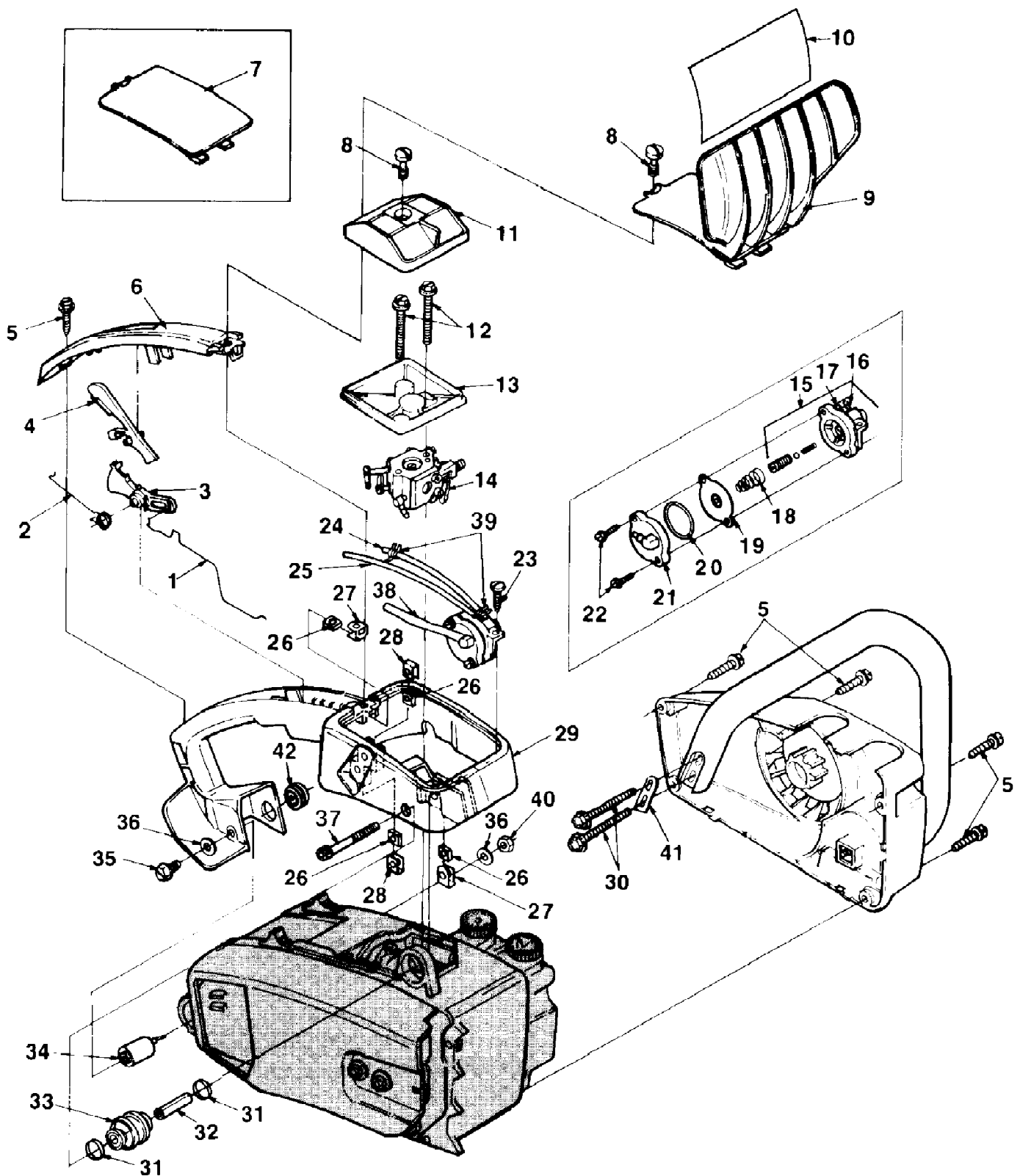


240 Chain Saw UT-10627  
Air Cleaners & Handles & Oil Pump

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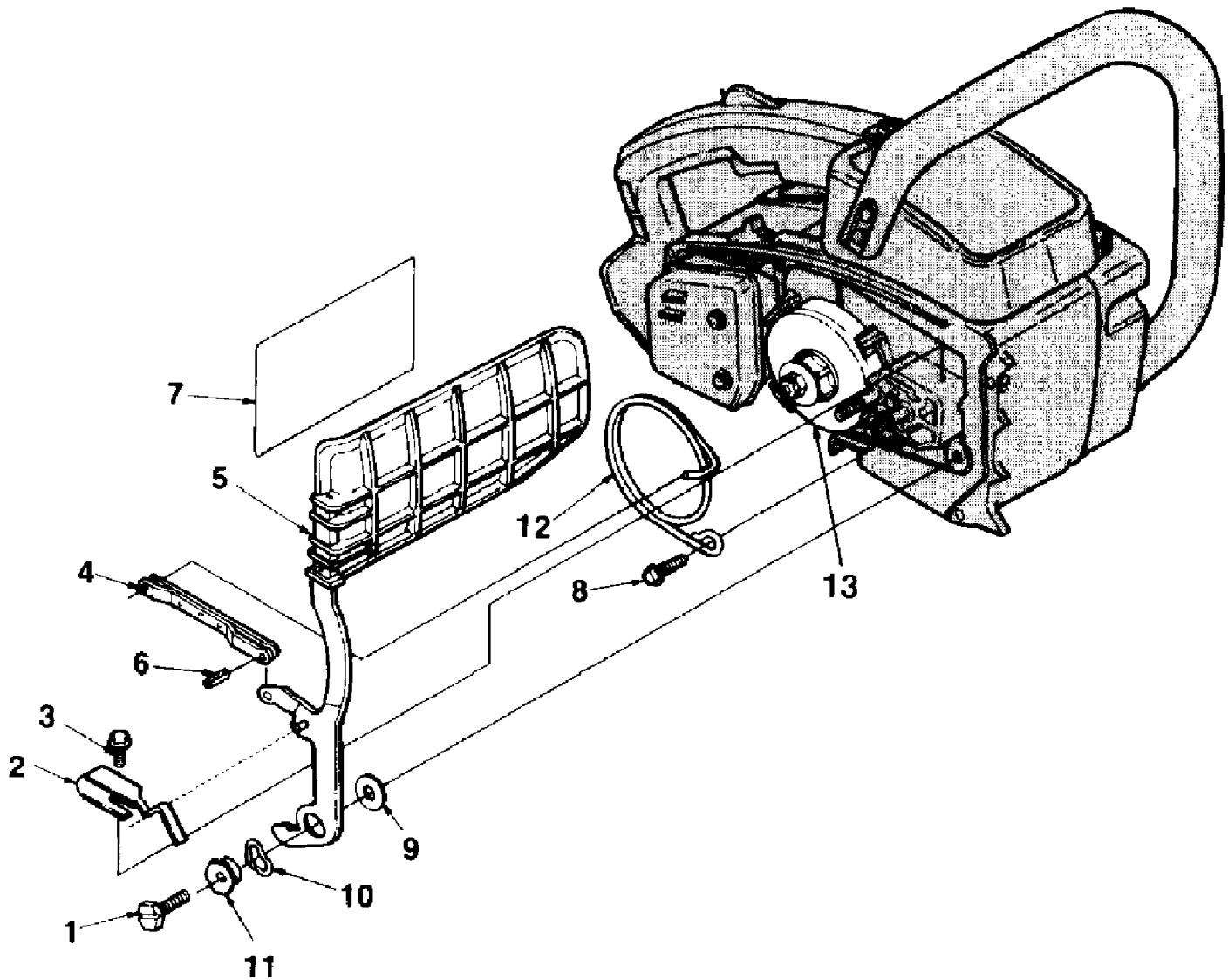
240 Chain Saw UT-10627  
Air Cleaners & Handles & Oil Pump

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| Ref # | Part Number | Qty | S/P/F | Description                          |
|-------|-------------|-----|-------|--------------------------------------|
| 1     | 95036       | 1   |       | ROD- Throttle                        |
| 2     | 95222       | 1   |       | SPRING- Torsion                      |
| 3     | 95032       | 1   |       | TRIGGER- Throttle                    |
| 4     | 95038       | 1   |       | INTERLOCK- Trigger                   |
| 5     | 70771       | 5   | S     | SCREW #10 x 3/4                      |
| 6     | 95211       | 1   |       | COVER- Handle                        |
| 7     | 95089       | 1   |       | COVER- Air filter (240SL)            |
| 8     | 95217       | 1   |       | SCREW- Retaining                     |
| 9     | A93573A     | 1   |       | GUARD- Hard (w/cover) 240 HG         |
|       | 95217       | 1   |       | SCREW- Retaining (see #8)            |
| 10    | 96990       | 1   |       | DECAL                                |
| 11    | A96349      | 1   |       | FILTER ELEMENT- Top                  |
|       | 95217       | 1   |       | SCREW- Retaining (see #8)            |
| 12    | 96176       | 2   |       | SCREW- Mach hex hd. (10-24 x 1 5/8)  |
| 13    | 95083       | 1   | /P    | CUP- Filter                          |
| 14    | A96352A     | 1   | S     | CARBURETOR- Zama C-1S-H4             |
|       | A95636A     | 1   | S     | CARBURETOR- Walbro #WT-6             |
| 15    | A96537      | 1   |       | BODY-Oil pump                        |
| 16    | 69833       | 1   | /P    | FITTING- Tube                        |
| 17    | 94619       | 1   |       | FITTING- Tube                        |
| 18    | 69447       | 1   | /P    | SPRING- Oil pump                     |
| 19    | A95070      | 1   | S     | PLUNGER- Oil pump                    |
| 20    | 96480       | 1   | S     | "O" RING                             |
| 21    | 94919       | 1   | S     | COVER- Oil pump                      |
| 22    | 82380       | 2   |       | SCREW- Plastite #18 16 x 5/8         |
| 23    | 82312       | 1   | /P    | SCREW- Plastite #10 x 5 8            |
| 24    | 7031018     | 1   | S     | TUBING- (Oil outlet) 4 1/2"          |
| 25    | 7031025     | 1   | S     | TUBING- (Oil inlet) 6 1/2"           |
| 26    | 70810       | 4   | S     | NUT- Square 10-24                    |
| 27    | 95375       | 2   |       | RETAINER- Nut                        |
| 28    | 95337       | 2   |       | RETAINER- Nut                        |
| 29    | 95069       | 1   | S     | CHAMBER- Carburetor                  |
| 30    | 82218       | 2   | /P    | SCREW- Hex washer (10-24 x 1 1/8)    |
| 31    | 70432A      | 2   | S     | RING- Vibration isolation            |
| 32    | 70433       | 1   |       | SPACER                               |
| 33    | 95868       | 1   | /P    | ISOLATOR                             |
| 34    | 96053       | 1   | /P    | ISOLATOR- Shear                      |
| 35    | 80870       | 1   | /P    | SCREW- 10-32 x 3/8                   |
| 36    | 84003       | 2   | /P    | WASHER- Flat #10                     |
| 37    | 96818       | 1   | /P    | SCREW- Soc. hd. cap (10-24 x 1 1/58) |
| 38    | A96778      | 1   |       | LINE- Pulse 3 1/4"                   |
|       | 95216       | 2   |       | SPRING (not shown)                   |
| 39    | 93426       | 1   | /P    | CLAMP- (Oil outlet line)             |
| 40    | 81256       | 1   | /P    | NUT- Lock hex 10-24                  |
| 41    | 96901       | 1   |       | PLATE- Handle bar                    |
| 42    | 96210       | 1   |       | GROMMET                              |

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Chain Brake

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Chain Brake

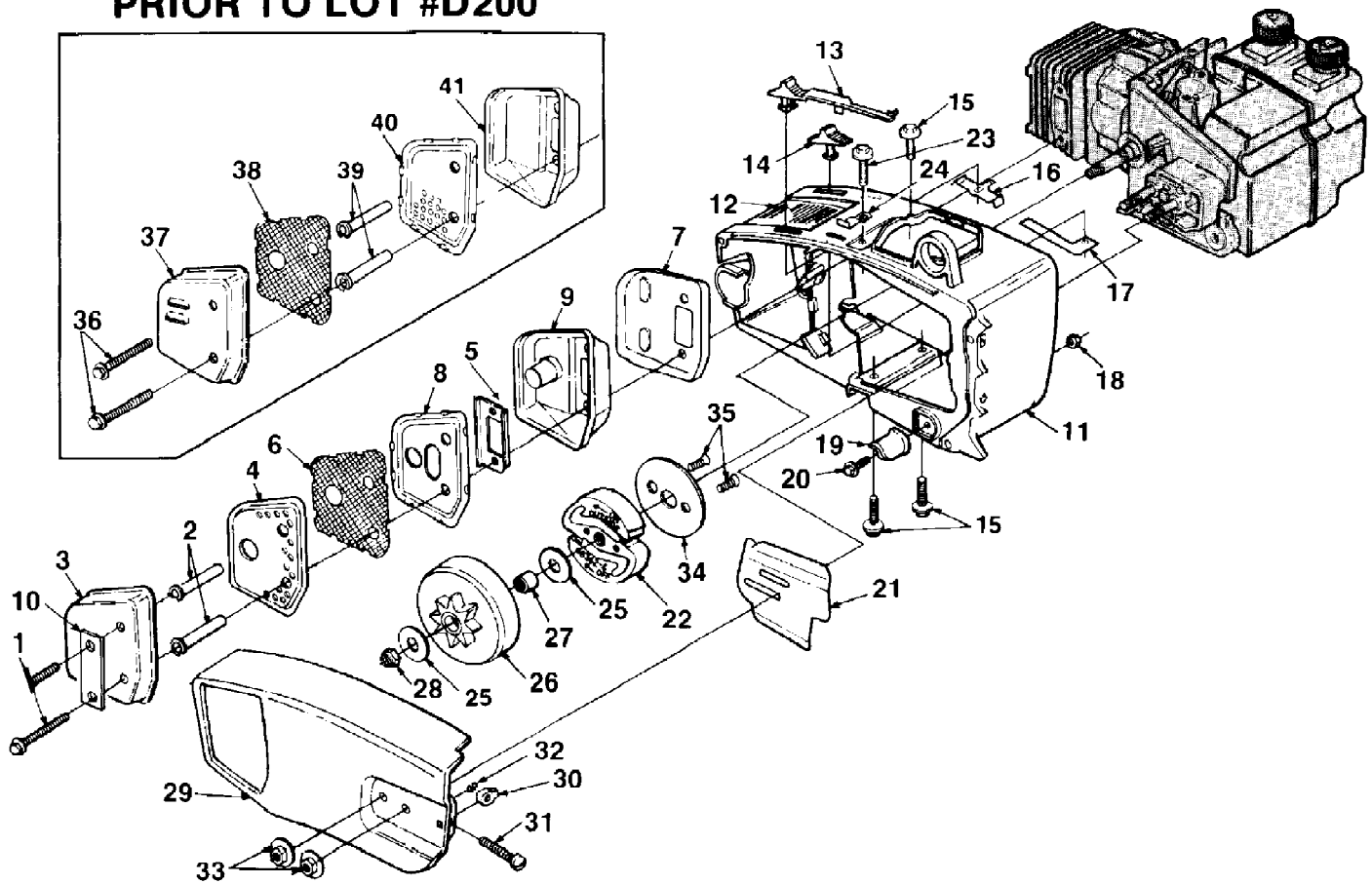
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| Ref # | Part Number | Qty | S/P/F | Description                 |
|-------|-------------|-----|-------|-----------------------------|
| 1     | 80048       | 1   | S     | SCREW- Hex cap 1/4-20 x 5/8 |
| 2     | 95406       | 1   |       | CLIP- Retaining             |
| 3     | 88048       | 1   | S     | SCREW- Hex sems 10-24 x 3/8 |
| 4     | A70767      | 1   |       | LINK- Pivot                 |
| 5     | A97179      | 1   |       | HAND GUARD                  |
| 6     | 95395       | 1   |       | PIN-Roll                    |
| 7     | 96990       | 1   |       | DECAL                       |
| 8     | 88050       | 1   | S     | SCREW- Hex sems 10-24 x 5/8 |
| 9     | 95397       | 1   |       | WASHER- thrust              |
| 10    | 95486       | 1   |       | WASHER- Curved              |
| 11    | 96170       | 1   |       | CAM- Brake lever            |
| 12    | 95482       | 1   | S     | BAND- Brake                 |
| 13    | A97056      | 1   | /P    | SPROCKET & DRUM (.325P, 8T) |
|       | 68512       | 1   | S     | BEARING- (Not shown)        |

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Engine Housing, Clutch & Muffler

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**PRIOR TO LOT #D200**



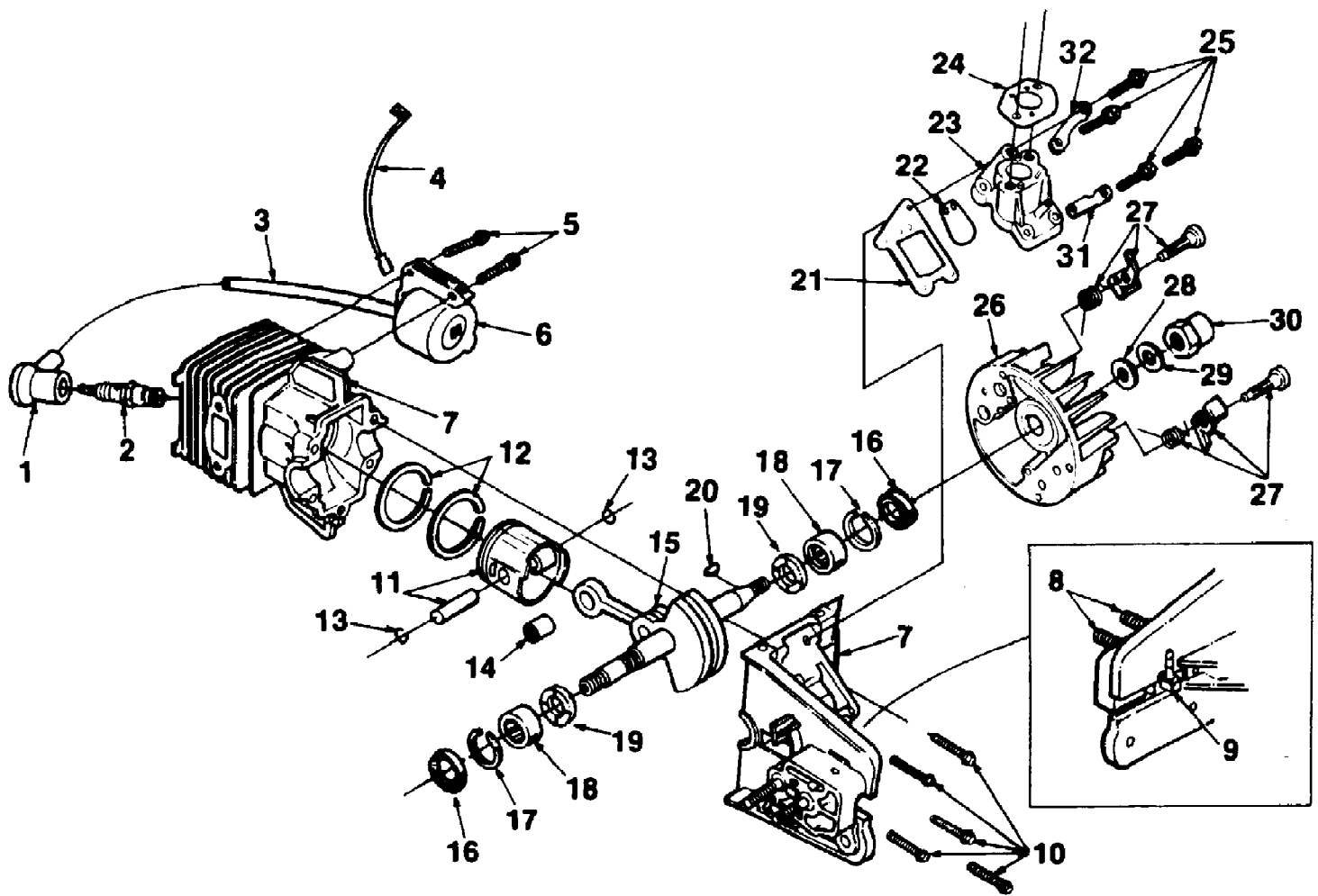
240 Chain Saw UT-10627  
Engine Housing, Clutch & Muffler

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| Ref # | Part Number | Qty | S/P/F | Description                                    |
|-------|-------------|-----|-------|------------------------------------------------|
|       | A96931      | 1   |       | MUFFLER- Complete (units after Lot #D200)      |
| 1     | 95005       | 2   |       | SCREW                                          |
| 2     | 9398308     | 2   |       | SPACER- Muffler                                |
| 3     | 948871      | 1   |       | CAP- Muffler                                   |
| 4     | 948881      | 1   |       | BAFFLE- Muffler                                |
| 5     | 94889       | 1   |       | PLATE- Muffler                                 |
| 6     | 956371      | 1   |       | SCREEN- Spark arrestor                         |
| 7     | 96925       | 1   |       | DEFLECTOR- Exhaust                             |
| 8     | 96928       | 1   |       | BAFFLE- Muffler                                |
| 9     | A96930      | 1   |       | BODY- Muffler                                  |
| 10    | 97751       | 1   |       | BRACKET- Muffler                               |
| 11    | A96754      | 1   |       | HOUSING- Engine                                |
| 12    | 95633       | 1   |       | DECAL- Warning                                 |
| 13    | 95050       | 1   | S     | BUTTON- Choke                                  |
| 14    | 95086A      | 1   |       | BUTTON- Stop switch                            |
| 15    | 88063       | 3   | /P    | SCREW- Hex sems 10-24 x 5/8                    |
| 16    | 95087       | 1   | /P    | SPRING- Stop switch                            |
| 17    | 95091       | 1   |       | CONTACT- Stop switch                           |
| 18    | 81256       | 1   | /P    | NUT- Lock 10-24                                |
| 19    | 95212       | 1   | /P    | STOP- Chain                                    |
| 20    | 82298       | 1   | S     | SCREW- Mach hex 10-24 x 5/8                    |
| 21    | 95390       | 1   |       | PLATE- Guide bar                               |
| 22    | 683626      | 1   |       | CLUTCH- S                                      |
| 23    | 88051       | 1   |       | SCREW- Sems hex (10-24 x 3/4)                  |
| 24    | 97993       | 1   |       | BRACE- Choke                                   |
| 25    | 95299       | 2   | /P    | WASHER- Thrust                                 |
| 26    | A97172      | 1   |       | SPROCKET & DRUM (37/375 chain only) 6T         |
|       | A97056      | 1   | /P    | SPROCKET & DRUM (325P 8T)                      |
| 27    | 68512       | 1   | S     | BEARING- Needle                                |
| 28    | 81112       | 1   |       | NUT- Lock 5/16-24                              |
| 29    | A93591      | 1   |       | COVER- Drivecase                               |
| 30    | 692541A     | 1   |       | PIN- Guide bar adjusting                       |
| 31    | 93575       | 1   |       | SCREW- Guide bar adjusting                     |
| 32    | 93574       | 1   | S     | "E" RING                                       |
| 33    | 81258       | 2   | S     | NUT- Flange 1/4-20                             |
| 34    | 699151      | 1   |       | COVER- Clutch                                  |
| 35    | 97605       | 2   | /P    | SCREW- Flat hd. 10-32 x 1/2                    |
| 36    | 88057       | 1   | S     | SCREW- Hex sems 10-24 x 2 (prior to Lot #D200) |
| 37    | 94887       | 1   |       | CAP- Muffler (prior to Lot PD200)              |
| 38    | 95637       | 1   |       | SCREEN- Spark arrestor (prior to Lot #D200)    |
| 39    | 9398307     | 2   |       | SPACER- Muffler (prior to Lot #D200)           |
| 40    | 94888       | 1   |       | BAFFLE- Muffler (prior to Lot #D200)           |
| 41    | 94886       | 1   |       | BODY- Muffler (prior to Lot PD200)             |

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Engine Internals

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Engine Internals

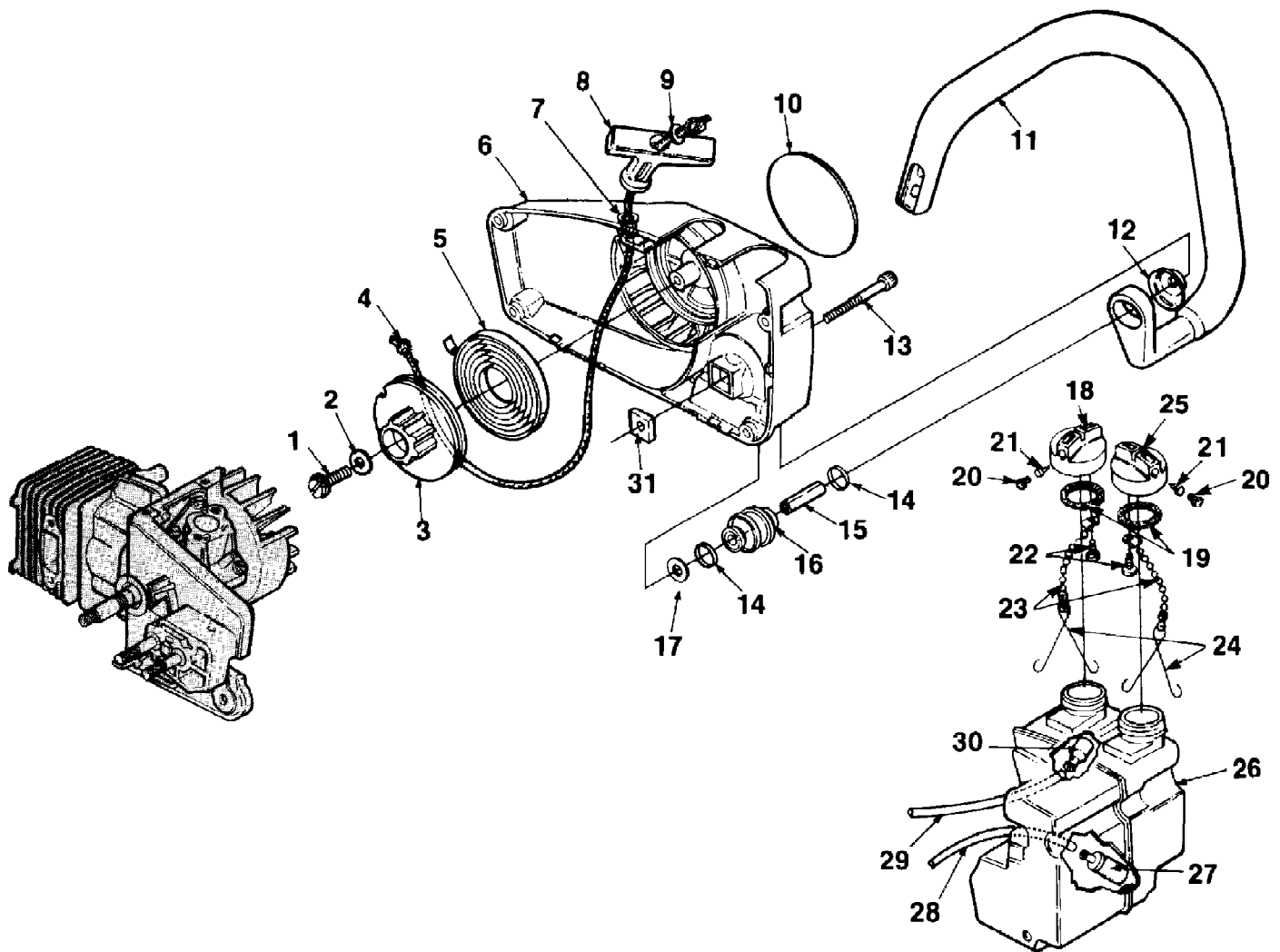
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| Ref # | Part Number | Qty | S/P/F | Description                                   |
|-------|-------------|-----|-------|-----------------------------------------------|
| 1     | A94754      | 1   |       | TERMINAL-High tension lead                    |
| 2     | 96169S      | 1   | S     | SPARK PLUG (DJ7Y)                             |
| 3     | 69326       | 1   | F     | LEAD- High tension                            |
| 4     | A96378      | 1   | S     | LEAD- Ground                                  |
| 5     | 82430       | 2   |       | SCREW- Mach hex hd. 8-32 x 7/8                |
| 6     | 94711A      | 1   | S     | MODULE Ignition (incl. #1 and #3)             |
| 7     | A96753A     | 1   |       | CRANKCASE & CYLINDER                          |
| 8     | 96083       | 2   | /P    | BOLT- Guide bar                               |
| 9     | 50558       | 1   |       | FITTING                                       |
| 10    | 96624       | 5   | /P    | SCREW- 10-24 x 1 1/8                          |
| 11    | A96751A     | 1   |       | PISTON & PIN                                  |
| 12    | 94916       | 2   |       | PISTON RINGS                                  |
| 13    | 65261       | 2   | /P    | RING- Retaining                               |
| 14    | 97125       | 1   |       | BEARING- Needle (After Lot #E229)             |
| 15    | A96752      | 1   |       | CRANKSHAFT                                    |
|       | 95439       | 1   |       | BEARING- Needle (See #14)(Prior to Lot #E229) |
| 16    | 94638       | 2   | S     | SEAL- Shaft                                   |
| 17    | 68514       | 2   |       | RING- Retaining                               |
| 18    | 12530       | 2   |       | BEARING- Needle                               |
| 19    | 95492       | 2   |       | BEARING- Thrust                               |
| 20    | 69250       | 1   | /P    | KEY- Magneto                                  |
| 21    | 94873       | 1   |       | GASKET- Manifold                              |
| 22    | 95983       | 1   | S     | REED                                          |
| 23    | 948721      | 1   |       | MANIFOLD- Intake                              |
| 24    | 95022A      | 1   | S     | GASKET- Carburetor                            |
| 25    | 82291       | 4   |       | SCREW- Hex washer 8-32 x 5/8                  |
| 26    | A95007      | 1   | S     | ROTOR- Magneto                                |
| 27    | A70285D     | 1   | S     | PAWL- Starter                                 |
| 28    | 84065       | 1   | S     | WASHER- Flat 5/16                             |
| 29    | 83002       | 1   | /P    | WASHER- Lock 5/16                             |
| 30    | 96255       | 1   |       | NUT- Guide                                    |
| 31    | 96540       | 1   |       | WASHER- Intake manifold                       |
| 32    | 96539       | 1   |       | WASHER- Intake manifold                       |



240 Chain Saw UT-10627  
Starter, Fuel & Oil Tank

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Starter, Fuel & Oil Tank

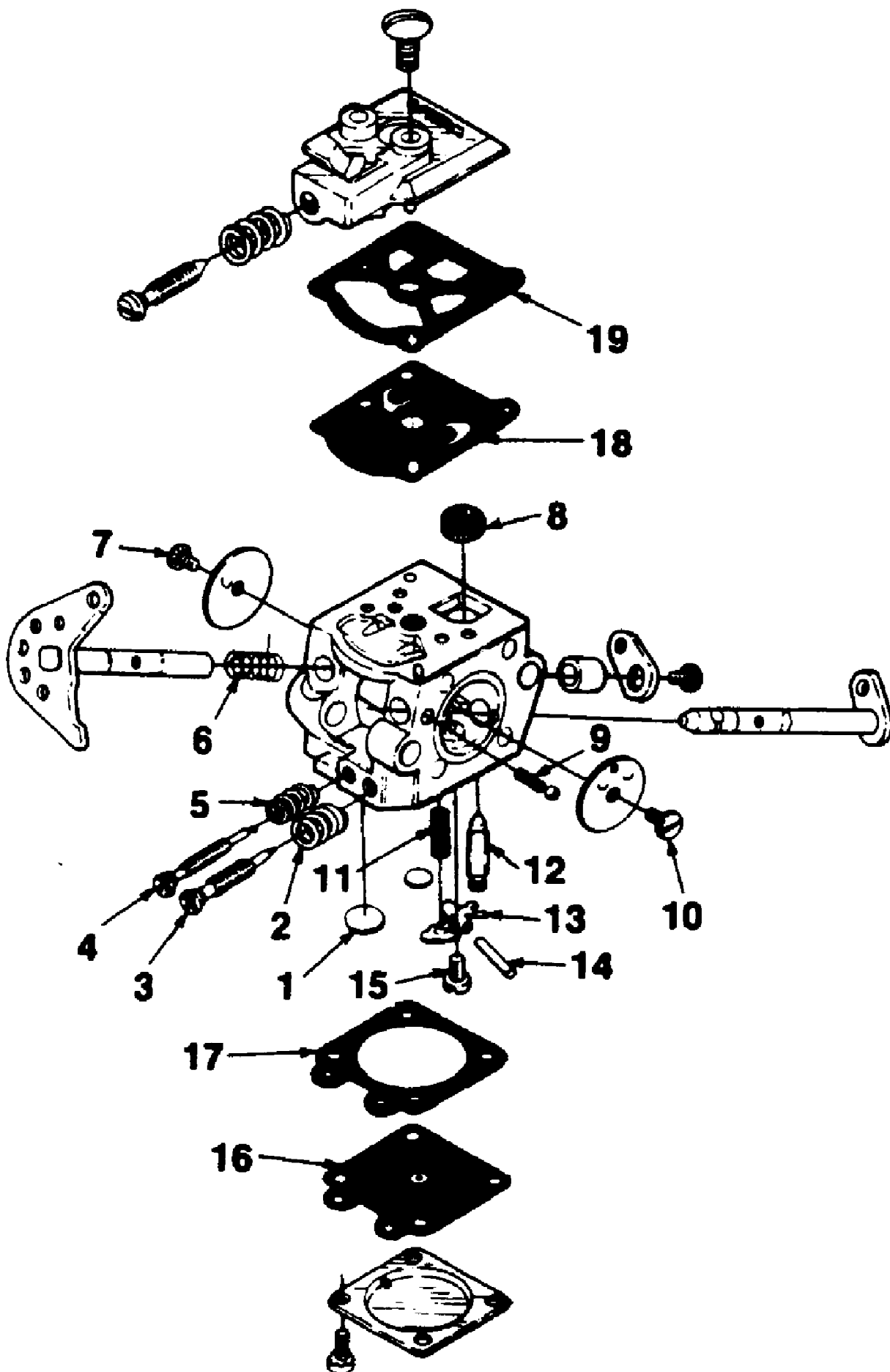
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| Ref # | Part Number | Qty | S/P/F | Description                   |
|-------|-------------|-----|-------|-------------------------------|
|       | A98005      | 1   | S     | STARTER HOUSING KIT           |
| 1     | 70771       | 1   | S/F   | SCREW- #10 x 3/4              |
| 2     | 94062       | 1   | /P    | WASHER- Retainer              |
| 3     | 97768       | 1   |       | PULLEY- Starter               |
| 4     | 97899       | 1   | S     | ROPE- Starter #3 1/2, 46"     |
| 5     | A97908      | 1   | /P    | SPRING- Rewind                |
| 6     | A95210B     | 1   |       | HOUSING- Starter              |
| 7     | A97796      | 1   | S     | BUSHING- Starter              |
| 8     | 70211       | 1   | S     | GRIP- Starter rope            |
| 9     | 84025       | 1   | /P    | WASHER- Flat #8               |
| 10    | 93571       | 1   |       | DECAL- "240"                  |
| 11    | 95931       | 1   |       | HANDLE BAR                    |
| 12    | 70440A      | 1   |       | WASHER- Vibration isolator    |
| 13    | 96818       | 1   | /P    | SCREW- Soc. hd. (10-24 x 5/8) |
| 14    | 70432A      | 2   | S     | RING- Vibration isolator      |
| 15    | 70433       | 1   |       | SPACER                        |
| 16    | 95868       | 1   | /P    | ISOLATOR                      |
| 17    | 95249       | 1   |       | WASHER- Flat                  |
| 18    | A96957A     | 1   | S     | CAP-Oil                       |
| 19    | 94494       | 1   | /P    | GASKET- Filler cap            |
| 20    | 69454       | 1   | /P    | FILTER- Filler cap            |
| 21    | 69451       | 1   | /P    | VALVE- Check                  |
| 22    | 82256A      | 1   | /P    | SCREW- Pan hd.                |
| 23    | 69502       | 1   |       | BEAD- Chain                   |
| 24    | 96535       | 1   | /P    | KEEPER- Cap                   |
| 25    | A96936      | 1   | S     | CAP- Fuel                     |
|       | 94494       | 1   | /P    | GASKET (see #19)              |
|       | 69454       | 1   | /P    | FILTER- Cap (see #20)         |
|       | 69451       | 1   | /P    | VALVE- Check (see #21)        |
|       | 82256A      | 1   | /P    | SCREW (see #22)               |
|       | 69502       | 1   |       | CHAIN- Bead (see #23)         |
|       | 96535       | 1   | /P    | KEEPER- Cap (see #24)         |
| 26    | A97141      | 1   |       | TANK- Fuel & Oil              |
| 27    | 96639       | 1   | S     | FILTER Fuel                   |
| 28    | 7031026     | 1   | S     | TUBING Fuel 6 1/2"            |
| 29    | 7031025     | 1   | S     | TUBING- Oil outlet 4 1/2      |
| 30    | A68593      | 1   |       | FILTER- Oil                   |
| 31    | 95213       | 1   |       | NUT- Square 10-24             |

## TOOLS & ACCESSORIES

|                                               |                   |
|-----------------------------------------------|-------------------|
| <b>SILASTIC (crankcase sealing)</b>           | <b>24823</b>      |
| <b>LOCTITE</b>                                | <b>23488-C</b>    |
| <b>PULLER- Magneto rotor</b>                  | <b>A-24747-A</b>  |
| <b>Includes:</b>                              |                   |
| <b>BOLT 5/16-18 x 1 3/4 (1)</b>               | <b>80288</b>      |
| <b>NUT- Hex 5/16-18 (2)</b>                   | <b>81196</b>      |
| <b>WRENCH- Spanner (clutch)</b>               | <b>A-93791</b>    |
| <b>Includes:</b>                              |                   |
| <b>PIN- Clutch spanner</b>                    | <b>23717-A</b>    |
| <b>WRENCH- Combination</b>                    | <b>A-17705</b>    |
| <b>GREASE- Multi-Use</b>                      | <b>17193</b>      |
| <b>TUBING- Rubber 10 ft. (Fuel &amp; Oil)</b> | <b>70310-99</b>   |
| <b>SAFE•T•TIP (Standard on units)</b>         | <b>DA-70776-A</b> |
| <b>Includes:</b>                              |                   |
| <b>SCREW (Special)</b>                        | <b>93695</b>      |
| <b>TUBING- 10 ft. (pulse line)</b>            | <b>95201-99</b>   |
| <b>ROPE- Starter - 250 ft. #4</b>             |                   |
| <b>(Prior to Lot #G080)</b>                   | <b>68848</b>      |
| <b>ROPE- Starter - 250 ft. #3 1/2"</b>        |                   |
| <b>(After Lot #G080)</b>                      | <b>98052</b>      |
| <b>BUMPER- Spiked</b>                         | <b>A-97046</b>    |
| <b>Includes:</b>                              |                   |
| <b>SCREW- Mach. Flat</b>                      | <b>82415</b>      |
| <b>SCREW- (10-24 x 1/2)</b>                   | <b>80672</b>      |
| <b>Nut- Locking hex</b>                       | <b>81256</b>      |
| <b>IGNITION TEST SPARK PLUG</b>               | <b>JA-31316-4</b> |
| <b>CARBURETOR REPAIR KIT</b>                  | <b>17789</b>      |

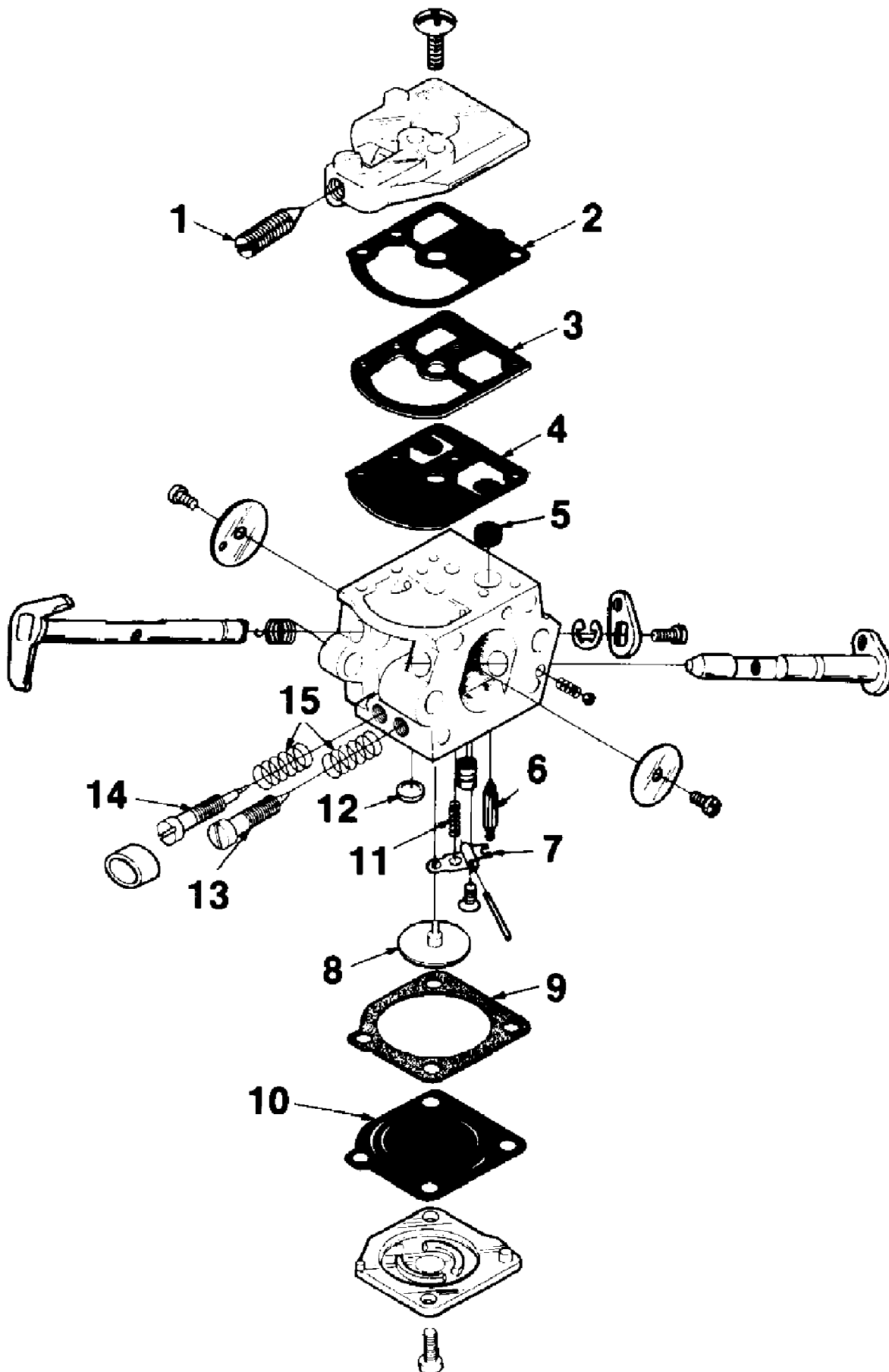
| Ref #      | Part Number | Qty | S/P/F | Description                                       |
|------------|-------------|-----|-------|---------------------------------------------------|
| 24823      | 24823       | 1   | S     | SILASTIC (crankcase sealing)                      |
| 23488C     | 23488C      | 1   |       | LOCTITE                                           |
| A24747A    | A24747A     | 1   |       | PULLER- Magneto rotor                             |
| 80288      | 80288       | 1   |       | BOLT 5/16-18 x 1 3/4 (1)                          |
| 81196      | 81196       | 1   | S/P   | NUT- Hex 5/16-18 (2)                              |
| A-93791    | A93791      | 1   | /P    | WRENCH- Spanner (clutch)                          |
| 23717A     | 23717A      | 1   | /P    | PIN- Clutch spanner                               |
| A-17705    | A17705      | 1   | S     | WRENCH- Combination                               |
| 17193      | 17193       | 1   |       | GREASE- Multi-Use                                 |
| 7031099    | 7031099     | 1   | S     | TUBING- Rubber 10 ft. (Fuel & Oil)                |
| DA-70776-A | DA70776A    | 1   |       | SAFE-T-TIP (Standard on units)                    |
| 93695      | 93695       | 1   |       | SCREW (Special)                                   |
| 9520199    | 9520199     | 1   | /P    | TUBING- 10 ft. (pulse line)                       |
| 68848      | 68848       | 1   | /P    | ROPE- Starter - 250 ft. #4 (Prior to Lot #G080)   |
| 98052      | 98052       | 1   |       | ROPE- Starter - 250 ft. #3 1/2" (After Lot #G080) |
| A-97046    | A97046      | 1   |       | BUMPER- Spiked                                    |
| 82415      | 82415       | 1   |       | SCREW- Mach. Flat                                 |
| 80672      | 80672       | 1   | S     | SCREW- (10-24 x 1/2)                              |
| 81256      | 81256       | 1   | /P    | Nut- Locking hex                                  |
| JA313164   | JA313164    | 1   |       | IGNITION TEST SPARK PLUG                          |
| 17789      | 17789       | 1   | S     | CARBURETOR REPAIR KIT                             |



240 Chain Saw UT-10627  
Walbro Carburetor

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| Ref # | Part Number | Qty | S/P/F | Description    |
|-------|-------------|-----|-------|----------------|
| 1     | 96986A      | 1   |       | Repair Kit     |
| 2     | 96986A      | 1   |       | Repair Kit     |
| 3     | 96986A      | 1   |       | Repair Kit     |
| 4     | 96986A      | 1   |       | Repair Kit     |
| 5     | 96986A      | 1   |       | Repair Kit     |
| 6     | 96986A      | 1   |       | Repair Kit     |
| 7     | 96986A      | 1   |       | Repair Kit     |
| 8     | 96986A      | 1   |       | Repair Kit     |
| 9     | 96986A      | 1   |       | Repair Kit     |
| 10    | 96986A      | 1   |       | Repair Kit     |
| 11    | 96986A      | 1   |       | Repair Kit     |
| 12    | 96986A      | 1   |       | Repair Kit     |
|       | 96915       | 1   |       | Inlet Needle   |
| 13    | 96986A      | 1   |       | Repair Kit     |
| 14    | 96986A      | 1   |       | Repair Kit     |
| 15    | 96986A      | 1   |       | Repair Kit     |
| 16    | 96986A      | 1   |       | Repair Kit     |
|       | 96944       | 1   |       | Gasket/Dia-Kit |
| 17    | 96986A      | 1   |       | Repair Kit     |
|       | 96944       | 1   |       | Gasket/Dia-Kit |
| 18    | 96986A      | 1   |       | Repair Kit     |
|       | 96944       | 1   |       | Gasket/Dia-Kit |
| 19    | 96986A      | 1   |       | Repair Kit     |
|       | 96944       | 1   |       | Gasket/Dia-Kit |



240 Chain Saw UT-10627  
Zama Carburetor

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| Ref # | Part Number | Qty | S/P/F | Description |
|-------|-------------|-----|-------|-------------|
| 1     | 96646A      | 1   |       | Repair Kit  |
| 2     | 96646A      | 1   |       | Repair Kit  |
| 3     | 96646A      | 1   |       | Repair Kit  |
| 4     | 96646A      | 1   |       | Repair Kit  |
| 5     | 96646A      | 1   |       | Repair Kit  |
| 6     | 96646A      | 1   |       | Repair Kit  |
| 7     | 96646A      | 1   |       | Repair Kit  |
| 8     | 96646A      | 1   |       | Repair Kit  |
| 9     | 96646A      | 1   |       | Repair Kit  |
| 10    | 96646A      | 1   |       | Repair Kit  |
| 11    | 96646A      | 1   |       | Repair Kit  |
| 12    | 96646A      | 1   |       | Repair Kit  |
| 13    | 96646A      | 1   |       | Repair Kit  |
| 14    | 96646A      | 1   |       | Repair Kit  |
| 15    | 96646A      | 1   |       | Repair Kit  |