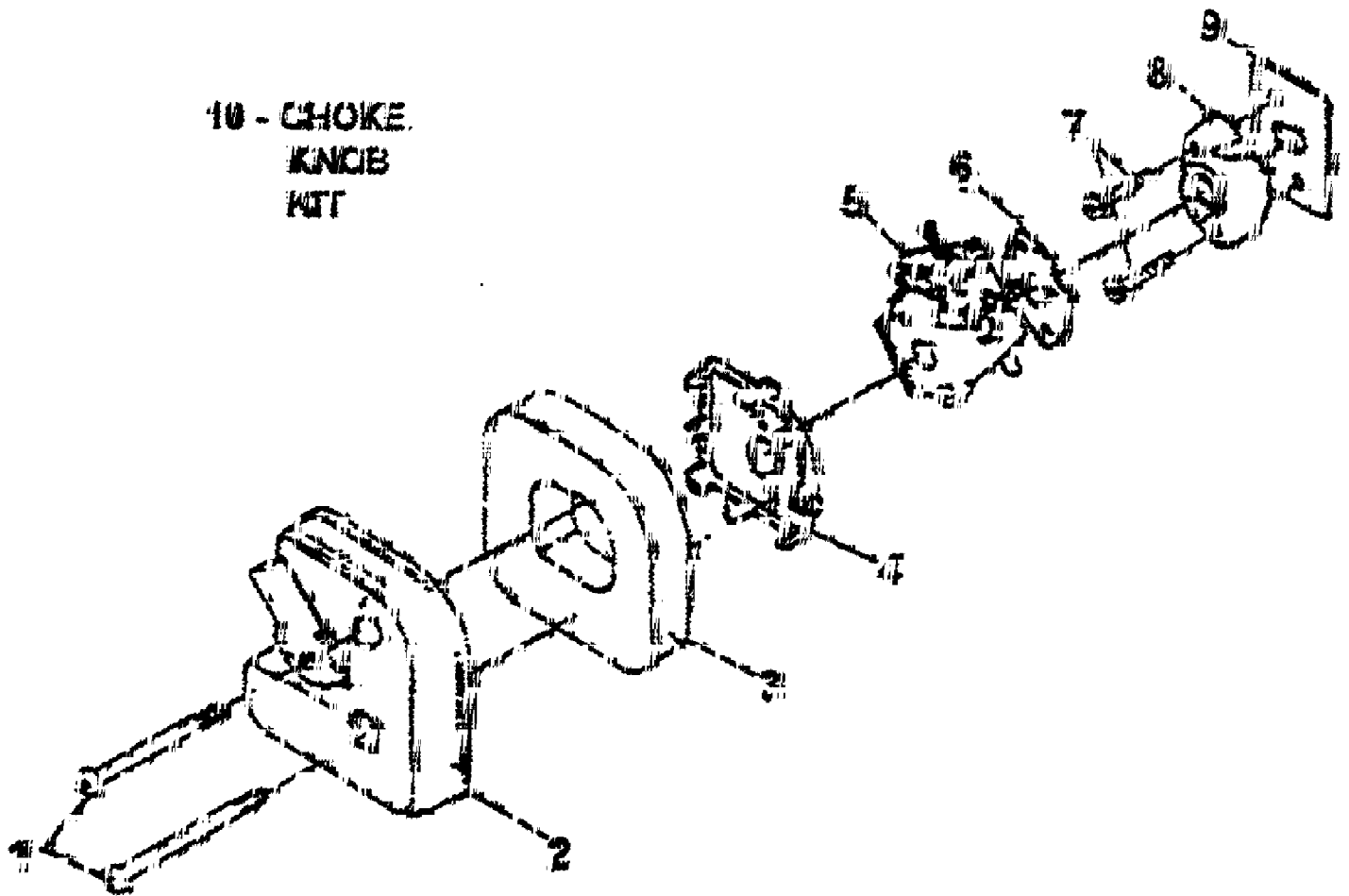


2130

Air Filter and Insulator

Page 1 of 26



2130

Page 2 of 26

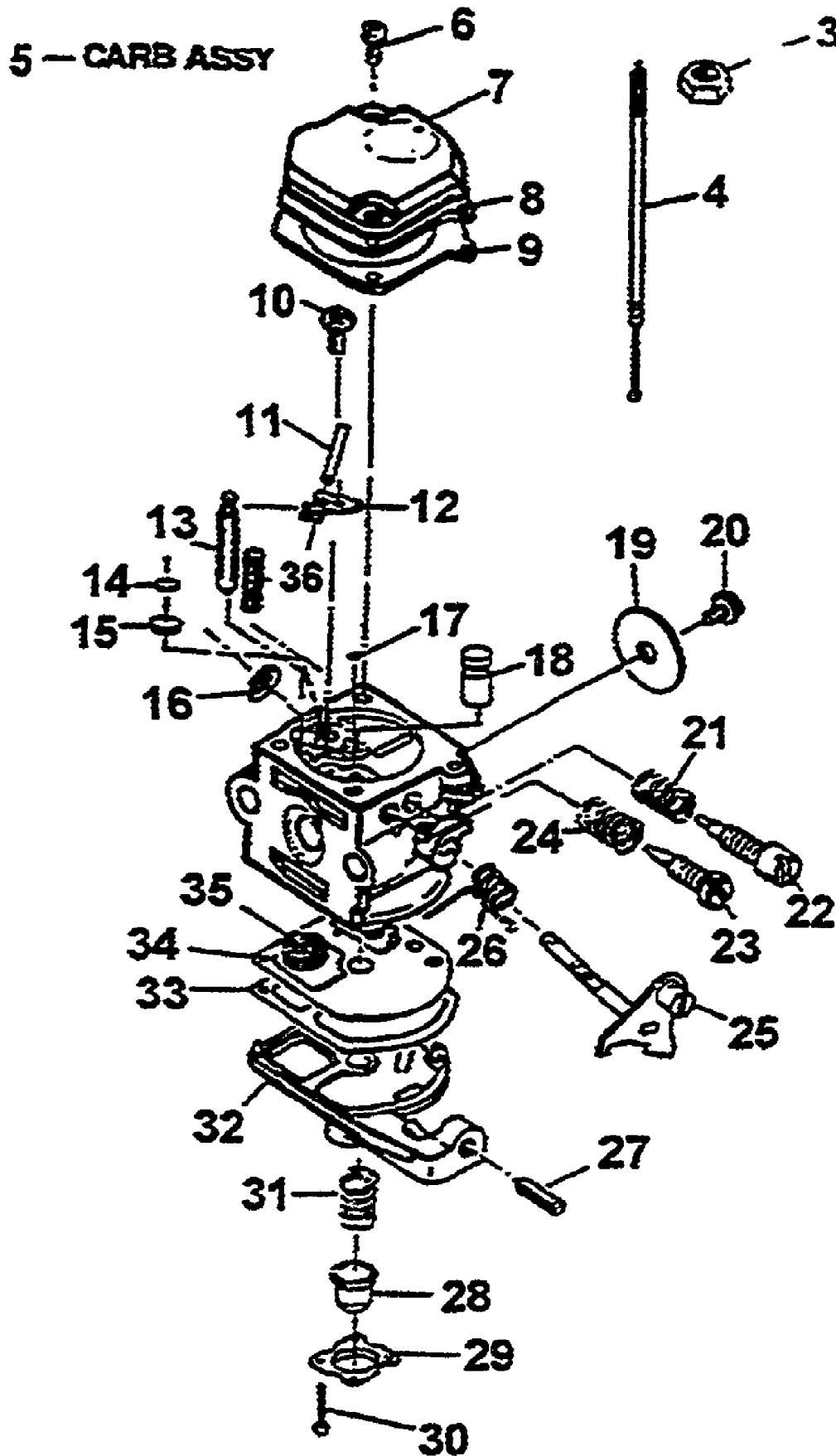
## Air Filter and Insulator

| Ref # | Part Number | Qty | S/P/F | Description               |
|-------|-------------|-----|-------|---------------------------|
| 1     | GM010176    | 1   |       | SCREW, CHOKE COVER (25cc) |
| 1     | GM010120    | 1   |       | SCREW, CHOKE COVER (21cc) |
| 2     | GM195201    | 1   |       | COVER ASSY, AIR/CHOKE     |
| 3     | GM195901    | 1   |       | AIR FILTER                |
| 4     | GM195202    | 1   |       | AIR BOX                   |
| 5     | GM190205    | 1   | /P    | CARBURETOR (25cc)         |
| 6     | GM197401    | 1   |       | GASKET CARB/INS.          |
| 7     | GM010175    | 1   |       | SCREW (25cc ONLY)         |
| 8     | GM195213    | 1   |       | INSULATOR (25cc)          |
| 8     | GM195205    | 1   |       | INSULATOR (21cc)          |
| 9     | GM197406    | 1   |       | GASKET, INS./CYL. (25cc)  |
| 9     | GM197402    | 1   |       | GASKET, INS./CYL. (21cc)  |
| 10    | GM190633    | 1   |       | CHOKE KNOB KIT            |

2130  
Carburetor

Page 3 of 26

1 — CARB. KIT MAJOR REPAIR  
2 — CARB. KIT MINOR REPAIR



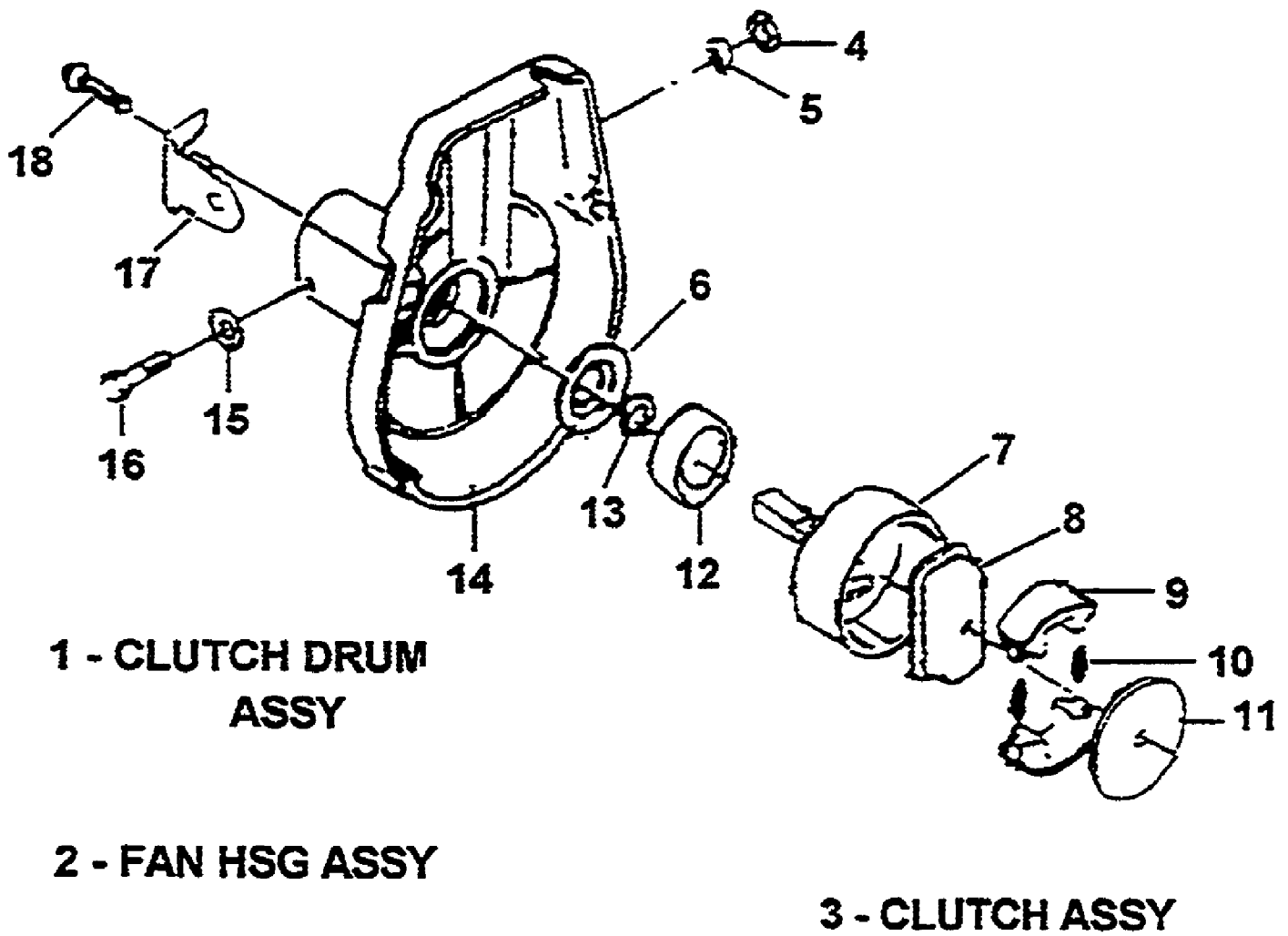
2130  
Carburetor

Page 4 of 26

| Ref # | Part Number | Qty | S/P/F | Description                    |
|-------|-------------|-----|-------|--------------------------------|
| 1     | GM190637    | 1   |       | CARB KIT (WALBRO)              |
| 1     | GM190601    | 1   |       | CARB KIT (ZAMA)                |
| 2     | GM190638    | 1   |       | DIAPHRAGM KIT (WALBRO)         |
| 2     | GM190602    | 1   |       | DIAPHRAGM KIT (ZAMA)           |
| 3     | GM050014    | 2   |       | NUT                            |
| 4     | GM197101    | 1   |       | THROTTLE CABLE                 |
| 5     | GM190205    | 1   | /P    | CARB ASSY. (WALBRO ONLY)       |
| 6     | GM167212    | 1   |       | SCREW (WALBRO)                 |
| 6     | GM010131    | 1   |       | SCREW (ZAMA)                   |
| 7     | GM170139    | 1   |       | CAP-MAIN (WALBRO)              |
| 7     | GM197201    | 1   |       | CAP-MAIN (ZAMA)                |
| 8     | GM170121    | 1   | /P    | DIAPHRAGM (WALBRO)             |
| 8     | GM197202    | 1   |       | DIAPHRAGM (ZAMA)               |
| 9     | GM197231    | 1   |       | GASKET OBSOLETE (WALBRO)       |
| 9     | GM197203    | 1   |       | GASKET (ZAMA)                  |
| 10    | GM010132    | 1   |       | SCREW                          |
| 11    | GM197206    | 1   |       | PIN                            |
| 12    | GM197205    | 1   |       | ARM NEEDLE                     |
| 13    | GM190061    | 1   |       | NEEDLE (WALBRO)                |
| 13    | GM197208    | 1   |       | NEEDLE                         |
| 14    | GM197106    | 1   |       | RETAINER                       |
| 15    | GM197107    | 1   |       | CHECK VALVE                    |
| 16    | GM197215    | 1   |       | E-RING                         |
| 17    | GM197209    | 1   |       | WELCH PLUG                     |
| 18    | GM197108    | 1   |       | NOZZLE ASSY                    |
| 19    | GM197218    | 1   |       | THROTTLE VALVE                 |
| 20    | GM010133    | 1   |       | SCREW                          |
| 21    | GM197210    | 1   |       | SPRING                         |
| 22    | GM197212    | 1   |       | NEEDLE, LOW SPEED              |
| 23    | GM197211    | 1   |       | NEEDLE, HIGH SPEED             |
| 24    | GM197210    | 1   |       | SPRING                         |
| 25    | GM197214    | 1   |       | THROTTLE SHAFT                 |
| 26    | GM197213    | 1   |       | SPRING                         |
| 27    | GM197227    | 1   |       | SCREW, IDLE (WALBRO)           |
| 27    | GM010135    | 1   |       | SCREW, IDLE (ZAMA)             |
| 28    | GM197225    | 1   |       | PRIMER BULB (WALBRO)           |
| 28    | GM197103    | 1   | S     | PRIMER BULB (ZAMA)             |
| 29    | GM197224    | 1   |       | COVER, PUMP (WALBRO)           |
| 29    | GM197102    | 1   |       | COVER, PUMP (ZAMA)             |
| 30    | GM011429    | 1   |       | SCREW                          |
| 30    | GM197104    | 1   | /P    | SCREW                          |
| 31    | GM197105    | 1   |       | SPRING (ZAMA ONLY)             |
| 32    | GM197226    | 1   |       | COVER, FUEL PUMP (WALBRO)      |
| 32    | GM197222    | 1   |       | COVER, FUEL PUMP (ZAMA)        |
| 33    | GM197228    | 1   |       | GASKET, PUMP OBSOLETE (WALBRO) |
| 33    | GM197221    | 1   |       | GASKET, PUMP (ZAMA)            |
| 34    | GM197229    | 1   |       | DIAPH. PUMP OBSOLETE (WALBRO)  |
| 34    | GM197220    | 1   |       | DIAPH. PUMP (ZAMA)             |
| 35    | GM467220    | 1   |       | STRAINER (WALBRO)              |
| 35    | GM197219    | 1   |       | STRAINER (ZAMA)                |
| 36    | GM197230    | 1   |       | SPRING OBSOLETE (WALBRO)       |
| 36    | GM197207    | 1   |       | SPRING (ZAMA)                  |

2130  
Clutch

Page 5 of 26

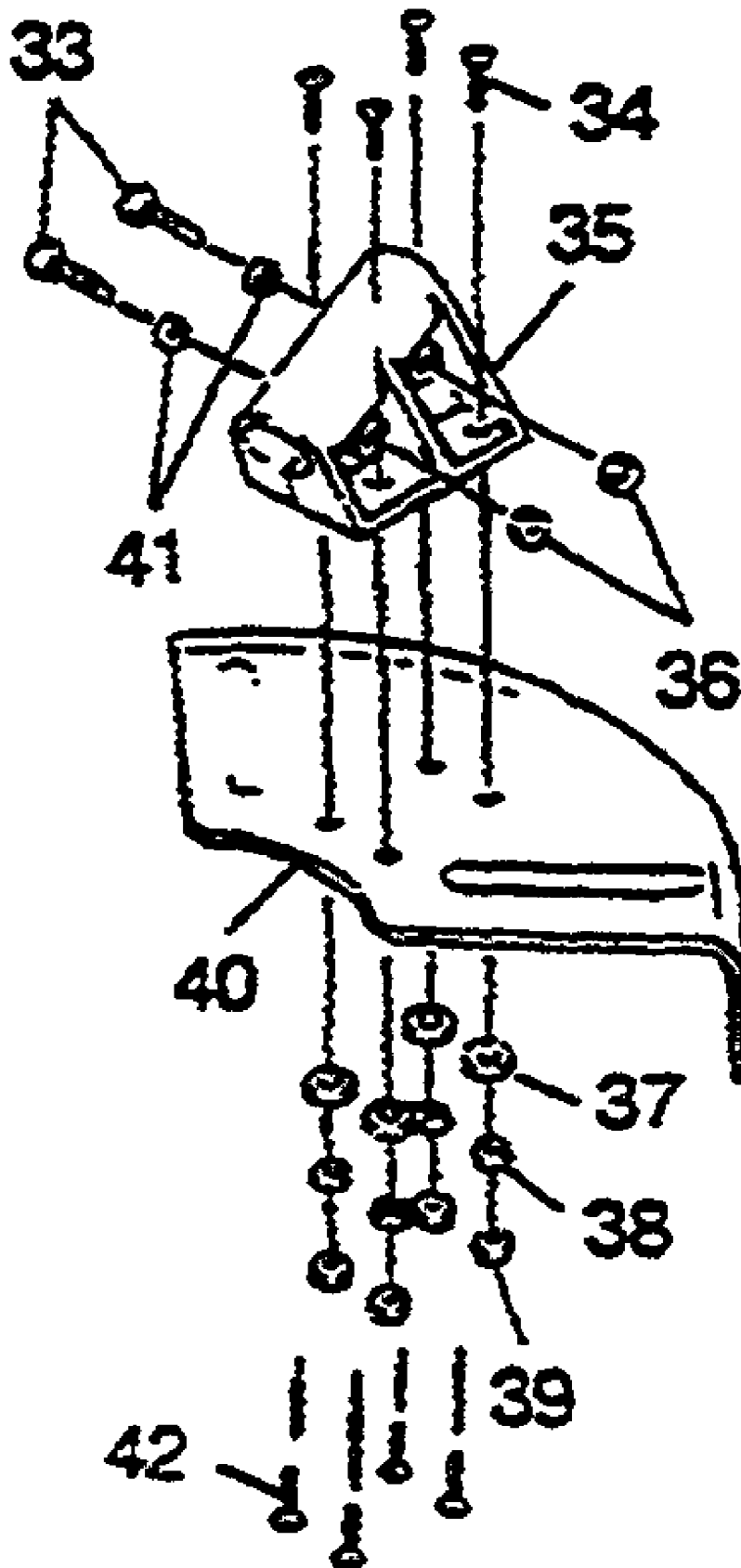


2130  
Clutch

Page 6 of 26

| Ref # | Part Number | Qty | S/P/F | Description             |
|-------|-------------|-----|-------|-------------------------|
| 1     | GM190305    | 1   |       | CLUTCH DRUM ASSY        |
| 2     | GM190304    | 1   |       | FAN HOUSING ASSY        |
| 3     | GM190306    | 1   | /P    | CLUTCH ASSY             |
| 4     | GM050060    | 1   |       | NUT                     |
| 5     | GM040115    | 1   |       | WASHER                  |
| 6     | GM196702    | 1   |       | THRUST WASHER           |
| 7     | GM197608    | 1   |       | DRUM, CLUTCH            |
| 8     | GM197606    | 1   |       | ROTOR, CLUTCH           |
| 9     | GM197607    | 1   | S     | SHOE, CLUTCH            |
| 10    | GM197901    | 1   |       | SPRING, CLUTCH          |
| 11    | GM196102    | 1   |       | PLATE, WASHER           |
| 12    | GM070033    | 1   |       | BEARING                 |
| 13    | GM061103    | 1   |       | RETAINING RING OBSOLETE |
| 14    | GM195207    | 1   |       | HOUSING, PAN            |
| 15    | GM040115    | 1   |       | WASHER                  |
| 16    | GM010125    | 1   |       | SCREW                   |
| 17    | GM193604    | 1   |       | TERMINAL                |
| 18    | GM010126    | 1   |       | SCREW                   |

## 32 — BLADE GUARD ASSY



2130  
Deflector

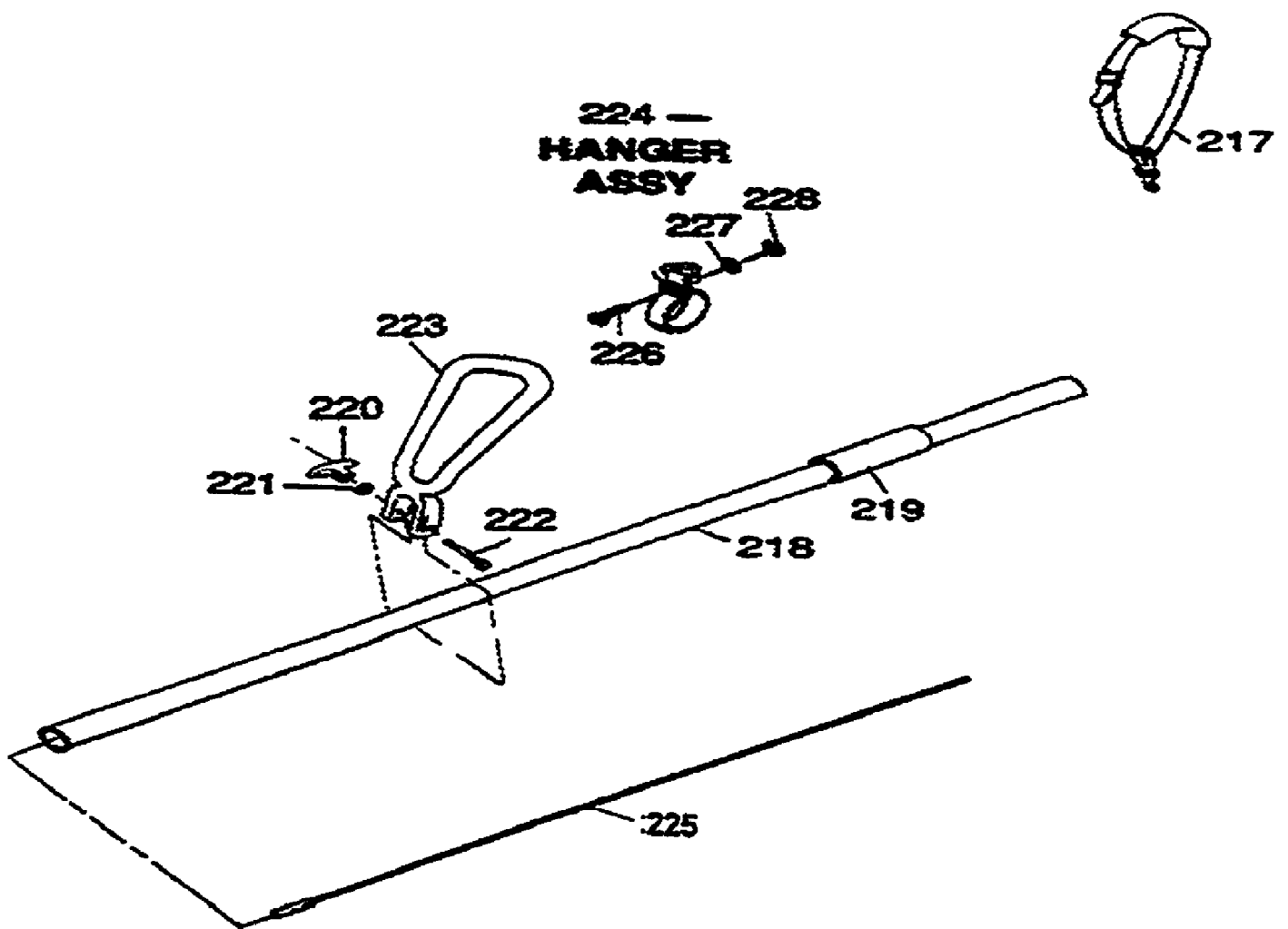
Page 8 of 26

| Ref # | Part Number | Qty | S/P/F | Description                                                |
|-------|-------------|-----|-------|------------------------------------------------------------|
| 32    | GM24700     | 1   | S     | BLADE GUARD ASSY Includes ref Nos 33, 35, 36, & 40 thru 42 |
| 33    | GM011417    | 1   | /P    | SCREW                                                      |
| 34    | GM011418    | 1   | /P    | SCREW REPLACEMENT PART FOR UNITS PRIOR TO NOV. 1988.       |
| 35    | GM245201    | 1   |       | BRACKET, BLADE GUARD                                       |
| 36    | GM051012    | 1   |       | NUT                                                        |
| 37    | GM041004    | 1   |       | WASHER REPLACEMENT PART FOR UNITS PRIOR TO NOV. 1988.      |
| 38    | GM041101    | 1   | /P    | WASHER REPLACEMENT PART FOR UNITS PRIOR TO NOV. 1988.      |
| 39    | GM051002    | 1   | S     | NUT REPLACEMENT PART FOR UNITS PRIOR TO NOV. 1988.         |
| 40    | GM247001    | 1   | S     | GUARD                                                      |
| 41    | GM040002    | 1   |       | WASHER                                                     |
| 42    | GM011423    | 1   | S     | SCREW                                                      |



2130  
Drive Shaft and Handles

Page 9 of 26

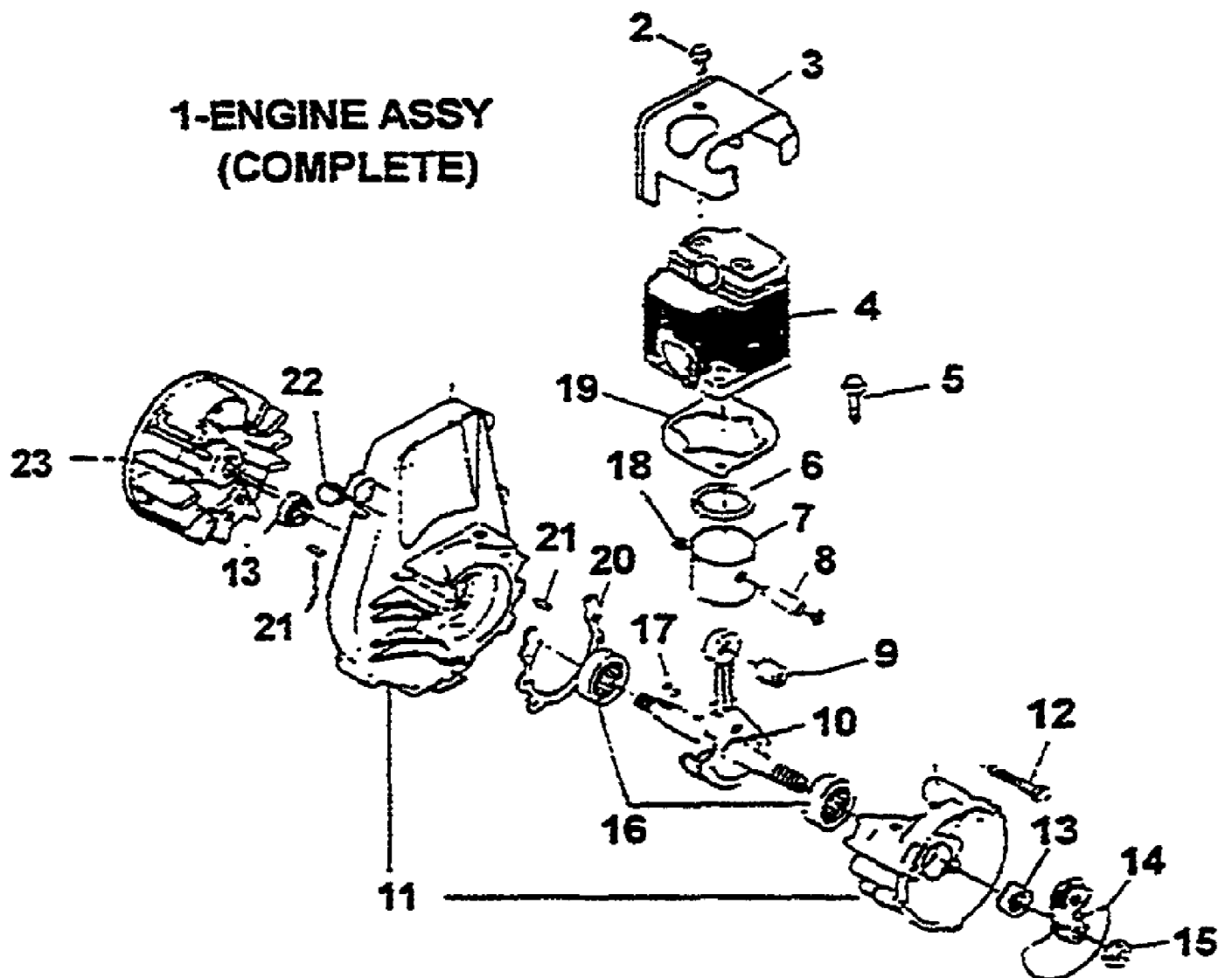


2130

Page 10 of 26

## Drive Shaft and Handles

| Ref # | Part Number | Qty | S/P/F | Description                               |
|-------|-------------|-----|-------|-------------------------------------------|
| 217   | GM280311    | 1   | S     | HARNESS                                   |
| 218   | GM210304    | 1   |       | TUBE ASSY                                 |
| 219   | GM300035    | 1   | S     | GRIP                                      |
| 220   | GM285204    | 1   | S     | KNOB                                      |
| 221   | GM040016    | 1   |       | WASHER                                    |
| 222   | GM257606    | 1   | S     | BOLT                                      |
| 223   | GM235209    | 1   | S     | ASSIST HANDLE                             |
| 224   | GM300245    | 1   | S     | HANGER ASSY Includes ref Nos 226 thru 228 |
| 225   | GM170095    | 1   |       | CABLE, FLEX                               |
| 226   | GM010002    | 1   | /P    | SCREW                                     |
| 227   | GM041101    | 1   | /P    | WASHER                                    |
| 228   | GM050003    | 1   |       | NUT                                       |

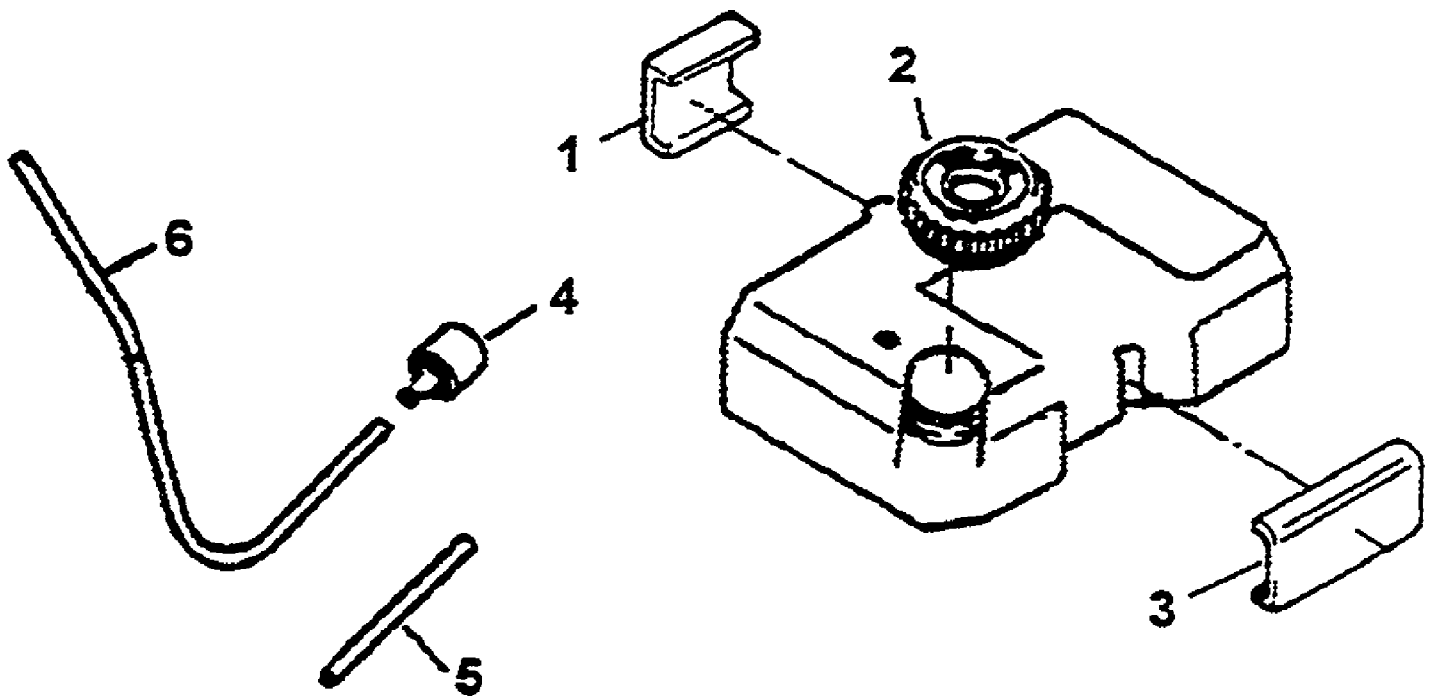


2130  
Engine Internal

Page 12 of 26

| Ref # | Part Number | Qty | S/P/F | Description            |
|-------|-------------|-----|-------|------------------------|
| 1     | GM190600    | 1   |       | ENGINE ASSY (25cc)     |
| 2     | GM010128    | 1   |       | SCREW                  |
| 3     | GM196704    | 1   |       | COVER, CYLINDER        |
| 4     | GM196715    | 1   |       | CYLINDER (25cc)        |
|       | GM196705    | 1   |       | CYLINDER (21cc)        |
| 5     | GM010129    | 1   |       | SCREW                  |
| 6     | GM062011    | 1   |       | RING, PISTON (25cc)    |
|       | GM062007    | 1   |       | RING, PISTON (21cc)    |
| 7     | GM196716    | 1   |       | PISTON (25cc)          |
|       | GM196707    | 1   |       | PISTON (21cc)          |
| 8     | GM197610    | 1   |       | WRIST PIN (25cc)       |
|       | GM197604    | 1   |       | WRIST PIN (21cc)       |
| 9     | GM071411    | 1   |       | BEARING                |
| 10    | GM196718    | 1   |       | CRANKSHAFT ASSY (25cc) |
|       | GM196708    | 1   |       | CRANKSHAFT ASSY (21cc) |
| 11    | GM196706    | 1   |       | CRANKCASE ASSY         |
| 12    | GM010130    | 1   |       | SCREW                  |
| 13    | GM082003    | 1   |       | SEAL                   |
| 14    | GM197609    | 1   |       | RATCHET ASSY (25cc)    |
|       | GM197602    | 1   |       | RATCHET ASSY (21cc)    |
| 15    | GM050062    | 1   |       | NUT                    |
| 16    | GM071412    | 1   |       | BEARING                |
| 17    | GM197605    | 1   |       | KEY, FLYWHEEL          |
| 18    | GM062006    | 1   |       | SNAP RING              |
| 19    | GM197404    | 1   |       | GASKET, CYLINDER       |
| 20    | GM197405    | 1   |       | GASKET, CRANKCASE      |
| 21    | GM197603    | 1   |       | PIN                    |
| 22    | GM195502    | 1   |       | GROMMET                |
| 23    | GM196712    | 1   |       | FLY WHEEL              |

## 7 - FUEL TANK & HOSE ASSY



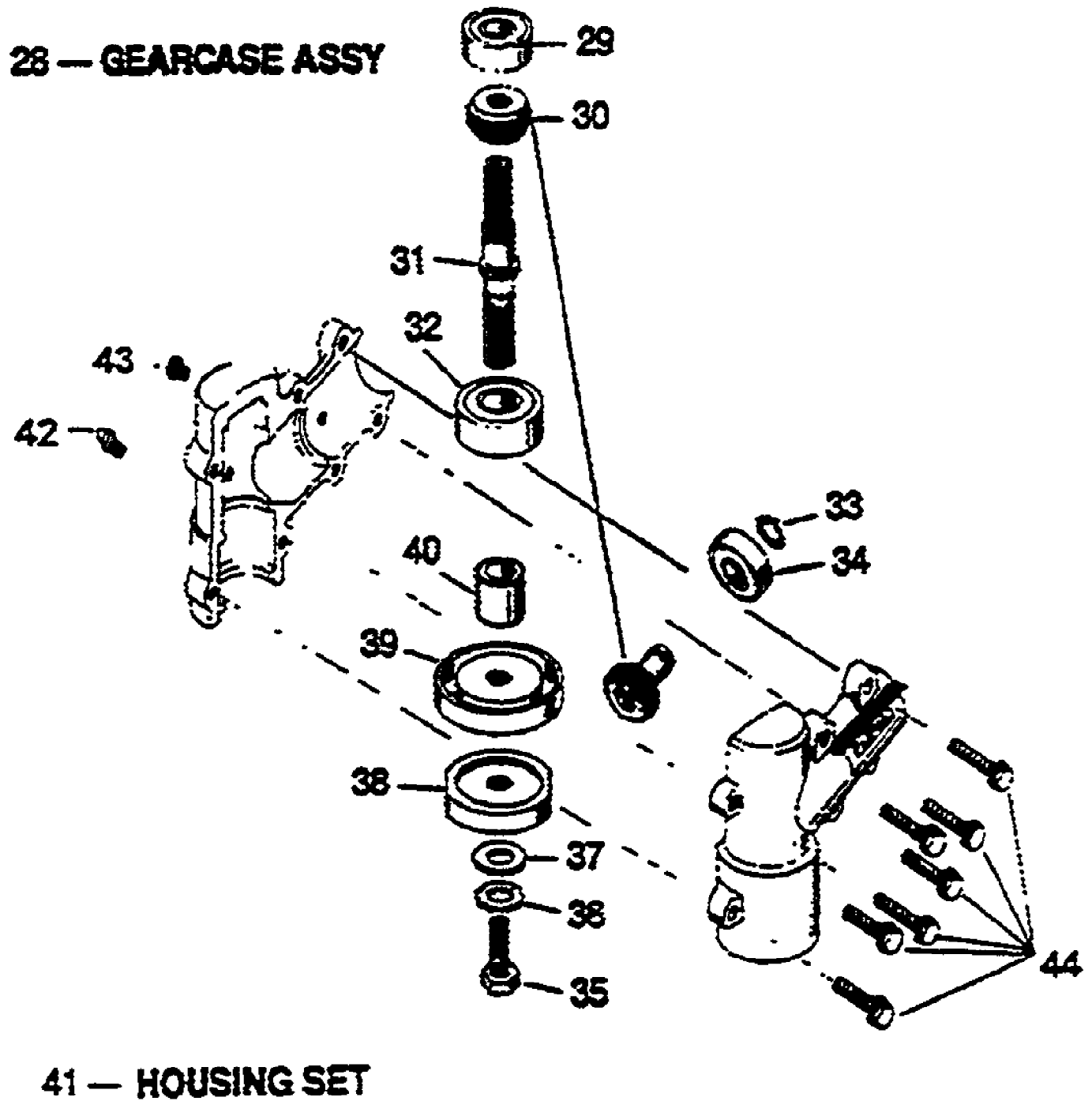
2130  
Fuel Tank

Page 14 of 26

| Ref # | Part Number | Qty | S/P/F | Description       |
|-------|-------------|-----|-------|-------------------|
| 1     | GM195504    | 1   |       | CUSHION           |
| 2     | GM195206    | 1   |       | FUEL CAP          |
| 3     | GM195505    | 1   |       | CUSHION           |
| 4     | GM195507    | 1   |       | FILTER, FUEL      |
| 5     | GM195401    | 1   |       | HOSE, FUEL RETURN |
| 6     | GM195402    | 1   |       | HOSE, FUEL        |
| 7     | GM190302    | 1   |       | FUEL TANK ASSY    |

2130  
Gearcase

Page 15 of 26



2130  
Gearcase

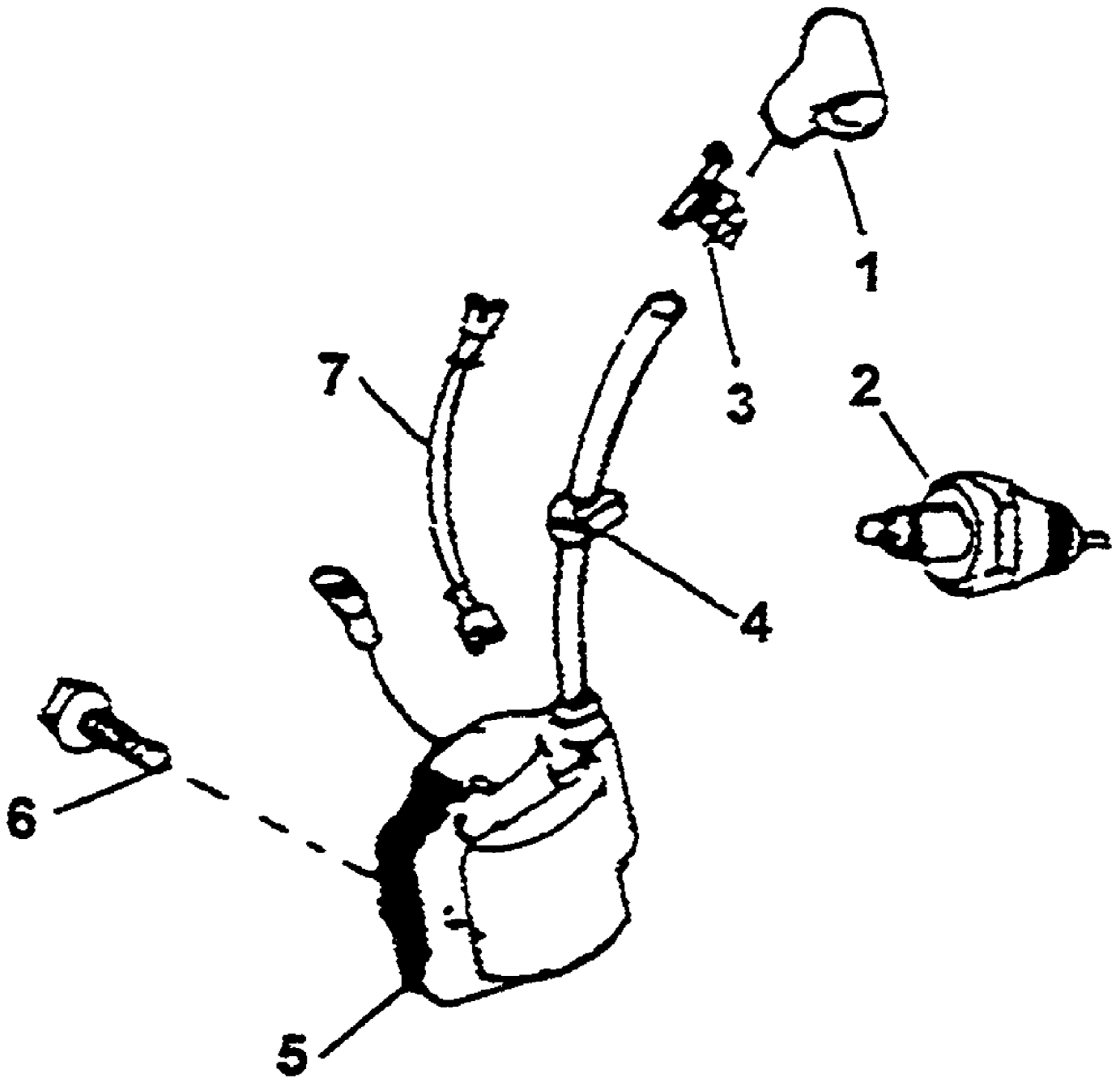
Page 16 of 26

| Ref # | Part Number | Qty | S/P/F | Description                             |
|-------|-------------|-----|-------|-----------------------------------------|
| 28    | GM270303    | 1   | S     | GEARCASE ASSY                           |
| 29    | GM070027    | 1   |       | BEARING                                 |
| 30    | GM190609    | 1   | /P    | GEAR SET KIT                            |
| 31    | GM226706    | 1   |       | SHAFT, GEAR                             |
| 32    | GM070002    | 1   |       | BEARING                                 |
| 33    | GM060020    | 1   | S     | RING                                    |
| 34    | GM070026    | 1   | S     | BEARING                                 |
| 35    | GM300080    | 1   | S     | BOLT                                    |
| 36    | GM040007    | 1   | S     | WASHER                                  |
| 37    | GM041003    | 1   | /P    | WASHER                                  |
| 38    | GM300075    | 1   | S     | HOLDER B                                |
| 39    | GM300070    | 1   |       | HOLDER A                                |
| 40    | GM226705    | 1   |       | COLLAR                                  |
| 41    | GM270306    | 1   |       | HOUSING SET Includes ref Nos 42 thru 44 |
| 42    | GM286710    | 1   |       | FITTING ZERK                            |
| 43    | GM011310    | 1   | S     | SCREW-SELF TAPPING                      |
| 44    | GM011309    | 1   | S     | SCREW-SELF TAPPING                      |



2130  
Ignition

Page 17 of 26



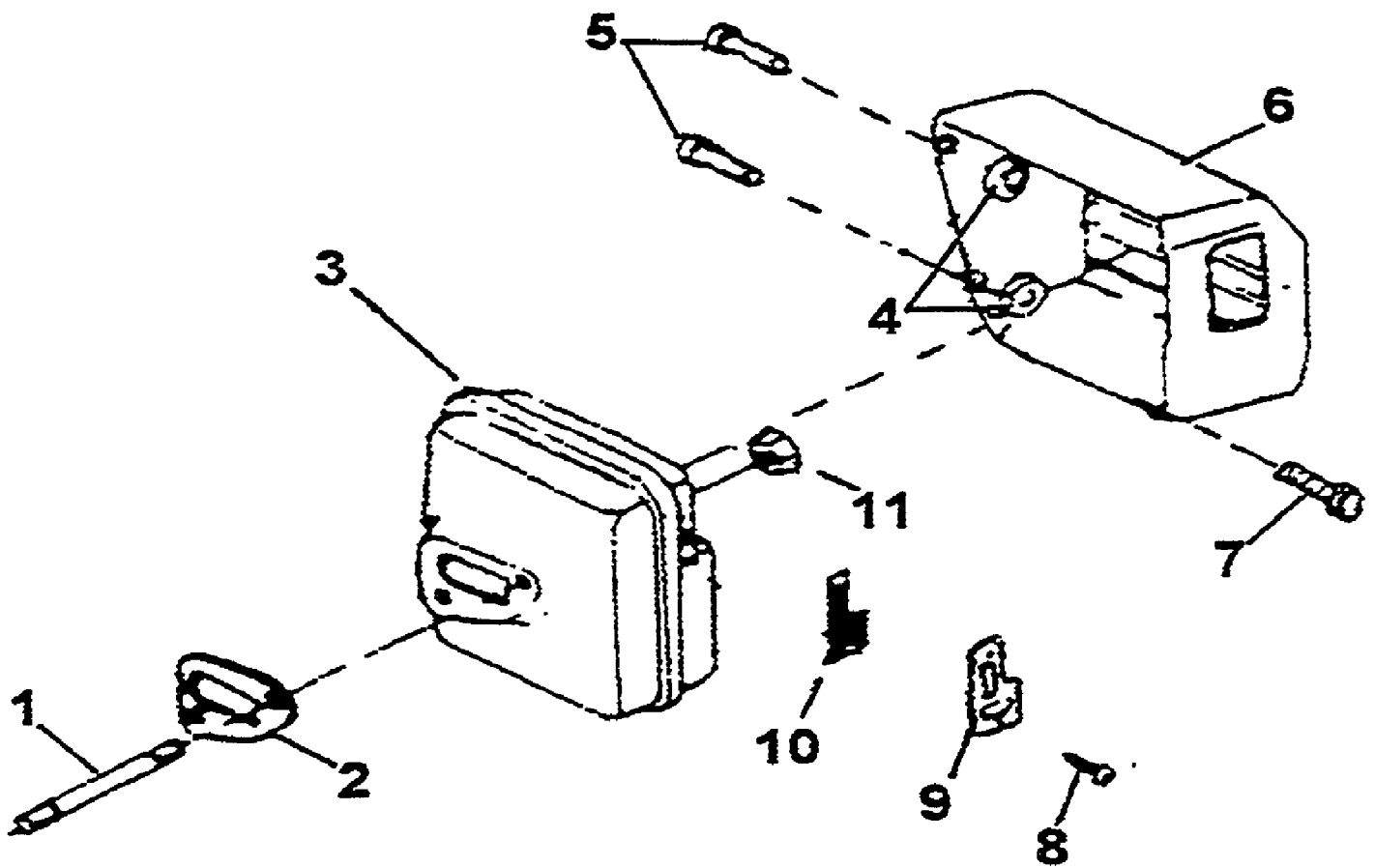
2130  
Ignition

Page 18 of 26

| Ref # | Part Number | Qty | S/P/F | Description        |
|-------|-------------|-----|-------|--------------------|
| 1     | GM194002    | 1   |       | BOOT               |
| 2     | GM193901    | 1   |       | SPARK PLUG         |
| 3     | GM194003    | 1   |       | CONNECTOR OBSOLETE |
| 4     | GM195508    | 1   |       | GROMMET            |
| 5     | GM194004    | 1   |       | COIL, IGNITION     |
| 6     | GM010126    | 1   |       | SCREW              |
| 7     | GM193602    | 1   |       | WIRE GROUND        |

2130  
Muffler

Page 19 of 26

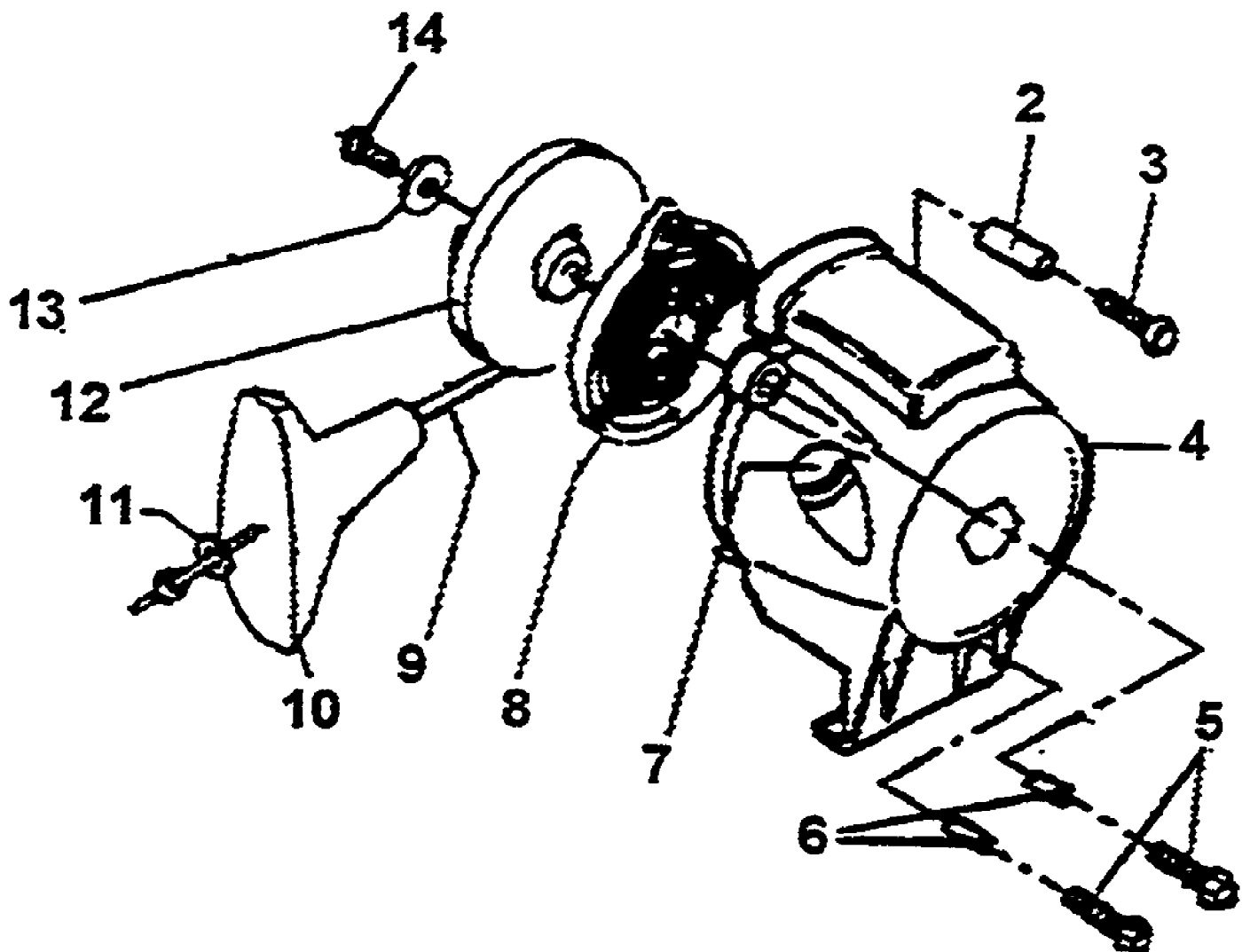


2130  
Muffler

Page 20 of 26

| Ref # | Part Number | Qty | S/P/F | Description                          |
|-------|-------------|-----|-------|--------------------------------------|
| 1     | GM020004    | 1   |       | STUD                                 |
| 2     | GM197403    | 1   |       | GASKET, MUFFLER                      |
| 3     | GM196701    | 1   |       | MUFFLER ASSY Includes ref 8, 9 & 10. |
| 4     | GM197601    | 1   |       | SPACER                               |
| 5     | GM010121    | 1   |       | SCREW                                |
| 6     | GM195203    | 1   |       | SHIELD                               |
| 7     | GM010122    | 1   |       | SCREW                                |
| 8     | GM011424    | 1   |       | SCREW                                |
| 9     | GM195204    | 1   |       | COVER, SPARK ARRESTOR                |
| 10    | GM197501    | 1   |       | SCREEN, SPARK ARRESTOR               |
| 11    | GM050059    | 1   |       | NUT                                  |

## 1 - STARTER ASSY

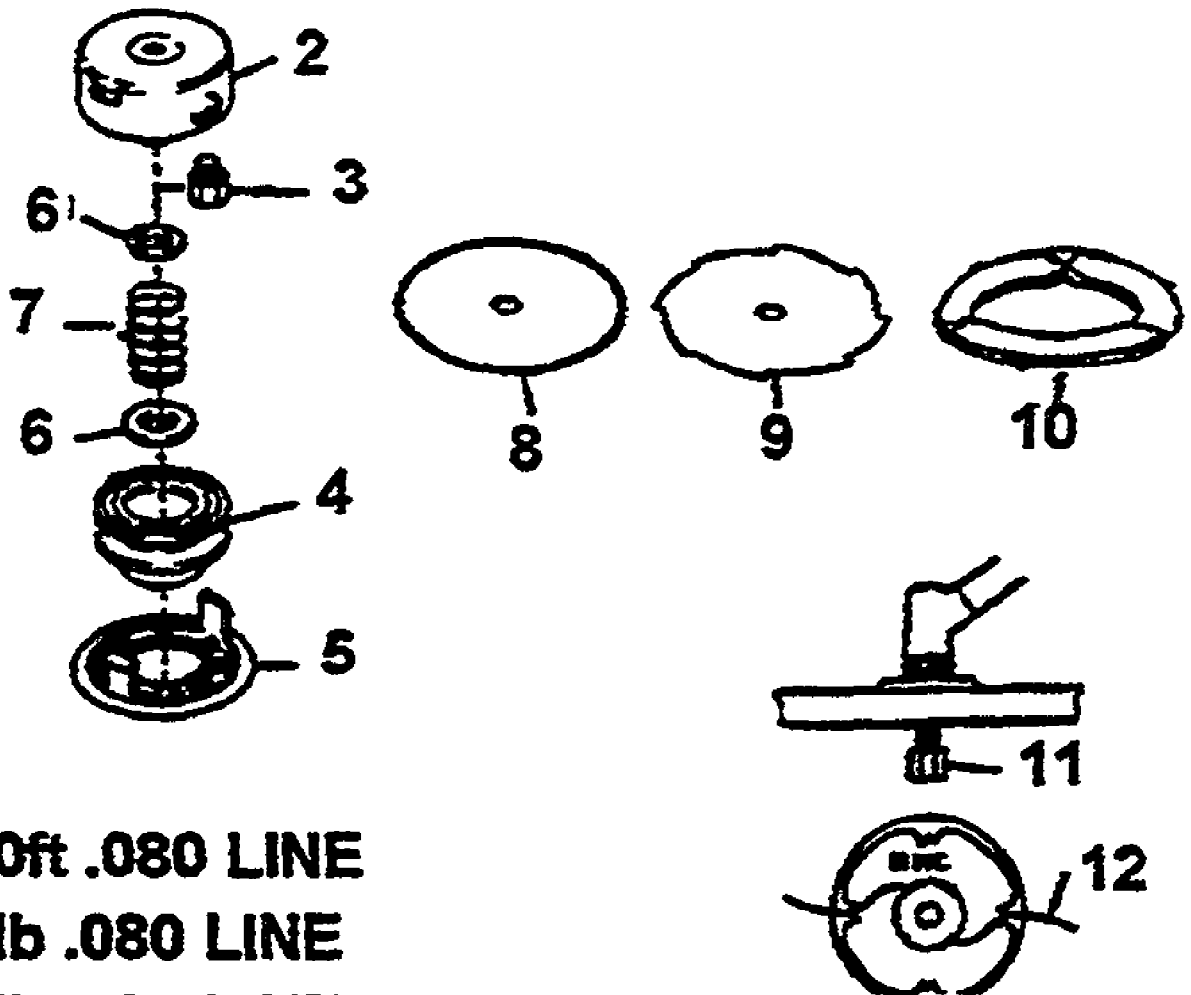


2130  
Starter

Page 22 of 26

| Ref # | Part Number | Qty | S/P/F | Description                                 |
|-------|-------------|-----|-------|---------------------------------------------|
| 1     | GM190307    | 1   |       | STARTER ASSY Includes ref 2 Thru 14         |
| 2     | GM196710    | 1   |       | SPACER                                      |
| 3     | GM010122    | 1   |       | SCREW                                       |
| 4     | GM197301    | 1   |       | HOUSING, STARTER                            |
| 5     | GM010123    | 1   |       | SCREW                                       |
| 6     | GM196711    | 1   |       | SPACER                                      |
| 7     | GM197305    | 1   |       | GUIDE, ROPE                                 |
| 8     | GM197304    | 1   |       | SPRING                                      |
| 9     | GM197303    | 1   |       | ROPE                                        |
| 10    | GM195506    | 1   |       | HANDLE                                      |
| 11    | GM040114    | 1   |       | WASHER                                      |
| 12    | GM197302    | 1   |       | ROPE & DRUM ASSY Includes only ref No.<br>9 |
| 13    | GM040113    | 1   |       | WASHER                                      |
| 14    | GM011425    | 1   |       | SCREW                                       |

## 1 - 3" HEAD ASSY



**17 - 50ft .080 LINE**

**16 - 3lb .080 LINE**

**15 - 1lb .080 LINE**

**14 - .080 LINE ON SPOOL**

**13 - FIXED LINE HEAD ( OPTIONAL )**

2130  
Stringhead and Accessories

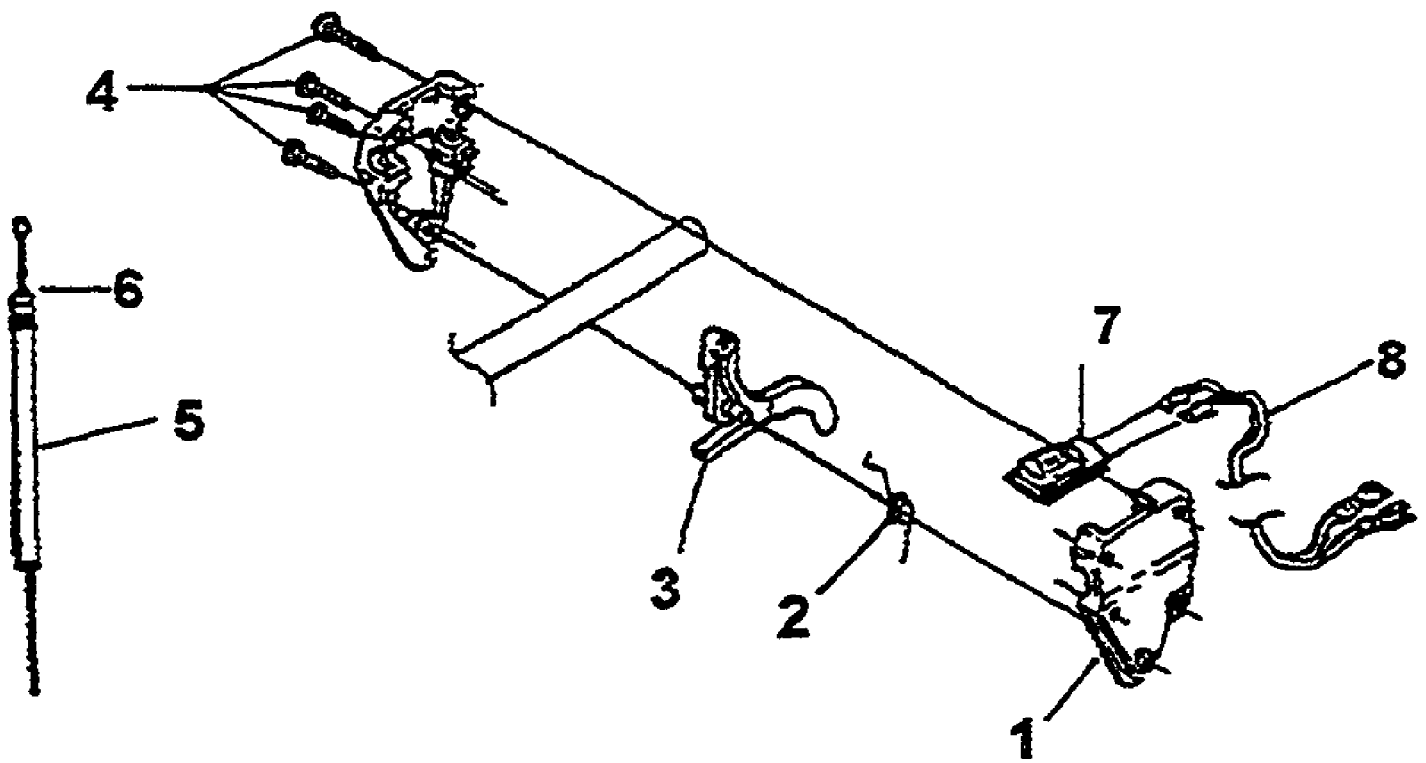
Page 24 of 26

| Ref # | Part Number | Qty | S/P/F | Description           |
|-------|-------------|-----|-------|-----------------------|
| 1     | GM20125     | 1   | S     | 3" HEAD ASSY          |
| 2     | GM120303    | 1   | S     | BODY                  |
| 3     | GM226701    | 1   | /P    | ARBOR BOLT            |
| 4     | GM165209    | 1   | /P    | SPOOL                 |
| 5     | GM165208    | 1   | S     | CAP                   |
| 6     | GM166903    | 1   |       | PLATE, SPRING         |
| 7     | GM167901    | 1   | S     | SPRING                |
| 8     | DG07815     | 1   | /P    | 8" SAW BLADE          |
| 9     | DG07813     | 1   | /P    | 8" BRUSH BLADE        |
| 10    | GM94110     | 1   | /P    | BLADE COVER           |
| 11    | GM325205    | 1   |       | ARBOR BOLT            |
| 12    | GM31105     | 1   | S     | .105 LINE, 20" STRIPS |
| 13    | GM25250     | 1   |       | FIXED LINE HEAD       |
| 14    | GM32005     | 1   | S     | SPOOL & LINE          |
| 15    | GM31005     | 1   | S     | 1lb .080 LINE         |
| 16    | GM31004     | 1   | S     | 3lb .080 LINE         |
| 17    | GM31080     | 1   | S     | 50ft .080 LINE        |



2130  
Throttle

Page 25 of 26



2130  
Throttle

Page 26 of 26

| Ref # | Part Number | Qty | S/P/F | Description      |
|-------|-------------|-----|-------|------------------|
| 1     | GM280340    | 1   | S     | THROTTLE ASSY    |
| 2     | GM167101    | 1   | S     | SPRING, THROTTLE |
| 3     | GM235214    | 1   | S     | LEVER, THROTTLE  |
| 4     | GM201044    | 1   | S     | SCREW            |
| 5     | GM197101    | 1   |       | THROTTLE CABLE   |
| 6     | GM050014    | 2   |       | NUT (2 Used)     |
| 7     | GM190326    | 1   | S     | SWITCH ASSY      |
| 8     | GM193605    | 1   | S     | WIRE HARNESS     |