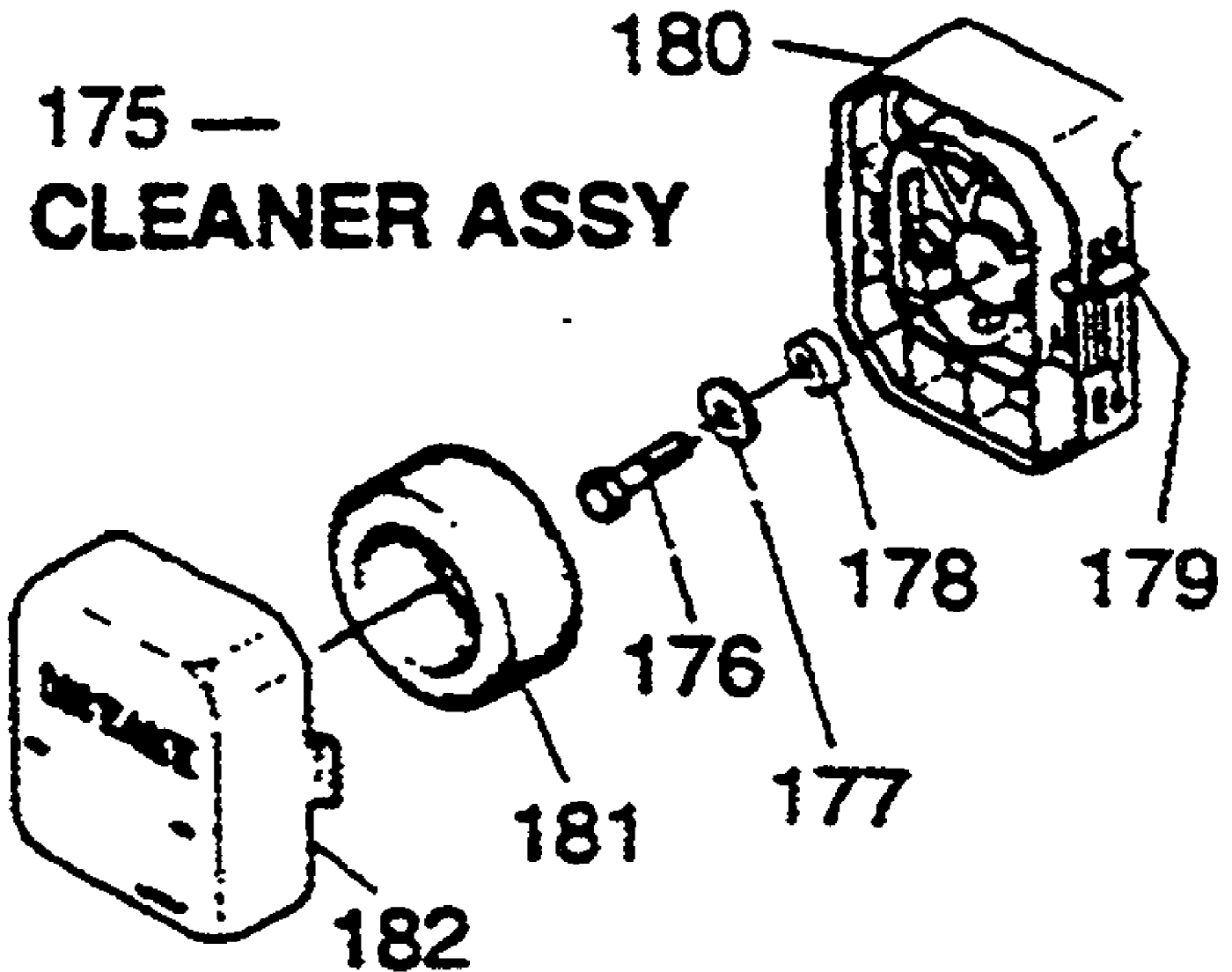


175 — CLEANER ASSY



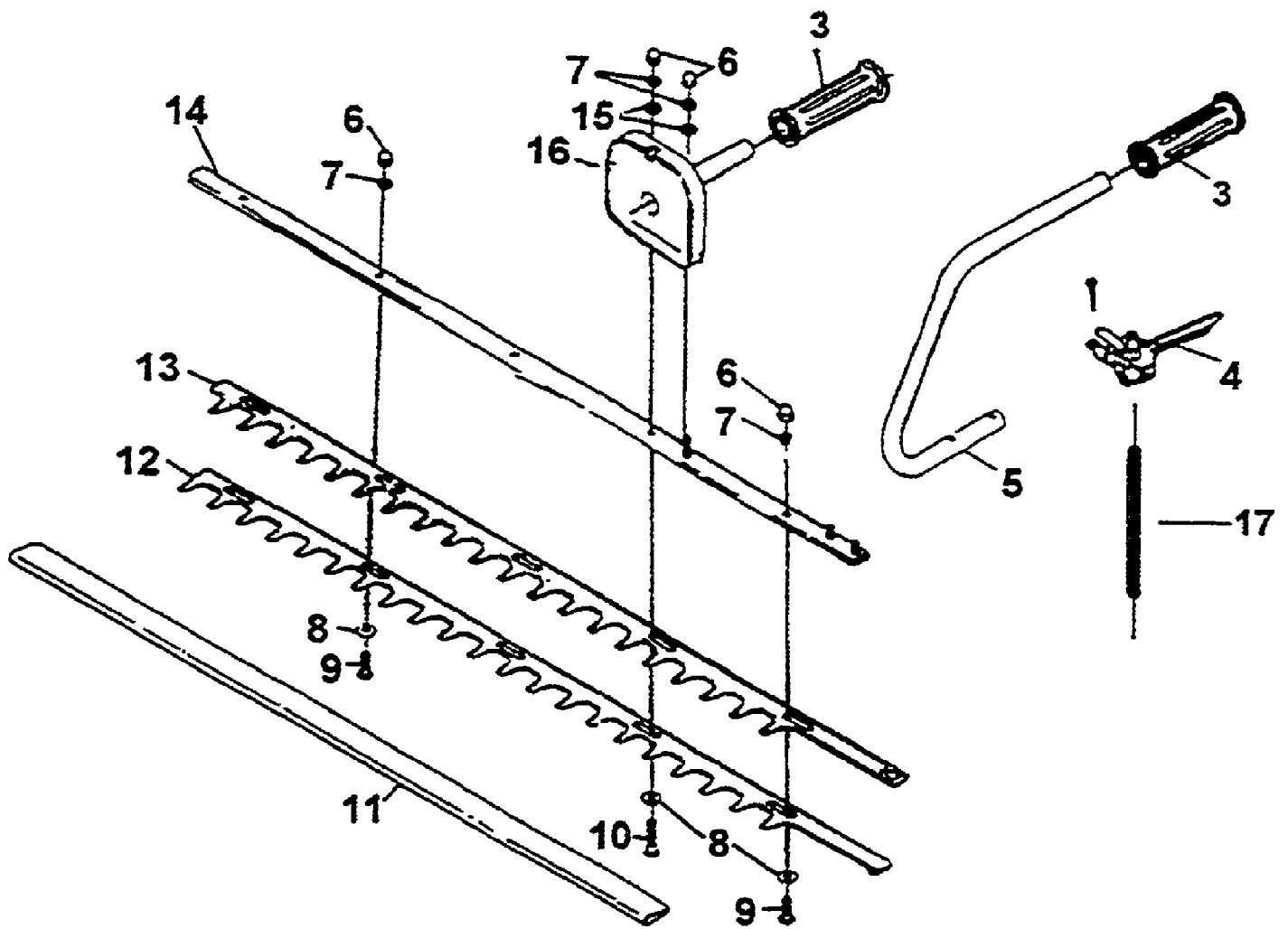
2400M-3
Air Cleaner For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
175	GM240308	1		CLEANER ASSY
176	GM002811	1		SCREW & WASHER
177	GM040066	1	/P	WASHER
178	GM248205	1		SLEEVE
179	GM248206	1		LEVER, CHOKE
180	GM248201	1	/P	BODY, CLEANER
181	GM248202	1	/P	FILTER
182	GM248203	1	/P	COVER, CLEANER

2400M-3
Blades & Handles For 2400M-3

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2400M-3
Blades & Handles For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
3	GM300142	1	S/P	GRIP
4	GM250308	1		LEVER THROTTLE
5	GM240303	1		HANDLE, REAR
6	GM050012	1		NUT
7	GM040016	1		WASHER
8	GM040016	1		WASHER
9	GM033007	1		BOLT
10	GM033009	1	/P	BOLT
11	GM246901	1		COVER, BLADE
12	GM247014	1	/P	BLADE, LOWER
13	GM247013	1	/P	BLADE, UPPER
14	GM247012	1		CUTTER GUIDE
15	GM040059	1		WASHER
16	GM240304	1		HANDLE, FRONT
17	GM357102	1	S	CABLE, THROTTLE

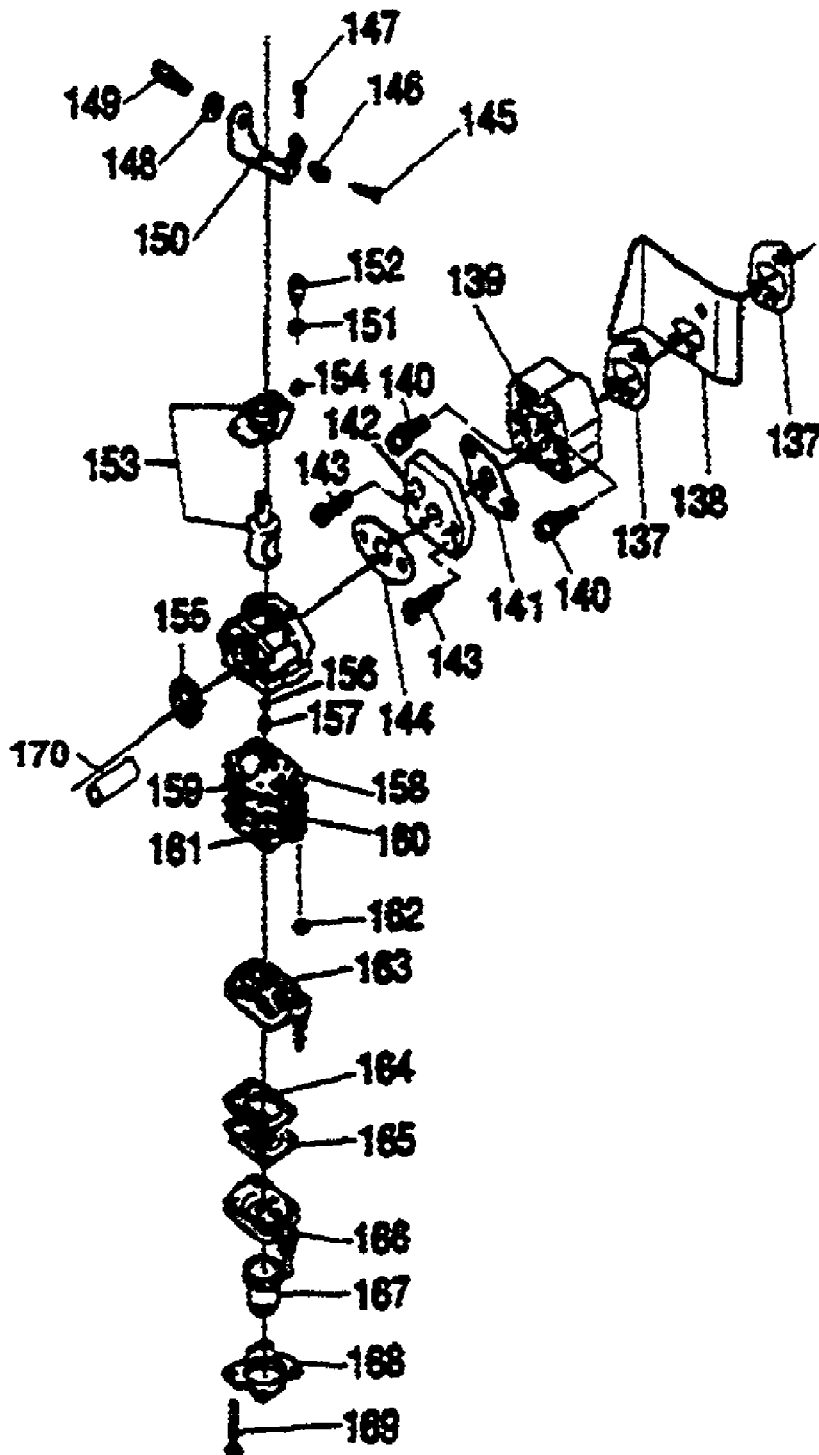
2400M-3

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Carburetor Assembly For 2400M-3

135 — CARB KIT

136 — CARB ASSY



HIGH ALTITUDE JETS

171 ABOVE 3,000

172 ABOVE 6,000

2400M-3

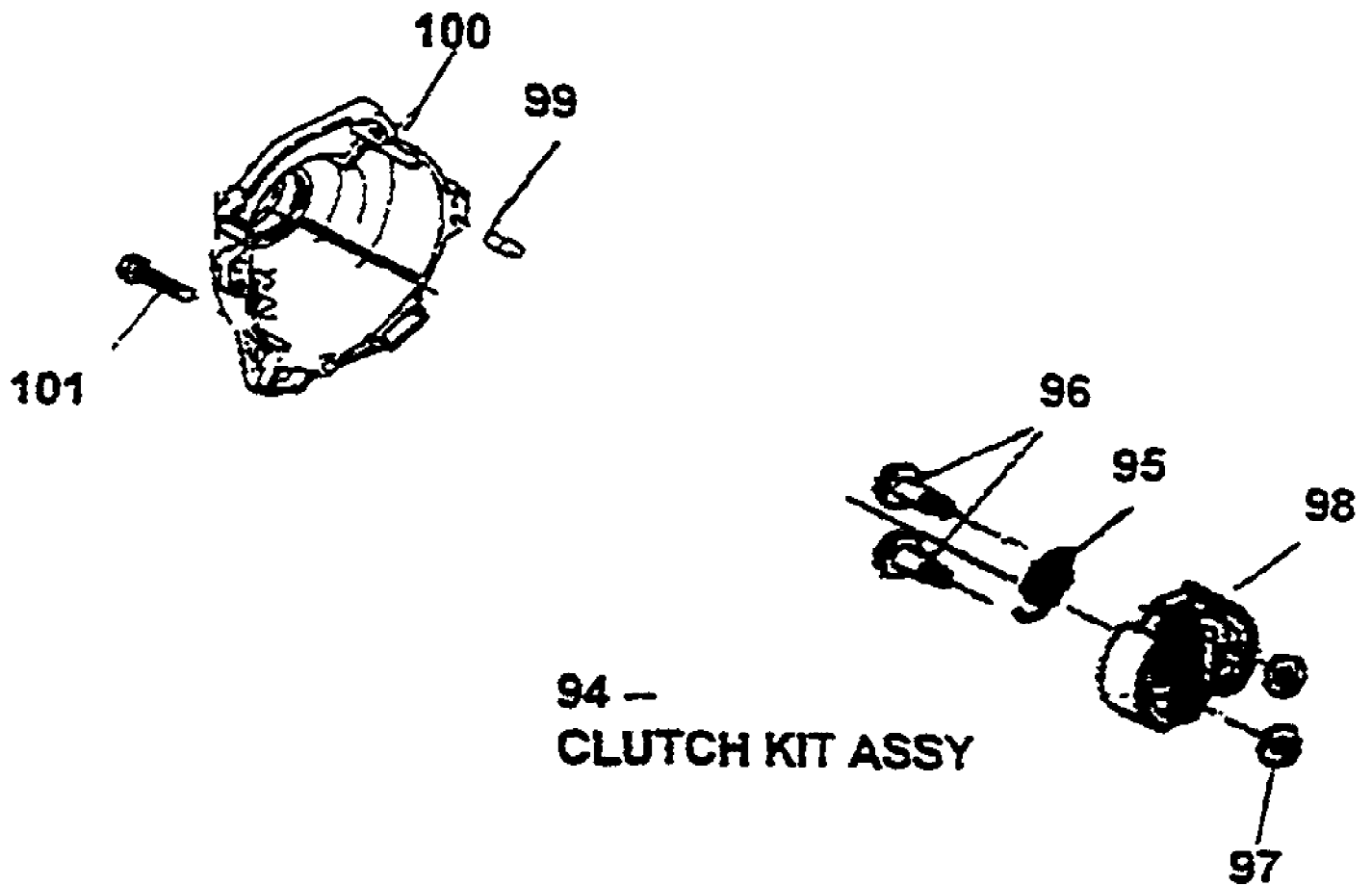
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Carburetor Assembly For 2400M-3

Ref #	Part Number	Qty	S/P/F	Description
135	GM287202	1		CARB KIT
136	GM287201	1	/P	CARB ASSY
137	GM287402	1		GASKET, INSULATOR
138	GM287206	1		PLATE
139	GM285201	1		INSULATOR
140	GM002804	1		SCREW & WASHER
141	GM287401	1	/P	GASKET, CARB.
142	GM287228	1		SPACER
143	GM002810	1		SCREW
144	GM287410	1		CASKET, CARB.
145	GM247213	1		SCREW, IDLE
146	GM247214	1		SPRING, IDLE
147	GM307209	1	/P	SCREW
148	GM247207	1	S	NUT, CABLE ADJ.
149	GM247206	1		ADJUSTER, CABLE
150	GM247201	1		BRACKET
151	GM247205	1		PLUG
152	GM247203	1		SWIVEL
153	GM307218	1		VALUE, THROTTLE
154	GM247202	1		RING, SWIVEL
155	GM247210	1		PACK1NG
156	GM247211	1		RING
157	GM287203	1		MAIN JET
158	GM307206	1	/P	GASKET, PUMP
159	GM307207	1	/P	DIAPHRAGM
160	GM257206	1	/P	GASKET
161	GM257204	1		GASKET
162	GM287204	1		SCREEN, INLET
163	GM287205	1	S	BODY ASSY.
164	GM247405	1		GASKET, DIAPH.
165	GM170121	1	/P	DIAPHRAGM
166	GM247222	1		BODY, PUMP
167	GM247223	1	S	PUMP, PIMER
168	GM247224	1		COVER, PRIMER
169	GM167212	1		SCREW, COVER
170	GM247209	1		SLEEVE
171	GM257208	1		JET HIGH ALT.
172	GM257207	1		JET HIGH ALT.

2400M-3
Clutch & Cover For 2400M-3

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2400M-3
Clutch & Cover For 2400M-3

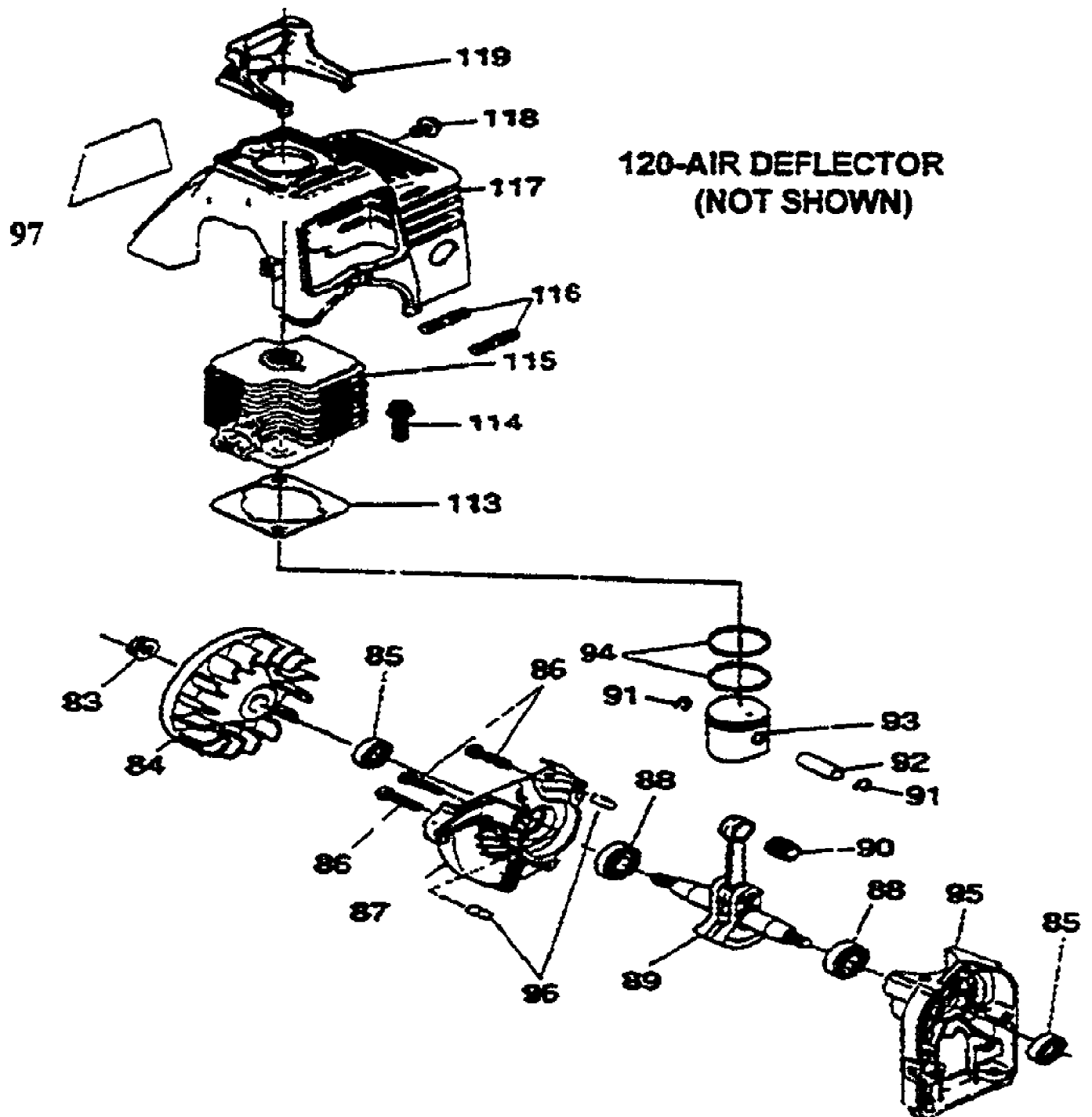
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Ref #	Part Number	Qty	S/P/F	Description
94	GM190111	1		CLUTCH SHOE ASSY
95	GM190026	1		CLUTCH SPRING
96	GM012448	1		SCREW
97	GM042802	1	/P	WASHER
98	GM190025	1		CLUTCH SHOE
99	GM288204	1		DOWEL PIN
100	GM286112	1		CASE COVER
101	GM032803	1	/P	BOLT

2400M-3

Engine Internal For 2400M-3

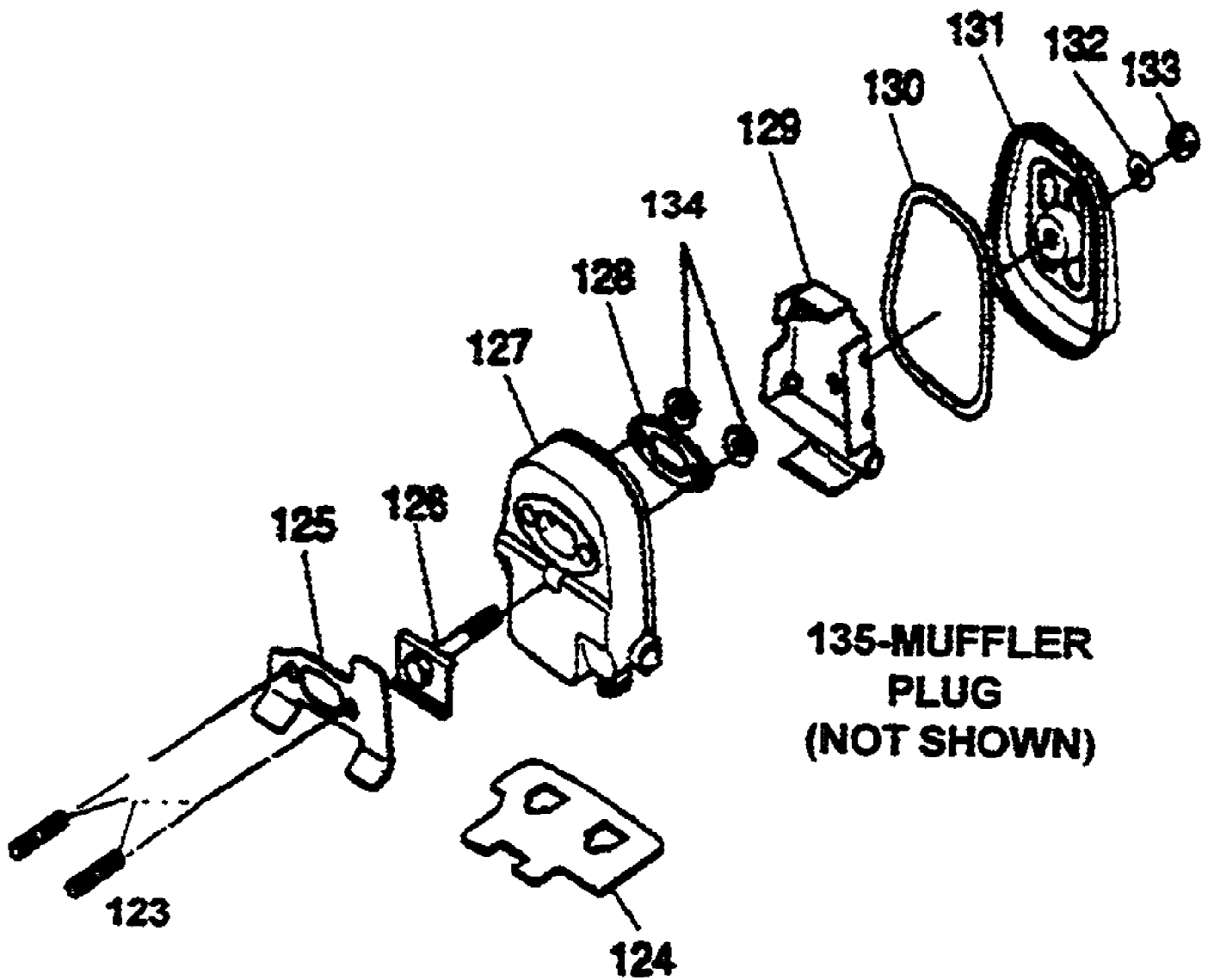
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2400M-3
Engine Internal For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
83	GM052801	1		NUT, CONICAL SPG.
84	GM286101	1		FAN
85	GM081502	1	S	OIL SEAL
86	GM002805	1		SCREW
87	GM286702	1		CASE, DRIVE
88	GM071009	1		BEARING, BALL
89	GM286703	1		CRANKSHAFT ASSY
90	GM071410	1	/P	BEARING, NEEDLE
91	GM062803	1	/P	CLIP, PISTON PIN
92	GM286105	1	/P	PIN, PISTON
93	GM286706	1		PISTON
94	GM062804	1		RING, TOP
95	GM287301	1		CASE, STARTER
96	GM288204	1		DOWEL PIN
97	GM249504	1		DECAL OBSOLETE
113	GM287403	1		GASKET, CYLINDER
114	GM032805	1		BOLT, FLANGE
115	GM286705	1		CYLINDER
116	GM032804	1		BOLT, STUD
117	GM286704	1		COVER, TOP
118	GM002808	1		SCREW & WASHER
119	GM286104	1		GUARD, SPARK PLUG
120	GM246912	1		AIR DEFLECTOR Not Shown



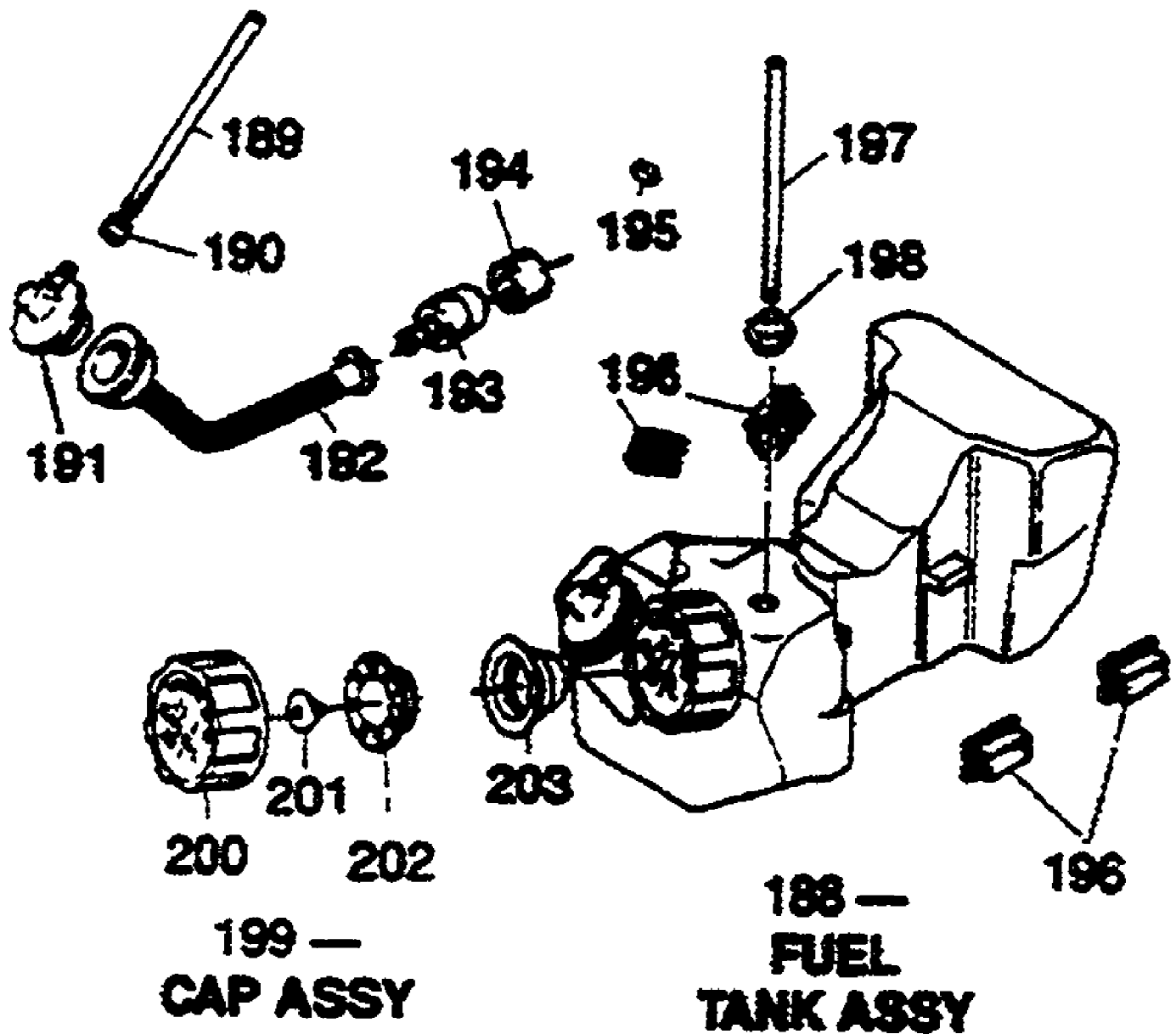
2400M-3
Exhaust System For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
123	GM032804	1		STUD
124	GM287406	1		GASKET
125	GM287404	1		GASKET MUFFLER
126	GM032806	1		BOLT, FLANGE
127	GM286708	1		BODY, MUFFLER
128	GM286108	1		PLATE
129	GM286107	1		PLATE
130	GM287405	1		GASKET MUFFLER SEAL
131	GM286114	1		LID, MUFFLER
132	GM042803	1		WASHER,SEAL
133	GM052803	1		NUT
134	GM052801	1		NUT
135	GM247616	1		PLUG, MUFFLER Not Shown

2400M-3 Fuel Tank For 2400M-3

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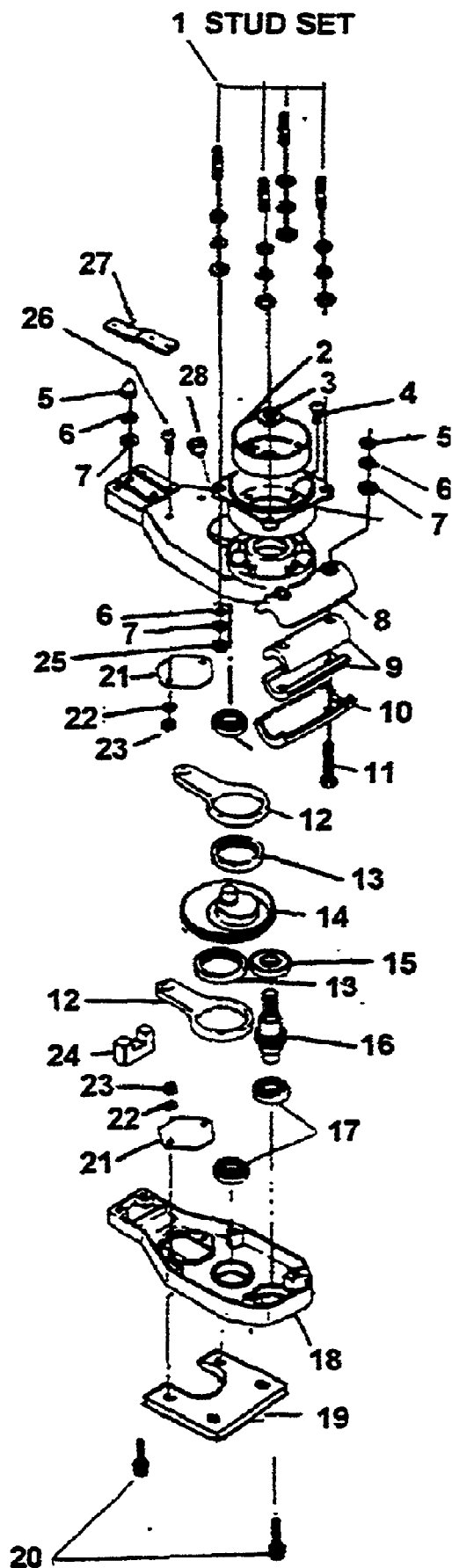
2400M-3
Fuel Tank For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
188	GM280303	1		FUEL TANK ASSY
189	GM285402	1		TUBE, FUEL
190	GM062806	1		CLIP
191	GM285406	1	/P	JOINT
192	GM285403	1		HOSE,SUCTION
193	GM280304	1		FILTER, FUEL
194	GM282806	1	/P	FILTER
195	GM282807	1		SPONGE
196	GM282808	1		PAD
197	GM285401	1	/P	TUBE,FUEL
198	GM285407	1	/P	BUSHING
199	GM280302	1	/P	TANK CAP ASSY
200	GM285405	1	/P	CAP,TANK
201	GM282809	1	/P	VALVE, BREATHER
202	GM282810	1	/P	HOLDER
203	GM287409	1	/P	GASKET

2400M-3
Gearbox For 2400M-3

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29-SUPPORT, BRIDGE PLATE (ENGINE TO GEARBOX)
(NOT SHOWN)

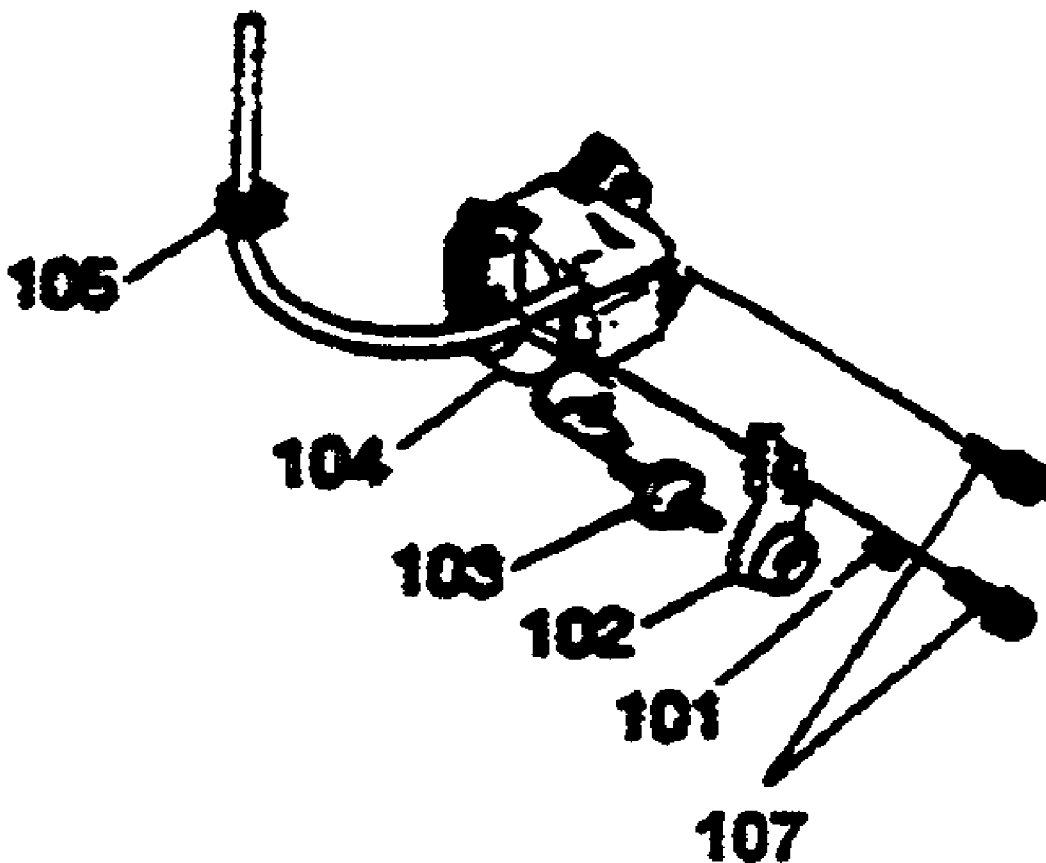
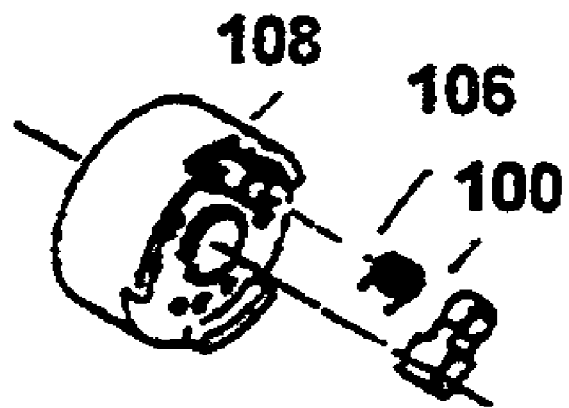
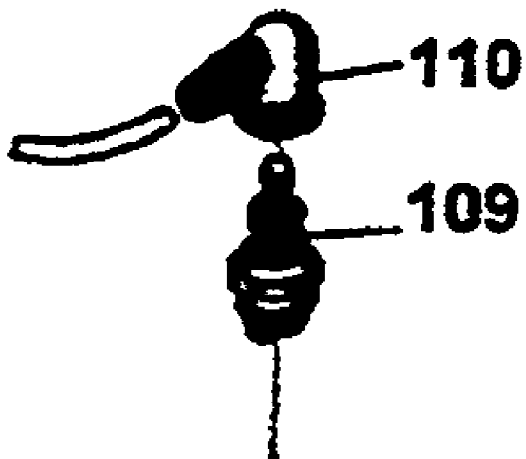
2400M-3
Gearbox For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
1	GM240306	1		STUB SET
2	GM246701	1		CLUTCH DRUM
3	GM050033	1		NUT
4	GM767618	1		SCREW
5	GM050012	1		NUT
6	GM040016	1		WASHER
7	GM040059	1		WASHER
8	GM246102	1		CASE, UPPER
9	GM245501	1	/P	INSERT, HANDLE RUBBER
10	GM246104	1		BRACKET, HANDLE
11	GM030051	1		BOLT
12	GM247002	1		CRANK ROD
13	GM071401	1		BEARING
14	GM246301	1		CRANKSHAFT
15	GM071007	1		BEARING
16	GM246302	1		PINION
17	GM071006	1		BEARING
18	GM246103	1		CASE, LOWER
19	GM247010	1		HANDLE SUPPORT
20	GM033003	1		BOLT
21	GM247003	1		BRIDGE PLATE
22	GM040025	1	/P	WASHER
23	GM050004	1		NUT
24	GM245901	1		FELT, OIL
25	GM050032	1		NUT
26	GM247601	1		GREASE FITTING
27	GM246702	1		BLADE SUPPORT
28	GM010099	1		SCREW
29	GM246913	1		SUPPORT, BRIDGE PLATE Engine to Gear Box, Not Shown

2400M-3
Ignition For 2400M-3

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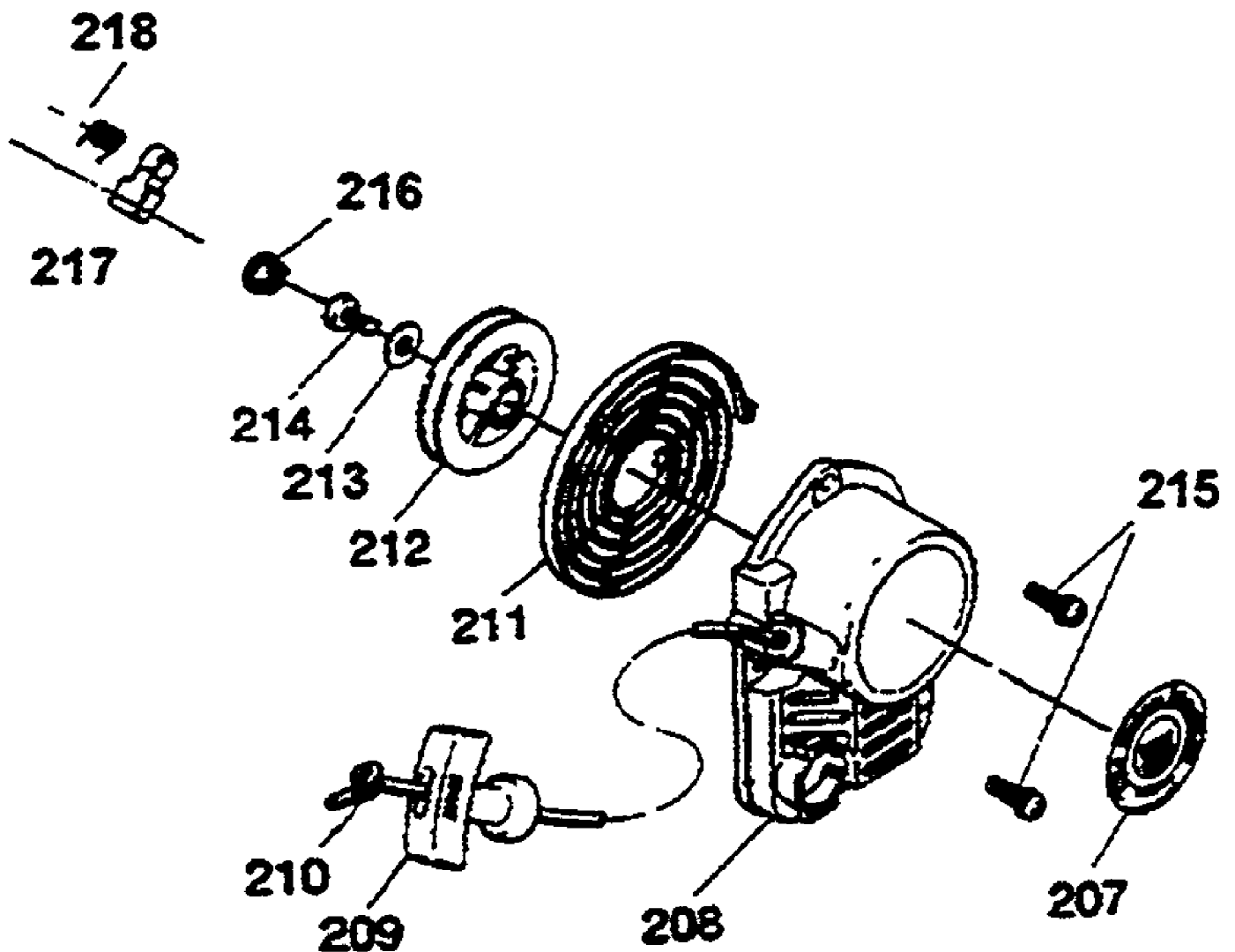
2400M-3
Ignition For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
100	GM286715	1		RATCHET
101	GM002807	1		SCREW
102	GM286103	1		BRACKET
103	GM283101	1		SWITCH, STOP
104	GM284003	1	/P	COIL, IGNITION
105	GM285501	1	/P	GROMMET
106	GM287902	1		SPRING, RETURN
107	GM032803	1	/P	BOLT & WASHER
108	GM286714	1	/P	ROTOR
109	GM190036	1	/P	SPARK PLUG
110	GM285502	1	S	CAP, PLUG

2400M-3
Starter For 2400M-3

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206 — STARTER ASSY

2400M-3
Starter For 2400M-3

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Ref #	Part Number	Qty	S/P/F	Description
206	GM287302	1		STARTER ASSY (W/HOLE)
207	GM289502	1		LABEL NAME
208	GM287307	1		CASE, STARTER (W/HOLE)
209	GM287306	1	/P	KNOB, STARTER
210	GM287305	1	/P	ROPE, STARTER
211	GM287304	1		SPRING, SPIRAL
212	GM287303	1		REEL
213	GM042804	1		WASHER
214	GM002812	1		SCREW
215	GM032803	1	/P	BOLT AND WASHER
216	GM052801	1		NUT
217	GM286715	1		RATCHET
218	GM287902	1		SPRING