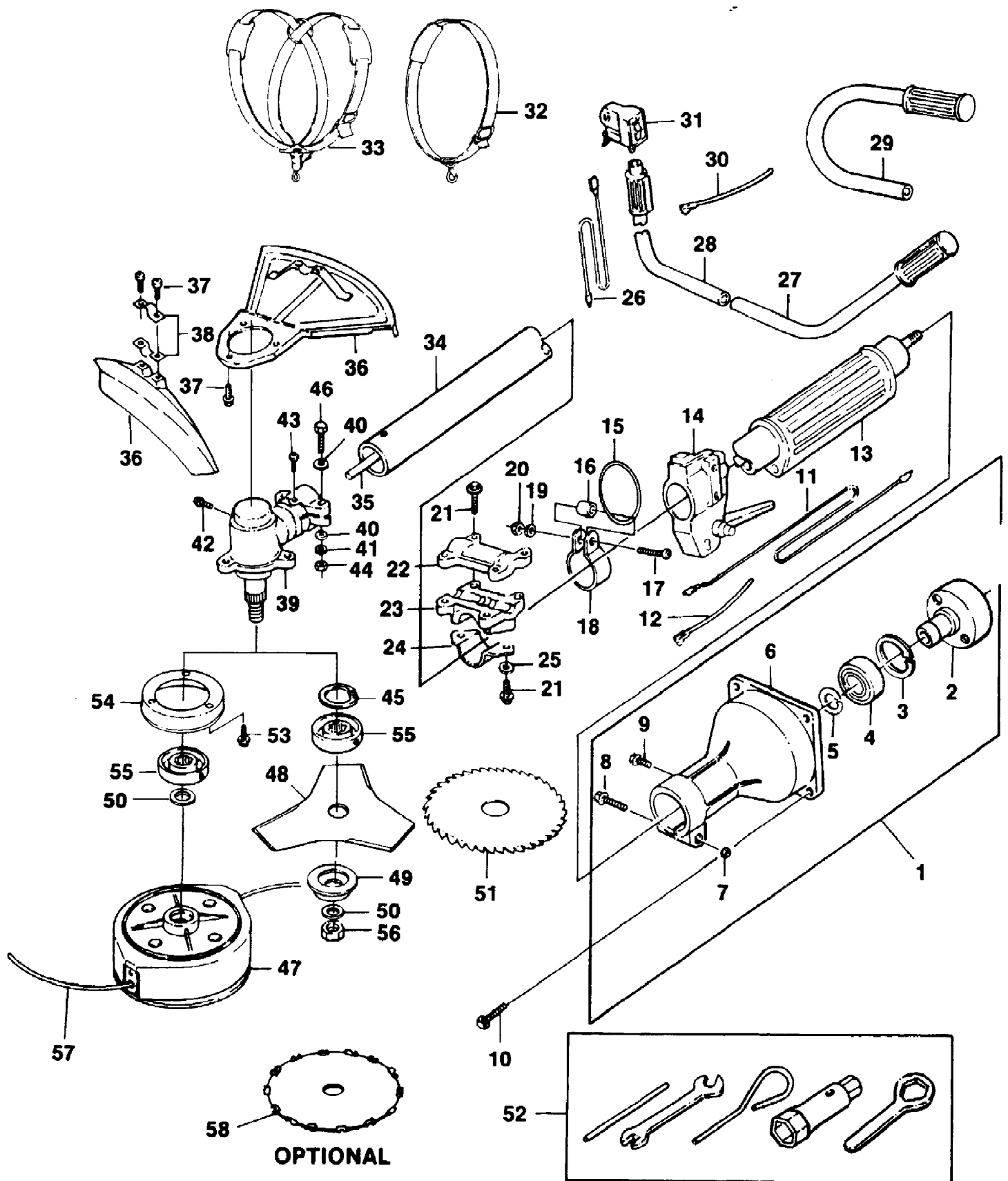


HK24 String Trimmer UT-18001-A
Boom & Head

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HK24 String Trimmer UT-18001-A
Boom & Head

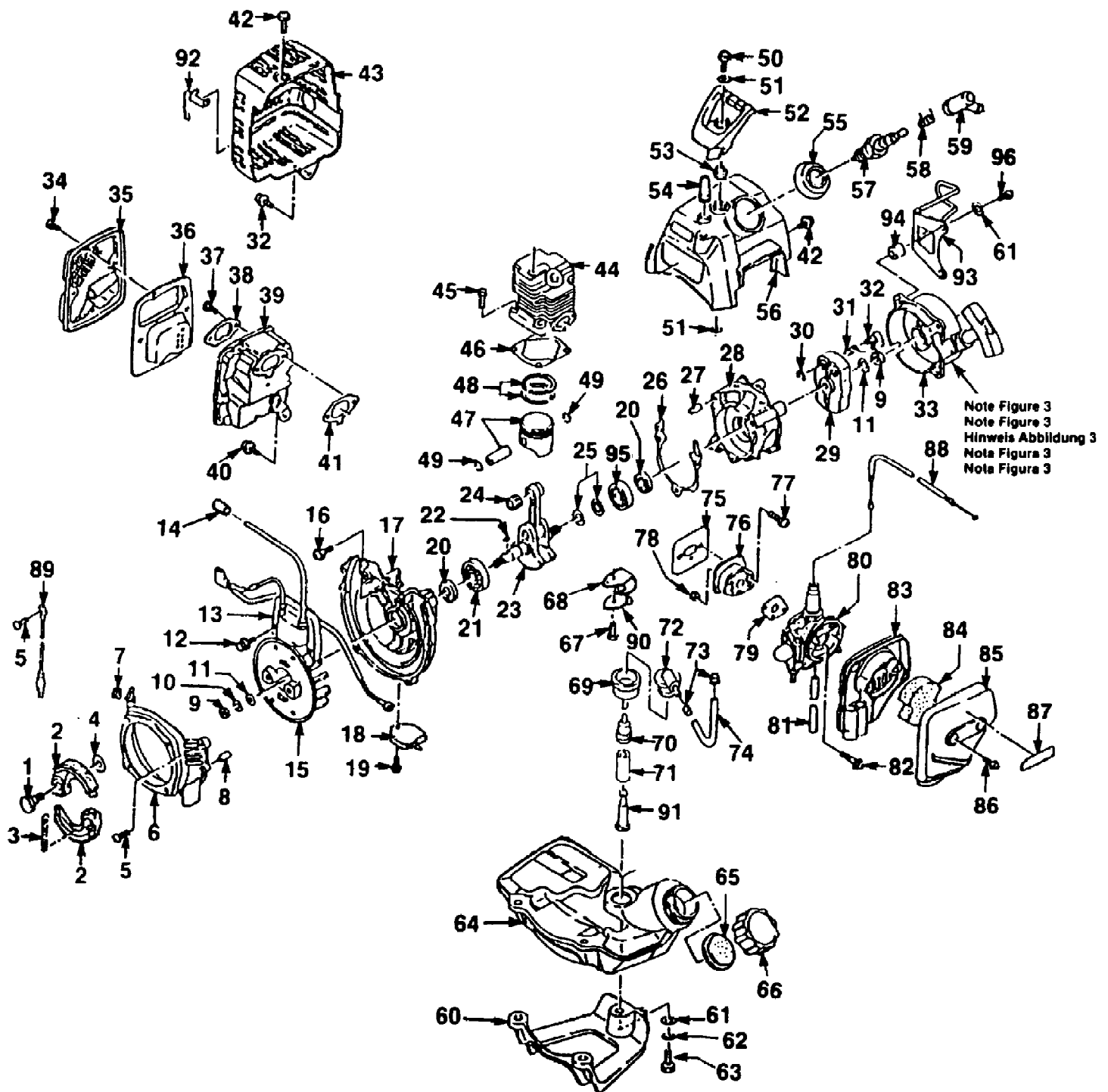
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Ref #	Part Number	Qty	S/P/F	Description
1	A9806193	1		CLUTCH CASE ASSY.
2	9806194	1		DRUM- Clutch
3	9806156	1		RING- Stop
4	9806155	1	/P	BEARING- Ball
5	9855076	1	/P	RING- Stop
6	9806154	1		CASE- Clutch
7	9806158	1		NUT
8	9806157	1		BOLT
9	9806164	1		SCREW
10	9855081	1		BOLT
11	0269354	1		WIRE- Lead
12		1		Not Used On This Model
13	9806161	1		GRIP
14	0269353	1		LEVER- Throttle
15	9855087	1		RING- Hanger
16	9855088	1		SPACER
17	0314215	1		SCREW
18	9806162	1		HANGER
19	0314216	1		WASHER- Spring
20	0314217	1		NUT
21	9806050	4		BOLT- w/Washer
22	9855092	1		BRACKET- Top
23	9855093	1		BRACKET- Upper
24	0269369	1		BRACKET- Lower
25		1		Not Used On This Model
26		1		Not Used On This Model
27		1		Not Used On This Model
28		1		Not Used On This Model
29	9855091	1		U-HANDLE
30		1		Not Used On This Model
31		1		Not Used On This Model
32	DA92703B	1		HARNESS
33		1		Not Used On This Model
34	A9806159	1		PIPE ASSY
35	9806160	1		DRIVESHAFT
36	9855116	1		SHIELD
37	9855118	2		SCREW
38	9855117	2		STAY
39	A9806167	1		GEAR CASE ASSY.
40	0269359	4		WASHER- Flat
41	0269358	2		WASHER- Spring
42	9855115	1		SCREW
43	0269357	1		SCREW
44	9855113	2	S	NUT
45	9856156	1		RING- Stop
46	0269356	2		BOLT
47		1		STRING HEAD ASSY. Original equipment manufacturer's stringhead parts are not supplied. If parts are needed order:
48	D98717A	1	S	TRI ARC BLADE
49	0043607	1		FLANGE- Lower
50	9855123	1		WASHER- Special
51		1		Not Used On This Model

HK24 String Trimmer UT-18001-A
Boom & Head

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Ref #	Part Number	Qty	S/P/F	Description
52	A0269363	1		TOOL SET
53	0269360	3		SCREW
54	9855119	1		COVER
55	0043606	1		FLANGE- Upper
56	9855124	1		BLADE- Nut
57	9807101	1		LINE- .105" Dia. (250 ft.)
	9807104	1	S	LINE- .105" Dia. (700 ft.)
58	DA00714	1	F	MACHETE BLADE - (7")
	A00116A	1	/P/F	Stringhead Assy.
	00490	1	/P/F	Drive Connector
	812721	1	/P/F	Retainer Nut
	A00143	1	F	Spool & String
	A00144	1	S/F	Housing & Eyelet

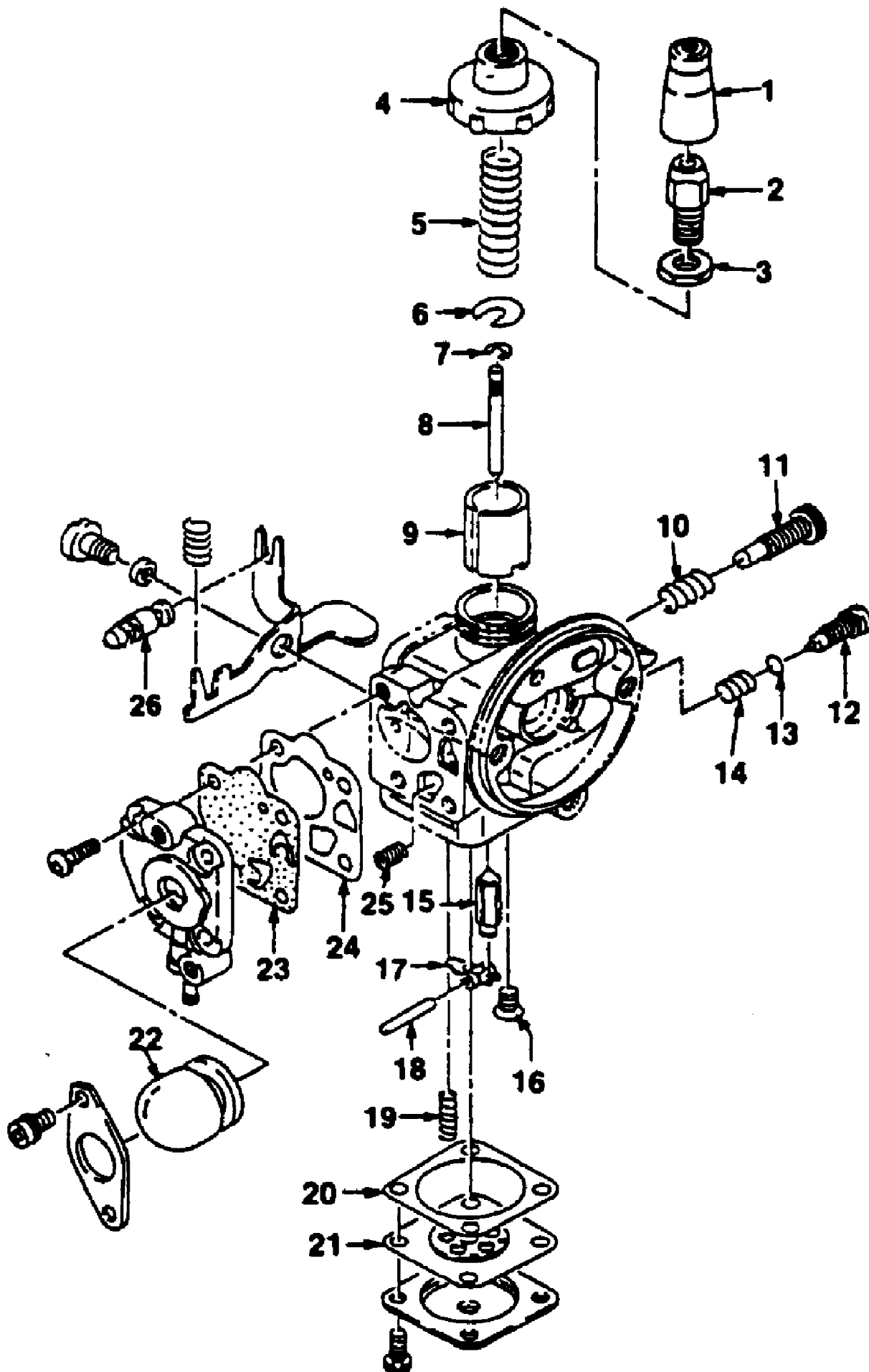


Ref #	Part Number	Qty	S/P/F	Description
1	9806036	2		PIN- Clutch
2	0269339	2		SHOE- Clutch
3	0269340	1		SPRING- Clutch
4	9806039	2		WASHER
5	0080862	4		SCREW (5 mm x 18 mm)
6	0269314	1		HOUSING- Fan
7	0080886	1		GROMMET
8	9806043	2		PIN- Dowel
9	9806080	1		NUT- (8 mm)
10	0269309	1		WASHER- Spring
11	9806081	1		WASHER
12	0269317	2		BOLT
13	A0269316	1		COIL- Ignition
14	0080850	1		TUBE
15	0269315	1		FLYWHEEL
16	0269308	3		SCREW
17	0269304	1		CRANKCASE
18	0080819	1		IGNITER
19	9855362	1		SCREW- (4 mm x 8 mm)
20	9806048	2		SEAL- Oil
21	9806046	1		BEARING- Ball
22	9806083	1		KEY- Woodruff
23	A0269312	1		CRANKSHAFT ASSY.
24	9806028	1		BEARING- Needle
25	A9806029	A/R		SHIM ASSY.
26	0269302	1		GASKET- Crankcase
27	9806044	2		PIN- Dowel
28	0269305	1		CRANKCASE
29	A0080897	1		PULLEY- Starting
30	9855302	1		SNAP RING
31	0080853	1		STARTER PAWL SPRING
32	0080811	1		PAWL- Recoil
33	A0080828	1		RECOIL STARTER ASSY.
34	0080861	4		SCREW- (5 mm x 12 mm)
35	0269322	1		BODY- Muffler (Outer)
36	0269323	1		PLATE- Baffle
37	0080839	2		SCREW- (5 mm x 18 mm)
38	0269327	1		MUFFLER PLATE
39	0269321	1		BODY- Muffler (Inner)
40	0080863	1		SCREW- (5 mm x 14 mm)
41	0269320	1		GASKET- Muffler (Outer)
42	0080843	2		SCREW- (5 mm x 10 mm)
43	0269324	1		COVER- Muffler
44	0269301	1		CYLINDER
45	0269307	4		BOLT
46	0269303	1		GASKET
47	A0269310	1		PISTON ASSY
48	9806024	1		PISTON RING SET
49	9806026	2		RING- Snap
50	0080841	1		SCREW
51	0080845	2		WASHER
52	0080833	1		GUARD
53	0080848	1		SPACER

Ref #	Part Number	Qty	S/P/F	Description
54	0080852	1		GROMMET
55	0080824	1		BOOT
56	0269313	1		SHROUD
57	63710S	1	S/P	SPARK PLUG
58	9806091	1		SPRING
59	9806090	1		CAP- Spark plug
60	0269306	1		STAND
61	0269334	3		WASHER
62	9855478	3		WASHER
63	0269333	3		BOLT
64	A0269329	1		FUEL TANK ASSY
65	9806067	1		BREATHER
66	9806066	1		CAP- Tank
67	0269337	1		BOLT
68	0080822	1		BRACKET- Tank
69	9855279	1		PIPE- Strainer
70	9806063	1		CLIP
71	0269331	1		FUEL FILTER
72	9855278	1		JOINT
73	9855282	2		CLIP
74	0269335	1		TUBE
75	0269351	1		GASKET
76	0269350	1		INSULATOR
77	0080844	2		SCREW
78	9806057	2		NUT
79	9806342	1		GASKET
80	A0080814	1		CARBURETOR
81	0080851	1		TUBE
82	9806056	2		SCREW
83	0080807	1		CASE- Air filter
84	9806006	1		ELEMENT- Air filter
85	0080808	1		CAP- Air filter
86	0080864	1		SCREW- (4 mm x 25 mm)
87	0080837	1		TABLE- Warning
88	0269319	1		CABLE- Throttle
89	9806392	1		WIRE- Lead
91	9806062	1		WEIGHT- Fuel tank
92	0080881	1		CLAMP
93	0269325	1		GUARD
94	0080888	2		SPACER
95	9806047	1		BEARING- Ball
96	0080842	1		SCREW

HK24 String Trimmer UT-18001-A
HK-24, HK-28, HK-33 Carburetor

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HK24 String Trimmer UT-18001-A
 HK-24, HK-28, HK-33 Carburetor

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Ref #	Part Number	Qty	S/P/F	Description
1	0080865	1		CAP
2	9855308	1		CABLE- Adj.
3	9855309	1		NUT- Lock
4	9855310	1		CAP- Carb. body
5	A0269348	1		Needle Jet Kit
6	A0269348	1		Needle Jet Kit
7	A0269348	1		Needle Jet Kit
8	A0269348	1		Needle Jet Kit
9	A0269345	1		Repair Kit
10	A0269345	1		Repair Kit
11	A0269345	1		Repair Kit
12	A0269345	1		Repair Kit
13	A0269345	1		Repair Kit
14	A0269345	1		Repair Kit
15	A0269345	1		Repair Kit
16	A0269345	1		Repair Kit
17	A0269345	1		Repair Kit
18	A0269345	1		Repair Kit
19	A0269345	1		Repair Kit
20	A0269345	1		Repair Kit
	A0080867	1		Gasket/Diaphragm Kit
21	A0269345	1		Repair Kit
	A0080867	1		Gasket/Diaphragm Kit
22	9855322	1		PRIMER BULB
	A0269345	1		Repair Kit
	A0080867	1		Gasket/Diaphragm Kit
23	A0269348	1		Needle Jet Kit (5-8)
	A0269345	1		Repair Kit
	A0080867	1		Gasket/Diaphragm Kit
24	A0269345	1		Repair Kit
	A0080867	1		Gasket/Diaphragm Kit
25	A0269345	1		Repair Kit
26	A0269345	1		Repair Kit

- **NOTE:** Original equipment manufacturer's stringhead parts are not supplied. If parts are needed order:
- **NOTE:** Les pièces de tête de fil de fabricant de systèmes ne sont pas fournies. Si l'on a besoin de pièces, commander:
- **HINWEIS:** Originalausrüstung Herstellers Spulengehäuse- Teile sind nicht mitgeliefert. Falls Teile benötigt werden, ist zu bestellen:
- **NOTA:** No se suministran las piezas del cabezal de la cuerda del fabricante original del equipo. Si se necesitan piezas, pedir:
- **NOTA:** parti bobina a testa della corda OEM non fornite. In caso di necessità di ricambi:

Part Number No. de pièce Best-Nr. No. de Pieza Pezzo N°	Description
• A-00116-A • 00490 • 81272-1 • A-00143 • A-00144	Stringhead Assy. Drive Connector Retainer Nut Spool & String Housing & Eyelet

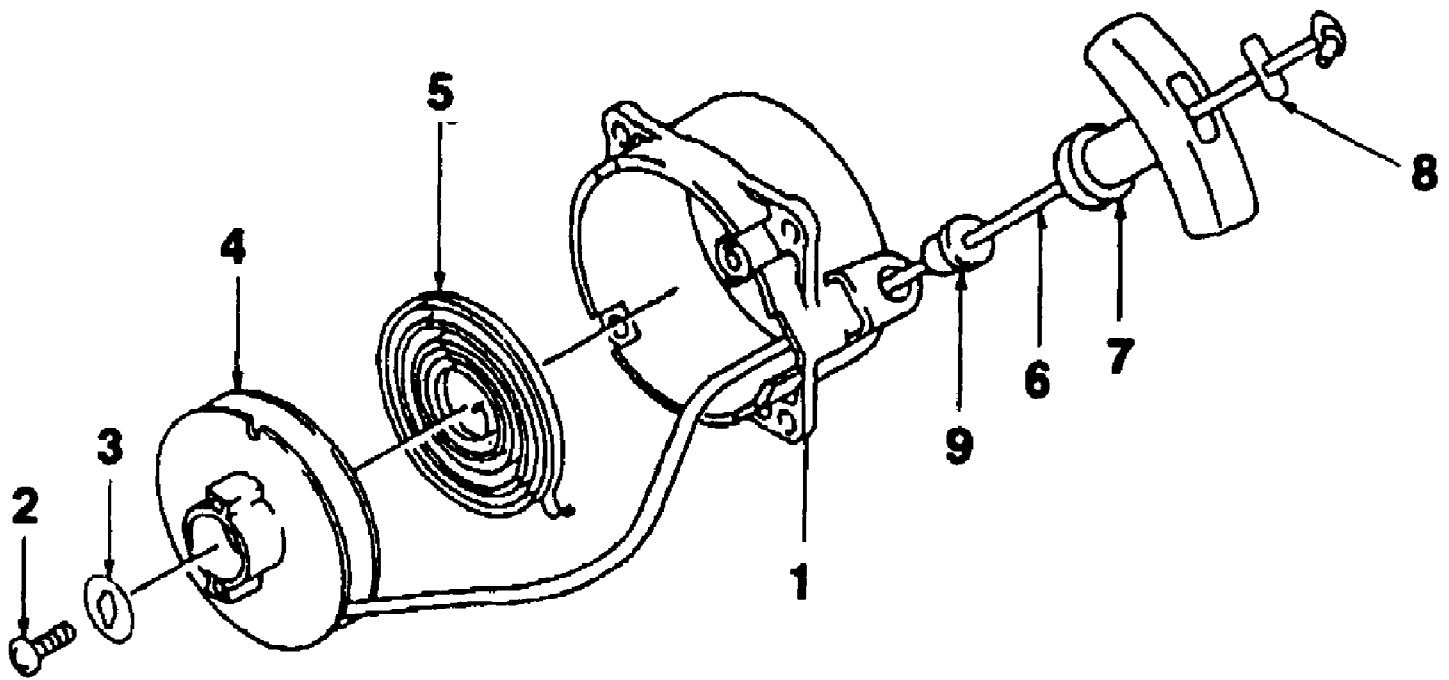
HK24 String Trimmer UT-18001-A
Parts

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Ref #	Part Number	Qty	S/P/F	Description
A-00116-A	A00116A	1	/P	Stringhead Assy.
00490	500490	1		Drive Connector
81272-1	812721	1	/P	Retainer Nut
A-00143	A00143	1		Spool & String
A-00144	A00144	1	S	Housing & Eyelet

HK24 String Trimmer UT-18001-A
Recoil Starter Assy.

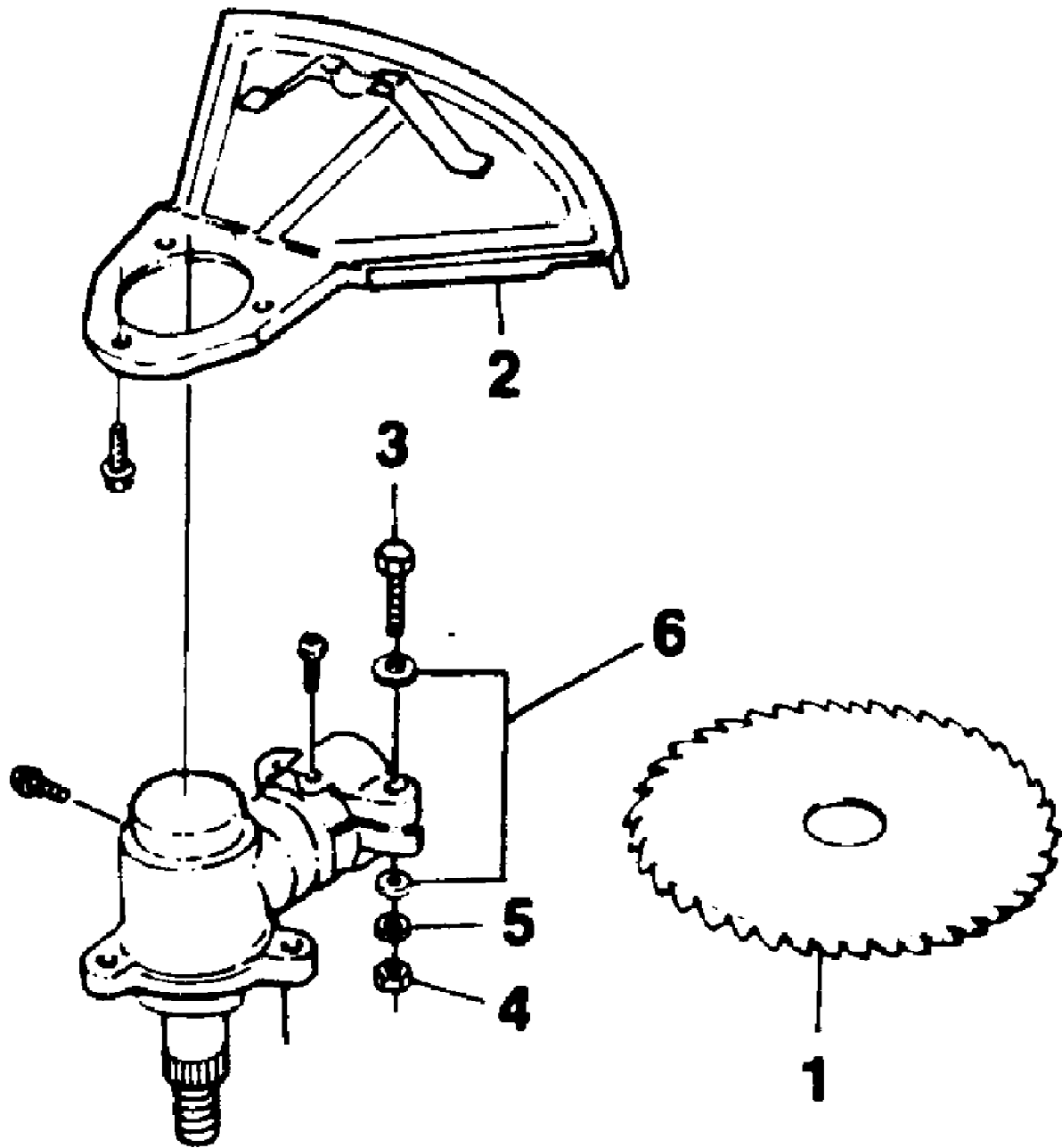
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Recoil Starter Assy.

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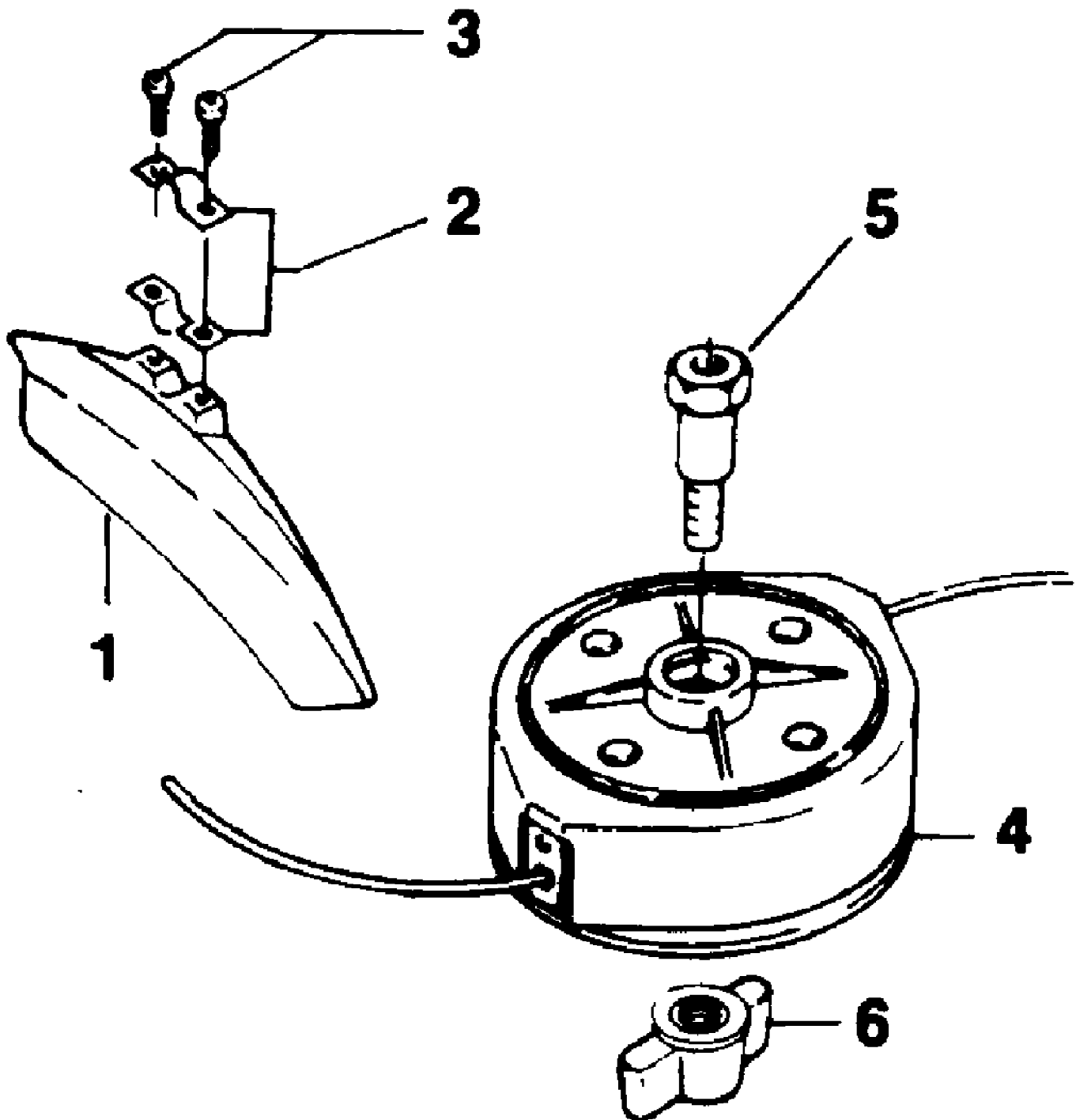
Ref #	Part Number	Qty	S/P/F	Description
1	A0080828	1		RECOIL STARTER ASSY.
2	9855555	1		SCREW
3	0080879	1		WASHER
4	0080876	1		REEL Recoil
5	0080853	1		SPRING- Recoil
6	0080877	1		ROPE- (3.5 X 850)
7	9806110	1		HANDLE- Recoil
8	9855331	1		PLATE
9	0080873	1		GUIDE- Rope



HK24 String Trimmer UT-18001-A
Sawblade Kit

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Ref #	Part Number	Qty	S/P/F	Description
1	9806539	1		BLADE- 50 tooth
2	9806375	1		DEFLECTOR
3	9855110	2		BOLT
4	9855113	2	S	NUT
5	9855080	4		WASHER- Flat
6	9855112	2		WASHER- Spring



HK24 String Trimmer UT-18001-A
Stringhead Kit

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Ref #	Part Number	Qty	S/P/F	Description
1	9855116	1		DEFLECTOR
2	9855117	2		STAY- Deflector
3	9855118	2		BOLT
4	A00116A	1	/P	STRINGHEAD
5	00490	1	/P	BOLT- Shaft
6	812721	1	/P	KNOB
	A00143	1		SPOOL & STRING (not shown)
	A00144	1	S	HOUSING & EYELET (not shown)