlock 3/8-16 UNC
10	876020412	Pin, Cotter 1/8 x 3/4	21	873680500	Nut, Crownlock 5/16-18

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FRONT AXLE



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532121232	Cap, Spindle	10	819131316	Washer 13/32 x 13/16 x 16 Ga.
2	812000029	Ring, Clip	11	532126847	Bushing
3	532121748	Washer 25/32 x 1-5/8 x 16 Ga.	12	532130465	Rod, Tie
4	532124937	Nyliner	13	532137061	Spindle, L.H. Asm.
5	532142033	Axle, Front	14	874011056	Bolt Hex 5/1-11 x 3-1/2
6	532124931	Bearing, Thrust	15	873901000	Nut, Lock Flange 5/8-11
7	532137062	Spindle, R.H. Asm.	16	532110438	Spacer Bearing Axle
8	532121749	Washer 25/32 x 1-1/4 x 16 Ga.	17	532124836	Fitting Grease
9	876020412	Pin, Cotter 1/8 x 3/4	18	819272016	Washer 27/32 x 1-1/4 x 16 Ga.

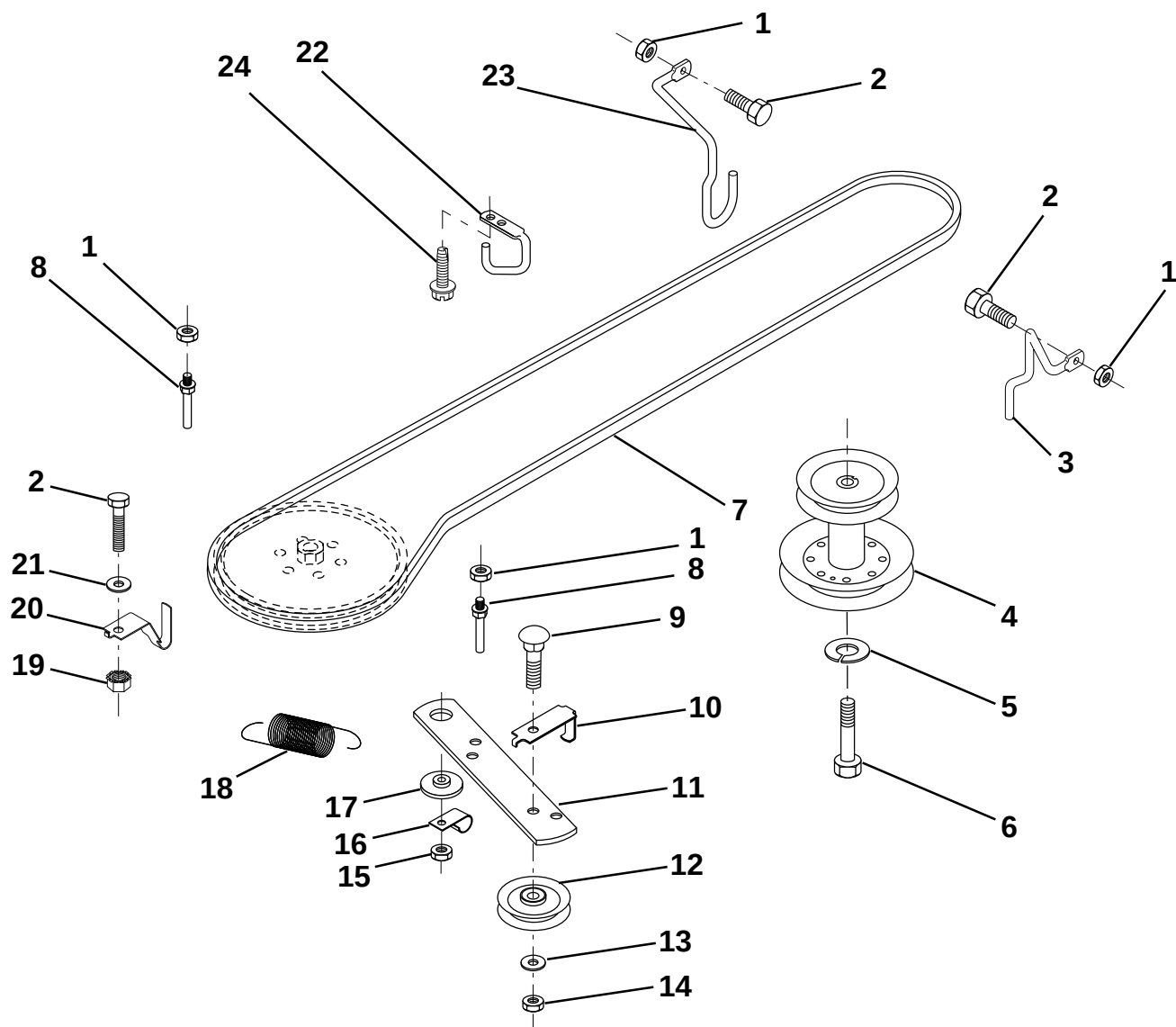
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REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

GROUND DRIVE

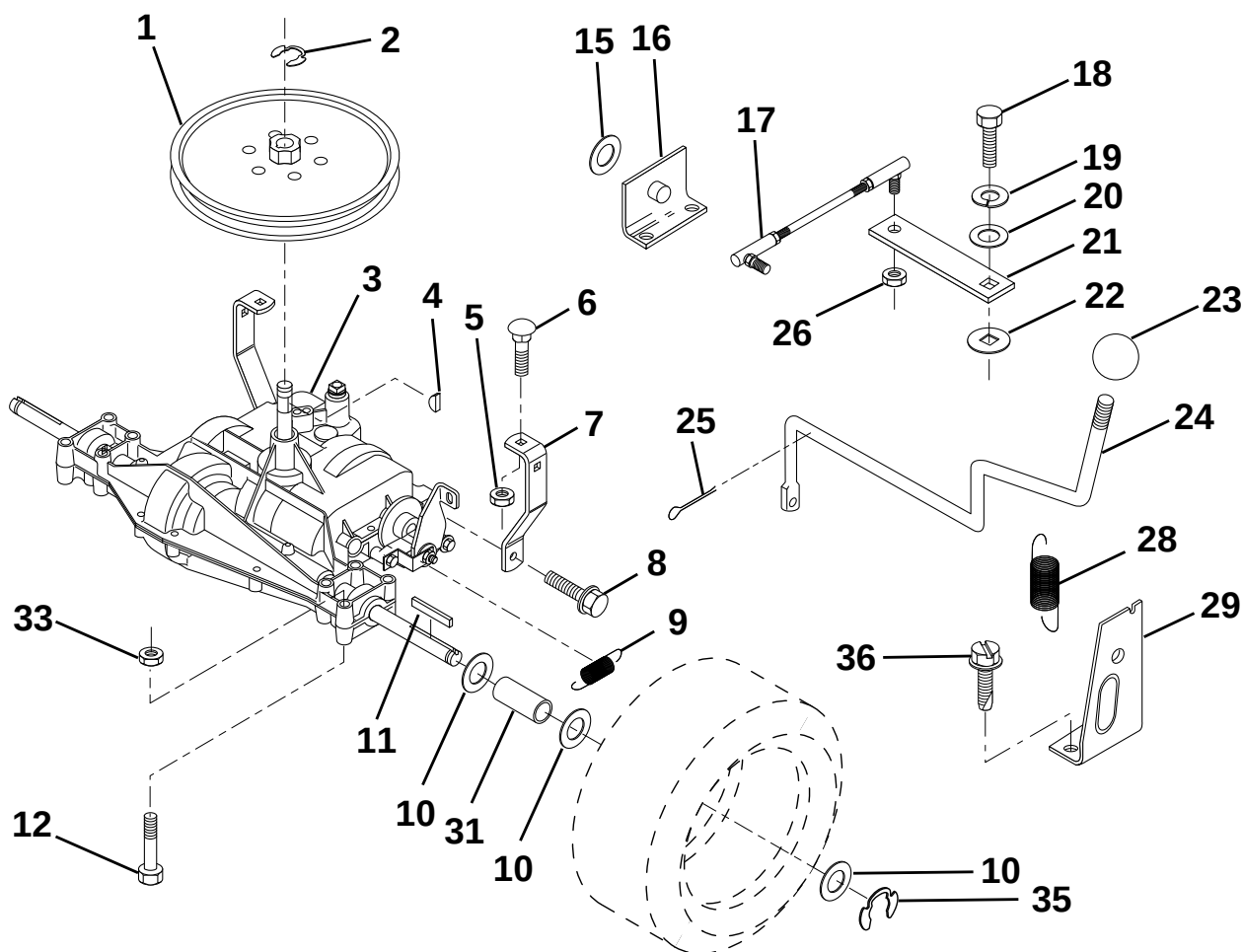


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	873680500	Nut, Crownlock 5/16-18	13	819131316	Washer 13/32 x 13/16 x 16 Ga.
2	874760512	Bolt, Hex Hd 5/16-18 UNC x 3/4	14	873930600	Nut, Centerlock 3/8-16 UNC
3	532141342	Keeper, Mower Drive, R. H.	15	873680600	Nut, Crownlock 3/8-16 UNC
4	532138029	Pulley, Engine	16	532126471	Clip, Insulated
5	810040700	Washer, Lock 7/16	17	532122052	Spacer, Retainer
6	871170744	Bolt Hex 7/16-20 Gr. 5	18	532131459	Spring Extension
7	532124525	Traction, V-Belt Drive	19	873510500	Nut, Keps 5/16-18 UNC
8	532123405	Keeper, T/A Ground Drive Belt	20	532139919	Keeper, T/A Ground Drive Belt
9	872140612	Bolt, Carr. 3/8-16 UNC x 1-1/2	21	819111016	Washer 11/32 x 5/8 x 16 Ga.
10	532123396	Keeper, Belt Ground Drive Idler	22	532123404	Keeper, Frame Ground Drive Belt
11	532140911	Arm, Ground Drive Clutch	23	532140916	Keeper, Mower Drive, L. H.
12	532123674	Idler, Flat	24	817720408	Screw

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

TRANSAXLE

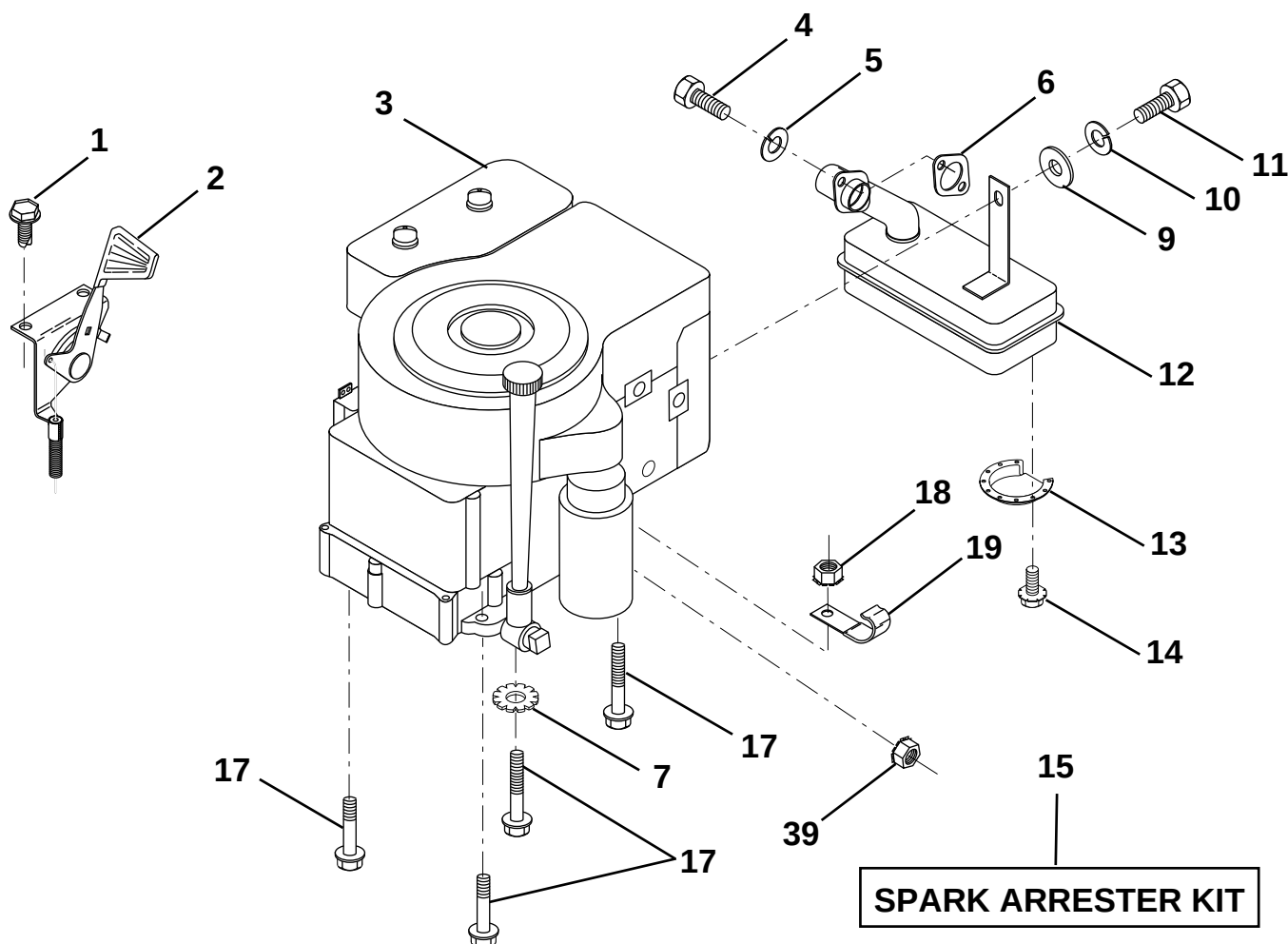


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532123385	Pulley	18	874550412	Bolt, Fin Hex 1/4-28 UNF x 3/4 Gr. 8
2	812000028	Ring, Retainer	19	810040400	Washer, Lock 1/4
3	-----	Transaxle, Dana 5 Spd. Model No. 4360-78	20	819091210	Washer 9/32 x 3/4 x 10 Ga.
4	532125096	Key, Woodruff #9	21	532123484	Arm, Shift
5	873680500	Nut, Crownlock 5/16-18	22	532105701	Washer, Shift Plate
6	872140506	Bolt, Carriage 5/16-18 UNC x 3/4	23	532106933	Knob, Rd 1/2-13
7	532123378	Strap, Torque	24	532128215	Rod Shift
8	817490512	Screw 5/16-18 x 3/4	25	876020416	Pin, Cotter 1/8 x 1
9	532146682	Spring, Brake	26	873810500	Locknut 5/16-24 UNF
10	532121749	Washer 25/32 x 1-1/4 x 16 Ga.	28	532128085	Extension, Spring
11	532123583	Key, Square	29	532128084	Support Handle Shift RH
12	874760644	Bolt, Fin Hex 3/8-16 Unc x 2-3/4	31	532109502	Spacer Axle
15	819171616	Washer 17/32 x 1 x 16 Ga.	33	873680600	Nut Crownlock 3/8-16 Unc
16	532124600	Support Handle Shift LH	35	812000001	E-Ring
17	532123632	Link, Shift	36	817720408	Screw

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

ENGINE

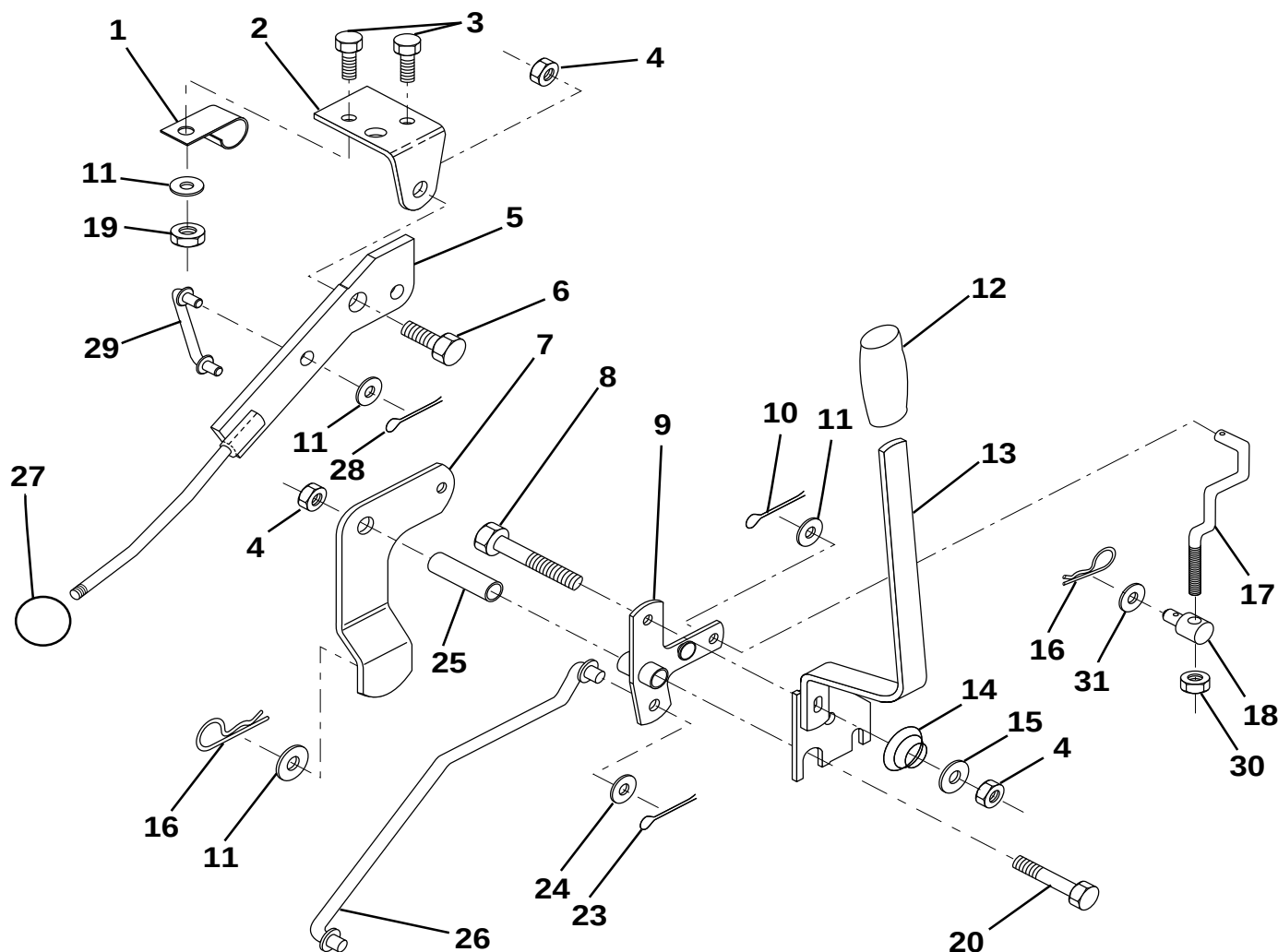


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	817060408	Screw, Hex Thd. Cut 1/4-20 x 1/2	10	810040400	Washer, Lock Hvy Hlcl Spring 1/4
2	532132752	Control, Throttle	11	-----	Bolt, Hex Fin. (Order From Eng. Mfg.)
3	532131951	Engine, Briggs and Stratton Model No. 282707	12	532137437	Muffler
4	871070512	Screw, Hex, Cap 5/16-18 x 3/4	13	532101326	Deflector, Muffler
5	810040500	Washer, Lock Heavy Helical Spring 5/16	14	817030808	Screw, Spiderloc Hex Hd #8 x 1/2 AB
6	532125593	Gasket, Exhaust	15	532137180	Arrester, Spark (Optional equipment)
7	811050600	Washer, Lock Ext. Tooth 3/8	17	817490624	Screw, Hex Washer Head, Thdrol. 3/8-16 x 1-1/2
9	819101216	Washer 5/16 x 3/4 x 16	18	873510600	Screw Thdrol. 3/8-16
			19	532124996	Clip Line Fuel
			39	873510400	Nut, Keps Hex 1/4-20

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

MOWER LIFT LEVER

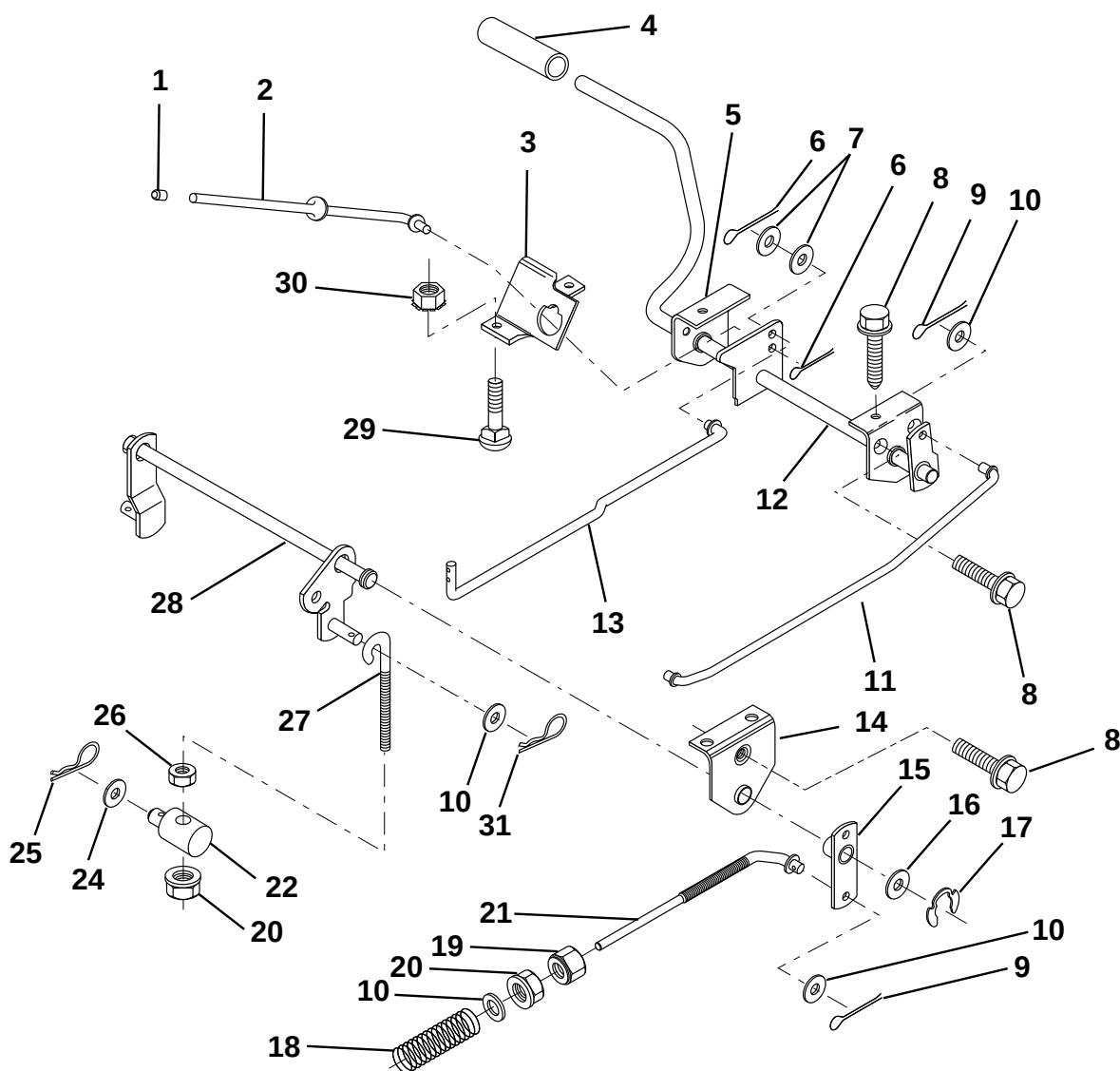


KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532126470	Clip, Insulated	15	819131212	Washer 13/32 x 3/4 x 12 Ga.
2	532122018	Bracket, Mower Clutch	16	532124961	Retainer, Spring
3	871110408	Bolt, Fin. Hex 1/4-20 UNC x 1/2	17	532127359	Link, Front Lift
4	873680600	Nut, Crownlock 3/8-16 UNC	18	532142028	Trunnion, Adj. 94
5	532145187	Assembly, Clutch Lever	19	873680400	Nut, Crownlock 1/4-20
6	532106451	Bolt, Shoulder	20	874760644	Bolt, Fin. Hex 3/8-16 UNC x 2-3/4
7	532135371	Assembly, Mower Clutch Arm	23	876020416	Pin, Cotter 1/8 x 1
8	874760636	Bolt, Hex 3/8-16 UNC x 2-1/4	24	819171612	Washer 17/32 x 1 x 16 Ga.
9	532121930	Bellcrank, Asm. Lift	25	532121933	Tube, Spacer
10	876020412	Pin, Cotter 1/8 x 3/4	26	532141470	Rod, Mower Lift
11	819131316	Washer 13/32 x 13/16 x 16 Ga.	27	532106932	Knob
12	532131861	Grip, Handle	28	876020312	Pin, Cotter 3/32 x 3/4
13	532139352	Assembly, Lift Handle	29	532131655	Link, Mower Clutch
14	532123496	Spring, Compression	30	873350600	Nut Hex Jam 3/8-16 Unc
			31	819132012	Washer 13/32 x 1-1/4 x 12

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

TRACTOR - - MODEL NO. LR120 (954001242B)

BRAKE / REAR MOWER LIFT ASSEMBLY



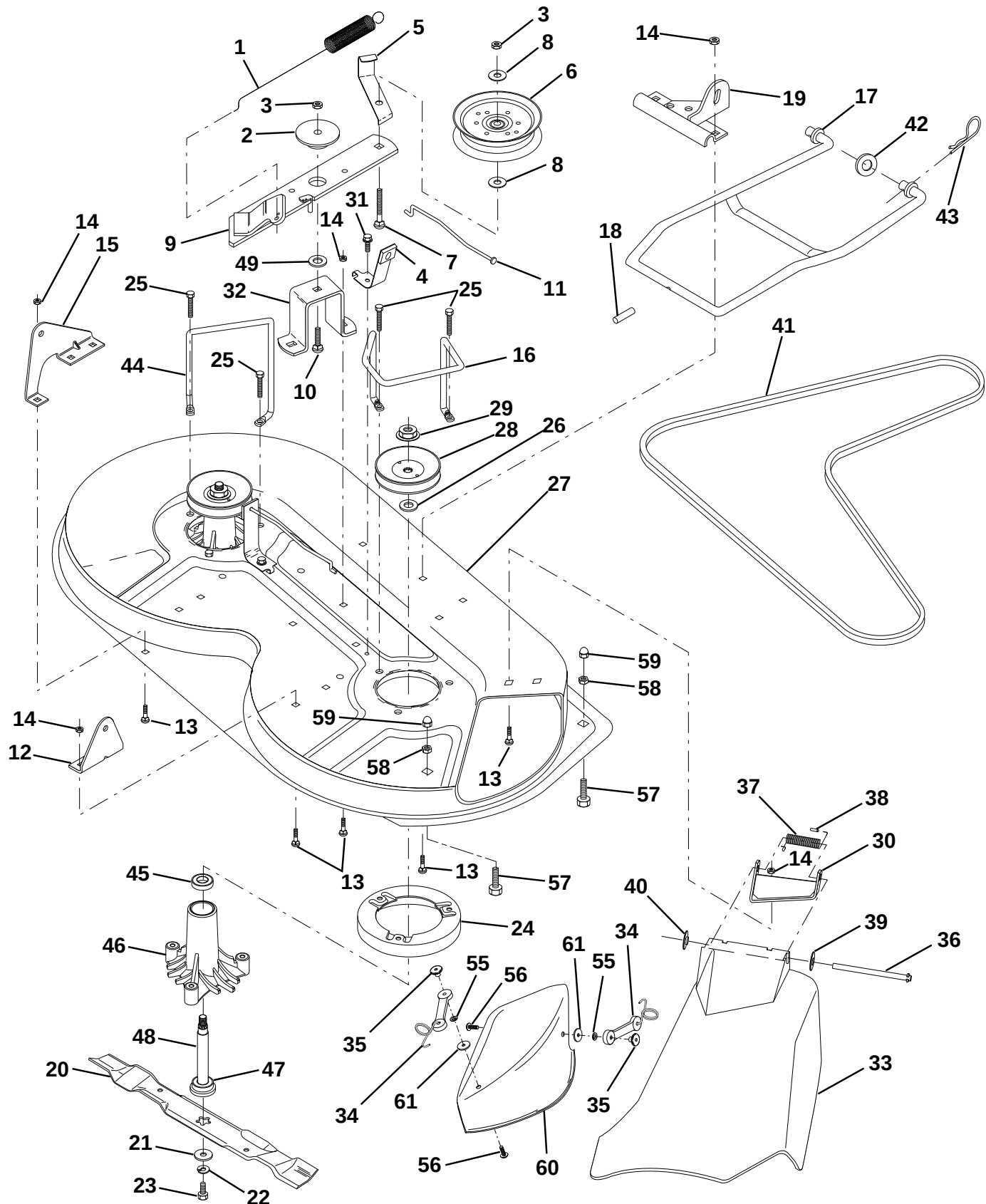
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532071673	Cap, Plunger	16	819251816	Washer 25/32 x 1-1/8 x 16 Ga.
2	532123436	Rod, Parking Brake	17	812000034	Ring, Klip
3	532123437	Bracket, Parking Brake	18	532106888	Spring, Brake Rod
4	532008156	Cover, Pedal	19	873350600	Nut, Hex, Jam 3/8-16 UNC
5	532122504	Bracket, Clutch/Brake Pedal, L.H.	20	873680600	Nut, Crownlock 3/8-16 UNC
6	876020312	Pin, Cotter 3/32 x 3/4	21	532131460	Rod, Rear Brake
7	819131016	Washer 13/32 x 5/8 x 16 Ga.	22	532144585	Trunnion, Lift
8	817490508	Screw, Hex, Thd. Roll. 5/16-18 x 1/2	24	819132012	Washer 13/32 x 1-1/4 x 12 Ga.
9	876020412	Pin, Cotter 1/8 x 3/4	25	532124961	Spring, Retainer
10	819131316	Washer 13/32 x 13/16 x 16 Ga.	26	873930600	Nut, Centerlock 3/8-16 UNC
11	532123543	Rod, Brake Front	27	532127369	Link, Threaded
12	532139933	Assembly, Clutch/Brake Pedal	28	532140776	Assembly, Rear Mower Lift
13	532123394	Rod, Clutch	29	872110506	Bolt, Carriage 5/16-18 UNC x 3/4
14	532121978	Bracket, Lift, Shaft	30	873510500	Nut, Keps 5/16-16 UNC
15	532133332	Assembly, Brake, Pivot, Arm	31	532124660	Retainer, Spring

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

MOWER DECK



REPAIR PARTS

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MOWER DECK

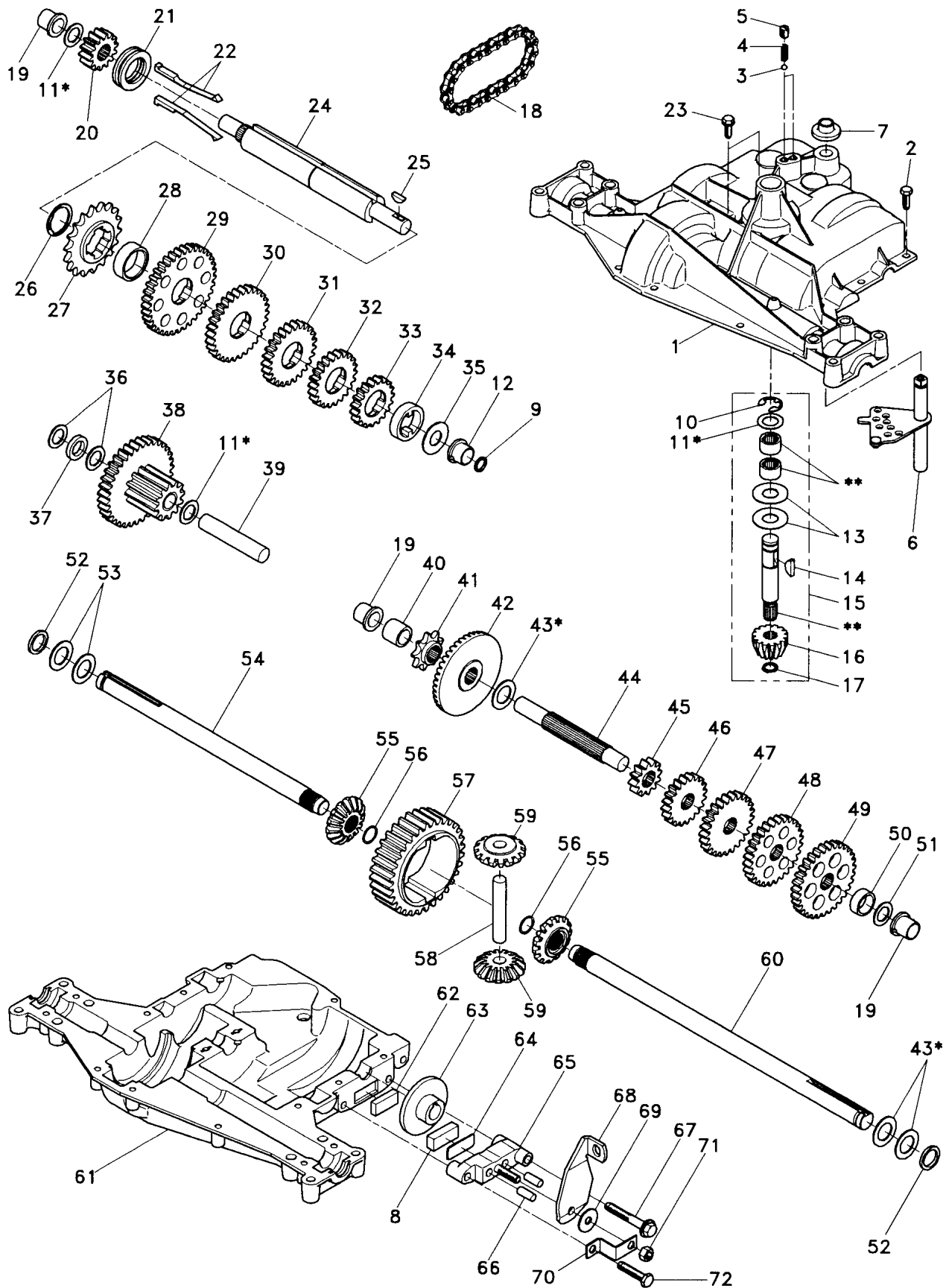
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532140064	Spring, Mower Clutch	31	817490508	Screw, Hex Wsh. Thdrol. 5/16-18 x 1/2
2	532122052	Spacer, Retainer	32	532122051	Arm, Support Idler Mower
3	873680600	Nut, Crownlock 3/8-16	33	532131560	Deflector
4	532130840	Brake Asm.	36	532121980	Rod, Hinge
5	532131251	Guide, Belt Idler	37	532123713	Spring, Torsion Deflector
6	532121316	Pulley, Flat Idler	38	532105304	Cap, Sleeve
7	872110616	Bolt, Carr. 3/8-16 x 1-3/4 Gr. 5	39	819111016	Washer 11/32 x 5/8 x 16 Ga.
8	819131410	Washer 13/21 x 7/8 x 10 Ga.	40	532110452	Pushnut
9	532127744	Arm Asm., Idler Mower	41	532131264	V-Belt
10	872140610	Bolt, Carriage 3/8-16 x 1-1/4	42	819171616	Washer 11/32 x 5/8 16 Ga.
11	532130841	Rod, Brake	43	532124660	Retainer, Spring
12	532127356	Bracket, Lift R. H. Rear	44	532140608	Keeper, L. H.
13	872140506	Bolt, Carriage 5/16-18 x 3/4	45	532110485	Bearing
14	873680500	Nut, Crownlock 5/16-18	46	532128774	Housing Mandrel Vented
15	532127357	Bracket, Lift L. H. Rear	47	532129895	Bearing
16	532140093	Keeper, R. H.	48	532137645	Shaft, Mandrel (Includes Key # 47)
17	532128508	Link, Asm. Mower Stabilizer	49	532133943	Washer, Hardened
18	532128511	Pin, Drive	50	532140102	Mulcher Plate
19	532127380	Bracket, Asm. Front	51	532133841	Acorn Nut 5/16-18
20	532140101	Blade Mulching	52	532130758	Latch Hook
21	532140296	Washer, Hard	53	532125004	Nut, Weld
22	810030600	Washer, Lock 3/8	54	819061216	Washer #10
23	532850857	Bolt 3/8-24 x 1-1/4 Gr. 8	55	810071000	Washer, Lock#10
24	532140329	Stripper	56	871161010	Screw
25	532138776	Screw Thdrol Hex Hd	57	874930516	Bolt, Hex 5/16-18 x 1
26	532129963	Washer .150 Thk.	58	532063124	Locknut 5/16-18
27	532129983	Deck Assembly	--	532130794	Mandrel Asm. (Includes Key No.'s 22-23, 26, 29 and 45-48)
28	532129207	Pulley, Mandrel	--	532140979	Deck, Mower Complete (Std. Deck - Order separately mulcher plate components key nos. 50-58)
29	532137266	Nut, Flangelock 9/16			
30	532136631	Bracket, Asm. Deflector			

HARDWARE SHOWN LARGER FOR EASIER IDENTIFICATION

For Husqvarna Parts Call 606-678-9623 or 606-561-4983
REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

DANA TRANSAXLE - - MODEL NO. 4360-78



For Husqvarna Parts Call 606-678-9623 or 606-561-4983

REPAIR PARTS

TRACTOR - - MODEL NO. LR120 (954001242B)

DANA TRANSAXLE - - MODEL NO. 4360-78

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1 532142671	Housing, Upper	41 532105928	Sprocket, 9 Teeth (Reverse)
2 532002274	Screw, Self-Tapping, Large 1/4-20 x .734	42 532110084	Gear, Bevel, 42 Teeth
3 532134400	Ball, Detent	43 532134394	* Assembly, Kit, Shim .750 Shaft
4 532105904	Spring, Detent	44 532120473	Shaft, Drive
5 532105905	Screw, Set	45 532142678	Gear, Spur, 12 Teeth (1 st)
6 532138235	Kit, Shifter Assembly	46 532120407	Gear, Spur, 20 Teeth (2 nd)
7 532134399	Boot, Shifter	47 532106589	Gear, Spur, 25 Teeth (3 rd)
8 532120951	Puck, Friction	48 532120408	Gear, Spur, 28 Teeth (4 th)
9 532143051	Seal, Oil	49 532105937	Gear, Spur, 31 Teeth (5 th)
10 532142672	Ring, Retaining	50 532105936	Spacer .781 x 1.00 x .375
11 532134793	* Assembly, Kit, Shim .625 Shaft	51 532002226	Washer, Plain .632 x 1.00 x .060
12 532143051	Bearing, Flange	52 532134401	Washer, Neoprene
13 532120415	Washer, Plain .632 x 1.38 x .046	53 532002264	Washer, Plain .758 x 1.25 x .031
14 532142674	Key, Woodruff, #9	54 532120474	Axle, L.H.
15 532138234	Assembly, Kit, Input Shaft	55 532110081	Gear, Miter, 15 Teeth
16 532110078	Pinion, Bevel, 14 Teeth	56 532105941	Ring, Retaining
17 532105909	Ring, Retaining	57 532110071	Gear, Spur, 32 Teeth
18 532105910	Chain, 24 Pitches	58 532120952	Shaft, Cross
19 532105911	Bearing, Flange	59 532110082	Gear, Miter, 15 Teeth
20 532142675	Gear, Spur, 14 Teeth	60 532123908	Axle, R.H.
21 532138246	Collar, Clutch	61 532142680	Housing, Lower
22 532138236	Assembly, Kit, Clutch Keys	62 532120961	Puck, Friction
23 532134791	Screw, Self-Tapping, with Sealer	63 532007294	Disc, Brake
24 532142676	Shaft, Intermediate	64 532108989	Spacer
25 532002244	Key, Woodruff, #61	65 532120953	Jaw, Brake
26 532105916	Ring, Retaining	66 532120954	Pin, Dowel
27 532120470	Sprocket, 18 Teeth (Reverse)	67 532134799	Screw, Self-Tapping, Large 5/16-18 x 2.25
28 532110070	Spacer	68 532138244	Lever, Actuating
29 532142677	Gear, Spur, 37 Teeth (1 st)	69 532108996	Washer, Plain .321 x 1.00 x .055
30 532120405	Gear, Spur, 30 Teeth (2 nd)	70 532120956	Bracket, Anti-Rotation
31 532108980	Gear, Spur, 25 Teeth (3 rd)	71 873810500	Locknut 5/16-24
32 532120406	Gear, Spur, 22 Teeth (4 th)	72 532106596	Screw, Self-Tapping, Large 5/16-18 x 1.44
33 532134796	Gear, Spur, 19 Teeth (5 th)	73 532120416	Grease
34 532134797	Spacer 1.133 x 1.50 x .375		
35 532105925	Washer, Plain .640 x 1.37 x .061		
36 532002232	Washer, Plain .632 x 1.00 x .026		
37 532108978	Spacer .630 x 1.00 x .169		
38 532110079	Assembly, Gear, Combination of 12 Teeth and 35 Teeth		
39 532124639	Shaft, Idler		
40 532120472	Spacer .635 x .875 x .755		

* Use in combinations to maintain proper clearances

** Order Key No. 15

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm